HITACHI
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SET FREE Series
FSN(E)/FXN(E)/FSVNE

Service Manual

Outdoor Units: 3 ~ 42 HP
Indoor Units Type:
- 4-Way Cassette
- 2-Way Cassette
- Wall
- Ceiling
- In-the-Ceiling
- Floor
- Floor Concealed

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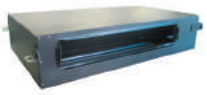
Contents

UNITS CODE LIST

NOTE:

MODELS CODIFICATION

Please check, according to the model name, which is your air conditioner type and how it is abbreviated and referred to in this technical catalogue.

INDOOR UNITS FSN(1)(E) – System Free									
4-Way-Cassette		4-Way-Cassette Mini		2-Way-Cassette		Ceiling		In-The-Ceiling	
Unit	Code	Unit	Code	Unit	Code	Unit	Code	Unit	Code
								RPI–0.8FSN1E	7E887302
RCI–1.0FSN1E	7E861618	**RCIM–1.0FSN**	60277887	**RCD–1.0FSN**	60277813			**RPI–1.0FSN1E**	7E887303
RCI–1.5FSN1E	7E861619	**RCIM–1.5FSN**	60277889	**RCD–1.5FSN**	60277814			**RPI–1.5FSN1E**	7E887304
RCI–2.0FSN1E	7E861621	**RCIM–2.0FSN**	60277890	**RCD–2.0FSN**	60277815	**RPC–2.0FSNE**	7E872055	**RPI–2.0FSN1E**	7E882024
RCI–2.5FSN1E	7E861620			**RCD–2.5FSN**	60277816	**RPC–2.5FSNE**	7E872030	**RPI–2.5FSN1E**	7E882025
RCI–3.0FSN1E	7E871770			**RCD–3.0FSN**	60277817	**RPC–3.0FSNE**	7E872058	**RPI–3.0FSN1E**	7E882031
RCI–3.5FSN1E	7E871779					**RPC–3.5FSNE**	7E872057	**RPI–3.5FSN1E**	7E882035
RCI–4.0FSN1E	7E871780			**RCD–4.0FSN**	60277818	**RPC–4.0FSNE**	7E872059	**RPI–4.0FSN1E**	7E882032
RCI–5.0FSN1E	7E871790			**RCD–5.0FSN**	60277819	**RPC–5.0FSNE**	7E872060	**RPI–5.0FSN1E**	7E882033
RCI–6.0FSN1E	7E871794					**RPC–6.0FSNE**	7E872061	**RPI–6.0FSN1E**	7E882034
								RPI–8.0FSNE	70886723
								RPI–10.0FSNE	70886733
									
RCI		**RCIM**		**RCD**		**RPC**		**RPI**	

INDOOR UNITS FSN(1)(E/M) – System Free							
Wall		Wall - Mini		Floor		Floor Concealed	
Unit	Code	Unit	Code	Unit	Code	Unit	Code
RPK–0.8FSNM	60277823						
RPK–1.0FSNM	60277824	**RPK–1.0FSN1M**	60277865	**RPF–1.0FSNE**	7E877715	**RPFI–1.0FSNE**	7E877719
RPK–1.5FSNM	60277825	**RPK–1.5FSN1M**	60277867	**RPF–1.5FSNE**	7E877716	**RPFI–1.5FSNE**	7E877720
RPK–2.0FSNM	60277826			**RPF–2.0FSNE**	7E877309	**RPFI–2.0FSNE**	7E877311
RPK–2.5FSNM	60277844			**RPF–2.5FSNE**	7E877310	**RPFI–2.5FSNE**	7E877312
RPK–3-0FSNM	60277845						
RPK–3.5FSNM	60277846						
RPK-4.0FSNM	60277847						
							
RPK		**RPK (mini)**		**RPF**		**RPFI**	

Meaning of model codification: **RPI 3.0 FS N (1) (E)**

- Unit Type (Indoor Unit)
  RCI -RCIM - RCD - RPC - RPI
  RPK - RPF - RPFI
- Capacity (HP) 0.8 ~ 10.0
- H-Link Set-Free / System Free
- R410 A refrigerant
- Series
- E : Made in Europe
  M : Made in Malaysia
  – : Made in Japan

FSN(E) OUTDOOR UNITS						FXN(E) OUTDOOR UNITS			
Unit	Code	Unit	Code	Unit	Code	Unit	Code	Unit	Code
RAS–5FSN	60278771								
RAS–8FSNE	7E878772					**RAS–8FXNE**	7E878774		
RAS–10FSNE	7E878773					**RAS–10FXNE**	7E878775		
RAS–12FSNE	7E878776					**RAS–12FXNE**	7E878777		
RAS–14FSNE	60278908								
RAS–16FSN	60278774							**RAS–16FXN**	60278841
		RAS–18FSN	60278909					**RAS–18FXN**	60278928
		RAS–20FSN	60278775					**RAS–20FXN**	60278821
		RAS–22FSN	60278910 (*)					**RAS–22FXN**	60278929 (*)
		RAS–24FSN	60278776					**RAS–24FXN**	60278842
		RAS–26FSN	60278911 (*)					**RAS–26FXN**	60278930 (*)
		RAS–28FSN	60278912						
		RAS–30FSN	60278777					**RAS–30FXN**	60278822
		RAS–32FSN	60278913					**RAS–32FXN**	60278931
				RAS-36FSN NEW	60288002				
				RAS-42FSN NEW	60288005				





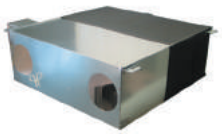
FSVNE OUTDOOR UNITS			
Unit	Code	Unit	Code
RAS–3FSVNE	7E878654		
		RAS–4FSVNE	7E878655
		RAS–5FSVNE	7E878656


Meaning of model codification:

RAS	10	FS	FX	V	N	E

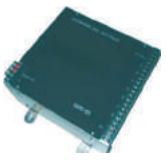
- Unit Type (Outdoor Unit)
- Compressor power (HP) 3 ~ 32
- Set-Free System 2 pipes
- Set-Free System 3 pipes
- Single phase unit (1~)
- R410A Refrigerant
- E : Made in Europe
- – : Made in Japan

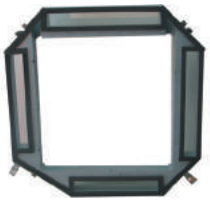
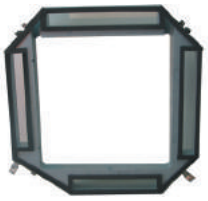
COMPLEMENTARY SYSTEMS

Accessory	Name	Code	Figure
KPI-2521	Total Heat Exchanger	60277481	
KPI-5021	Total Heat Exchanger	60277482	
KPI-8021	Total Heat Exchanger	60277483	
KPI-10021	Total Heat Exchanger	60277484	
EF-5GE	Econofresh Kit	7E774148	

CODE LIST ACCESSORIES

Accessory	Name	Code	Figure
PC-P2HTE	Remote control switch with Timer NEW	7E899954	
PC-P1HE	Remote control switch	7E799954	
PSC-5S	Central station	60291050	
PSC-5T	7 day timer	60291052	
PC-P5H	Optional remote controller	60290879	
PC-LH3A	Wireless control switch	60291056	

Accessory	Name	Code	Figure
PC-RLH8	Receiver kit for RCI-FSN1E on the panel	60291106	
PC-RLH9	Receiver kit for RCI-FSN on the panel	60291107	
PC-RLH11	Receiver kit for RCI, RCD, RPC, RPI, RPK and RPF(I) on the wall	60291109	
PC-RLH13	Receiver kit for RCIM-FSN on the panel	60291294	
PSC-5HR	H-LINK relay	60291105	
PCC 1A	Optional function connector	60199286	
PRC-10E1	2P extension cord	7E790211	
PRC-15E1	2P extension cord	7E790212	
PRC-20E1	2P extension cord	7E790213	
PRC-30E1	2P extension cord	7E790214	
THM-R2AE	Remote sensor (THM4)	7E799907	
HARC-BXE (A)	Lonwork BMS interface (7 inputs up to 6 units	60290874	
HARC-BXE (B)	Lonwork BMS interface (4 inputs up to 32 units	60290875	
CS-NET (HARC-40E)	CS-NET + inteface	6E191922	
CSNET (HARC-WEB)	CSNET-WEB + Interface	7E891924	
DBS-26	Drain discharge boss	60299192	

Accessory	Name	Code	Figure
P-G23WA2	Air panel for RCI	60290534	
P-N23WAM	Air panel for RCIM	60197160	
P-G23DWA1	Air panel for RCD	60299570	
P-G46DWA1	Air panel for RCD	60299571	
B-32H4	Adapter for deodorant filter	60199790	
F-23L4-K	Anti bacteria filter	60199791	
F-23L4-D	Deodorant filter	60199793	
F-46L4-D	Deodorant filter	60199794	
PDF-23CE	Duct connection flange	60199795	
PDF-46C3	Duct connection flange	60199796	
OACI-232	Fresh air intake kit	60199797	
PD-75	Fesh air intake kit	60199798	
PI-23LS5	3-way oulet parts	60199799	
TKCI-232	T duct connecting kit	60199801	

Accessory	Name	Code	Figure
CH-4.0NE	CH Unit	7E890278	
CH-8.0NE	CH Unit	7E890197	
CH-12.0N	CH Unit	60291260	
E-102SN	Branch pipe	60291202	
E-162SN	Branch pipe	60291201	
E-242SN	Branch pipe	60291200	
E-302SN	Branch pipe	60291199	
E-52XN	Branch pipe	60291266	
E-102XN	Branch pipe	60291267	
E-162XN	Branch pipe	60291268	
E-202XN	Branch pipe	60291269	
E-242XN	Branch pipe	60291270	
E-322XN	Branch pipe	60291271	
E-84HSN	Header	60291197	
E-108HSN	Header	60291198	

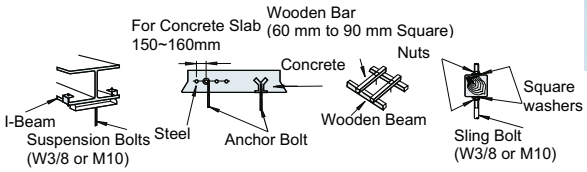
1. Units installation

This chapter provides information about the procedures you must follow to install the Set-Free FSN(E)/FXN(E)/FSVNE outdoor units and the complete range of Hitachi indoor units.

CONTENTS

WARNING:

- *Check to ensure that the accessories are packed with the indoor unit.*
- *Do not install the indoor units outdoors. If installed outdoors, an electric hazard or electric leakage will occur.*
- *Consider the air distribution from each indoor unit to the space of the room, and select a suitable location so that uniform air temperature in the room can be obtained. It is recommended that the indoor units be installed 2.3 to 3 meters from the floor level. If the unit is installed higher than 3 meters, it is also recommended that a fan be utilized to obtain uniform air temperature in the room.*
- *Avoid obstacles that may hamper the air intake or the air discharge flow.*
- *Pay attention to the following points when the indoor units are installed in a hospital or other places where there are electronic waves from medical equipment, etc.*
- *Do not install the indoor units where electromagnetic wave is directly radiated to the electrical box, remote control cable or remote control switch.*
- *Install the indoor units and components as far as practical or at least 3 meters from the electromagnetic wave radiator.*
- *Prepare a steel box and install the remote control switch in it. Prepare a steel conduit tube and wire the remote control cable in it. Then connect the ground wire with the box and tube.*
- *Install a noise filter when the power supply emits harmful noises.*
- *This unit is exclusive non-electrical heater type indoor unit. It is prohibited to install an electrical heater in the field.*
- *Mount suspension bolts using M10 (W3/8) as size, as shown below:*



CAUTION:

- *Outdoor units must be installed in places not accessible to the general public. Install the outdoor unit in an area where people except services engineers cannot touch the unit.*
- *Do not install the indoor units in a flammable environment to avoid a fire or an explosion.*
- *Check to ensure that the ceiling slab is strong enough. If it is not strong enough, the indoor unit may fall down on you.*
- *Do not install the indoor units, outdoor unit, remote control switch and cable within approximately 3 meters of strong electromagnetic wave radiators such as medical equipment.*
- *Do not install the indoor units in a machinery shop or kitchen where vapor from oil or mist flows to the indoor units. The oil will deposit on the heat exchanger, thereby reducing the indoor unit performance, and it may deform. In the worst case, the oil damages the plastic parts of the indoor unit.*
- *To avoid any corrosive action to the heat exchangers, do not install the indoor units in an acid or alkaline environment.*

1.1. TRANSPORTATION OF OUTDOOR UNIT

Transport the product as close to installation location as practical before unpacking.

CAUTION:

– Do not put any material on the product.

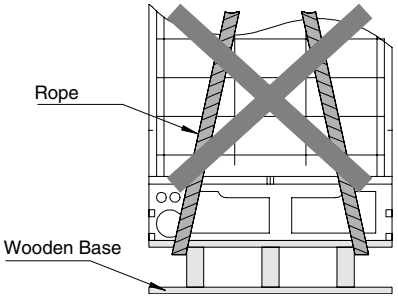
1. Hanging method

When hanging the unit, ensure a balance of the unit, check safety and lift up smoothly.

- For transportation
  - Do not remove any packing materials.
  - Hang the unit without removing the packaging with ropes through each square hole and apply the splints or corrugated paper for unit protection.

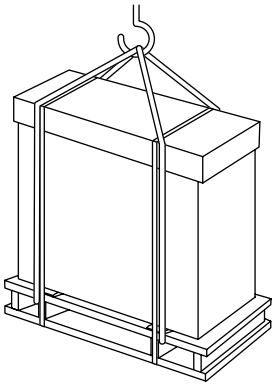
DANGER:

Do not tie ropes at the wooden base.



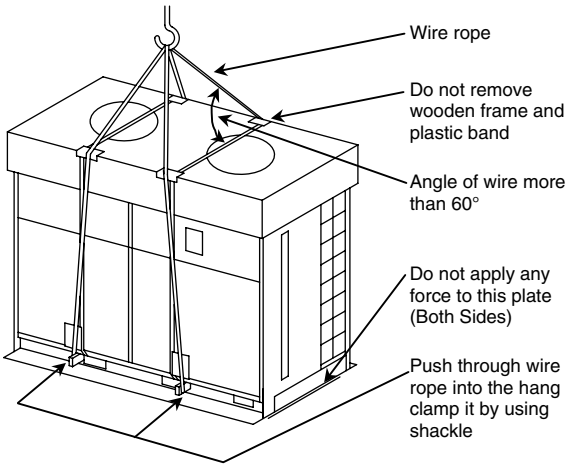
- For installation (3~5HP)

  - Hang the unit under packing condition with four (4) ropes. Push through the wire ropes into the hang hole and clamp the wires by using shackle as shown below.



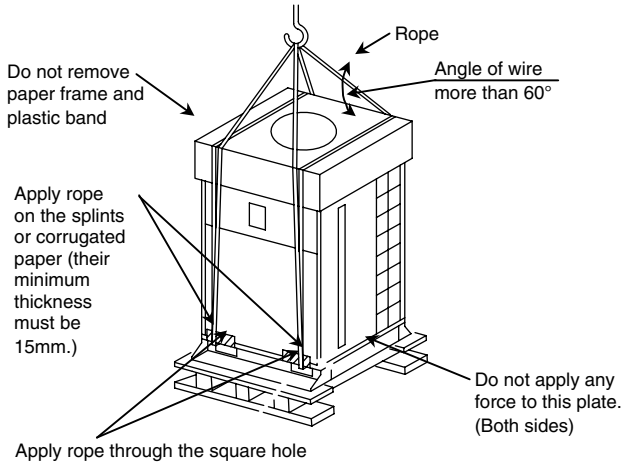
- For installation (18~32HP)FSN(E) (16~32HP)FXN(E)

  - Hang the unit without removing the packaging with four (4) ropes. Push through the wire ropes into the hang hole and clamp the wires by using shackle as shown below.

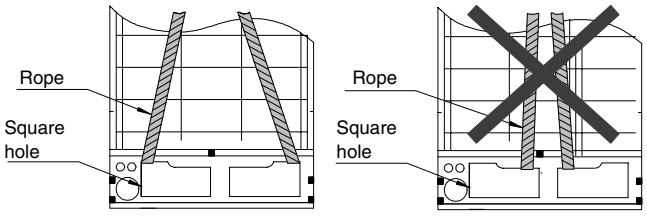


- For installation (5~16HP)FSN(E) (8~12HP)FXN(E)

  - Remove the wooden base.
  - Apply two (2) ropes on the splints or corrugated paper to protect the unit, and hang the unit as shown below.



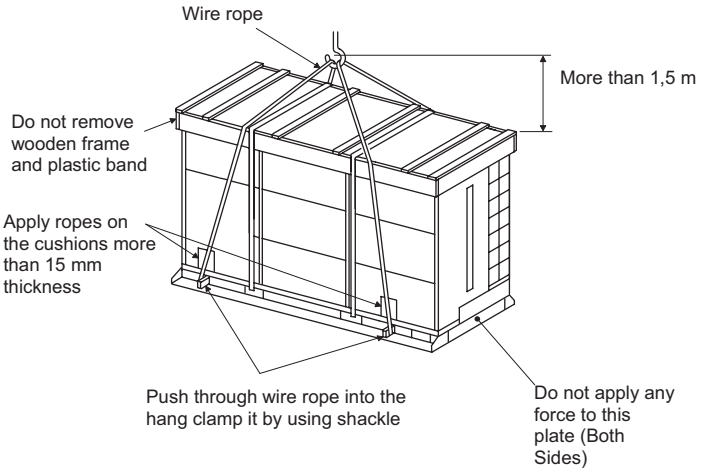
(Rope position)



CORRECT INCORRECT

- For installation (36/42HP) FSN

  Hang the unit under packing condition with four (4) ropes.
  Push through the wire ropes into the hang hole and clamp the wires by using shackle as shown below.



2. Before installation

Before installation work, check the availability of the following parts that are packed inside the outdoor unit

- FSVNE

Accessory	Qty	Purpose
Special washer	4	Fixing anchor bolt
Rubber bush	2	For Connection Hole of Operation Wiring For Connection Hole of Power Source Wiring

- FSN(E) / FXN(E)

Accessory	Quantity	FSN(E)																FXN(E)									
		5FSN	8FSNE	10FSNE	12FSNE	14FSN	16FSN	18FSN	20FSN	22FSN	24FSN	26FSN	28FSN	30FSN	32FSN	36FSN	42FSN	8FXNE	10FXNE	12FXNE	16FXN	18FXN	20FXN	22FXN	24FXN	26FXN	30FXN	32FXN
Compressed sheet	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2
Pipe flange of refrigerant gas piping	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2
Pipe with flare nut for refrigerant gas piping	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-			1	1	-	-	-	-	-	-	-	-	-
Pipe with flare nut for refrigerant liquid piping	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1
Rubber Bush	4*	For connection hole of operation wiring																										
	1*	For connection hole of power source wiring																										
Screw	3	Spare																										

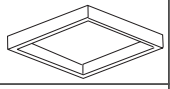
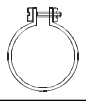
(*) Not available for 8~12FSN(E)/FXN(E)

1.2. RCI

1.2.1. FACTORY-SUPPLIED ACCESSORIES

Make sure that the following accessories are packed with the unit.

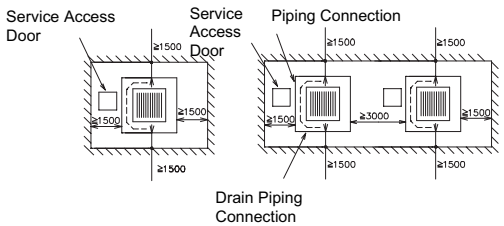
NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory	Qty.	Purpose
Paper Pattern (Carton Board) 	1	For Adjusting Space of False Ceiling Opening and Position of the Unit
Cross Recessed Head Screws 	4	For Fitting Paper Pattern
Washer with Insulation 	4	For Unit Installation
Washer (M10) 	4	
Drain Hose 	1	For Drain Hose Connection
Wire Clamp 	2	
Reducer 	1	For RCI-(4.0/5.0/6.0)FSN1E
Scale 	1	For adjusting space of false ceiling opening and position of the unit

1.2.2. INITIAL CHECK

– Install the indoor unit with a proper clearance around it paying careful attention to the installation direction for the piping, wiring and maintenance working space, as shown below.

– Provide a service access door near the unit piping connection area on the ceiling.

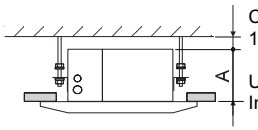


CAUTION
The minimum distance between the wall and panel edge must be 1500 mm to prevent short-circuiting.

Applicable air panel

Indoor unit	Applicable air panel
RCI-2.0~6.0	P-G23WA2

– Check space between ceiling and false ceiling is enough as indicated below.
– Check the ceiling surface is flat for the air panel installation work.

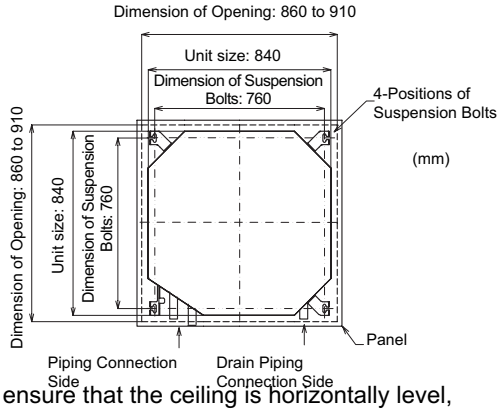


Unit HP	A(mm)
RCI-1.5 to 2.5HP	248
RCI-3.0 to 6.0HP	298

– Check down slope Pitch of Drain Piping is following the specifications indicated in chapter Drain Piping.

■ Opening of false ceiling

– Cut out the area for the indoor unit in the false ceiling and install suspension bolts, as shown below:

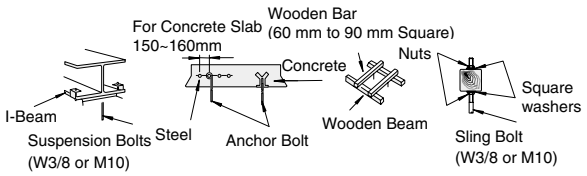


– Check to ensure that the ceiling is horizontally level, otherwise water can not flow.
– Strengthen the opening parts of the false ceiling.

1.2.3. INSTALLATION

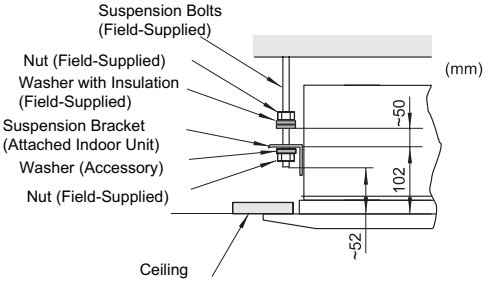
■ Mounting the suspension bolts

– *Mount suspension bolts using M10 (W3/8) as size, as shown below:*

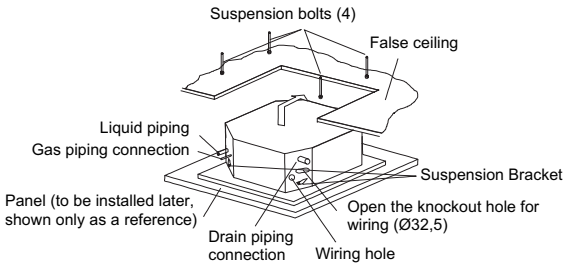


■ Mounting the indoor unit

– Mount the nuts and the washers to the suspension bolts.
– Put the washer so that the surface with insulation can face downwards as shown below:



– Consider piping connection side before lift indoor unit.
– Lift the indoor unit by hoist, and do not put any force on the drain pain.
– Secure the indoor unit using the nuts and washers.

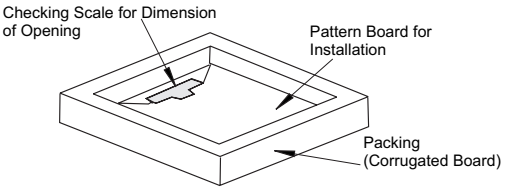


– Check the level of the drain pan by a water level to avoid incorrect operation of the drain discharge mechanism in the indoor unit.

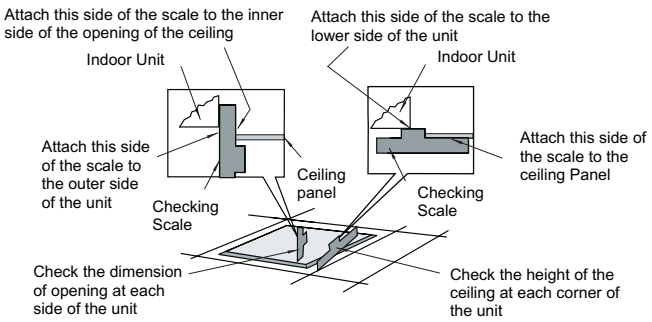
NOTE:
– *If a false ceiling has already been installed, complete all piping and wiring work inside the ceiling before hooking-up the indoor unit.*
– *Secure the indoor unit using the nuts, flat washers and spring washers. (These nuts and washers are supplied, 4 pieces each).*

■ Adjusting the space between indoor units and false ceiling opening

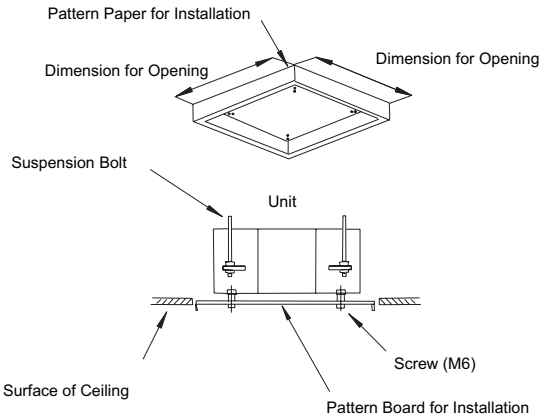
– Adjust the indoor unit to the correct position while checking with the pattern for installation.



■ For ceiling already completed with panels.



■ Ceiling not completed with panels yet.



– Tighten the nuts of the suspension brackets after the adjustment is completed. Apply LOCK-TIGHT paint to the bolts and nuts in order to prevent them from loosening. If not done, abnormal noises or sounds may occur and the indoor unit may come loose.

1.2.4. AIR PANEL INSTALLATION

P-G23WA2

CAUTION:
When the air panel is unpacked, place it on insulation material, etc. to protect the sealing insulation from scratches.

■ Factory-supplied accessories

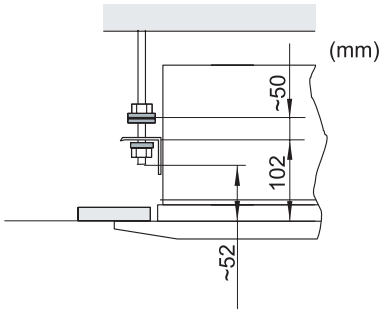
Check to ensure that the following accessories are packed with the air panel.

NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory	Quantity	Purpose
Long screw (M6×50)	4	For Fixing Panel

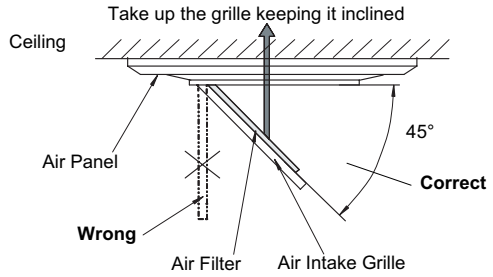
■ Location of suspension brackets

Check to ensure that the suspension brackets of the indoor unit are located approximately 102 mm higher the false ceiling.



■ Removing the air intake grille from the air panel

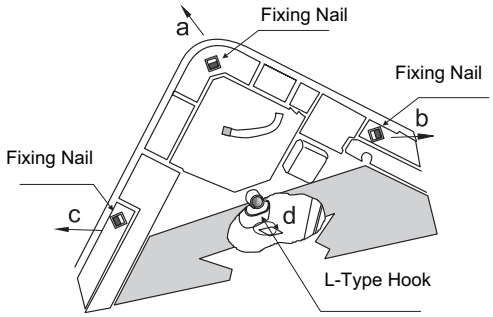
1. Open the air intake grille to an angle of approximately 45° from the surface of the air panel as shown below.



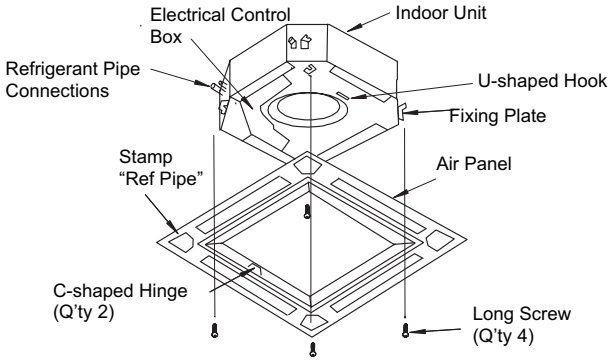
2. Lift the grille keeping it inclined.
3. Draw the grille towards the open space after lifting.

■ Installing the air panel

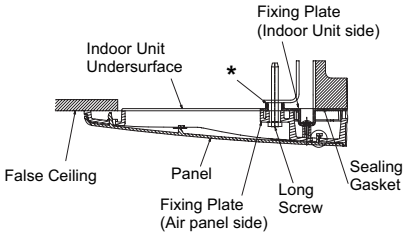
1. Remove the cover of the corner pocket (4 portions).



2. Pull the fixing nail towards the arrow mark according to the order "a", "b" and "c".
3. The corner pocket can be lifted. After lifting, move it in "d" direction, disconnect the L type hook and dismantle the corner pocket.
4. Pull down theU-shaped hook (at 2 positions) located at the indoor unit side.
5. Set the corner fo the refrigerant connection portion of the indoor unit to the position indicated as "Ref. Piping", and hook the C-shaped hinge (2 positions) onto the U-shapped hooks (2 positions) so that temporary positioning is available.
6. Mount the air panel onto the air panel fixing position by using the factory-supplied fixing screws (M6 cross screws)



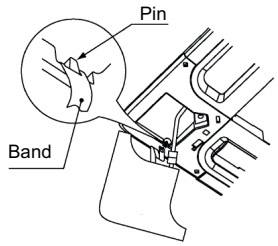
7. Check to ensure that there is no gap around the contacting surface between the indoor unit and the air panel. Any gap may cause air leakage or dewing.



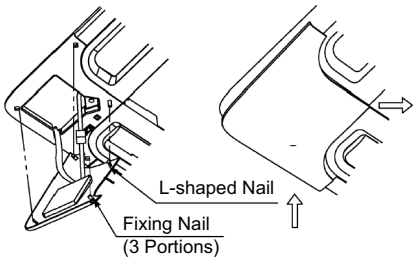
*: Fix screw until this end touches it

8. Attach the corner pocket covers after mounting air panel:

8.1. Hook the band at the rear side of the cover for the corner pockets onto the pin of the panel as shown below.

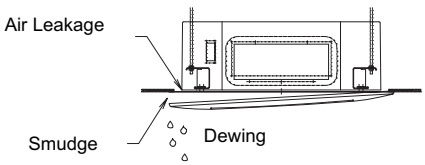


8.2. Hook the L-shaped nail located at the rear side of the cover for the corner pockets onto the square hole of the air panel.

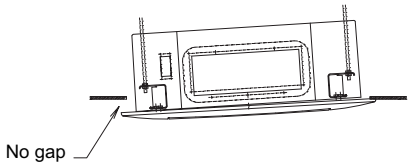


CAUTION:

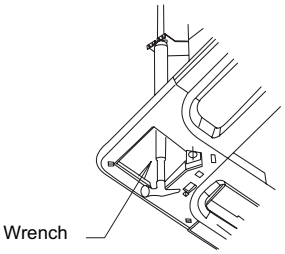
– *If tighten long screws insufficient, may cause something wrong as below.*



– *If any gap has even though tighten long screws sufficient, readjust the height of indoor unit.*

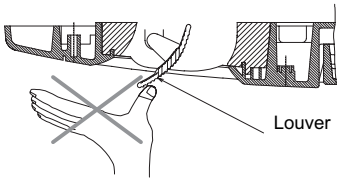


– *When the panel is installed, you can adjust the indoor unit height by using the wrench from the corner pocket.*



– *Too considerable adjustment of height cause dewing from drain-pain.*

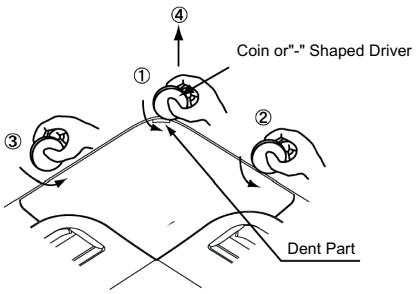
– *Do not turn the air louver by hand. Otherwise the louver mechanism would be damaged.*



NOTE:

In case that the corner pocket is dismantled after installing the air panel:

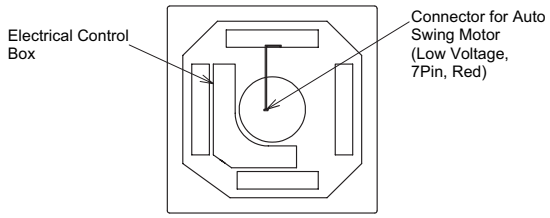
1. *The corner can be lifted when a coin or a "- " shaped driver is inserted into the dent part ① and twisted downward. With ① lifted, twist a coin or a "-" shaped driver at the positions ② and ③, the whole receiver kit can be lifted.*
2. *After disconnecting the fixing nails (3 positions), slide the receiver kit in the arrow direction ④ and remove the receiver kit.*



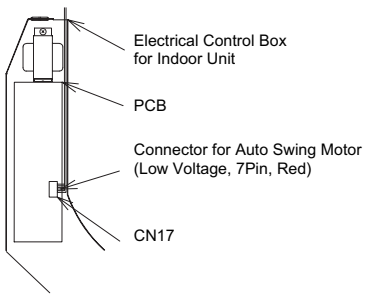
■ Wiring connection for the air panel

CAUTION:
Before connecting connectors, firstly turn OFF power source. If the connectors are connected without turning OFF the power source, the auto-swing louver cannot function.

1. The following connector is used with the air panel (view from lower surface of air panel without air intake grille)



2. Connect the connectors as shown below (view of the electrical box)



NOTE
For size and position of piping connection, see Service manual - Chapter 2.

1.3. RCIM-FSN

1.3.1. FACTORY-SUPPLIED ACCESSORIES

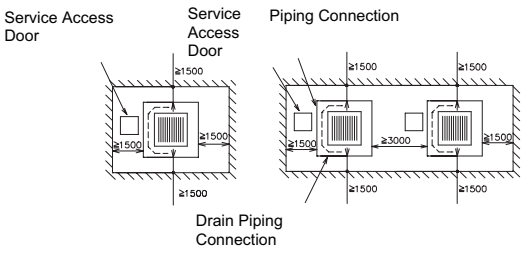
Make sure that the following accessories are packed with the unit.

NOTE:
– *If any of these accessories are not packed with the unit, please contact your dealer.*

Accessory	Qty.	Purpose
Checking Scale (Cut out from Carton Board)	1	For Unit Installation
Flat Washer with insulation (M10)	4	
Washer (M10)	4	
Drain Hose	1	For Drain Hose Connection
Wire Clamp	1	
Insulation (Big Size)	1	For Refrigerant Piping Connection
Insulation (Small Size)	1	
Insulation (5t)	1	For Drain Hose Insulation
Band	6	For Fixing Refrigerant Piping Insulation

1.3.2. INITIAL CHECK

– Install the indoor unit with a proper clearance around it paying careful attention to the installation direction for the piping, wiring and maintenance working space, as shown below.
– Provide a service access door near the unit piping connection area on the ceiling.

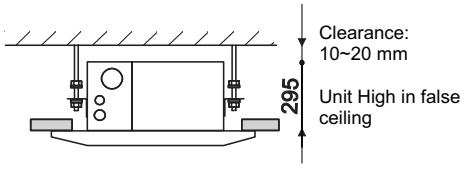


CAUTION:
The minimum distance between the wall and panel edge must be 1500 mm to prevent short-circuiting.

Applicable air panel

Indoor unit	Applicable air panel
RCIM-2.0	P-N23WAM

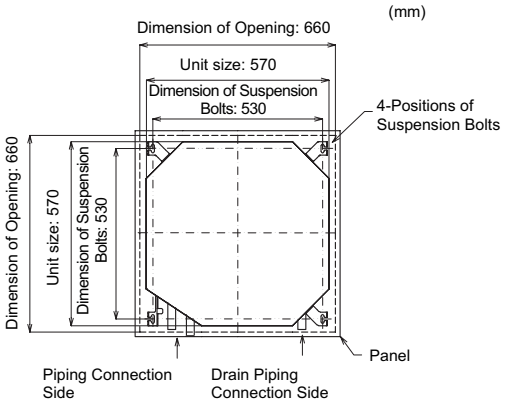
– Check space between ceiling and false ceiling is enough as indicated below.
– Check the ceiling surface is flat for the air panel installation work.



– Check down slope Pitch of Drain Piping is following the specifications indicated in chapter Drain Piping.

■ Opening of false ceiling

– Cut out the area for the indoor unit in the false ceiling and install suspension bolts, as shown below:

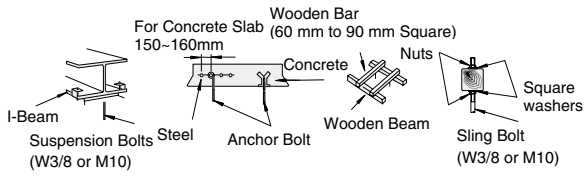


– Check to ensure that the ceiling is horizontally level, otherwise water can not flow.
– Strengthen the opening parts of the false ceiling.

1.3.3. INSTALLATION

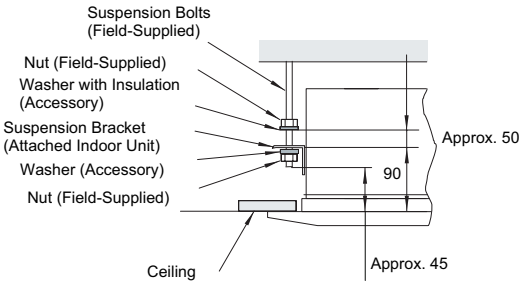
■ Mounting the suspension bolts

– *Mount suspension bolts using M10 (W3/8) as size, as shown below:*

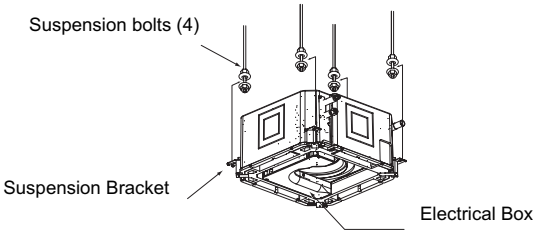


■ Mounting the indoor unit

– Mount the nuts and the washers to the suspension bolts.
– Put the washer so that the surface with insulation can face downwards as shown:



– Consider piping connection side before lift indoor unit.
– Lift the indoor unit by hoist, and do not put any force on the drain pain.
– Secure the indoor unit using the nuts and washers.

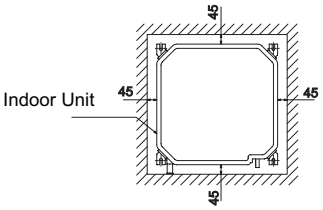


– Check the level of the drain pan by a water level to avoid incorrect operation of the drain discharge mechanism in the indoor unit.

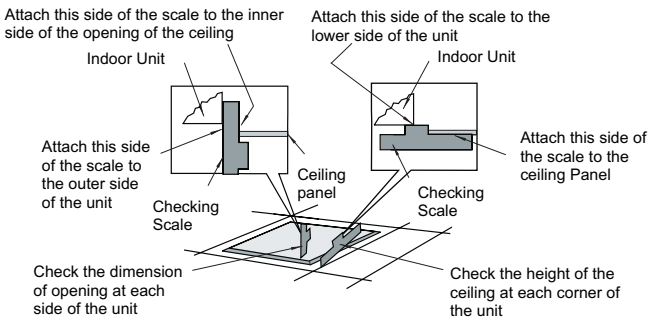
NOTE:
– *If a false ceiling has already been installed, complete all piping and wiring work inside the ceiling before hooking-up the indoor unit.*
– *Secure the indoor unit using the nuts, flat washers and spring washers. (These nuts and washers are supplied, 4 pieces each).*

■ Adjusting the space between indoor units and false ceiling opening

– Adjust the indoor unit to the correct position while checking with the pattern for installation.



■ For ceiling already completed with panels.



■ Ceiling not completed with panels yet.

– Tighten the nuts of the suspension brackets after the adjustment is completed. Apply LOCK-TIGHT paint to the bolts and nuts in order to prevent them from loosening. If not done, abnormal noises or sounds may occur and the indoor unit may come loose.

1.3.4. AIR PANEL INSTALLATION

P-N23WAM

CAUTION:
When the air panel is unpacked, place it on insulation material, etc. to protect the sealing insulation from scratches.

■ Factory-supplied accessories

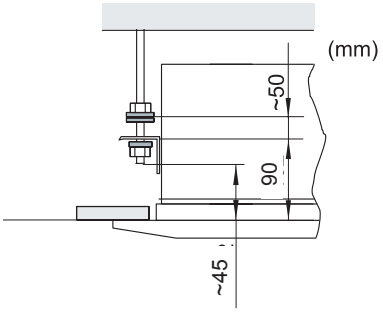
Check to ensure that the following accessories are packed with the air panel.

NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory	Quantity	Purpose
Long screw (M6×50) 	4	For Fixing Panel

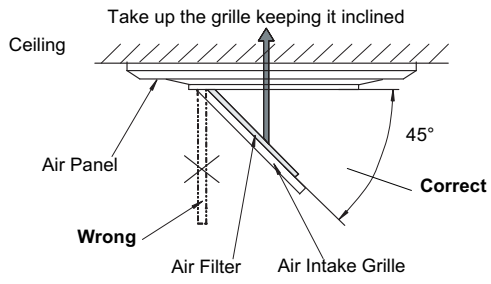
■ Location of suspension brackets

– Check to ensure that the suspension brackets of the indoor unit are located approximately 90 mm higher the false ceiling.



■ Removing the air intake grille from the air panel

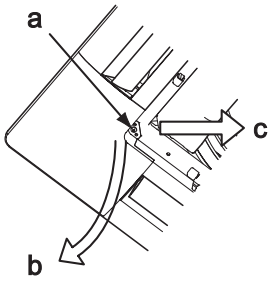
1. Open the air intake grille to an angle of approximately 45° from the surface of the air panel as shown below.



2. Lift the grille keeping it inclined.
3. Draw the grille towards the open space after lifting.

■ Removing Cover for Corner Pocekt (Positions)

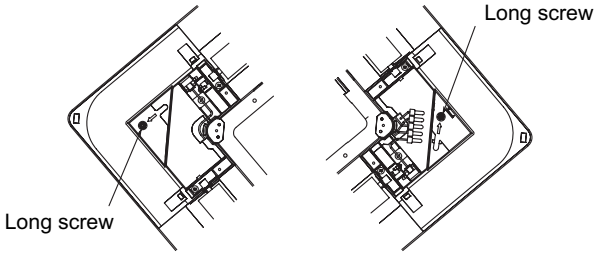
1. Remove the screw at mark “a”.



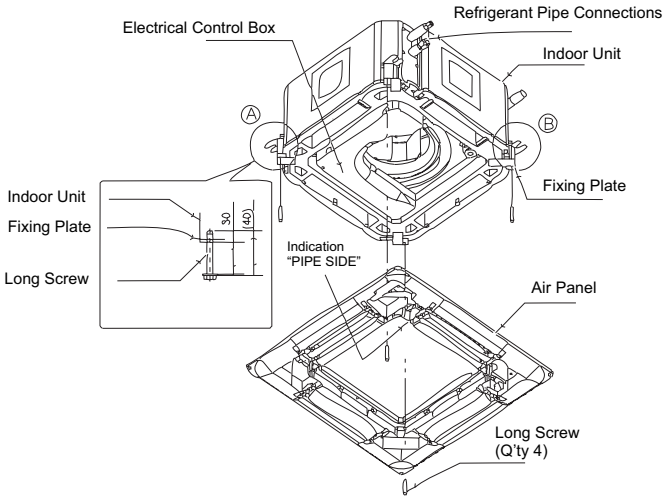
2. Pull the fixing hook towards the arrow mark “b”.
3. The corner pocket can be removed to pull the corner pocket toward the arrow mark “c”.

■ Installing the air panel

1. Fix the long screw to the fixing plate temporary.
2. Set the corner of the refrigerant connection portion of the indoor unit to the position indicated as “PIPE SIDE”.
3. Hook the air panel onto the long screw (2 positions) so that temporary positioning is available.



4. Mount the air panel onto the air panel fixing position by using the factory-supplied fixing screws (M5 cross screws).



NOTE:
Fix the (A),(B) position and after fix the other side.

NOTE
For size and position of piping connection, see Service Manual - Chapter 2.

1.4. RCD

1.4.1. FACTORY-SUPPLIED ACCESSORIES

Make sure that the following accessories are packed with the unit.

NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory	Quantity	Purpose
Paper pattern (carton board)	1	For adjusting space of false ceiling opening and position of the unit
Level scaler (take out of paper pattern)	1	
Cross recessed head screws (M6)	6	For fitting paper pattern
Flat washer	8	For unit suspension
Wire clamp	1	For drain hose connection
Insulation (26IDx100 mm)	1	For refrigerant piping connection
Insulation (28IDx85 mm)	1	
Cord band	8	For fixing remote control switch wiring and insulation of piping
Packing (5Tx50x200)	1	For covering wiring connection
Reducer	1	Only for RCD (4.0/5.0) FSN

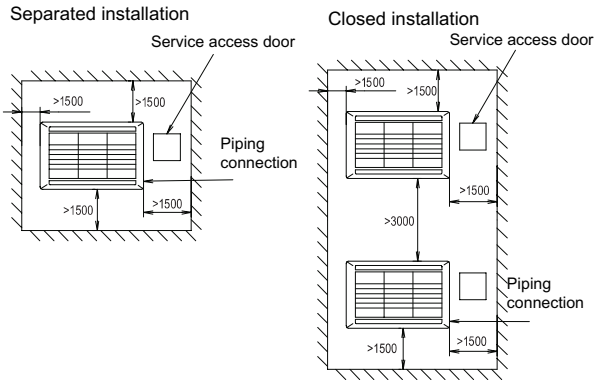
Applicable air panel (option)

Indoor unit	Applicable air panel (option)
	For wired remote control switch
RCD-1.0 ~3.0	P-G23DWA1
RCD-4.0~5.0	P-G46DWA1

1.4.2. INITIAL CHECK

– Install the indoor unit with a proper clearance around it paying careful attention to the installation direction for the piping, wiring and maintenance working space, as shown below.

– Provide a service access door near the unit piping connection area on the ceiling.

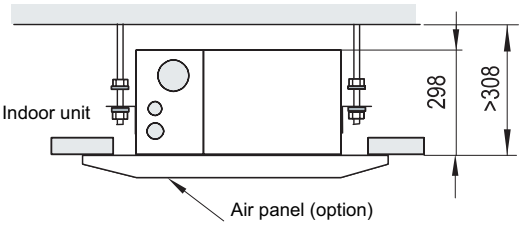


Distance from wall side

CAUTION:
The minimum distance between the wall and panel edge must be 1500 mm to prevent short-circuiting.

– Check space between ceiling and false ceiling is enough as indicated below.

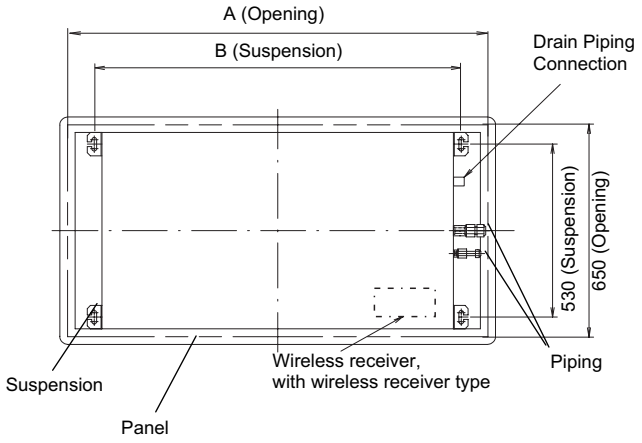
– Check the ceiling surface is flat for the air panel installation work.



– Check that the down slope pitch of the drain piping follows the specifications indicated in chapter "Drain Piping".

■ Opening of False Ceiling

– Cut out the area for the indoor unit in the false ceiling and install suspension bolts, as shown below.



View from top

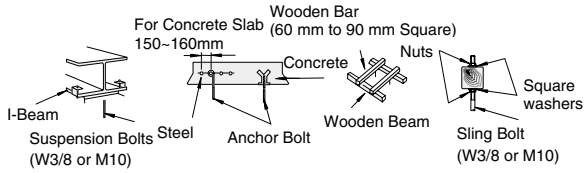
Model	A (mm)	B(mm)
RCD-1.0~3.0FSN	1060	889
RCD-4.0~6.0FSN	1620	1450

– Check to ensure that the ceiling is horizontal, otherwise drain water cannot flow away.
– Strengthen the opening parts of the false ceiling.

1.4.3. INSTALLATION

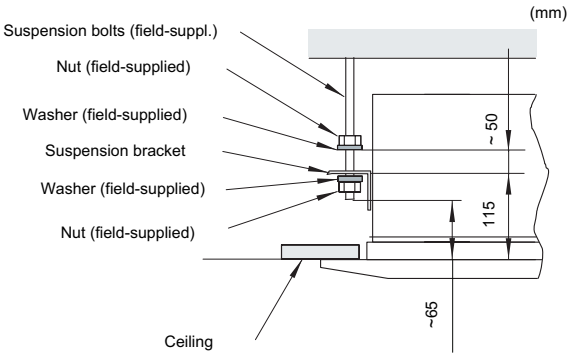
■ Mounting suspension bolts

– *Mount suspension bolts using M10 (W3/8) as size, as shown below:*

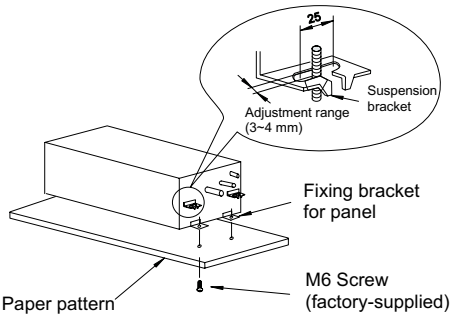


■ Mounting the indoor unit

– Mount the suspension brackets to the suspension bolts and fix them with nuts (factory -supplied), as shown below.
– Put the washer so that the surface with insulation can face downwards as shown below:



– Lift the indoor unit by hoist, and do not apply any force on the drain pan.
– Hook the indoor unit on the suspension brackets.
– Fix the unit using the nuts, flat washers and spring washers (These nuts and washers are supplied (4 pieces each)).



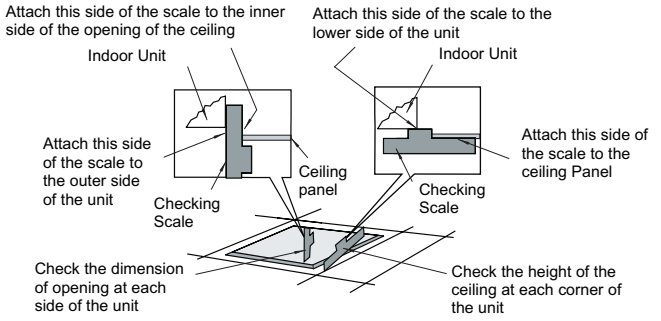
– Check the level of the drain pan by a water level to avoid incorrect operation of the drain discharge mechanism in the indoor unit.

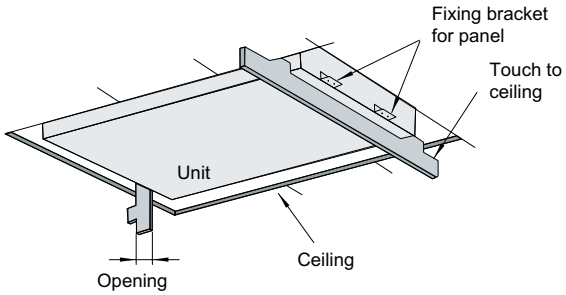
NOTE:
– *If a false ceiling has already been installed, complete all piping and wiring work inside the ceiling before hooking-up the indoor unit.*
– *Secure the indoor unit using the nuts, flat washers and spring washers. (These nuts and washers are supplied, 4 pieces each).*

■ Adjusting space between indoor unit and false ceiling opening

– Adjust the indoor unit to the correct position while checking with the installation pattern and gauge (factory-supplied) as shown below.

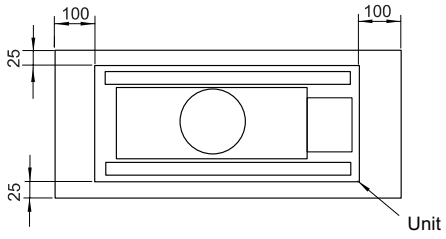
■ For ceiling already completed with panels

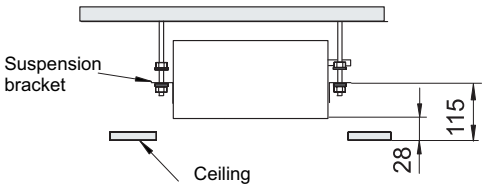




■ Ceiling not completed with panels yet

(mm)

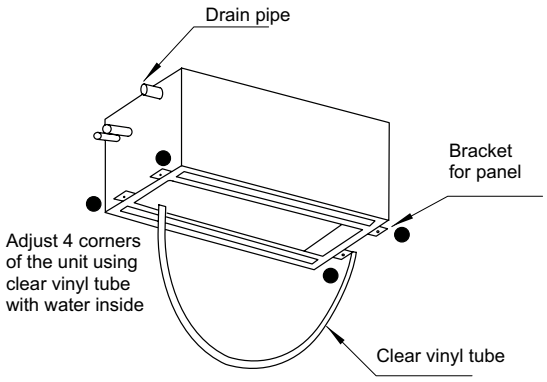




– Tighten the nuts of the suspension brackets after adjustment is completed. Apply LOCK-TIGHT paint to the bolts and nuts in order to prevent them from loosening. If not done, abnormal noises or sounds may occur and the indoor unit may fall down.

CAUTION:
Check the level of the unit using a water level or transparent plastic tube containing water, as shown below, to avoid incorrect operation of the drain discharge mechanism in the indoor unit. The drain piping side of the indoor unit must be approximately 5 mm lower than the other parts.

– Adjust the indoor unit to the correct position while checking with the checking scales (factory-supplied).



1.4.4. AIR PANELS INSTALLATION

P-G23DWA1, P-G46DWA1

CAUTION:
When the air panel is unpacked, place it on insulation material, etc. to protect the sealing insulation from scratches.

■ Factory-supplied accessories

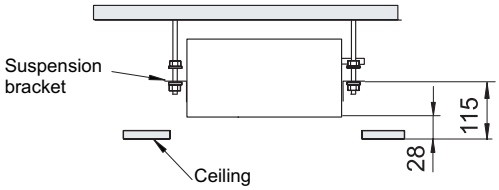
Make sure that the following accessories are packed with the air panel.

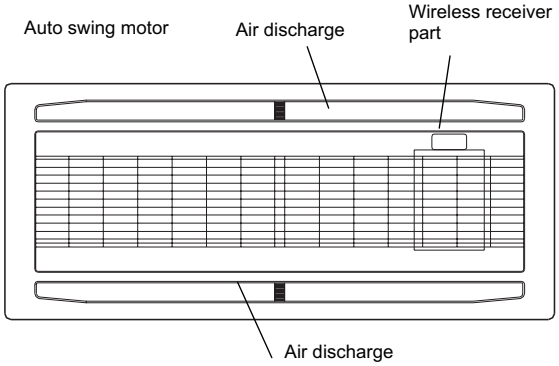
NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory		Quantity	Purpose
Long screw (M6×50)		4	For fixing panel
Long screw (M6×30)		2	For fixing panel (only for P-G46)

■ Location of suspension brackets

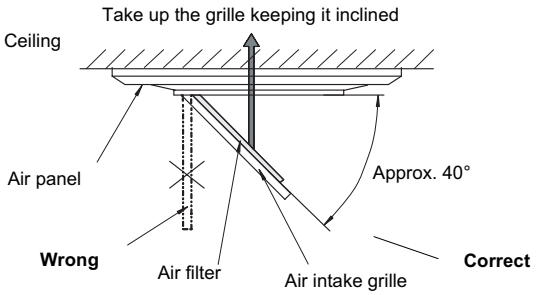
– Check to ensure that the suspension brackets of the indoor unit are located approximately 115 mm higher the false ceiling.





■ Removing the air intake grille from the air panel:

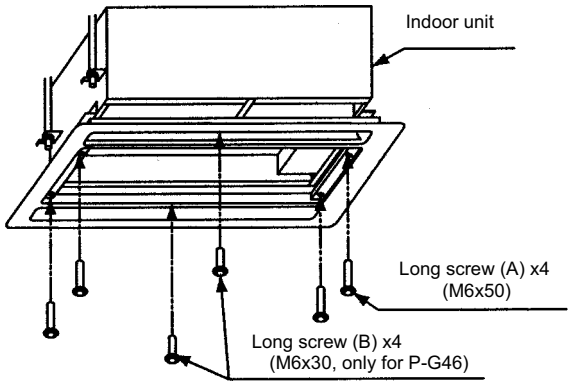
1. Open the air intake grille to an angle of approx. 40° from the surface of the air panel.



2. Lift the grille keeping it inclined.
3. Draw the grille towards the open space after lifting.

■ Installing the air panel:

1. Hang the air panel from the indoor unit by hooking the U-shaped wires of the air panel into the hook wires of the indoor unit.
2. Make sure that the location of the electrical box of the Indoor unit coincides with the location of the wiring outlet of the air panel.
3. Raise up the air panel onto the indoor unit, then fix the air panel by using factory-supplied long screws.

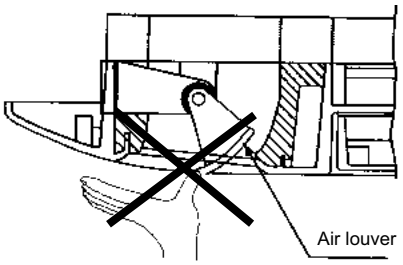


4. Make sure that there is no gap around the contacting surface between the indoor unit and the air panel. Any gap may cause air leakage or dewing.

CAUTION:
To protect the panel from being damaged, the long screws for securing the air panel have stoppers so that tightening is stopped at the setting position. If the air panel does not reach the surface of the ceiling or air leakage from the contacting surface occurs, readjust the installation height level of the indoor unit.

NOTE
For size and position of piping connection, see Service Manual - Chapter 2.

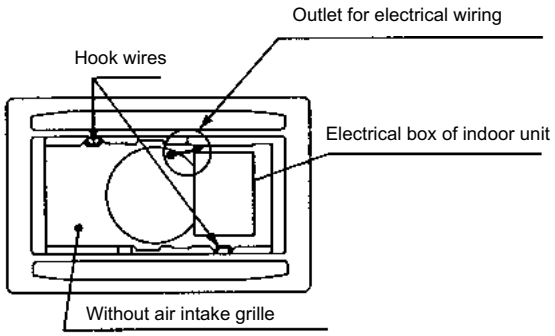
CAUTION:
Do not turn the air louver by hand. If moved, the louver mechanism will be damaged.



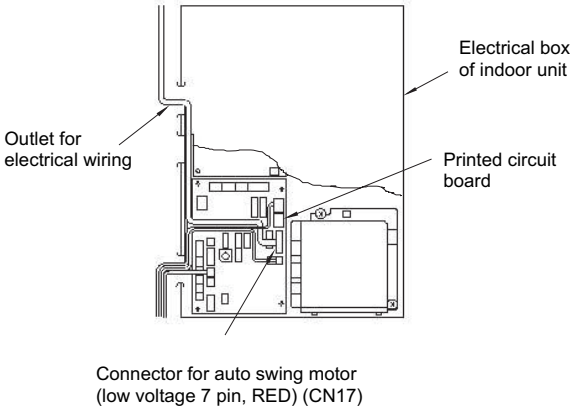
■ Wiring connection for air panel.

CAUTION:
Before connecting connectors, firstly turn OFF power source. If the connectors are connected without turning OFF the power source, the auto-swing louver cannot function.

The following connector is used with the air panel (view from lower surface of air panel without air intake grille)



Connect the connectors as shown below (view of the electrical box).

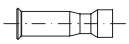


1.5. RPC

1.5.1. FACTORY-SUPPLIED ACCESSORIES

Make sure that the following accessories are packed with the unit.

NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory	Qty	Purpose
Suspension bracket 	2	For unit suspension
Fixing screw (M4 x 10 mm)	2	
Drain hose 	1	
Wire clamp 	2	For connecting drain hose and drain pipe
Insulation material (5Tx200x200 mm) 	1	For drain pipe connection
Sealing plate (0.8Tx118x42 mm) 	1	For sealing knockout hole
Reducer 	1	For RPC-(4.0/5.0/6.0)FSNE

1.5.2. INITIAL CHECK

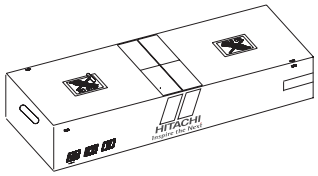
– Install the indoor unit with proper clearance around it for operation and maintenance working space, as shown below.

– Check down slope pitch of drain piping follows the specification indicated in chapter "Drain Piping".

1.5.3. INSTALLATION

■ Mounting the suspension bracket

When installing the indoor unit, use the installation pattern printed on the inne side of the carton box. Follow the printed instructions.



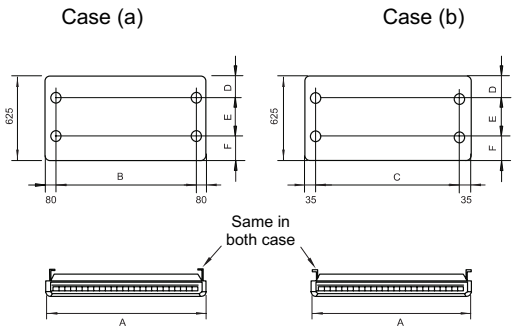
– Installation pattern is giving the following information:

  – Pitch of sling bolt for Case (a) and Case (b) showed below.

  – Hole positions of refrigerant piping.

  – Hole positions of drain piping.

– Suspension bracket has the following two (2) possible positions:

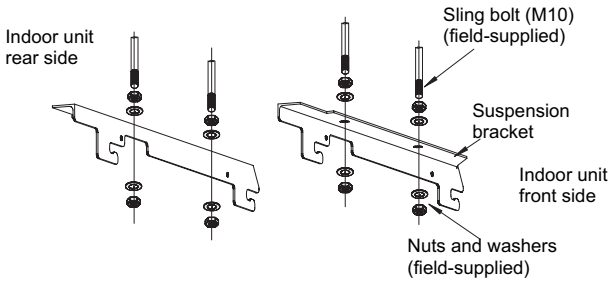


(mm)

Model	A	B	C	D	E	F
RPC-2.0	1094	920	1010	150	220	255
RPC-2.5~3.5	1314	1140	1230	150	220	255
RPC-4.0	1314	1140	1230	110	280	235
RPC-5.0/6.0	1574	1400	1490	110	280	235

– Select the suspension bracket system depending of your needs; for semi-concealed installation Case (a) is recommended.

– Mount the suspension brackets to the slings bolts or anchor bolt and secure them with nuts (field-supplied), as shown below.

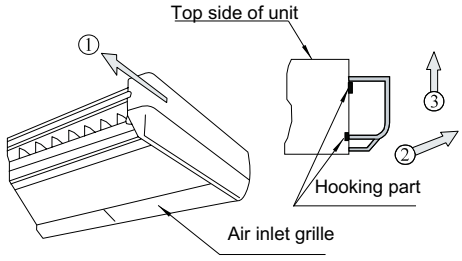


NOTE:
Tighten the nuts of the sling bolts or anchor bolts with the suspension brackets after the adjustment is completed. Apply Lock-Tight paint to the bolts and nuts in order to prevent them from loosening.

■ Mounting the indoor unit

Remove side covers of the unit.

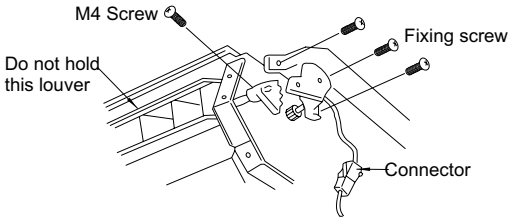
To avoid damage to the resin side covers, before lifting or moving the indoor unit, remove the resin side covers as indicated in the following procedure:



1. Slide the resin side covers forward approximately 15 mm.
2. Carefully pull the bottom of the side covers away from the indoor unit, approximately 10 mm.
3. Remove the resin side covers upward.

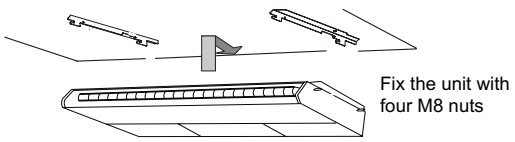
CAUTION:

The mechanism of the automatic swing louver is utilized. Do not move the swing louver by hand or other objects. This can damage the mechanism of the automatic swing louver.



■ For hanging type installation.

– Hook the indoor units on the suspension brackets, by setting the mounting bolts on the units with the notches of the bracket, as shown below. Fix the units with the nuts, flat washers and spring washers. (Each four nuts and washers are supplied.)



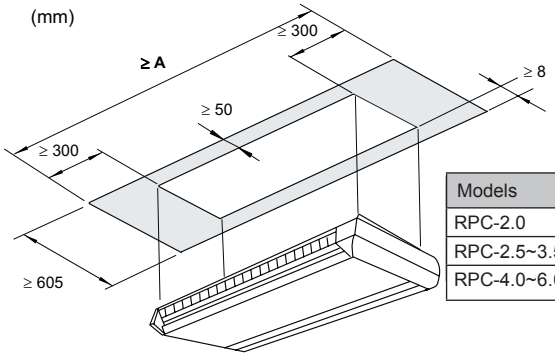
NOTE:

When the false ceiling has been already installed, all piping work inside the ceilling has to be completed before the indoor units is hooked.

For size and position of piping connection, see Service manual Chapter 2.

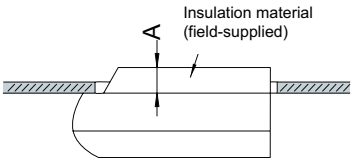
■ For semi-concealed installation.

– Open a hole in the false ceiling.



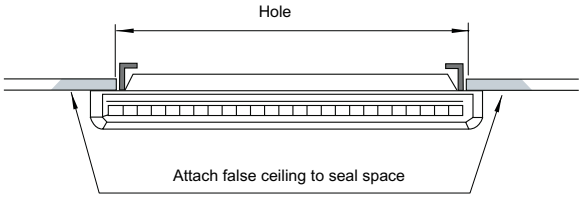
Models	A
RPC-2.0	1560
RPC-2.5~3.5	1780
RPC-4.0~6.0	2040

– When installing the indoor unit as shown in the following figure, insulate the top part of the cabinet which will be concealed in the ceiling because dew may occur under cooling operation.



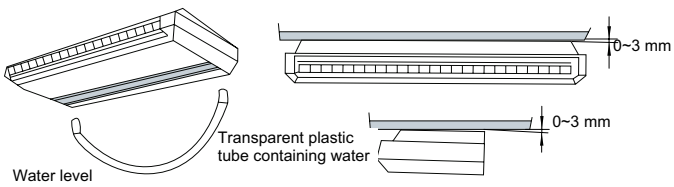
Models	A
RPC-2.0~3.5	13
RPC-4.0~6.0	75

– Secure the indoor unit with the suspension bolts. Position the false ceiling panels along the indoor unit.



■ Drain pan level

– The level of the drain pan has to be checked by a water level of a transparent plastic tube containing water, as shown below so as to avoid the incorrect position of the drain discharge.



– The unit should be installed so that the rear side of the unit is slightly (approximately 3 mm) lower than the front side, in order to avoid the incorrect position of the drain discharge.

1.6. RPI

1.6.1. FACTORY-SUPPLIED ACCESSORIES

(Models: RPI-0.8~1.5FSN1E)
(Models: RPI-2.0~6.0FSN1E)
(Models: RPI-8.0/10.0FSNE)

Make sure that the following accessories are packed with the unit.

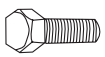
NOTE:

- *If any of these accessories are not packed with the unit, please contact your dealer.*
- *In case of 8/10HP, the pipe reduction for refrigerant pipe connection pipe must be field supplied.*

RPI-0.8~6.0

Accessory		Qty.	Purpose
Wire Clamp		1	For drain connection

RPI-8.0~10.0

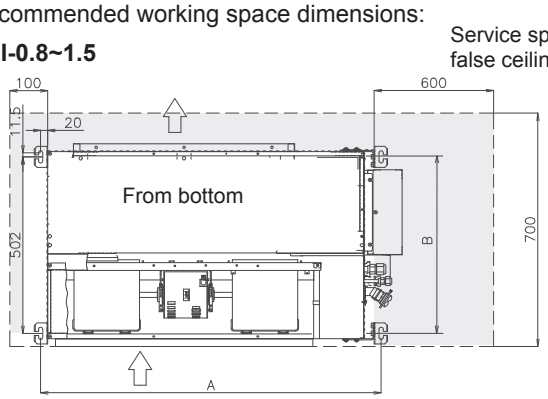
Accessory		Qty.	Purpose
Adjustment Bolt for Installation		8	Unit Hanging
Flat Washer		8	
Spring Washer		8	

1.6.2. INITIAL CHECK

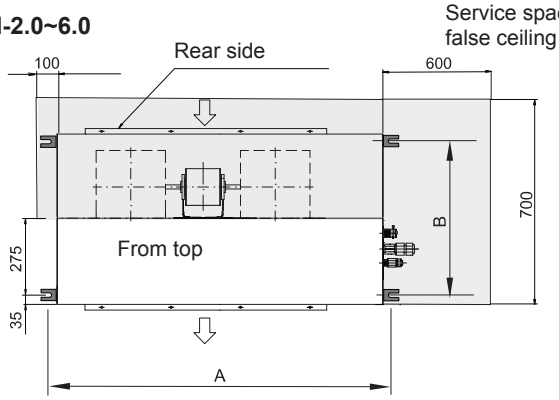
Install the indoor unit with a proper clearance around it for operation and maintenance working space, as shown below.

Recommended working space dimensions:

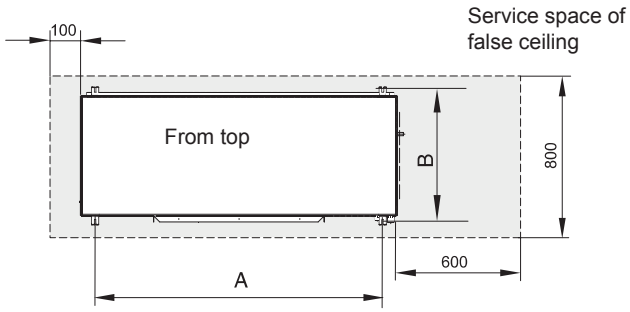
RPI-0.8~1.5



RPI-2.0~6.0



RPI-8.0/10.0



Distance between suspension brackets (A, B):

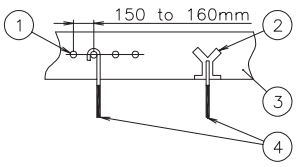
Models	A (mm)	B (mm)
RPI-0.8~1.5	969	1005
RPI-2.0~3.5	1113	601
RPI-4.0~6.0	1503	601
RPI-8~10	1433	637

1.6.3. UNIT INSTALLATION

■ Mounting the suspension bolts

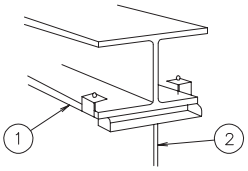
- Using the aforementioned dimension select the final location and installation direction of the indoor unit paying careful attention to the space for the piping, wiring and maintenance.
- Mount the suspension bolts, as shown.

For concrete slab:



No.	Description
①	Steel
②	Insert (100 to 150 kg)
③	Concrete
④	Anchor Bolt (W3/8 or M10)

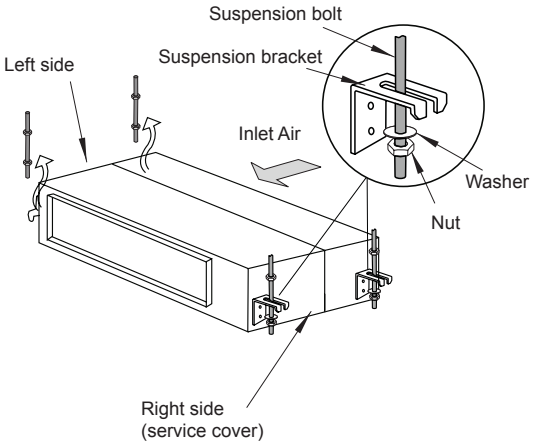
For steel beam:



No.	Description
①	I Beam
②	Suspension Bolt (W3/8 or M10)

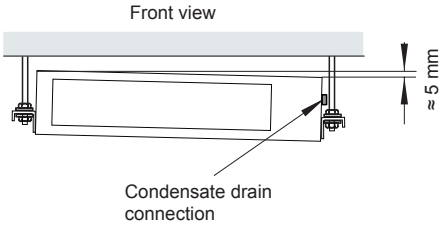
■ Mounting the indoor unit

- Hook suspension bracket to the nut and washer of each suspension bolt, as shown, starting from one side.
- After checking that the nut and washer are correctly fixed by the retainers of the suspension bracket, hook the suspension bracket of the other side to nut and washer.



■ Drain pan level

Make sure that the foundation is flat, taking into account the maximum foundation gradient.



- The unit should be installed so that one side of the unit is slightly (approximately 5 mm) lower than the other side, in order to avoid the incorrect position of the drain discharge.
- Tighten the nuts of the suspension bolts with the suspension brackets after adjustment is completed. Lock-tight paint must be applied to the bolts and nuts in order to prevent them from loosening.
- Fasten the pipe to the drain hose with an adhesive and the factory-supplied clamp (only 0.8~1.5 / 8.0-10.0HP)

NOTE:
Keep the unit as well as relevant equipment covered with the vinyl cover during installation work.

1.6.4. CONNECTING FIELD SUPPLY DUCT AND SUCTION AIR FILTER SERVICING

■ Field Supply Duct installation

Fix the Flexible Air Duct to External Faces of unit flanges (the unit is equipped with factory supply flanges for this purpose).

It is recommended to use a Flexible field supply Duct portion in order to avoid any abnormal sound vibration.

RPI-units are supplied with standard Air Filter at the suction side. This filter is provided for the cases in which no Suction Duct is applied (or it is very short).

It is recommended the following indications depending on the installation.

- Keep the standard Air Filter in case of no Suction Duct is applied (fig.1) and (fig.3)
- In case of applying Suction Duct, it is recommended to apply Air Filter at the inlet point of Suction Duct, removing the standard Air Filter of the unit (fig. 2)and (fig.4)

RPI-0.8~6.0

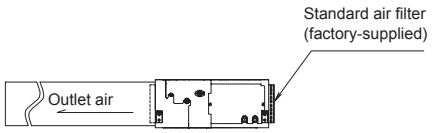


Fig. 1

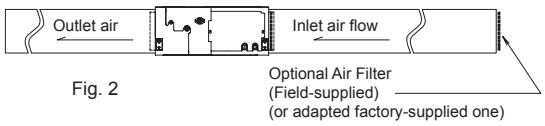


Fig. 2

RPI-8.0/10.0

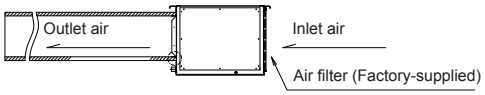


Fig. 3

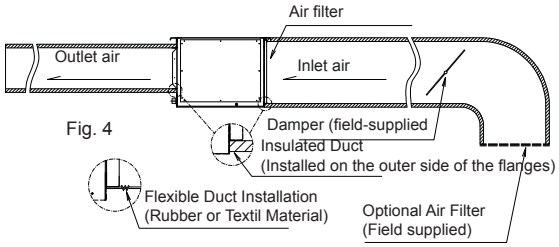
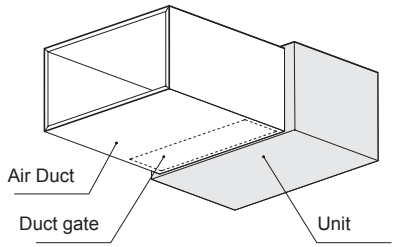


Fig. 4

ATTENTION: (RPI-0.8~1.5/8.0-10.0 only).

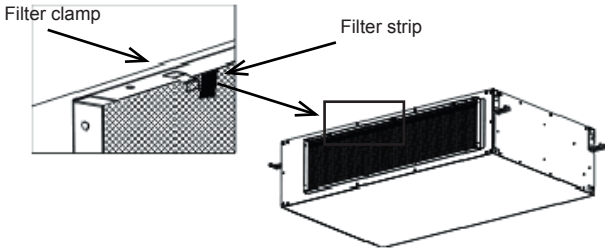
- *Optionally, if applying Suction Duct and keeping the standard Air Filter in its original location (not recommended), be aware to make a servicing gate onto the Suction Air Duct, as shown in the figure (Fig. 3). Keep the servicing gate properly sealed by aluminium tape.*
- *Air Filter maintenance should be performed by professional installer.*



■ Suction Air Filter Servicing

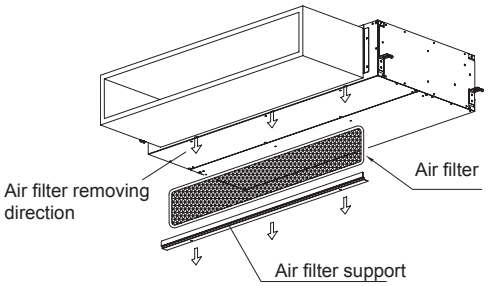
RPI-0.8~1.5

The Air Filter is fixed by clamps on the internal face of the unit Air Duct flanges. Pull out the Air Filter by using the strips located on the upper side. After maintenance when assembling the Air Filter make sure that the Filter is well located on the unit clamps and push it.



RPI-2.0~6.0

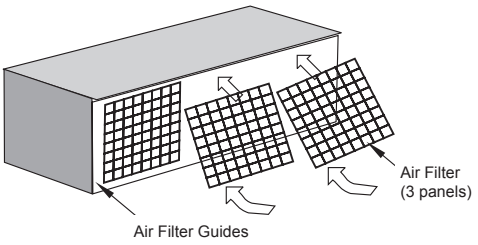
Remove the stay support (3 screws) from the unit and pull down the Air Filter.



NOTE:
For size and position of piping connection, see chapter 2

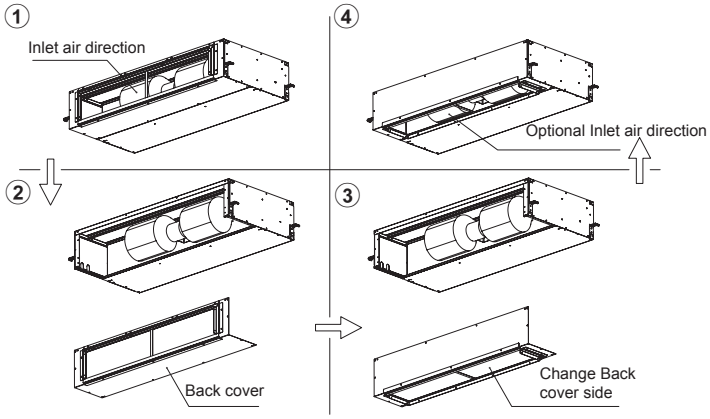
RPI-8.0~10.0

The Air Filter (3 panels) is fixed by frames. Pull up the Air Filter and removed them as shown in the figure.



1.6.5. AIR SUCTION DIRECTION CHANGE

For RPI-2.0~6.0FSN1E units, Air Suction direction could be modified by changing Back Cover direction as shown in the diagram.

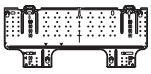
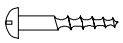
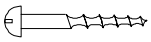
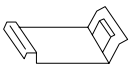
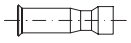


1.7. RPK

1.7.1. FACTORY-SUPPLIED ACCESSORIES

Make sure that the following accessories are packed with the unit.

NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

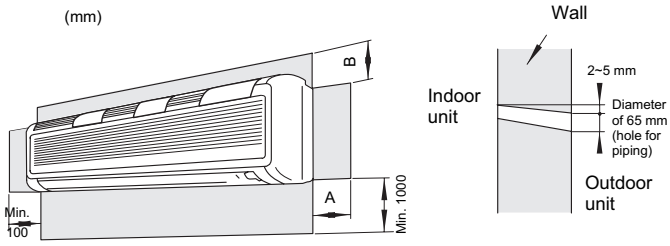
Accessory	Qty (M)	Qty (S)	Qty (SBF)	Purpose
Mounting bracket 	1	1	-	For mounting indoor unit
Mounting bracket 	-	-	1	
Screw (Ø4.1× 25 mm) 	6	6	8	For mounting bracket
Screw (Ø4.1× 40 mm) 	2	2	4	
Plate 	1	1	-	For drain hose setting
Insulation pipe 	1	1	1	For pipe
Insulation 	-	1	1	For pipe
Harness with connector 	1	1	1	Cable for PC-P1HE
Connector 	-	2	2	
Reducer 		-	1	For RPK-4.0FSNM

M: RPK Mini
S: RPK Summit
SBF: RPK Super Big Flow

1.7.2. INITIAL CHECK

– Install the indoor unit with a proper clearance around it for operation and maintenance working space as shown below.

■ **RPK**



(Operation and installation space) (Hole for piping on the wall)

(mm)

Model	A	B
RPK-1.0/1.5FSN1M	100	150
RPK-0.8~2.0FSNM	100	50
RPK-2.5~4.0FSNM	200	50

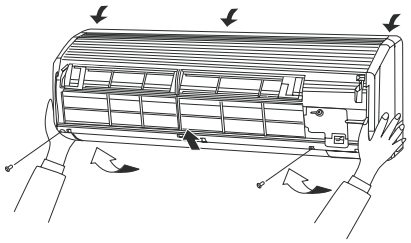
NOTE:
– *Consider the air distribution from the indoor unit to the space of the room, and select a suitable location so that uniform air temperature in the room can be obtained.*

■ Removing the front panel

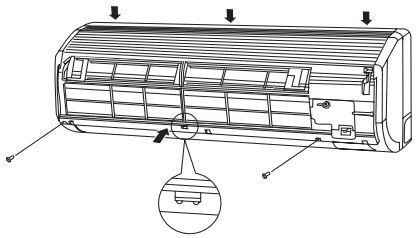
– In order to connect the refrigerant piping, the wiring and to check the drain water flow, it is necessary to remove the front panel. Perform this work according to the following instructions. Be careful not to scratch the resin components.

RPK-1.0/1.5FSN1M

– Open the front panel and remove two screws



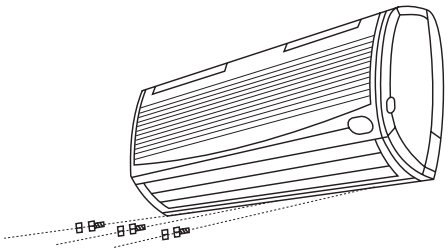
– Slowly pull the lower side of the front panel at your side by paying attention to the air outlet part without touching the outlet grille. Slightly lift the front panel upward in order to release the combined parts (three parts) of upper side of the front panel.



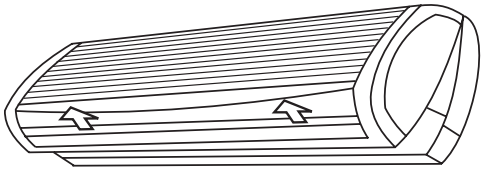
NOTE:
Do not hit the front panel when removing it, otherwise the body will be broken.

RPK-0.8~4.0FSNM

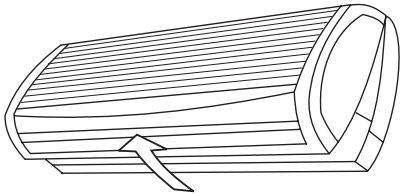
– Remove three bushings as shown and remove the screws as shown below.



– Slowly pull the lower side of the front panel at your side. The air outlet must not touch the outlet grille.



– Slightly lift the front panel upward in order to release the three hooks of upper side of the front panel.

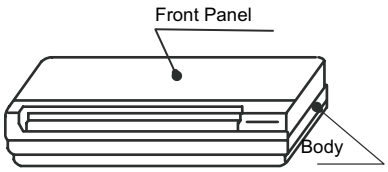


■ Putting back the front panel

RPK-1.0/1.5FSN1M

– Firstly put back the upper side of the front panel (three parts), and then fix the hook on bottom center part

– There are stoppers inside of the front panel. Check to ensure that there is no gap between front panel and unit body.



RPK-2.5~4.0FSNM

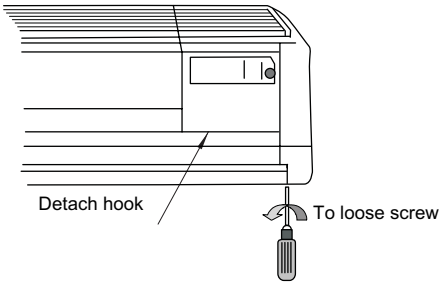
– First put back the lower side of the front panel, and then attach the three hooks at the upper side of the front panel.

– There are three stoppers inside the front panel. Make sure that there is no gap between the front panel, the drain pan and the unit body.

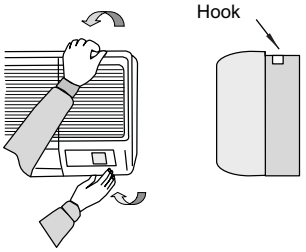
■ Removing the right side cover

RPK-2.5~4.0FSNM

– In order to connect the refrigerant piping, wiring and to check drain water flow, removing the right side cover is needed. Perform this work according to the following instructions. Pay an attention to the resin components not to scratch.



– Slowly pull the lower side of the right side cover and detach the upper hook.

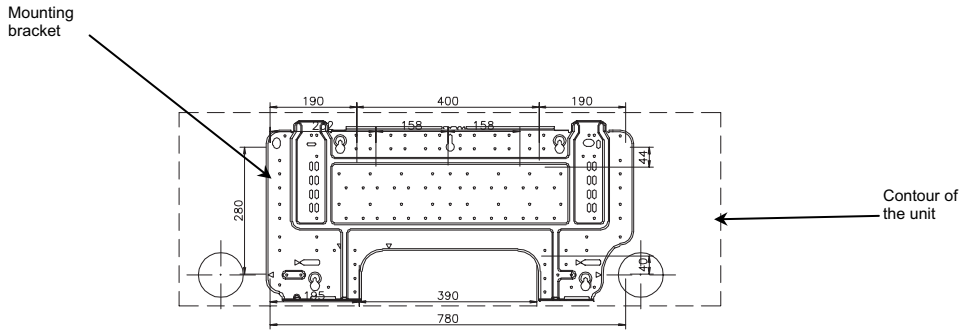


CAUTION:
Any gap may cause air leakage or dewing.

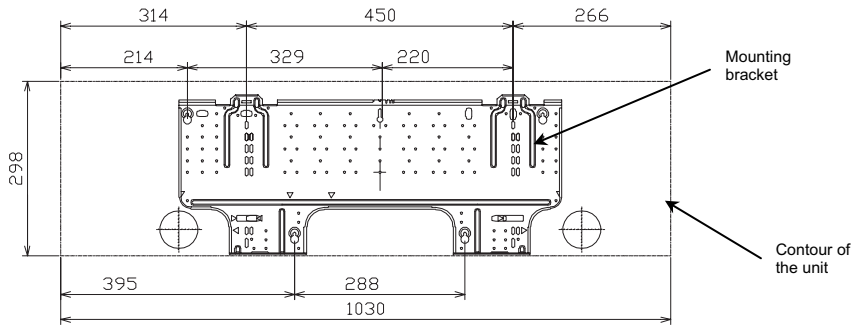
NOTE
For size and position of piping connection, see Service Manual - Chapter 2.

1.7.3. DIMENSIONS OF THE MOUNTING BRACKET

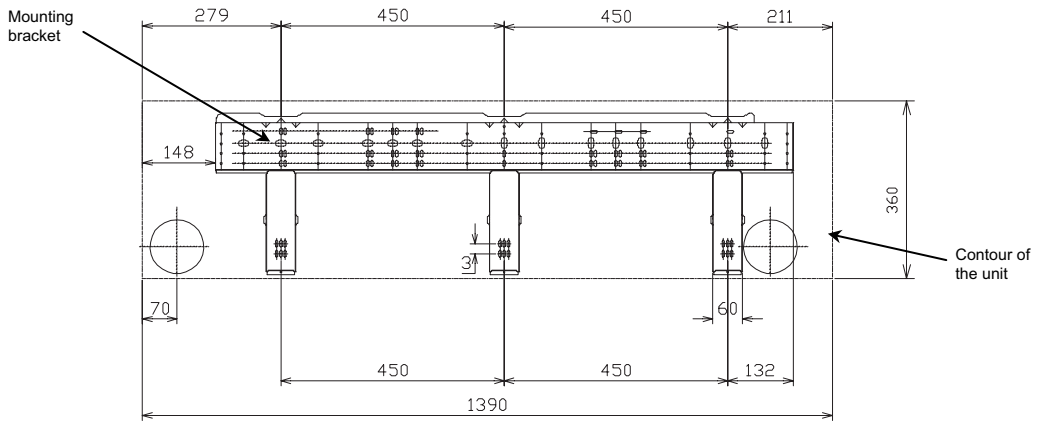
■ RPK-1.0/1.5FSN1M



■ RPK-0.8/2.0FSNM



■ RPK-2.5~4.0FSNM



1.8. RPF (FLOOR TYPE) / RPFI (FLOOR-CONCEALED TYPE)

1.8.1. FACTORY-SUPPLIED ACCESSORIES

Make sure that the following accessories are packed with the unit.

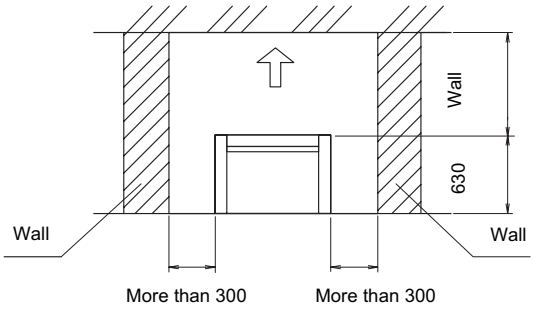
NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory	Qty	Purpose
Adjustment bolt for installation 	4	For adjusting the flat level of the unit
Screw	2	PC-P1HE

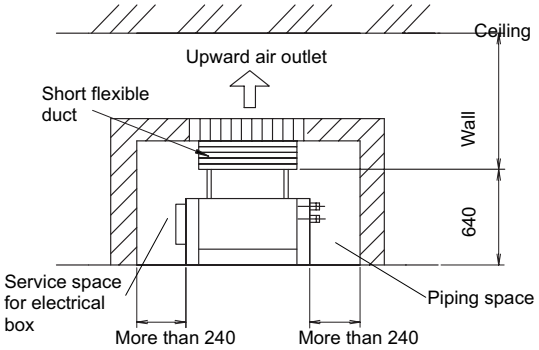
1.8.2. INITIAL CHECK

– Install the indoor unit with a proper clearance around it for operation and maintenance as shown in Service Access panel.

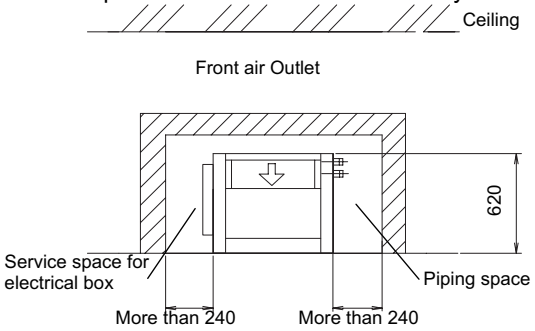
RPF



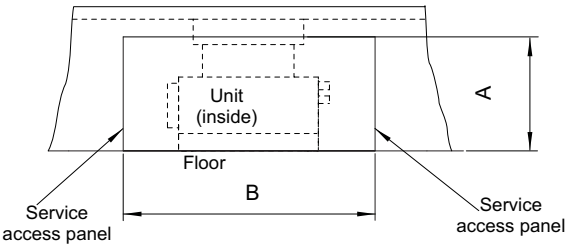
RPFI



Provide a space so that air can flow smoothly.



– Service access panel
Provide a service access door or panel as shown below.



(Space around indoor unit)

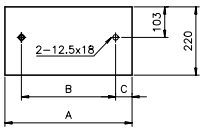
Model	Size A	Size B
RPFI-1.0	640	1260
RPFI-1.5		1380
RPFI-2.0/2.5		1634

NOTE:
Consider the air distribution from the indoor unit to the space of the room, and select a suitable location so that uniform air temperature in the room can be obtained.
Make sure that the foundation is flat, level and sufficiently strong.
It is recommended that a service access panel for floor- concealed type indoor units be provided. The access panel must be fixed with screw(s) so that service engineer(s) only is accessible.

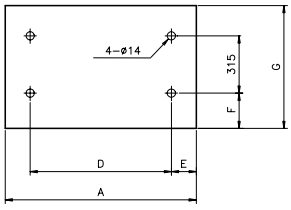
1.8.3. INSTALLATION

– Make sure that the fixing position of the unit is as shown below.

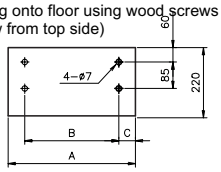
Fixing onto floor using wood screws (2-M8)
(view from top side)



Fixing onto wall
(view from front side)



Fixing onto floor using wood screws (4-M5)
(view from top side)

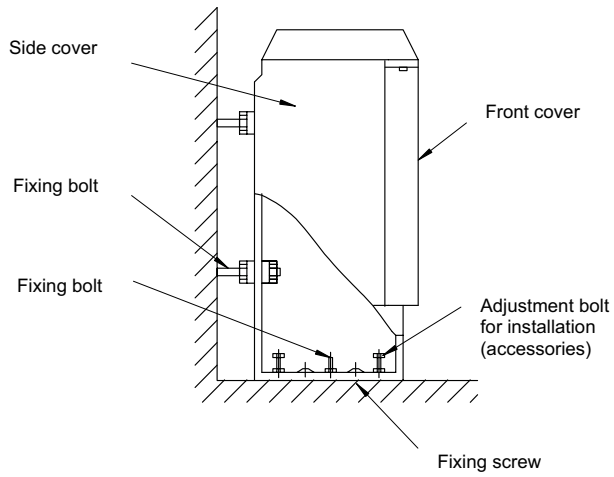


(mm)

Model	A	B	C	D	E	F	G
RPFI-1.0	848	704	72	732	80	139	620
RPFI-1.5	973	829	72	857	50	139	620
RPFI-2.0/2.5	1223	1079	72	1107	50	139	620

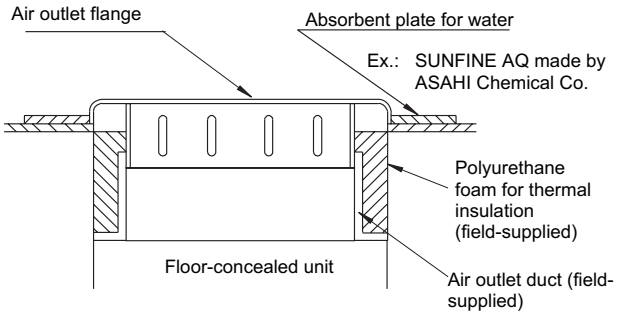
– Adjust the flat level of the unit by loosening or tightening the bolts for installation that are attached in the unit. Make the drain pipe side lower than the opposite side for smooth drain.

– Fix the base plate and back plate of the unit with field-supplied fixing bolts and screws. When attaching the adjusting bolts for installation, remove the electrical wiring box.
– In case of the RPF unit, perform the above work after removing the front cover and side cover of the unit.



(Installation unit)

– Install the optional air outlet grille of the RPFI unit as shown in the following figure. If installed in a comparatively high humid place, condensation may occur. Therefore, attach a plate that can absorb water, like SUNKEN AQ made by ASAHI Chemical Co., around the grille.



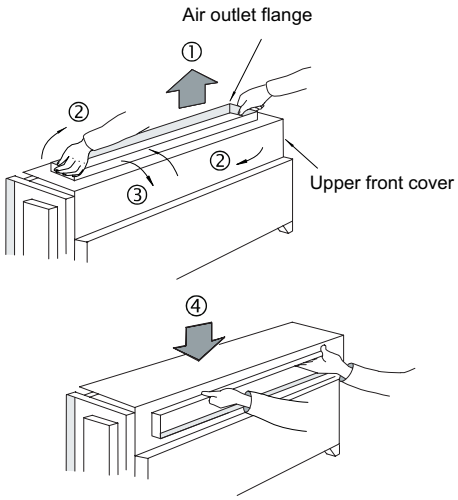
WARNING:
Provide a service access cover that is fixed by screws so that the fan runner is not directly touched (Only RPFI model).

CAUTION:
The optional air outlet grille of the RPFI unit cannot be used in a highly humid place like a kitchen, because condensation may occur on the grille surface.

■ Air outlet direction change (RPFI)

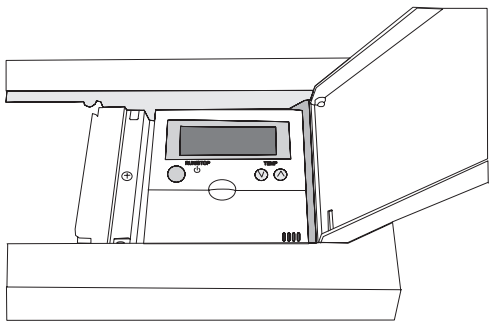
In case of changing the RPFI units air outlet direction from upward to front, follow the procedures below:

– Remove the fixing screws of the air outlet flange and the upper front cover. Then, remove the flange and the cover.
– Reverse the side of the flange right and left.
– Put the cover on the top of the unit, and put the flange
on the front side of the unit.
– Fix the flange and the cover.



■ Optional location for PC-P1HE (RPF)

In case of RPF Unit, it is possible to install the PC-P1HE under the plastic cover as shown in the figure below:



NOTE
For size and position of piping connection, see Service Manual - Chapter 2.

1.9 COMPLEMENTARY SYSTEMS

1.9.1 KPI - TOTAL HEAT EXCHANGER

■ Factory-supplied accessories

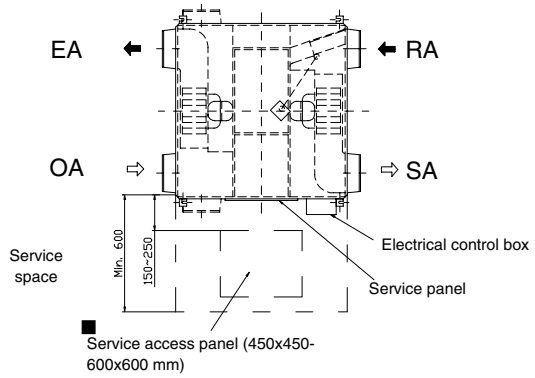
Make sure that the following accessories are packed with the unit.

NOTE:
If any of these accessories are not packed with the unit, please contact your dealer.

Accessory	Appearance	Qty
Flange		4 (double-flanges at supply air (SA) and exhaust air (EA) sides)
Screw (M4X8)		16

■ Initial check

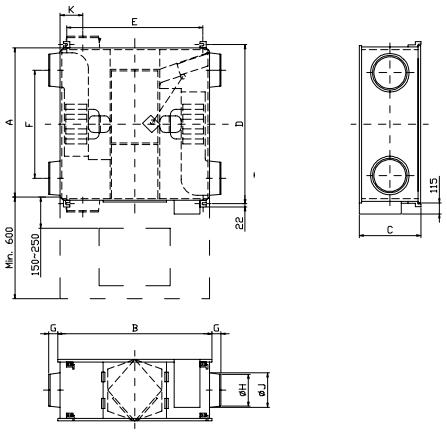
- Install the unit with a proper clearance around it for operation and maintenance working space, as shown in the next figure:



■ Installation

■ Mounting the suspension bolts

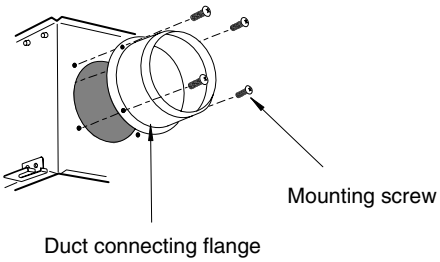
- Mark the positions of the sling bolts, refrigerant piping connections and drain connection.
- Installation dimensions are shown in the next figure.



Models	Outer dimension			For suspension bolt		Duct		Duct diameter		Duct (dir. change)
	A	B	C	D	E	F	G	H	J	K
KPI-2521	735	780	275	765	700	530	63	142	160	102
KPI-5021	1016	888	317	1048	790	745	79	192	208	124
KPI-8021	1004	1164	398	1036	1030	690	79	242	258	149
KPI-10021	1231	1164	398	1263	1030	920	79	242	258	149

■ Attaching the duct connecting flanges

- Use the screws supplied to secure the duct connecting flanges to the unit.

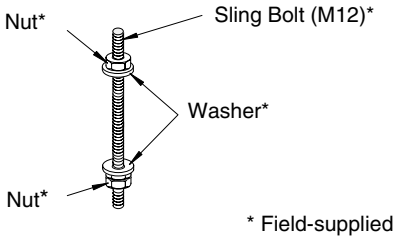


CAUTION:

Before attaching the duct connecting flanges, check that no foreign matter (scraps of paper, vinyl, etc.) has found its way inside the main unit.
Attach the duct connecting flanges with the packing at the SA and RA sides.

■ Mounting the indoor unit

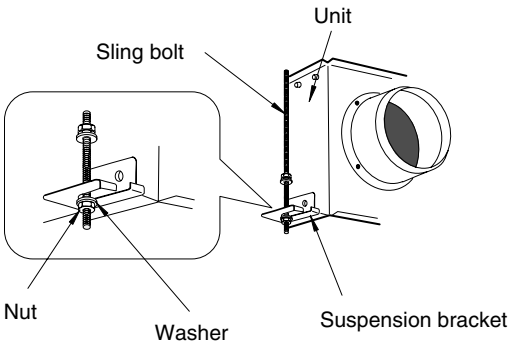
- Preparing the sling bolts.



- Hanging the unit.

  Hang the suspension bracket on the anchor bolts and adjust in such a way that the unit is installed horizontally.

  Tighten up securely using double nuts in order to prevent looseness.

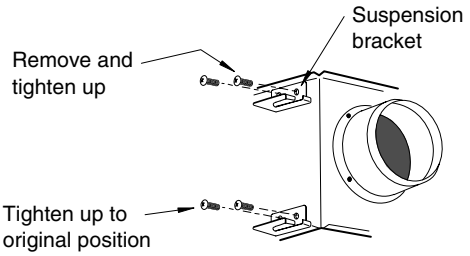


CAUTION:

When suspending the main unit from the ceiling, do not handle it in such a way that force will be applied to the control box.

NOTE:

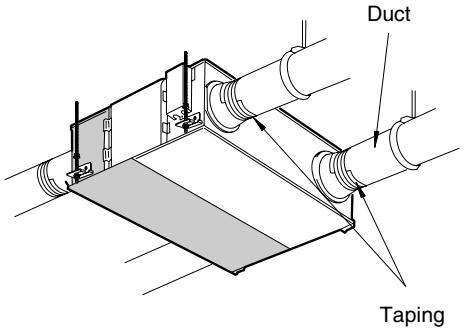
In case of that the sling bolts are too short, re-attach the suspension bracket in an alternative position. Remove the screws at the top mounting position. Remove the suspension brackets and attach them at a higher mounting position.Tighten up the screws in the screw hole where the suspension brackets were removed in order to prevent air leaks.

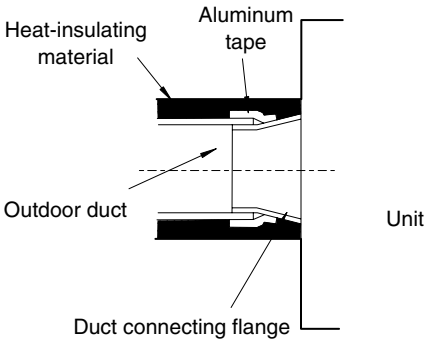


■ Connecting the supply duct

The supply duct should be connected with the unit through flexible duct, in order to avoid abnormal sounds and vibration. The unit is equipped with a pre-drilled duct flange for the supply duct connection.

- Fit the ducts securely into the duct connecting flanges, and wind aluminum tape (field-supplied) around them to prevent air leaks.
- Suspend the ducts from the ceiling so that their weight will not be applied to the unit.
- The two outdoor ducts must be covered with heat-insulating material in order to prevent condensation from forming.

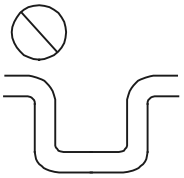
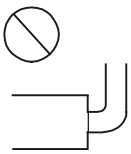
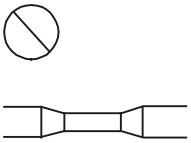




CAUTION:
Before connecting the ducts, check that no sawdust or any other foreign matter (scraps of paper, vinyl, etc.) has found its way inside the ducts.

Do not touch the damper plate inside the main unit when connecting the ducts.

Do not install the ducts in the ways illustrated below. Doing so will reduce the air volume and give rise to abnormal sounds.

Extremely sharp bends	Multiple bends
	
Bends right next to the outlet	**Extreme reduction in the diameter of the connected ducts**
	

1.9.2 ECONOFRESH KIT

■ Factory-supplied accessories

Make sure that the following accessories are packed with the unit.

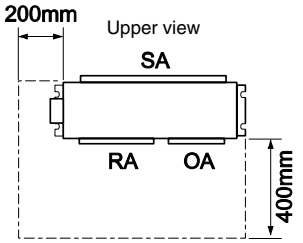
NOTE:
If any of these accessories are not packed with the unit, contact your dealer.

Accessory		Qty
Cord AS		1
Outdoor thermistor (8m)		1
Screw *(for RPI and Econo-Fresh flanges connection)*		12

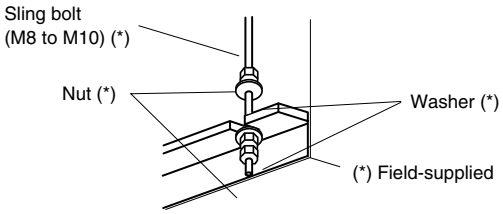
■ Initial check

Before performing the Econo-Fresh kit installation, refer to the indoor unit's Installation and Operation Manual.

Install the indoor unit with a proper clearance around it for operation and maintenance working space, as shown below.



CAUTION:
When suspending the main unit from the ceiling, do not handle it in such a way that a force will be applied to the control box.



1.10 RAS-FSVNE

WARNING:

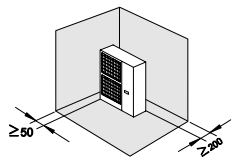
- *Install the outdoor unit with sufficient clearance around it for operation and maintenance as shown in the next figures.*
- *Install the outdoor unit where good ventilation is available*
- *Do not install the outdoor unit where is a high level of oil mist, salty air or sulphurous atmosphere.*
- *Install the outdoor unit as far as practical (being at least 3 meters) from electromagnetic wave radiator (such as medical equipment).*
- *Keep clearance between the units of more than 50 mm, and avoid obstacles that may hamper air intake, when installing more than one units together.*
- *Install the outdoor unit in the shade or not exposed to direct sunshine or direct radiation from high temperature heat source.*

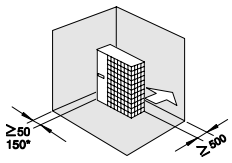
CAUTION:

- *Check to ensure that the foundation is flat, level and sufficiently strong.*
- *Install the unit in a restricted area not accessible by the general public*
- *Aluminum fins have very sharp edges. Pay attention to the fins to avoid injury.*

1.10.1 INSTALLATION SPACE

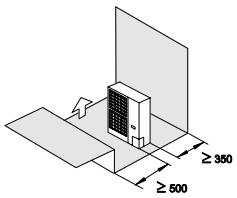
a) In case of front side and either of the sides are open (single unit)

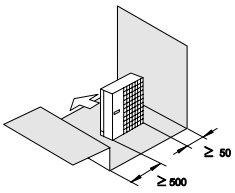




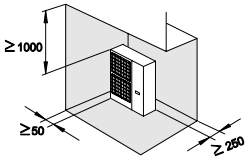
*4/5HP

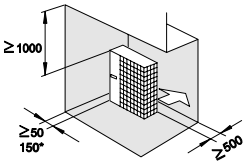
b) In case that surrounding wall exist (single unit)



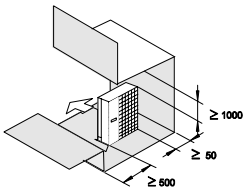


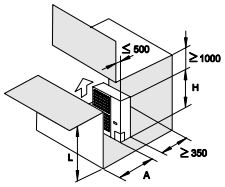
c) In case that upper side obstacles exist (single unit)





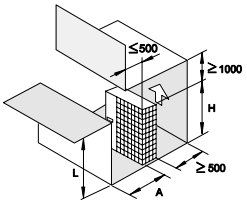
*4/5HP



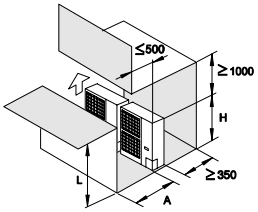


0 < **L** ≤ 1/2H → **A** ≥ 600
1/2H < **L** ≤ H → **A** ≥ 1200

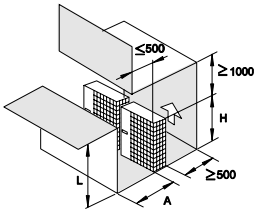
d) In case that upper side obstacles exist (serial units)



0 < **L** ≤ 1/2H → **A** ≥ 1000
1/2H < **L** ≤ H → **A** ≥ 350



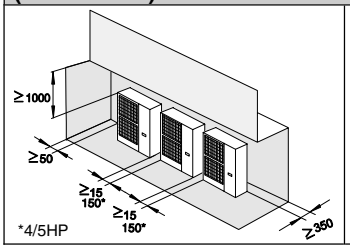
0 < **L** ≤ 1/2H → **A** ≥ 600
1/2H < **L** ≤ H → **A** ≥ 1200

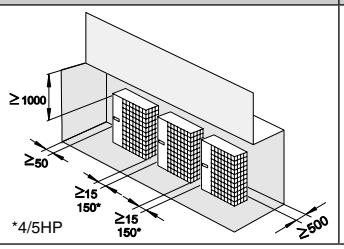


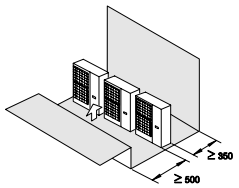
0 < **L** ≤ 1/2H → **A** ≥ 1000
1/2H < **L** ≤ H → **A** ≥ 350

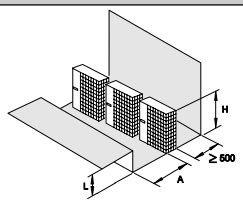
(mm)

e) In case of front side and either of the sides are open (serial units)	f) In case that surrounding wall exist (serial units)





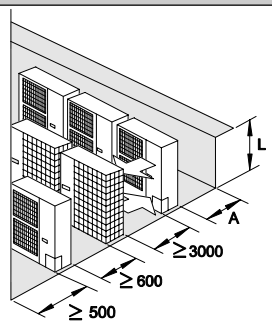




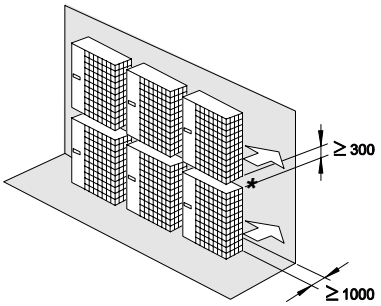
0 < **L** ≤ 1/2H → **A** ≥ 200
1/2H < **L** ≤ H → **A** ≥ 350

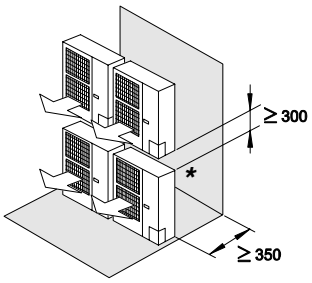
(mm)

g) Horizontal (multiple units)	h) Vertical (multiple units)



0 < **L** ≤ 1/2H → **A** ≥ 200
1/2H < **L** ≤ H → **A** ≥ 350



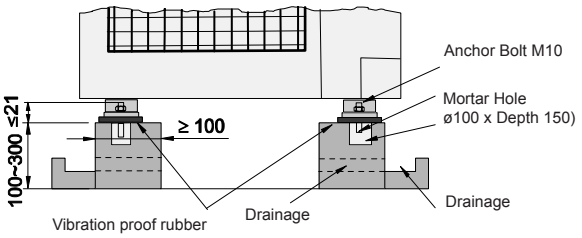


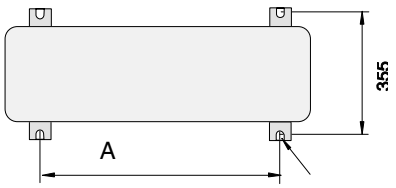
- Do not stack more than two units in height
- Close gap (*) to avoid recirculating discharge air flow

1.10.2 INSTALLATION PLACE PROVISION

■ Concrete Foundation

- Foundation could be on flat and is recommended be 100-300 mm higher than ground level.
- Install a drainage around foundation for smooth drain.
- When installing the outdoor unit fix the unit by anchor bolts of M10.
- When installing the unit on a roof or a veranda, drain water sometimes turns to ice on a cold morning. Therefore, avoid draining in an area that people often use because it is slippery.

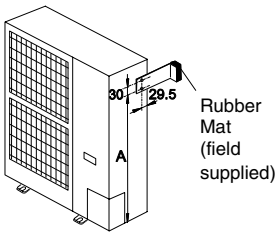




Outdoor unit HP	A(mm)
3.0	530
4.0~6.0	600

■ Fix Unit to the wall

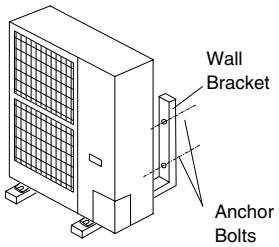
- Fix the Unit onto the wall as the figure indicates. (field supplied stay)
- Ensure the foundation so that avoid the deforming and noise.
- In case of prevention from vibration transfer to the building, use rubber Mat.



For 3HP, A = 511 mm
For 4/5HP, A = 796 mm

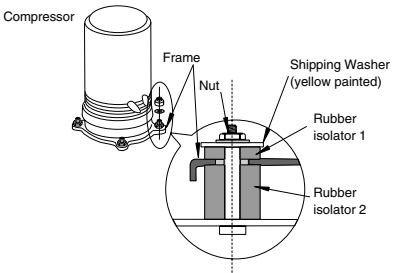
■ Suspended Unit

- Suspend the unit as the following drawing indicate.
- Ensure that wall can resist the Outdoor Unit weight indicated in the specification lable plate.
- It is recommended to select each foot support to bear the full weight of the unit (in order to consider stress fartigue applied when is working too.



1.10.3 REMOVE SHIPPING WASHER

- Remove shipping washer (yellow painted)
- Securely tighten the nuts again



1.11. RAS-FSN(E)/FXN(E)

WARNING:

Install the outdoor unit with sufficient clearance around it for operation and maintenance as shown in the next figures.

Install the outdoor unit where good ventilation is available.

Do not install the outdoor unit where is a high level of oil mist, salty air or sulphurous atmosphere.

Install the outdoor unit as far as practical (being at least 3 meters) from electromagnetic wave radiator (such as medical equipment).

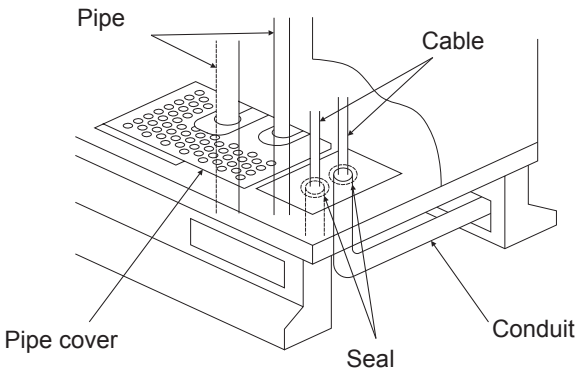
Keep clearance between the units of more than 50 mm, and avoid obstacles that may hamper air intake, when installing more than one units together.

Install the outdoor unit in the shade or not exposed to direct sunshine or direct radiation from high temperature heat source.

CAUTION:

Pay attention to the followings to run through the cables under the unit using conduit for piping and wiring works. (The pipe cover is required to remove before performing piping and wiring works.)

1. *Attach the pipe cover to avoid entering rats or other small animals into the unit.*
2. *Completely seal the conduit inlet with sealing materials.*
3. *Make a drain hole at the lowest part of the conduit.*



CAUTION:

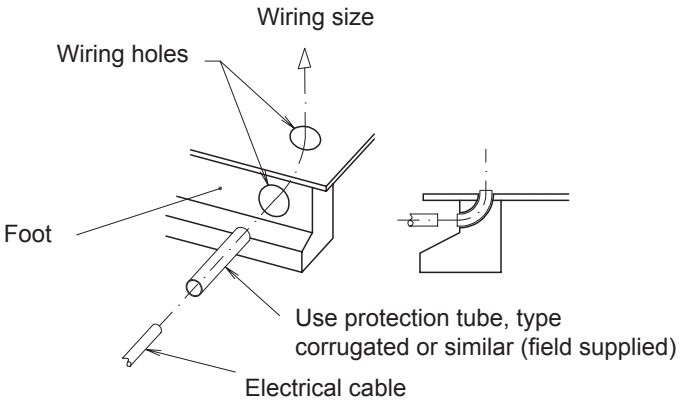
Check to ensure that the foundation is flat, level and sufficiently strong.

Install the unit in a restricted area not accessible by the general public.

Aluminum fins have very sharp edges. Pay attention to the fins to avoid injury.

Only for RAS-8~12FSNE/FXNE

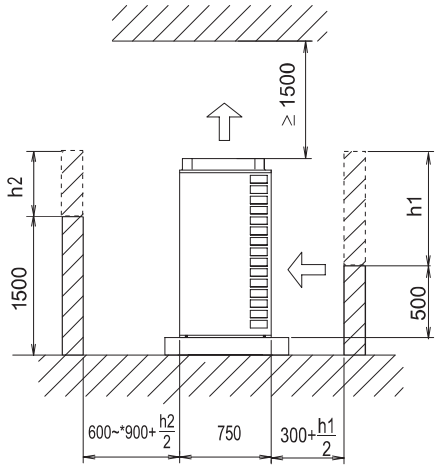
Apply protection tube, type corrugated tube or similar (field supplied) as shown below:



1.11.1 INSTALLATION LOCATION (5 TO 12HP)

■ Installation place

- Install the outdoor unit in a place where there is adequate space around the unit for operating and maintenance as shown below.



* Add the half of dimension h2 to 1500 for air intake space of front side when the wall front side is higher than 1500 mm

- Install the outdoor unit where there is good ventilation.
- Install the outdoor unit where it is in the shade or it will not be exposed to direct sunshine or direct radiation from high temperature heat source.
- Install the outdoor unit where the falling ice from the unit will not create a hazard, as in the case of installation on top of a building where ice may fall down on the pedestrians.
- Install the outdoor unit where the sound or discharge air from the outdoor unit does not affect neighbors or environment.
- Make sure that the foundation is flat and sufficiently strong.
- Do not install the outdoor unit where dust or other contamination could block the outdoor heat exchanger.
- When installing the outdoor unit in snow-covered areas, mount the field-supplied hoods on the top of the outdoor unit and the inlet side of the heat exchanger.
- Do not install the outdoor unit where there are high-levels of oil mist, salty air or aggressive gases such as sulfur.
- Do not install the outdoor unit where electromagnetic waves are directly radiated to the electrical box and inverter components.
- Install the outdoor unit as far as practical at least 3 meters from the electromagnetic wave radiation, as electronic noise can cause miss-operation of the unit.

NOTE:

In certain cases, a fuse may be blown and the system may stop in high electro-magnetic turbulence environment.

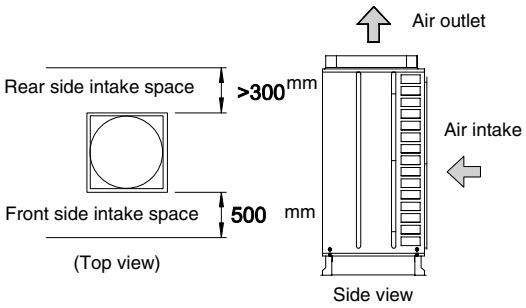
In certain cases, the system can get an alarm in high electro-magnetic turbulence environment. In such case, stop and start the system to clear the alarm.

Install the outdoor unit on a roof or in an area where people, except service engineers, cannot touch the outdoor unit.

CAUTION:

Aluminum fins have very sharp edges. Pay attention to the fins in order to avoid any injury.

■ Basic space



NOTE:

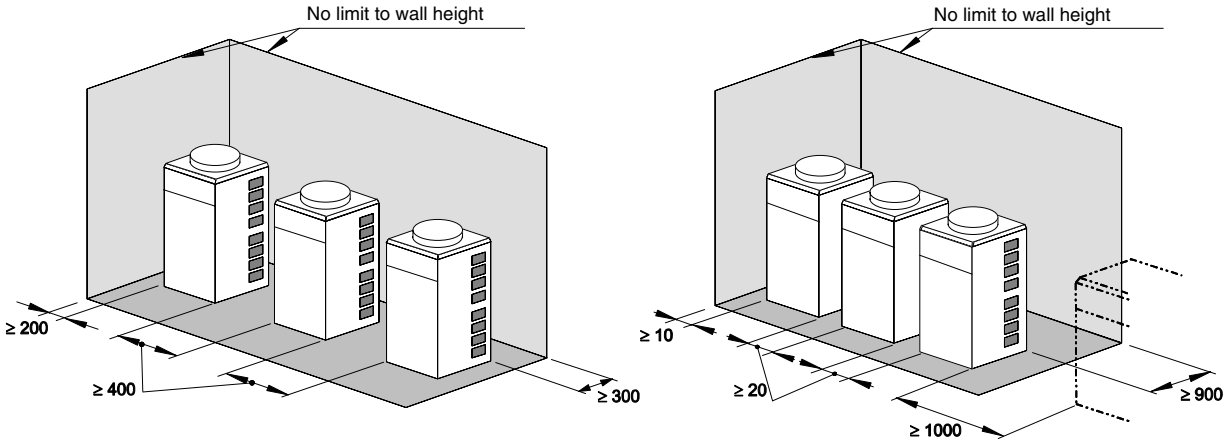
The maximum outdoor units to locate in the each Row is the next:

– *3 Units for RAS-5~16 HP*

– *2 Units for RAS-16 FXN and RAS 18~42 HP.*

1.11.2 SERIAL UNITS INSTALLATION

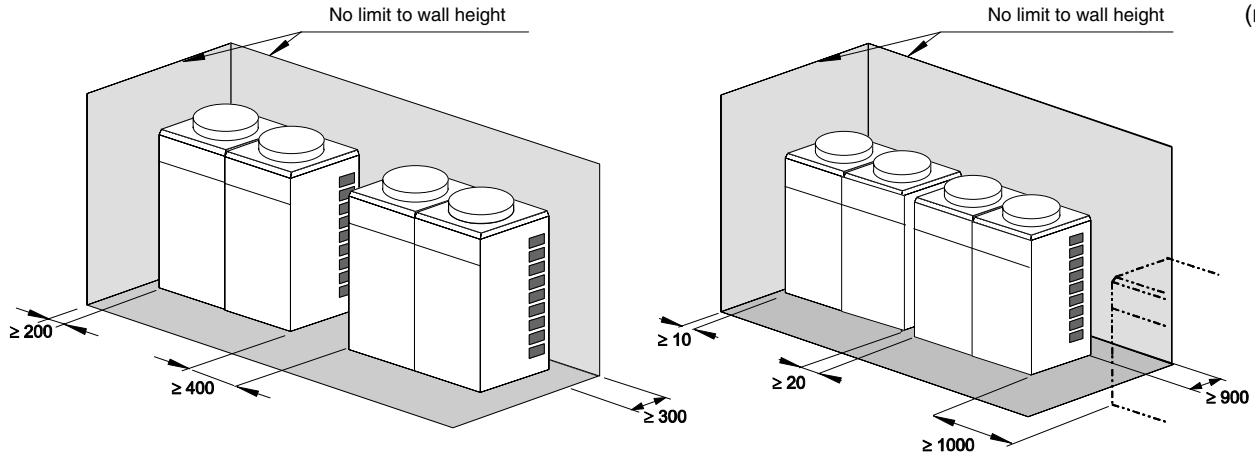
A1. In case that the front and either of the sides are open. RAS-5~16FSN, RAS-8~12FXN



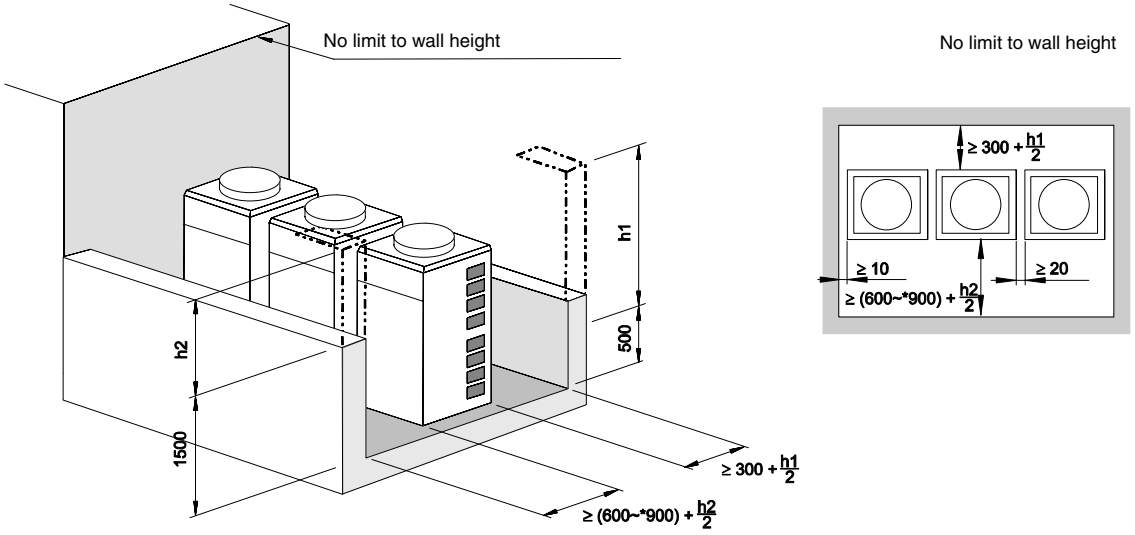
* A space of 900 mm is recommended for easier service work

A2. In case that the front and either of the sides are open. RAS-18~42FSN, RAS-16~32FXN

(mm)

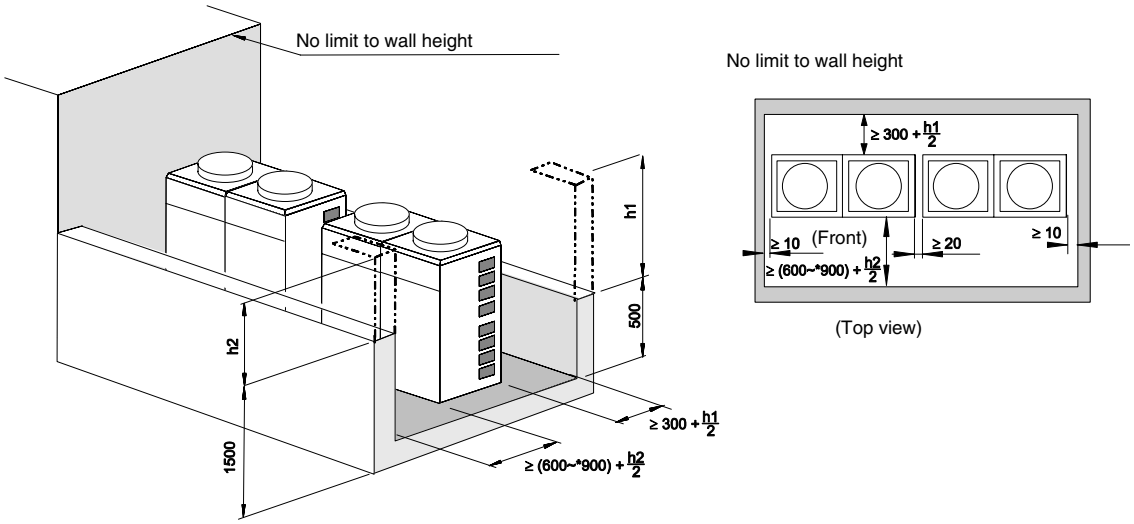


B1. Rear to rear installation RAS-5~16FSN(E), RAS8~12FXN(E)



* A space of 900 mm is recommended for easier service work

B2. Rear to rear installation RAS-18~42FSN, RAS-16~32FX



* A space of 900 mm is recommended for easier service work

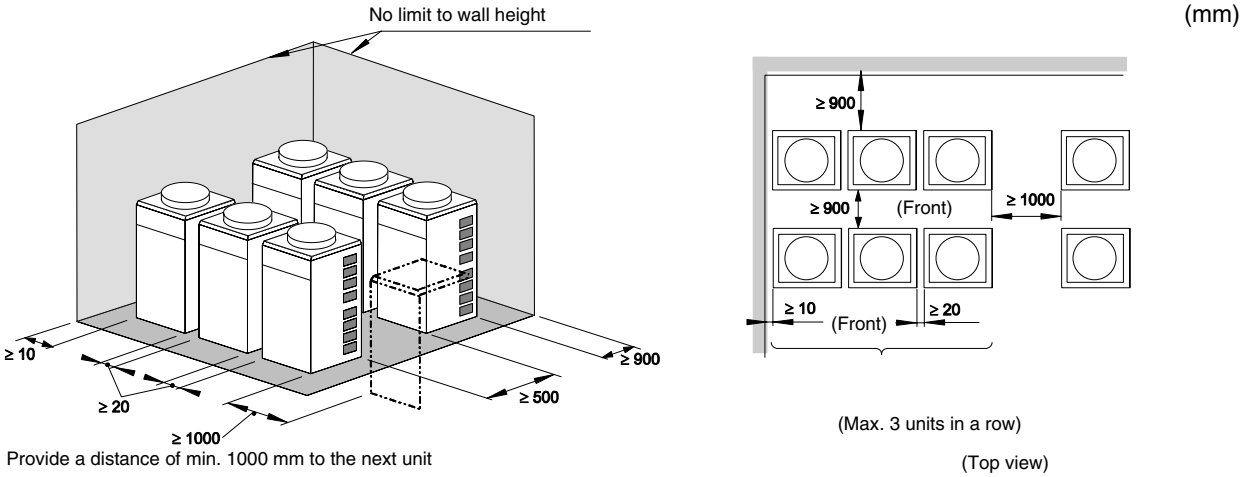
1.11.3 MULTIPLE INSTALLATION SPACE

■ In case of RAS-5~16FSN(E), RAS-8~12FXN(E)

Keep the upper side open to prevent air short-circuiting.

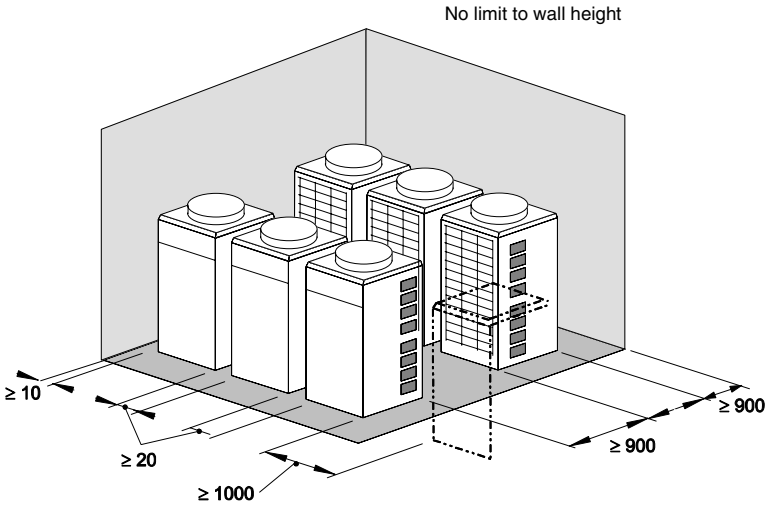
- In case that the front and either of the sides are open.
  - Installation in the same direction

(mm)

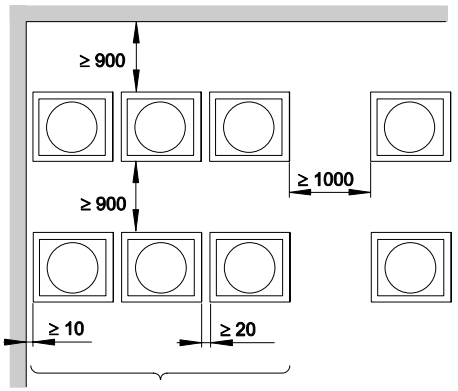


- Refer to rear installation

(mm)



Provide a distance of min. 1000 mm to the next unit

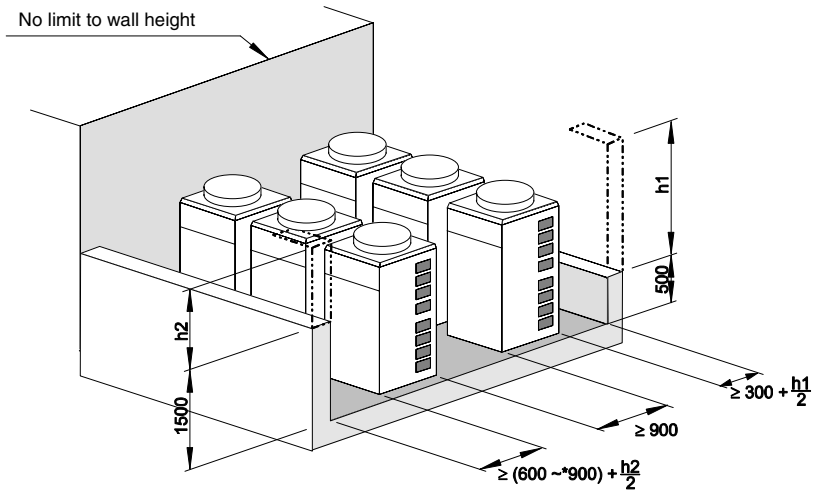


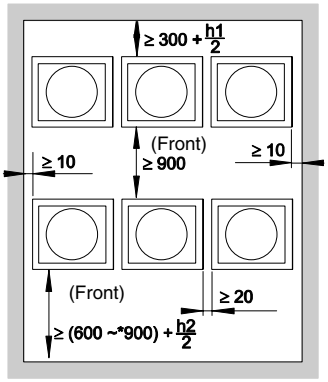
(Max. 3 units in a row)

(Top view)

- In case that there is a surrounding wall.
  - Installation in the same direction

(mm)



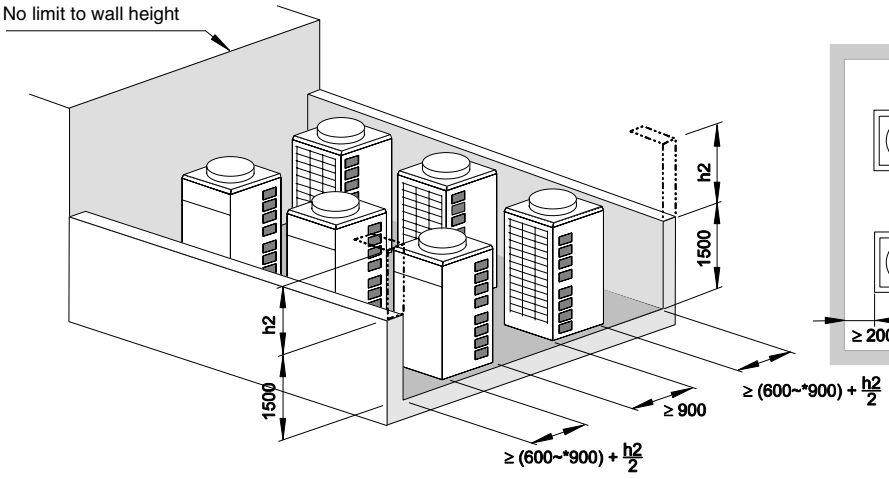


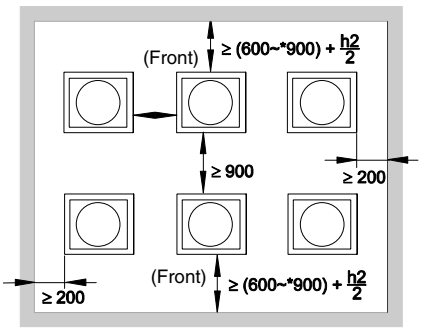
(Top view)

* A space of 900 mm is recommended for easier service work

- Rear to rear installation (case 1)

(mm)



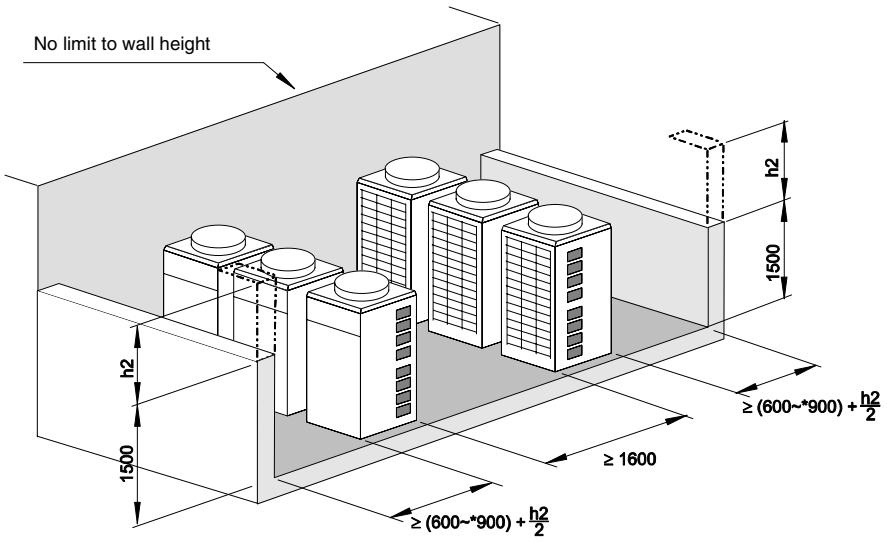


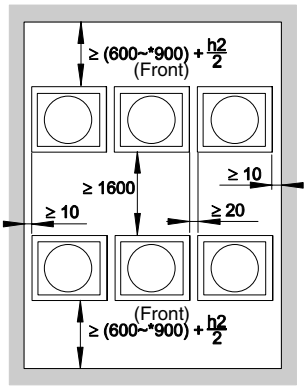
(Top view)

* A space of 900 mm is recommended for easier service work

- Rear to rear installation (case 2)

(mm)

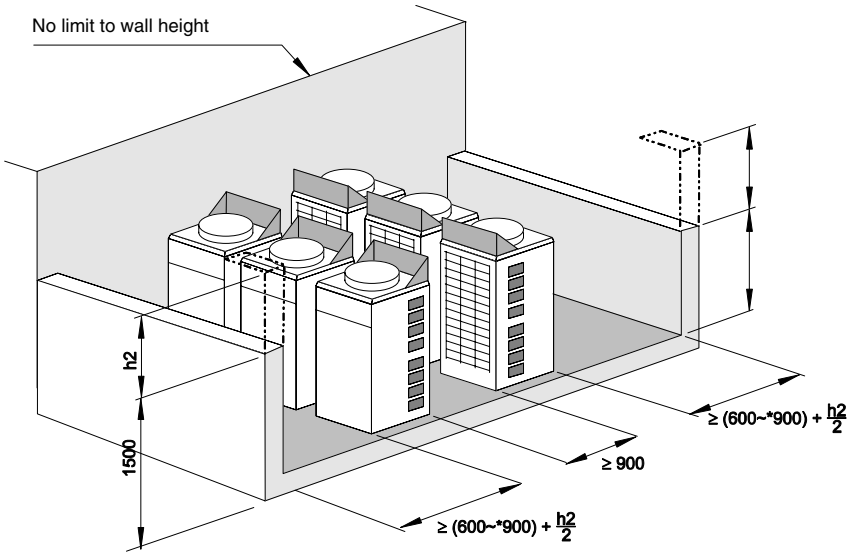


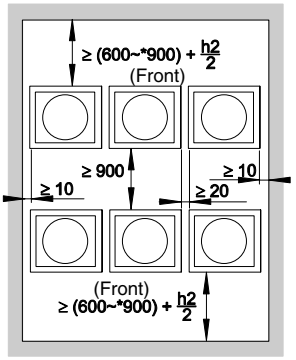


* A space of 900 mm is recommended for easier service work

- Rear to rear installation (case 3)

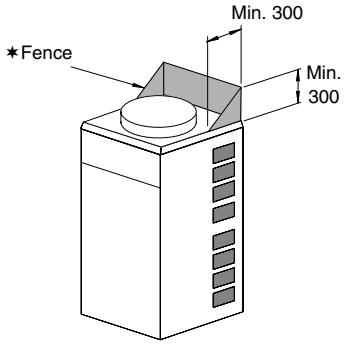
(mm)





(Top view)

* A space of 900 mm is recommended for easier service work

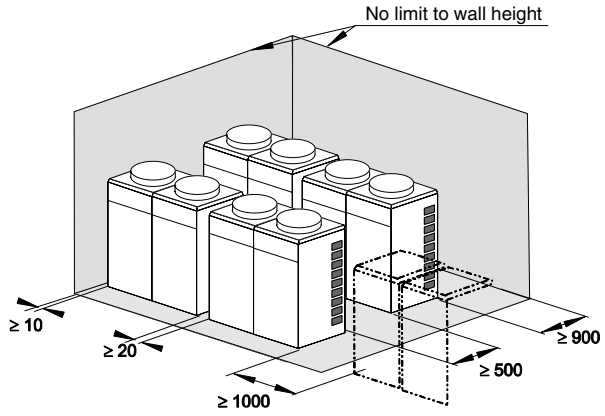


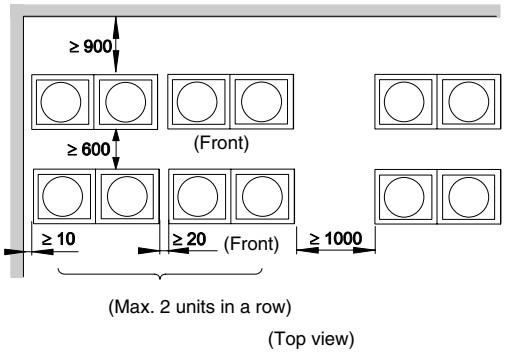
✶ In case that the rear space is less than 1600 mm and the side space is less than 400 mm, apply a field-supplied fence for each unit.

Note:

✷ In case of FXN 16~32HP there are two air outlets

■ RAS-18~42FSN, RAS-16~32FXN





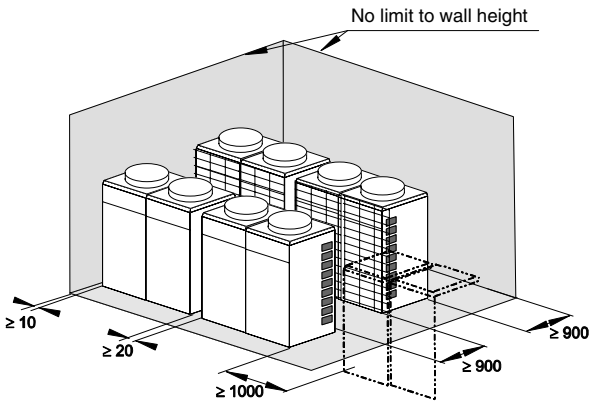
(Max. 2 units in a row)

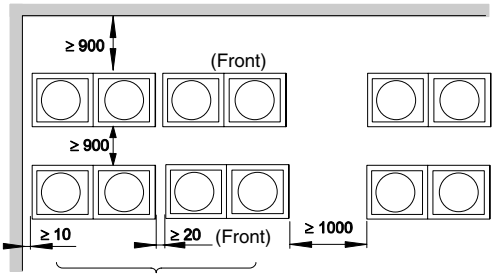
(Top view)

Provide a distance of min. 1000 mm to the next unit

- Refer to rear installation

(mm)





(Max. 2 units in a row)

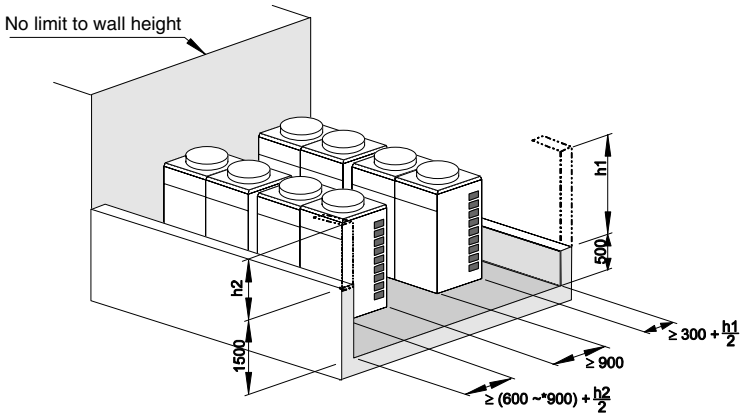
(Top view)

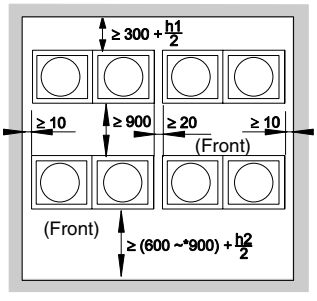
Provide a distance of min. 1000 mm to the next unit

▪ In case that there is a surrounding wall.

- Installation in the same direction

(mm)



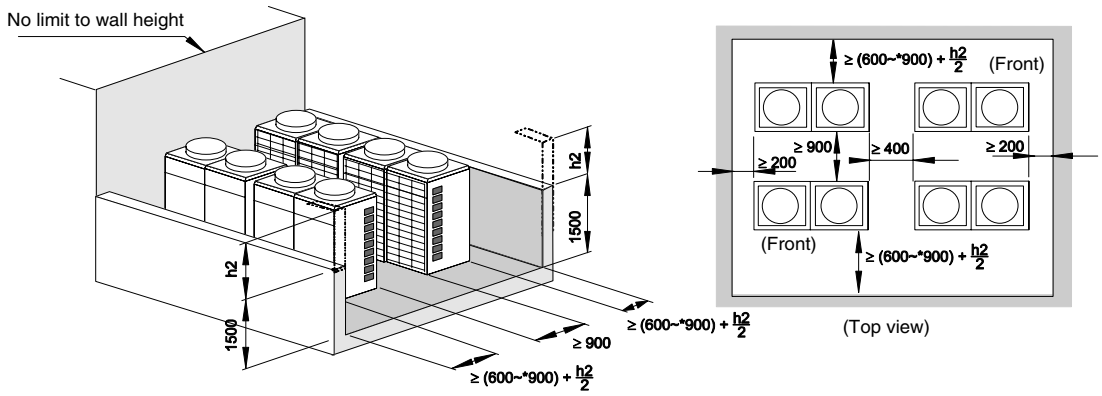


(Top view)

* A space of 900 mm is recommended for easier service work

- Rear to rear installation (case 1)

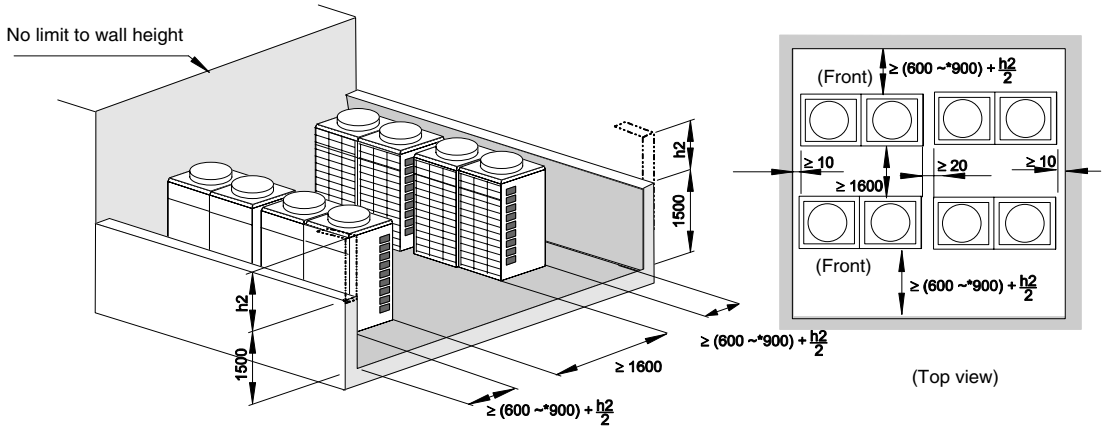
(mm)



* A space of 900 mm is recommended for easier service work

- Rear to rear installation (case 2)

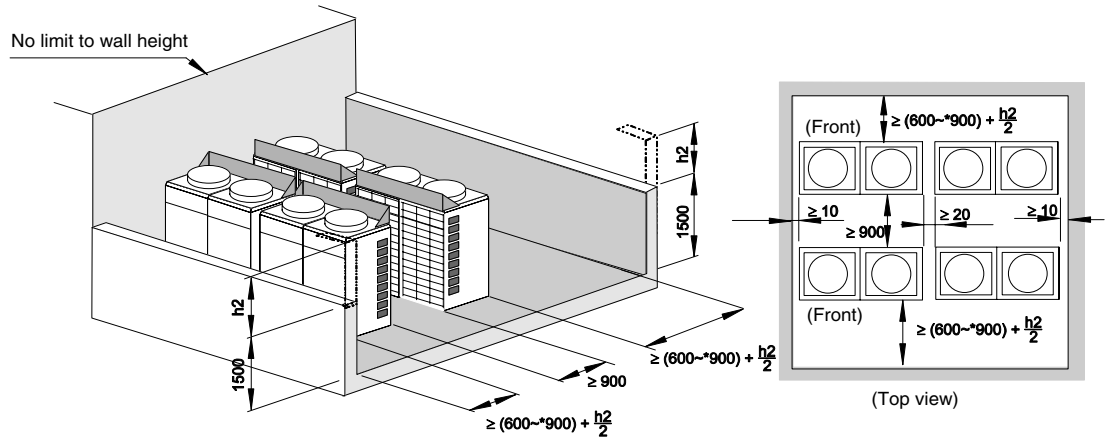
(mm)



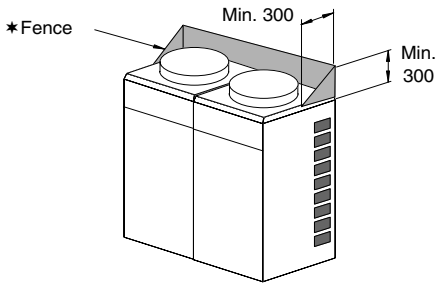
* A space of 900 mm is recommended for easier service work

- Rear to rear installation (case 3)

(mm)



* A space of 900 mm is recommended for easier service work

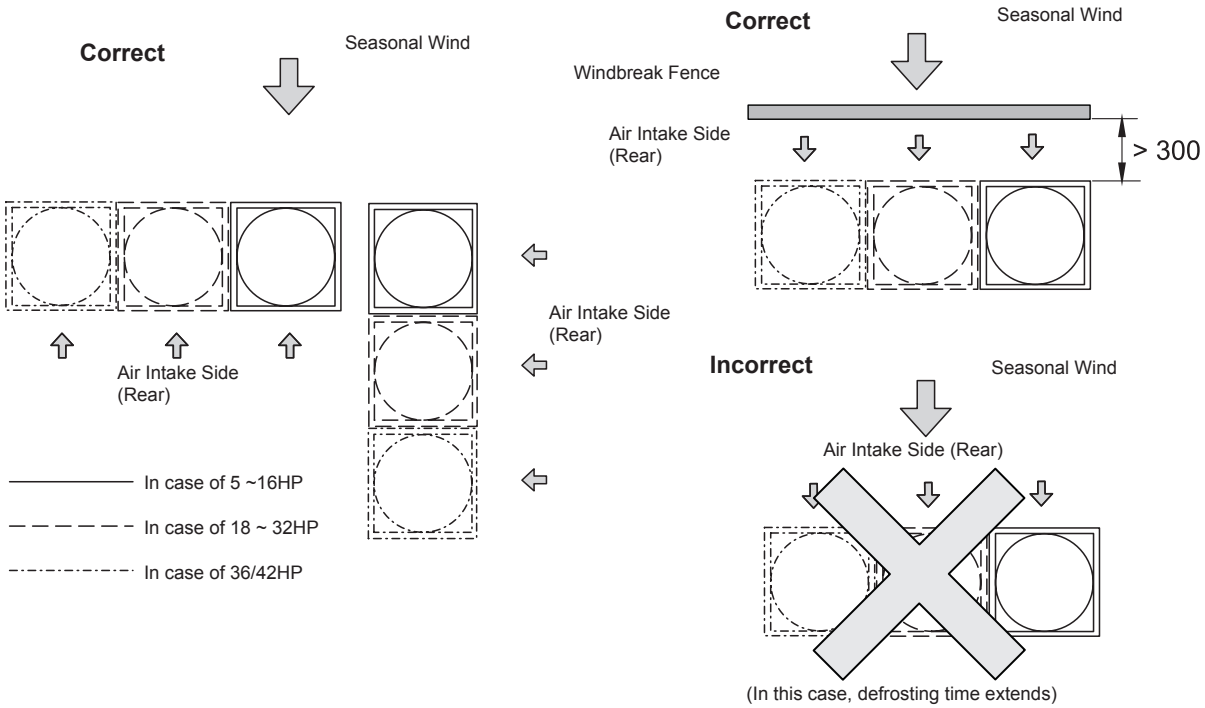


✶ In case that the rear space is less than 1600mm and the side space is less than 400mm, apply a field-supplied fence for each unit.

Note:
In case of FSN 36/42HP, there are three air outlets

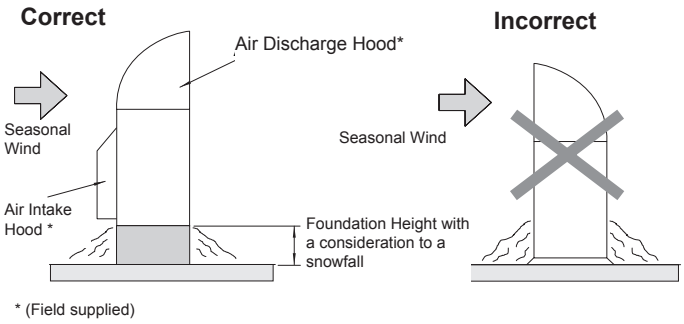
Consideration to Seasonal Wind

Avoid the installation that the air intake side (Rear) of the unit is faced directly against a seasonal strong wind.



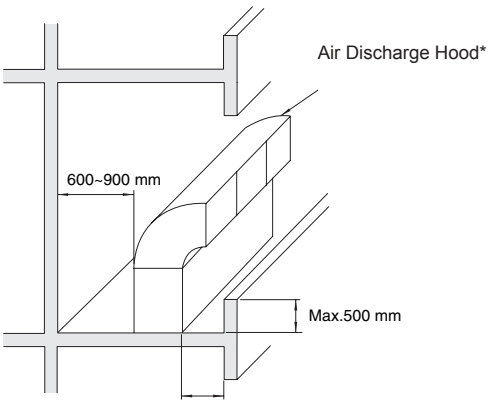
Consideration to Snow

Apply an air discharge hood, an air intake hood and a higher foundation to prevent accumulation of snow on the air outlet and air inlet.



Prevention of Short-circuiting

For prevention of short-circuiting between suction air and discharge air, apply a field-supplied air discharge hood



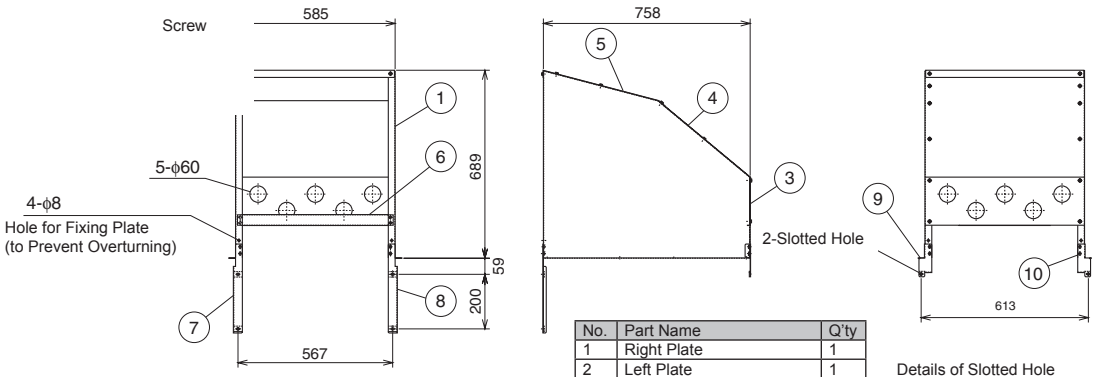
NOTE:
Install the unit on a sunny place such as east or southside of the building rather than north side.

1.11.4. DIMENSIONS OF HOOD (Field supplied)

Following figures show the recommended dimensions of air discharge hood and air intake hood for the outdoor unit.

- Apply steel plate of thickness 1mm for hood part, and of thickness 1.6mm for flange part and stay part.
- Apply steel plate with holes for hood part of air intake hood.
- Apply munsell code 2.5Y 8/2 beige color for painting the hood
- Apply M5 tapping screws for fixing the hood.
- Reinforce the hood with supports, if they are necessary in consideration of the weather such as a strong wind.

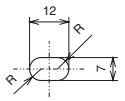
(a) Hoods for RAS-5FSN



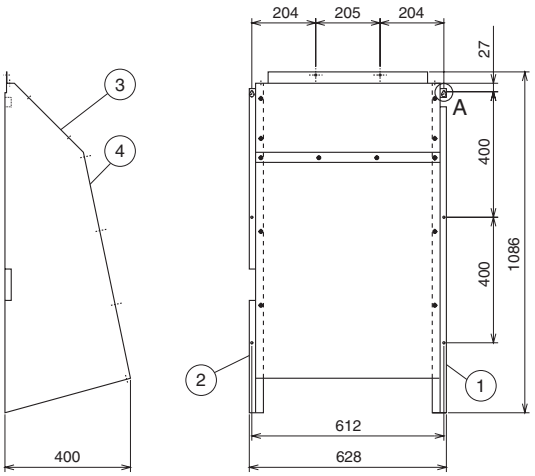
This Snow Protection Hood is field-supplied.

No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Front Panel 1	1
4	Front Panel 2	1
5	Front Panel 3	1
6	Side Plate	1
7	Left Fixing Plate for Front	1
8	Right Fixing Plate for Front	1
9	Left Fixing Plate for Rear	1
10	Right Fixing Plate for Rear	1

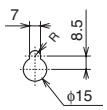
Details of Slotted Hole



Rear Suction Hood

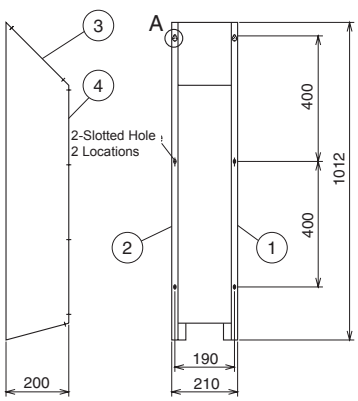


Enlarged View of A

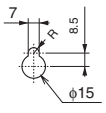


No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

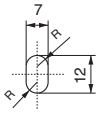
Right and Left Suction Hood



Enlarged View of A

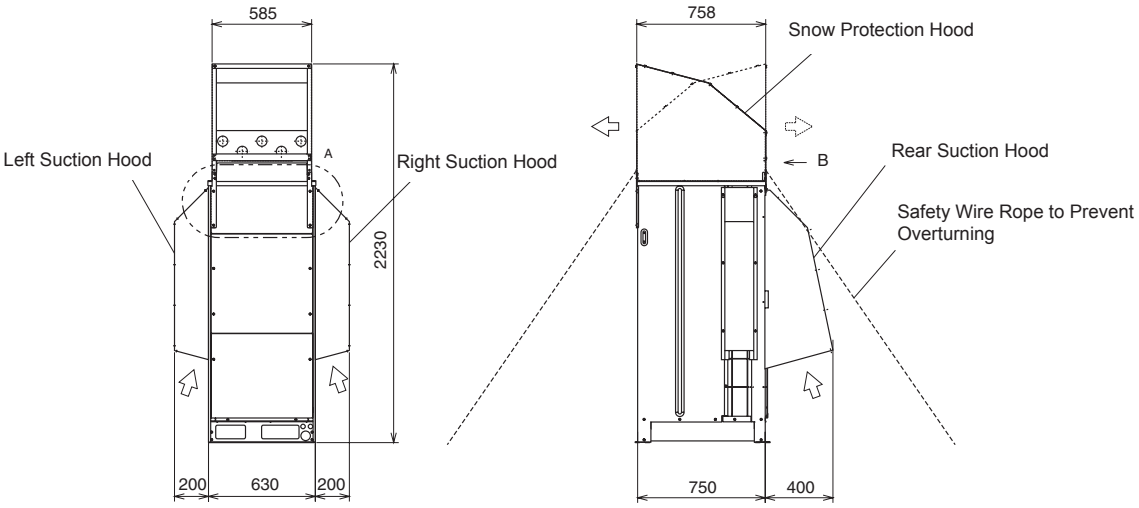


Details of Slotted Hole



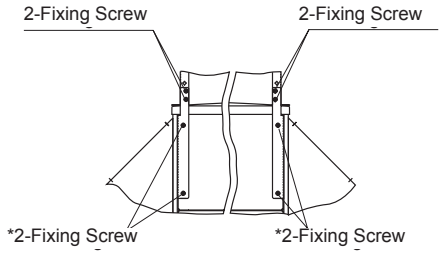
No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

Attaching Example of Snow Protection Hood for RAS-5FSN

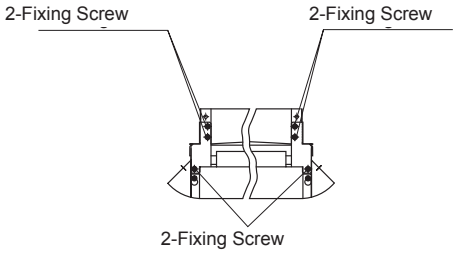


This Snow Protection Hood is field-supplied.

Enlarged view of A

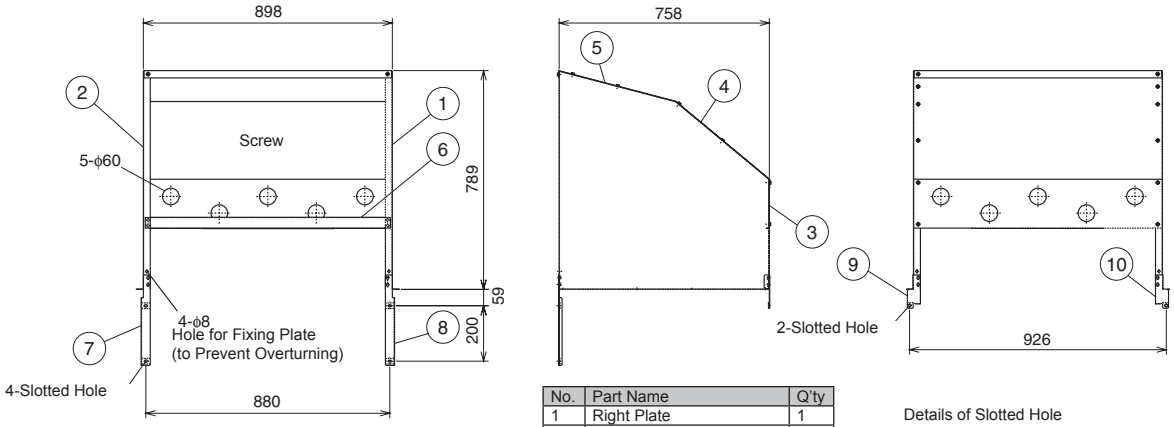


View from B



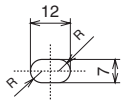
Before attaching the Snow Protection Hood, remove marked with "*" screws of the unit and use them when fix the Snow Protection Hood as shown in the figure.

(b) Hood for RAS-8~12FSNE/FXNE



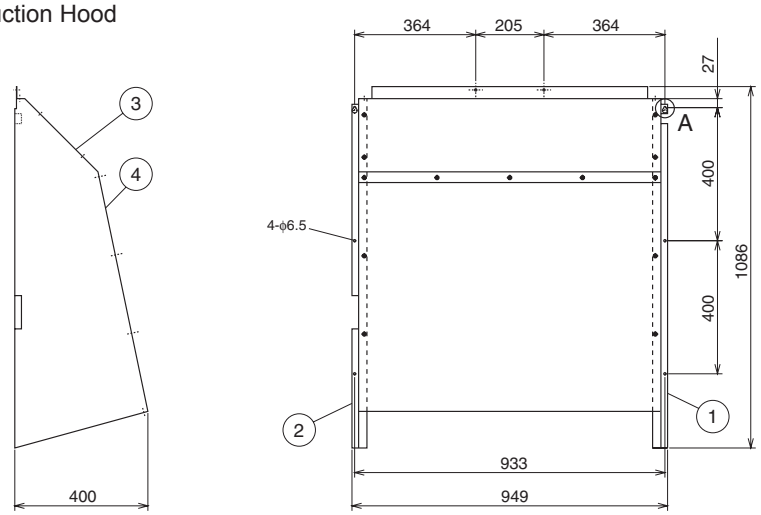
No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Front Panel 1	1
4	Front Panel 2	1
5	Front Panel 3	1
6	Side Plate	1
7	Left Fixing Plate for Front	1
8	Right Fixing Plate for Front	1
9	Left Fixing Plate for Rear	1
10	Right Fixing Plate for Rear	1

Details of Slotted Hole

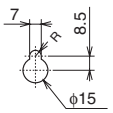


This Snow Protection Hood is field-supplied.

Rear Suction Hood



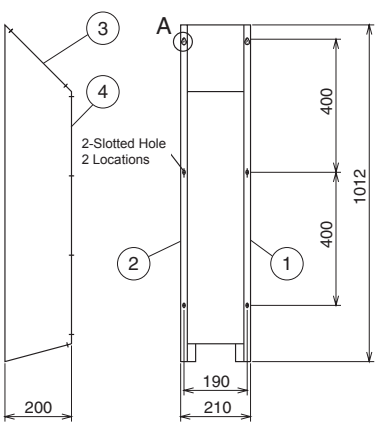
Enlarged View of A



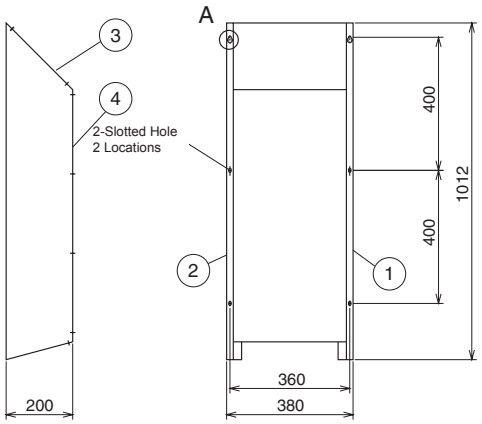
No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

Right and Left Suction Hood

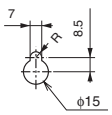
for RAS-8FSNE/FXNE



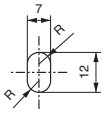
for RAS-10/12FSNE/FXNE



Enlarged View of A

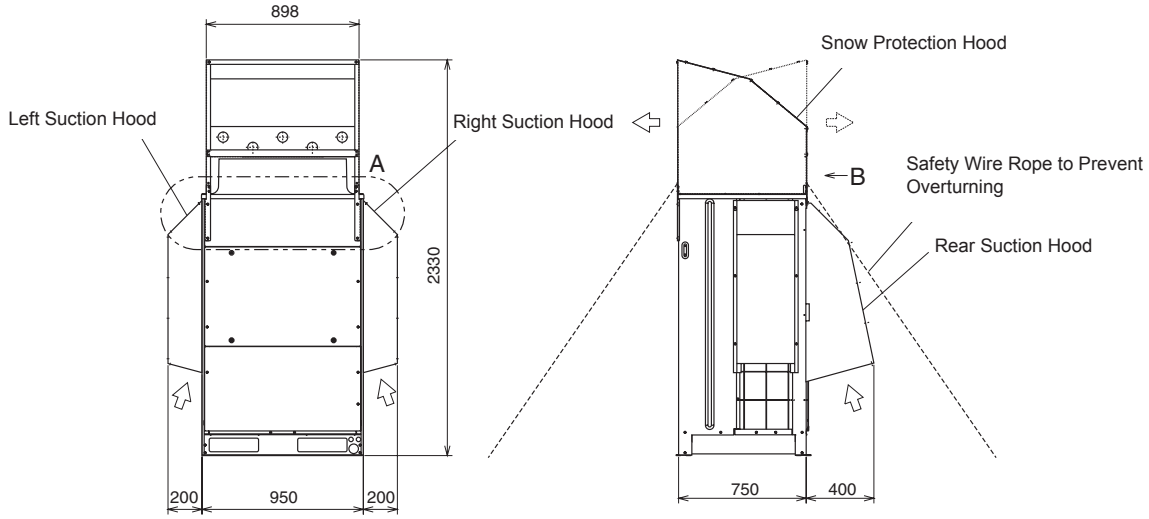


Details of Slotted Hole

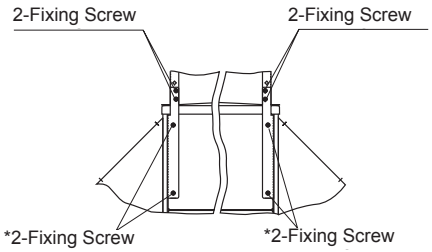


No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

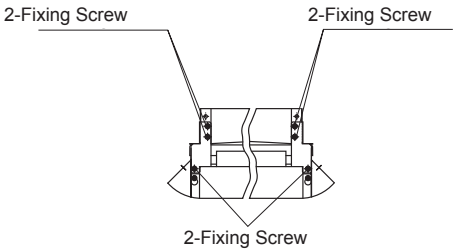
Attaching Example of Snow Protection Hood for RAS-8~12FSNE/FXNE



Enlarged view of A

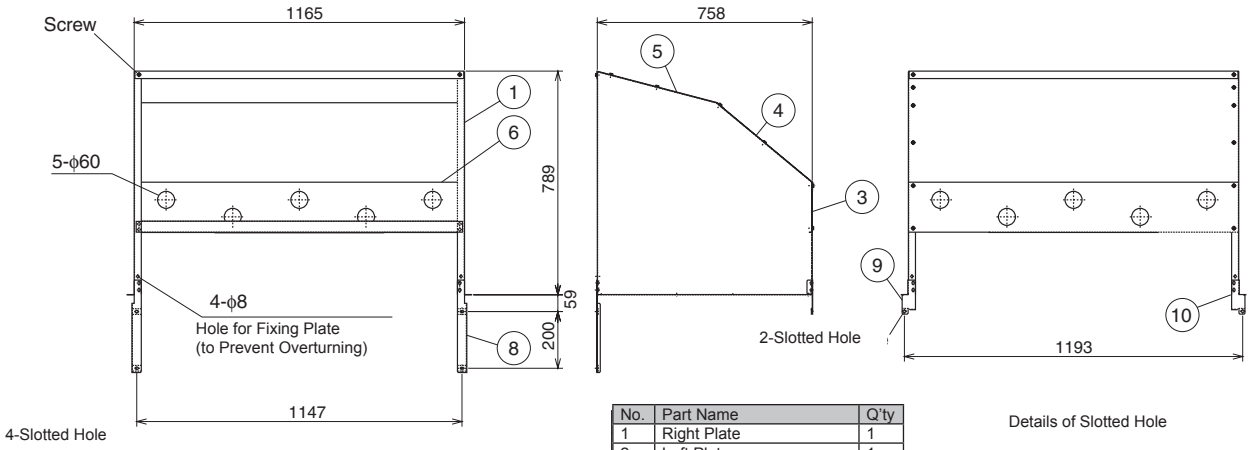


View from B



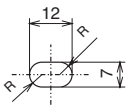
Before attaching the Snow Protection Hood, remove marked with "*" screws of the unit and use them when fix the Snow Protection Hood as shown in the figure.

(c) Hood for RAS-14FSN and RAS-16FSN



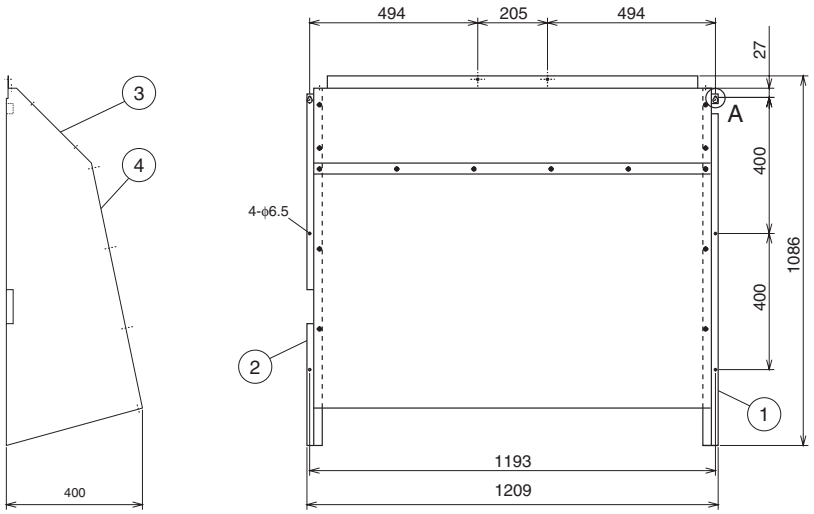
No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Front Panel 1	1
4	Front Panel 2	1
5	Front Panel 3	1
6	Side Plate	1
7	Left Fixing Plate for Front	1
8	Right Fixing Plate for Front	1
9	Left Fixing Plate for Rear	1
10	Right Fixing Plate for Rear	1

Details of Slotted Hole

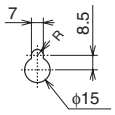


This Snow Protection Hood is field-supplied.

Rear Suction Hood

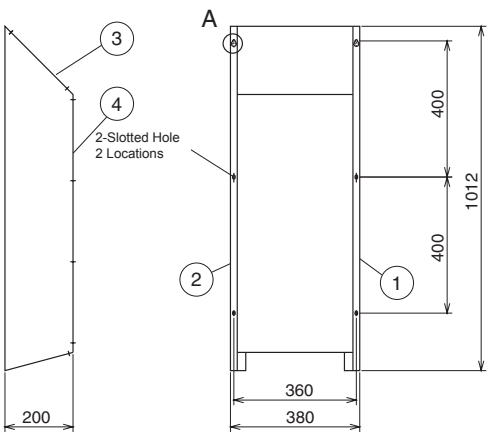


Enlarged View of A

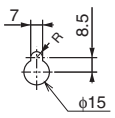


No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

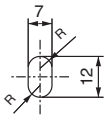
Right and Left Suction Hood



Enlarged View of A

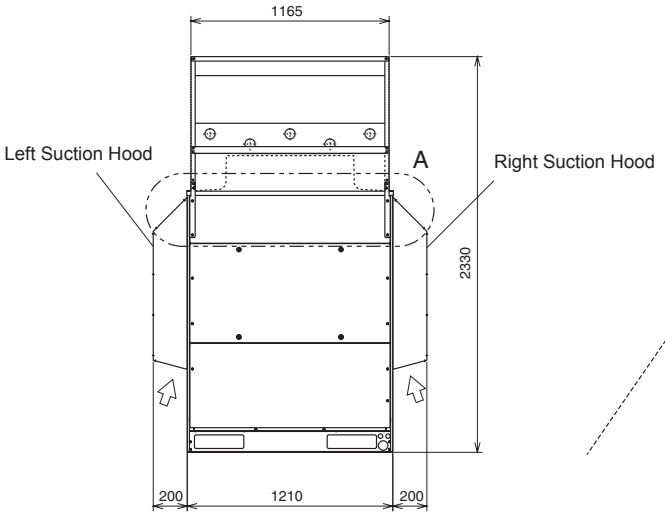


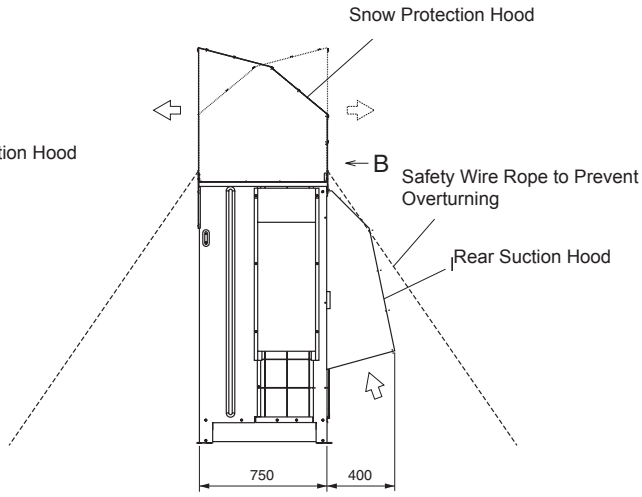
Details of Slotted Hole



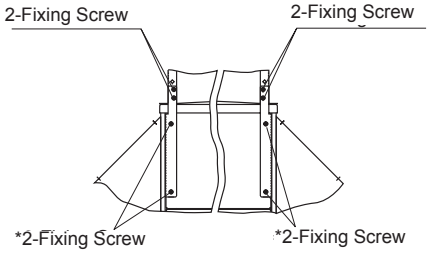
No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

Attaching Example of Snow Protection Hood for RAS-14/16FSN

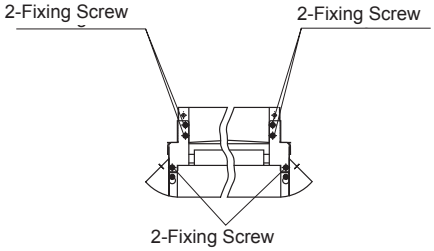




Enlarged view of A

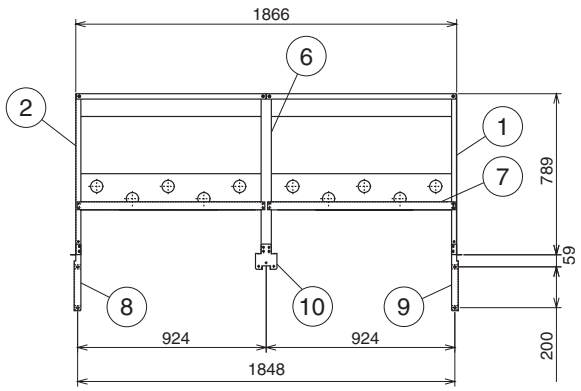


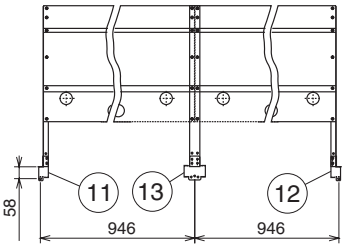
View from B



Before attaching the Snow Protection Hood, remove marked with "*" screws of the unit and use them when fix the Snow Protection Hood as shown in the figure.

(d) Hood for RAS-16FXN RAS-18~22FSN/FXN

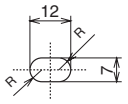




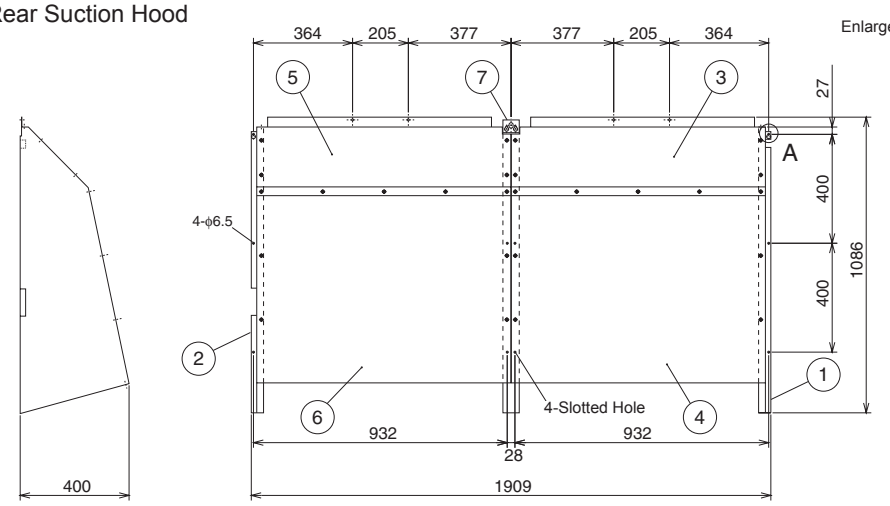
This Snow Protection Hood is field-supplied.

No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Front Panel 1	2
4	Front Panel 2	2
5	Front Panel 3	2
6	Center Pole	
7	Side Plate	2
8	Left Fixing Plate for Front	1
9	Right Fixing Plate for Front	1
10	Center Fixing Plate for Front	1
11	Left Fixing Plate for Rear	1
12	Right Fixing Plate for Rear	1
13	Center Fixing Plate for Rear	1

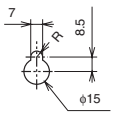
Details of Slotted Hole



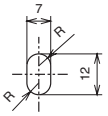
Rear Suction Hood



Enlarged View of A

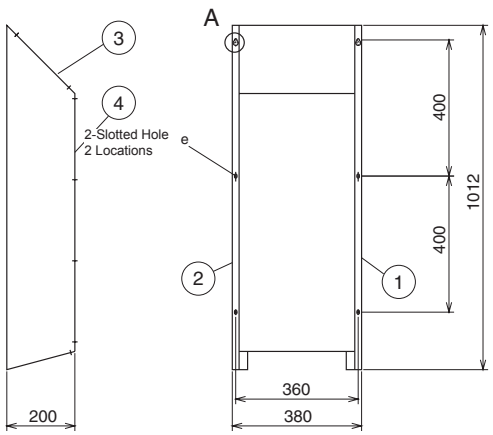


Details of Slotted Hole

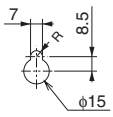


No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Right Upper Front Plate	1
4	Left Upper Front Plate	1
5	Right Lower Front Plate	1
6	Left Lower Front Plate	1
7	Center Pole	1

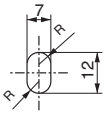
Right and Left Suction Hood



Enlarged View of A

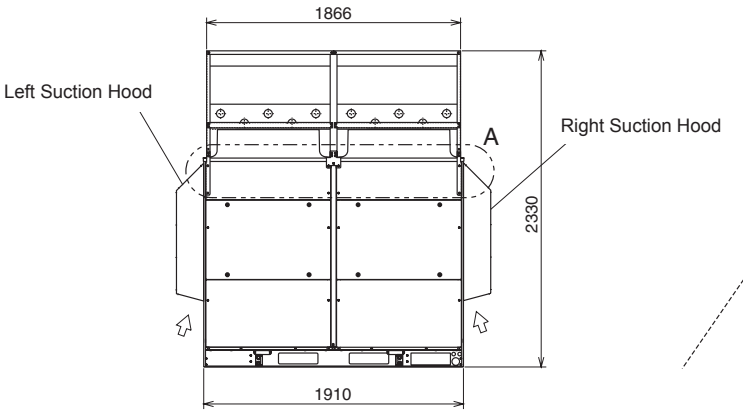


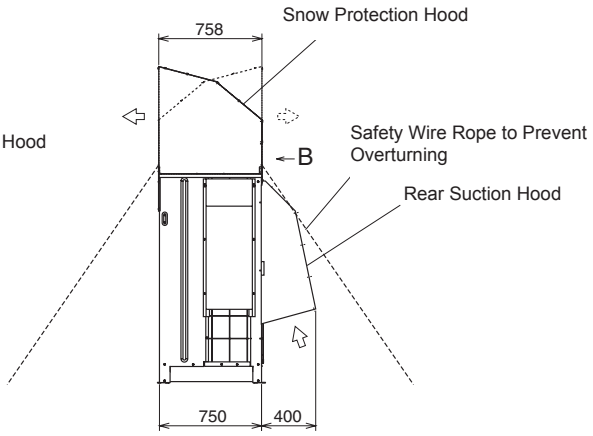
Details of Slotted Hole



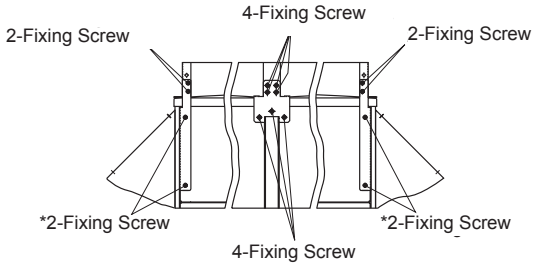
No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

Attaching Example of Snow Protection Hood for RAS-16FXN and RAS-18~22FSN/FXN

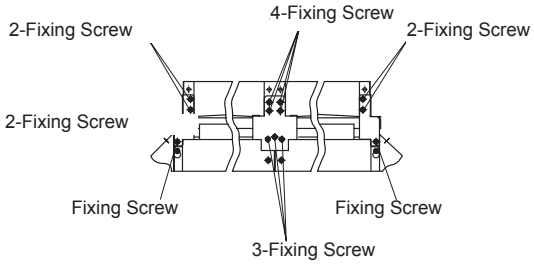




Enlarged view of A

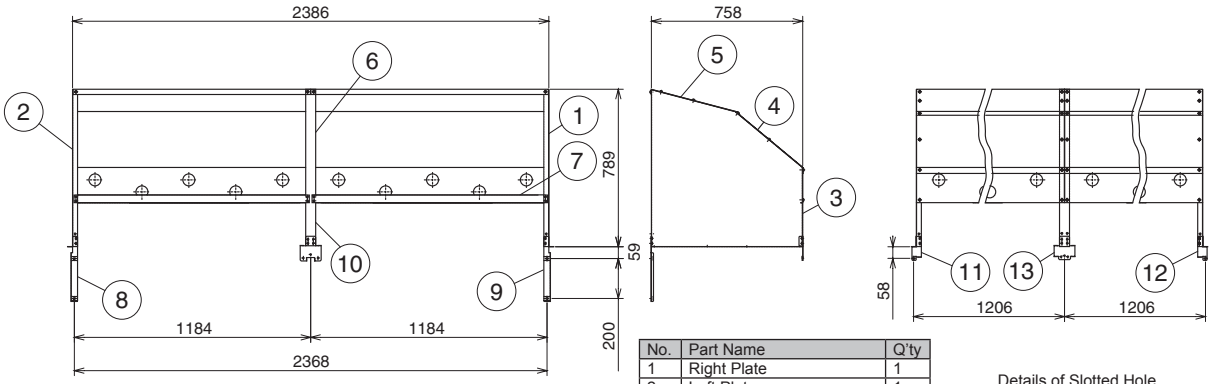


View from B



Before attaching the Snow Protection Hood, remove marked with "*" screws of the unit and use them when fix the Snow Protection Hood as shown in the figure.

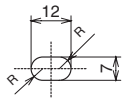
(e) Hoods for RAS-(24~32)FSN/FXN



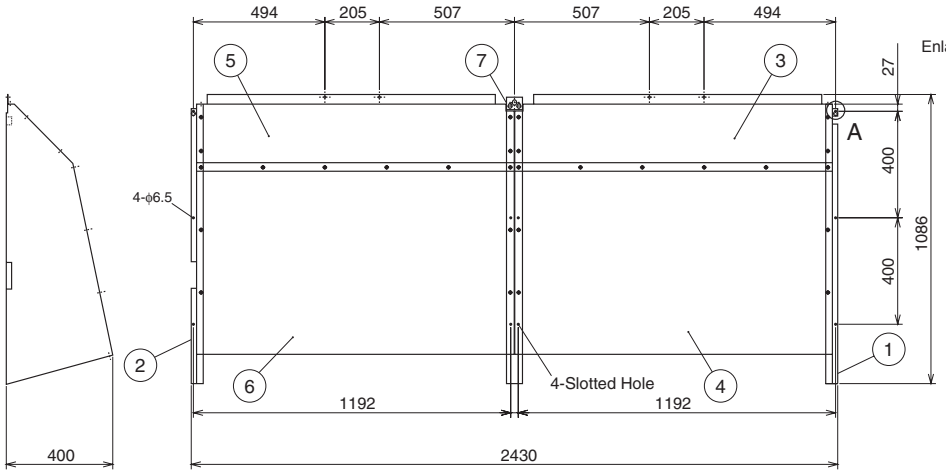
This Snow Protection Hood is field-supplied.

No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Front Panel 1	2
4	Front Panel 2	2
5	Front Panel 3	2
6	Center Pole	
7	Side Plate	2
8	Left Fixing Plate for Front	1
9	Right Fixing Plate for Front	1
10	Center Fixing Plate for Front	1
11	Left Fixing Plate for Rear	1
12	Right Fixing Plate for Rear	1
13	Center Fixing Plate for Rear	1

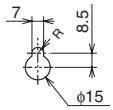
Details of Slotted Hole



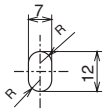
Rear Suction Hood



Enlarged View of A

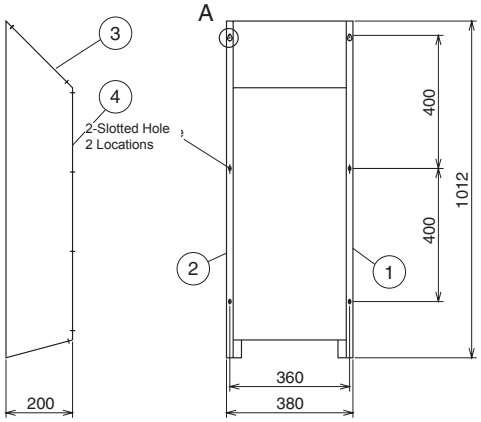


Details of Slotted Hole

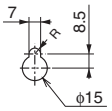


No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Right Upper Front Plate	1
4	Left Upper Front Plate	1
5	Right Lower Front Plate	1
6	Left Lower Front Plate	1
7	Center Pole	1

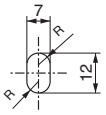
Right and Left Suction Hood



Enlarged View of A

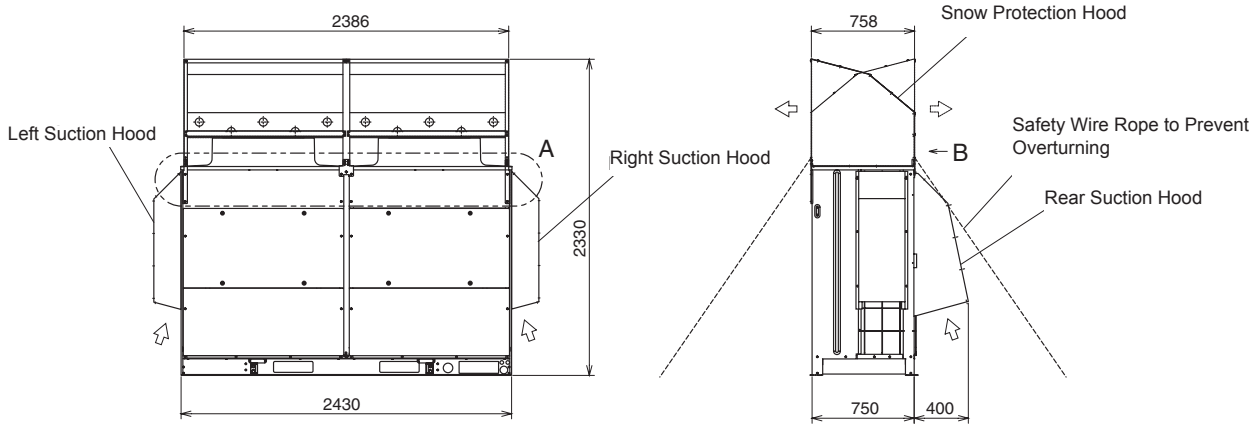


Details of Slotted Hole

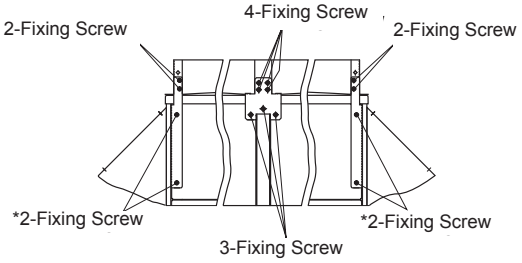


No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

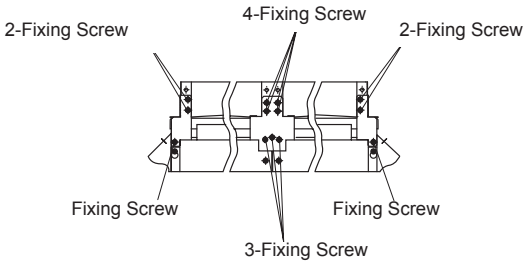
Attaching Example of Snow Protection Hood for RAS-(24~32)FSN/FXN



Enlarged view of A

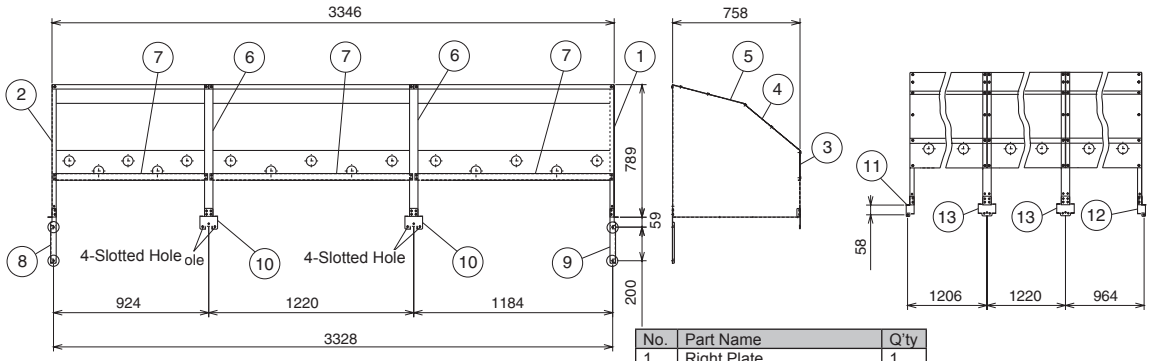


View from B



Before attaching the Snow Protection Hood, remove marked with "*" screws of the unit and use them when fix the Snow Protection Hood as shown in the figure.

(f) Hood for RAS-36/42FSN

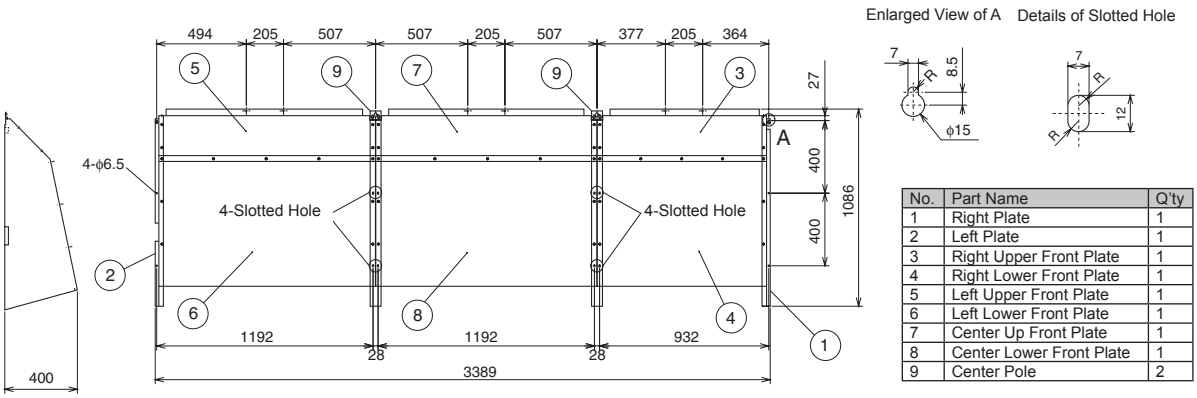


This Snow Protection Hood is field-supplied.

No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Front Panel 1	3
4	Front Panel 2	3
5	Front Panel 3	3
6	Center Pole	2
7	Side Plate	3
8	Left Fixing Plate for Front	1
9	Right Fixing Plate for Front	1
10	Center Fixing Plate for Front	2
11	Left Fixing Plate for Rear	1
12	Right Fixing Plate for Rear	1
13	Center Fixing Plate for Rear	2

Details of Slotted Hole

Rear Suction Hood

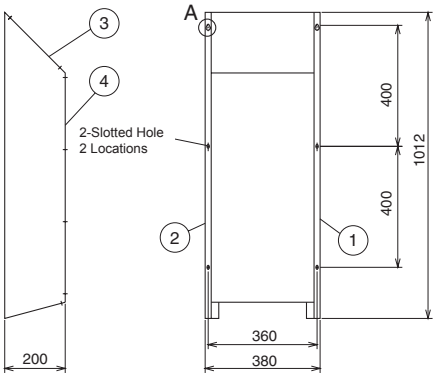


Enlarged View of A

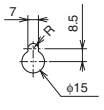
Details of Slotted Hole

No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Right Upper Front Plate	1
4	Right Lower Front Plate	1
5	Left Upper Front Plate	1
6	Left Lower Front Plate	1
7	Center Up Front Plate	1
8	Center Lower Front Plate	1
9	Center Pole	2

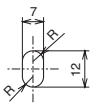
Right and Left Suction Hood



Enlarged View of A

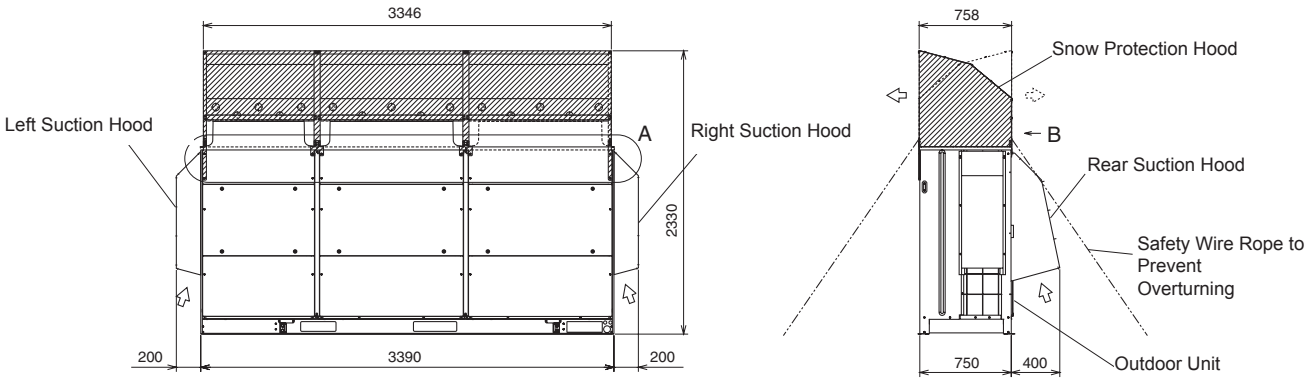


Details of Slotted Hole

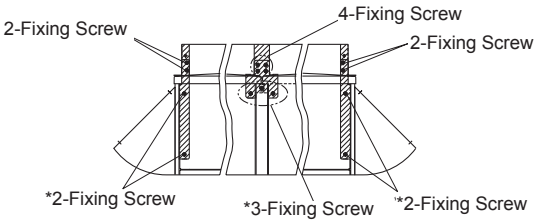


No.	Part Name	Q'ty
1	Right Plate	1
2	Left Plate	1
3	Upper Front Panel	1
4	Lower Front Panel	1

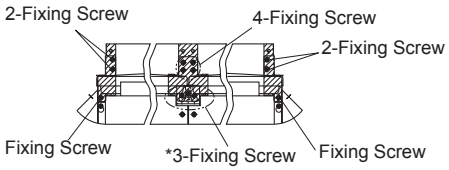
Attaching Example Snow Protecction Hood for RAS-36/42FSN



Enlarged view of A



View from B



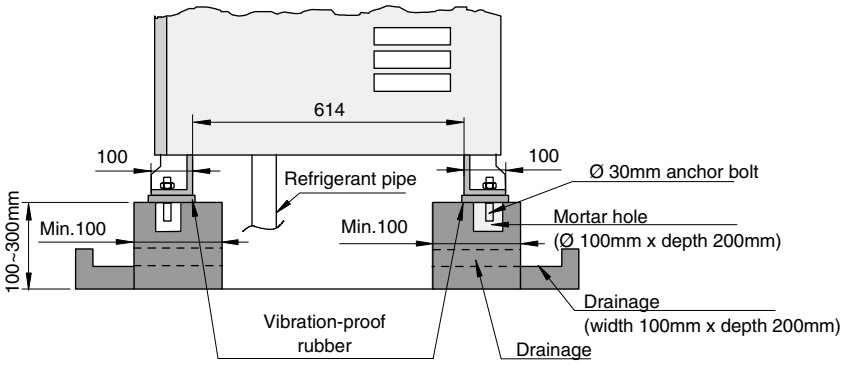
Before attaching the Snow Protection Hood, remove marked with "*" screws of the unit and use them when fix the Snow Protection Hood as shown in the figure.

1.11.5 FOUNDATION PROVISION

- Concrete foundations
  - The height of the foundation should be 100~300 mm higher than the ground level.
  - Install drainage around the foundation for smooth drain.
  - When installing the outdoor unit, fix the unit by anchor bolts.
  - Secure the outdoor unit with the anchor bolts.

– When installing the unit on a roof or a veranda, drain water sometimes turns to ice on a cold morning. Therefore, avoid draining in an area that people often use because it is slippery.

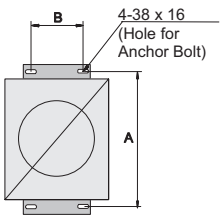
Foundations



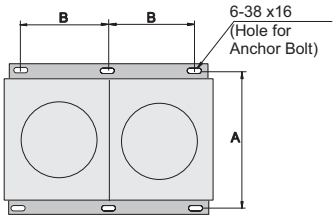
MODEL	A	B
RAS-5FSN	760	368
RAS-8FSN(E)/FXN(E)		688
RAS-10/12FSN(E)/FXN(E)		688
RAS-14/16FSN		948
RAS-16FXN		824
RAS-18~22FSN/FXN		
RAS-24~32FSN/FXN		723
RAS-36/42FSN		782

Position of Anchor Bolts

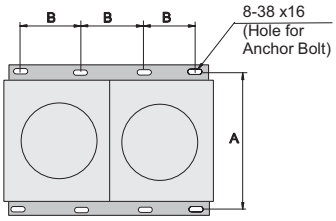
RAS-5~16FSN(E)
RAS-8~12FXN(E)



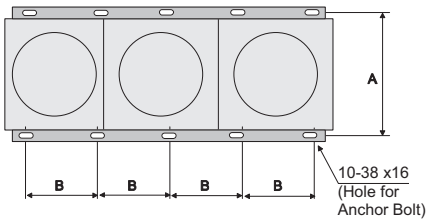
RAS-18~22FSN
RAS-16~22FXN

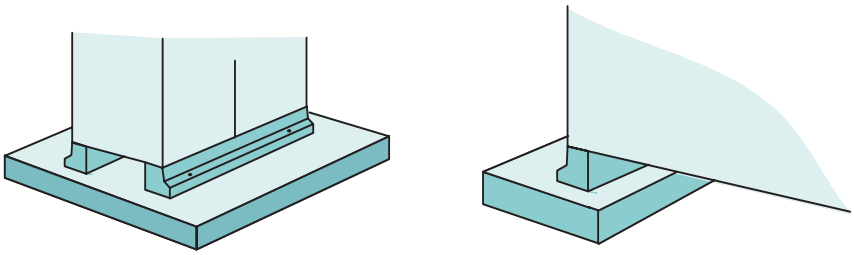


RAS-24~32FSN
RAS-24~32FXN

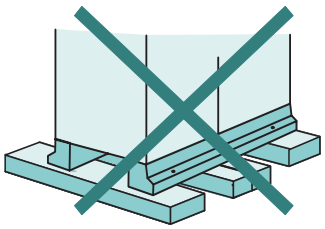


RAS-36~42FSN





Correct Foundation



Incorrect Foundation

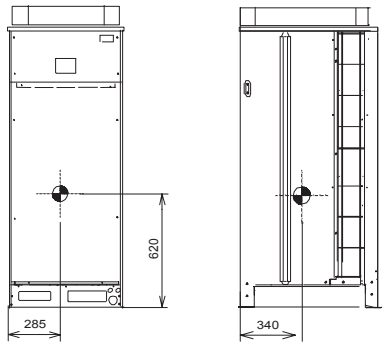
NOTE:

Design the foundation as show above and confirm that the foundation carries all of the feet of the unit.

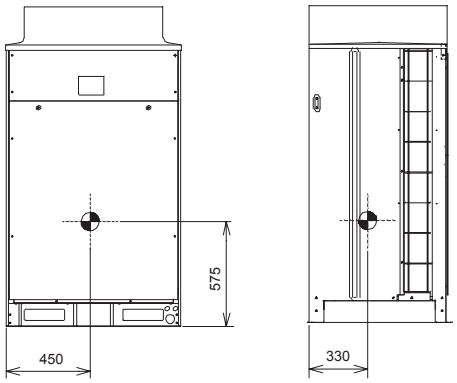
1.11.6 CENTER OF GRAVITY

■ FSN(E)

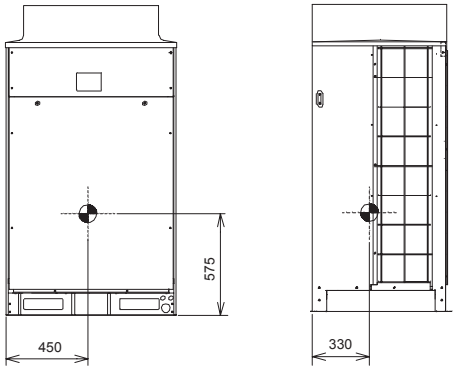
Model: RAS-5FSN



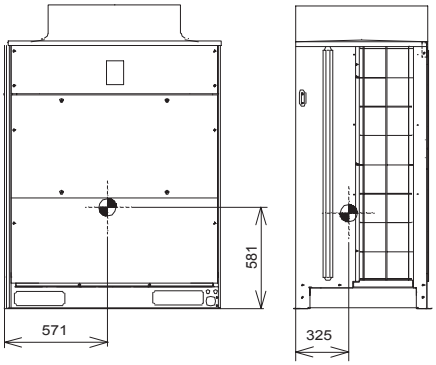
Model: RAS-8FSNE



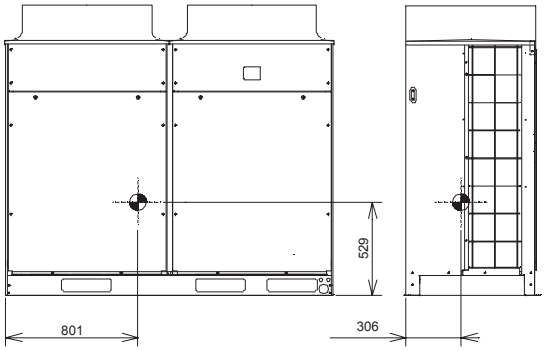
Model: RAS-10/12FSNE



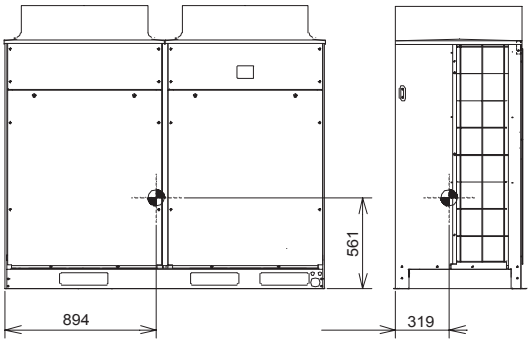
Model: RAS-14/16FSN



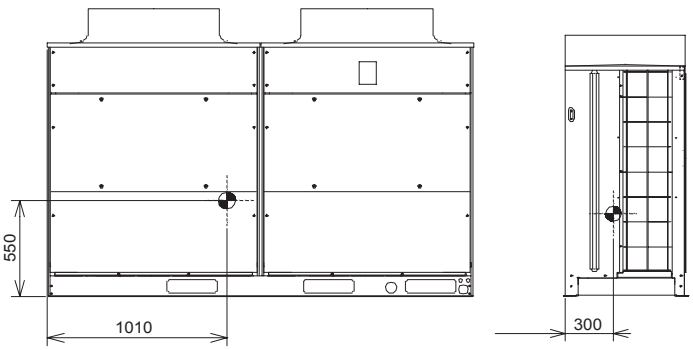
Model: RAS-18FSN



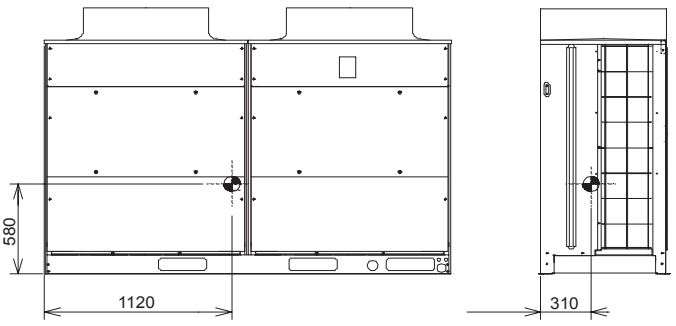
Model: RAS-20/22FSN



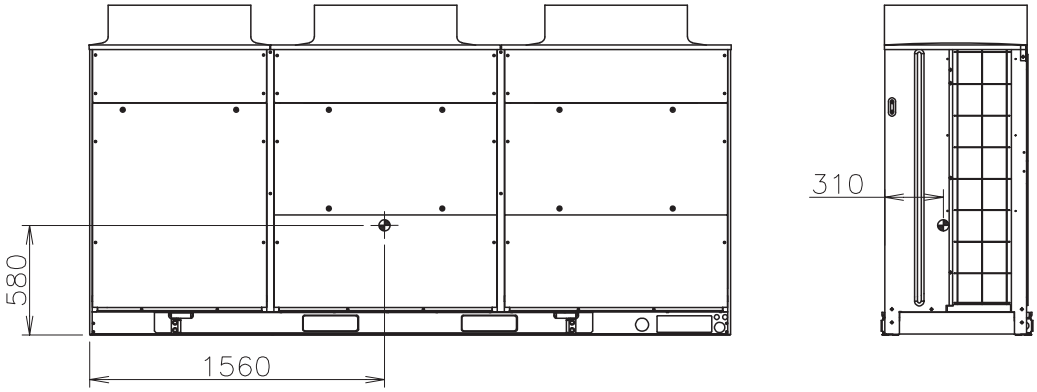
Model: RAS-24/26FSN



Model: RAS-28/30/32FSN

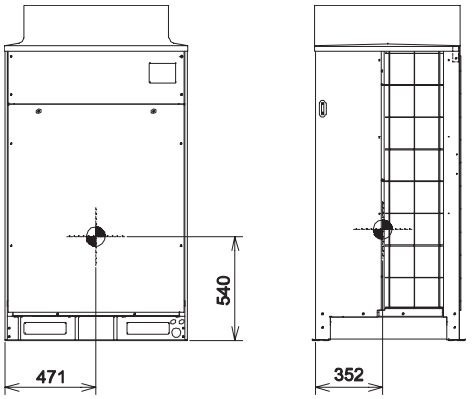


Model: RAS-36/42FSN

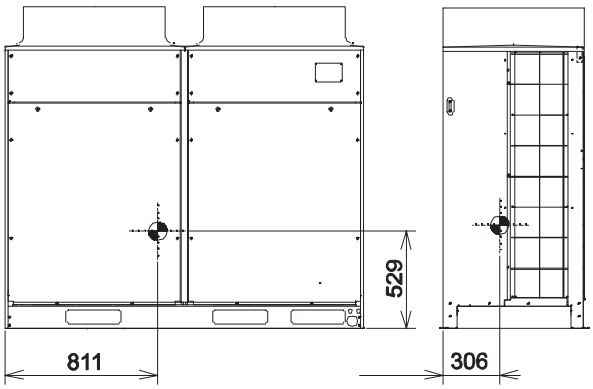


■ FXN(E)

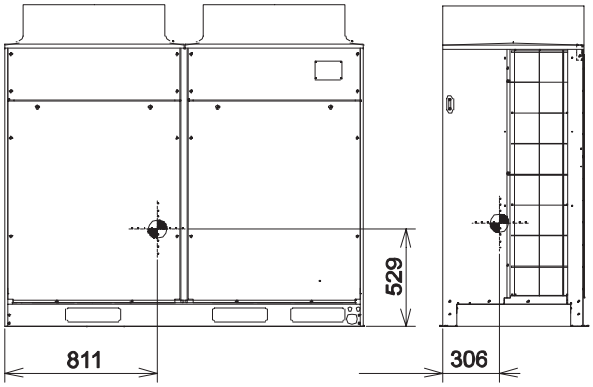
Model: RAS-8/10/12FXNE



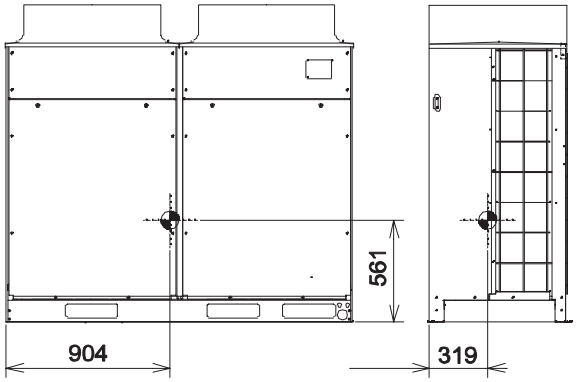
Model: RAS-16FXN



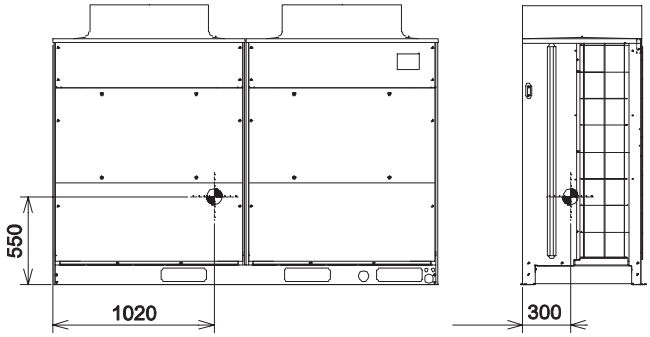
Model: RAS-18FXN



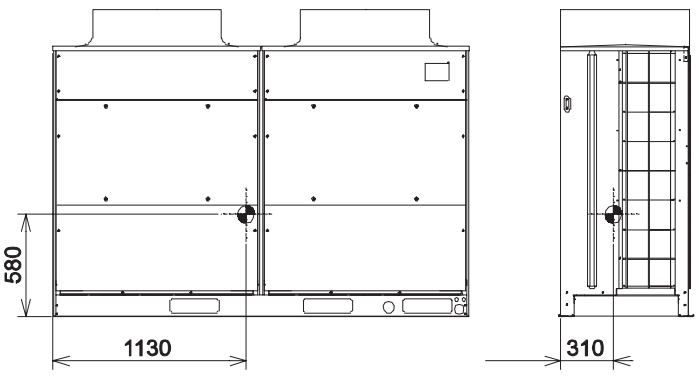
Model: RAS-20/22FXN



Model: RAS-24/26FXN



Model: RAS-30/32FXN



1.12. CH-UNIT

The CH Unit is Installed indoors for the SET-FREE FXN(E) system, between the outdoor unit and Indoor unit. The combination of the CH Unit and indoor Unit is as follows.

Model	Indoor Unit Quantity	Total Indoor Capacity (HP)
CH-4.0NE	1 to 5	Smaller than 4.0* (including 4.0)
CH-8.0NE	1 to 8	4.0~8.0* (including 4.0 and 8.0)
CH-12.0NE	1 to 5	8.0~12* (including 8.0 and 12.0)

1.12.1. TRANSPORTATION AND HANDLING

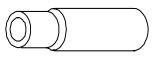
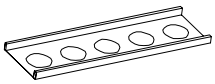
Transport the product as close to the installation location as practical before unpacking.

WARNING:
Do not put any foreign material into the CH Unit and check to ensure that none exists in the outdoor unit before the installation and test run. Otherwise, a fire or failure, etc. may occur.

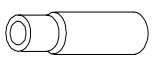
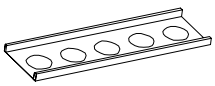
CAUTION:
Do not put any material on the product.
Be careful not to damage on insulation materials of unit´s surface when lifting.

1.12.2. FACTORY SUPPLIED ACCESSORIES

■ Factory Supplied Accessories - For CH-4.0NE

Accessory		Q´ty	Purpose
Reducer (∅15.88 to ∅12.7)		1	To Connect ∅12.7 liquid piping of Indoor Unit
Pipe Fixing Band		2	To Fix Liquid Pipe

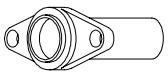
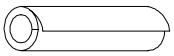
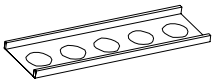
■ Factory Supplied Accessories - For CH-8.0NE

Accessory		Q´ty	Purpose
Reducer (∅19.05 to ∅15.88)		1	To Connect ∅15.88 liquid piping of Indoor Unit
Pipe Fixing Band		2	To Fix Liquid Pipe

Note:
* *In case that the total capacity connected is 4.0HP, the capacity comes down 5% at cooling and 10% at heating.*

** *In case that the total capacity connected is 8.0HP, the capacity comes down 5% at cooling and 10% at heating.*

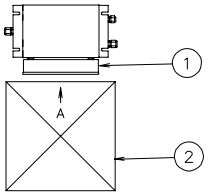
■ Factory Supplied Accessories - For CH-12.0N

Accessory		Q´ty	Purpose
Flange Piping Size (∅22.2)		2	For Gas (High) Piping from Outdoor Unit
Packing for Flange		2	Flange sealing
Insulation (∅38 ID)		1	For Refrigerant Piping Connection
Pipe Fixing Band		2	To Fix Liquid Pipe
Band		8	To fix Insulation for Refrigerant Piping

1.12.3. INITIAL CHECK

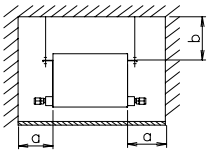
Install the CH unit with a proper clearance around it for maintenance working space, as shown in below figure

Service Space



No	Description
①	Electrical Box
②	Service Access Panel

View from A



Mark	Dimension (Min).	
Model	CH-4-0/8.0	CH-12.0
a	250mm	350mm
b	100mm	

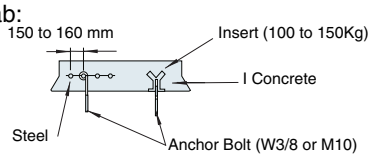
CAUTION:
- *Flowing sound of refrigerant may be heard from the CH unit when the solenoid valve in the CH unit is activated. Therefore, take the following action to minimize the sound.*
- *Install the CH unit inside the ceiling. As for the ceiling material, select a material like a plaster board which minimizes operation sound.*
- *Do not install the CH unit in near a bed room or hospital room.*
- *Do not install the CH unit in a hot or humid place like kitchen to prevent dew condensation on the outer surface of the CH unit.*
- *Pay attention to the following points when the CH is installed in a hospital or other facilities where there are electronic waves from medical equipment.*
- *Do not install the CH unit where the electromagnetic wave is directly radiated to the electrical box or intermediate wiring (operating line).*
- *Install the CH unit and components as far as practical or at least 3 meters from the electromagnetic wave radiator.*
- *Install a noise filter when the power supply emits harmful noises.*

1.12.4. INSTALLATION

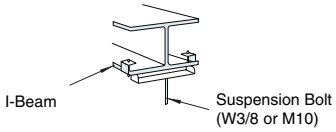
■ Mounting the suspension bolts

- Using the aforementioned dimension select the final location and installation direction of the indoor unit paying careful attention to the space for the piping, wiring and maintenance.
- Mount the suspension bolts, as shown.

For concrete slab:



For steel beam:



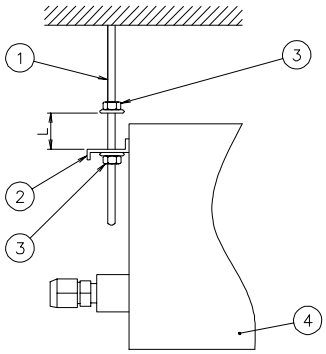
DANGER:
Do not install the Indoor Unit in a flammable environment to avoid fire or an explosion.

WARNING:
- *Check to ensure that the ceiling slab is strong enough.*
- *Do not install the CH Unit Outdoors. If installed Outdoors, an electric hazard electric leakage will occur.*

Check to ensure that the following accessories are packed with the CH Unit.

■ Mounting the CH Unit

- Put nuts on each of the four suspension bolts before suspending the CH unit, as shown below.

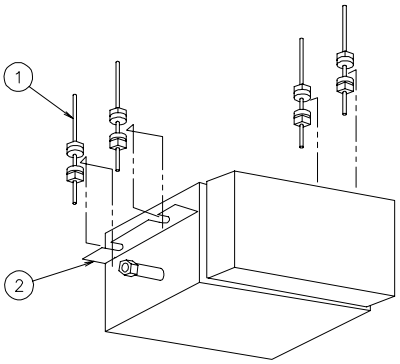


No.	Description
①	Suspension bolt
②	Suspension bracket
③	Nuy & Washer (field supplied)
④	CH-Box

Mark	Dimension
L	30~50 mm

Field-Supplied Parts	CH-(4.0/8.0/12.0)N(E)
Suspension Bolts	4-M10 or W-3/8
Nut	8-M10 or W-3/8
Washer	8-M10 or W-3/8

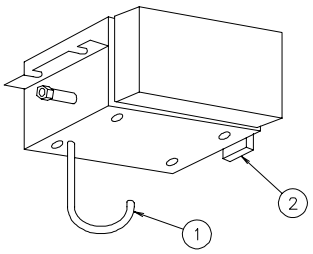
- Hook suspension bracket to the nut and washer of each suspension bolt, as shown below.
  Check that the nuts and washers are correctly fixed by the retainers of the suspension bracket.



No	Description
①	Suspension Bolt
②	Suspension Bracket

■ Adjusting of the Unit Level

In order to avoid an incorrect unit operation, check the level of the unit using a water level in a transparent Vinyl tube containing water.



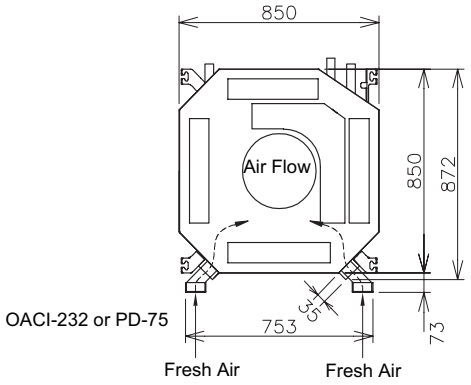
No	Description
①	Vinyl Tube
②	Level Scale

Tighten the bolts of the suspension nuts with the suspension brackets after adjustment is completed. Special plastic paint must be applied to the bolts in order to prevent them from loosening.

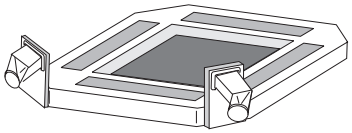
1.13. OPTIONAL ACCESSORIES

1.13.1. FRESH AIR INTAKE FOR 4-WAY CASSETTE INDOOR UNITS (OACI-232) OR (PD-75)

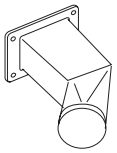
– Connection position of fresh air intake duct. Fresh air can be taken in by connecting the duct to the position shown in the next drawing.



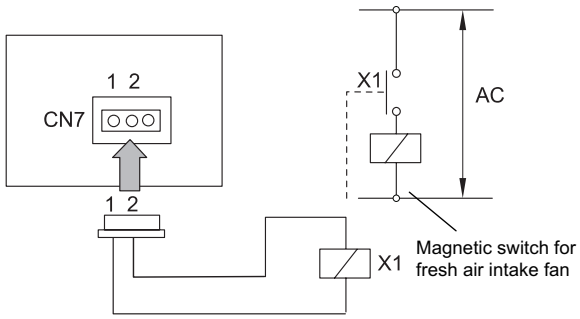
OACI-232
(Only RCI)



PD-75
(RCI, RCIM)



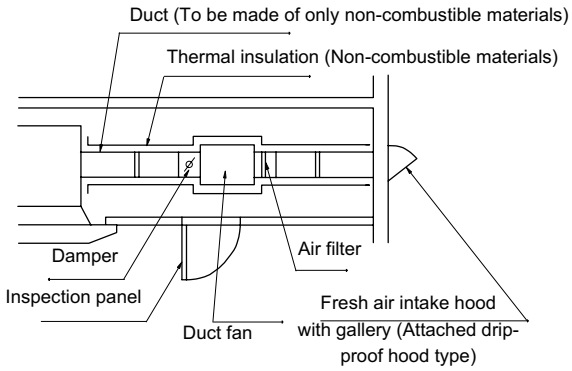
– This unit cannot draw in fresh air by itself. It must be connected to a duct containing a fan and control damper.
– Control the duct fan so that it will operate only when the main unit is operating. In following figure, an electrical control example is shown (more details in chapter 6. of picking up the operation signals).



NOTE:
The total height of the unit is increased by approximately 80 mm with the fresh air intake kit (OACI-232) installed.

Use a 3P connector Cable (PCC-1A) for CN7 of indoor printed circuit board. For further information, refer to document TCGB0032.

– The maximum amount of fresh air intake is the 20% of Indoor Unit Air Flow Rate. In the case that fresh air that exceeds this amount is taken in, there is risk of water condensing on the lower surface of the drain-pan (Air Intake Orifice), and in certain cases troubles such as dew formation will occur. Always limit to the values shown in the table.
– Attach an air filter on the air suction side of the duct for fresh air intake at a position where servicing may be carried out easily. (Air passing through the duct does not pass through the filter of the main unit.)
– Insulate the duct and the duct connection portion. In addition, use only non-combustible materials for the duct and insulation.

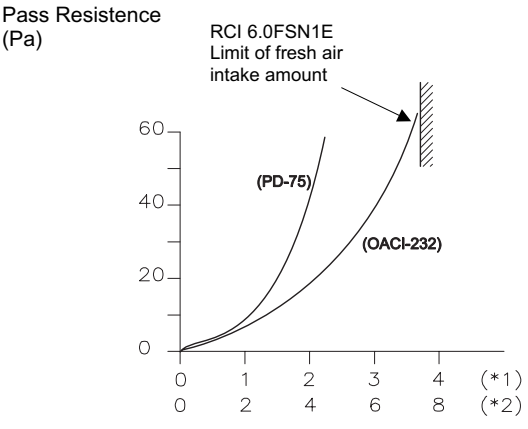


(Duct fan attachment drawing)

NOTE:
All parts of the above figure are field-supplied.

– Install an inspection panel below the duct fan for servicing the air filter and the damper.
– In the case that a duct fan larger than the limit of fresh air intake amount, always use a damper and adjust the quantity of air.
– The duct resistance of the fresh air intake portion will be as shown in the figure below. Use this as a guideline for selecting the duct fan.

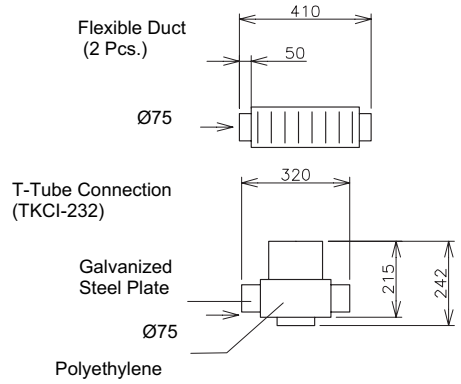
Duct resistance of fresh air intake portion



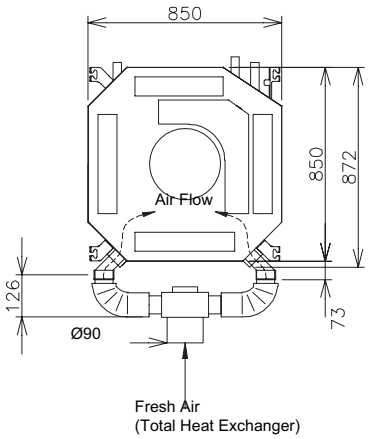
(*1): Installation of the connecting box at one side.
(*2): Installation of the connection box at both sides.

1.13.2. T-TUBE CONNECTING KIT FOR 4-WAY CASSETTE INDOOR UNITS (TKCI-232)

The T-Tube Connecting Kit is intended to make easy the connections between the Fresh Air intake and the connection duct. Below, there are shown the two basic pieces of the kit. Therefore, T-Tube Connecting Kit can be installed only when both the fresh air intake kit (optional) and filter box (optional) are used.



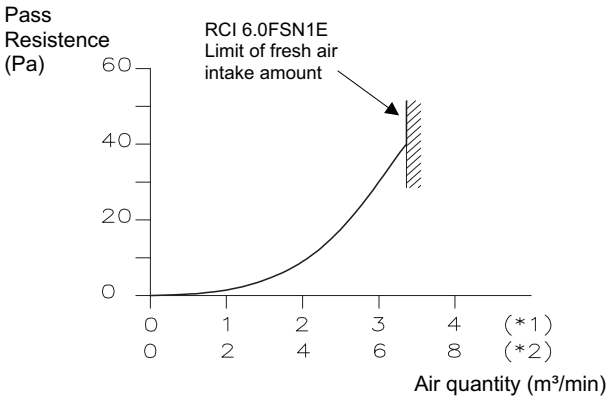
The next drawing shows a RCI Unit with the T-Tube Connecting Kit. Note that the diameter of the T is increased (Ø90).



NOTE:

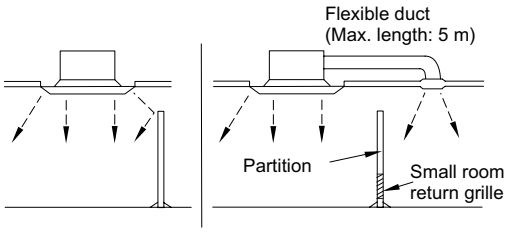
When the T.Tube Connecting Kit is used, the duct resistance of the fresh air intake portion will be increased as shown in the figure below. Use this as a guideline for selecting the duct fan.

Duct resistance of fresh air intake portion

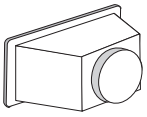


1.13.3. BRANCH DISCHARGE FOR 4-WAY CASSETTE INDOOR UNITS (PDF-23C3; PDF-46C3)

If there are obstacles, such as partitions, inside a room and they prevent air from circulating well, you can install branched ducts to provide uniform temperature air conditioning. You must install the required return air grilles, depending on the amount of return air. If an adjoining room is air-conditioned, install always a return grille.



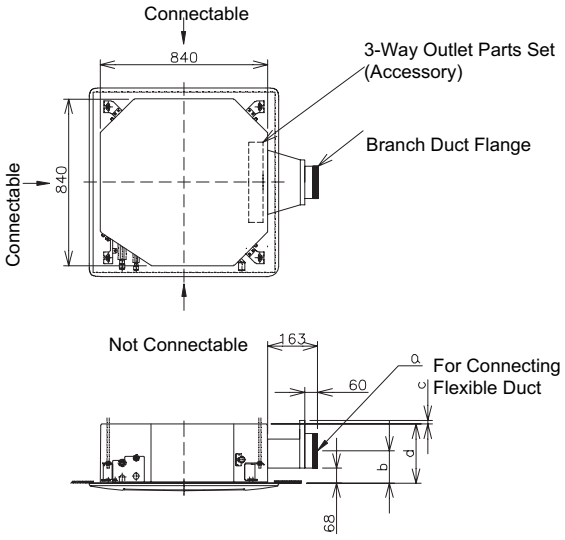
(Example of branched duct)



Branch duct Flange

■ Fitting the branched duct

1. The branched duct connections are shown in the Fig. below. There are knockout holes. After cutting the insulation material of the outside surface in a circular shape by aligning the notches of the four corners, use a screwdriver or the similar and remove it. As for the connection duct, prepare the square-shaped duct (field-supplied) or use a flexible duct with a diameter of Ø150 or Ø200.



Dimensions of duct connection

Model	Units	a	b	c	d
PDF-23C3	RCI-1.0~2.5	150	155	9	248
PDF-46C3	RCI-3.0~6.0	200	180	6	298

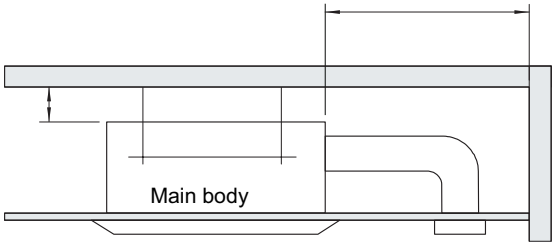
2. Perform sufficient insulation treatment for the attachment portion between the connection flange and the indoor unit main body as well as the attachment portion between the duct and the connection flange.
   Use a 3-Way Outlet Part set (Optional parts) and completely block the air outlet of the branched duct side of the panel. (For prevention of condensation and divert the air to the branched duct.)

3-way outlet parts set

Model	Unit model	Remarks
PI-23LS5	RCI-1.0~6.0	To be attached to the outlet of the panel. See Chapter 1.13.1 for details

3. Air quantity ratio of branched duct side is shown as a ratio of the unit air quantity in the table below. If 2 branch ducts are connected to the unit, as shown by the*, the branch duct side air quantity will become greater, and the air velocity of the 3-way outlet side will drop. Consequently the warm air throw distance will become shorter.

– In the case that the branch duct is installed from the standpoint of prevention against accidents, keep the dimensions shown in the following drawing.
– Use non-combustible materials for the duct.
– Install sufficient thermal insulation for the duct. (This is to prevent condensation).
– Follow the local code in the field, or use the dimensions shown in the next figure, if no code is applicable.



(Space between the unit and the wall)

Material of walls and pillars

Space	Material of walls and pillars	
	Combustible materials	Non-combustible materials
C	10 cm or above	5 cm or above
D	100 cm or above	60 cm or above

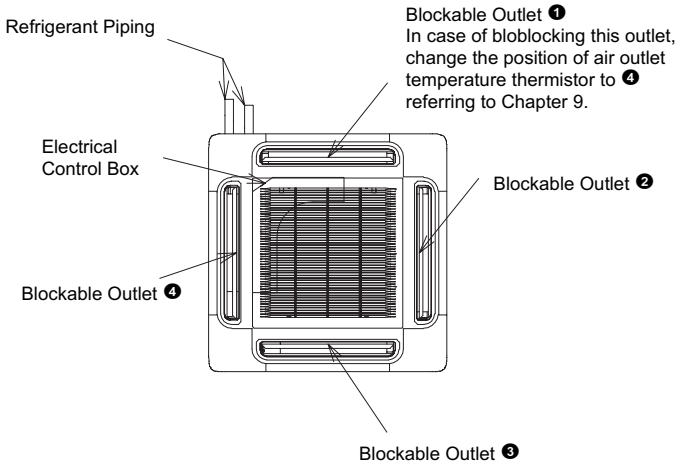
1.13.4. DIRECTION AIR FLOW FOR 4-WAY CASSETTE TYPE INDOOR UNITS

In the event that only three outlets are required, utilize the 3-way outlet parts set shown in the table below.

Model	Unit model
PI-23LS5	RCI-1.0~6.0

NOTE:
The blocking plates must be fitted as shown on the drawing.

Only one of the 4 outlets can be blocked as shown below.

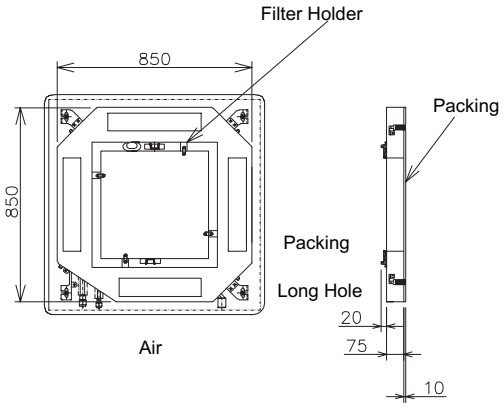


(Attachable position of 3-way outlet parts set)

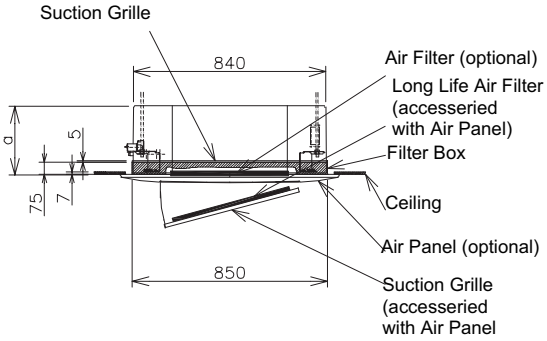
CAUTION:
In case 3 outlets are used, the decrease in air quantity will be about 3 to 5%, and within the operation range of the unit, there will be no major difference in particular, in comparison with the 4-way outlet. However, the noise will increase by about 1 to 2 dB.

1.13.5. FILTER BOX FOR 4-WAY CASSETTE TYPE INDOOR UNITS (B-23H4)

The dimensions of the Filter Box are described in the drawing below.



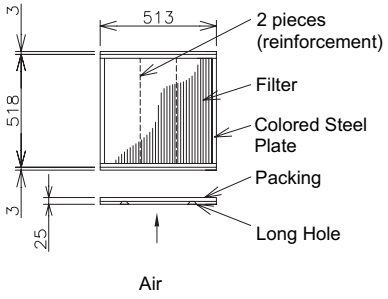
The total height of the unit is increased by approximately 85 mm with the filter box installed. Therefore, pay attention to the installation space.
Note that the packing dimension before compression is 10 mm but, after compression is reduced to 5 mm.



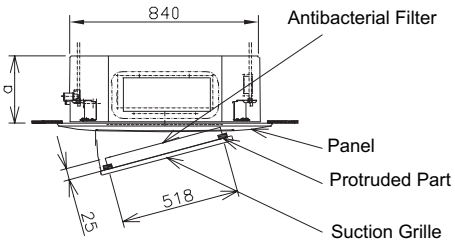
Model	a
RCI-1.0~2.5	328
RCI-3.0~6.0	378

1.13.6. ANTI-BACTERIAL LONG LIFE AIR FILTER FOR 4-WAY CASSETTE TYPE INDOOR UNITS (F-23L4-K)

The dimensions of the Anti-Bacterial Long Life Air Filter are described in the drawing below.



To mount the filter, put the filter's long hole into the protruded part of the suction grille as shown in the following drawing.



Model	a
RCI-1.0~2.5	248
RCI-3.0~6.0	298

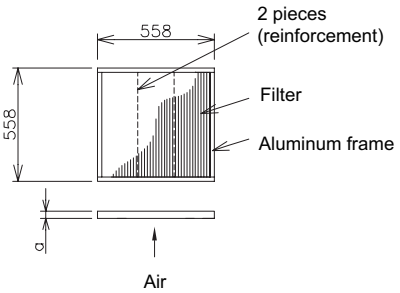
Specifications:

Item		For 4-way Cassette type RCI-1.0~6.0
Dust Collection Efficiency	%	50 (Gravimetric Method)
Air Flow	m^3/min.	37.0
Initial Pressure Loss	Pa (mmAq)	17.7 (1.8)
End Pressure Loss	Pa (mmAq)	44.1 (4.5)
Color	Filter/Frame/ Packing	White / Brown / -
Life Period		4 Years (with maintenance per 1250 hours)
Cleaning		Available (*)
Weight	Kg	0.7
Performance		Prevent bacteria and mold from multiplying
Filter material	Antiabacterial Fiber	Modified Acrylic Fiber 1 (Inorganic Antibacterial Substance Contained)
	Reinforce Net	Modified Acrylic Fiber 2 (Organic Antibacterial Substance Contained)

NOTE:
The life of this filter is the standard period and it may vary depending on the using conditions.
Wash this filter by using water or neutral detergent (*).
When using this filter, set the air flow mode at High Speed by the remote control switch to maintain the required air volume.

1.13.7. DEODORANT AIR FILTER FOR 4-WAY CASSETTE TYPE INDOOR UNITS (F-23L4-D AND F-46L4-D)

The dimensions of the Deodorant Air Filter are described in the following drawing.



Note that the thickness depends on the models.

Model	a
RCI-1.5~2.5	26
RCI-3.0~6.0	42

To mount the filter, you need to use the Filter Box.

Specifications:

Item		RCI-1.0~2.5 F-23L4-D	RCI-3.0~6.0 F46-L4D
Dust Collection Efficiency	%	50 (Gravimetric Method)	
Air Flow	m^3/min.	20.0	37.0
Initial Pressure Loss	Pa (mmAq)	15.7 (1.6)	16.7 (1.7)
End Pressure Loss	Pa (mmAq)	42.2 (4.3)	33.3 (3.4)
Life Period		3 Years (with maintenance per 3~6 months)	
Reuse		Available (Dry by sunlight) (*1)	
Cleaning		Available (Wash by water) (*2)	
Weight	Kg	0.9	1.0
Dimensions	a (mm)	26	46
Performance		Absorbs smoke, body odor, etc.	
Restriction on usage		Washing by detergent is prohibited	

NOTE:

- *The life of this filter is the standard period, and the life may be varied by the using conditions.*
- *Wash this filter by using water or neutral detergent for prevention from adsorptive decrease(*2).*
- *When using this filter, set the air flow mode at High Speed by the remote control switch to maintain the required air volume.*
- *Some special odors (such as organic solvent and sulfur gas) can not be absorbed.*
- *This filter is reusable by atmospheric emission of absorbed odor by drying by sunlight (*1).*
- *This filter can be used with the deodorant long life filter (optional).*
- *This filter is supplied by the quantity to be used for one unit as 1 set.*

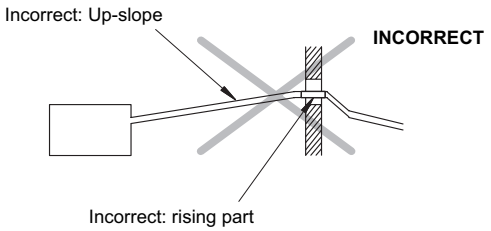
2. Piping installation

CONTENTS

2.1 GENERAL NOTES

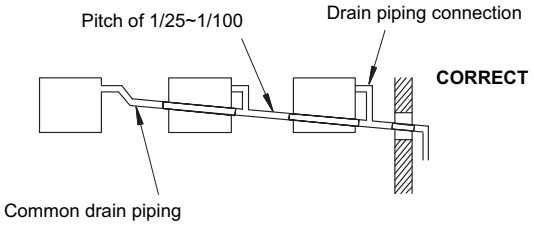
CAUTION:

– *Do not create an up-slope for the drain pipe. If you do so, the drain water will flow back to the unit. Then, leakage to the room will occur when the unit operation is stopped.*



– *Do not connect the drain pipe with the sanitary piping, the sewage piping or any other drainage piping.*

– *When the common drain piping is connected with other indoor units, the connected position of each indoor unit must be higher than the position of the common drain piping. The pipe size of the common drain pipe must be large enough according to the unit size and the unit number.*



– *The drain pipe will require insulation if it is installed in a location where condensation may form on the outside of drain pipe. This condensation may drop and cause damage.*
The insulation for the drain pipe must be selected in order to ensure that the vapor is sealed and in order to prevent the condensation from forming.

– *The drain trap should be installed next to the indoor unit. The drain trap must be designed according to good practice. For RPI 8/10, it is mandatory to install the drain trap. The drain trap must be also checked with charged water in order to test the correct flow. Do not tie the drain pipe and the refrigerant pipe together. Do not clamp the drain pipe and the refrigerant pipe together.*

NOTE:

Install the drainage in accordance with national codes and local codes.

After installing the drain piping and the electrical wiring, make sure that the water flows smoothly as the following procedure explains.

■ Checking the unit without the drain-up mechanism

– Pour approximately 1.8 liters of water into the drain pan.

– Make sure that the water flows smoothly and that no water leakage occurs. If you cannot find water at the end of the drain pipe, once again pour approximately 1.8 liters of water into the drain pan.

■ Checking the unit with the drain-up mechanism and the float switch

– Turn on the power supply.

– Pour approximately 1.8 liters of water into the drain pan. Then, the float switch will be activated. The drain pump will start working automatically.

– Make sure that the water flows smoothly and that no water leakage occurs. If you cannot find water at the end of the drain pipe, once again pour approximately 1.8 liters of water into the drain pan.

– Turn off the power supply.

NOTE:

Pay attention to the thickness of the insulation material when the left-side piping is installed. If the insulation material is too thick, you cannot install the piping in the unit.

CAUTION:

– *Use refrigerant R410A in the refrigerant cycle. Do not charge oxigen, acetylene or other flammable or poisonous gases into the refrigerant cycle when performing a leakage test or an air-tight test.*

– *This type of gases are extremely dangerous and can cause an explosion. It is recommended that compressed air, nitrogen or refrigerant be used for this types of test.*

– *Check to ensure that no pressure exists inside the stop valve before removing the flange.*

2.2 PIPING WORK CONNECTION CONSIDERATIONS

2.2.1 PIPING MATERIALS

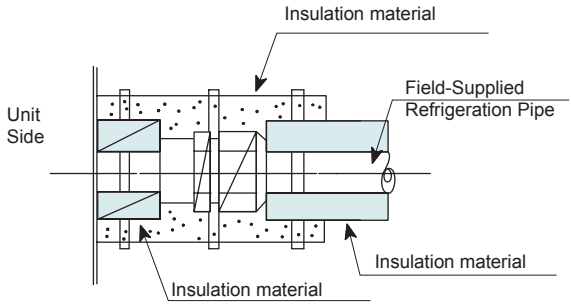
1. Prepare locally-supplied copper pipes.
2. Select the piping size with the correct thickness and correct material which can have sufficient pressure strength, considering that R410A pressure is higher than R407C. Use the table below to select the required pipe.

Nominal Diameter		Thickness (mm)	Cooper type
(mm)	(in)		
6.35	1/4	0.80	Roll
9.53	3/8	0.80	Roll
12.70	1/2	0.80	Pipe/Roll
15.88	5/8	1.00	Roll
19.05	3/4	1.00	Pipe/Roll
22.23	7/8	1.00	Pipe/Roll
25.40	1	1.00	Pipe
28.60	1 1/8	1.25	Pipe
34.93	1 3/8	1.25	Pipe
38.10	1 1/2	1.35	Pipe
41.28	1 5/8	1.35	Pipe
44.45	1 3/4	1.35	Pipe

NOTE:

If copper pipe is used for piping bigger than ϕ19.05 flaring work can not be performed. If necessary, use a Joint Adapter

3. Select clean copper pipes. Make sure there is not dust and moisture inside. Blow the inside of the pipes with oxygen free nitrogen to remove any dust and foreign materials before connecting pipes.
4. After connecting the refrigerant piping, seal the open space between Knockout hole and refrigerant pipes by using insulation material as shown bellow:

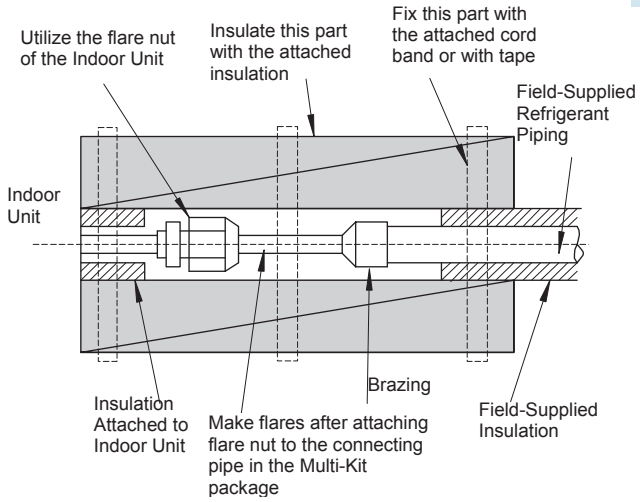


CAUTION:

- *Do not use a saw and a grindstone or others which cause copper powder.*
- *When cuting pipes, secure the part for brazing in accordance with the national and local regulations.*

■ Piping Connection

When connecting liquid piping for the unit where the piping is longer than 15 meters, apply a piping size of Ø9.53. Fix the connecting pipe as shown in the following figure. Utilize the insulation attached to the Indoor Unit.

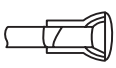


NOTE:

A system with no moisture or oil contamination will give maximum performance and lifecycle compared to that of a poorly prepared system. Take particular care to ensure all copper piping is clean and dry internally.

CAUTION:

- *Cap the end of the pipe when pipe is to be inserted through a hole*
- *Do not put pipes on the ground directly without a cap or vinyl tape at the end of the pipe*

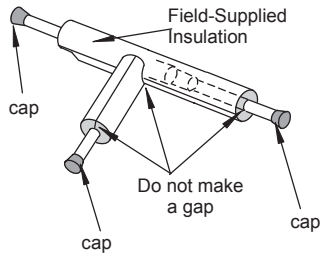
Correct	Incorrect
	

- *If piping installation is not completed until next day or over a longer period of time, braze off the ends of the piping and charge with oxygen free nitrogen through a Schrader valve type access fitting to prevent moisture and particle contamination.*
- *Do not use insulation material that contents NH3 because can damage cooper pipe material and can be a source of future leakage*

■ Insulation

Attach insulation packet with Multi-Kit to each branch utilizing vinyl tape. Also attach insulation to field supplied piping for prevention of the capacity decrease according to the ambient air conditions and dewing on the pipe surface by the low pressure.

- For Line Branch



NOTE:
When polyethylene foam is applied, a thickness of 10 mm for the liquid piping and 15 mm to 20 mm for the gas piping is recommended.

CAUTION:
Perform insulation work after the surface temperature decreases to the room temperature, If not, insulation material may melt.
If the ends of the piping system are open after accomplishing piping work, securely attach caps or vinyl bags to the ends of the piping, avoiding the invasion of moisture and dust.

2.2.2 THREE PRINCIPLES ON REFRIGERANT PIPING WORK

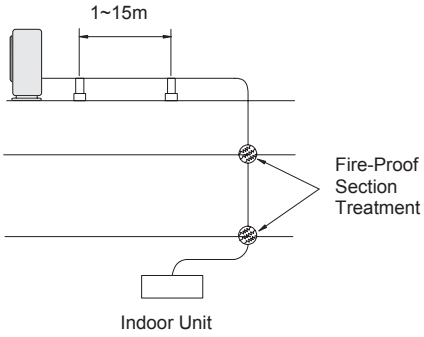
In case of the refrigeration cycle with refrigerant R410A, refrigeration oil should be of synthetic type. Therefore, the oil absorbs moisture quickly when compared with R407C systems and it will cause sludge and oxidation of the oil.

Due to this reason, pay much careful attention to basic piping work control to avoid infiltration of moisture or dusts during refrigerant piping work.

Three Principles	Cause of failure	Presumable Failure	Preventive Action
1. Dry Keep good dryness	Water Infiltration due to insufficient protection at pipe ends. Dewing inside of Pipes Insufficient Vacuum Pumping Time	Icing Inside Tube at Ex. Valve (Water Choking) + Generation of Hydration and Oxidation of Oil ⇩ Clogged Strainer, etc., Insulation Failure and Compressor Failure	Pipe Protection ⇩ 1 Pinching 2 Taping Flushing ⇩ Vacuum Drying One gram of water turns into gas (approx. 1000 lrs) at 1 Torr. Therefore, it takes long time to vacuum-pump by a small vacuum pump
2. Clean No dust Inside of Pipes	Infiltration of Dusts, etc. from Tube Ends Oxidation Film during Brazing without Blowing Nitrogen Insufficient Flushing by Nitrogen after Brazing	Clogging of Ex. Valve, Capillary Tube and Filter ■ Oxidation of Oil ■ Compressor Failure ⇩ Insufficient Cooling or Heating Compressor Failure	Pipe Protection ⇩ 1 Mounting Caps 2 Taping 3 Pinching Flushing
3. No leakage No leakage shall exist	Brazing Failure Failed Flaring Work and Insufficient Torque of Squeezing Flare Insufficient Torque of Squeezing Flanges	Refrigerant Composition Change, Refrigerant Shortage ■ Performance Decrease ■ Oxidation of Oil ■ Overheating of Compressor ⇩ Insufficient Cooling or Heating Compressor Failure	Careful Basic Brazing Work ⇩ Basic Flaring Work ⇩ Basic Flange Connecting Work ⇩ Air Tight Test ⇩ Holding of Vacuum

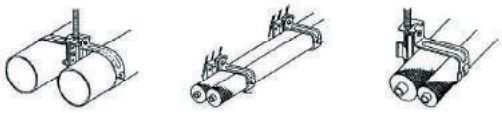
2.2.3. SUSPENSION OF REFRIGERANT PIPING

Suspend the refrigerant piping at certain points and prevent the refrigerant piping from touching the weak part of the building such as wall, ceiling, etc…
(If touched, abnormal sound may occur due to the vibration of the piping. Pay special attention in case of short piping length).



Do not fix the refrigerant piping directly with the metal fittings (The refrigerant piping may expand and contract).
Some examples for suspension method are shown below.

For Suspending Heavies | For Piping Along The Wall | For Instant Installation Work

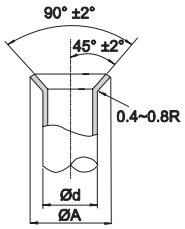


2.2.4. TIGHTENING TORQUE

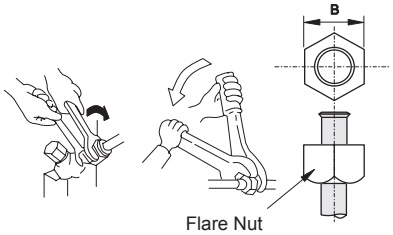
1. Flaring connections (smaller than a diameter of Ø19.05) are generally used. However, if incorrect flaring is performed, it will cause serious refrigerant leakage.
2. Shape after Flaring, it should be rectangular and flat, and no uneven thickness, cracks and scratches should exist.

Nominal diameter Ød		Dimension
(inches)	(mm)	$A^{+0.0}_{-0.4}$ (mm)
1/4	6.35	9.1
3/8	9.53	13.2
1/2	12.70	16.6
5/8	15.88	19.7
3/4	19.05	(*)

(*) It is impossible to perform the flaring work.



When tightening the flare nuts, use two spanners, as shown in the figure.



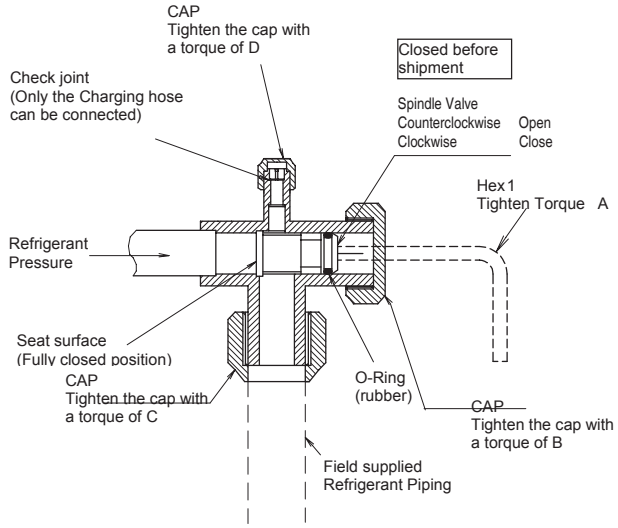
Pipe Diameter	Size B (R410A)
Ø6.35	17
Ø9.53	22
Ø12.70	26
Ø15.88	29
Ø19.05	36

The required tightening torque is as follows:

■ Indoor Uniits

Pipe size (mm)	Tightening torque (Nm)
ø 6.35	20
ø 9.53	40
ø 12.7	60
ø 15.88	80
ø 19.05	100

FSVNE

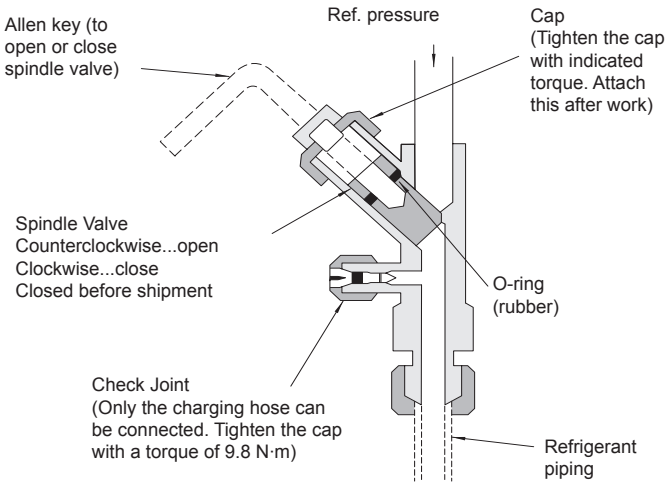


	Tighten torque (N·m)				Size (mm)
	A	B	C	D	Hex 1
Liquid (3~5HP)	7~9	33~42	33~42	14~18	4
Gas (3~5HP)	11~12	14~18	68~82	8~12	4

CAUTION:
Do not apply force to the spindle valve at the end of opening (5 N·m or smaller). The back seat construction is not provided.

During the test run, fully open the spindle. If it is not fully opened, the devices will be damaged.

FSN(E) / FXN(E)



Flare nut / Bolt - FSN(E)

Model	Liquid valve (N.m)	Gas valve (N.m)
RAS-5FSN	38.0	29.4
RAS-8FSNE		44.1
RAS-10FSNE		49.0
RAS-12FSNE		
RAS-14FSN		
RAS-16FSN		
RAS-18FSN		58.8
RAS-20FSN		
RAS-22FSN		
RAS-24FSN	44.1	
RAS-26FSN		
RAS-28FSN		
RAS-30FSN		
RAS-32FSN		
RAS-36FSN		
RAS-42FSN		

Flare nut / Bolt - FXN(E)

Model	Liquid valve (N.m)	Gas valve low (N.m)	Gas valve high (N.m)
RAS-8FXN	38	49	44.1
RAS-10FXNE			
RAS-12FXNE		58.8	49.0
RAS-16FXN			
RAS-18FXN			
RAS-20FXN			
RAS-22FXN	44.1		
RAS-24FXN			
RAS-26FXN			
RAS-30FXN			
RAS-32FXN			

Spindle - FSN(E)

Model	Liquid valve (N.m)	Gas valve (N.m)
RAS-5FSN	8	10
RAS-8FSNE		
RAS-10FSNE		25
RAS-12FSNE		
RAS-14FSN		
RAS-16FSN		
RAS-18FSN		47
RAS-20FSN		
RAS-22FSN		
RAS-24FSN		
RAS-26FSN		
RAS-28FSN		
RAS-30FSN		
RAS-32FSN		
RAS-36FSN		
RAS-42FSN		

Spindle - FXN(E)

Model	Liquid valve (N.m)	Gas valve low (N.m)	Gas valve high (N.m)
RAS-8FXN	8	25	10
RAS-10FXNE			
RAS-12FXNE			
RAS-16FXN			29
RAS-18FXN			
RAS-20FXN			
RAS-22FXN			
RAS-24FXN			
RAS-26FXN			
RAS-30FXN			47
RAS-32FXN			

Allen key size - FSN(E)

Model	Liquid valve (mm)	Gas valve (mm)
RAS-5FSN	4	8
RAS-8FSNE		10
RAS-10FSNE		
RAS-12FSNE		
RAS-14FSN		
RAS-16FSN		
RAS-18FSN	5	
RAS-20FSN		
RAS-22FSN		
RAS-24FSN	10	
RAS-26FSN		
RAS-28FSN		
RAS-30FSN		
RAS-32FSN		
RAS-36FSN		
RAS-42FSN		

Allen key size - FXN(E)

Model	Liquid valve (mm)	Gas valve low (mm)	Gas valve high (mm)
RAS-8FXN	4	10	10
RAS-10FXNE			
RAS-12FXNE			
RAS-16FXN			
RAS-18FXN			
RAS-20FXN			
RAS-22FXN	10		
RAS-24FXN			
RAS-26FXN			
RAS-30FXN			
RAS-32FXN			

Note

As for Allen keys of 5 and 10 mm, use field-supplied keys.

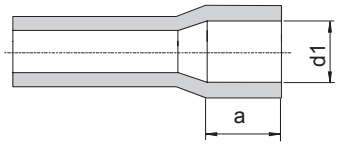
Caution

Do not apply force to the spindle valve at the end of opening (5 Nm or smaller). The back seat construction is not provided.

During the test run, fully open the spindle. If it is not fully opened, the devices will be damaged.

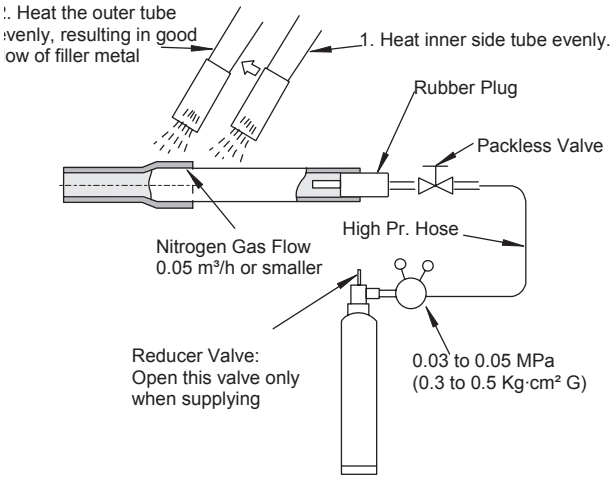
2.2.5 BRAZING WORK

1. The most important work in the refrigerant piping work is brazing work. If leakage due to careless mistakes hydration generation accidentally occurs, it will cause clogged capillary pipes or serious compressor failure.
2. Pipe Dimensions after Expanding.
   It is important to control the clearance of the pipe fitting portion as shown below. In the case that a cooper tube expansion jig is used, the following dimensions should be secured.



Cooper Tube Size	Ø d1	Gap	a	Cooper Tube Size	Ø d1	Gap	a
+0.08 Ø6.35 -0.08	+0.1 Ø6.5 0	0.33 0.07	6	+0.09 Ø22.22 -0.09	+0.1 Ø22.42 0	0.39 0.11	10
+0.08 Ø9.53 -0.08	+0.1 Ø9.7 0	0.35 0.09	8	+0.12 Ø25.4 -0.12	+0.1 Ø25.6 0	0.42 0.08	12
+0.08 Ø12.7 -0.08	+0.1 Ø12.9 0	0.38 0.19	8	+0.12 Ø28.58 -0.12	+0.1 Ø28.78 0	0.42 0.08	12
+0.09 Ø15.88 -0.09	+0.1 Ø16.1 0	0.41 0.13	8	+0.12 Ø31.75 -0.12	+0.1 Ø32.0 0	0.47 0.13	12
+0.09 Ø19.05 -0.09	+0.1 Ø19.3 0	0.44 0.16	10	+0.12 Ø38.1 -0.12	+0.1 Ø38.3 0	0.52 0.18	14

A basic brazing method is shown below.



ATTENTION:

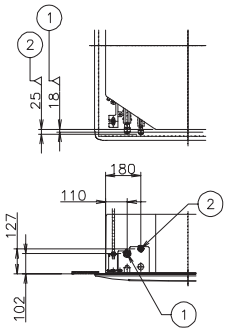
- *Use nitrogen gas for blowing during pipe brazing. If oxygen, acetylene or fluorocarbon gas is used, it will cause an explosion or poisonous gas.*
- *A lot of oxidation film will occur inside of tubes if no nitrogen gas blowing is performed during brazing work. This film will be flecked off after operation and will circulate in the cycle, resulting in clogged expansion valves, etc. This will cause bad influence to the compressor.*
- *Use a reducer valve when nitrogen gas blowing is performed during brazing. The gas pressure should be maintained within 0.03 to 0.05 MPa. If a excessively high pressure is applied to a pipe, it will cause an explosion.*

2.3. INDOOR UNITS AND COMPLEMENTARY SYSTEMS

2.3.1 RCI

■ Refrigerant piping

Position of piping connection is the following, which is available from all directions, top, left or right.



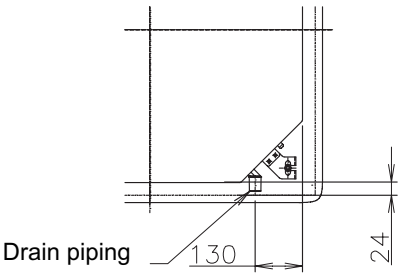
Piping size

mm (in)

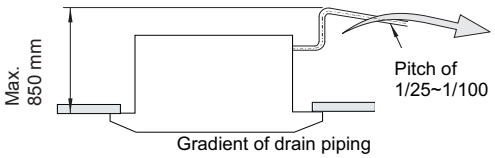
	① Gas Piping	② Liquid Piping
RCI-1.0/1.5	Ø 12.70 (1/2)	∅ 6.35 (1/4)
RCI-2.0	∅ 15.88 (5/8)	
RCI-2.5~6.0		∅ 9.53 (3/8)

■ Drain piping

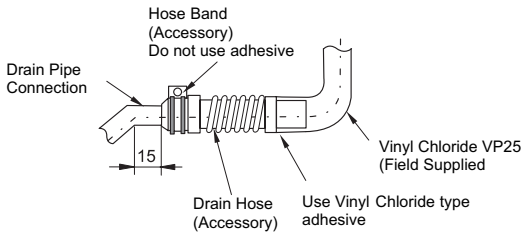
– The position of the drain piping connection is shown below.

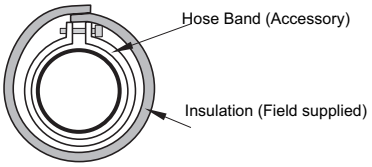


– Prepare a PVC pipe with a 32 mm outer diameter.
– Fasten the pipe to the drain hose with an adhesive and with the factory-supplied clamp. The drain piping must be installed with a pitch of 1/25 to 1/100.
– Do not apply excessive force to the drain piping connection. It could cause a damage.
– Do not use a bent or twisted drain hose. It will cause water leakage.



– Insulate the drain pipe after connecting the drain hose. Do not use adhesive between the drain piping connection and the drain hose.

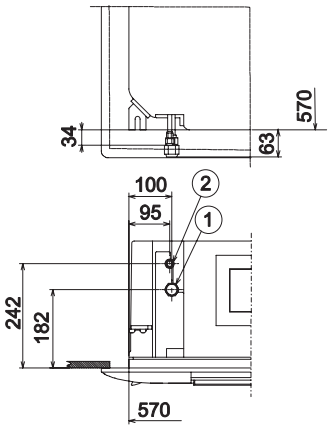




2.3.2 RCIM

■ Refrigerant piping

Piping connection position is the following, which is available from all directions, top, left or right.



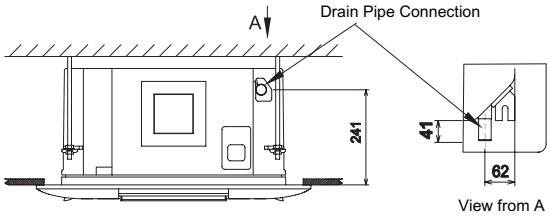
Piping size

(mm)

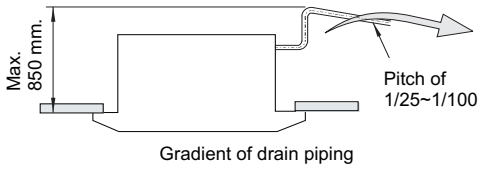
	① Gas piping	② Liquid piping
RCIM-1.0/1.5	Ø12.80 (1/2)	Ø6.35 (1/4)
RCIM-2.0	Ø15.88 (5/8)	

■ Drain piping

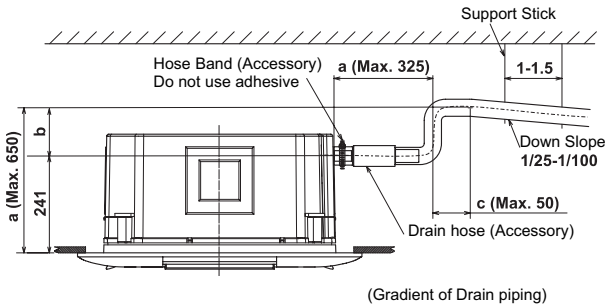
– The position of the drain pipe connection is shown below.



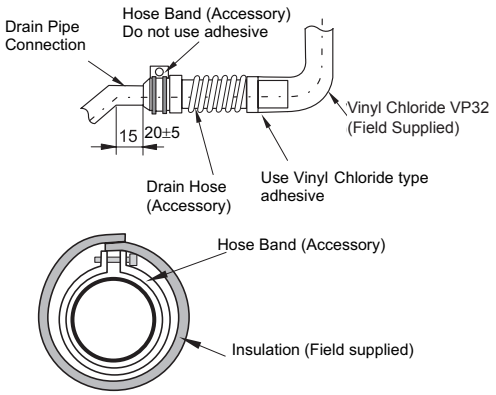
– Prepare a polyvinyl chloride pipe with a 32 mm outer diameter (VP25).
– Fasten the tubing to the drain hose with an adhesive and the factory-supplied clamp. The drain piping must be performed with a down-slope pitch of 1/25 to 1/100.



– Do not apply excessive force to the Drain Pipe connection. It could cause a damage.
– Do not use a bent or twisted Drain Hose. It will cause water leakage.
– Consider the following dimensions: a + b + c ≤ 780mm

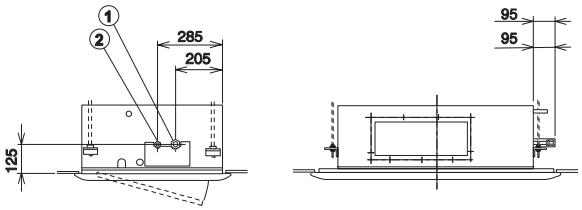


– Insulate the drain pipe after connecting the drain hose. Do not use adhesive between the Drain Pipe connection and the drain hose.



2.3.3 RCD

■ Refrigerant piping



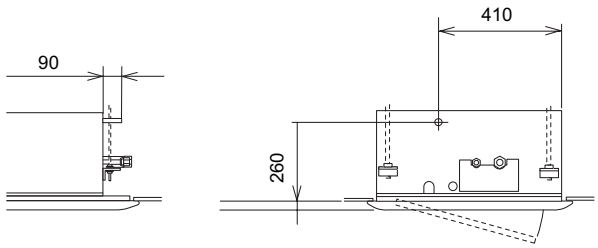
Piping size

mm (in)

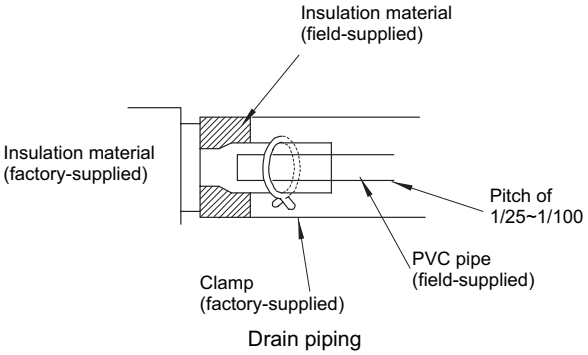
	① Gas Piping	② Liquid Piping
RCD-1.0/1.5	Ø 12.70 (1/2)	Ø 6.35 (1/4)
RCD-2.0	Ø 15.88 (5/8)	
RCD-2.5~5.0		∅ 9.53 (3/8)

■ Drain piping

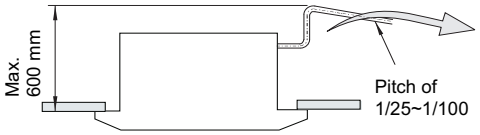
– The position of the drain piping connection is shown below.



– Prepare a PVC pipe with an outer diameter of 32 mm.
– Fasten the pipe to the drain hose with an adhesive and with the factory-supplied clamp. The drain piping must be installed with a pitch of 1/25 to 1/100.



Drain piping



Gradient of drain piping

– Insulate the drain pipe after connecting the drain hose.

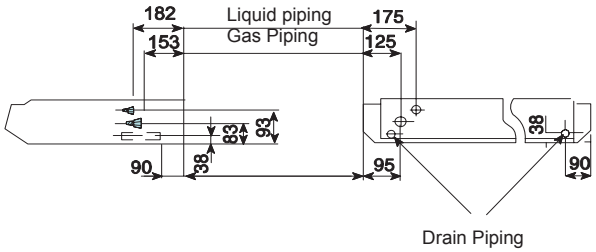
2.3.4 RPC

■ Refrigerant piping

Piping position

The refrigerant piping can be connected to some one of two directions of the Indoor Unit: upper or rear side, when facing the unit.

– The positions of piping are shown below
– Each direction has the prepared knockout hole as shown in piping work sub-chapter.
– Cut the knockout hole for the required direction.



Piping size

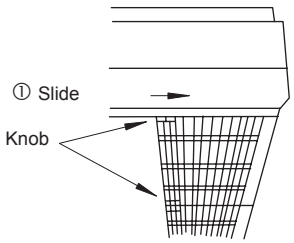
mm (in)

	Gas Piping	Liquid Piping
RPC-2.0	∅ 15.88 (5/8)	∅ 6.35 (1/4)
RPC-2.5~6.0		∅ 9.53 (3/8)

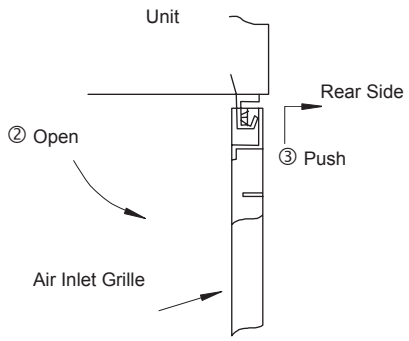
Piping work installation

Piping work should be performed from the bottom side of the unit. Remove the air inlet grille before beginning the piping work, according to the following steps:

1. Slide the Knobs to the rear side.



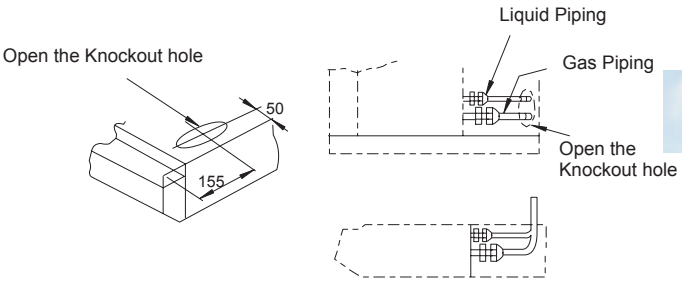
2. Open the air inlet grille, push up and slide the air inlet grilles to the rear side.



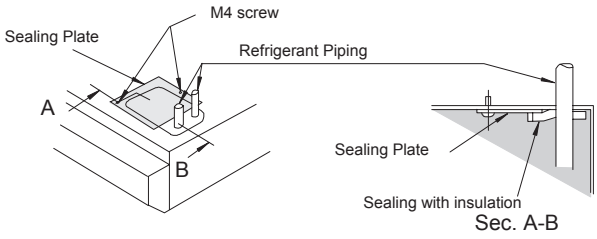
After select the piping direction proceeded to knockout selected hole, install pipes and seal the piping with the factory supplied insulation as indicated below:

Upper side

1. Knockout hole

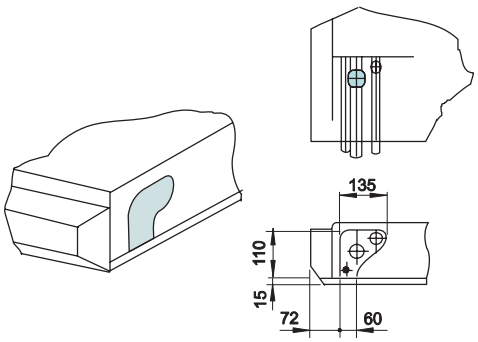


2. Seal piping

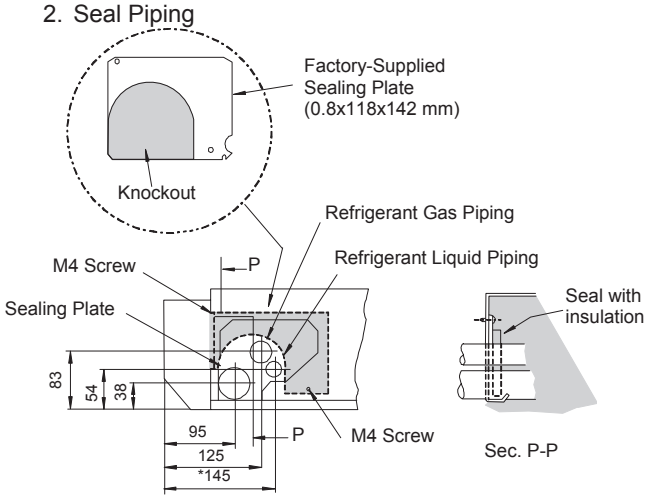


Rear side

1. Knockout hole



2. Seal Piping

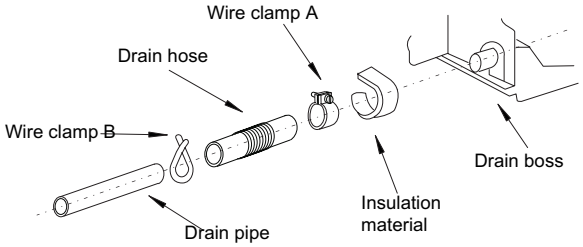


■ Drain piping

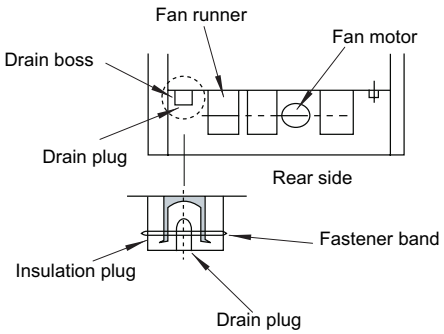
The standard direction of drain pipe connection is to the right side looking at the unit from the discharge grilles. However, the pipe connection can be performed from the left side if this is required due to the building construction.

For the right side connection

- Insert the hose into the wire clamp.
- Push the drain hose onto the drain boss until the hose reaches the end of the drain pan.
- Tighten the screw for the wire clamp in order to hold the hose around the drain connection without any leakage of drain water as shown below.
- Insulate the drain hose around the wire clamp in order to prevent any condensation from forming as shown below.



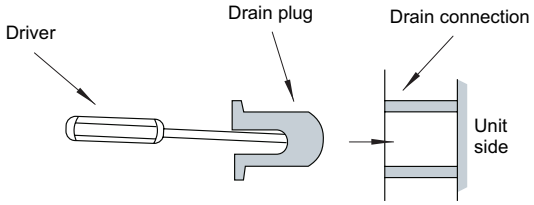
■ For the left-side connection



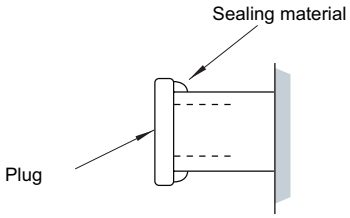
Remove the drain plug of the drain boss on the left side as the following procedure explains.

- Cut the fastener.
- Remove the insulation material.
- Remove the drain plug.

- Insert the drain plug into the drain boss on the right side by using a driver as shown below.



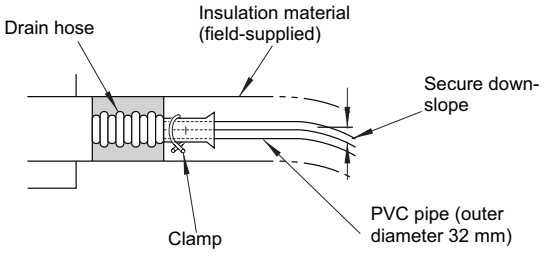
- After inserting the drain plug into the drain boss on the right side, seal the jointed part by using a waterproof chloride-type sealing material and secure the jointed part with a fastener.



- Wrap the insulation material around the drain connection.
- Connect the drain hose to the drain connection on the left side according to the same procedure for the drain connection on the right side.

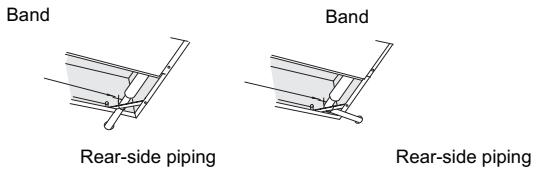
Connecting a drain piping

- Prepare a PVC pipe with an outer diameter of 26 mm. (VP20).
- Pay attention to the position of the drain pipe. Keep a down-slope pitch of 1/25 to 1/100. Do not create an up-slope for the drain piping.
- Seal the connecting part of the drain pipe by using the waterproof chloride-type sealing material.
- Wrap the insulation material around the connecting part perfectly.
- Fasten the drain pipe to the connecting part with the factory-supplied clamp.



Wrapping the insulation material

– Do not connect the drain pipe with the sanitary piping, the sewage piping or any other drainage piping.
– When you are installing the pipe, do not tie the drain pipe and the refrigerant pipe together. Tie the drain pipe as shown below.



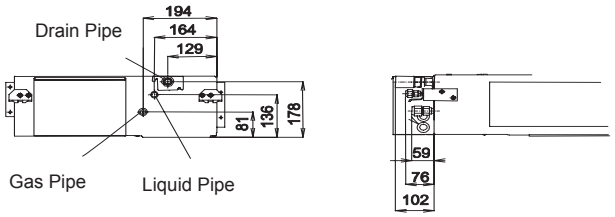
– After completing the installation of the drain pipe, pour water into the drain pan and make sure that the water flows smoothly as explained in section 2.1.

2.3.5 RPI

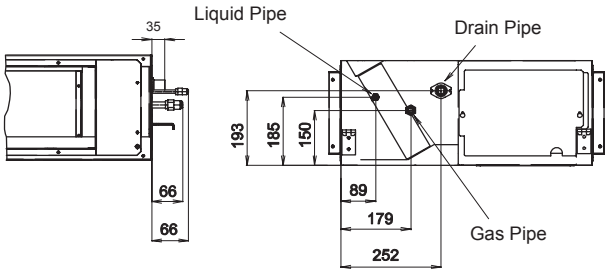
■ Refrigerant piping

Position of piping connection is the following:

■ RPI (0.8~1.5)



■ RPI (2.0~6.0)



Piping size

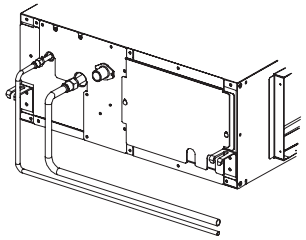
mm (in)

	Gas Piping	Liquid Piping
RPI-0.8~1.5	∅ 12.70 (1/2)	∅ 6.35 (1/4)
RPI-2.0	∅ 15.88 (5/8)	
RPI-2.5~6.0		∅ 9.53 (3/8)

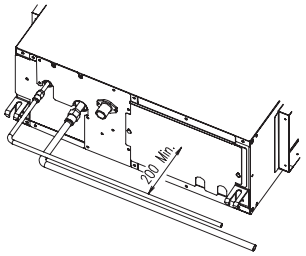
NOTE:
When installing pipes, make sure that enough space is provided for servicing the electrical box.

Keep electrical box and drain pipe access free of piping.

Option 1



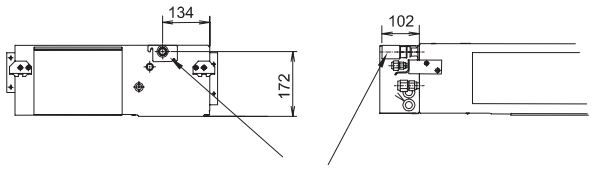
Option 2



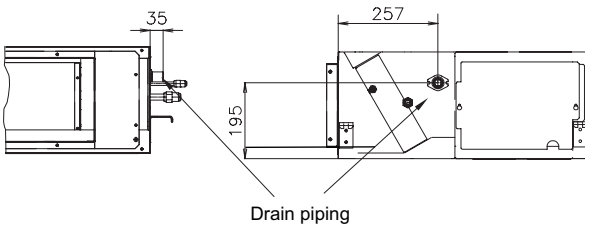
■ Drain piping

– The position of the drain pipe connection is shown in the next figures.

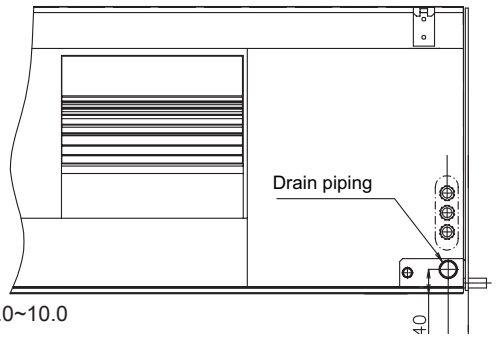
RPI-0.8~1.5



RPI-2.0~6.0

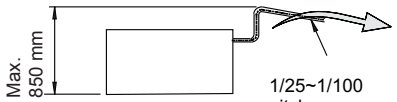


RPI-8.0~10.0



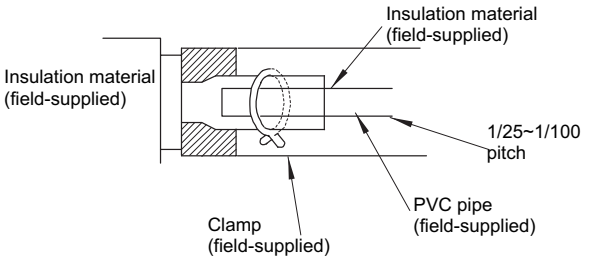
RPI-8.0~10.0

– Prepare a PVC pipe with an outer diameter of 32 mm (RPI-0.8-6.0) or 25 mm (RPI 8/10).
– Fasten the pipe to the drain hose with an adhesive and with the factory-supplied clamp (For RPI 8/10 only). The drain piping must be installed with a downslope pitch of 1/25 to 1/100.



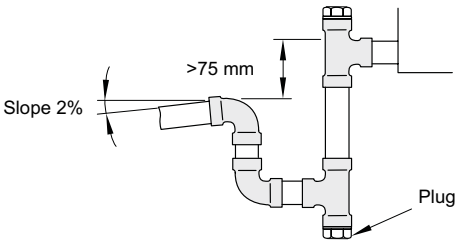
RPI-1.5~6.0 only

– Insulate the drain pipe after connecting the drain hose (RPI-0.8~6.0 only).

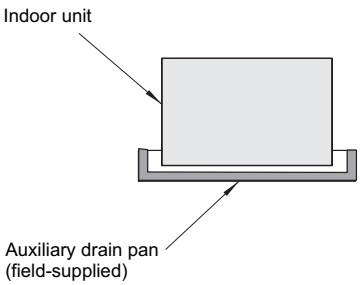


(Drain piping)

– Connect a syphon, as shown in the next figure (for RPI-8-0/10-0 only).



NOTE:
When the relative humidity of the inlet or the ambient air exceeds 80%, place an auxiliary drain pan, which is field-supplied, beneath the indoor unit as shown below.



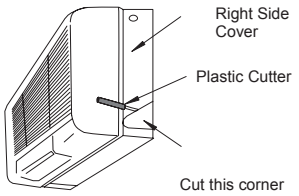
2.3.6 RPK

■ Refrigerant piping

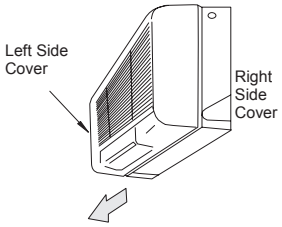
Piping Direction for the Indoor Unit:

Three directions of piping connection to the Indoor Unit can be performed; rear side, right side and left side of the unit, respectively. Therefore, most appropriate piping for a room can be selected.

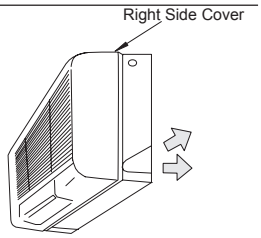
1. Right Side Piping
   Cut the corner using a plastic cutter as shown below and remove sharp edges completely.



2. Left Side Piping
   Cut the corner at the left side using a plastic cutter as for the right side piping.



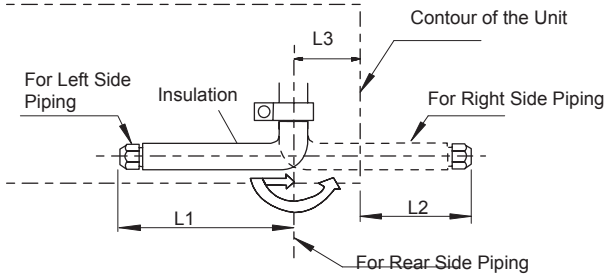
3. Rear Side Piping
   Make a hole by removing the knock-out plate at the rear side.



CAUTION:
Do not twist the pipe when bending the tube.

When bending the tubes, firmly fix the tube at the heat exchanger side.

▪ RPK-0.8 ~ 4.0



mm

Model RPK FSNM	HP	L1	L2	L3
Gas Piping	0.8~1.5	410	268	142
	2.0	440	298	142
	2.5~4.0	550	645	125
Liquid Piping	0.8~2.0	470	328	142
	2.5~4.0	480	575	125

mm

Model RPK FSN1M	HP	L1	L2	L3
Gas Piping	1.0/1.5	410	310	108
Liquid Piping	1.0/1.5	480	330	108

Piping size

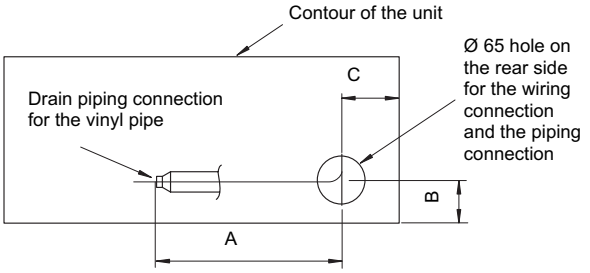
mm (in)

	Gas Piping	Liquid Piping
RPK-0.8~1.5	∅ 12.70 (1/2)	∅ 6.35 (1/4)
RPK2.0	∅ 15.88 (5/8)	
RPK-2.5~4.0		∅ 9.53 (3/8)

■ Drain piping

Right side connection

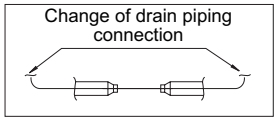
– The standard direction of drain piping connection is to the right side when the unit is viewed from the discharge grilles. However, the connection can be performed from the left side or the rear side.



HP	A	B	C
RPK-1.0~1.5FSN1M	800	37.5	123
RPK-0.8~4.0FSNM	890	45	115

Left side connection

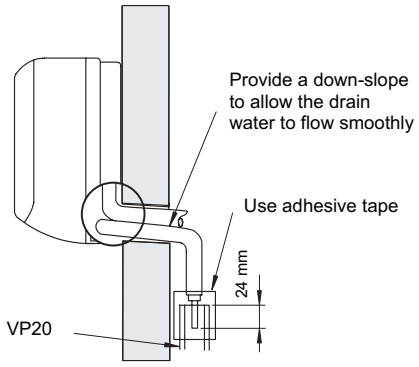
– When the drain piping connection is performed on the left side, remove the cap of left-side drain pipe. Then, attach this cap to the right-side drain pipe in order to change the drain piping connection from the right side to the left side.



Connection a drain pipe

– Prepare a PVC pipe with an outer diameter of 26 mm (VP20).

– Connect a drain piping according to the figure below.



– Do not create an up-slope from the unit.

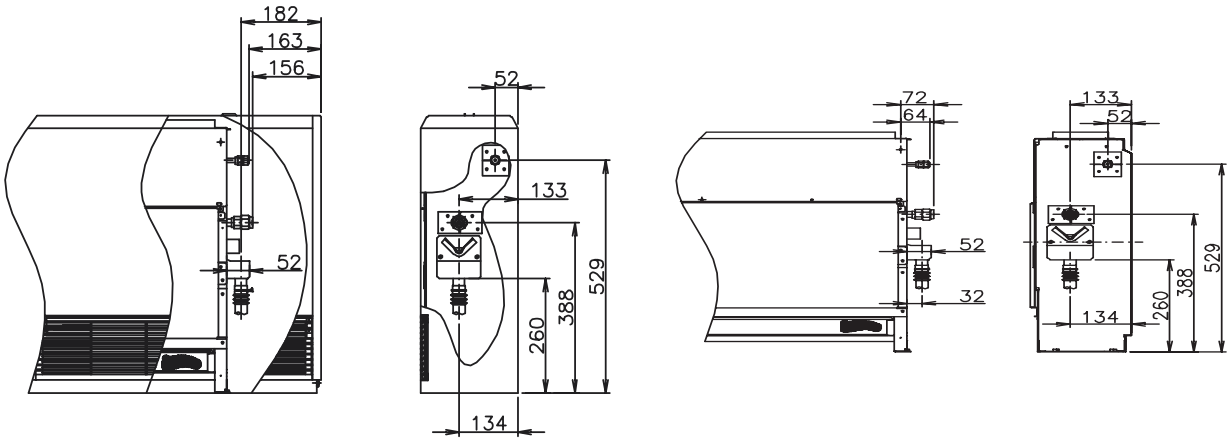
– Use chloride-type adhesive for connecting the drain pipe.

– Tightly squeeze the drain hose with the wire clamp after inserting the drain pipe into the drain hose completely.

2.3.6 RPF(I)

■ Refrigerant piping

(mm)



Piping Connection of RPF

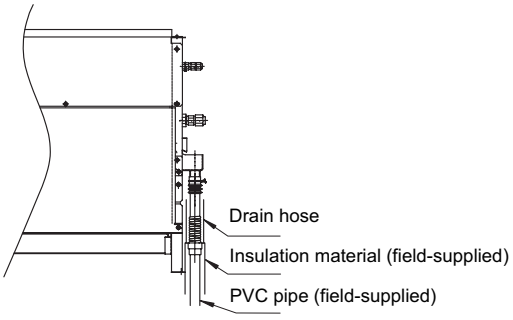
Piping Connection of RPFI

mm (in)

	Gas Piping	Liquid Piping
RPF(I)-1.0/1.5	∅ 12.7 (1/2)	∅ 6.35 (1/4)
RPF(I)-2.0	∅ 15.88 (5/8)	
RPF(I)-2.5		∅ 9.53 (3/8)

■ Drain piping

– The position of the drain pipe connection is shown in the figure.
– Prepare a PVC pipe with an outer diameter of 18.5 mm.
– Fasten the pipe to the drain hose with an adhesive.
– Insulate the drain pipe after connecting the drain hose as shown.



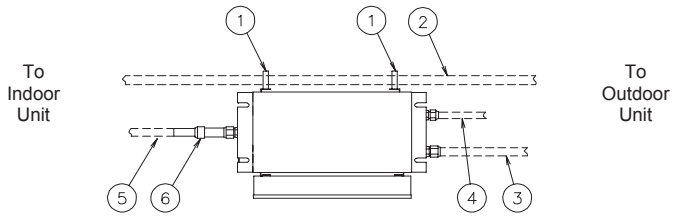
2.3.8 CH-UNITS

Piping Connection

Position of piping connection is shown in SM0032.

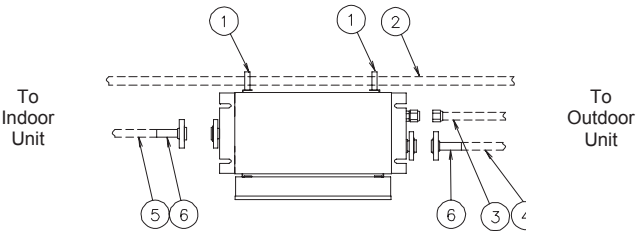
Connect the accessory reducer or flanges as shown in the next figures.

CH-4.0/8.0NE



No	Description
①	Pipe Fixing Band
②	Liquid Pipe
③	Low Gas Pipe
④	High Gas Pipe
⑤	Gas Pipe
⑥	Reducer
=====	Field-Supplied Piping

CH-12.0NE



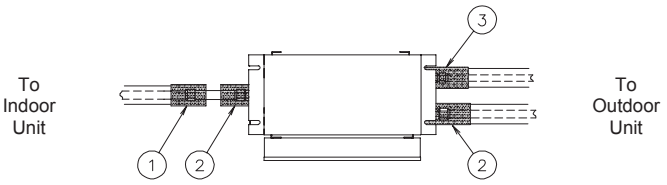
No	Description
①	Pipe Fixing Band
②	Liquid Pipe
③	High Gas Pipe
④	Low Gas Pipe
⑤	Gas Pipe
⑥	Pipe Flange
=====	Field-Supplied Piping

After connecting the refrigerant piping, seal the refrigerant pipes by using the field-supplied insulation materials as shown in figure below.

Use the factory-supplied pipe with a flange to connect low-pressure gas piping. The gasket at the unit gas piping inlet should be replaced to the one supplied with your unit. (Thermal insulator over the flange connection should be field-supplied).

NOTE:

The factory-supplied flange should be welded with the connection pipe before connecting the valve. Mount the Insulation's after the pipe brazing. Take particular care upon connecting flange so that Insulation is correctly located.

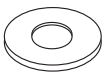
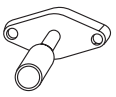


No	Description	REMARKS
①	Insulation	- Field Supplied – CH-4.0NE unit
②	Insulation	- Field Supplied – CH-(4.0/8.0/12.0)NE units
③	Insulation	- Field Supplied – CH-(4.0/8.0)NE - Included in CH-12.0N unit as accessory.

Piping size

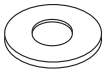
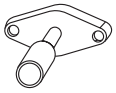
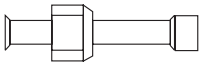
Description	Remarks		
	CH-4.0NE	CH-8.0NE	CH-12.0N
Low Gas Pipe	∅15.88 Flare connection	∅19.05 Flare Connection	∅22.2 Flange connection
High Gas Pipe	∅12.7 Flare connection	∅15.88 Flare Connection	∅19.05 Flare connection
Gas Pipe	∅15.88 Flare connection	∅19.05 Flare connection	∅22.2 Flange connection

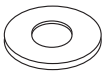
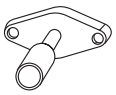
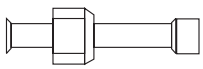
Factory supplied pipe accessories for CH-UNIT-12.0NE:

Accessory	Qty.	
Gasket	1	
Pîpe flange of refrigerant gas piping	1	

2.4 OUTDOOR UNITS

2.4.1. FACTORY SUPPLIED PIPE ACCESSORIES

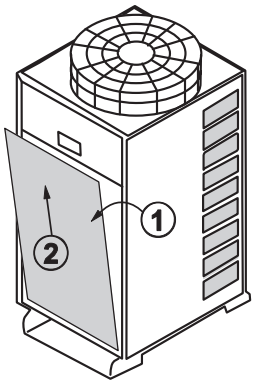
Accessory		Quantity															
		RAS-5FSN	RAS-8FSNE	RAS-10FSNE	RAS-12FSNE	RAS-14FSN	RAS-16FSN	RAS-18FSN	RAS-20FSN	RAS-22FSN	RAS-24FSN	RAS-26FSN	RAS-28FSN	RAS-30FSN	RAS-32FSN	RAS-36FSN	RAS-42FSN
Gasket		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Pipe flange of refrigerant gas piping		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Pipe with flare nut of refrigerant gas piping		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Pipe with flare nut of refrigerant liquid piping		-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1
Rubber bush	For connection hole of operation wiring	4	-	-	-	4	4	4	4	4	4	4	4	4	4	4	4
	For connection hole of power source wiring	1	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1
Screw	Spare	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

Accessory		Quantity										
		RAS-8FXNE	RAS-10FXNE	RAS-12FXNE	RAS-16FXN	RAS-18FXN	RAS-20FXN	RAS-22FXN	RAS-24FXN	RAS-26FXN	RAS-30FXN	RAS-32FXN
Gasket		1	1	1	2	2	2	2	2	2	2	2
Pipe flange of refrigerant gas piping		1	1	1	2	2	2	2	2	2	2	2
Pipe with flare nut of refrigerant gas piping		1	1	1	-	-	-	-	-	-	-	-
Pipe with flare nut of refrigerant liquid piping		-	-	-	-	-	1	1	1	1	1	1
Rubber bush	For connection hole of power source wiring	-	-	-	1							
	For connection hole of operation wiring	-	-	-	4							
Screw	Spare	3										

2.4.2. POSITION OF PIPING CONNECTION

FSN(E)/FXN(E) MODELS

– Remove the service cover as shown in fig. below before piping connection.

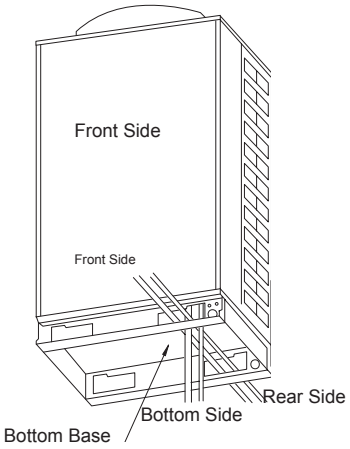


(Example: 5 to 10HP)

– Remove fixing screws on the lower position (4 pieces) and the upper position (3 pieces).

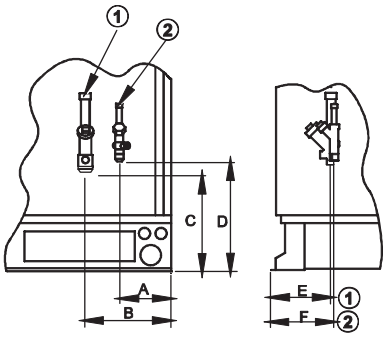
– Slightly open the upper side and lift the service cover upward, then slowly pull it forward to the front side.

▪ Pipes can be connected from 3 directions

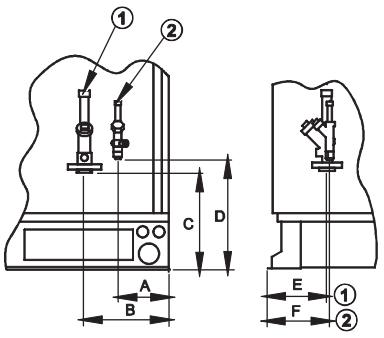


NOTE:
Do not install piping in front of the screw of the service panel. If not, the screw or the service panel can not be removed

RAS-5/8FSN(E)



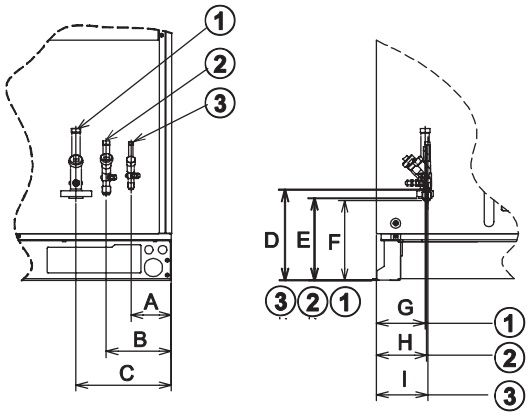
RAS-10~32FSN(E)



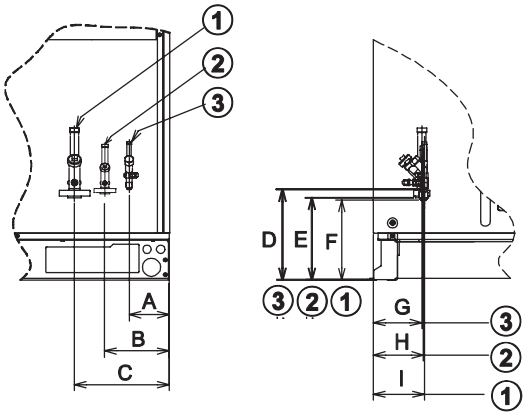
FSN(E) Models

Model	① Refrigerant Gas piping connection Ø	② Refrigerant Liquid piping connection Ø	A	B	C	D	E	F
RAS-5FSN	15.88 flare nut	9.53 flare nut	138	242	232	306	155	155
RAS-8FSNE	19.05 flare nut	9.53 flare nut	137	241	238	306	155	155
RAS-10FSNE	22.2 brazing	9.53 flare nut	137	227	247	306	151	156
RAS-12FSNE	25.4 brazing	12.7 flare nut	137	241	238	306	151	156
RAS-14FSN	25.4 brazing	12.7 flare nut	137	227	254	295	171	173
RAS-16FSN	28.6 brazing	12.7 flare nut	137	227	254	295	171	173
RAS-18FSN	28.6 brazing	15.88 flare nut	137	233	247	287	141	150
RAS-20FSN	28.6 brazing	15.88 flare nut	137	233	247	287	141	150
RAS-22FSN	28.6 brazing	15.88 flare nut	137	233	247	287	141	150
RAS-24FSN	28.6 brazing	15.88 flare nut	138	234	247	274	159	171
RAS-26FSN	31.75 brazing	19.05 flare nut	138	234	247	274	159	171
RAS-28FSN	31.75 brazing	19.05 flare nut	138	234	247	274	159	171
RAS-30FSN	31.75 brazing	19.05 flare nut	138	234	247	274	159	171
RAS-32FSN	31.75 brazing	19.05 flare nut	138	234	247	274	159	171
RAS-36FSN	38.10 brazing	19.05 flare nut	138	237	247	274	259	171
RAS-42FSN	38.10 brazing	19.05 flare nut	138	237	247	274	259	171

RAS-8~12FXN(E)

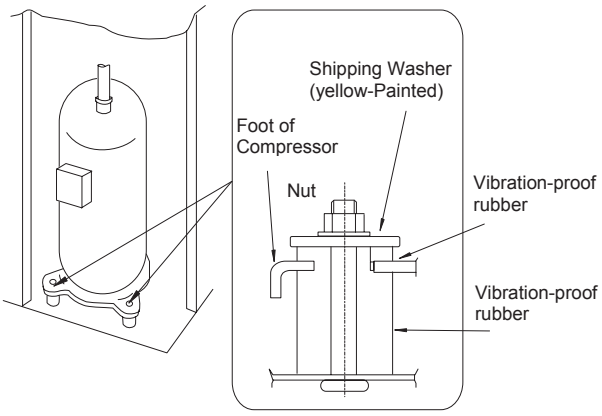


RAS-16~32FXN



FXN(E) Models

Model	① Refrigerant Gas (Low) piping connection Ø	② Refrigerant Gas (High) piping connection Ø	③ Refrigerant Liquid piping connection Ø	A	B	C	D	E	F	G	H	I
RAS-8FXNE	19.05 flare nut	15.88 flare nut	9.53 flare nut	119	195	284	305	253	247	151	156	156
RAS-10FXNE	22.2 brazing	19.05 flare nut	9.53 flare nut	119	195	284	305	253	247	151	156	156
RAS-12FXNE	25.4 brazing	19.05 brazing	12.70 flare nut	119	195	284	305	253	247	151	156	156
RAS-16FXN	28.6 brazing	22.2 brazing	12.70 flare nut	118	186	295	385	253	246	139	146	150
RAS-18FXN	28.6 brazing	22.2 brazing	15.88 flare nut	118	186	295	385	253	246	139	146	150
RAS-20FXN	28.6 brazing	22.2 brazing	15.88 flare nut	118	186	295	385	253	246	139	146	146
RAS-22FXN	28.6 brazing	25.4 brazing	15.88 flare nut	118	186	295	385	253	246	139	146	150
RAS-24FXN	28.6 brazing	25.4 brazing	15.88 flare nut	110	172	281	379	253	247	159	171	178
RAS-26FXN	31.75 brazing	28.6 brazing	19.05 flare nut	110	172	281	379	253	247	159	171	178
RAS-30FXN	31.75 brazing	28.6 brazing	19.05 flare nut	110	172	281	379	253	247	159	171	178
RAS-32FXN	31.75 brazing	28.6 brazing	19.05 flare nut	110	172	281	379	253	247	159	171	178

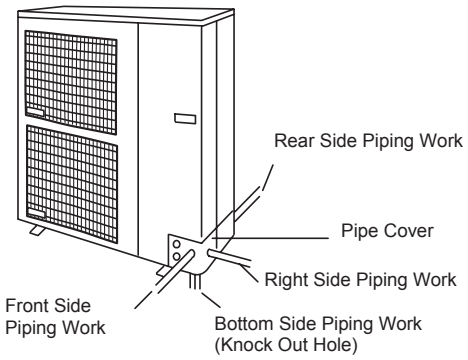


NOTE:

After piping and wiring work are completed, remove two yellow shipping washers for compressor(s).
Fix the pipes not to apply a force to stop valves and to minimize vibration.

FSVNE MODELS

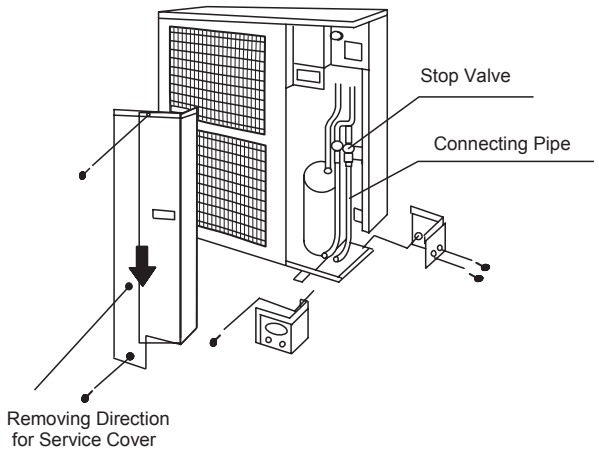
Pipes can be connected from four directions as shown. Make a hole at the front pipe cover or rear pipe cover to pass through the hole.



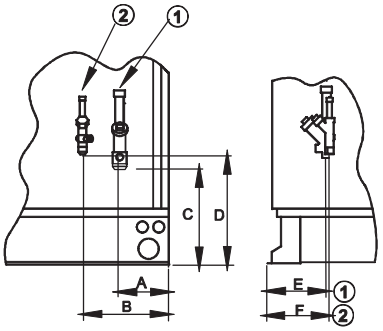
Remove the service cover as shown in fig. below before piping connection.

– Remove fixing screws.

– Slightly open the upper side and lift the service cover upward, then slowly pull it forward to the front side.



RAS-3/4/5FSVNE



The position of the connecting pipes is the following for each Outdoor Unit type:

Model	① Refrigerant Gas Piping Connection Ø	② Refrigerant Liquid Piping Connection Ø	A	B	C	D	E	F
RAS-3FSVNE	15.88 flare nut	9.53 flare nut	39	89	254	314	57	42
RAS-4FSVNE					403	461	60	44
RAS-5FSVNE								

2.4.3 FLANGE PIPING CONNECTION FOR FSN(E)/FXN(E)

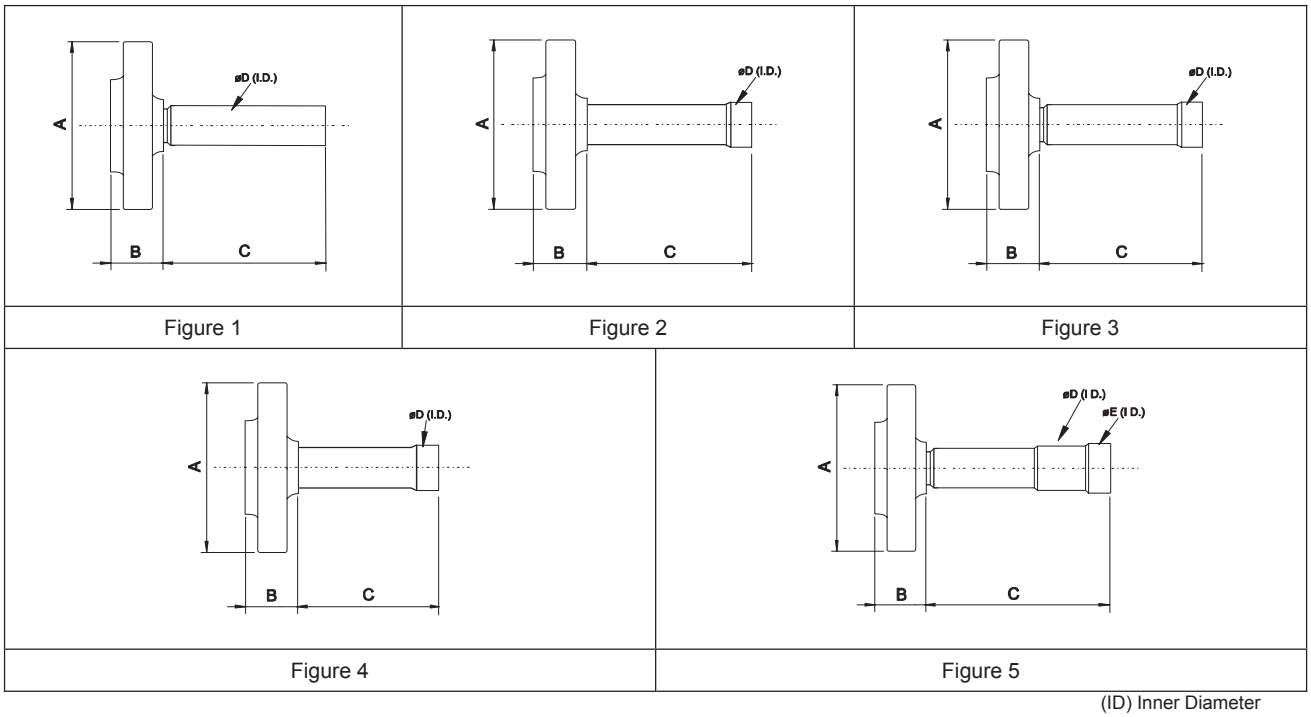


Figure 1 | Figure 2 | Figure 3

Figure 4 | Figure 5

(ID) Inner Diameter

FSN(E) Models

		Dimensions (mm)				
Model	Figure	A	B	C	ØD (ID)	ØE (ID)
RAS-10FSNE Gas	2	95	27	97	22.2	–
RAS-12FSNE Gas	3	95	27	85	25.4	–
RAS-14FSN Gas	3	95	27	85	25.4	–
RAS-16FSN Gas	3	95	27	85	28.6	–
RAS-18FSN Gas	4	100	29	87	28.6	–
RAS-20FSN Gas	4	100	29	87	28.6	–
RAS-22FSN Gas	4	100	29	87	28.6	–
RAS-24FSN Gas	4	100	29	87	28.6	–
RAS-26FSN Gas	5	100	29	117	31.75	34.92
RAS-28FSN Gas	5	100	29	117	31.75	34.92
RAS-30FSN Gas	5	100	29	117	31.75	34.92
RAS-32FSN Gas	5	100	29	117	31.75	34.92
RAS-36FSN Gas	2	100	29	138	38.10	
RAS-42FSN Gas	2	100	29	138	38.10	

FXN(E) Models

		Dimensions (mm)				
Model	Figure	A	B	C	ØD (ID)	ØE (ID)
RAS-8FXNE Low Gas	1	95	27	87	19.05(OD)	–
RAS-10FXNE Low Gas	2	95	29	70	22.2	–
RAS-12FXNE High Gas	2	95	27	97	22.2	–
RAS-12FXNE Low Gas	3	95	27	85	25.4	–
RAS-16FXN High Gas	2	95	27	70	22.2	–
RAS-16FXN Low Gas	2	100	29	58	28.6	–
RAS-18FXN High Gas	2	95	27	70	22.2	–
RAS-18FXN Low Gas	2	100	29	58	28.6	–
RAS-20FXN High Gas	2	95	27	70	22.2	–
RAS-20FXN Low Gas	2	100	29	58	28.6	–
RAS-22FXN High Gas	2	95	27	70	22.2	–
RAS-22FXN Low Gas	2	100	29	58	28.6	–
RAS-24FXN High Gas	3	95	27	58	25.4	–
RAS-24FXN Low Gas	3	100	29	58	28.6	–
RAS-26FXN High Gas	3	95	27	58	25.4	–
RAS-26FXN Low Gas	5	100	29	88	31.75	34.92
RAS-30FXN High Gas	3	95	27	58	28.6	–
RAS-30FXN Low Gas	5	100	29	88	31.75	34.92
RAS-32FXN High Gas	3	95	27	58	28.6	–
RAS-32FXN Low Gas	5	100	29	88	31.75	34.92

NOTE:

– *For connecting the lower piping diameter for the Outdoor Units having two piping dimensions, cut off the end part of pipe flange (factory supplied), which is for connecting the higher piping diameter.*

– *If it is necessary, use the reducer.*

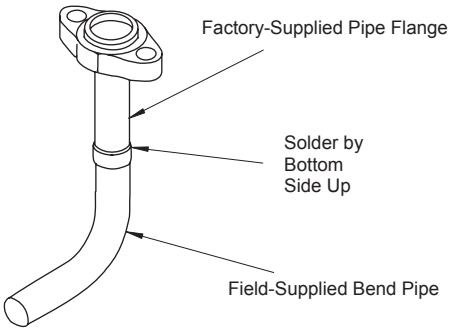
2.4.4 PIPING CONNECTION FOR FSN(E)/FXN(E)

– For RAS-5~12FSN(E)

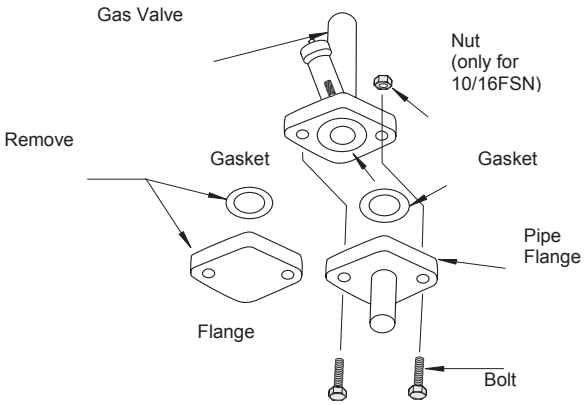
- Confirm that the valve is closed
- Prepare a field-supplied bend pipe for liquid and gas line. Connect they to the liquid and gas valve by flare nut through the square hole of bottom bore.
- Solder the bend pipes and field piping

– For RAS-8FXN(E) and 12~42FSN(E)/FXN(E)

- Confirm that the valve is closed.
- Prepare a field-supplied bend pipe for liquid line. Connect it to the liquid valve by flare nut through the square hole of bottom base.
- Prepare a field-supplied bend pipe for gas line. Solder it and the factory-supplied pipe flange at the outside of the unit.



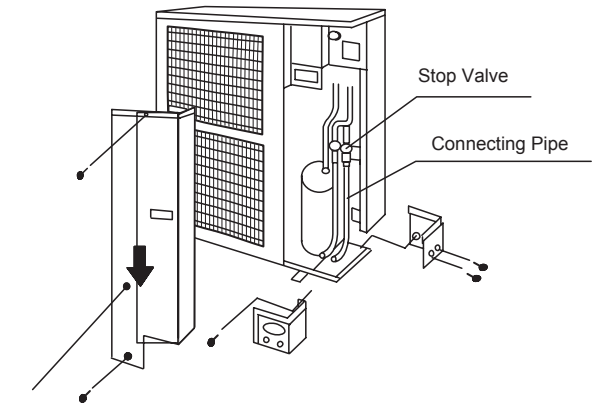
- Remove the flange and the gasket attached to the unit before shipping and attach the new gasket (factory supplied) before connecting the pipe flange to the gas valve.



- Solder the bend pipes and field piping.

2.4.5 PIPING CONNECTION FOR FSVNE

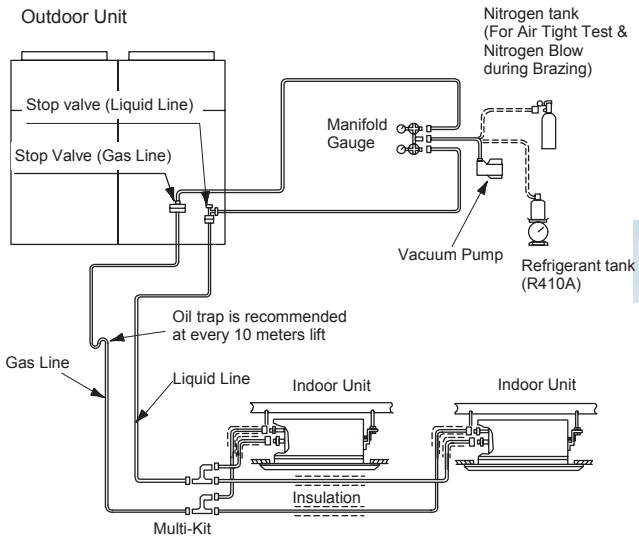
- Select the most suitable piping direction.
- Remove the pipe cover and the service cover from the unit, cut off the part of the holes along the guideline (on the rear side of the pipe cover) and cut the edge of the holes.
- Attach the rubber bush (Factory-Supplied) and insulation before connecting the pipe in the flare nut. Later, it would be impossible to pass the insulation or the rubber bush through the pipe and it would remain an undesired gap for where water or animals could enter inside the unit.
- Connect the Pipes and the Wiring to the unit.
- If the field-supplied piping is connected with stop valves directly, it is recommended to use a tube bender.
- Fix the Service Cover and the Pipe Cover.
- Finally, seal the open space between knockout hole and refrigerant pipes by using insulation material. If not, animals or water will enter inside the unit and electrical parts will be damaged.



2.4.6 VACUUM AND REFRIGERANT CHARGE

Evacuation and refrigerant charging procedure should be performed according to the following instructions:

- Apply two hoses for FSN(E) and two or three hoses for FXN(E) for evacuation work or nitrogen blow in air tight test. In case of two hoses are applied for FXN(E) units, consider the following points.
  - For vacuum work: connect hoses to the check joint of the liquid valve and the gas low valve.
  - For air tight test: connect hoses to the liquid stop valve and the gas high valve.
- The stop valve has been closed before shipment. However, make sure that the stop valves are closed completely.
- Connect the Indoor Unit and the Outdoor Unit with field-supplied refrigerant piping.
- Connect the gauge manifold using charging hoses with a vacuum pump or a nitrogen cylinder to the check joints of the liquid line and the gas line stop valve.
- Check for any gas leakage at the flare nut connection, by using nitrogen gas to increase the pressure at 4.15MPa for FSN(E) / FXN(E) / FSVNE Outdoor Units inside of the field-supplied piping.
- Operate the vacuum pump for 1 to 2 hours until the pressure decreases lower than a pressure of -756 mm Hg in vacuum. After vacuuming, cover the check joint with the cap and tighten with the torque of 12.5~16 N·m (1.25~1.6 kg·m).
- For charging refrigerant, connect the gauge manifold using charging hoses with a refrigerant charging cylinder to the check joint of the liquid line stop valve. Charge the proper quantity of refrigerant according to the piping length (Calculate the quantity of the refrigerant charge).
- Fully open the gas line stop valve, and slightly open the liquid line stop valve.
- Charge refrigerant by opening the gauge manifold valve.
- Charge the required refrigerant within the difference range of ±0.5 kg by operating the system in cooling.
- Fully open the liquid line stop valve after completing refrigerant charge.
  Check to ensure that there is no gas leakage by the leak detector or bubbling test liquid.
  In case of using bubbling test liquid, choose the test liquid which does not generate ammonia (NH3) by the chemical reaction
- Continue cooling operation for more than 10 minutes to circulate the refrigerant.
- Remove the “close” plate from the stop valve and hook the attached “Open” plate at the stop valve.



Example of Evacuation and Refrigerant Charge for FSN

NOTE:

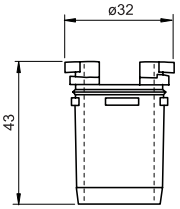
- *Charge the refrigerant correctly after calculation. Overcharge and insufficient charge of the refrigerant may cause the compressor failure.*
- *Check to ensure that there is no gas leakage. When large amount of the refrigerant leaks, the troubles as follows may occur:*
  1. *Oxygen deficiency*
  2. *Generation of Harmful gas Due to Chemical Reaction with fire.*

CAUTION:

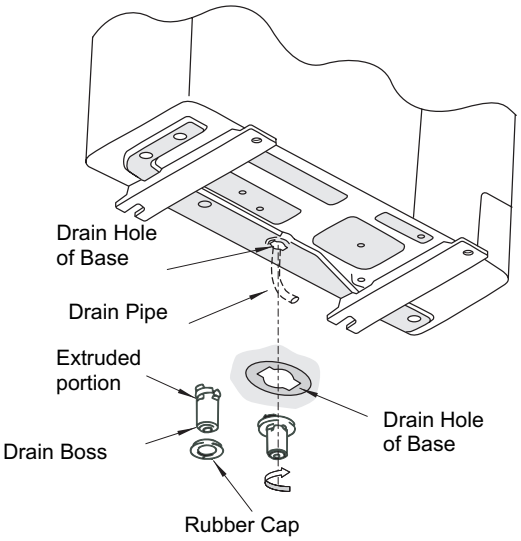
Check for refrigerant leakage in detail. If a large refrigerant leakage occurs, it will cause difficulty with breathing or harmful gases would occur if a fire was being used in the room.
An excess or a shortage of refrigerant is the main cause of trouble to the units. Charge the correct refrigerant quantity.

2.4.7 DRAIN DISCHARGING BOSS

When the base of the outdoor unit is temporarily utilized as a drain receiver and the drain water in it is discharged, this drain boss is utilized to connect the drain piping.

Model	Applicable Model
DBS-26	

Model	Drain kit quantity (units)
RAS-3~5FSVNE	1
RAS-5FSN	3
RAS-8~16FSN(E)	4
RAS-24~32FSN	8
RAS-36/42FSN	12
RAS-8~12FXN(E)	4
RAS-16~32FXN	8



■ **Connecting the drain discharging boss**

- Insert the rubber cap into the drain boss up to the extruded portions
- Insert the boss into the unit base and turn approximately 40 degree counterclockwise.
- Size of the drain boss is 32 mm (O.D.)
- A drain pipe should be field-supplied

NOTES:

- *Do not use this drain boss set in a cold area, because the drain water may freeze.*
- *This drain boss is not sufficient to collect all the drain water. If collecting drain water is completely required, provide a drain-pan that is bigger than the unit base and install it under the unit with drainage.*
- *In order to guarantee the proper condensate draining, the siphon installation is very important.*

3. Electrical wiring

This chapter describes the procedures that you must follow to create the electrical wiring connections for the Set-Free FSN(E)/FXN(E)/FSVNE outdoor units and for the full range of Hitachi indoor units.

CONTENTS

3.1. GENERAL CHECK

ATTENTION:

- *Before installing the electrical wiring or before performing a periodical check, turn OFF the main switch to the indoor unit and the outdoor unit.*
- *Before installing the electrical wiring or before performing a periodical check, make sure that the indoor fan and the outdoor fan have stopped.*
- *Protect the wires, the drain pipe, the electrical components and any other parts from rats or other small animals. If all these parts are not protected, rats or other small animals may gnaw at these parts. In the worst case, a fire may occur.*
- *Prevent the wires from touching the refrigerant pipes, the plate edges and the electrical components inside the unit. Otherwise, the wires will be damaged. In the worst case, a fire may occur.*

CAUTION:

Tightly secure the wires with the cord clamp inside the indoor unit.

NOTE:

Fix the rubber bushes with adhesive when the conduit tubes to the outdoor unit are not used.

1. Make sure that the field-selected electrical components (main switches, circuit breakers, wires, conduit connectors and wire terminals) have been properly selected according to the electrical specifications in this service manual. Make sure that the electrical components comply with the National Electrical Code (NEC).
2. Following the Council Directive 89/336/EEC and its amendments 92/31/EEC and 93/68/EEC, relating to electromagnetic compatibility, next table indicates maximum permissible system impedance Z_{max} at the interface point of the user's supply, in accordance with EN61000-3-11

MODEL	Zmax (W)
RAS-8FSN(E)/FXN(E)	0.17
RAS-10FSN(E)/FXN(E)	0.16
RAS-12FSN(E)/FXN(E)	0.16
RAS-14FSN	0.16
RAS-16FSN/FXN	0.15
RAS-18FSN/FXN	014
RAS-20FSN/FXN	0.13
RAS-22FSN/FXN	0.12
RAS-24FSN/FXN	0.12
RAS-26FSN/FXN	0.11
RAS-28FSN	0.11
RAS-30FSN/FXN	0.10
RAS-32FSN/FXN	0.10
RAS-36FSN	0.09
RAS-42FSN	0.08

3. Make sure that the power supply voltage is within ±10% of the rated voltage.
4. Check the capacity of the electrical wires. If the power source capacity is too low, you cannot start the system due to the voltage drop.
5. Make sure that the ground wire is connected.
6. Main Switch
   Install a multi-pole main switch with a distance of 3.5mm or more between each phase.

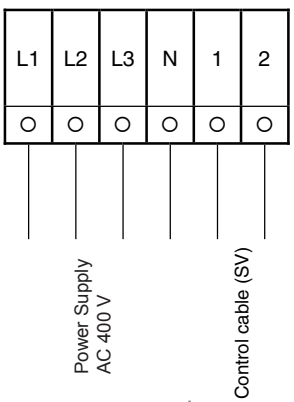
3.2. ELECTRICAL WIRING FOR THE OUTDOOR UNIT

3.2.1. ELECTRICAL WIRING CONNECTION FOR OUTDOOR UNIT

■ FSN(E)/FXN(E)

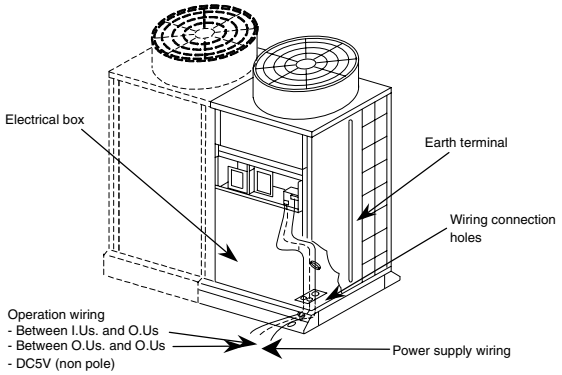
The electrical wiring connection for the outdoor unit is shown below.

1. Connect the power supply wires to L1, L2, L3 and N (for 400V\50Hz) for the three-phase power source on the terminal board. Connect the ground wires to the terminals in the electrical box.
2. Connect the wires between the outdoor unit and the indoor unit to the terminals 1 and 2 on the terminal board.

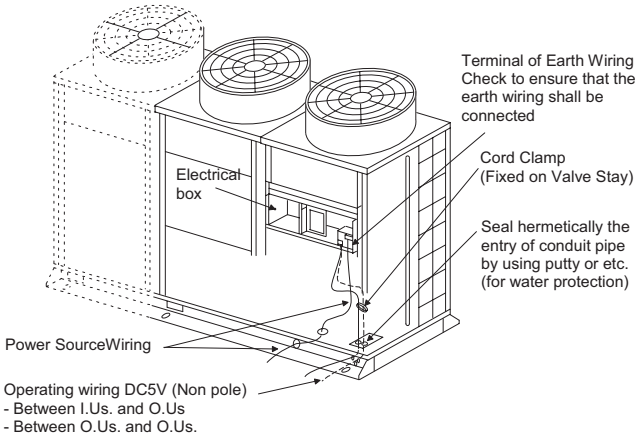


3. Do not run the wires in front of the fixing screw of the service access panel. If you do so, you cannot remove the fixing screw.

RAS-5~22HP



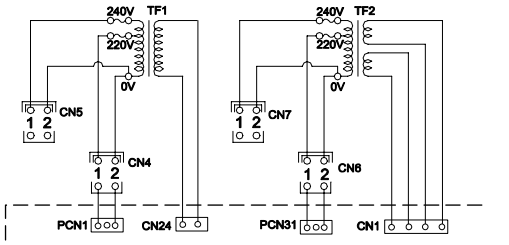
RAS-24~42



CAUTION:

Fix the shielded operation wires between the indoor unit and outdoor unit with a cord band at only one point. You must connect the shielded operation wires to the earth of the indoor unit only.

4. Before turning ON the main switch, check the item below. If the nominal voltage for the outdoor unit is 415V, change the connectors CN4 & CN6 to CN5 & CN7 of the transformers TF1 & TF2 in the electrical box as shown in the figure below.

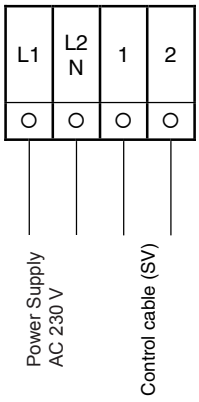


Only for RAS-14~32FSN/FXN

■ FSVNE

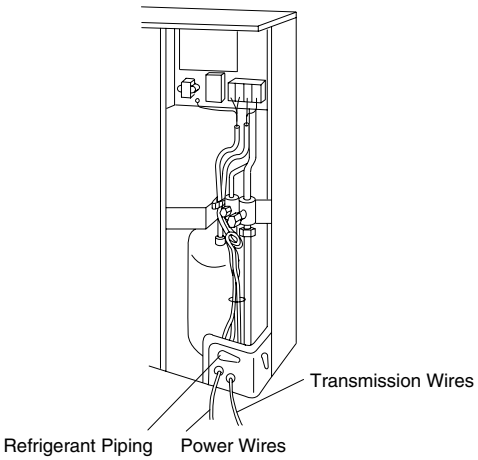
The electrical wiring connection for the outdoor unit is shown below.

1. Connect the power supply wires to L1, L2 and L2/ N (for 230V/50Hz) for the single-phase power source on the terminal board. Connect the ground wires to the terminals in the electrical box.
2. Connect the wires between the outdoor unit and the indoor unit to the terminals 1 and 2 on the terminal board.



3. Do not run the wires in front of the fixing screw of the service access panel. If you do so, you cannot remove the fixing screw.

Instructions for wiring and electrical Board



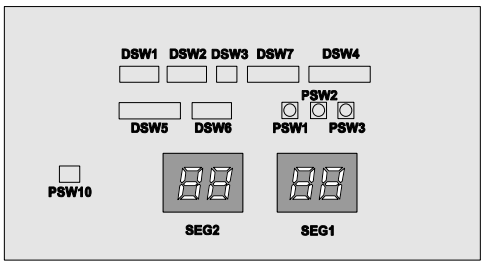
4. Before turning ON the main switch, check the item below. If the nominal voltage for the outdoor unit is 240V, change the connectors CN1 to CN2 of the transformers TF1 in the electrical box as shown in figure below.

3.2.2. SETTING THE DIP SWITCHES FOR THE OUTDOOR UNIT

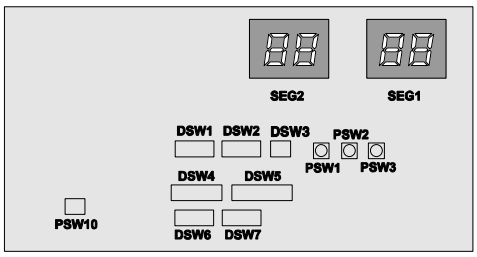
■ Quantity and position of DIP switches

FSN(E)/FXN(E)

The PCB in the Outdoor Unit is operating with eight types of DIP switches, and three types of push switches.
Position of DIP switches for RAS-5~22FSN(E); RAS-8~12FXN(E)

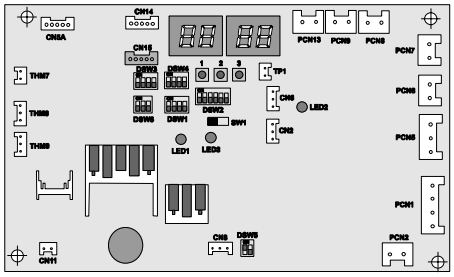


FSN(E)/FXN(E)
Position of DIP switches for RAS-24~42FSN; RAS-16~32FXN



FSVNE

The PCB in the Outdoor Unit is operating with five types of DIP switches, one slide Switch and three types of push switches.



NOTE:
The mark "■" indicates position of dips switches. Figures show setting before shipment or after selection.
Not mark "■" indicates pin position is not affecting

CAUTION:
Before setting dips switches, firstly turn off power source and set the position of the dips switches.
If the switches are set without turning off the power source, the contents of the setting are invalid.

■ FSN(E)/FXN(E)

■ DSW1: Setting the refrigerant cycle number

If the H-LINK is used, setting the refrigerant cycle number is required. Before the shipment, all the setting positions are OFF. (The refrigerant cycle number is 0).
In the same refrigerant cycle, set the same refrigerant cycle number for the outdoor unit and for the indoor units as shown below.

Cycle No.	0	1	2	3
Setting Position				
Cycle No.	**4**	**5**	**6**	**7**
Setting Position				
Cycle No.	**8**	**9**	**10**	**11**
Setting Position				
Cycle No.	**12**	**13**	**14**	**15**
Setting Position				

■ DSW2: Capacity setting

No setting is required. Before the shipment, each outdoor unit is set as shown below.

Model RAS-	Setting	Model RAS-	Setting	Model RAS-	Setting	Model RAS-	Setting
5FSN		14FSN		22FSN 22FXN		30FSN 30FXN	
8FSN(E) 8FXN(E		16FSN 16FXN		24FSN 24FXN		32FSN 32FXN	
10-FSN(E) 10-FXN(E)		18FSN 18FXN		26FSN 26FXN		36FSN	
12FSN(E) 12FXN(E)		20FSN 20FXN		28FSN		42FSN	

■ DSW3: Height difference

Setting is required

FSN(E)

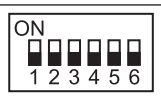
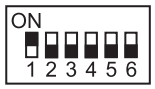
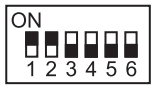
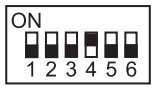
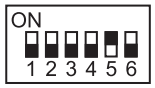
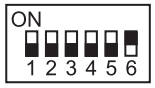
The Outdoor Unit is located higher than Indoor Unit (0~50m) The Outdoor Unit is located lower than Indoor Unit (0~20m)	
The Outdoor Unit is located lower than Indoor Unit (20~40m)	
Heating Capacity adjustment (RAS-36/42FSN)	

FXN(E)

The Outdoor Unit is located higher than Indoor Unit (0~20m)	
The Outdoor Unit is located higher than Indoor Unit (20~50m)	
The Outdoor Unit is located lower than Indoor Unit (0~20m)	
The Outdoor Unit is located lower than Indoor Unit (20~40m)	

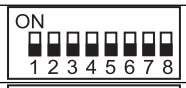
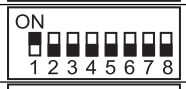
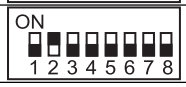
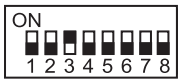
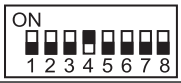
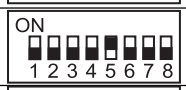
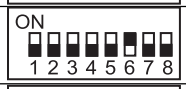
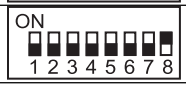
■ DSW4: Heating Capacity adjustment(RAS-36/42FSN)

The setting for the test operation and service is required. This DIP switch is used for servicing.

Setting before the shipment	
Setting before the shipment	
Test the heating process	
Enforced compressor stoppage	
Combination of more than 16 indoor units	
Operation for Exchange Compressor	

■ DSW5: Setting for the emergency operation of the compressor

The setting for the emergency operation of the compressor is not required. All compressors are running except the selected compressor.

Setting before the shipment	
Except compressor Nº1	
Except compressor Nº2	
Except compressor Nº3	
Except compressor Nº4	
Except compressor Nº5	
Except compressor Nº6	
Selection of the input signal	
Function setting	

■ DSW6: Piping length setting

Setting before the shipment and total length < 25m	
25m ≤ Total length < 50m	
50m ≤ Total length < 75m	
75m ≥ Total length	

■ DSW7: Power supply setting

Setting before the shipment (380V)	 *
220V	
415V	

(*) For RAS-8~12FSNE/FXNE the nominal voltage is 400V.

■ DSW10: Setting for transmitting

The setting for transmitting is required for the cancellation of end terminal resistance.

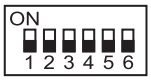
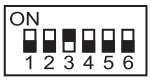
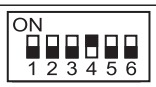
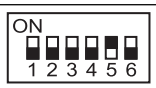
Before the shipment, the No.1 pin of DSW10 is set at the ON side.	
If the quantity of outdoor units in the same H-LINK is two or more, set the No.1 pin of DSW10 in the 2nd unit to OFF. If only one outdoor unit is used, no setting is required.	
If you apply high voltage to the terminals 1 and 2 of the TB1, the fuse on the PCB is blown out. If that is the case, first connect the wiring to the TB1. Then, turn on #2.	

■ FSVNE

■ DSW1: For Test Run

Setting before shipment	
Test Run (Cooling)	
Test Run (Heating)	
Compressor Forced Stop	

■ DSW2: Optional Function Setting

Setting before shipment	
Night-Shift Mode (Low Sound) (OFF: No set; ON: Set)	
Cancellation of Outdoor Ambient Temp. limit (OFF: No set; ON: Set	
Cancellation of Fan Stop Operation during Defrost (OFF: No set; ON: Set)	

■ DSW3: Capacity (Unit type)

Model	RAS-3FSVNE	RAS-5FSVNE
Setting position		
	RAS-4FSVNE	
		

■ DSW4: Refrigerant Cycle No. Setting

In the same refrigerant cycle, set the same refrigerant cycle No. for the outdoor unit and the indoor units as shown below.

Setting position	Unit No. 0	Unit No. 1	Unit No. 2	Unit No. 3
				
Setting position	Unit No. 4	Unit No. 5	Unit No. 6	Unit No. 7
				
Setting position	Unit No. 8	Unit No. 9	Unit No. 10	Unit No. 11
				
Setting position	Unit No. 12	Unit No. 13	Unit No. 14	Unit No. 15
				

Set each outdoor unit from No. 0, 1, 2, etc. at site. (factory set: No. 0)

■ DSW5: Transmission Setting of End Terminal Resistance

Before shipment, No. 1 pin of DSW5 is set at the ON side. In the case that the outdoor units quantity in the same H-link is 2 or more, set No. 1 pin of DSW5 at the OFF side from the 2nd unit. If only one outdoor unit is used, no setting is required.

Before shipment	
Cancellation	

■ DSW6: Piping Length and High Difference Setting

Setting before the shipment and total length < 25m	
25m ≤ Total length < 50m*	
Outdoor unit is higher than the indoor unit (0 ~ 25m)	
Outdoor unit is lower than the indoor unit (0 ~ 20m)	
Outdoor unit is lower than the indoor unit (20 ~ 25m)	

* For (4/5) is 75m.

■ Push switch

Manual Defrost	PSW1
To check	PSW2 PSW3

■ SW1: Simple switch

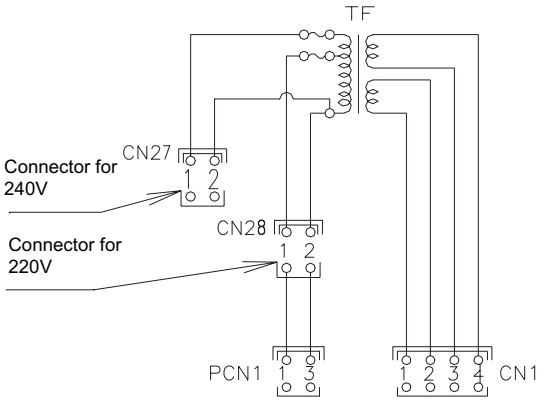
Before shipment	

3.3. ELECTRICAL WIRING FOR THE INDOOR UNIT

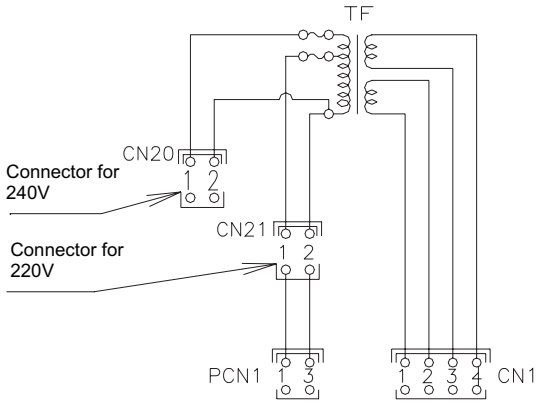
ATTENTION:

– *Before turning ON the main switch, check the item below. If the nominal voltage for the indoor unit is 240V, change the connectors CN of the transformers TF in the electrical box as shown in the figures below.*

CN27 and CN28 in case of RCD and RPK-1.5/2.0FSNM;



CN20 and CN21 in case of RCIM, RPK-FSN1M, RPK2.5~4.0FSNM

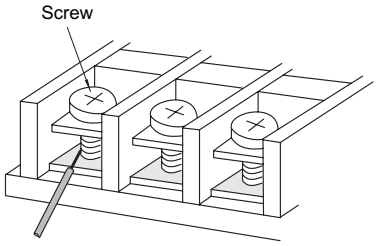


Note

For RCI, RPI, RPC, RPF(I) the nominal voltage is 230V.

ATTENTION:

– *To prevent the screws from falling, you cannot remove the screws from the terminal box. When you are fastening the terminal, make sure that you fasten the screw through the hole of the terminal.*

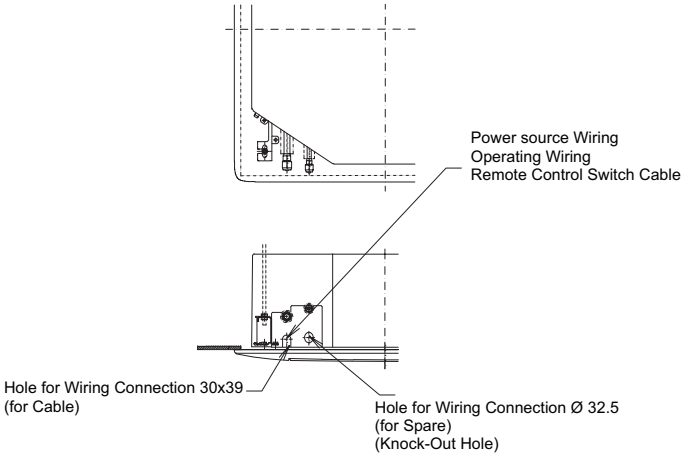


– *Make sure that you apply the terminal specification to the following screws of the terminal box: M4 screw for the power supply and M3.5 screw for the operating line.*

3.3.1. ELECTRICAL WIRING CONNECTION

■ RCI units

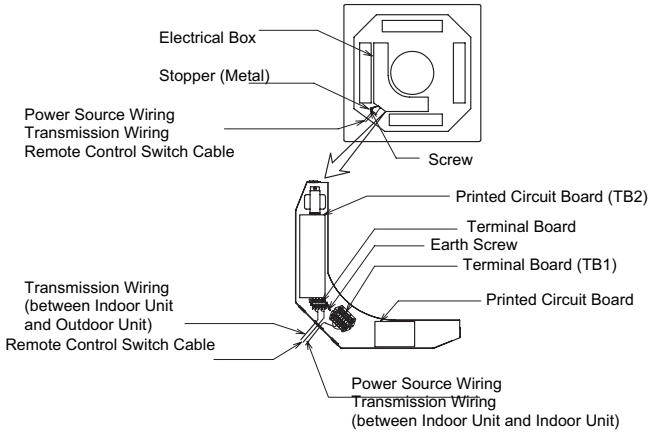
– The electrical wiring connection for the indoor unit is shown in the following figures. For the intermediate connection between the indoor unit and the air panel, refer to chapter 1.2.

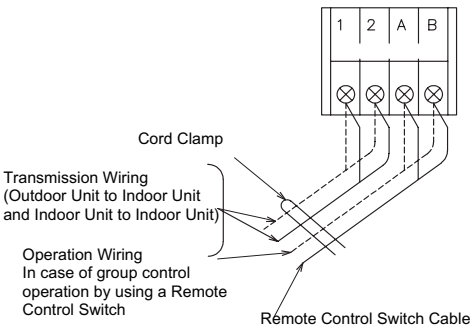


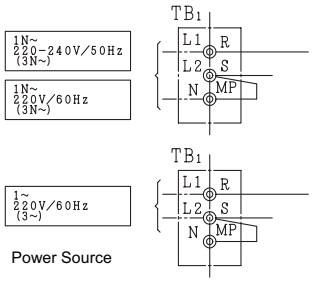
– Through the wiring connection hole in the cabinet, connect the cable of the remote control switch or an optional extension cable to the connectors on the printed circuit board inside the electrical box.

– Connect the power supply and earth wires to the terminals in the electrical box.

– Connect the wires between the indoor unit and the outdoor unit to the terminals in the electrical box.

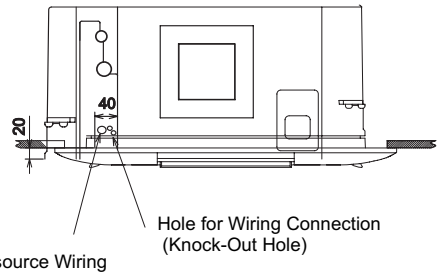






■ RCIM Units

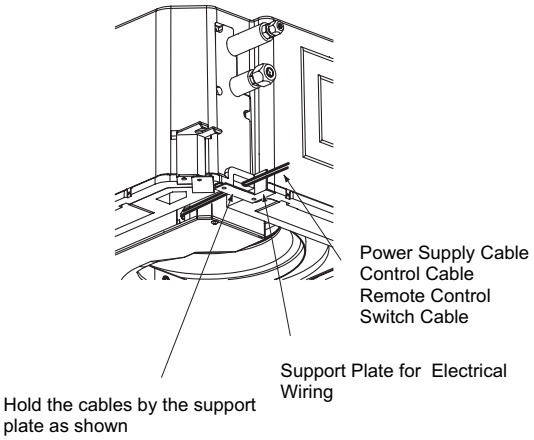
– The electrical wiring connection for the indoor unit is shown in the following figures. For the intermediate connection between the indoor unit and the air panel, refer to chapter 1.3.



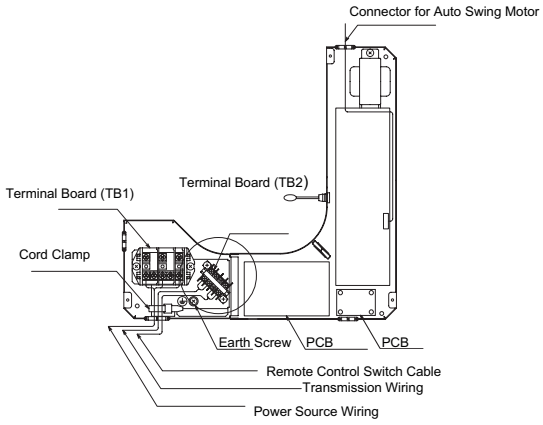
– Through the wiring connection hole in the cabinet, connect the cable of the remote control switch or an optional extension cable to the connectors on the printed circuit board inside the electrical box.

– Connect the power supply and earth wires to the terminals in the electrical box.

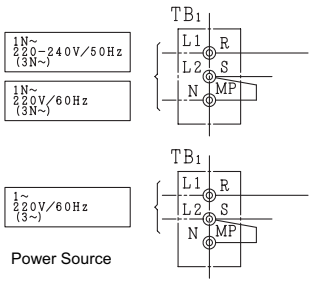
– Connect the wires between the indoor unit and the outdoor unit to the terminals in the electrical box.

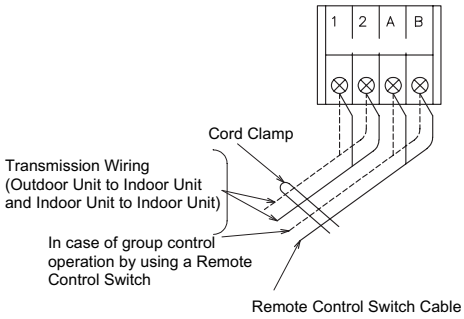


RCIM (cont.)



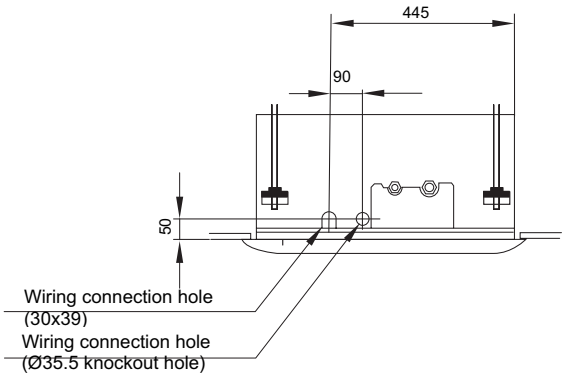
PCB: Printed Circuit Board





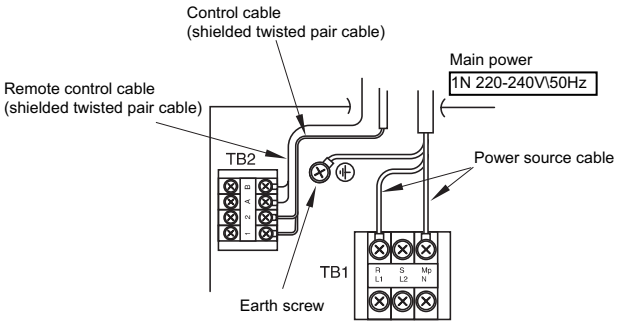
■ RCD units

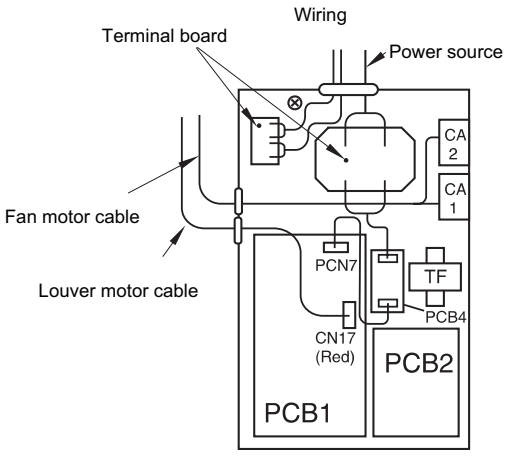
The electrical wiring connection for the indoor unit is shown in the following figures. For the intermediate connection between the indoor unit and the air panel, refer to chapter 1.3.



- Through the wiring connection hole in the cabinet, connect the cable of the remote control switch or an optional extension cable to the connectors on the printed circuit board inside the electrical box.
- Connect the power supply wires and the ground wire to the terminals in the electrical box.
- Connect the wires between the indoor unit and the outdoor unit to the terminals in the electrical box as shown below.

Phase connection

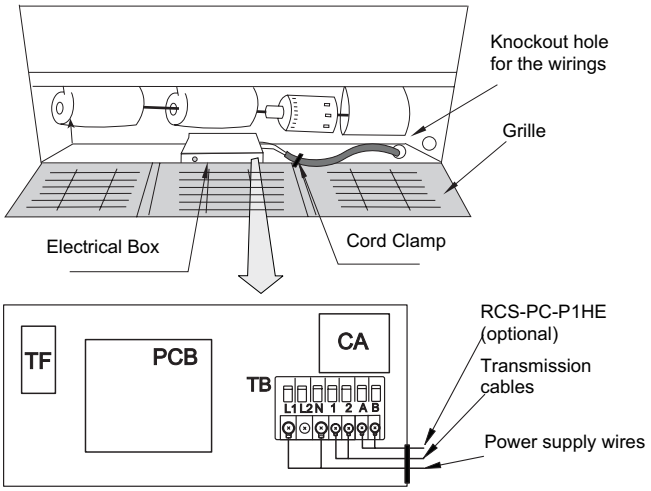




3

■ RPC units

The electrical wiring connection for the indoor unit is shown in the following figures.



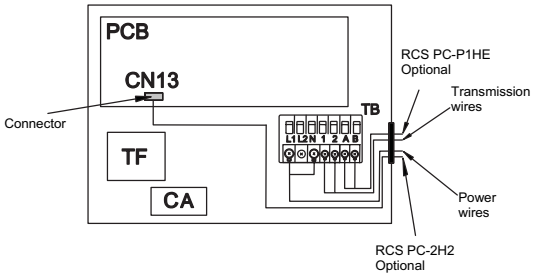
– Through the wiring connection hole in the cabinet, connect the cable of the remote control switch or an optional extension cable to the connectors on the printed circuit board inside the electrical box.
– Connect the power supply wires and the ground wire to the terminals in the electrical box.
– Connect the wires between the indoor unit and the outdoor unit to the terminals in the electrical box.

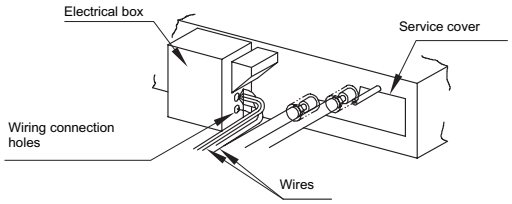
■ RPI units

The electrical wiring connection for the indoor unit is shown in the following figures.

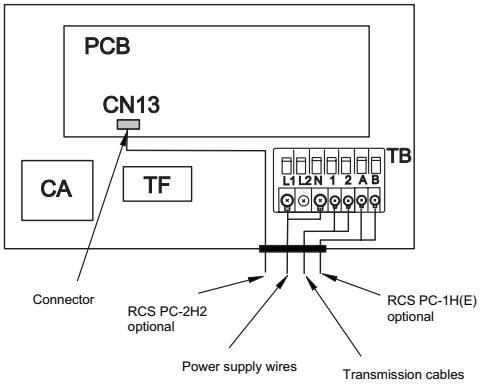
– Open the service access panel.
– Cut out the center of the rubber bushing in the wiring connection hole as shown in the next figures.
– Through the wiring connection hole in the cabinet, connect the cable of an optional remote control switch or an optional extension cable to the connectors on the printed circuit board inside the electrical box.
– Connect the ground wire to terminal ground wire in the electrical box.
– Connect the power supply wires L1 and N or L2 and N in the electrical box.
– Connect the transmission wires between the indoor unit and the outdoor unit to the terminals 1 and 2 in the electrical box.
– Connect the wires of the remote control switch to terminals A and B in the electrical box.
– Tightly clamp the wires with the cord clamp inside the electrical box.
– To protect the unit from the condensate water and the insects, run the cables with the sealing material (cover plate). Then, seal the wiring connection hole.

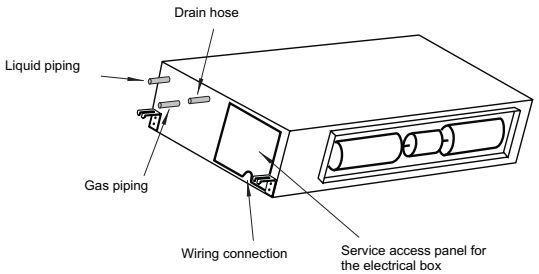
RPI-1.5



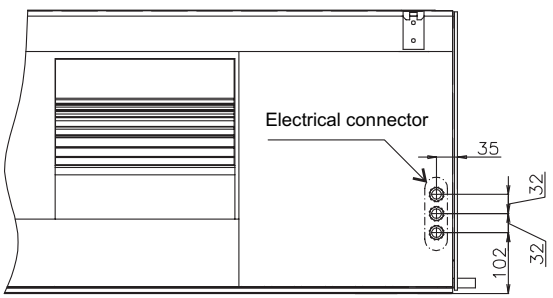


RPI-2.0~6.0





RPI-8.0/10.0



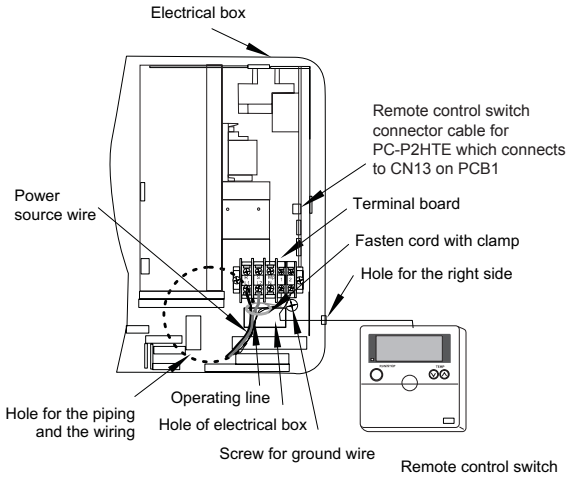
■ RPK Units

The electrical wiring connection for the indoor unit is shown in the following figures.

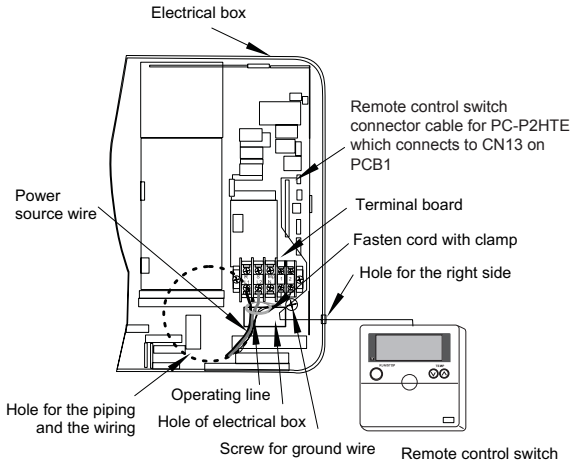
- Through the wiring connection hole in the cabinet, connect the cable of an optional remote control switch or an optional extension cable to the connectors on the printed circuit board inside the electrical box.
- Connect the power supply wires and the ground wire to the terminals in the electrical box.
- Connect the wires between the indoor unit and the outdoor unit to the terminals in the electrical box.

NOTE:
If you are using PC-P1HE, PC-P2HTE, PC-P5H or PC-RLH11, remove the wiring of the connector CN25 for RPK-0.8~2.0 or CN25 & CN12 for RPK-2.5~4.0. Otherwise, the system cannot function.

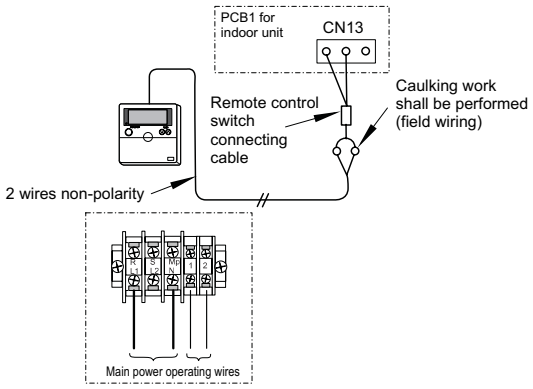
■ RPK-0.8~2.0FSNM



■ RPK-2.5~4.0FSNM



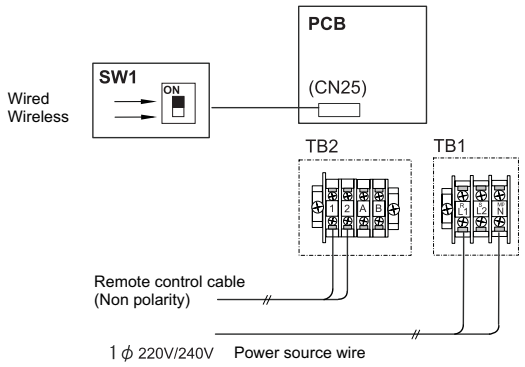
The following picture provides further details of the wiring connection for RPK-0.8~4.0FSNM units:



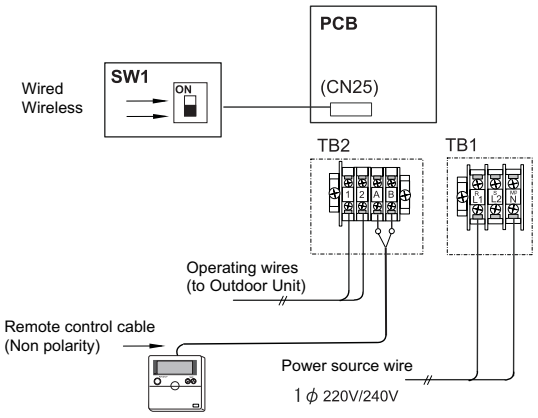
Terminal board (TB) for wiring connections

The following picture provides further details of the wiring connection for RPK-1.0/1.5FSN1M units:

In case of wireless remote control



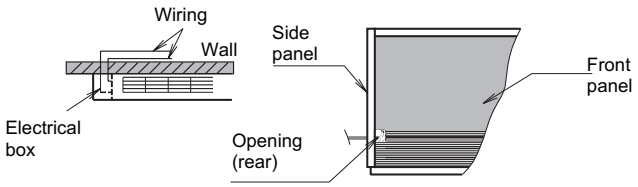
In case of wired remote control



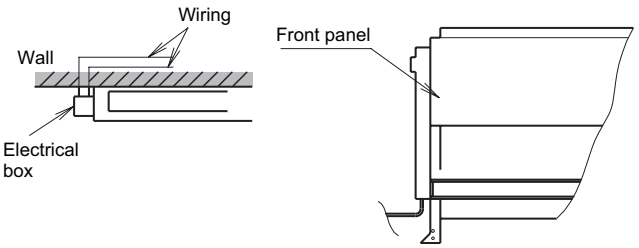
■ **RPF\RPFI units**

Remove the front panel and the side panel.

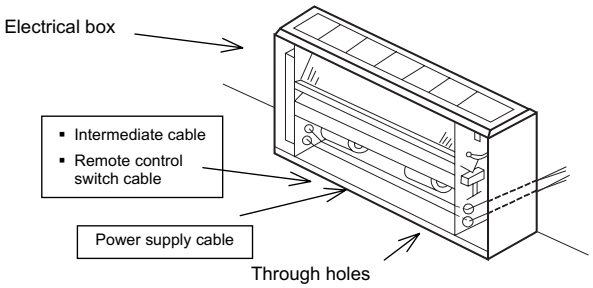
– The wiring from the left-rear side to the RPF is shown below.



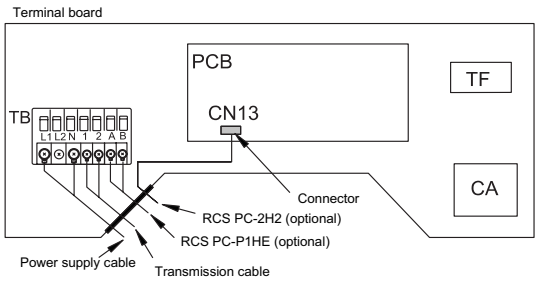
– The wiring from the left-rear side to the RPFI is shown below.



– The wiring from the right-rear side is shown below.



– The wiring connection is shown below.

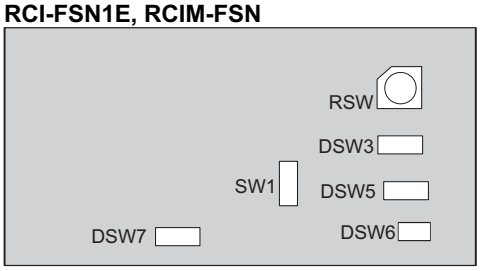


3.3.2 SETTING THE DIP SWITCHES FOR THE INDOOR UNIT

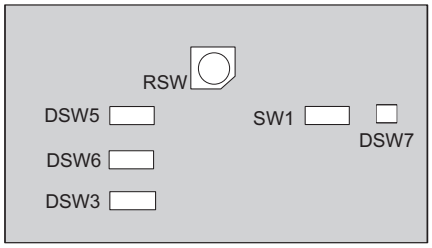
■ **Quantity and position of the DIP switches**

The PCB in the indoor unit operates with DIP switches and rotary switches.
The position of the DIP switches and rotary switches for each Indoor Unit is the following:

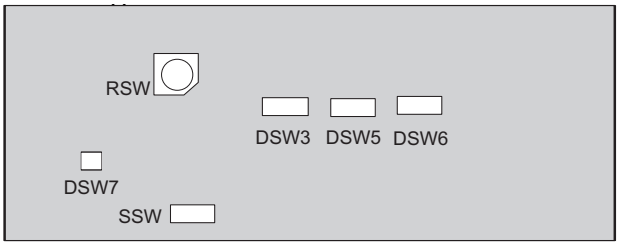
RCI-FSN1E, RCIM-FSN



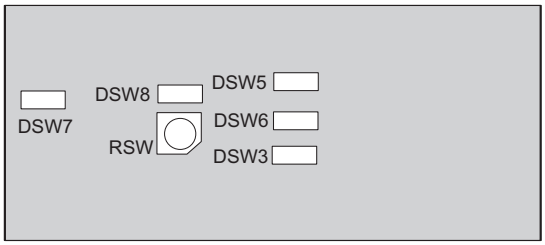
RCD-FSN



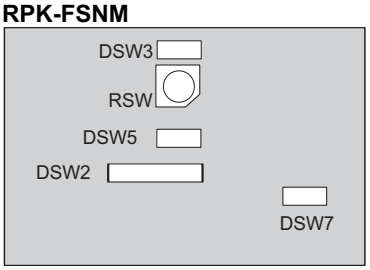
RPC/RPF(I)/RPI-0.8~6.0FSN1E



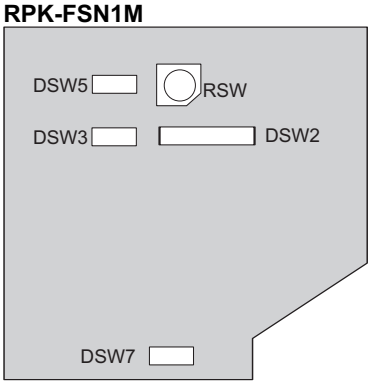
RPI-8/10FSNE



RPK-FSNM



RPK-FSN1M

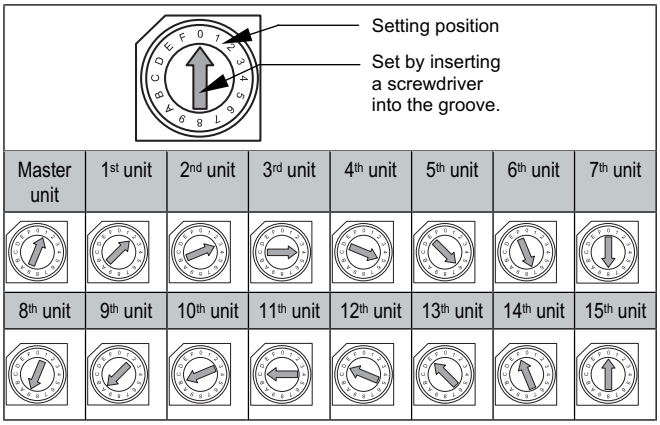


NOTE:
The mark "■" indicates the position of the DIP switches. The figures show the settings before the shipment.

CAUTION:
Before setting the DIP switches, first turn off the power source and set the position of the DIP switches. If you do not turn off the power source and you set the DIP switches, the contents of the setting are invalid.

RSW: unit number setting

The unit number setting is required. Set the unit number of all the indoor units respectively and serially, according to the setting position that is shown in the table below. Numbers must start from "1" for every outdoor unit.



DSW2: optional functions setting

No setting is required. Use this switch for setting the optional functions as shown below.

Factory setting	ON 1 2 3 4 5 6 7 8
Self-inspection function	ON ■ 1 2 3 4 5 6 7 8
Room thermostat is used	ON 1 ■ 2 3 4 5 6 7 ■ 8
Automatic operation when power supply is ON	ON 1 2 3 4 ■ 5 6 7 ■ 8
Remote On\Off control which uses pulse signal is available	ON 1 2 3 4 5 6 ■ 7 ■ 8
Automatic restart after power failure	ON 1 2 3 4 5 6 ■ 7 ■ 8

DSW3: capacity code setting

No setting is required because the DIP switch was set before the shipment. Use this DIP switch for setting the capacity code that corresponds to the horsepower of the indoor unit.

HP	0.8	1.0	1.3	1.5
Seting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
HP	1.8	2.0	2.3	2.5
Seting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
HP	2.8	3.0	3.5	4.0
Seting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
HP	5.0	6.0	8.0	10
Seting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4

DSW5: setting the refrigerant cycle number

Setting the refrigerant cycle number is required.
Before the shipment, all the setting positions are OFF.
(The refrigerant cycle number is 0).

Cycle No.	0	1	2	3
Setting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
Cycle No.	**4**	**5**	**6**	**7**
Setting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
Cycle No.	**8**	**9**	**10**	**11**
Setting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
Cycle No.	**12**	**13**	**14**	**15**
Setting position	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4

DSW6: setting the unit model code (Not available for RCI and RPK)

No setting is required. Use this switch for setting the model code that corresponds to the indoor unit type.

Indoor unit model code	DSW6 setting
RCD-1.0~6.0	
RPC-2.0~6.0	
RPI-0.8~1.5	
RPI-2.0~6.0	
RPI-8.0/10	
RPF(I)-1.0~2.5	

DSW7: setting the fuse recover and the remote control selection

No setting is required. Before the shipment, all the setting positions are OFF. PC-P1HE: Remote control switch selected.		
If you apply high voltage to the terminals 1 and 2 of the TB1, the fuse on the PCB1(M) is blown out. If that is the case, first correct the wiring to the TB1. Then, set the ON pin as shown beside.	Except RPK	Only RPK-FSNM
		
PC-2H2: Remote control switch selected (except RCI, RCD and RPK). (See also SSW)		

DSW7: Fuse Recover (RPK-FSN1M only)

No setting is required. Before the shipment, all the setting positions are OFF.	
If you apply high voltage to the terminals 1 and 2 of the TB1, the fuse on the PCB1(M) is blown out. If that is the case, first correct the wiring to the TB1. Then, set the ON pin as shown beside.	

DSW8: Not used (RCI, RCIM only)

Setting before shipment (RCI)	
Setting before shipment (RCIM	

SSW: Remote control system

PC-P1HE Before shipment	New	Old
		
PC-2H2 (Refer to DSW7 settings)		

KPI

DSW2, DSW4 and DSW6 do not have any function.

ECONOFRESH KIT

You need to set the DIP switches at the RPI PCB.

	RPI-5HP DIP switch factory setting	RPI-5HP + Econofresh kit installation DIP switch setting
DSW6		

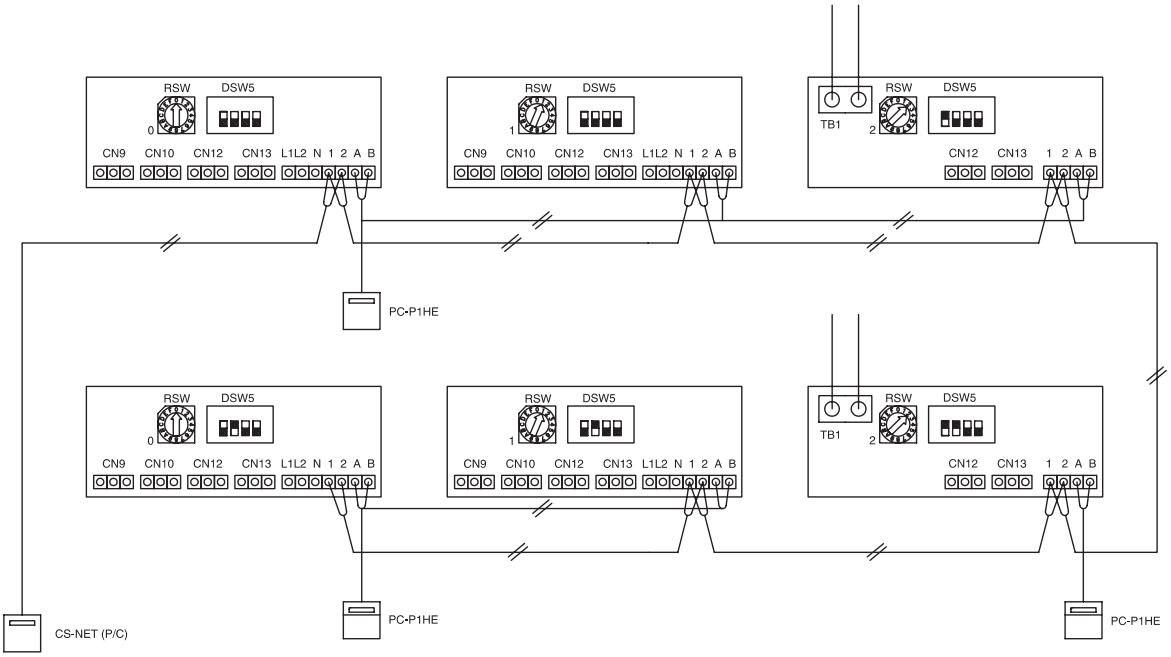
CAUTION:
Turn OFF all power sources before setting the DIP switches. Without turning OFF, the contens of setting will be invalid.
You cannot use the enthalphy sensor together with CO_2 gas sensor, in the same Econofresh kit.

KPI units (Total Heat Exchanger)

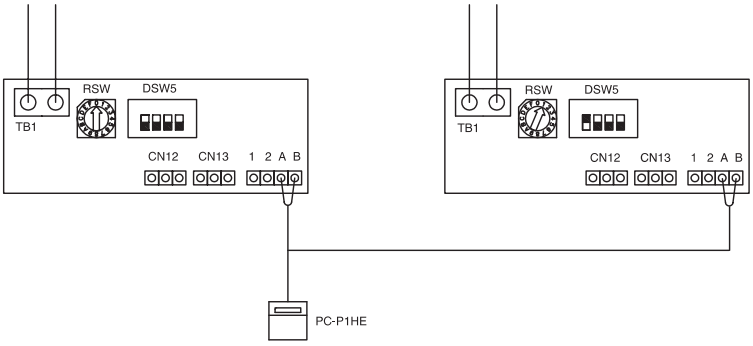
The electrical wiring connection for the KPI unit is shown in the following figures.

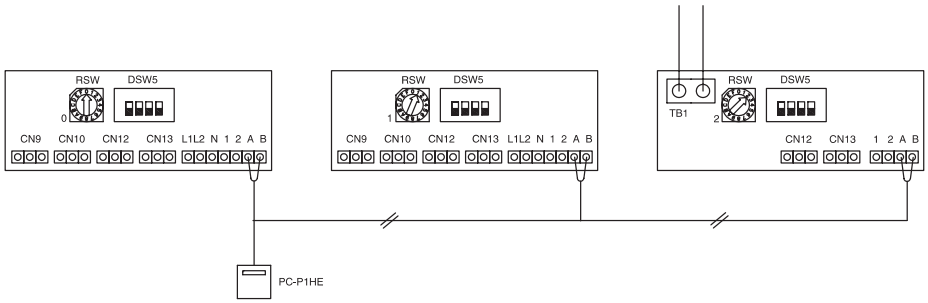
- Through the wiring connection hole in the cabinet, connect the cable of the remote control switch or an optional extension cable to the connectors on the printed circuit board inside the electrical box.
- Connect the power supply wires and the ground wire to the terminals in the electrical box.
- Connect the wires between the KPI unit and the indoor unit to the terminals in the electrical box.

Controlled network system (CS-Net, H-Link)

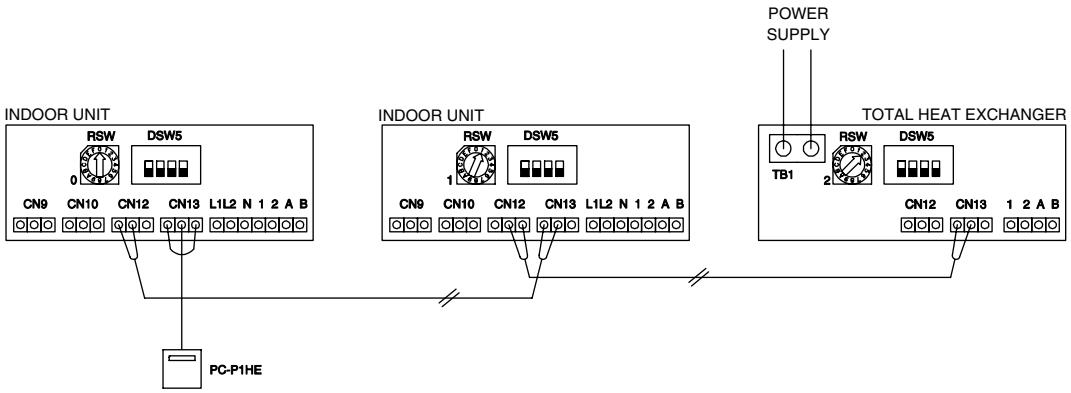


Total Heat Exchanger + PC-P1HE





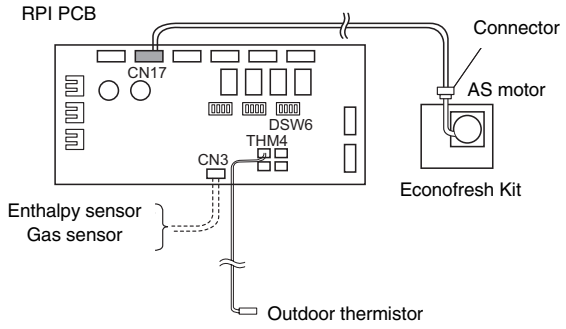
Simultaneous operation (Set-Free + Total Heat Exchanger)
Example for PC-2H2



ECONOFRESH KIT

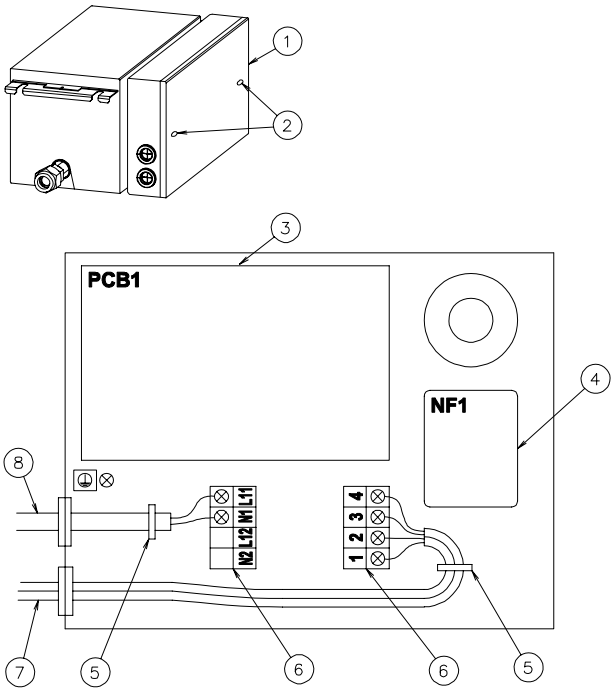
The electrical wiring connection for the Econofresh unit is shown in the following figures.

- Mount the outdoor thermistor at a position near the outdoor air inlet.
- Pay attention to the place of the outdoor thermistor. The outdoor thermistor must not be in contact with direct sunshine or rainwater.



CH-UNIT

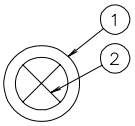
The electrical wiring connection for the CH-unit is shown in the following figures.



No	Description
①	Electrical Box Cover
②	Fixing Screw
③	Printed circuit Board
④	Noise Filter
⑤	Cord Clamp
⑥	Terminal Board
⑦	Operating Line
⑧	Power Supply Line

NOTE:
At the terminal board 2, the connectors 1 and 2 are for H Link system, and the connectors 3 and 4 are for going to the Indoor Unit from the CH-Box setting of dip switches

- Turn OFF the main power switch and take off the electrical box cover of CH unit.
- Cut out the center of the rubber bushing in the wiring connection hole, as shown below.
- Connect the power supply and earth wires to the terminals in the electrical box.
- Connect the wires of the operating line to the terminals in the electrical box.
- Tightly clamp the wires using the cord clamp inside the electrical box.
- Fix the electrical box cover after wiring work.



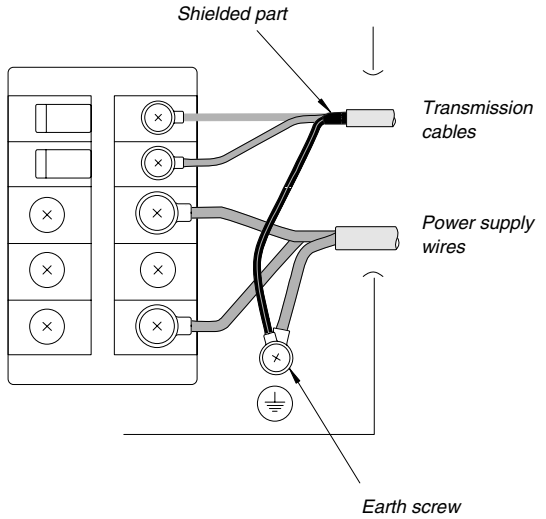
No	Description
①	Rubber Bushing
②	Cut Inside

3.4. COMMON WIRING

3.4.1. ELECTRICAL WIRING BETWEEN THE INDOOR UNIT AND THE OUTDOOR UNIT

CAUTION:

– *Use the shielded twisted pair cable or the shielded pair cable for the transmission cables between the indoor unit and the outdoor unit. Connect the shielded part to the earth screw in the electrical box of the indoor unit as shown below. Also use these cables for the operation wiring between one indoor unit and another indoor unit (H-LINK connection).*



– *Connect the electrical cables between the indoor unit and the outdoor unit as shown in the wiring diagram.*

– *Make sure that the terminals for the power supply wiring and the terminals for the intermediate wires between the indoor unit and the outdoor unit coincide correctly. For AC 400V, the terminals for the power supply wiring are "L1" to "L1", "L2" to "L2", "L3" to "L3" and "N" to "N" of each terminal board. For AC 230V, the terminals for the power supply wiring are "L1" to "L1" and "N" to "N". For the operating line, the terminals for the intermediate wires are "1 and 2" to "1 and 2" of each terminal board for DC 5V. Otherwise, you may damage some components.*

– *When you are installing the electrical wiring, follow the local codes and the local regulations.*

– *Connect the operation wiring to the units in the same refrigerant cycle. (You should connect the refrigerant piping and the control wiring to the same indoor units). If you connect the refrigerant piping and the control wiring to the units in the different refrigerant cycle, an abnormal operation may occur.*

– *You must connect the shielded part to earth only in one cable side.*

– *Do not use more than three cores for the operation wiring (H-LINK). Select the core sizes according to the national regulations.*

– *Connect the operating line to the units in the same refrigerant cycle. (You must connect the refrigerant line to the indoor units that have the refrigerant piping connected to the same outdoor unit). If you connect each refrigerant piping and the operating line to the units of different refrigerant cycle, an abnormal operation may occur.*

– *If there are multiple outdoor units that are connected to one power supply wire, open a hole near the connection hole for the power supply wiring.*

The recommended breaker sizes are shown in the table of electrical data and recommended wiring, breaker size\1 O.U.

– *If a conduit tube for the field wiring is not used, fix the rubber bushes on the panel with adhesive.*

– *All the field wiring and the equipment must comply with the local codes and the international codes.*

– *Make sure that the power source voltage is correct.*

– *An incorrect wiring may cause a breakdown of the transformer PSC-5HR or the units*

– *Especially, DO NOT connect the power source to the terminal board for transmission.*

– *DO NOT install the H-LINK wires along the power supply wire, other signal wires, and others. If you install the H-LINK wires along those wires, there may be a malfunction due to the electrical noise. If you need to install the H-LINK wires near those wires, provide a distance of 15cm or more. Or alternatively, insert the wires into the steel pipe and ground one end of the pipe.*

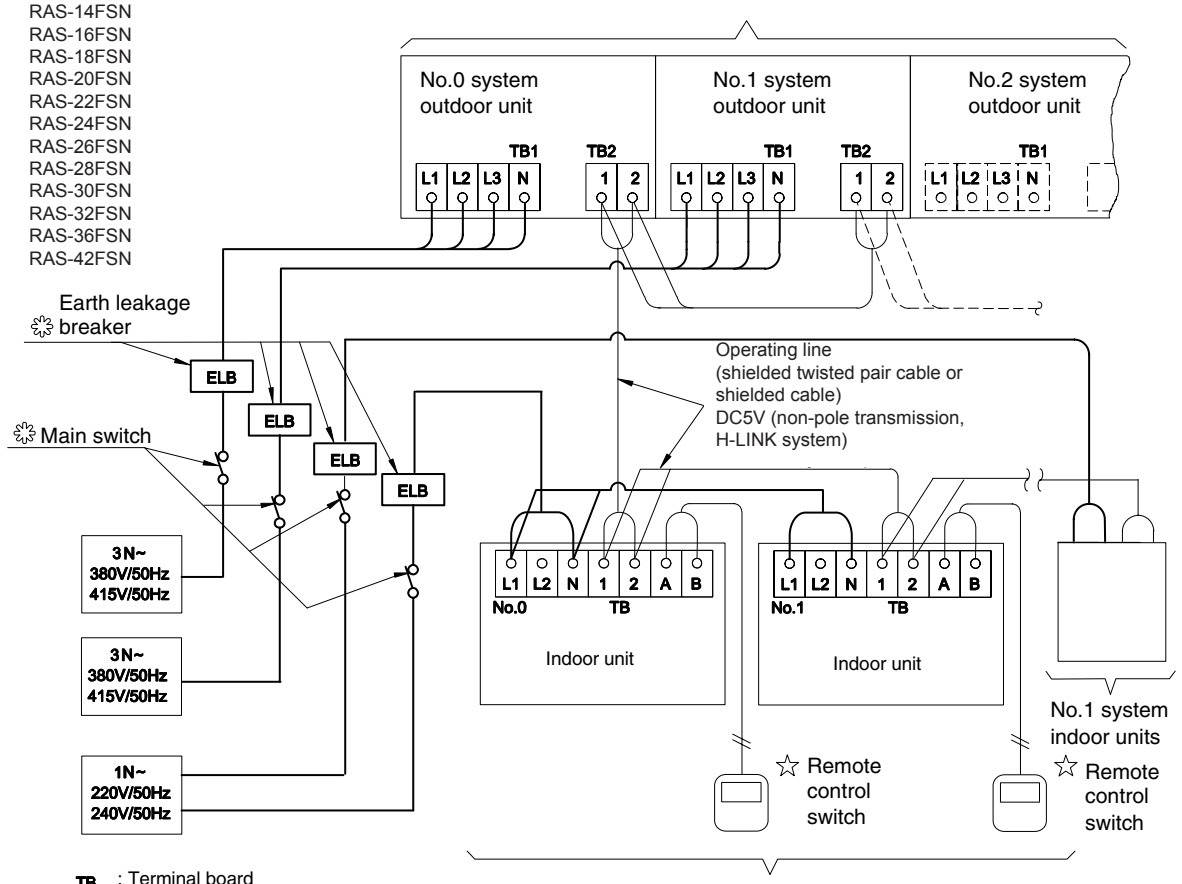
Unit	Name of DIP switch	Mark	Setting before the shipment	Function
Outdoor unit	Refrigerant cycle	DSW1		For setting the refrigerant cycle address of the outdoor unit. Make sure that the setting of the DSW1 does not overlap the setting of other outdoor units in the same H-Link system.
	End terminal resistance	DSW10-1P (FSN(E)/ FXN(E)) DSW5-1P FSVNE		For matching the impedance of the transmission circuit. Set the DSW10 according to the quantity of the outdoor units in the H-Link system. Setting of the end terminal resistance. Before the shipment, the No.1 pin of DSW10 is set at the ON side. If the quantity of indoor units in the same H-LINK is two or more, set the No.1 pin of DSW10 in the second unit to OFF. If only one outdoor unit is used, no setting is required.
Indoor unit	Refrigerant cycle	DSW5		For setting the refrigerant cycle address of the indoor unit. Set the DSW5 according to the address of the outdoor unit in the same refrigerant cycle.
	Address of indoor unit	RSW		For setting the address of the indoor unit. Make sure that the setting of the RSW does not overlap the setting of other indoor units in the same refrigerant cycle. (If you do not set the RSW, the automatic address function is performed).

ATTENTION:

Pay attention to the connection of the operating line. An incorrect connection may cause the failure of the PCB.

■ FSN(E)

Models: RAS-5FSN
RAS-8FSN(E)
RAS-10FSN(E)
RAS-12FSN(E)
RAS-14FSN
RAS-16FSN
RAS-18FSN
RAS-20FSN
RAS-22FSN
RAS-24FSN
RAS-26FSN
RAS-28FSN
RAS-30FSN
RAS-32FSN
RAS-36FSN
RAS-42FSN

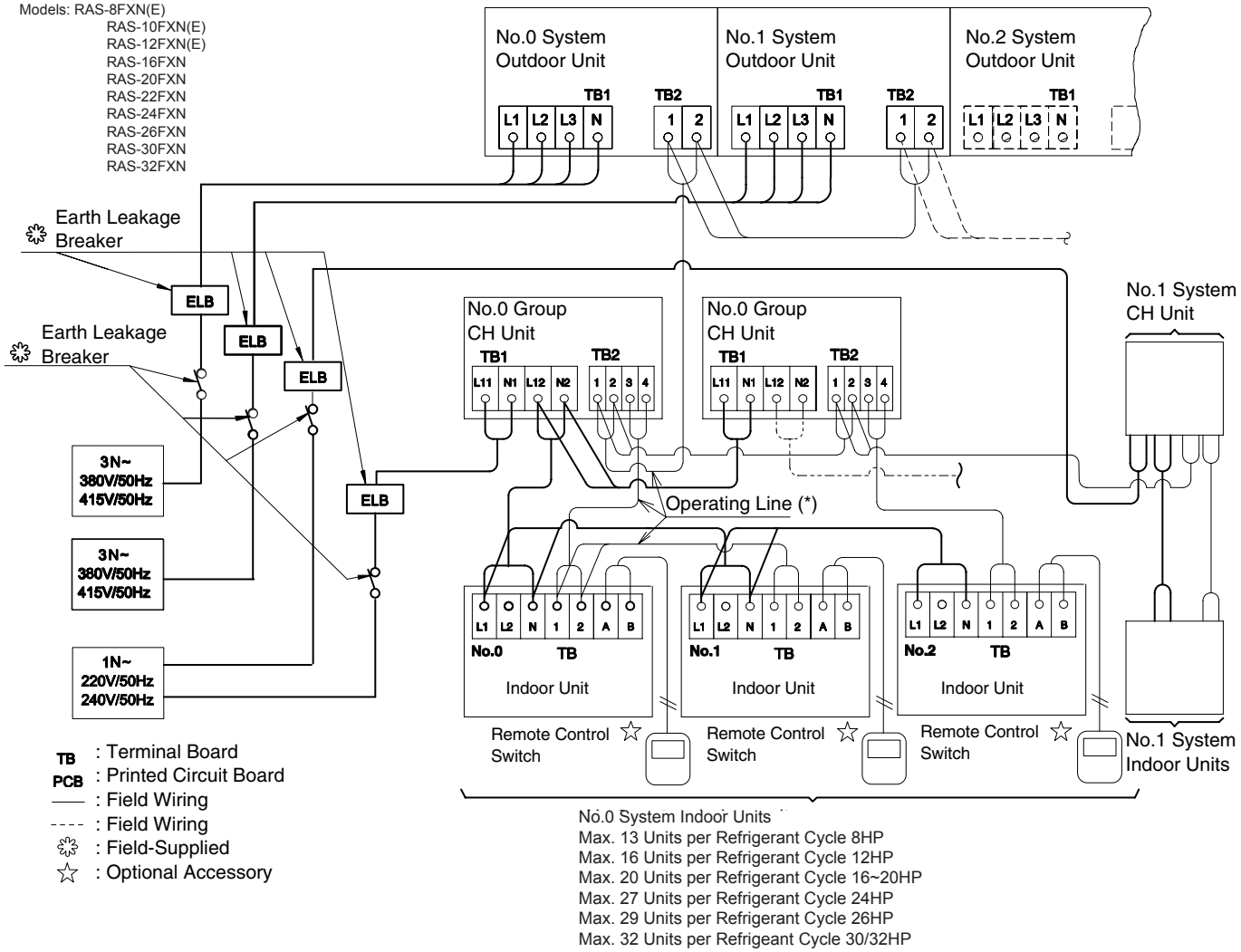


TB : Terminal board
PCB : Printed circuit board
——— : Field wiring
- - - - : Field wiring
: Field-supplied
☆ : Optional accessory

No.0 System Indoor Units
Max. 8 Units per Refrigerant Cycle 5HP
Max. 13 Units per Refrigerant Cycle 8HP
Max. 16 Units per Refrigerant Cycle 10~14HP
Max. 20 Units per Refrigerant Cycle 16~20HP
Max. 27 Units per Refrigerant Cycle 24HP
Max. 29 Units per Refrigerant Cycle 26HP
Max. 31 Units per Refrigerant Cycle 28HP
Max. 32 Units per Refrigerant Cycle 30~42HP

■ FXN(E)

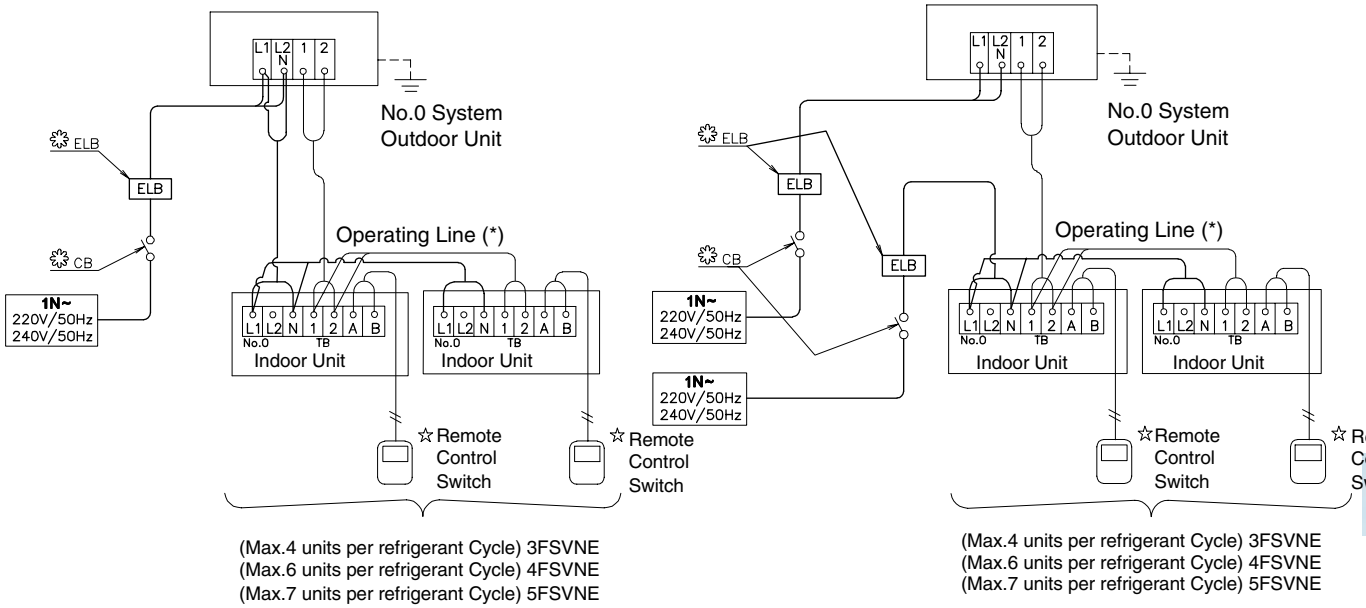
Models: RAS-8FXN(E)
RAS-10FXN(E)
RAS-12FXN(E)
RAS-16FXN
RAS-20FXN
RAS-22FXN
RAS-24FXN
RAS-26FXN
RAS-30FXN
RAS-32FXN



No.0 System Indoor Units
Max. 13 Units per Refrigerant Cycle 8HP
Max. 16 Units per Refrigerant Cycle 12HP
Max. 20 Units per Refrigerant Cycle 16~20HP
Max. 27 Units per Refrigerant Cycle 24HP
Max. 29 Units per Refrigerant Cycle 26HP
Max. 32 Units per Refrigeant Cycle 30/32HP

(*) Operating Line (shielded twisted pair cable or twisted cable).
DC5V (Non-pole transmission, H-Link system).

■ FSVNE



TB : Terminal Board
PCB : Printed Circuit Board
—— : Field Wiring
- - - - : Field Wiring
: Field-Supplied
☆ : Optional Accessory

ELB: Earth Leakage Breaker
CB: Circuit Breaker
(*) Operating Line (shielded twisted pair cable or twisted cable).
DC5V (Non-pole transmission, H-Link system).

Model	Power Source	Max. Current	Power Source Cable Size		Transmitting Cable Size	
			EN60 335-1 (1)	MLFC (2)	EN60 335-1 (1)	MLFC (2)
All Indoor Units		5 A	0.75 mm²	0.5 mm²		
RPI-8/10 FSNE		10 A	1.5 mm²	0.75 mm²		
RAS-3FSVNE	230V/1f/50Hz	25 A	4. mm²	3.5 mm²		
RAS-4FSVNE		32 A	4. mm²	3.5 mm²		
RAS-5FSVNE		32 A	4. mm²	3.5 mm²		
RAS-5FSN		9.6 A	2.5 mm²	2 mm²		
RAS-8FSNE		13.8 A	2.5 mm²	2 mm²		
RAS-10FSNE		17.3 A	2.5 mm²	2 mm²		
RAS-12FSNE		20.9 A	2.5 mm²	2 mm²		
RAS-14FSN		29.6 A	4 mm²	3.5 mm²		
RAS-16FSN		32.8 A	6 mm²	3.5 mm²		
RAS-18FSN		32.2 A	6 mm²	4 mm²		
RAS-20FSN		36.9 A	6 mm²	3.5 mm²		
RAS-22FSN		41.9 A	10 mm²	3.5 mm²		
RAS-24FSN		49.7 A	10 mm²	5.5 mm²		
RAS-26FSN		59.9 A	10 mm²	5.5 mm²		
RAS-28FSN		58.8 A	10 mm²	5.5 mm²	0.75 mm²	0.5 mm²
RAS-30FSN		66.2 A	-	8 mm²		
RAS-32FSN	400V/3f/50Hz	70.2 A	-	8 mm²		
RAS-36FSN		70.4 A	-	22 mm²		
RAS-42FSN		81.7 A	-	22 mm²		
RAS-8FXNE		14.2 A	2.5 mm²	2 mm²		
RAS-10FXNE		18.0 A	2.5 mm²	2 mm²		
RAS-12FXNE		22.2 A	2.5 mm²	2 mm²		
RAS-16FXN		32.8 A	6 mm²	3.5 mm²		
RAS-18FXN		33.5 A	6 mm²	3.5 mm²		
RAS-20FXN		36.9 A	6 mm²	3.5 mm²		
RAS-22FXN		45.4 A	10 mm²	3.5 mm²		
RAS-24FXN		49.7 A	10 mm²	5.5 mm²		
RAS-26FXN		58.9 A	10 mm²	5.5 mm²		
RAS-30FXN		66.2 A	-	8 mm²		
RAS-32FXN		75.2 A	-	8 mm²		

The above wire sizes marked with (1) are selected at the maximum current of the unit according to the European Standard, EN60 335-1.
The above wire sizes marked with (2) are selected at the maximum current of the unit according to the wire, MLFC (Flame Retardant Polyflex Wire) manufactured by HITACHI Cable Ltd. Japan.

If the power cables are connected in series, add each unit maximum current and select according to the next table.

Selection according to EN60 335-1		Selection according to MLFC (at cable Temp. Of 60 °C)	
Current i (A)	Wire Size (mm²)	Current i (A)	Wire Size (mm²)
I ≤ 6	0.75	I ≤ 15	0.5
6 < i ≤ 10	1	15 < i ≤ 18	0.75
10 < i ≤ 16	1.5	18 < i ≤ 24	1.25
16 < i ≤ 25	2.5	24 < i ≤ 34	2
25 < i ≤ 32	4	34 < i ≤ 47	3.5
32 < i ≤ 40	6	47 < i ≤ 62	5.5
40 < i ≤ 63	10	62 < i ≤ 78	8
63 < i	❸	78 < i ≤ 112	14
		112 < i ≤ 147	22

❸ *In case that current exceeds 63 A do not connect cables in series*

NOTE:
Follow local codes and regulations when selecting field wires, Circuit breakers and Earth Leakage breakers
Use wires that are not lighter than the ordinary polychloroprene sheathed flexible cord (code designation H05RN-F)
The earth cable size complied with local code: IEC 245, No. 571.

■ Main switches protection

Select the main switches according to the next table:

Model	Power Source	Max. Current	CB (A)	ELB no. poles/A/mA
All Indoor Units	230V/1f/50Hz	5 A	6	2/40/30
RPI-8/10FSNE		6 A	10	
RAS-3FSVNE	400V/3f/50Hz	25 A	30	
RAS-4FSVNE		32 A	40	
RAS-5FSVNE		32 A	40	
RAS-5FSN		9.6 A	10	4/40/30
RAS-8FSNE		13.8 A	15	
RAS-10FSNE		17.3 A	20	
RAS-12FSNE		20.9 A	25	
RAS-14FSN		29.6 A	40	
RAS-16FSN		32.8 A		
RAS-18FSN		32.2 A		
RAS-20FSN		36.9 A		
RAS-22FSN		41.9 A	60	4/63/100
RAS-24FSN		49.7 A		
RAS-26FSN		59.9 A		
RAS-28FSN		58.8 A	75	4/100/100
RAS-30FSN		66.2 A		
RAS-32FSN		70.2 A		
RAS-36FSN		70.4 A	75	4/125/100
RAS-42FSN		81.7 A	85	4/150/100
RAS-8FXNE		14.2 A	15	4/40/30
RAS-10FXNE		18.0 A	20	
RAS-12FXNE		22.2 A		
RAS-16FXN		32.8 A	40	
RAS-18FXN		33.5 A		
RAS-20FXN		36.9 A		
RAS-22FXN		45.4 A	60	4/63/100
RAS-24FXN		49.7 A		
RAS-26FXN		58.9 A		
RAS-30FXN		66.2 A	75	4/100/100
RAS-32FXN		75.2 A		

ELB: Earthleakage breaker
CB: Circuit breaker

3.4.2. H-LINK SYSTEM

NOTE:
The H-LINK system cannot be applied to the cycle with the old unit models or with the units that have an old transmission.

■ Application

The new H-LINK wiring system requires only two transmission cables that connect each indoor unit and the outdoor unit for up to 16 refrigerant cycles. This new wiring system also requires the connect wires for all the indoor units and all the outdoor units in series. You can apply this H-LINK system to the following models.

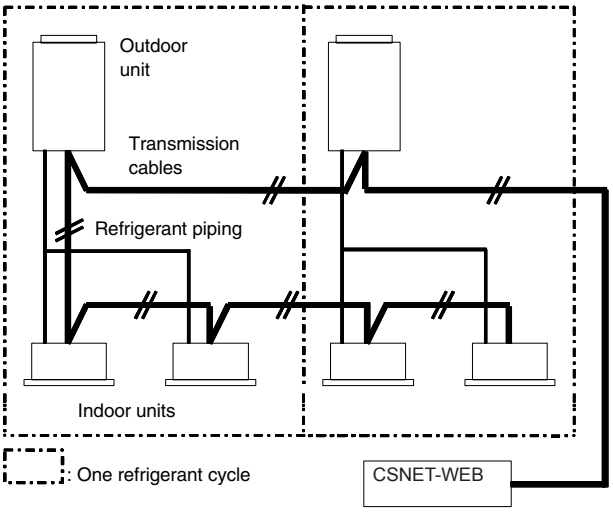
Indoor unit	Outdoor unit
RCI RDC RPI RPK RPF RPFI RPC	RAS-5~42FSN(E) RAS-8~32FXN(E) RAS-3~5FSVN(E)

■ Features

The H-LINK has the following features and specifications:
Features:
The total wiring length is remarkably reduced.
Only one (1) connection is required for the wiring between the indoor unit and outdoor unit.

Easy wiring connection to the central controllers

Example of H-LINK System:



■ Specifications:

- Transmission Wire: 2-Wire
- Polarity of Transmission Wire: Non-Polar Wire
- Maximum Outdoor Units To Be Connected: 16 Units per H-LINK system.
- Maximum Indoor Units To Be Connected: 2 Units per cycle and 128Units per H-LINK system (in case of all SET FREE Series).
- Maximum Wiring Length: Total 1000m (including CS-NET).
- Recommended Cable: Twist Shielded Pair Cable or Shielded pair cable over 0.75mm
- Voltage: DC5V

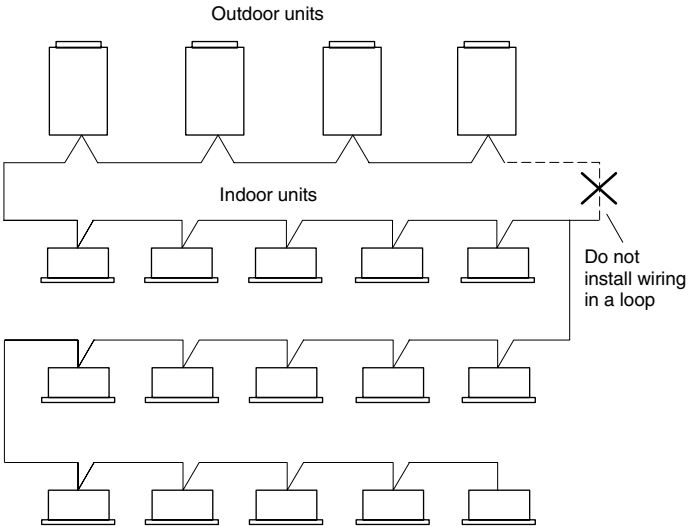
■ System Example of H-LINK

There are two typical cases of using H-LINK system;

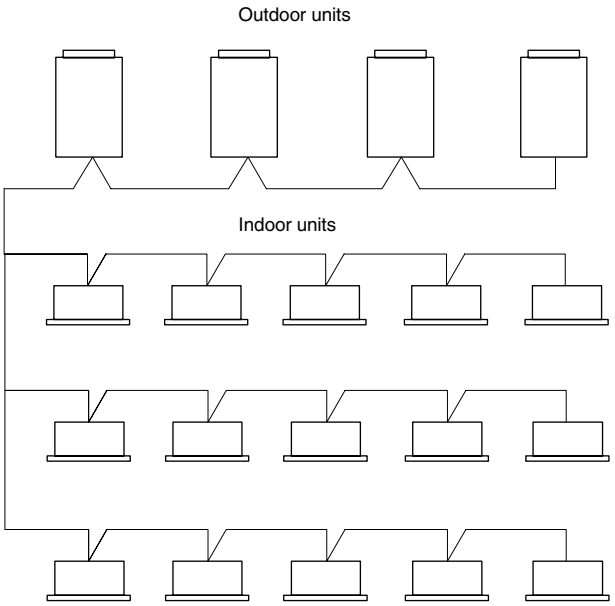
1 Using H-LINK System with Air Conditioners only, and
2 Using H-LINK System with Air Conditioners with Central Control Device, and the system examples are as shown

■ Using H-Link connection with Air Conditioners only

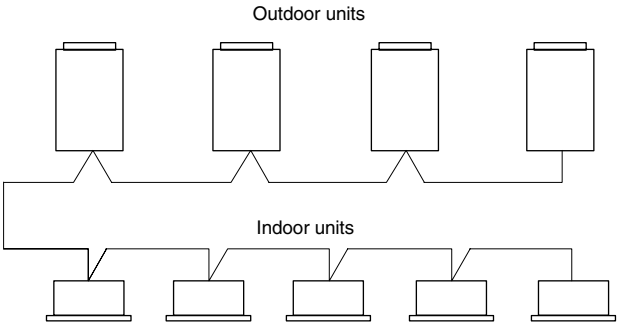
- Line connection with all the units



- Line connection for each floor

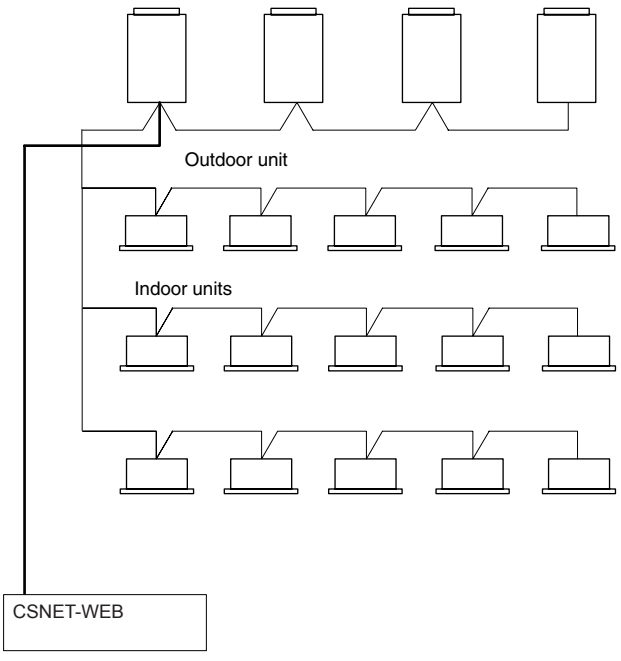


- Connection with one main line and with the branch lines for the units

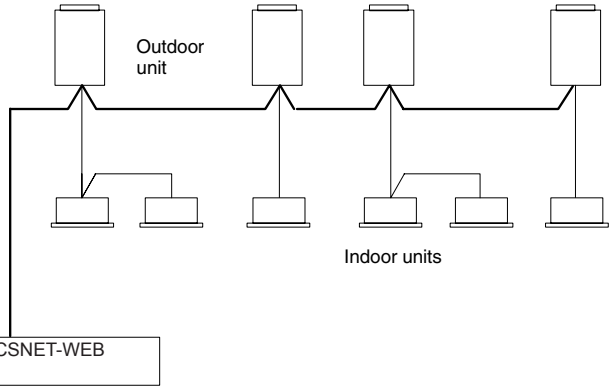


■ Using H-Link connection for conditioning with central control device

- In case that H-LINK is applied when electrical wiring is performed.



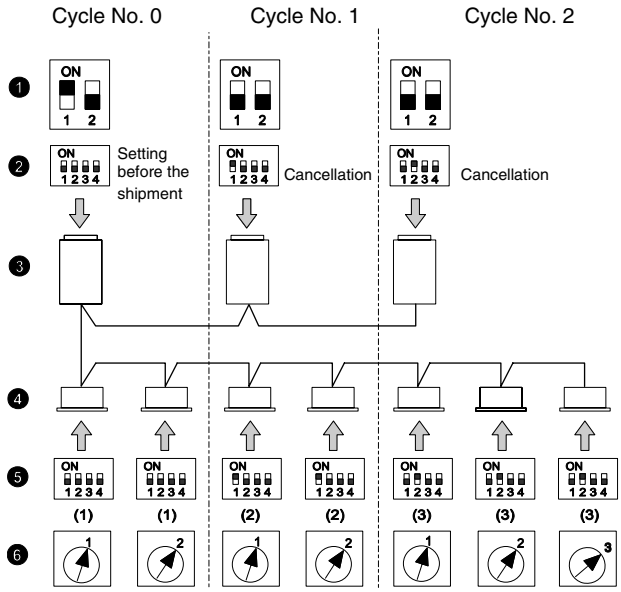
- In case that H-LINK is not applied when you are installing the electrical wiring



NOTE:
The maximum quantity of units to be connected is 16 outdoor units and 128 indoor units.
Do not make a wiring in a loop.

■ DIP Switch setting of indoor PCB and Outdoor PCB.
It is required to set DIP switches of every indoor unit and outdoor unit.

▪ Example of the settings of the DIP switches

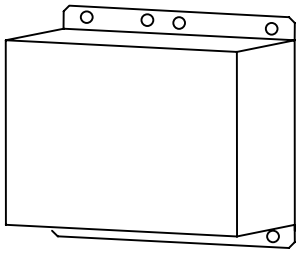


Mark	Description
❶	DSW10 (end terminal resistance)
❷	DSW1 (refrigerant cycle)
❸	Outdoor unit
❹	Indoor units
❺	DSW5 (refrigerant cycle)
❻	RSW (address of indoor unit)

3.4.3. PSC-5HR

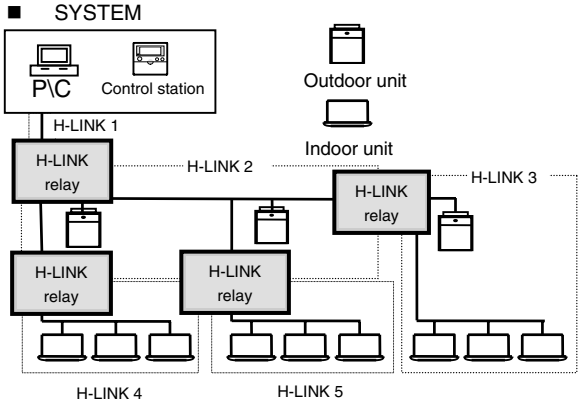
■ Installation of PSC-5HR

Refer to "Installation & Operation Manual of PSC-5HR (PMML 0094A)" for details concerning the safety summary and the installation work.



■ Electrical wiring

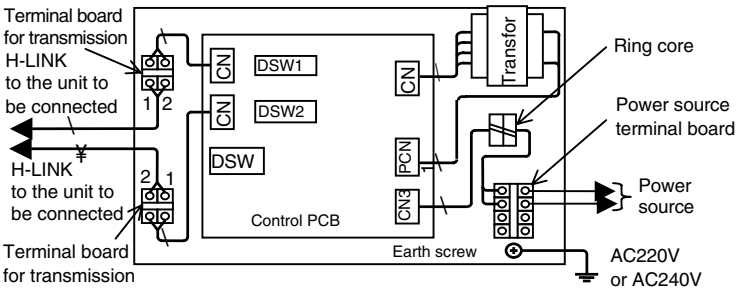
■ SYSTEM



NOTE:

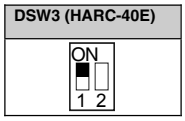
You can install a maximum of Four H-LINK relays in one system.
Make sure that the quantity of connections is the following:
Ref. System Quantity: within 16
Indoor Unit Quantity: within 128
Total Length of each divided H-LINK: up to 1000m
If the H-LINK is divided into five blocks as shown beside, set the end terminal resistance in each H-LINK relay.(For details, refer to the DIP switches below).

■ Internal layout

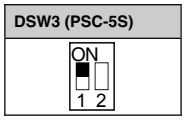


■ Setting the DIP switches

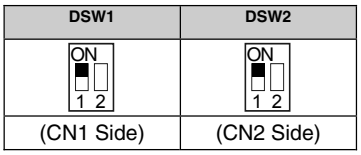
- If there is an outdoor unit in the drived H-LINK, set the end terminal resistance at one of the outdoor units.
- If there is a HARC-40E system, set the end terminal resistance at the HARC-40E.



- If there is a central control device (PSC-5S), set the end terminal resistance at the PSC-5S.



- If there are only indoor units, set the end terminal resistance at the H-LINK relay. If the H-LINK relay is connected to CN1, set the No.1 pin of DSW1 at the ON side. If the H-LINK relay is connected to CN2, set the No.1 pin of DSW2 at the ON side.



- If the H-LINK relays are directly connected to each other, set the end terminal resistance at one of the H-LINK relays. If the H-LINK relay is connected to CN1, set the No.1 pin of DSW1 at the ON side. If the H-LINK relay is connected to CN2, set the No.1 pin of DSW2 at the ON side.

■ Fuse recovery setting

If the fuse is blown out, you can recover by setting the No. 2 pin of DSW1 (at CN1 side) at the ON side or by setting the No. 2 pin of DSW2 (at CN2 side) at the ON side.

DSW1	DSW2
	

■ Setting the main\sub relays

- Set the main\sub relays by means of the No.1 pin of DSW3 on the control PCB as shown below. (The No.2 pin, the No.3 pin and the No.4 pin are not used).
- The setting of the main\sub relays depends on the number of H-LINK relays. Set the main\sub relays as follows:
  - If the number of H-LINK relays is only one, then choose Main. (No setting is required).
  - If the number of H-LINK relays is more than one, then choose Main for one H-LINK relay and choose Sub for the other H-LINK relays.

DSW3	DSW3
	
Main	Sub

ATTENTION:

If you do not set this pin correctly, there may appear communication alarms.

■ Test run

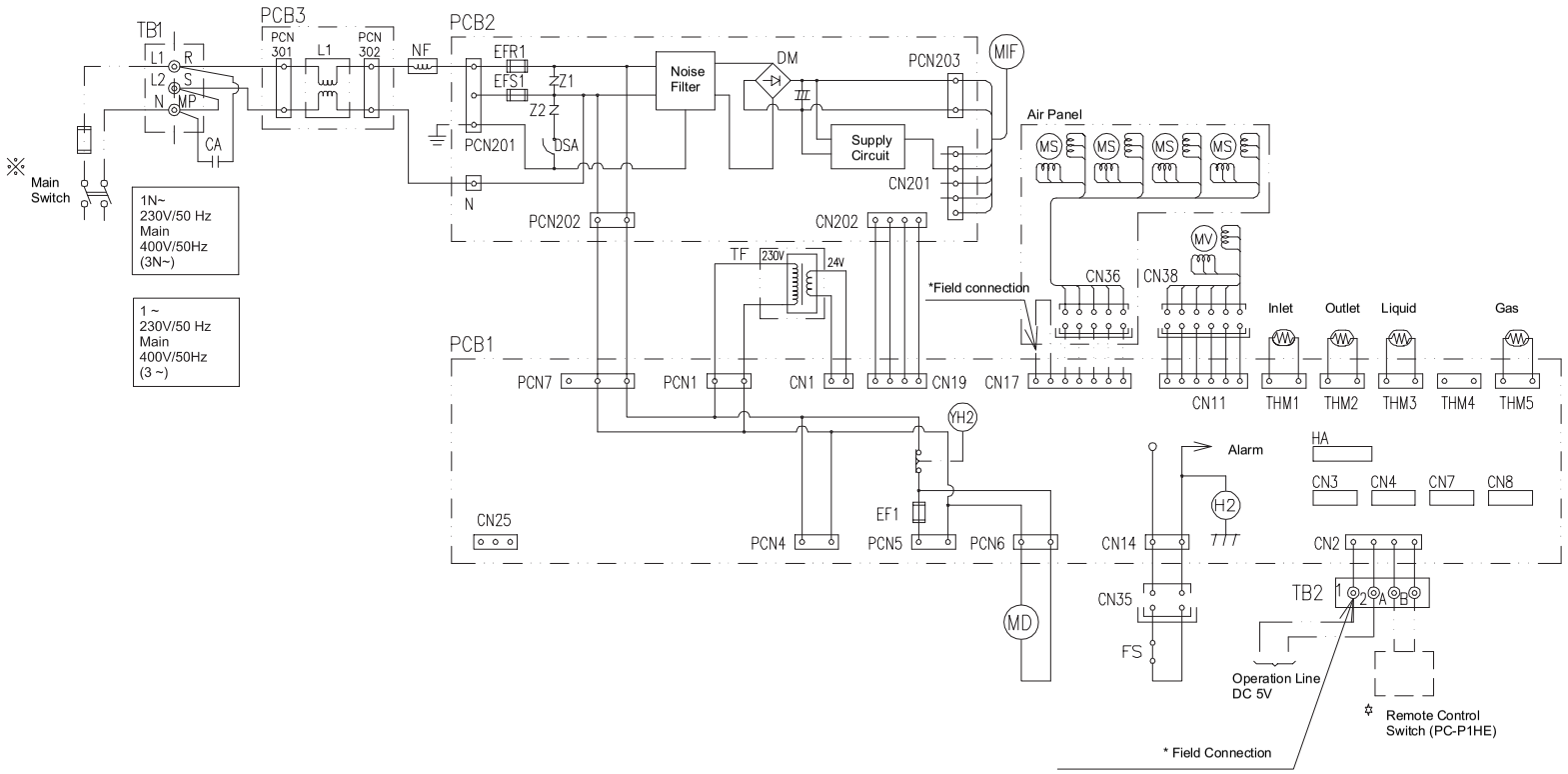
After completing the installation of the H-LINK, you need to perform the test run of the PSC-5HR. Check the following items:

- Connection conditions of the air conditioning systems:
  - Check the model code and the quantity of connected units by means of the remote control switch.
  - If control equipment is used, perform the connection check at the central control device.
- Transmission alarm:
  - Perform the RUN\STOP procedure by means of the central control device or the remote control switch.
  - Make sure that no transmission alarm, such as alarm numbers 03, 32, 35, 60, 61 and 256, occurs. The alarm numbers 60, 61 and 256 correspond only to the central control device.
- Activation state:
  - Monitor the activation state of the LED on the Control PCB.
  - Make sure that the LED1 does not stay ON due to the continuous collision. The LED can stay ON due to the following causes: Incorrect setting of the master H-LINK relay, incorrect setting of the slave H-LINK relay, incorrect setting of the end terminal resistance, presence of wiring loops, and others. Make sure that setting is correctly performed. Also, make sure that the wiring is correctly installed.
  - Make sure that the LED2, the LED3 and the LED4 are flickering. If those LED are not flickering, check the transmission state on the LED of the PCB in the other unit. If the above LED on the H-LINK relay is not flickering despite the sending signal from the other unit, check the wiring connection, the setting of the end terminal resistance, the types of wires and the wiring length. If the fuse in the transmission circuit is blown out due to the incorrect wiring, refer to "Fuse Recovery Setting" in item 4.

3.5 ELECTRICAL WIRING DIAGRAMS

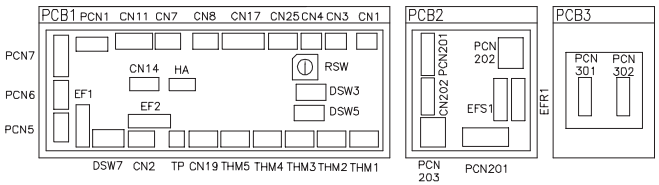
This sub-chapter shows the Electrical Wiring Diagram for each unit of the new Hitachi Set Free FSN(E)/FXN(E)/FSVNE Series.

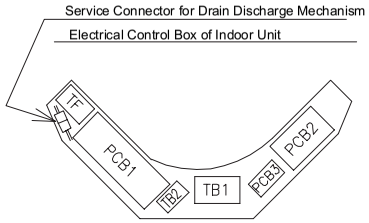
Electrical wiring diagram for models: RCI-1.0~6.0FSN1E



Mark	Name	Remarks
CA	Capacitor	
CN	Connector	
DSW 3	Unit Capacity Code	On PCB1
DSW5	Refrigerant Cycle No.	On PCB1
DSW7	Fuse recover/ Remote Contro Selector	On PCB1
EFR1,	Fuse	On PCB2
EF1,	Fuse	On PCB1
FS	Float Switch	
MD	Motor for Drain Discharge Mechanism	
MIF	Motor for Indoor Fan	
MS	Motor for Automatic Swing Louver	
MV	Micro-Computer Control Expansion Valve	
LED1~4	Alarm code	On PCB1,2
NF	Noise Filter	
PCB1,2,3	Printed Circuit Board	
PCN 1~203	Connector on PCB	On PCB
RSW	Indoor Unit No. Settings	On PCB1
TB1,2	Terminal Board	
TF	Transformer	
THM1	Inlet Air Thermistor	
THM2	Outlet Air Thermistor	
THM3	Liquid Pipe Thermistor	
THM5	Gas Pipe Thermistor	
YH2	Relay	On PCB1
◎	Terminals	
—⊠—	Close-end Connector	
☆	Optional Parts	
– ·· – ·· –	Field Wiring	
– – – – –	Earth Wiring	
———	Factory Wiring	
*	Field Connection	

Printed Circuit Board

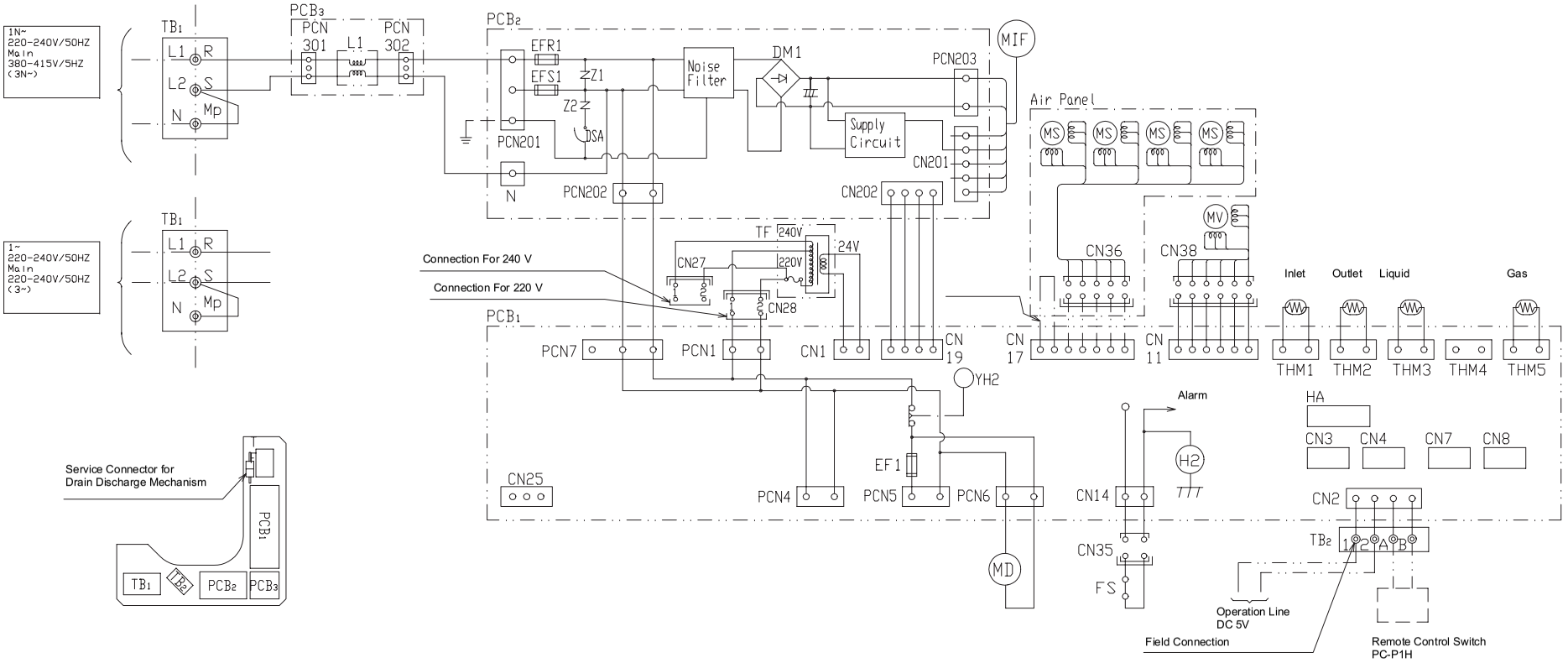


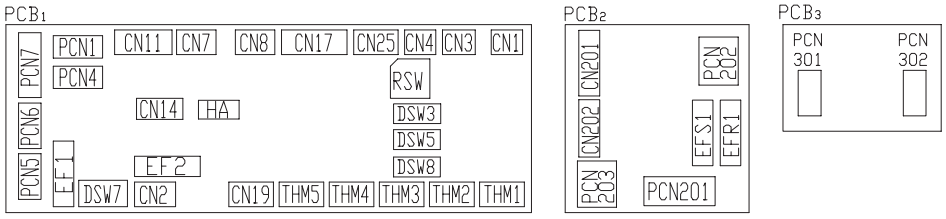


NOTE: *All the field wiring equipment must comply with local codes*

HITACHI
Inspire the Next

Electrical wiring diagram for models: RCIM-1.0~2.0FSN

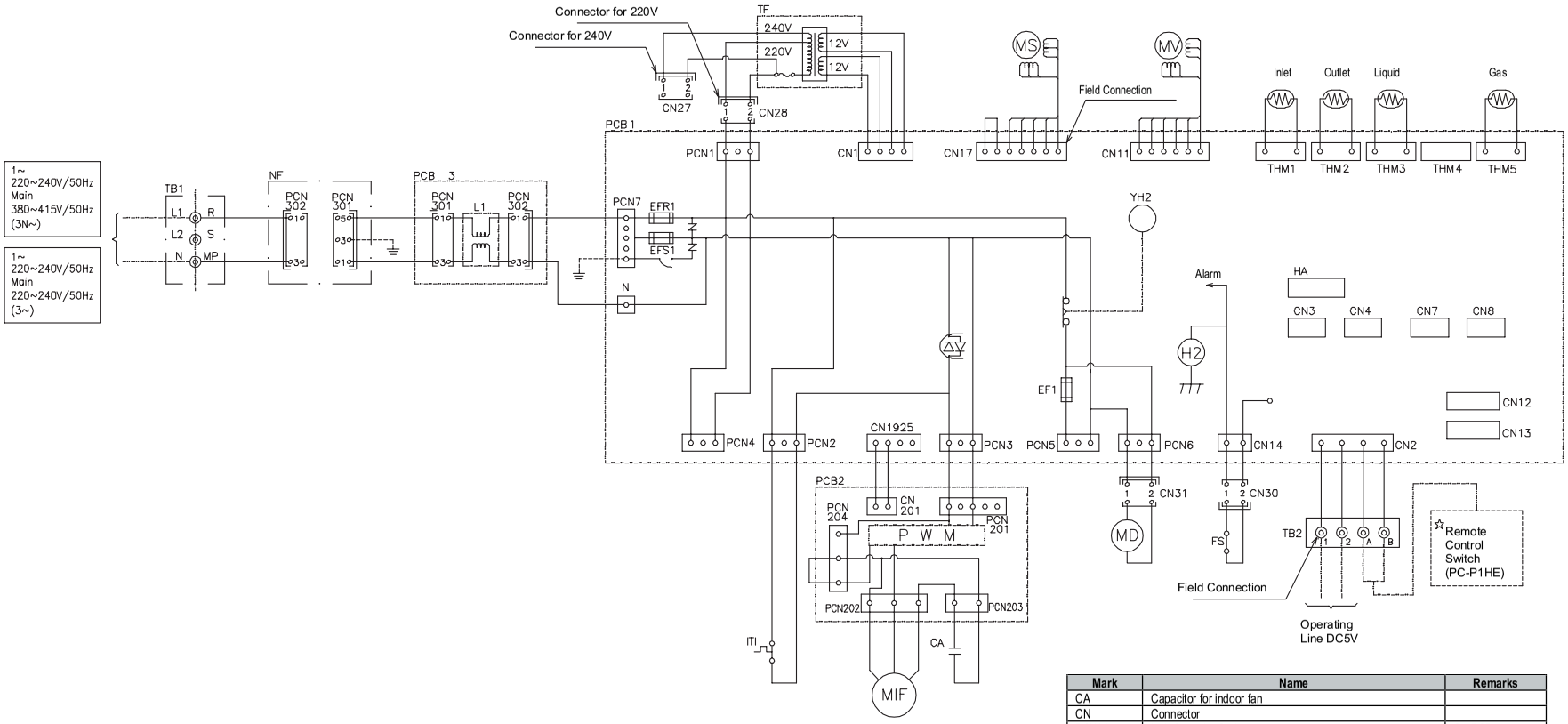




Mark	Name
CN1~202	Connector on PCB
CN27~38	Connector (on PCB 1)
DSW 3~8	Dip Switch for setting (on PCB 2)
EFR1, EFS1	Fuse (on PCB 2)
EF1,EF2	Fuse
FS	Float Switch
MD	Motor for Drain Discharge Mechanism
MIF	Motor for Indoor Fan
MS	Motor for Automatic Swing Louver
MV	Micro-Computer Control Expansion Valve
PCB1,2,3	Printed Circuit Board
PCN 1~203	Connector on PCB
RSW	Rotary Switch
TB1,2	Terminal Board
TF	Transformer
THM1	Inlet Air Thermistor
THM2	Outlet Air Thermistor
THM3	Freeze Protection Thermistor
THM5	Gas Pipe Thermistor
YH2	Relay on PCB
◎	Terminals
—⊠—	Close-end Connector
☆	Optional Parts
– ·· – ·· –	Field Wiring
– – – – –	Earth Wiring
————	Factory Wiring
*	Field Connection

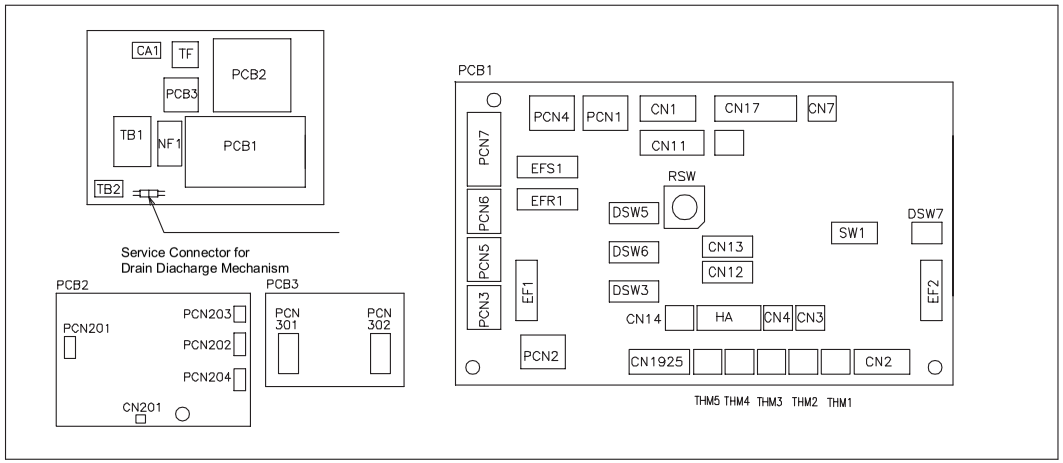
***NOTE**: All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: RCD-1.0~3.0FSN



Mark	Name	Remarks
CA	Capacitor for indoor fan	
CN	Connector	
DSW 3	Unit Capacity Code	On PCB1
DSW5	Refrigerant Cycle No.	On PCB1
DSW6	Model code	On PCB1
DSW7	Fuse recover/ Remote Controller Selector	On PCB1
EFR1,	Fuse	On PCB2
EF1,	Fuse	On PCB1
FS	Float Switch	
ITI	Internal thermostat for indoor fan motor	
MD	Motor for Drain Discharge Mechanism	
MIF	Motor for Indoor Fan	
MS	Motor for Automatic Swing Louver	
MV	Micro-Computer Control Expansion Valve	
NF	Noise Filter	
PCB1,2,3	Printed Circuit Board	
PCN 1~203	Connector on PCB	On PCB
RSW	Indoor Unit No. Settings	On PCB1
TB1,2	Terminal Board	
TF	Transformer	
THM1	Inlet Air Thermistor	
THM2	Outlet Air Thermistor	
THM3	Liquid Pipe Thermistor	
THM5	Gas Pipe Thermistor	
YH2	Relay	On PCB1
◎	Terminals	
—⊠—	Close-end Connector	
☆	Optional Parts	
– ·· – ·· –	Field Wiring	
– – – – –	Earth Wiring	
————	Factory Wiring	
*	Field Connection	

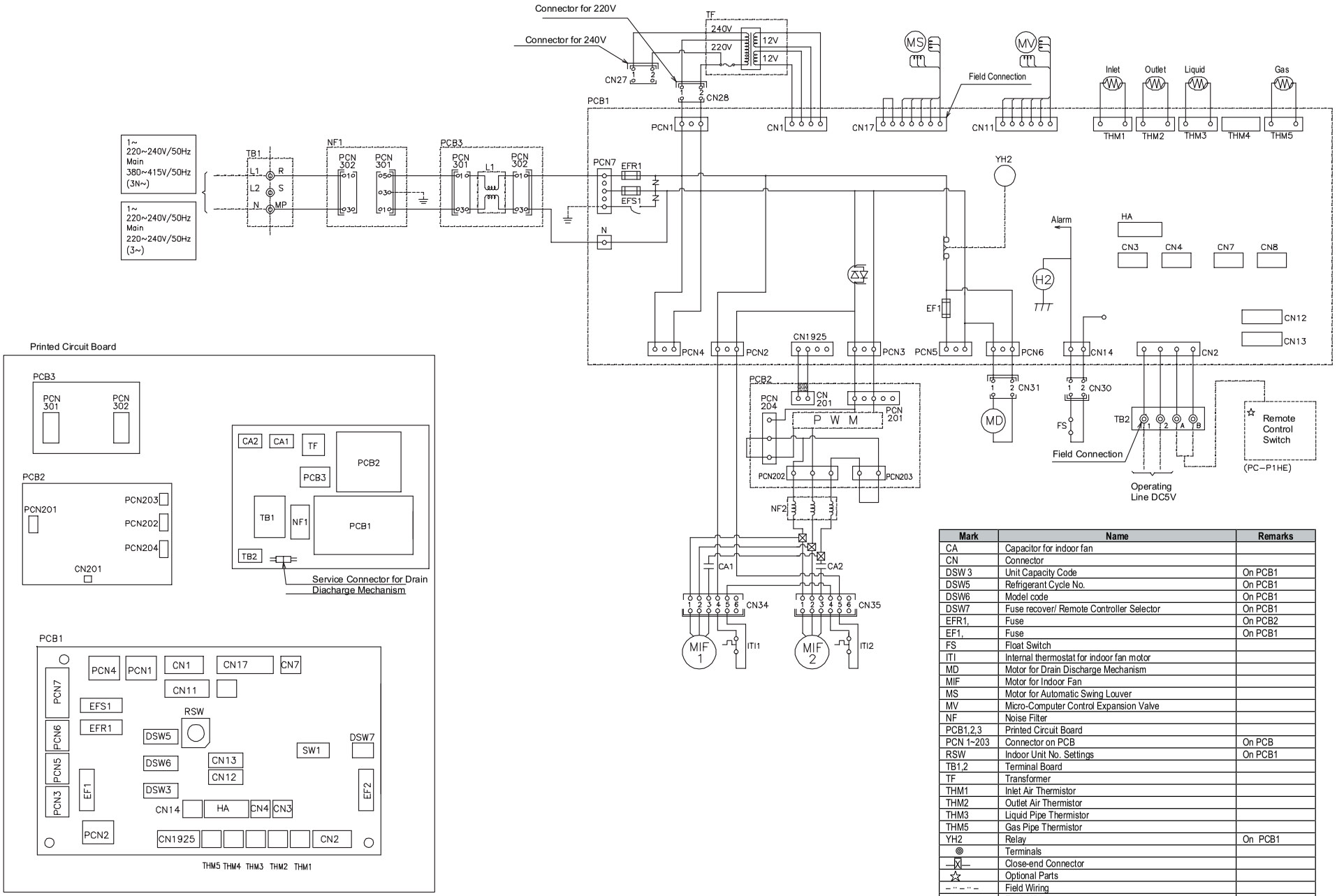
Printed Circuit Board



NOTE: *All the field wiring equipment must comply with local codes*

HITACHI
Inspire the Next

Electrical wiring diagram for models: RCD-4.0~6.0FSN

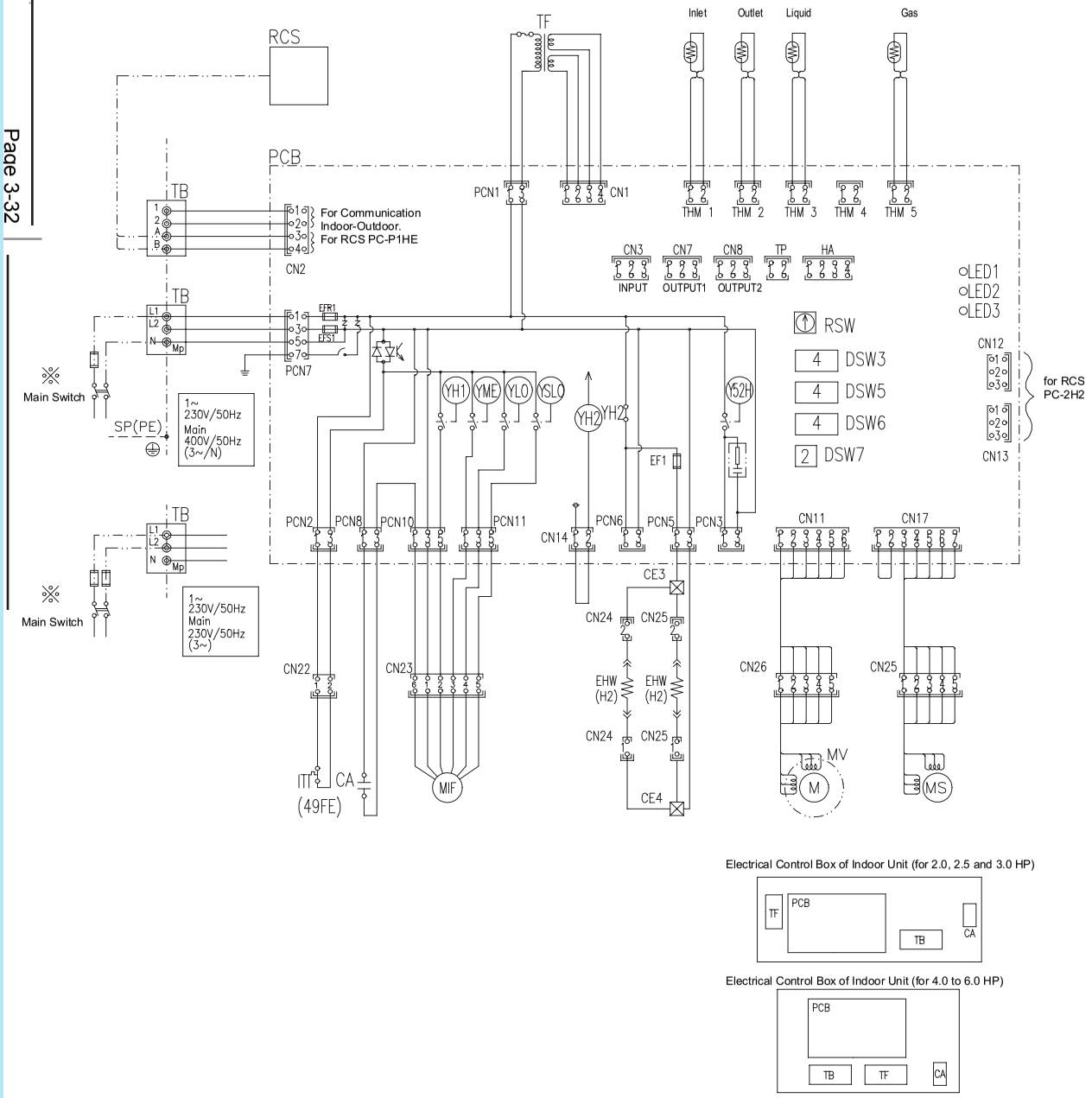


Printed Circuit Board

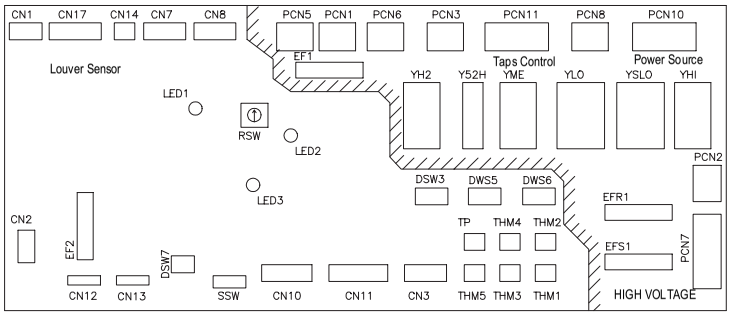
Mark	Name	Remarks
CA	Capacitor for indoor fan	
CN	Connector	
DSW 3	Unit Capacity Code	On PCB1
DSW5	Refrigerant Cycle No.	On PCB1
DSW6	Model code	On PCB1
DSW7	Fuse recover/ Remote Controller Selector	On PCB1
EFR1,	Fuse	On PCB2
EF1,	Fuse	On PCB1
FS	Float Switch	
ITI	Internal thermostat for indoor fan motor	
MD	Motor for Drain Discharge Mechanism	
MIF	Motor for Indoor Fan	
MS	Motor for Automatic Swing Louver	
MV	Micro-Computer Control Expansion Valve	
NF	Noise Filter	
PCB1,2,3	Printed Circuit Board	
PCN 1~203	Connector on PCB	On PCB
RSW	Indoor Unit No. Settings	On PCB1
TB1,2	Terminal Board	
TF	Transformer	
THM1	Inlet Air Thermistor	
THM2	Outlet Air Thermistor	
THM3	Liquid Pipe Thermistor	
THM5	Gas Pipe Thermistor	
YH2	Relay	On PCB1
◎	Terminals	
—⊠—	Close-end Connector	
☆	Optional Parts	
– ·· – ·· –	Field Wiring	
– – – – –	Earth Wiring	
————	Factory Wiring	
*	Field Connection	

***NOTE**: All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: RPC-2.0~6.0FSNE



PCB Sockets location



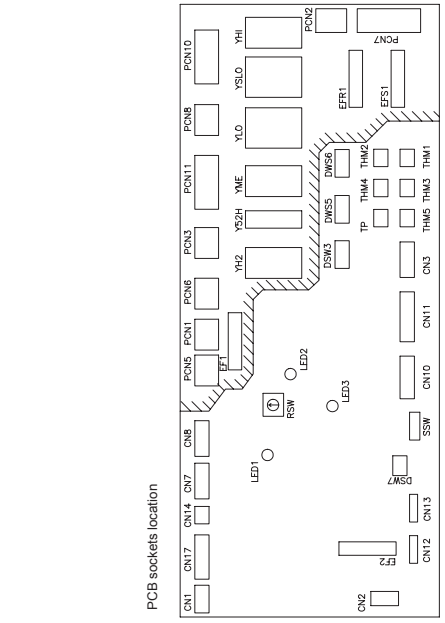
Mark	Name	Remarks
CA	Capacitor for Indoor Fan	
CN	Connector	
DSW3	Unit Capacity Code	On PCB
DSW5	Refrigerant Cycle No.	On PCB
DSW6	Unit Code	On PCB
DSW7	Fuse Recover/ Remote Controller Selector	On PCB
EFR1,EFS1,EF1	Fuse	On PCB
EHW(H2)	Electric Heater for Condensate Air Protection	
FS	Float Switch	
ITI	Internal Thermostat for Indoor Fan Motor	
MD	Motor for Drain Discharge Mechanism	
MIF	Motor for Indoor Fan	
MS	Motor for Automatic Swing Louver	
MV	Micro-Computer Control Expansion Valve	
LED1~3	Alarm Code	On PCB
PCB	Printed Circuit Board	
RCS	Remote Control Switch	Optional Part
RSW	Indoor Unit No. Settings	On PCB
SA	Surge Absorber	
SSW	Slide Switch	On PCB
TB	Terminal Board	
TF	Transformer	
THM1	Inlet Air Thermistor	On PCB
THM2	Outlet Air Thermistor	On PCB
THM3	Liquid Pipe Thermistor	On PCB
THM5	Gas Pipe Thermistor	On PCB
YH2	Relay for HI Fan Motor Tap	DC Coil
YH1	Relay for HI Fan Motor Tap	DC Coil
YME	Relay for ME Fan Motor Tap	DC Coil
YLO	Relay for LO Fan Motor Tap	DC Coil
YSLO	Relay for SLO Fan Motor Tap	DC Coil
◎	Terminals	
—⊠—	Close-end Connector	
·X·	Field Supplied	
– ·· – ·· –	Field Wiring	
– – – – – –	Earth Wiring	
————	Factory Wiring	

Electrical Control Box of Indoor Unit (for 2.0, 2.5 and 3.0 HP)

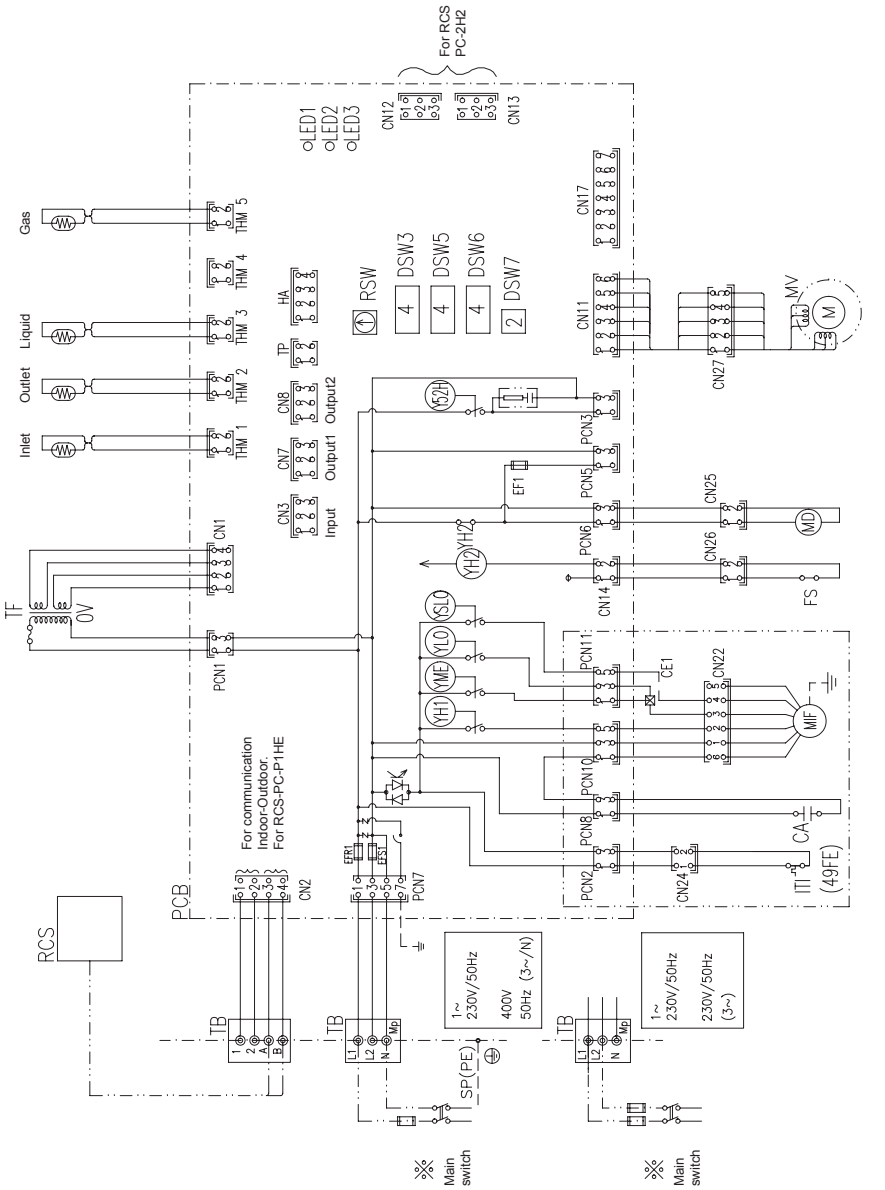
Electrical Control Box of Indoor Unit (for 4.0 to 6.0 HP)

NOTE: *All the field wiring equipment must comply with local codes*

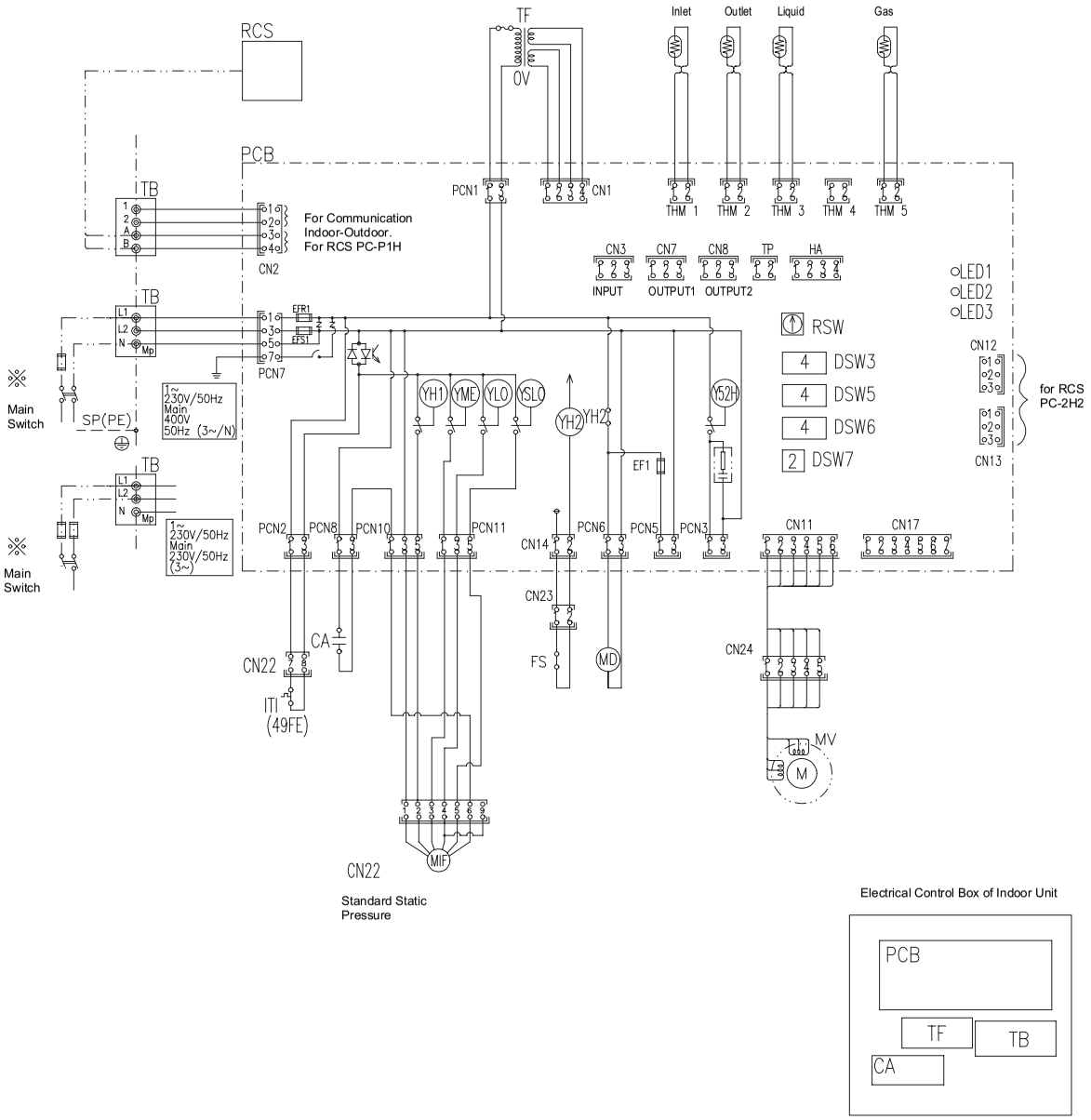
Electrical wiring diagram for models: RPI-0.8~1.5FSN1E



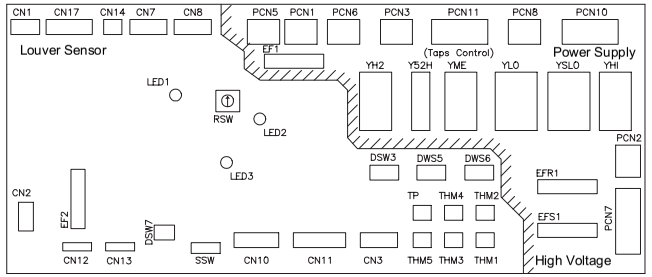
Mark	Name	Remarks
CA	Capacitor for Indoor Fan	
CN	Connector	
DSW3	Unit Capacity Code	On PCB
DSW5	Refrigerant Cycle No.	On PCB
DSW6	Unit Code	On PCB
DSW7	Fuse Recover/ Remote Controller Selector	On PCB
EFR1,EFS1,EF1	Fuse	On PCB
FS	Float Switch	
ITI	Internal Thermostat for Indoor Fan Motor	
MD	Motor for Drain Discharge Mechanism	
MIF	Motor for Indoor Fan	
MV	Micro-Computer Control Expansion Valve	
LED1~3	Alarm Code	On PCB
PCB	Printed Circuit Board	
RCS	Remote Control Switch	Optional Part
RSW	Indoor Unit No. Settings	On PCB
SSW	Slide Switch	On PCB
TB	Terminal Board	
TF	Transformer	
THM1	Inlet Air Thermistor	On PCB
THM2	Outlet Air Thermistor	On PCB
THM3	Liquid Pipe Thermistor	On PCB
THM5	Gas Pipe Thermistor	On PCB
YH2	Relay for HI Fan Motor Tap	DC Coil
YH1	Relay for HI Fan Motor Tap	DC Coil
YME	Relay for ME Fan Motor Tap	DC Coil
YLO	Relay for LO Fan Motor Tap	DC Coil
YSLO	Relay for SLO Fan Motor Tap	DC Coil
	Terminals	
	Close-end Connector	
X-	Field Supplied	
- - -	Field Wiring	
------	Earth Wiring	
———	Factory Wiring	



Electrical wiring diagram for models: RPI-2.0~6.0FSN1E



PCB Sockets location



Mark	Name	Remarks
CA	Capacitor for Indoor Fan	
CN	Connector	
DSW3	Unit Capacity Code	On PCB
DSW5	Refrigerant Cycle No.	On PCB
DSW6	Unit Code	On PCB
DSW7	Fuse Recover/ Remote Controller Selector	On PCB
EFR1,EFS1,EF1	Fuse	On PCB
FS	Float Switch	
ITI	Internal Thermostat for Indoor Fan Motor	
MD	Motor for Drain Discharge Mechanism	
MIF	Motor for Indoor Fan	
MV	Micro-Computer Control Expansion Valve	
LED1~3	Alarm Code	On PCB
PCB	Printed Circuit Board	
RCS	Remote Control Switch	Optional Part
RSW	Indoor Unit No. Settings	On PCB
SSW	Slide Switch	On PCB
TB	Terminal Board	
TF	Transformer	
THM1	Inlet Air Thermistor	On PCB
THM2	Outlet Air Thermistor	On PCB
THM3	Liquid Pipe Thermistor	On PCB
THM5	Gas Pipe Thermistor	On PCB
YH2	Relay for HI Fan Motor Tap	DC Coil
YH1	Relay for HI Fan Motor Tap	DC Coil
YME	Relay for ME Fan Motor Tap	DC Coil
YLO	Relay for LO Fan Motor Tap	DC Coil
YSLO	Relay for SLO Fan Motor Tap	DC Coil
◎	Terminals	
—⊠—	Close-end Connector	
·X·	Field Supplied	
– ·· – ·· –	Field Wiring	
- - - - - -	Earth Wiring	
———	Factory Wiring	

Electrical Control Box of Indoor Unit

NOTE: *All the field wiring equipment must comply with local codes*

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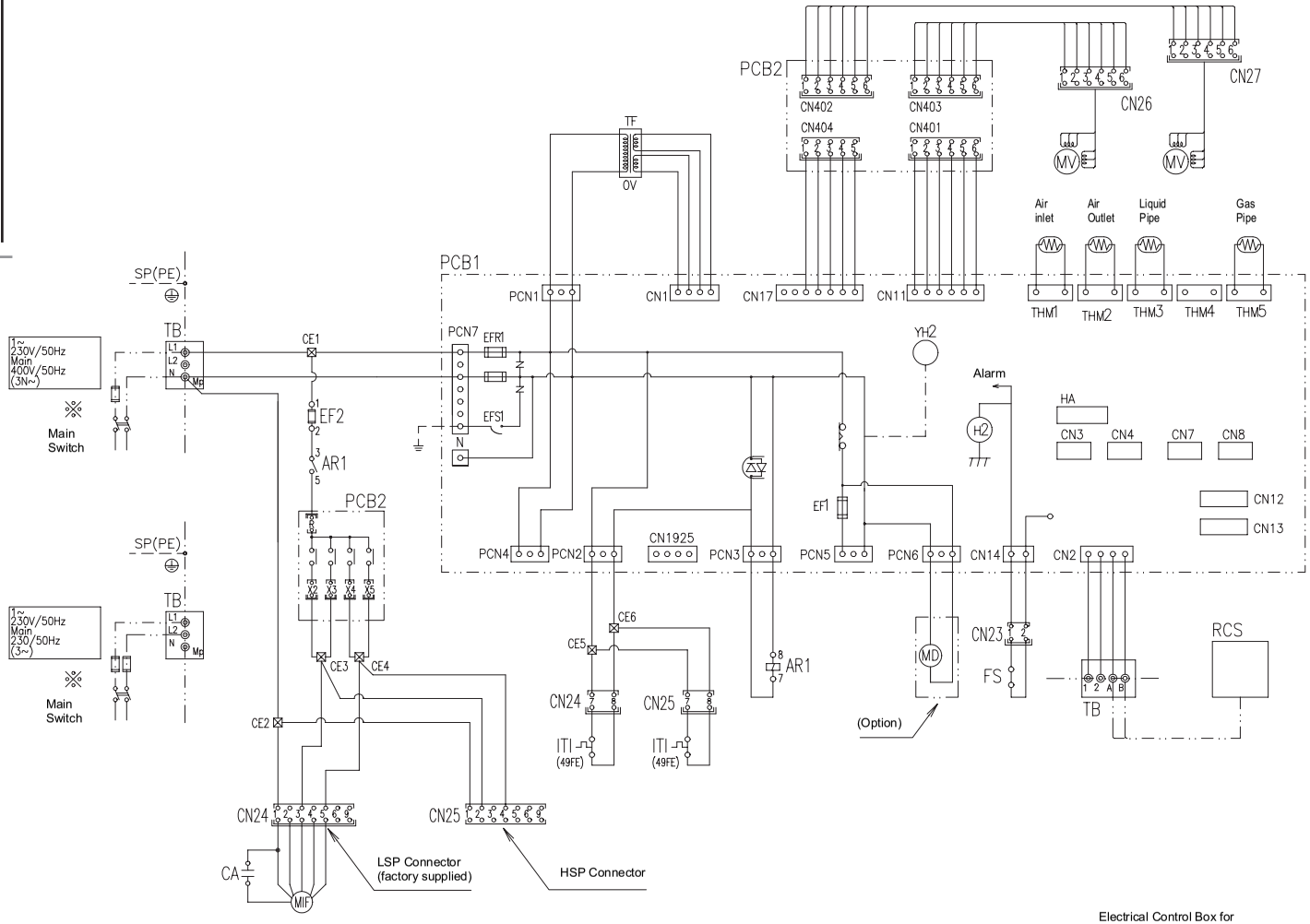
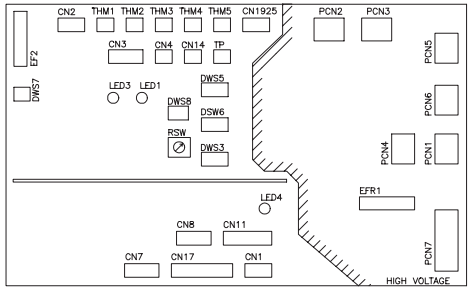
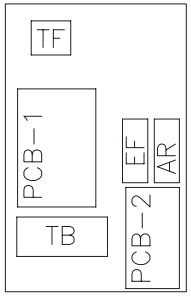
Electrical wiring diagram for models: RPI-8.0/10.0FSNE



PCB Sockets Location



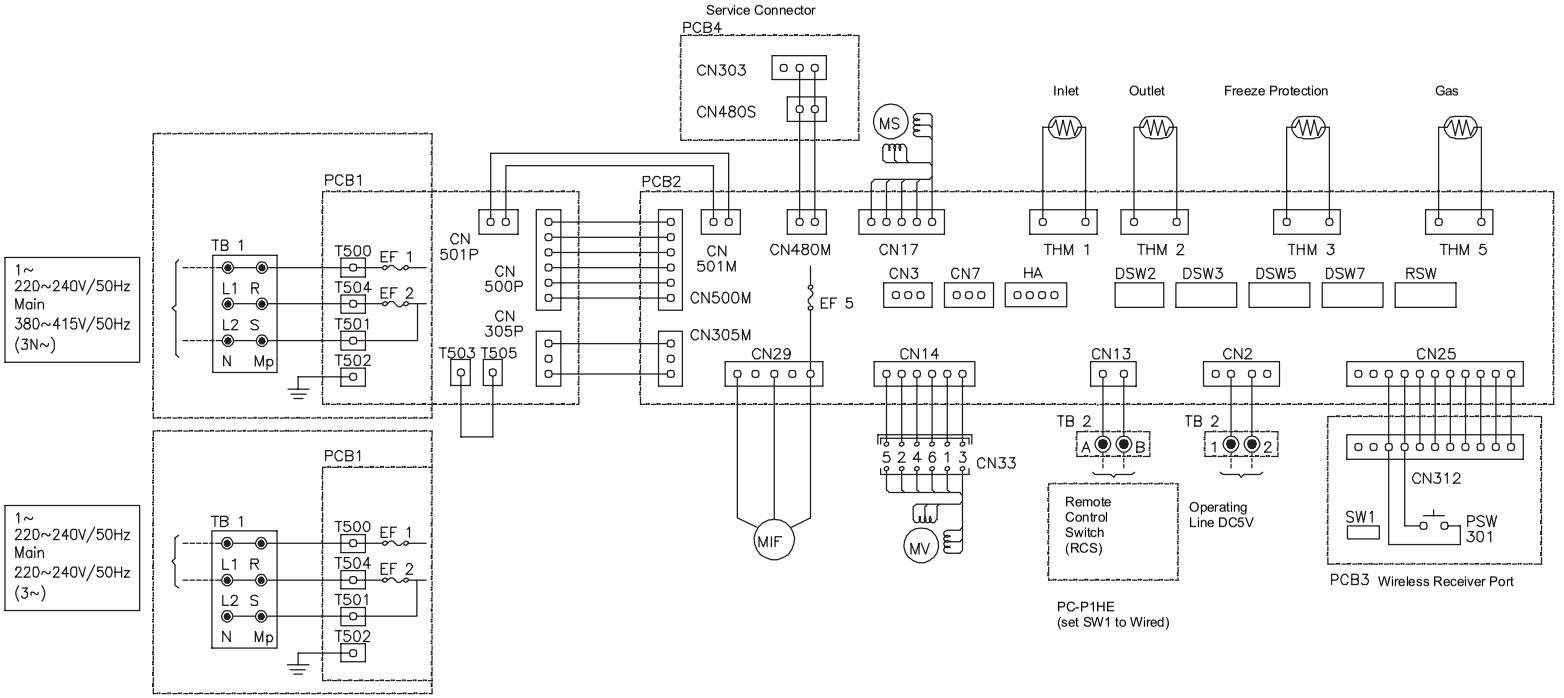
Electrical Control Box for Indoor Unit



Mark	Name	Remarks
AR1	Auxiliary Relay	
CA	Capacitor for Indoor Fan	
CN 20~n	Connector	
DSW3	Unit Capacity Code	On PCB
DSW5	Refrigerant Cycle No.	On PCB
DSW6	Unit Code	On PCB
DSW8	Fuse Recover/ Remote Controller Selector	On PCB
EF2,EFR1,EFS1	Fuse	On PCB
FS	Float Switch	
ITI	Internal Thermostat for Indoor Fan Motor	
MD	Motor for Drain Discharge Mechanism	Option
MIF	Motor for Indoor Fan	
MV	Micro-Computer Control Expansion Valve	
LED1~3	Alarm Code	On PCB
PCB	Printed Circuit Board	
RCS	Remote Control Switch	Optional Part
RSW	Indoor Unit No. Settings	On PCB
TB	Terminal Board	
TF	Transformer	
THM1	Inlet Air Thermistor	On PCB
THM2	Outlet Air Thermistor	On PCB
THM3	Freeze Protection	On PCB
THM4	Liquid Pipe Thermistor	
THM5	Gas Pipe Thermistor	On PCB
YH2	Relay for Drain Motor	DC Coil
YH1	Relay for HI Fan Motor Tap	DC Coil
YME	Relay for ME Fan Motor Tap	DC Coil
YLO	Relay for LO Fan Motor Tap	DC Coil
YSLO	Relay for SLO Fan Motor Tap	DC Coil
Y52H	Relay for Electric Heater	DC Coil
◎	Terminals	
—⊠—	Close-end Connector	
·X·	Field Supplied	
– ·· – ·· –	Field Wiring	
- - - - - -	Earth Wiring	
———	Factory Wiring	

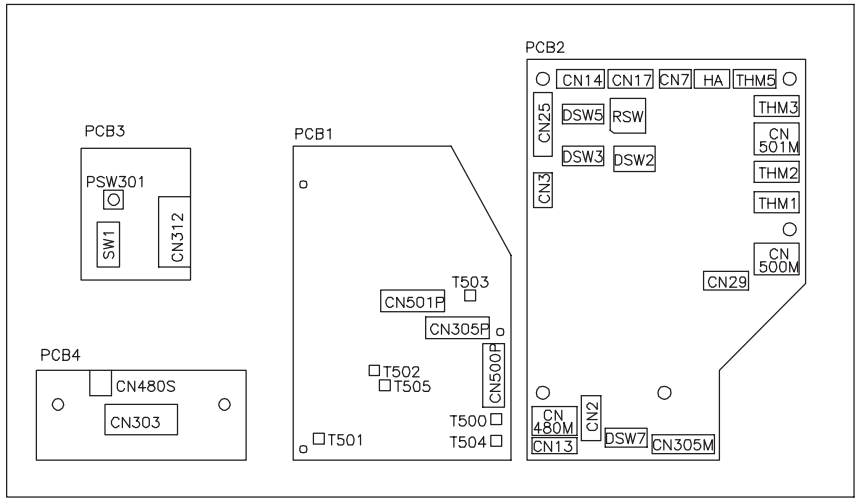
***NOTE**: All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: RPK-1.0/1.5FSN1M



Mark	Name	Remarks
CN	Connector	
DSW2	Optional functions	On PCB2
DSW3	Unit Capacity Code	On PCB2
DSW5	Refrigerant Cycle No.	On PCB2
EF1, EF2	Fuse	
MIF	Motor for Indoor Fan	
MS	Motor for Automatic Swing Louver	
MV	Micro-Computer Control Expansion Valve	
PCB1,2,3,4	Printed Circuit Board	
PSW301	Switch for emergency operation	On PCB3
RSW	Indoor Unit No. Settings	On PCB2
SW1	Wired RCS / Wireless RCS (Remote Controller Switch)	On PCB3
TB1,2	Terminal board	
THM1	Inlet Air Thermistor	
THM2	Outlet Air Thermistor	
THM3	Freeze Protection Thermistor	
THM5	Gas Pipe Thermistor	
◎	Terminals	
—⊠—	Close-end Connector	
☆	Optional Parts	
– ·· – ·· –	Field Wiring	
– – – – –	Earth Wiring	
———	Factory Wiring	
*	Field Connection	

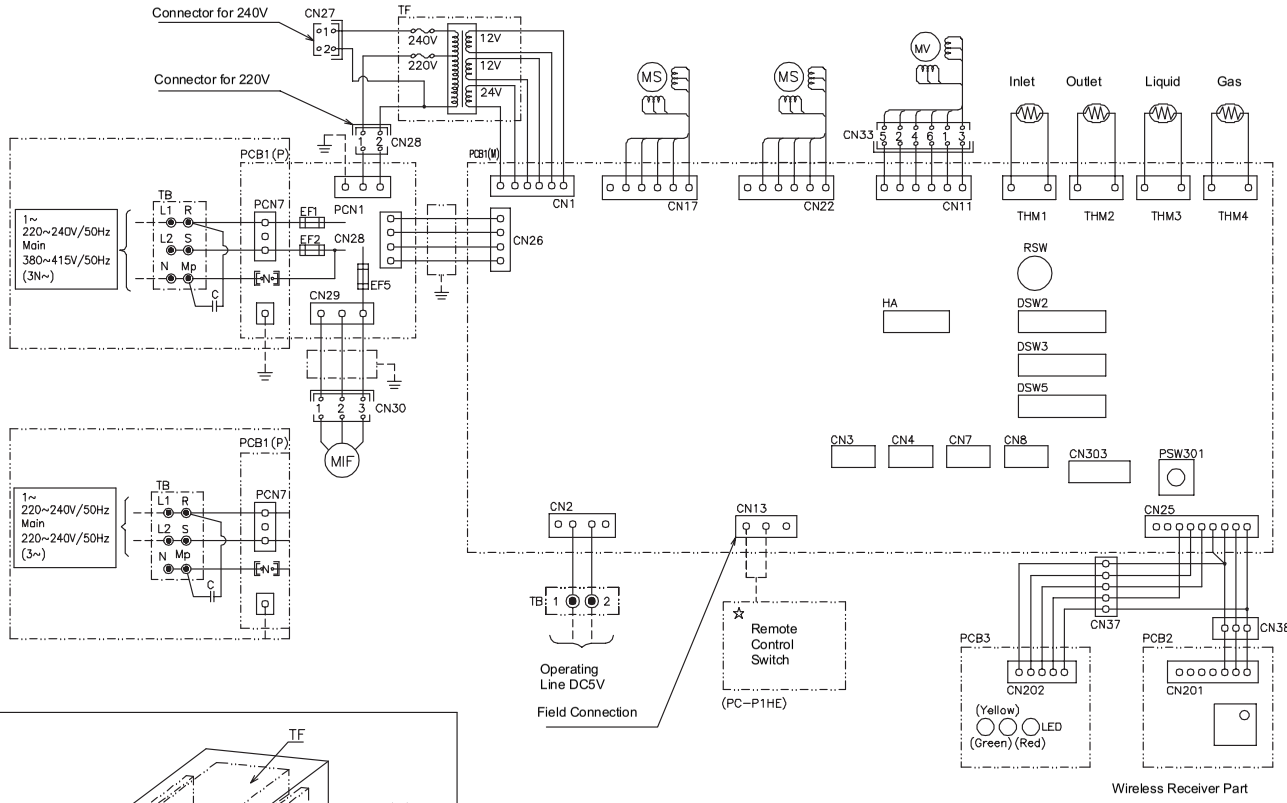
PCB Sockets Location



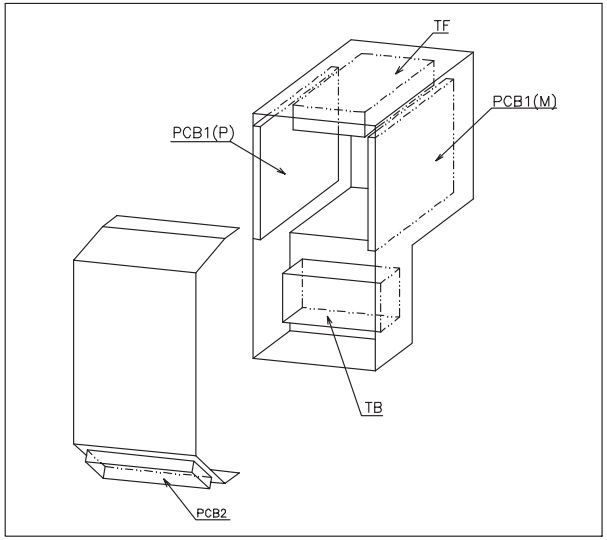
NOTE: *All the field wiring equipment must comply with local codes*

HITACHI
Inspire the Next

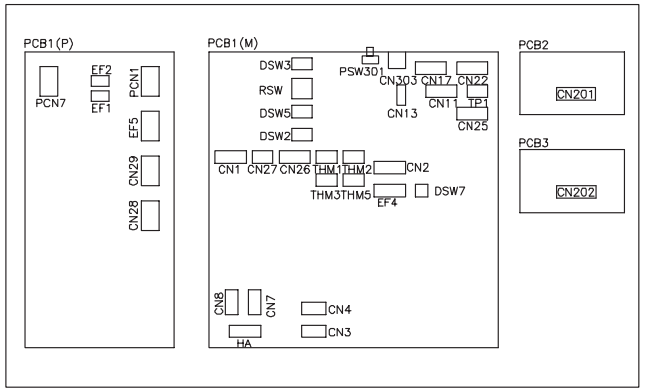
Electrical wiring diagram for models: RPK-0.8/2.0FSNM



Electrical Control Box



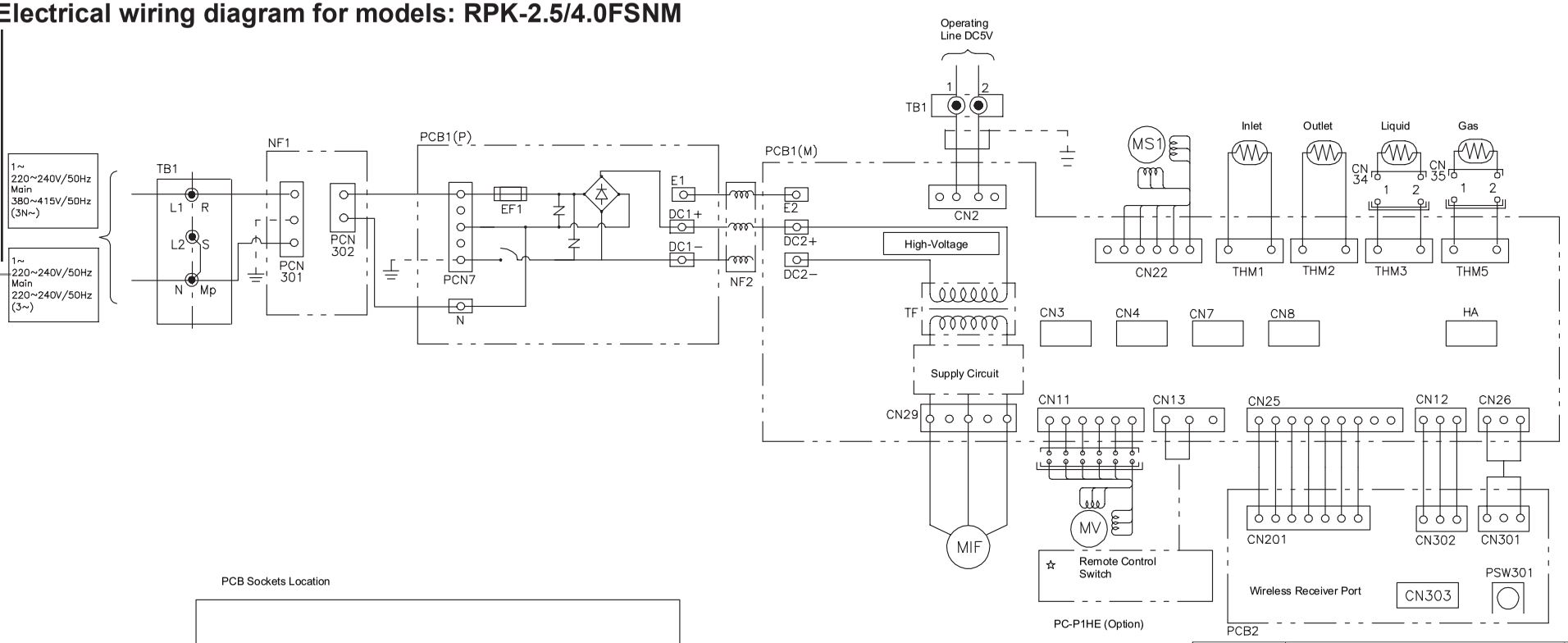
Printed Circuit Board



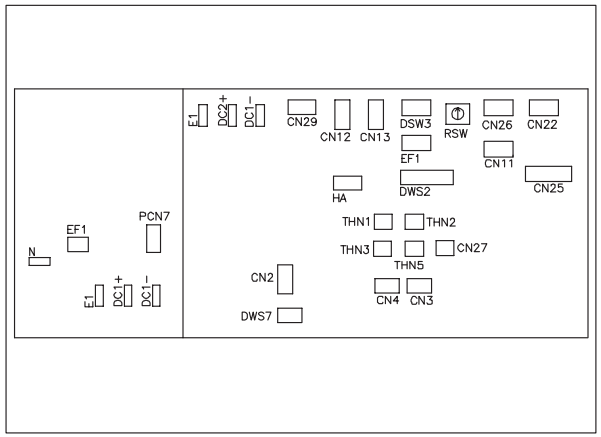
Mark	Name	Remarks
C	Capacitor	
CN	Connector	
DSW2	Optional functions	
DSW3	Unit Capacity Code	On PCB1(M)
DSW5	Refrigerant Cycle No.	On PCB1(M)
EF1, EF2,	Fuse	On PCB(P)
MIF	Motor for Indoor Fan	
MS	Motor for Automatic Swing Louver	
MV	Micro-Computer Control Expansion Valve	
LED1~3	Alarm code	On PCB3
PCB1(P),1(M)	Printed Circuit Board	
PCN	Connector on PCB	
PSW301	Switch for emergency operation	
RSW	Indoor Unit No. Settings	On PCB1(M)
TF	Transformer	
TB	Terminal board	
THM1	Inlet Air Thermistor	
THM2	Outlet Air Thermistor	
THM3	Liquid Pipe Thermistor	
THM5	Gas Pipe Thermistor	
YH2	Relay	On PCB1(M)
◎	Terminals	
—X—	Close-end Connector	
☆	Optional Parts	
– ·· – ·· –	Field Wiring	
– – – – –	Earth Wiring	
———	Factory Wiring	
*	Field Connection	

***NOTE**: All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: RPK-2.5/4.0FSNM



PCB Sockets Location



Mark	Name	Remarks
C	Capacitor	
CN	Connector	
DSW2	Optional functions	
DSW3	Unit Capacity Code	On PCB1(M)
DSW5	Refrigerant Cycle No.	On PCB1(M)
EF1, EF2,	Fuse	On PCB(P)
MIF	Motor for Indoor Fan	
MS	Motor for Automatic Swing Louver	
MV	Micro-Computer Control Expansion Valve	
LED1~3	Alarm code	On PCB3
PCB1(P),1(M),2,	Printed Circuit Board	
PCN	Connector on PCB	
PSW301	Switch for emergency operation	
RSW	Indoor Unit No. Settings	On PCB1(M)
TF	Transformer	
TB1	Terminal board	
THM1	Inlet Air Thermistor	
THM2	Outlet Air Thermistor	
THM3	Liquid Pipe Thermistor	
THM5	Gas Pipe Thermistor	
YH2	Relay	On PCB1(M)
◎	Terminals	
—⊠—	Close-end Connector	
☆	Optional Parts	
– ·· – ·· –	Field Wiring	
– – – – –	Earth Wiring	
———	Factory Wiring	
*	Field Connection	

NOTE: *All the field wiring equipment must comply with local codes*

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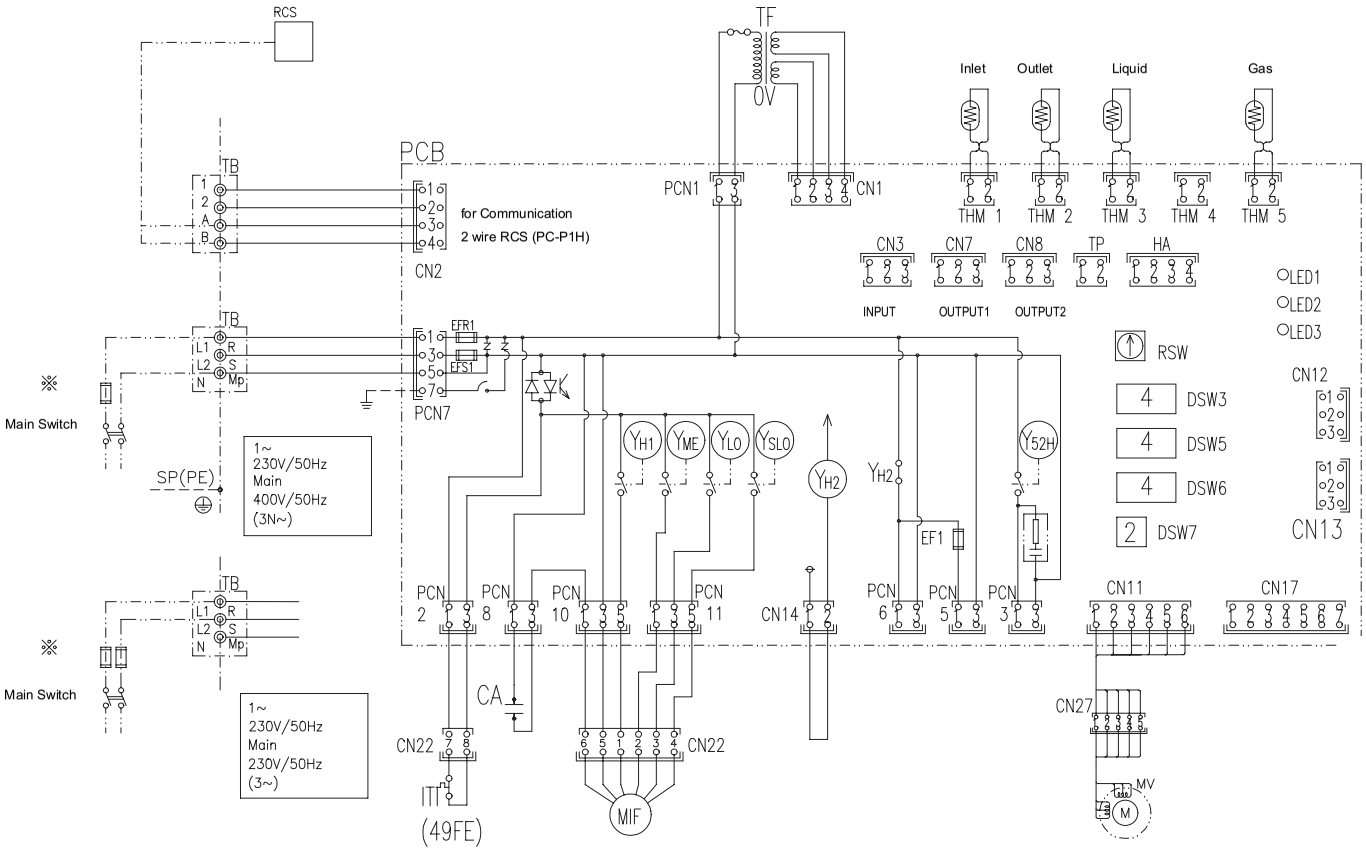
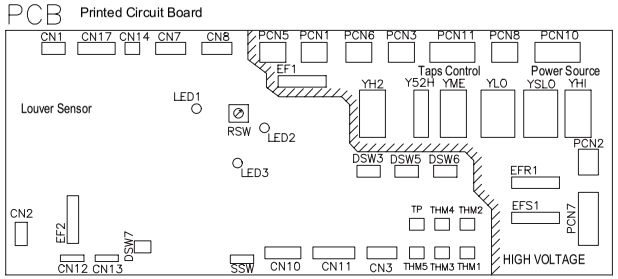
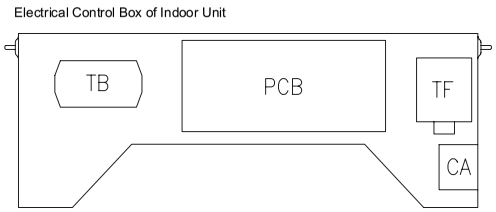
Inspire the Next

Electrical wiring diagram for models: RPF(I)-1.0~2.5FSNE





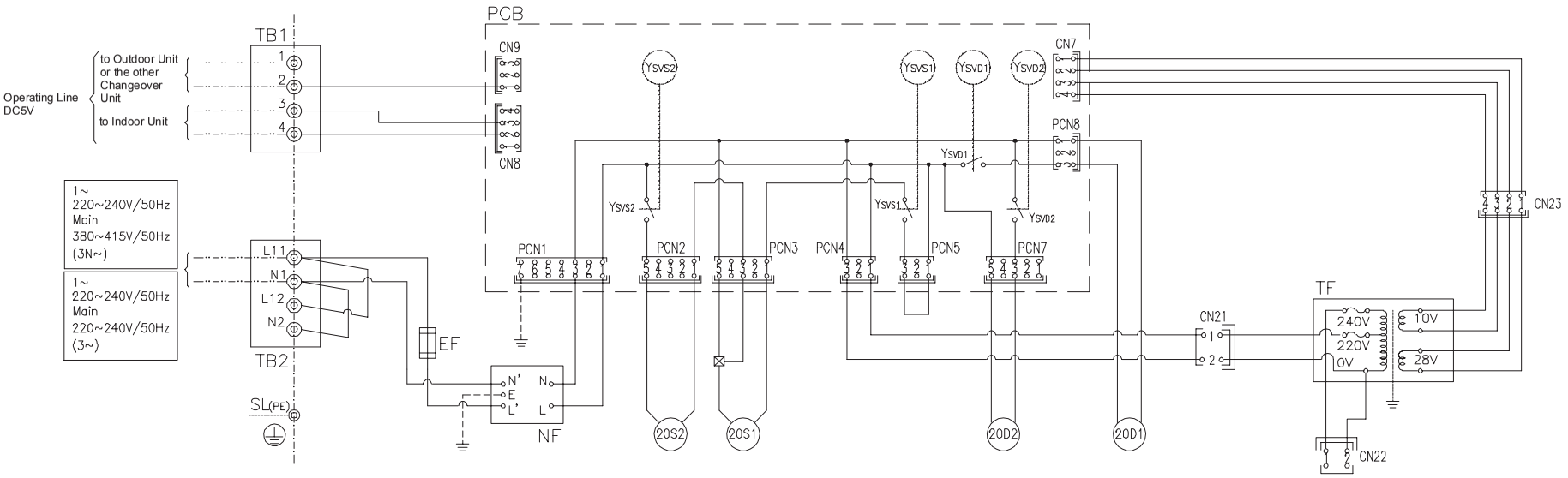


for RCS
PC-2H2

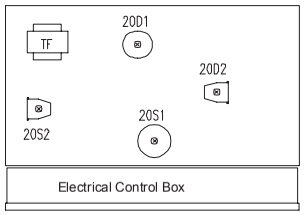
Mark	Name	Remarks
CA	Capacitor for Indoor Fan	
CN	Connector	
DSW3	Unit Capacity Code	On PCB
DSW5	Refrigerant Cycle No.	On PCB
DSW6	Unit Models Code	On PCB
DSW7	Fuse Recover/ Remote Controller Selector	On PCB
RSW	Indoor Unit no. Setting	On PCB
EFR1,EFS1,EF1	Fuse	On PCB
ITI	Internal Thermoststor Indoor Fan Motor	
LD1~3	Alarm Code	On PCB
MIF	Motor for Indoor Fan	
MV	Expansion valve	On PCB
PCB	Printed Circuit Board	
RCS	Remote Control Switch	Optional Part
RSW	Indoor Unit No. Settings	On PCB
SSW	Slide Switch	
TB	Terminal Board	
THM1	Inlet Air Thermistor	On PCB
THM2	Outlet Air Thermistor	On PCB
THM3	Liquid Pipe Thermistor	On PCB
THM5	Gas Pipe Thermistor	On PCB
TF	Transformer	
YME	Relay for ME Fan Motor Tap	DC Coil
YLO	Relay for LO Fan Motor Tap	DC Coil
YSLO	Relay for SLO Fan Motor Tap	DC Coil
YH1	Relay for Hi Fan Motor Tap	DC Coil
◎	Terminals	
·X·	Field Connection	
– ·· – ·· –	Field Wiring	
- - - - - -	Earth Wiring	
————	Factory Wiring	

***NOTE**: All the field wiring equipment must comply with local codes*

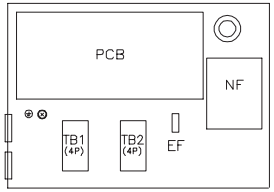
Electrical wiring diagram for models: CH-UNIT (4.0/8.0/12.0)



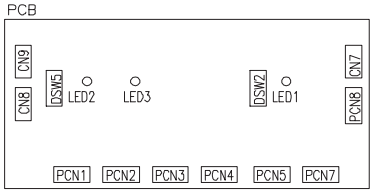
Arrangement of Solenoid Valve (Top View)



Location of Main Parts



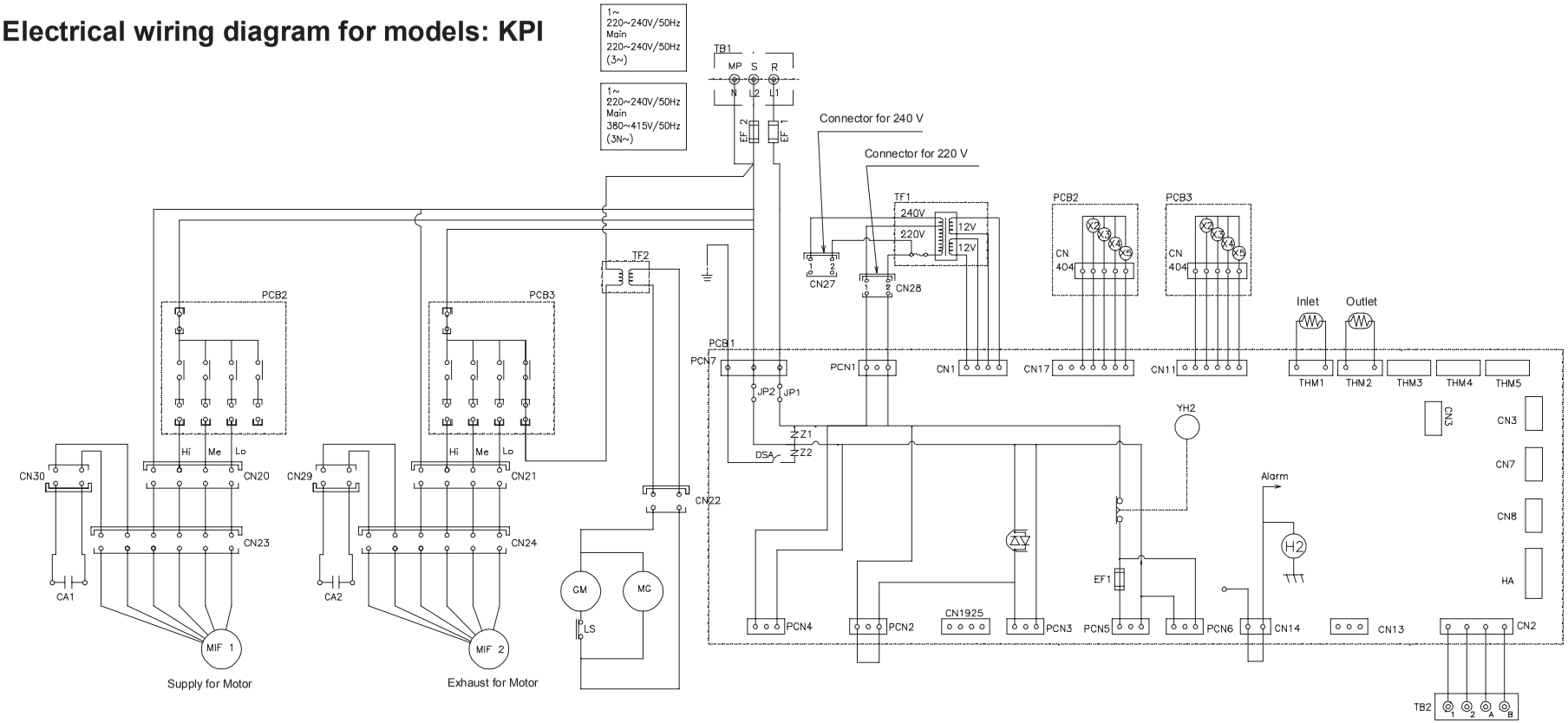
PCB Sockets Location



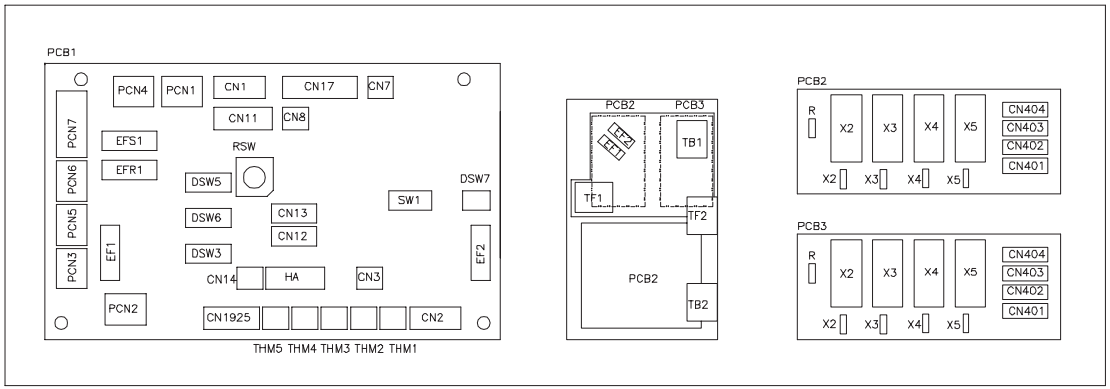
Mark	Name	Remarks
CN	Connector	
EF	Fuse	1A
PCB	Printed Circuit Board	
NF	Noise Filter	
TB1,2	Terminal Board	
SVD1~SVS2	Solenoid Valve	AC220-240V
TF	Transformer	
◎	Terminals	
—X—	Close-end Connector	
·X·	Field Connection	
– ·· – ·· –	Field Wiring	
- - - - - -	Earth Wiring	
————	Factory Wiring	

NOTE: *All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: KPI



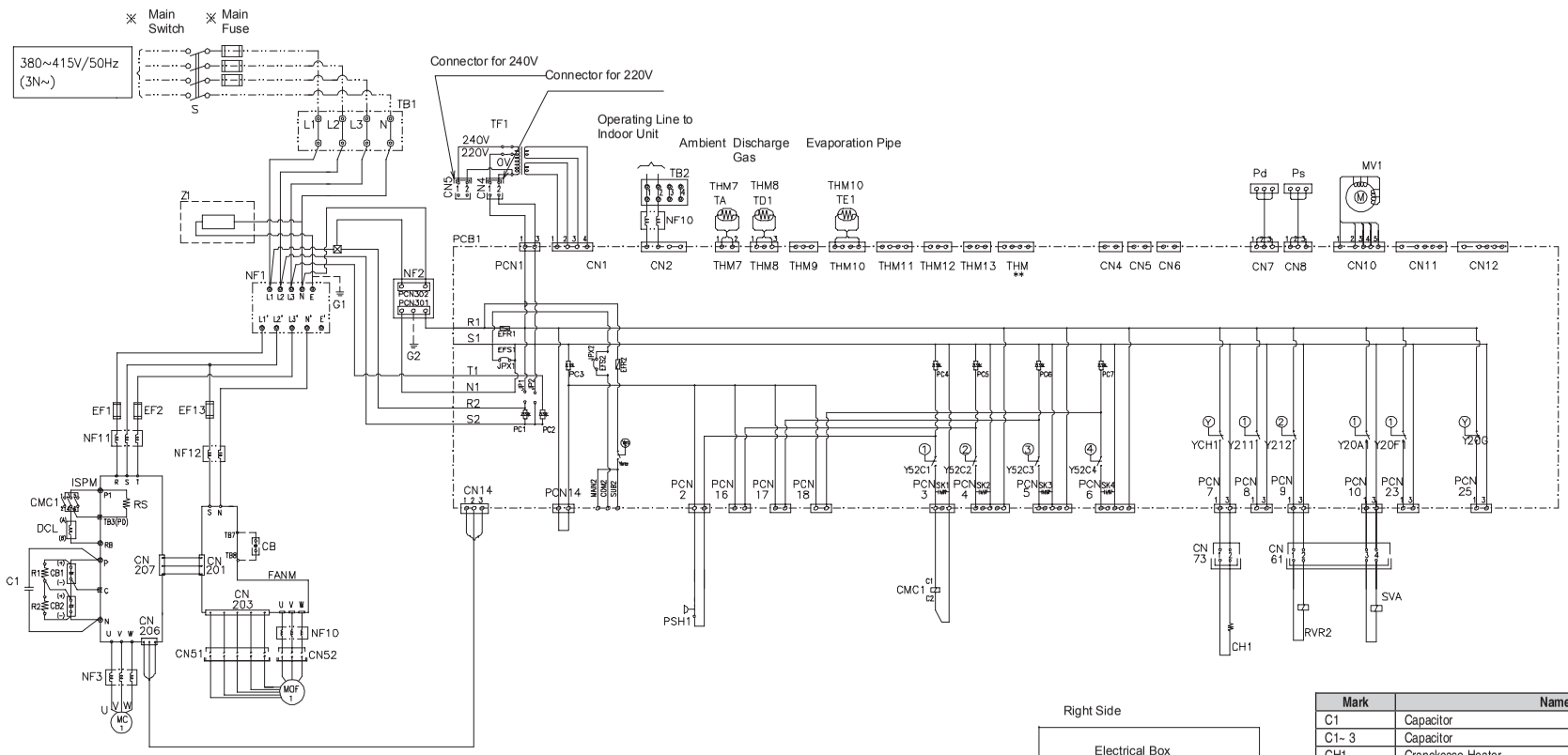
Printed Circuit Board

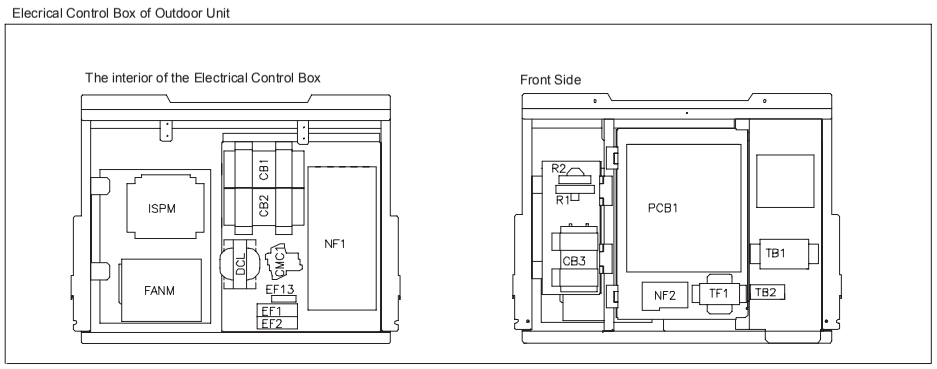


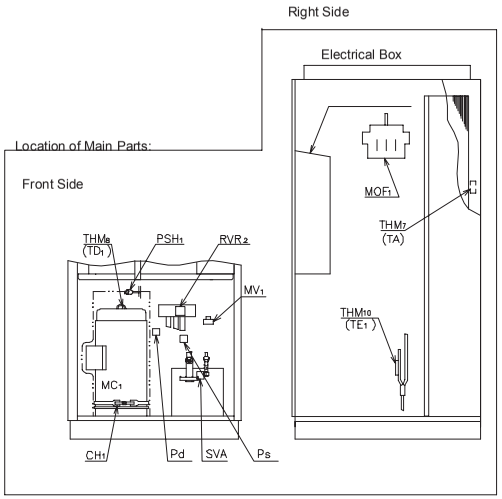
Mark	Name	Remarks
CA	Capacitor for Indoor Fan	
CN	Connector	
DSW3	Unit Capacity Code	On PCB
DSW5	Refrigerant Cycle No.	On PCB
DSW6	Unit Models Code	On PCB
RSW	Indoor Unit no. Setting	On PCB
EFR1,EFS1,EF1	Fuse	On PCB
ITI	Internal Thermostst for Indoor Fan Motor	
LD1~3	Alarm Code	On PCB
MIF1,2	Motor for Indoor Fan	
GM	Motor (bypass damper)	
ILS	Magnet for gas by pass damper	
PCB1,2	Printed Circuit Board	
RSW	Indoor Unit No. Settings	On PCB
SSW	Slide Switch	
TB	Terminal Board	
THM1	Inlet Air Thermistor	On PCB
THM2	Outlet Air Thermistor	On PCB
TF	Transformer	
YME	Relay for ME Fan Motor Tap	DC Coil
YLO	Relay for LO Fan Motor Tap	DC Coil
YSLO	Relay for SLO Fan Motor Tap	DC Coil
YH1	Relay for Hi Fan Motor Tap	DC Coil
◎	Terminals	
·X·	Field Connection	
– " – " –	Field Wiring	
- - - - - -	Earth Wiring	
———	Factory Wiring	

***NOTE**: All the field wiring equipment must comply with local codes*

Electrical wiring diagram for model: RAS-5FSN





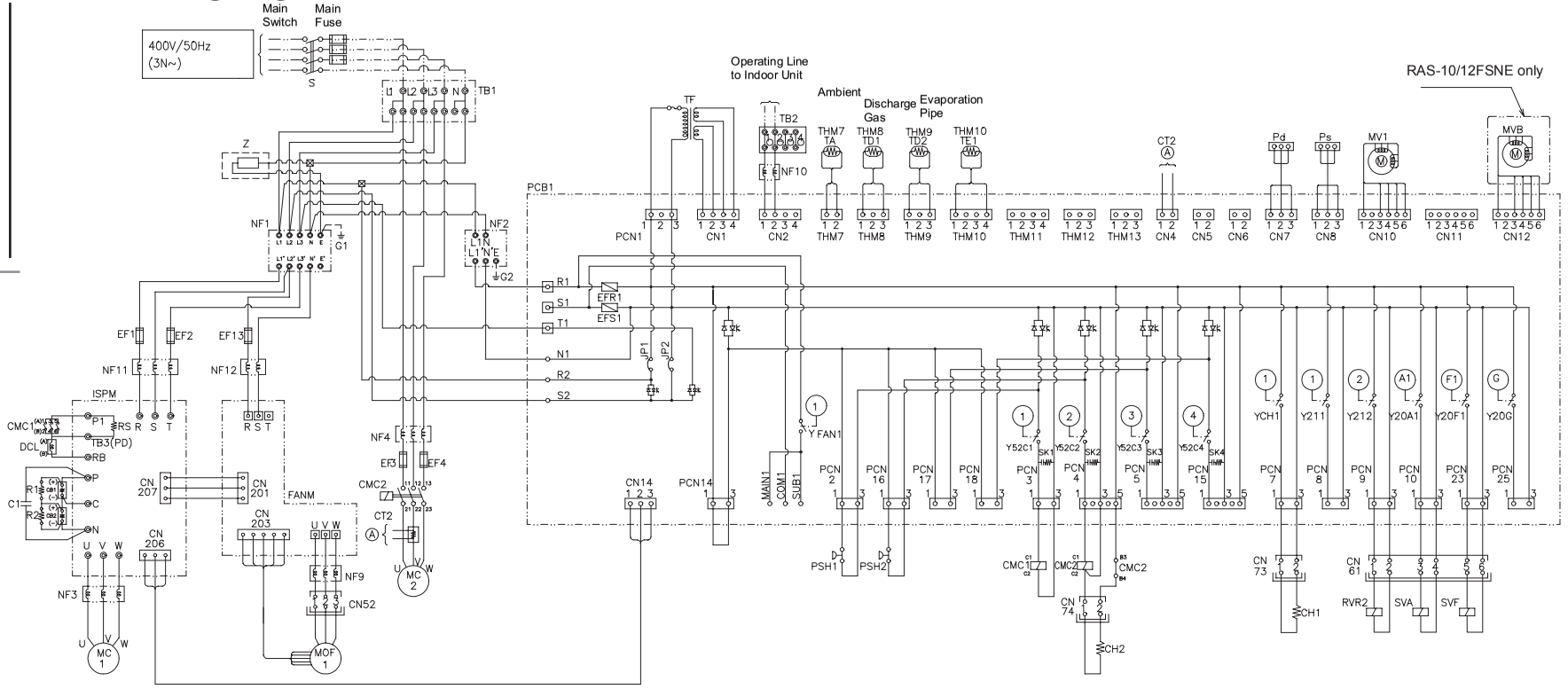


Mark	Name
C1	Capacitor
C1~ 3	Capacitor
CH1	Cranckcase Heater
CMC1	Contactor for Compressor Motor
CN, PCN	Connector
DCL	Reactor
DSW1~10	Dip Switch on PCB
EF1,2,13	Fuse
FANM	Fan Module
ISPM	Inverter Module
LED	Light Emitting Diode
MC1	Motor for Compressor
MOF1	Motor for Outdoor Fan
MV1	Micro-Computer Control Expansion Valve
NF1~12	Noise Filter
PCB1	Printed Circuit Board
Pd,s	Sensor for Refrigerant Pressure
PSH1	Pressure Switch for Protection
PSW1~3	Push Switch on PCB1
R1,2	Resistor
RVR2	Reversing Valve Relay
SVA	Solenoid Valve for Hot Gas Bypass
TB1,2	Terminal Board
TF1	Transformer
THM7~10	Thermistor
Y	Auxiliary Relay on PCB1
Z	Surge Absorber
◎	Terminals
—⊠—	Close-end Connector
※·	Field Supplied
– ·· – ··· –	Field Wiring
– – – – –	Earth Wiring
————	Factory Wiring

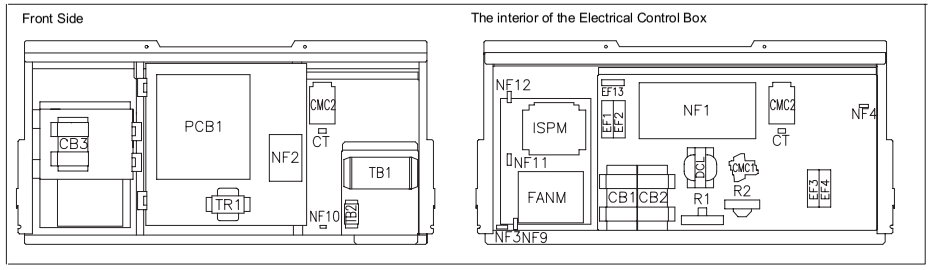
NOTE: *All the field wiring equipment must comply with local codes*

HITACHI
Inspire the Next

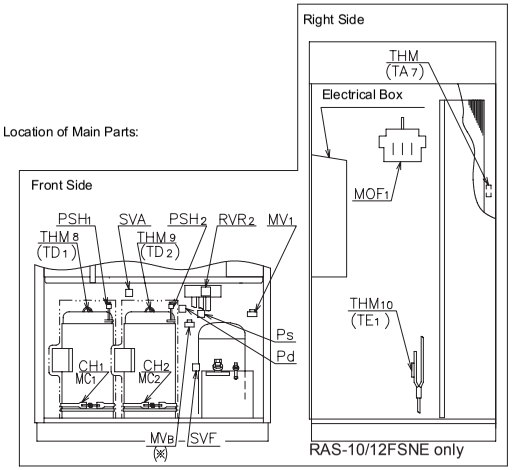
Electrical wiring diagram for model: RAS-8/10/12FSNE



Elecrical Control Box of Outdoor Unit



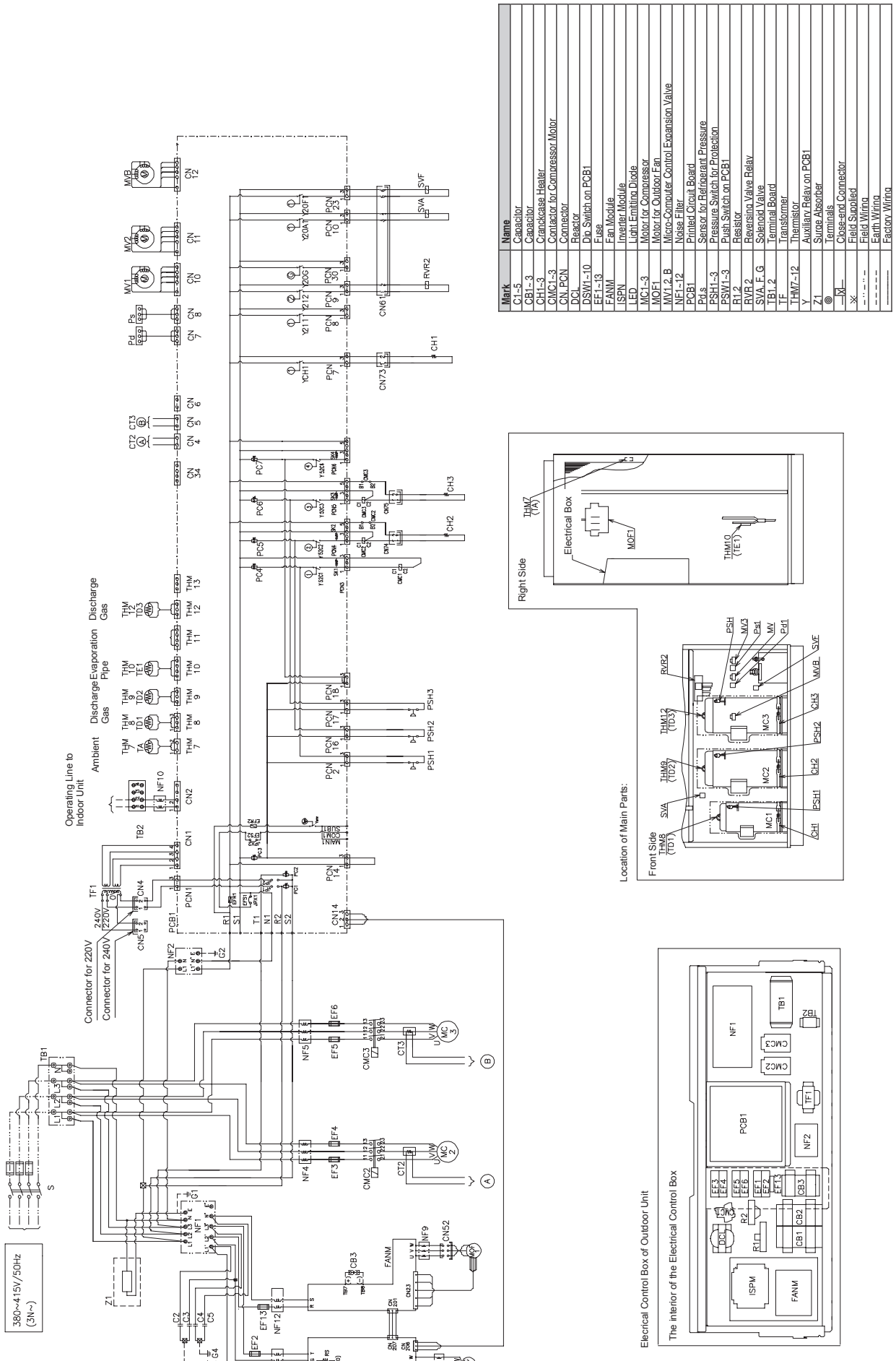
Location of Main Parts:



Mark	Name
C1	Capacitor
CB1~ 3	Capacitor
CH1, 2	Crancкcase Heater
CMC1, 2	Contactor for Compressor Motor
CN, PCN	Connector
DCL	Reactor
DSW1~10	Dip Switch on PCB1
EF1~13	Fuse
FANM	Fan Module
ISPM	Inverter Module
LED	Light Emitting Diode
MC1~ 2	Motor for Compressor
MOF1	Motor for Outdoor Fan
MV1,B	Micro-Computer Control Expansion Valve
NF1~12	Noise Filter
PCB1	Printed Circuit Board
Pd,s	Sensor for Refrigerant Pressure
PSH1, 2	Pressure Switch for Protection
PSW1~ 3	Push Switch on PCB1
R1,2	Resistor
RVR1, 2	Reversing Valve Relay
SVA, F, G	Solenoid Valve
TB1,2	Terminal Board
TF	Transformer
THM7~13	Thermistor
Y	Auxiliary Relay on PCB1
Z	Surge Absorber
◎	Terminals
—⊠—	Close-end Connector
·X·	Field Supplied
– ·· – ·· –	Field Wiring
– – – – –	Earth Wiring
———	Factory Wiring

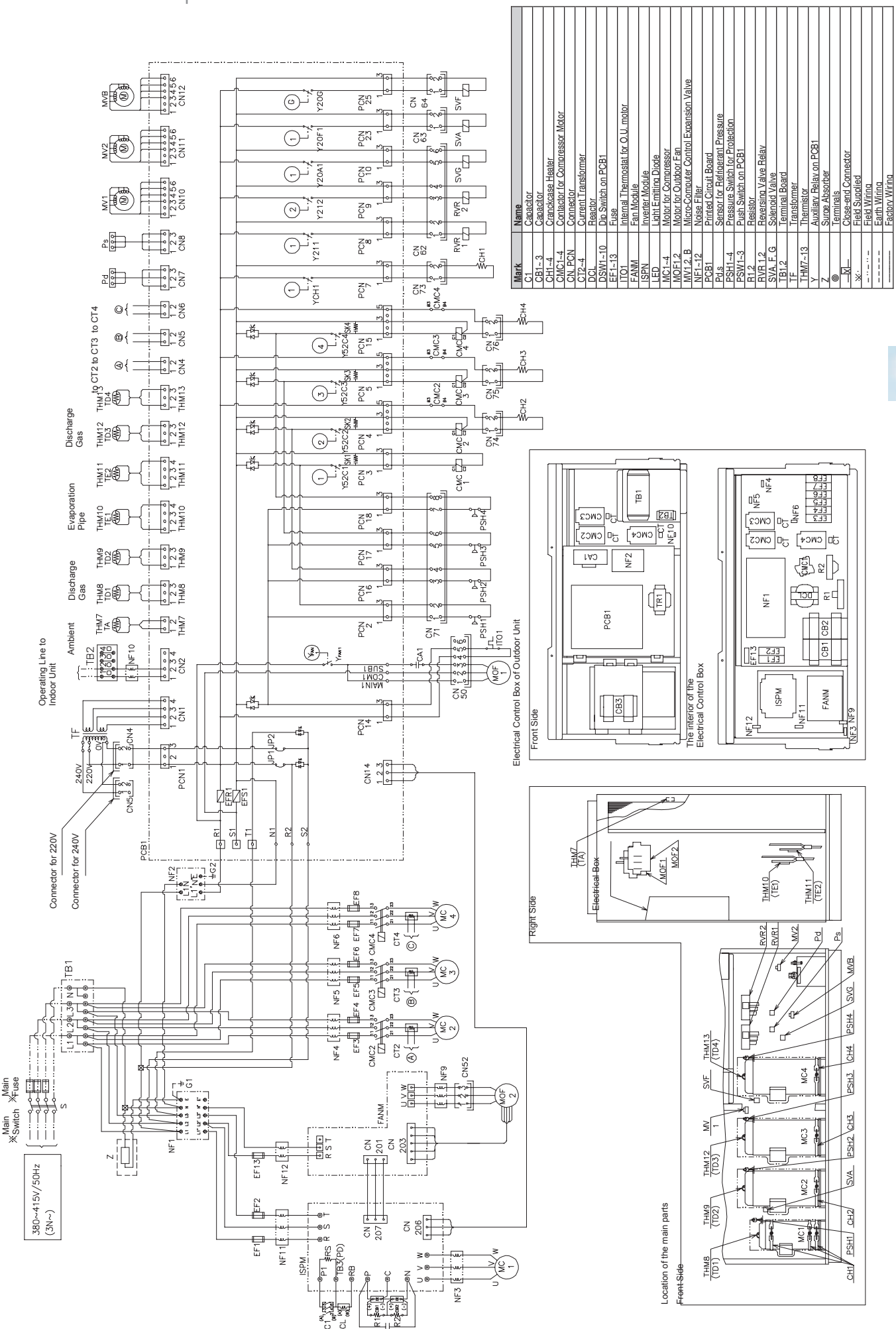
***NOTE**: All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: RAS-14/16FSN



NOTE: All the field wiring equipment must comply with local codes

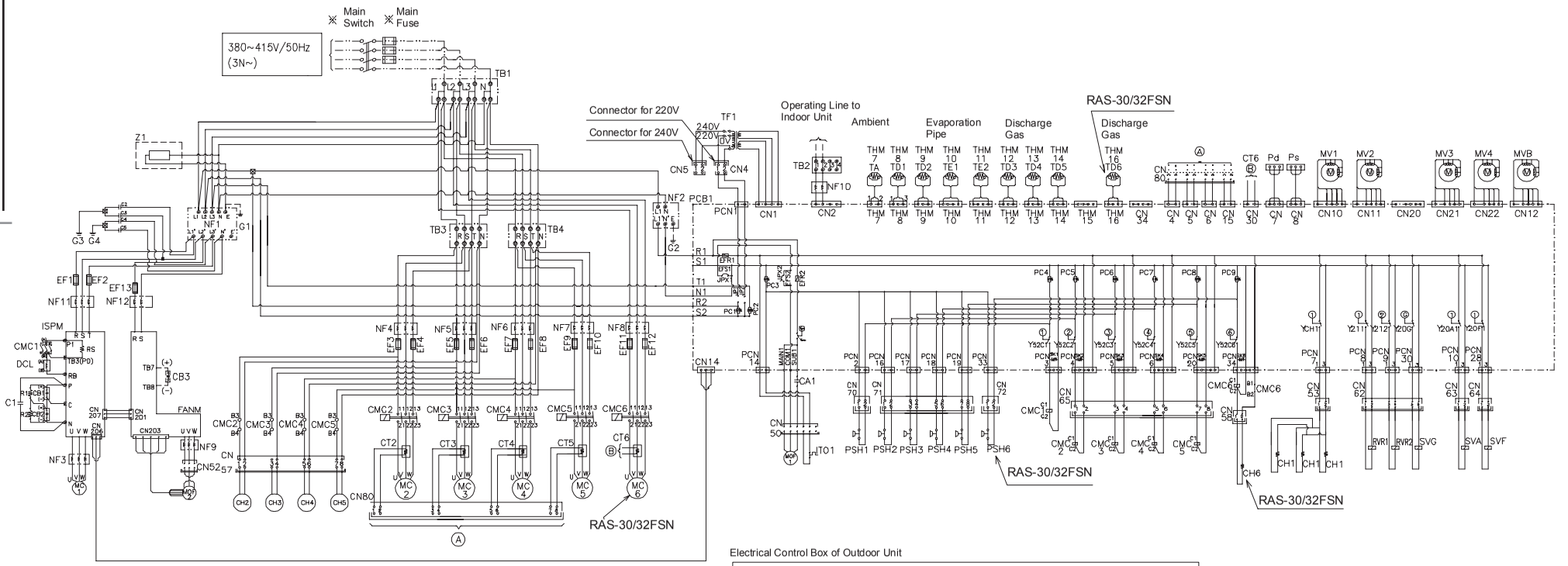
Electrical wiring diagram for models: RAS-18/20/22FSN



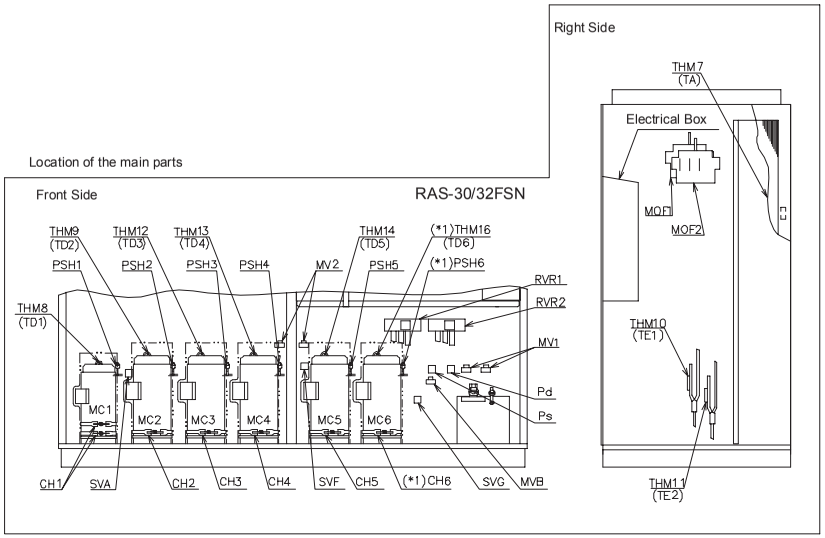
3

NOTE: All the field wiring equipment must comply with local codes

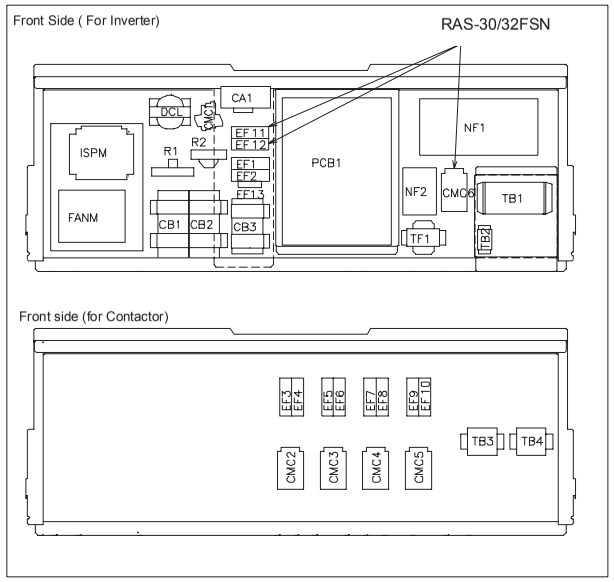
Electrical wiring diagram for models: RAS-24~32FSN



Location of the main parts



Electrical Control Box of Outdoor Unit

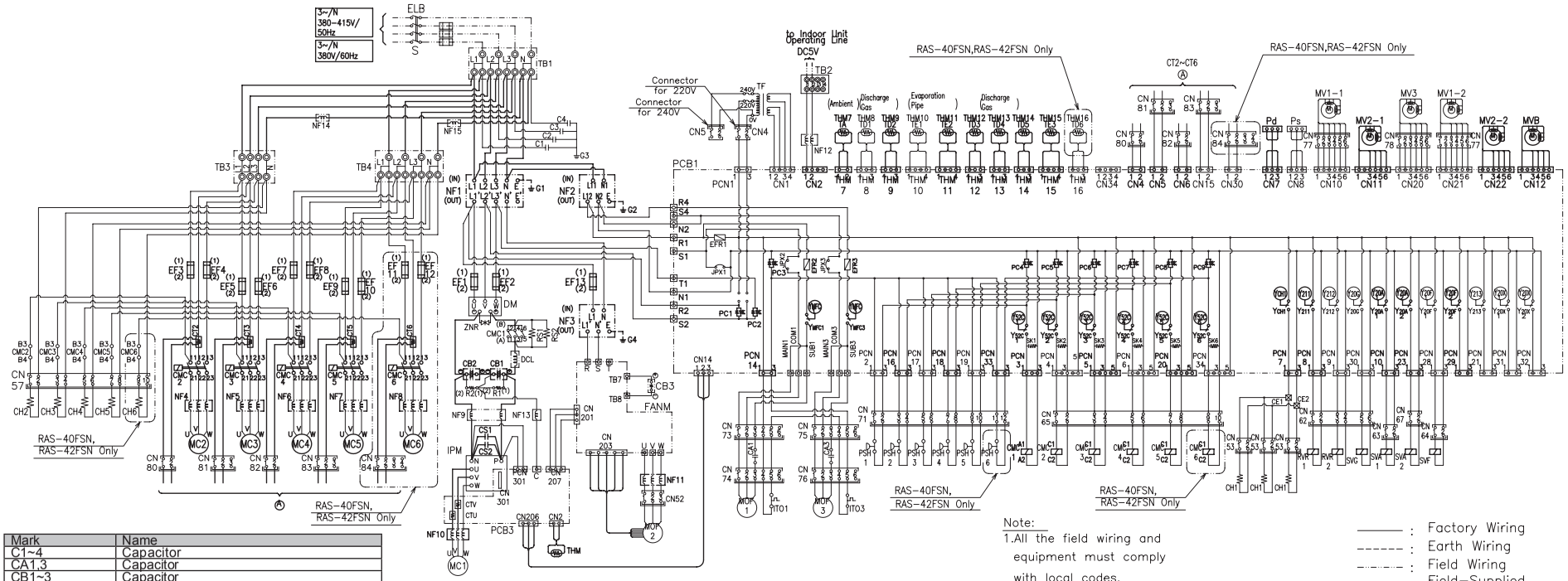


Mark	Name
C1~5	Capacitor
CB1~3	Capacitor
CH1~6	Crankcase Heater
CMC1~6	Contactor for Compressor Motor
CN, PCN	Connector
DCL	Reactor
DSW1~10	Dip Switch on PCB1
EF1~13	Fuse
ITO1	Internal Thermostat for O.U. Fan Motor
ISPN	Inverter Module
LED	Light Emitting Diode
MC1~6	Motor for Compressor
MOF1,2	Motor for Outdoor Fan
MV1,2,3,4,	Micro-Computer Control Expansion Valve
NF1~12	Noise Filter
PCB1	Printed Circuit Board
Pd,s	Sensor for Refrigerant Pressure
PSH1~6	Pressure Switch for Protection
PSW1~3	Push Switch on PCB1
R1,2	Resistor
RVR 1,2	Reversing Valve Relay
SVA, F, G	Solenoid Valve
TB1, 2	Terminal Board
TF1	Transformer
THM7~16	Thermistor
Y	Auxiliary Relay on PCB1
Z	Surge Absorber
◎	Terminals
—[X]—	Close-end Connector
※	Field Supplied
– ·· – ·· –	Field Wiring
– – – – –	Earth Wiring
———	Factory Wiring

NOTE: *All the field wiring equipment must comply with local codes*

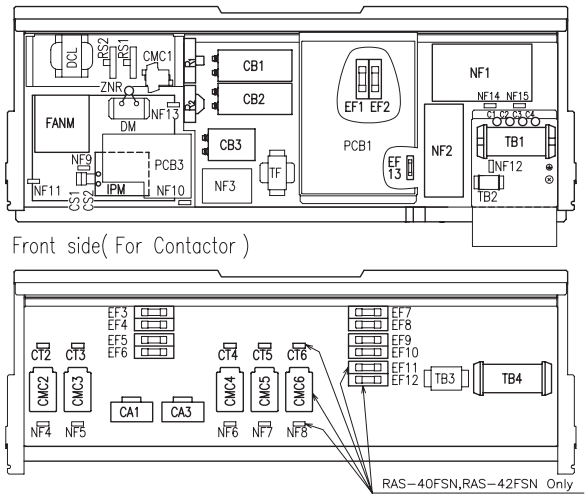
HITACHI
Inspire the Next

Electrical wiring diagram for models: RAS-36/42FSN

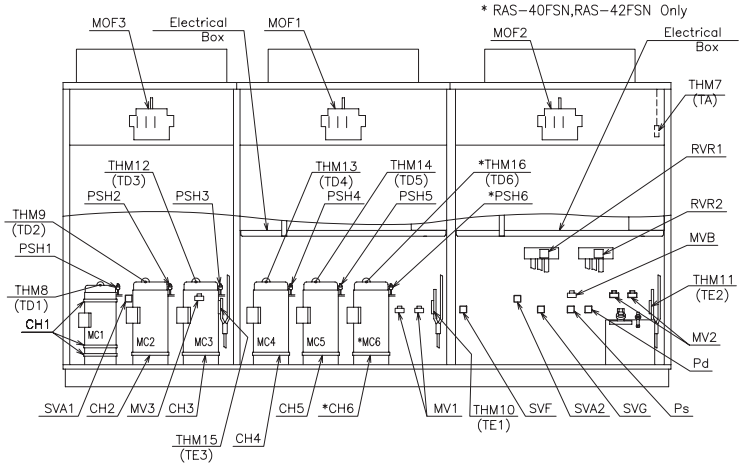


Mark	Name
C1~4	Capacitor
CA1,3	Capacitor
CB1~3	Capacitor
CH1~6	Crankcase Heater
CMC1~6	Contact for compressor motor
CN, PCN	Connector
CS1,2	Capacitor
CT2~6	Current transformer
DCL	Reactor
DM	Diode Module
DSW1~10	Dip switch on PCB1
EF1~13	Fuse
FANM	Fan module
IPM	Inverter module
LED1~3	Light Emitting Diode
MC1~6	Motor for compressor
MOF1~3	Motor for outdoor fan
MV1~3B	Micro-Computer control expansion valve
NF1~15	Noise filter
PCB1,3	Printed circuit board
Pd,Ps	Sensor for Refrigerant Pressure
PSH1~6	Pressure Switch for Protection
PSW1~3	Push Switch on PCB1
R1,2	Resistor
RS1,2	Resistor
RVR 1,2	Reversing Valve Relay
SV A1,A2,F,G	Solenoid Valve for Hot Gas Bypass
TB1~4	Terminal Board
TF	Transformer
THM	Thermistor for Fin temperature
THM7~16	Thermistor
Y	Auxiliary Relay on PCB1
Z	Surge Absorber
◎	Terminals
-⊠-	Close-end Connector
✣	Field Supplied
–''–''–''–''–''–	Field Wiring
– – – – – – – –	Earth Wiring
————	Factory wiring

Electrical Control Box of Outdoor Unit

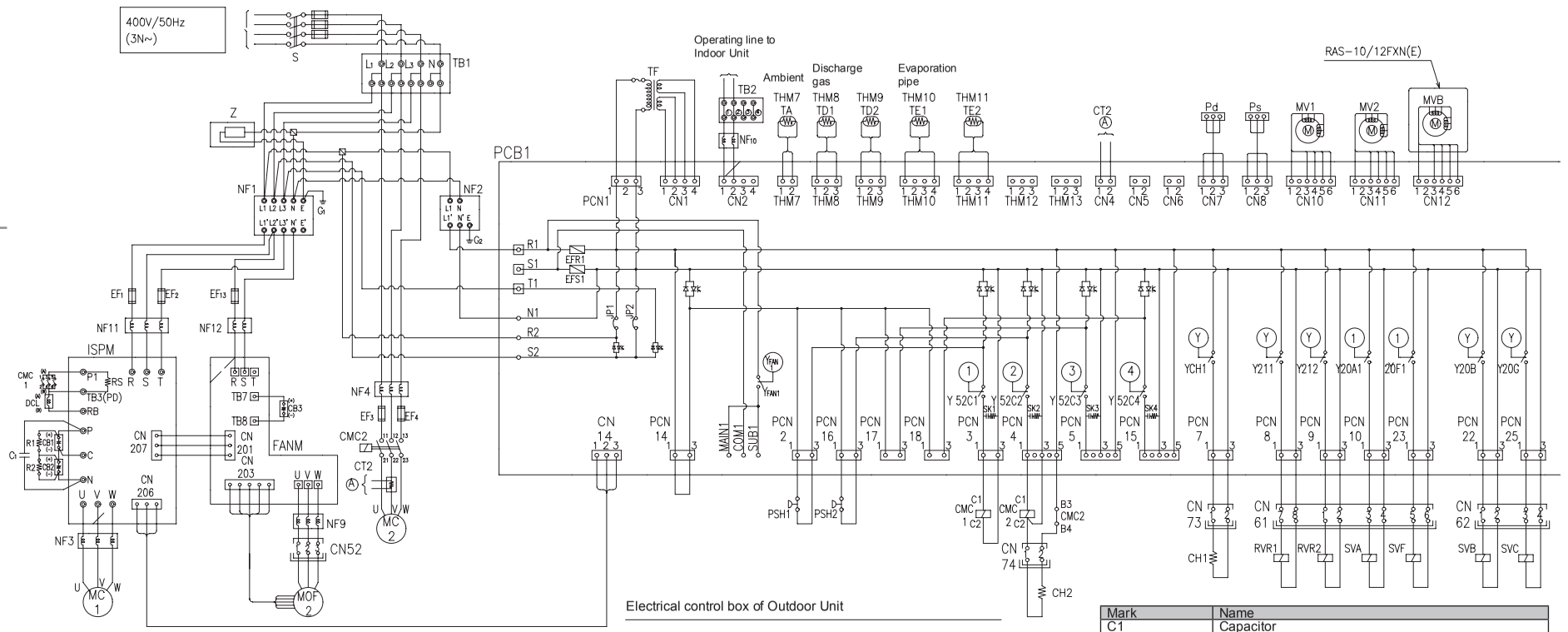


Location of Main Parts



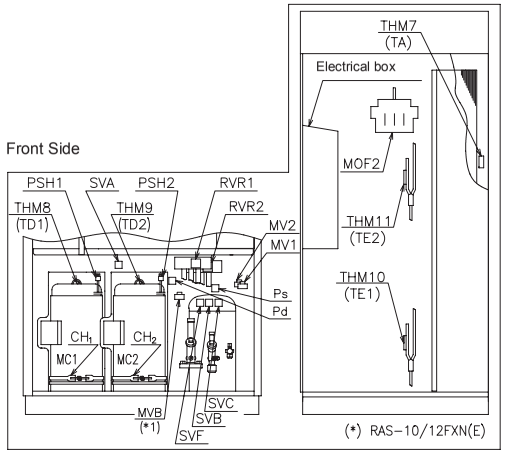
NOTE: *All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: RAS-8~12FXN(E)



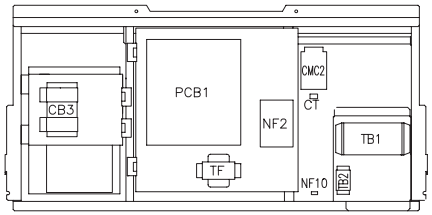
Location of the main parts

Right Side

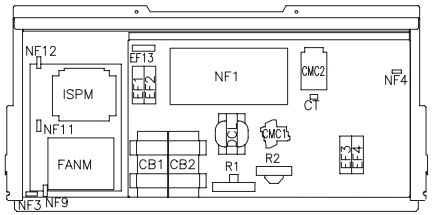


Electrical control box of Outdoor Unit

Front Side



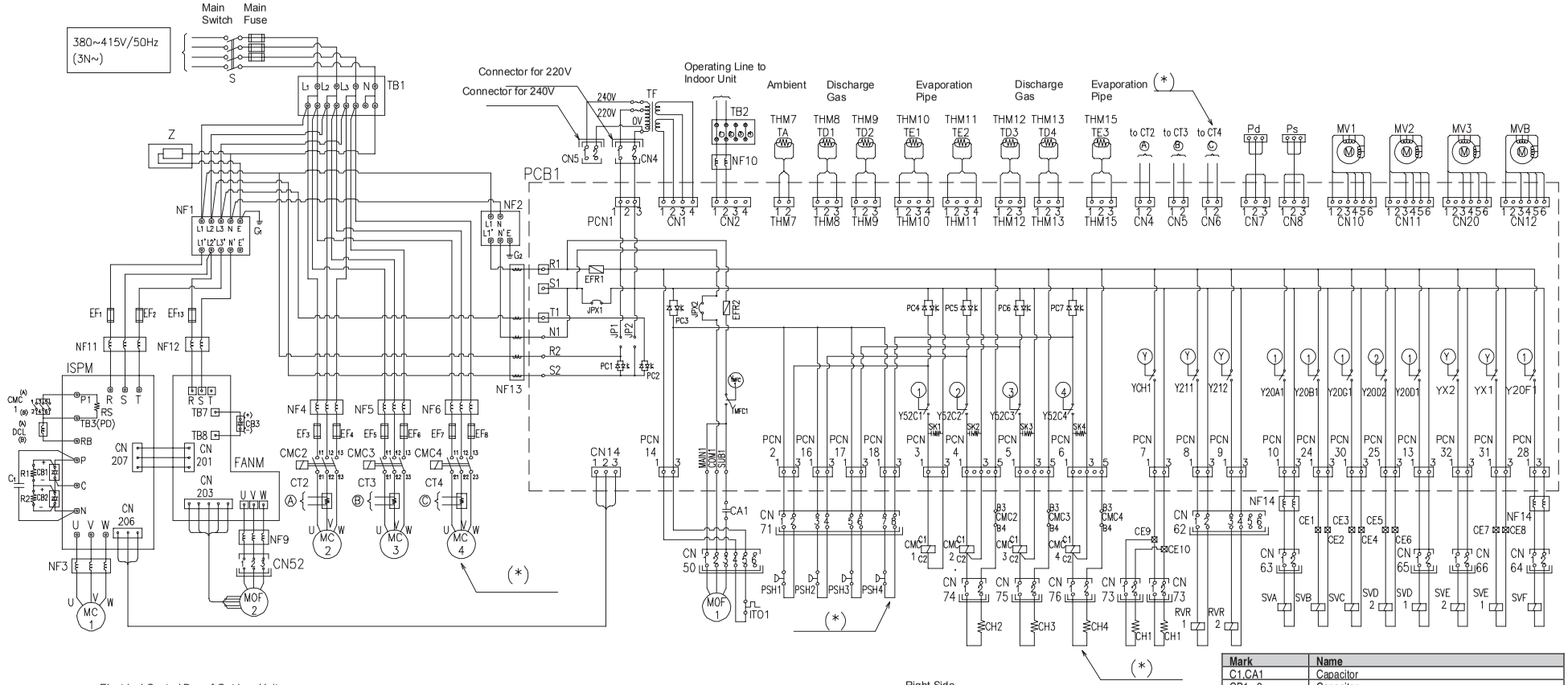
The interior of the electrical control box

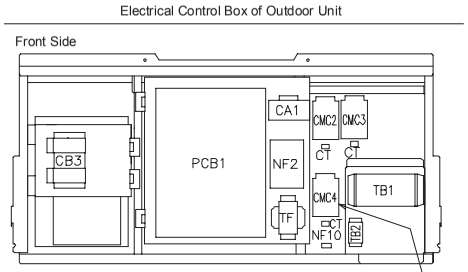


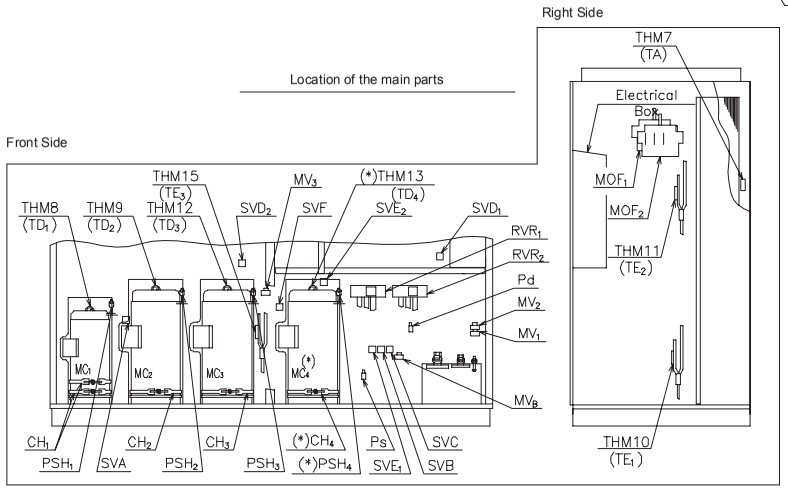
Mark	Name
C1	Capacitor
CB1~3	Capacitor
CH1,2CMC1~2	Canckcase heater
CN, PCN	Connector
CT2	Current transformer
DCL	Reactor
DSW1~10	Dip switch on PCB
EF1~13	Fuse
FANM	Fan module
ISPM	Inverter module
LED	Light Emitting Diode
MC1,2	Motor for compressor
MOF2	Motor for outdoor fan
MV1,2B	Micro-Computer control expansion valve
NF1~12	Noise filter
PCB1	Printed circuit board
Pd,s	Sensor for Refrigerant Pressure
PSH1,2	Pressure Switch for Protection
PSW1~3	Push Switch on PCB1
R1,2	Resistor
RVR 1,2	Reversing Valve Relay
SVA, B,C,F,	Solenoid Valve
TB1, 2	Terminal Board
TF1	Transformer
THM7~11	Thermistor
Y	Auxiliary Relay on PCB1
Z	Surge Absorber
◎	Terminals
-⊠-	Close-end Connector
❖	Field Supplied
—··—··—··—··—··	Field Wiring
— — — — — — —	Earth Wiring
———————	Factory wiring

NOTE: *All the field wiring equipment must comply with local codes*

Electrical wiring diagram for models: RAS-16~22FXN





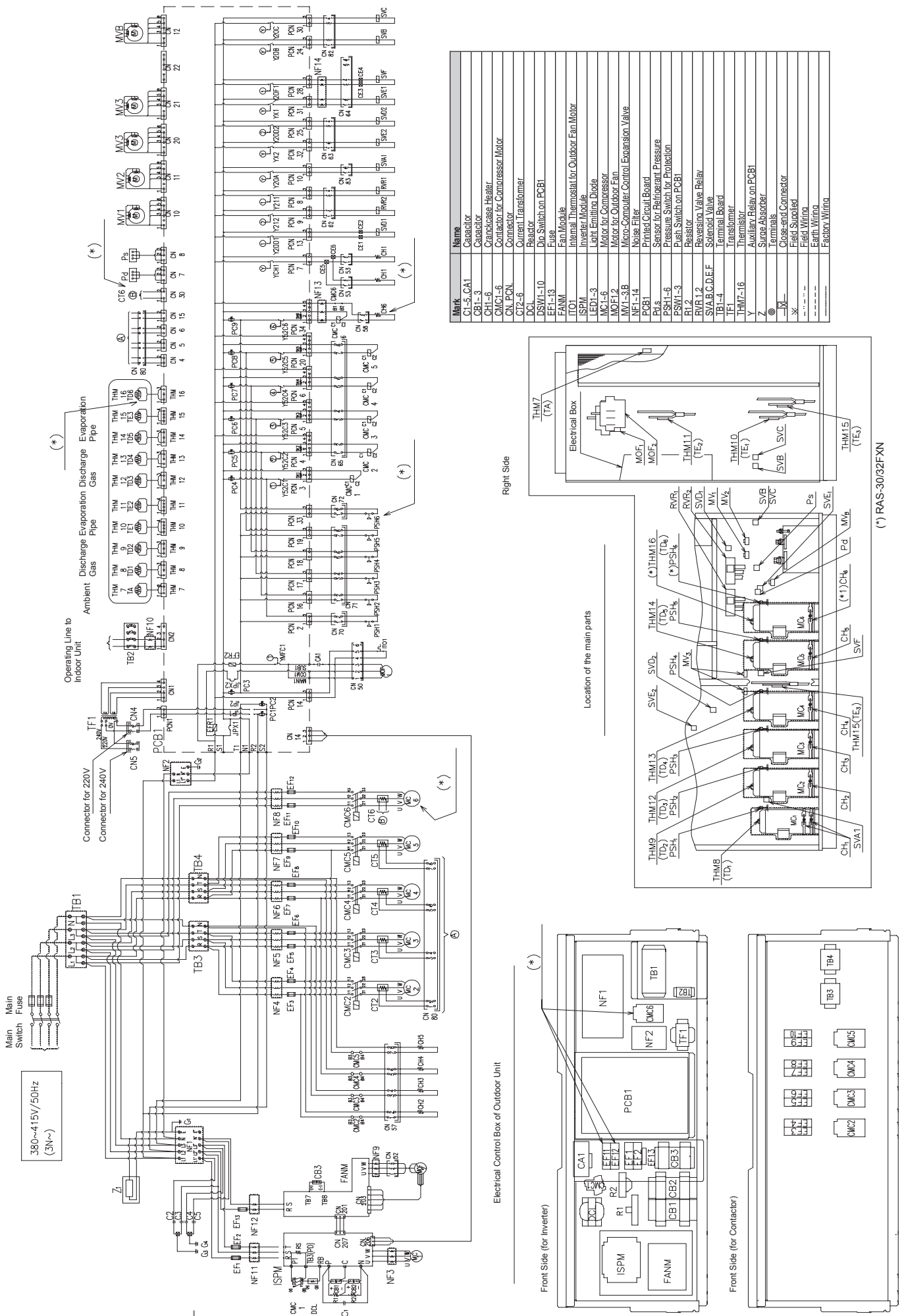


(*) RAS-20/22FXN

Mark	Name
C1,CA1	Capacitor
CB1~3	Capacitor
CH1~4	Cranckcase Heater
CMC1~4	Contactor for Compressor Motor
CN_PCN,CE	Connector
CT2~4	Current Transformer
DCL	Reactor
DSW1~10	Dip Switch on PCB1
EF1~13	Fuse
FANM	Fan Module
ITO1	Internal Thermostat for Outdoor Fan Motor
ISPM	Inverter Module
LED	Light Emitting Diode
MC1~4	Motor for Compressor
MOF1,2	Motor for Outdoor Fan
MV1~3,B	Micro-Computer Control Expansion Valve
NF1~14	Noise Filter
PCB1	Printed Circuit Board
Pd,s	Sensor for Refrigerant Pressure
PSH1~2	Pressure Switch for Protection
PSW1~3	Push Switch on PCB1
R1,2	Resistor
RVR 1,2	Reversing Valve Relay
SVA,B,C,D,E,F	Solenoid Valve
TB1, 2	Terminal Board
TF1	Transformer
THM7~15	Thermistor
Y	Auxiliary Relay on PCB1
Z	Surge Absorber
◎	Terminals
—[X]—	Close-end Connector
※	Field Supplied
– ·· – ·· –	Field Wiring
– – – – –	Earth Wiring
————	Factory Wiring

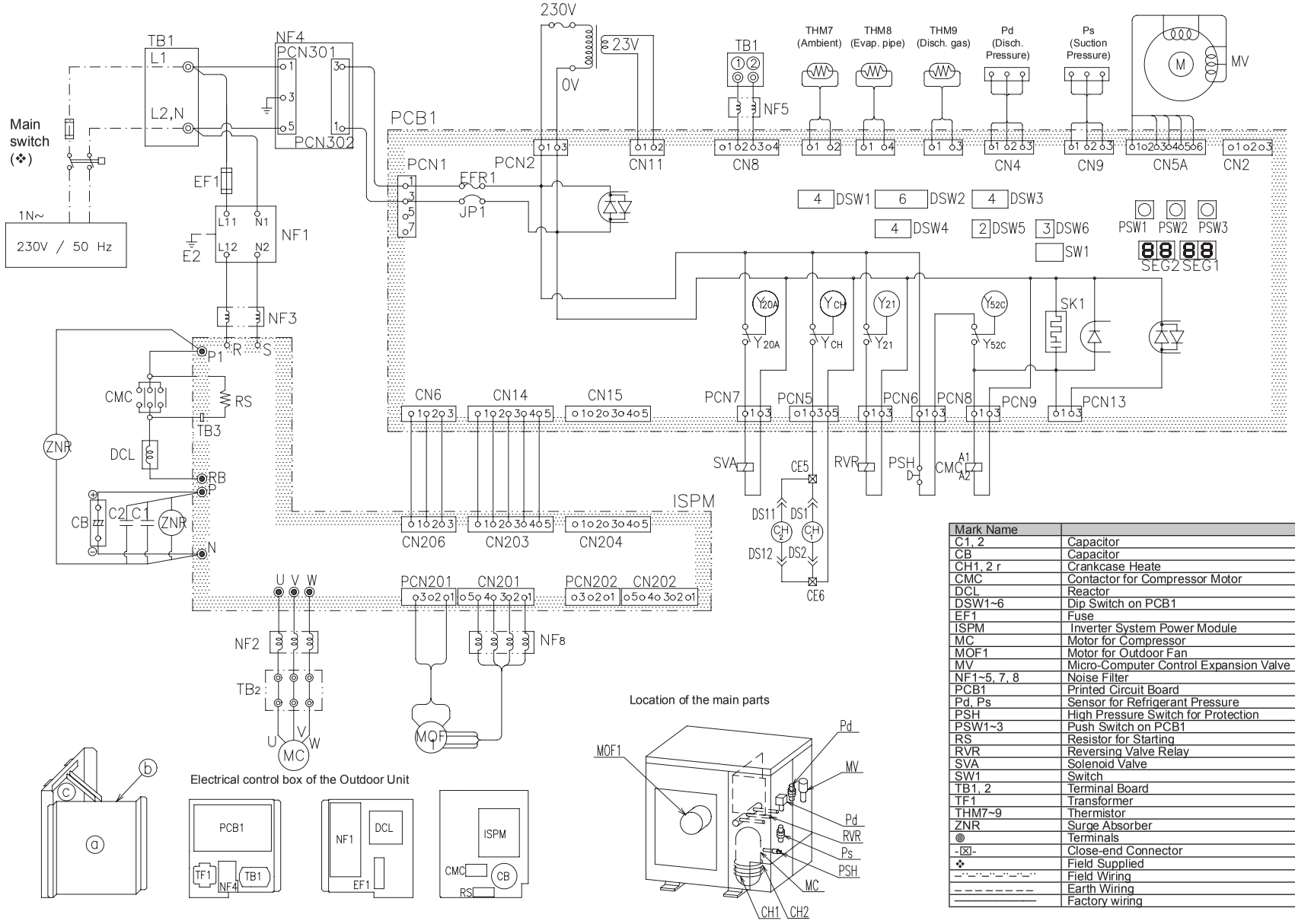
NOTE: All the field wiring equipment must comply with local codes

Electrical wiring diagram for models: RAS-24~32FXN



NOTE: *All the field wiring equipment must comply with local codes*

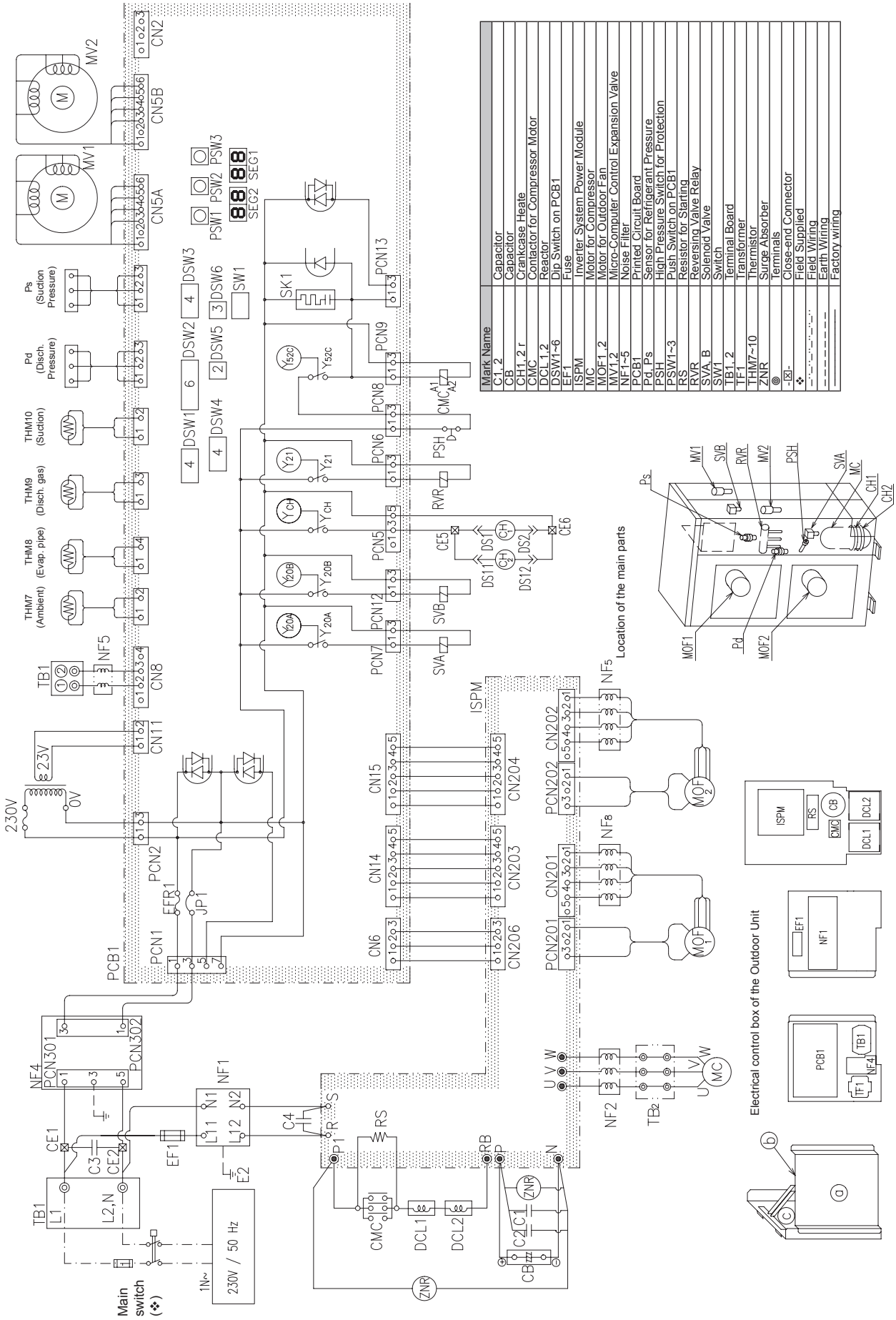
Electrical wiring diagram for models: RAS-3FSVNE



Mark	Name
C1, 2	Capacitor
CB	Capacitor
CH1, 2 r	Crankcase Heate
CMC	Contactor for Compressor Motor
DCL	Reactor
DSW1~6	Dip Switch on PCB1
EF1	Fuse
ISPM	Inverter System Power Module
MC	Motor for Compressor
MOF1	Motor for Outdoor Fan
MV	Micro-Computer Control Expansion Valve
NF1~5, 7, 8	Noise Filter
PCB1	Printed Circuit Board
Pd, Ps	Sensor for Refrigerant Pressure
PSH	High Pressure Switch for Protection
PSW1~3	Push Switch on PCB1
RS	Resistor for Starting
RVR	Reversing Valve Relay
SVA	Solenoid Valve
SW1	Switch
TB1, 2	Terminal Board
TF1	Transformer
THM7~9	Thermistor
ZNR	Surge Absorber
◎	Terminals
-⊠-	Close-end Connector
✣	Field Supplied
–'–'–'–'–'–'–'–	Field Wiring
– – – – – – – –	Earth Wiring
————	Factory wiring

NOTE: All the field wiring equipment must comply with local codes

Electrical wiring diagram for models: RAS-4/5FSVNE



NOTE: All the field wiring equipment must comply with local codes

4. Remote control switch installation

This chapter describes the procedures that you must follow to install the optional remote control switches that work with the Set-Free FSN(E)/FXN(E)/FSVNE outdoor units and the full range of Hitachi indoor units.

CONTENTS

DANGER:

- *DO NOT pour water into the remote control switch. These products are equipped with electrical components. If you pour water into these products, you may cause a serious electrical shock.*
- *If your hands are wet, DO NOT operate the switches. You may cause an electrical shock.*
- *If the protection devices function often or if the operation switches do not function well, turn OFF the main power source. Then, contact your HITACHI distributor or your HITACHI dealer.*
- *If you find any other abnormal operations, stop the system and turn OFF the main power source. Then, contact your HITACHI distributor or your HITACHI dealer.*

WARNING:

- *DO NOT perform the installation work and the electrical wiring connection.*
- *If the repair work, the maintenance work or other service work is required, contact your HITACHI distributor or your HITACHI dealer.*
- *DO NOT modify the electrical wiring. You may cause serious accidents.*

CAUTION:

- *DO NOT install the remote control switch and the cable in the following places:*
  - *Places where there is oil vapor and the oil is dispersed.*
  - *Places that are near hot springs (in a sulfuric environment).*
  - *Places where the generation of flammable gas, the flowing of flammable gas, the leaking of flammable gas or the existence of flammable gas is detected.*
  - *Places that are near the sea (in a salty environment).*
  - *Places in an acid environment or an alkaline environment.*
  - *Places within the reach of children.*
  - *Places where the air from the air conditioning system is directly discharged.*
- *DO NOT install the indoor unit, the outdoor unit, the remote control switch and the cable within approximately three meters from strong electromagnetic radiators, such as those that are used in medical equipment.*
- *If you install the remote control switch in a place where there is electromagnetic radiation, shield the remote control switch and the cable as follows: cover the remote control switch and the cable with the steel box; also, run the cable through the metal conduit tube.*
- *If there is electric noise at the power source of the indoor unit, provide a noise filter.*

CAUTION:

- *DO NOT use the multi-core wire for the electrical wiring. If you use the multi-core wire, some signals of one system will transfer to the other system and the signals will interfere with each other. This will cause a malfunction.*
- *DO NOT use thin-shielded cable such as the CPEVS. These cables have a high electrostatic capacity and can make the transmission signal dull. Also, if you use long cables, transmission errors may occur.*
- *DO NOT run any transmission cable and any signal cable along the power supply wire (220-240V, 380-415V).*
- *DO NOT run any transmission cable and any signal cable along other transmission cables and other signal cables.*
  If you need to run all these cables along, keep a distance of more than 30cm between each cable. Alternatively, insert the cables for each transmission system into the metal conduit tube and ground one end of the conduit tube.

■ Location of the remote control switch

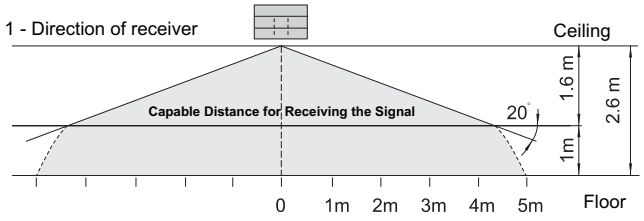
1. With the customer's acceptance, select a suitable handling place and determine the installation place for the remote control switch.
2. If the installation includes a remote control thermostat, select the installation place according to the following considerations:
   - A place where the average room temperature can be detected.
   - A place that is out of the reach of children.
   - A place where the thermostat is not directly exposed to the sun.
   - A place where there are no heat sources nearby.
   - A place where the outdoor air that is caused by the opening and the closing of doors does not affect the thermostat.
   - A place where the air from the air conditioning system is not directly discharged.
   - If you are installing the wireless remote control onto the wall, keep a distance of more than 30cm from the power supply wire.

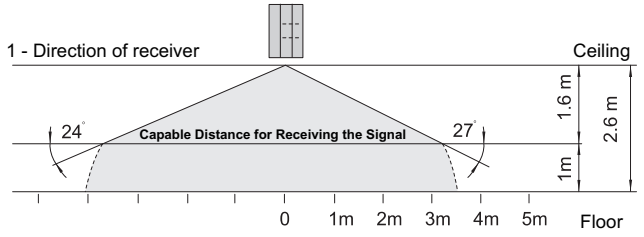
NOTE:

- *To extend the 2-core connector cable between the units for the simultaneous operation of multiple units, use the field-supplied control cable or the optional extension cable.*
- *To connect the wires, cut the remote control cable in the middle. Then, solder the wires and insulate the wires.*
- *For one remote control switch, the maximum total cable length (including the signal cable between the units) is the following: if you are using a cable that is 0.3mm² thick, 30m; if you are using a cable which is thicker than 0.75mm², 500m.*

Standard capable distance for receiving the air panel signal for the wireless control.
(Example with the 4-way cassette)

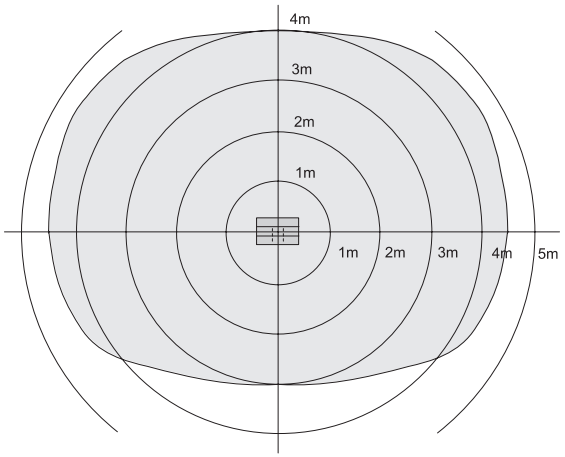
Conditions:
- Typical office room.
- No electronic lamp within 1m around the receiver part of the panel or the receiver kit.





Standard efficient distance for receiving the air panel signal for the wireless control.
(View from above)
(Example with the 4-way cassette)

Conditions:
- Operation of the wireless remote control from the following position: 2.6m from the ceiling level and 1m from the floor level.
- Typical office room.
- No electronic lamp within 1m around the receiver part of the panel or the receiver kit.

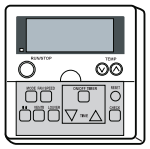
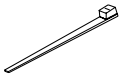
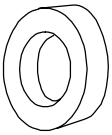


4

4.1. INSTALLATION OF THE REMOTE CONTROL SWITCH <PC-P2HTE>

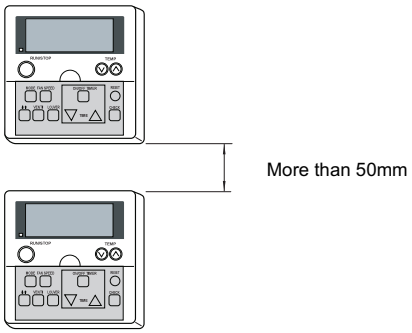
4.1.1. BEFORE THE INSTALLATION

Check the contents and the number of accessories in the packing.

			
Remote control switch for the operation control	Two screws Ø4x16L for fixing the holding bracket onto the Wall	One band for fixing the cable to the ring core	Ring core

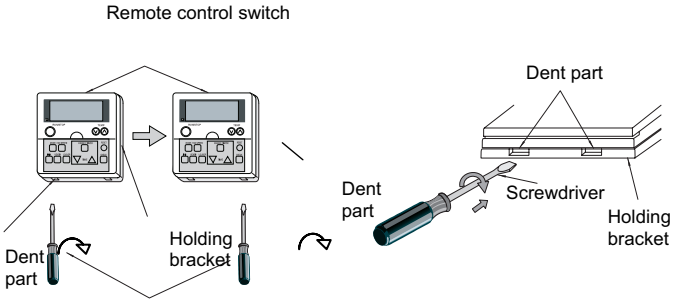
4.1.2. INSTALLATION AREA

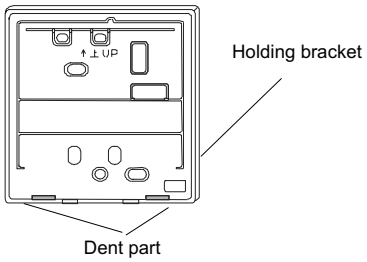
If you are installing the remote control switches vertically, keep a distance of more than 50 mm between the remote control switches. If the distance is shorter than 50 mm, the front panel of the remote control switch cannot open wide enough.



4.1.3. INSTALLATION PROCEDURE

– Insert the edge of the flat-headed screwdriver into the dent parts at the bottom of the holding bracket. Next, push and turn the screwdriver. Then, remove the remote control switch from the holding bracket as shown in the figure below.

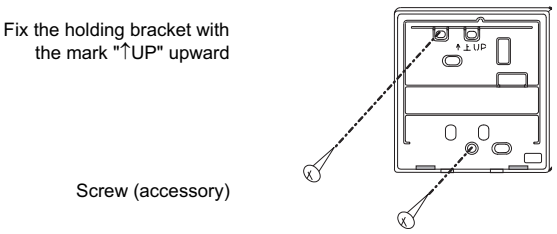




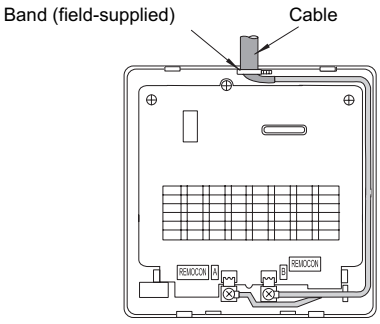
– Attach the remote control switch to the holding bracket as follows.

■ **If you are exposing the remote control cable**

– Fix the holding bracket onto the wall as shown in the figure below.



– Attach the stopper to the cable inside the draw-out hole.

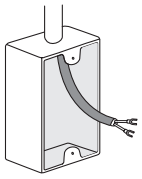


– Peel the sheath of the cable and lead the cable through the groove.

– Peel back the insulation material from the end of the cable and clamp the M3 solderless terminals.

■ **If you are using the switch box**

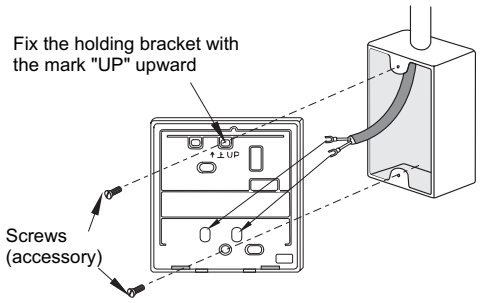
– Field-supplied JIS Box (JIS 8336-1998).



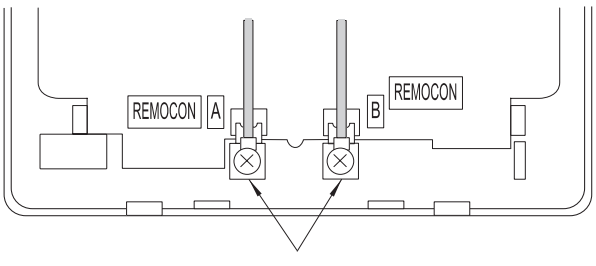
The following five types are available:
1. Switch box for one remote control switch (without panel)
2. Switch box for two remote control switches (without panel)
3. Switch box for one remote control switch (with panel)
4. Switch box for two remote control switches (with panel)
5. Outlet box (with panel)

Run the cable through the conduit tube in the wall.

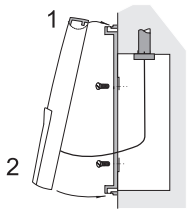
– Fix the holding bracket to the switch box.



– Peel back the insulation material from the end of the cable and clamp the M3 solderless terminals.



– Mounting procedures.

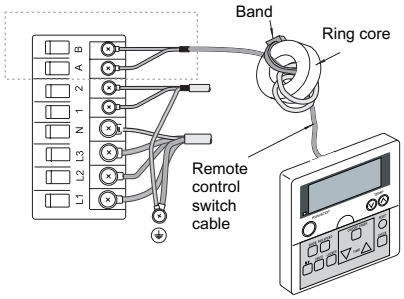


1. Insert the hooks of the remote control switch into the holes at the top of the holding bracket.
2. Push the lower part toward the holding bracket.
3. When you hear a clicking sound, the remote control switch is already attached to the holding bracket. You have finished the mounting work.

CAUTION:
Make sure that the cable is not slack. If the cable is slack as shown in the above figure, the cable cord (especially the naked part) may be clamped at the hole. This may cause a faulty operation.

4.1.4. ELECTRICAL WIRING

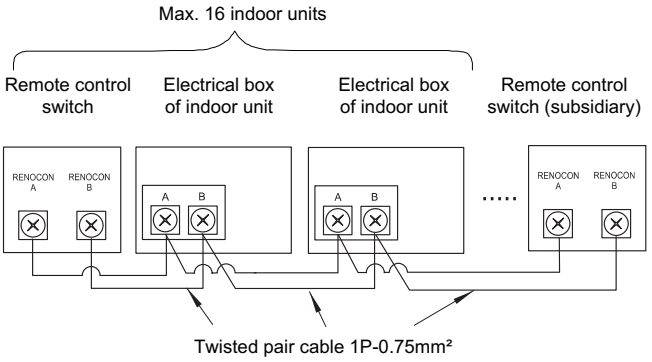
■ Standard wiring



ATTENTION:
– *When you are installing the unit, attach the black ring core (accessory).*
– *Before connecting the cable of the remote control switch to the terminal board, insert this cable into the ring core with two turns as shown in the figure above. If the wiring is 0.75 mm², you need to peel off the outside cover.*
– *Fix the cable with the band (accessory).*

■ Electrical wiring for multiple units

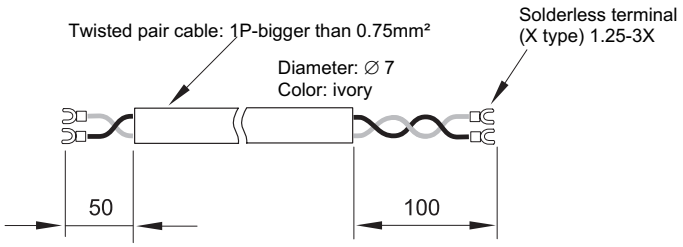
This remote control switch can control up to a maximum of sixteen units.
If you are going to modify the electrical wiring, perform the wiring connection and other works as the following procedures explain.
You can connect two remote control switches in the same unit or the same unit groups. The second remote control is the subsidiary remote control switch as shown below.
Refer to chapter 6 "Available optional functions" for details.



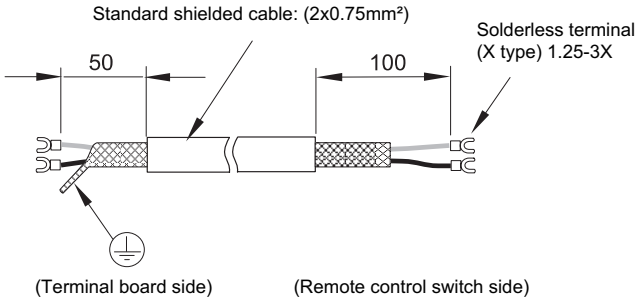
There are optional cables of 0.75 mm² wire. The cables have different lengths. The cables are also fitted with connectors.

Remote control cable (optional)

Cable model	PRC-10E1	PRC-15E1	PRC-20E1	PRC-30E1
Length (m)	10	15	20	30



To connect the shielded part to earth at the side of the electrical box, you can also use the standard shielded cable (2×0.75mm²). The maximum total length is 500m.



CAUTION:
– *To prevent a malfunction, use the twisted pair cable (1P-0.75 mm²) as a transmission cable. The maximum total length is 500 m.*
If the total cable length is within 30 m, you can use cables that are bigger than 0.3 mm².
– *Keep a distance of more than 30 cm between the remote control cable and the transmission cable of the indoor units.*

If multiple indoor units are controlled simultaneously, set the refrigerant cycle number and the address of the indoor units as shown below.

Address of the indoor units:

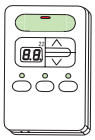
Master unit	1st unit	2nd unit	3rd unit
			
4th unit	5th unit	6th unit	7th unit
			

8th unit	9th unit	10th unit	11th unit
			
12th unit	13th unit	14th unit	15th unit
			

4.2. INSTALLATION OF THE REMOTE CONTROL SWITCH (CORE-FUNCTION) <PC-P5H>

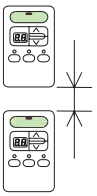
4.2.1. BEFORE THE INSTALLATION

Check the contents and the number of accessories in the packing.

				
Remote control switch for the operation control	Two screws ø4x16 for fixing the holding bracket onto the wall	Ring core1	Band for fixing the cable to the ring core	Cable (20 cm)

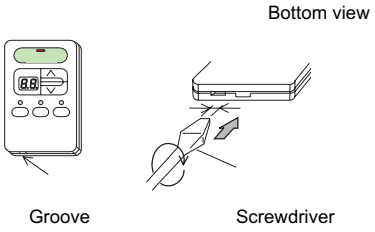
4.2.2. INSTALLATION AREA

– If you are installing the remote control switches vertically, keep a distance of more than 50 mm between the remote control switches.



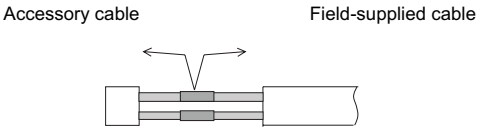
4.2.3. INSTALLATION PROCEDURES

– Insert the edge of the screwdriver into the grooves at the bottom of the holding bracket. Next, push and turn the screwdriver. Then, remove the remote control switch from the holding bracket.



– Connecting the cables

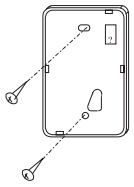
  Connect the accessory cable to the field-supplied cable by soldering the accessory cable.



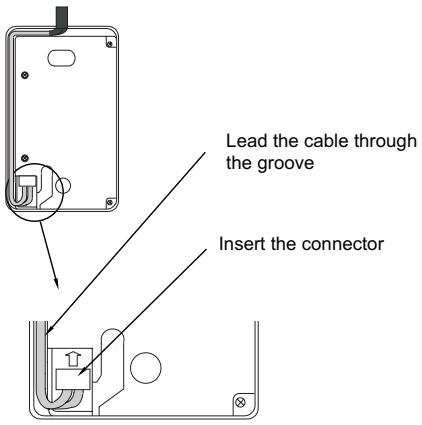
(Insulate the connecting end with the chloride-type adhesive)

– Attach the remote control switch to the holding bracket and connect the cable as follows.

  If you are exposing the remote control cable:

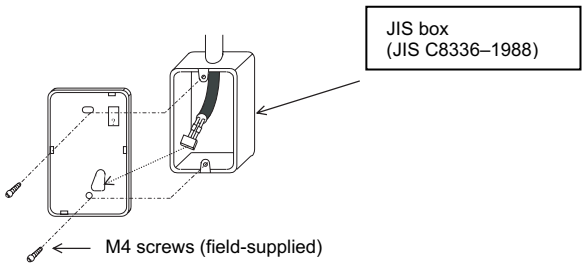


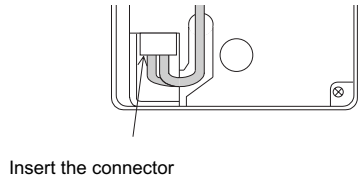
Fix the holding bracket onto the wall with screws (accessory)



If you are using the switch box:

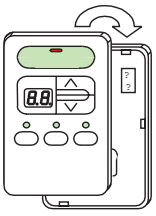
Prepare the field-supplied JIS Box (JIS C8336-1988).





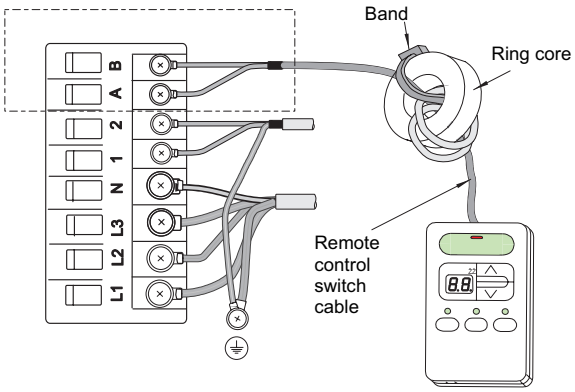
– Attach the remote control switch to the holding bracket.

First, attach the upper side. Then, attach the lower side.



4.2.4. ELECTRICAL WIRING

■ Standard wiring



4

ATTENTION:

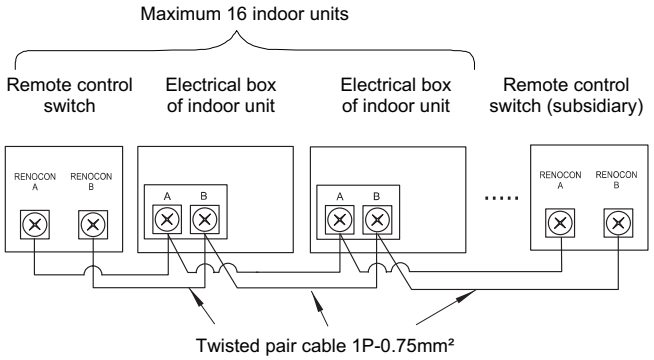
- *When you are installing the unit, attach the black ring core (accessory.*
- *Before connecting the cable of the remote control switch to the terminal board, insert this cable into the ring core with two turns as shown in the figure above. If the wiring is 0.75 mm^2, you need to peel off the outside cover.*
- *Fix the cable with the band (accessory).*

■ Electrical wiring for multiple units

This remote control switch can control up to a maximum of sixteen units.

If you are going to modify the electrical wiring, perform the wiring connection and other works as the following procedures explain.

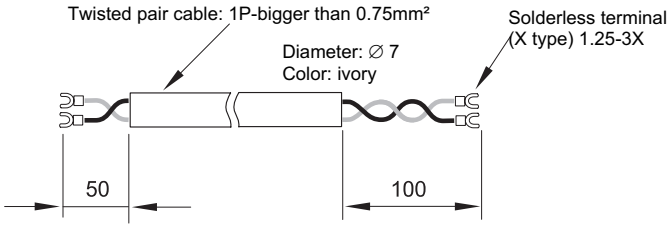
You can connect two remote controls in the same unit or the same unit groups. The second remote control is the subsidiary remote control switch as shown below.



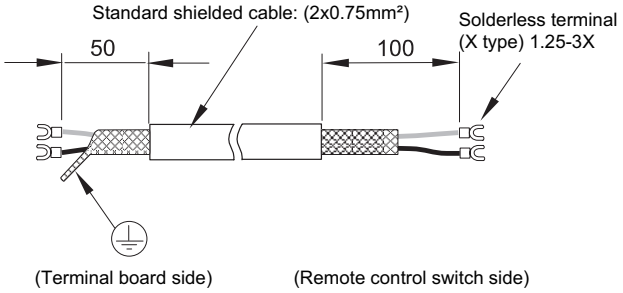
There are optional cables of 0.75 mm² wire. The cables have different lengths. The cables are also fitted with connectors.

Remote control cable (optional)

Cable model	PRC-10E1	PRC-15E1	PRC-20E1	PRC-30E1
Length (m)	10	15	20	30



To connect the shielded part to earth at the side of the electrical box, you can also use the standard shielded cable (2×0.75mm²). The maximum total length is 500m.



CAUTION:

– *To prevent a malfunction, use the twisted pair cable (1P-0.75 mm²) as a transmission cable. The maximum total length is 500 m.*
If the total cable length is within 30 m, you can use cables that are bigger than 0.3 mm².

– *Keep a distance of more than 30 cm between the remote control cable and the transmission cable of the indoor units.*

CAUTION:

If multiple indoor units are controlled simultaneously, set the refrigerant cycle number and the address of the indoor units as shown below.

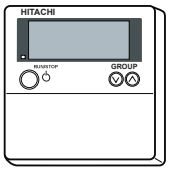
Address of the indoor units:

Master unit	1st unit	2nd unit	3rd unit
			
4th unit	**5th unit**	**6th unit**	**7th unit**
			
8th unit	**9th unit**	**10th unit**	**11th unit**
			
12th unit	**13th unit**	**14th unit**	**15th unit**
			

4.3. INSTALLATION OF THE CENTRAL STATION <PSC-5S>

4.3.1. ACCESSORIES

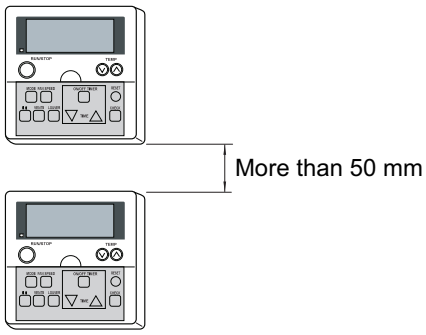
Check the contents and the number of accessories in the packing.

	
Central station	Two screws M4x16L. for fixing the holding bracket onto the wall

NOTE:
The central station is divided into two parts: the linked control part and the power supply part.

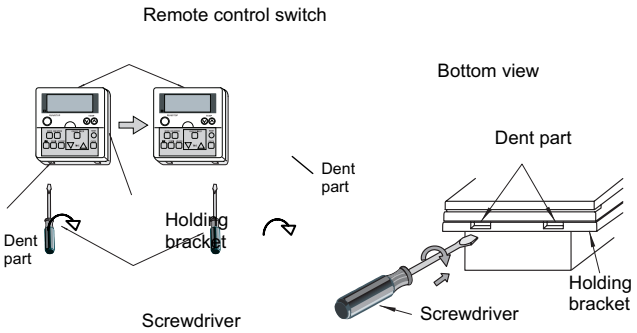
4.3.2. INSTALLATION AREA

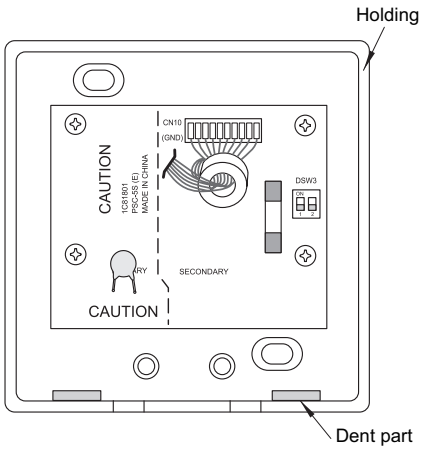
If you are installing the remote control switches vertically, keep a distance of more than 50mm between the remote control switches. If the distance is shorter than 50mm, the front panel of the remote control switch cannot open wide enough.



4.3.3. INSTALLATION PROCEDURE

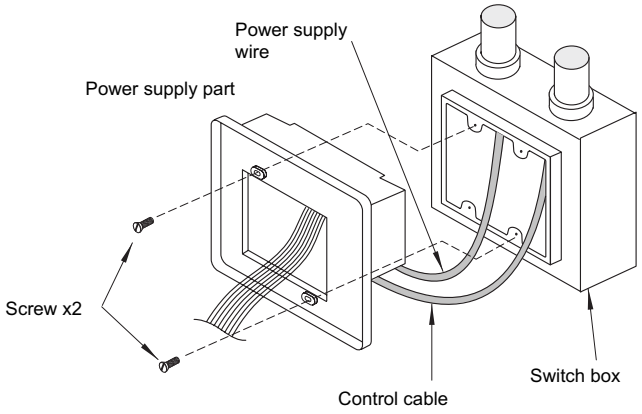
1. Insert the edge of the flat-headed screwdriver into the dent parts at the bottom of the holding bracket. Next, push and turn the screwdriver. Then, remove the linked control part from the power supply part as shown in the next figure.



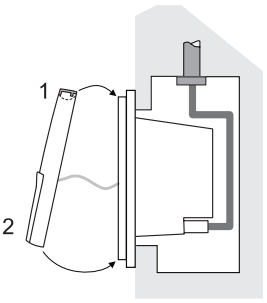


2. Attach the power supply part to the switch box.

NOTE:
Do not run the power supply wire and the control cable through the same conduit tube.



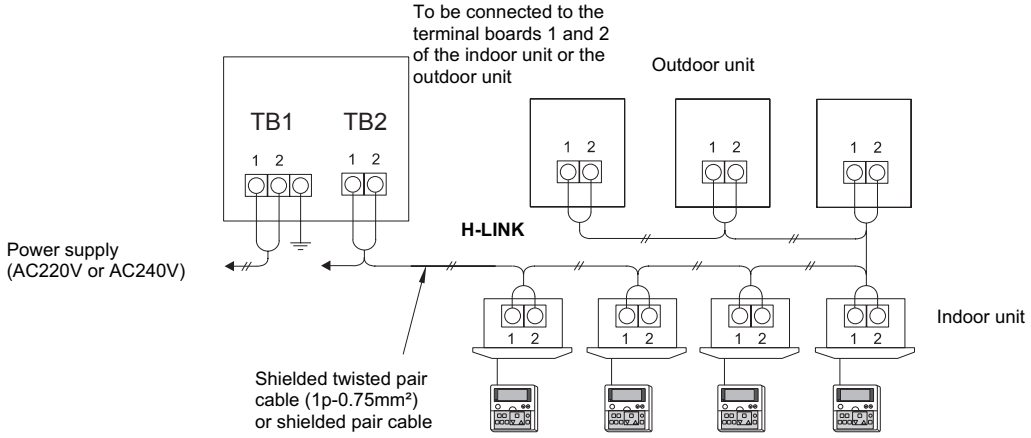
3. Attach the linked control part to the power supply part. First, attach the upper side. Then, attach the lower side.



4.3.4. ELECTRICAL WIRING

■ Wiring connection

You can connect up to eight central stations to the H-LINK.



■ Setting the DIP switch

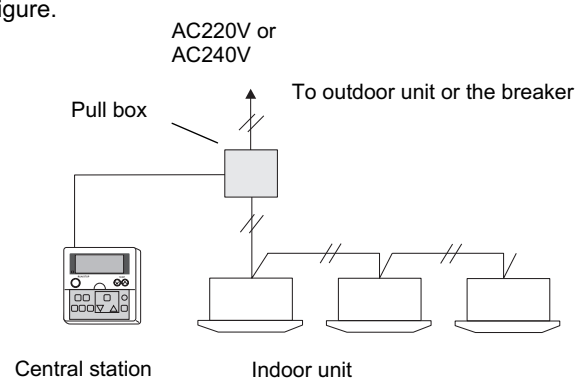
Set the DSW1 as shown below.
When you connect more than one central station (maximum eight units) to the H-LINK, the address setting is required.

NOTE:
Before the shipment, all the setting positions of the DIP switches are OFF.

■ Address setting of the DSW1

Address 1	Address 2	Address 3	Address 4
ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
Address 5	**Address 6**	**Address 7**	**Address 8**
ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4

Divide the power supply wire for the central station from the main power supply wire with a pull box as shown in the next figure.



CAUTION:
Make sure that the wiring is correct. An incorrect wiring may cause a malfunction of the central station.

Before installing the wiring, turn OFF the power supply of the air conditioning system and the central station. If you install the wiring while the power supply of the central station is being supplied, you may cause a malfunction of the central station.

Do not run the transmission cable for the central station along the power supply wire and other transmission cables. If you do so, you may cause a malfunction due to the electrical noise. If you need to run the transmission cable for the central station along the power supply wire and other transmission cables, keep the cable at a distance of more than 30cm away from other cables. Alternatively, run the cable through a metal conduit tube and ground one end of the conduit tube.

If you apply high voltage to the TB2, you may blow out the fuse on the PCB. If that is the case, first correct the wiring to the TB1. Then, set the No.2 pin to ON.

■ System layout

Each central station can control up to 16 indoor units or 16 groups of indoor units. (One group of indoor units is all the units that are controlled by the same remote control switch).

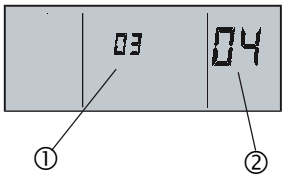
Master unit: The indoor unit that defines a group. The central station sends the orders for one group only to the master unit of that group. You can set as the master unit only one unit from the group of units that are controlled by the same remote control switch.

Slave unit: The indoor unit that is controlled by the same remote control switch that controls the master unit. You must set in the same group number all the units that are controlled by the same remote control switch. The central station will not send any order to the slave units. Instead, the central station will send orders to the master unit, which will then forward the orders to the other units. You should not set as slave units the units that have a unique remote control switch or the units that do not have a remote control switch.

■ Automatic group configuration

When you first power ON the unit and when you need to initialize, the automatic group configuration is performed. (Refer to the procedure in section 4.3.7).

During the automatic configuration, the LCD (Liquid Crystal Display) of the central station is the following:



① Refrigerant cycle on the connection check

② Number of checked indoor units that are connected in the refrigerant cycle on the connection check

The instructions for the automatic group configuration from group 1 to group 16 are the following:

1 For the group 1, check all the units whose address of indoor unit is 0. The unit that has the lowest refrigerant cycle address is set as the master unit.

2 Repeat the step 1 for all the groups until the group 16.

The automatic group configuration can last several minutes because the central station is checking all the possible units.

If all the units have unique addresses of indoor unit and all the units are controlled by different remote control switches, no additional group setting is required. If that is the case, the display after the automatic group configuration is the following:

Otherwise, the display is the following:

1. Changing to the group setting mode

- Press the CHECK switch for three seconds. During this time the units of all groups are stopped. Then, the central station changes to the check mode, the CHECK indication is turned ON, and "1" (mode for setting the master unit) is displayed at the 7-segment display for checking.
- Press the CHECK switch. Then, "1" changes to "2" (mode for setting the subgroup unit) at the 7-segment display for checking.
- Press the RESET switch. Then, the check mode changes to the normal mode.

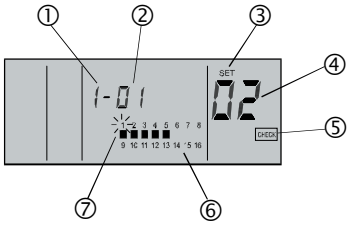
ATTENTION:

- *If there is a group in operation, you cannot change the central station to the check mode.*
- *When you perform the group setting, use the check table for the group setting. You can also write down the group number on the surface inside of the switch cover.*

2. Setting the master unit

▪ Display of the mode for setting the master unit

When the central station changes to the mode for setting the master unit, the LCD of the central station is the following. The number of the group that you need to set is flickering ⑦. The refrigerant cycle number ② and the address of indoor unit ④ indicate the address of the indoor unit that is set as the master unit of the group that you need to set. If the master unit of the group is already set, the group number indicator "■" flickers. When the SET indication appears ③, the indoor unit that is displayed on the LCD is set as the master unit. If the master unit is not set, the indicator "--" is displayed at the refrigerant cycle number ② and the address of indoor unit ④. Also, the SET indication ③ does not appear.



① "1" means the mode for setting the master unit.

② The refrigerant cycle number of the indoor unit which you need to set. (You can change the number by pressing the "▽" TEMP switch).

③ When the SET indication appears, the indoor unit that is displayed on the LCD is set as the master unit. (When the SET indication does not appear, the master unit is not set).

④ The address of the indoor unit which you need to set. (You can change the address by pressing the "△" TEMP switch).

⑤ When the CHECK indication appears, the central station is in the check mode.

⑥ The condition of the master unit setting for each group: (■ is ON: The master unit is set; ■ is OFF: The master unit is not set).

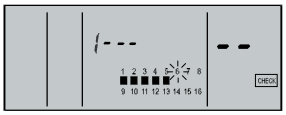
⑦ The group number which you need to set.

▪ Instructions for setting the master unit

Set the master unit for each group as follows:

a. Selection of the group that you need to set

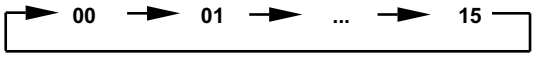
Select the group that you need to set by pressing the GROUP switch. Every time you press the GROUP switch, you move the flickering group number indicator.

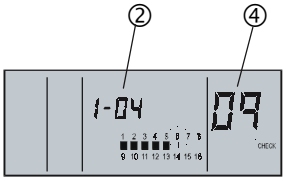


The flickering group number indicator moves, for example when you are selecting the group number 6.

b. Selection of the indoor unit that you need to set

Change the refrigerant cycle number ② by pressing the "∇" TEMP switch. Change the address of indoor unit ④ by pressing the "Δ" TEMP switch and select the indoor unit which you need to set. The indication changes in the order that is shown below:



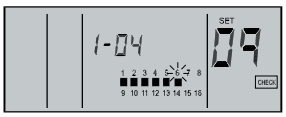


ATTENTION:

- *When the indicator of the refrigerant cycle number ② is "--", the indicator of the address of indoor unit ④ is also "--". In such a case, you cannot change the address of indoor unit although you press the "Δ" TEMP switch.*
- *The following items are not displayed: the refrigerant cycle number that does not have an indoor unit connected; the address of indoor units that are not connected.*
- *The indoor unit that is already set as the master unit is not displayed.*

c. Setting procedure

After selecting the indoor unit, press the RUN/STOP switch. The displayed unit is set as the master unit. The indicator "■" and the SET indication appear.
(Every time you press the RUN/STOP switch, the master unit is set and cancelled alternately.)



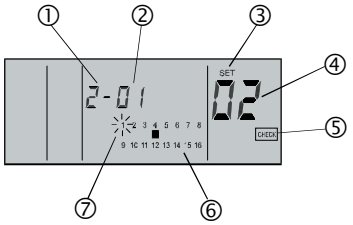
CAUTION:

- *You can set only one indoor unit as the master unit in one group. If the master unit is already set, you cannot set another indoor unit as the master unit for the group. In order to set the present master unit as the master unit for another group, cancel the present master unit setting and perform the setting for another group.*
- *If there are indoor units with the auto-louver and indoor units without the auto-louver in the same group, set the indoor unit with the auto-louver as the master unit. If you set the indoor unit without the auto-louver as the master unit, the auto-louver setting will not be available for all the units of the group.*

3. Setting the slave unit

▪ Display of the mode for setting the slave unit

When the central station changes to the mode for setting the slave unit, the LCD of the central station is the following. The number of the group that you need to set is flickering ⑦. The refrigerant cycle number ② and the address of indoor unit ④ indicate the address of the indoor unit that has the smallest address among the slave units of the group that you need to set. If the slave units of the group are already set, the group number indicator "■" flickers. If the slave unit is not set, the indicator "--" is displayed at the refrigerant cycle number ② and the address of indoor unit. ④



① "2" means the mode for setting the slave unit.

② The refrigerant cycle number of the indoor unit that you need to set. (You can change the number by pressing the "∇" TEMP switch).

③ When the SET indication appears, the indoor unit that is displayed on the LCD is set as the slave unit. (When the SET indication does not appear, the slave unit is not set).

④ The address of the indoor unit which you need to set. (You can change the address by pressing the "Δ" TEMP switch).

⑤ When the CHECK indication appears, the central station is in the check mode.

⑥ "■" means the group with indoor units which you need to set. (The above figure shows that the indoor unit with the refrigerant cycle number 1 and with the address of indoor unit 2 is set as the slave unit of the group number 4).

⑦ Only the group which has the master unit already set is displayed. The group that you need to set is flickering.

▪ Instructions for setting the slave unit

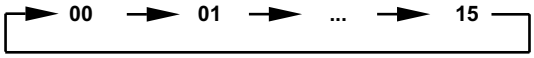
Set the slave unit for each group as follows.

a. Selection of the group that you need to set

Select the group that you need to set by pressing the GROUP switch. Every time you press the GROUP switch, the flickering group number indicator changes to the next group. You cannot select the group that does not have the master unit setting.

b. Selection of the indoor unit that you need to set

Change the refrigerant cycle number by pressing the "∇" TEMP switch. Change the address of indoor unit by pressing the "Δ" TEMP switch and select the indoor unit which you need to set. The indication changes in the order that is shown below:



ATTENTION:

- *The following items are not displayed: the refrigerant cycle number that does not have an indoor unit connected; the address of indoor units that are not connected.*
- *When the selected unit is already set as the slave unit, the group number indicator "■" of the unit and the SET indication appear.*
- *The indoor unit that is already set as the master unit is not displayed.*

c. Setting procedure

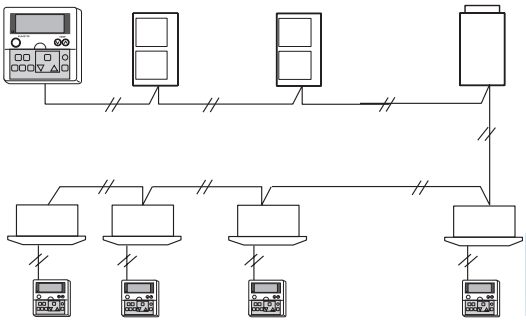
After selecting the indoor unit, press the RUN/STOP switch. The displayed unit is set as the slave unit. The indicator "■" and the SET indication appear.
(Every time you press the RUN/STOP switch, the slave unit is set and cancelled alternately.)

CAUTION:

- *You can set up to 15 slave units in one group. (The maximum in one group is 16 units, including the master unit).*
- *In order to change the setting of a slave unit to another group, cancel the present slave unit setting and perform the setting for another group.*
- *If all the units are set as master units, you cannot change the central station to the slave unit setting.*

Example A:

A system where all the units have a unique address of indoor unit and all the units are controlled by different remote control switches. The result is the following:

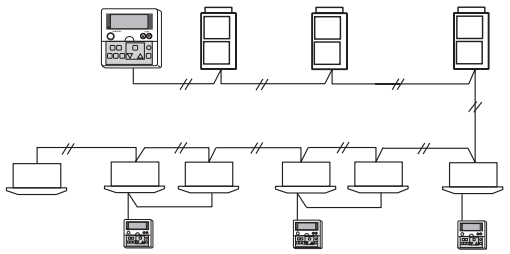


Setting of I.U. Rotary Switch:	0	1	2	3
Group Number:	1	2	3	4

You do not need to perform additional group settings.

Example B:

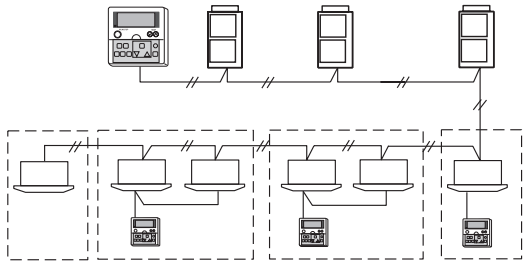
A system where the units have a repeated address of indoor unit and some units are controlled by the same remote control switch.



Refrigerant System:	0	1	1	2	2	3
Setting of I.U. Rotary Switch:	0	0	1	0	1	0
Group Number:	1	X	2	X	X	X

You need to perform additional settings in order to include units that are not set in the automatic group configuration. You also need to perform additional settings in order to set the indoor units that are controlled by the same remote control switch in the same group.

In the manual group setting, you can set the system as follows:



Refrigerant system:	0	1	1	2	2	3
Setting of I.U. rotary switch:	0	0	1	0	1	0
Group number:	1	2	2	3	3	4

4.3.5. INPUT/OUTPUT FUNCTION

The central station has two input functions and two output functions as shown below.

Input setting mode, output setting mode and connector.

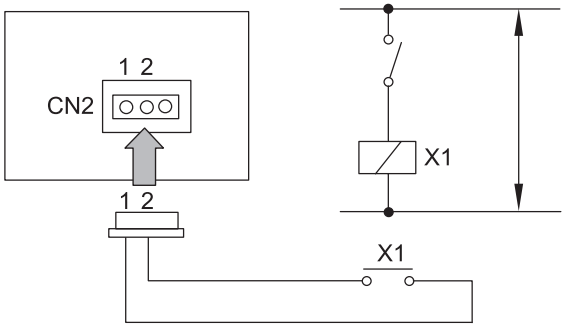
Mode	Port	Setting of the DSW2		
		ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
Input 1	CN2 1-2	Simultaneous operation / stoppage level signal		Simultaneous operation, pulse signal
Input 2	CN2 2-3	Demand	Emergency stoppage	Simultaneous stoppage, pulse signal
Output 1	CN3 1-2	Simultaneous operation output		
Output 2	CN3 1-3	Simultaneous alarm output		

Specifications of the required components:

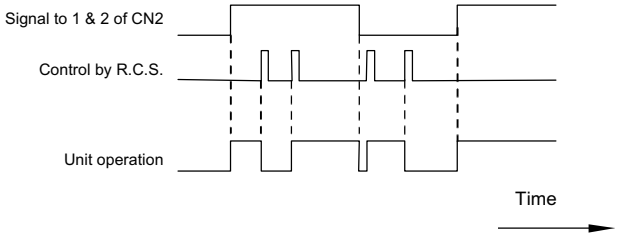
- DC12V non-Voltage A connection
- OMRON MY relay
- PCC-1A

1. Simultaneous operation / stoppage level signal

This is a remote ON/OFF function that uses the level signal (ON/OFF).
The basic wiring and the time chart are shown below.

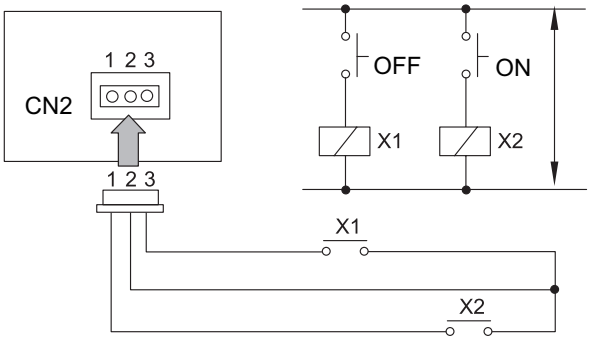


■ Time chart

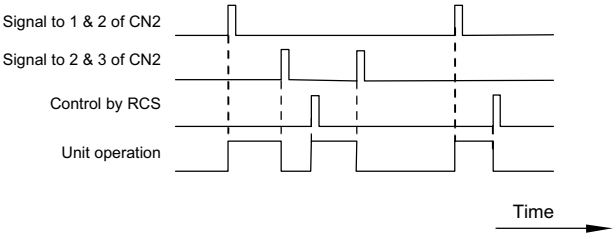


2. Simultaneous operation, pulse signal; simultaneous stoppage, pulse signal

This is a remote ON/OFF function that uses the pulse signal.
The basic wiring and the time chart are shown below.

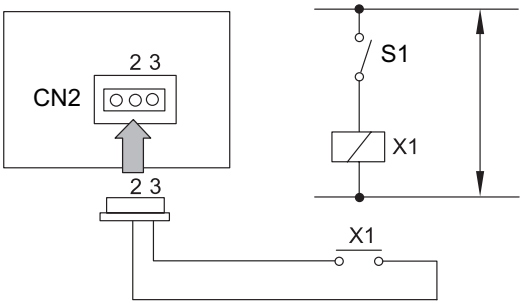


■ Time chart

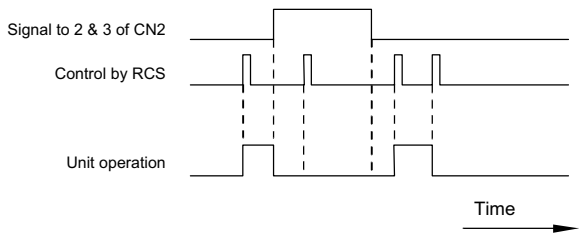


3. Emergency stoppage

This is a remote emergency OFF function that uses the pulse signal. All units that are controlled by the central station are forced to stop. Then, further setting with RCS is not enabled until the remote emergency OFF function is removed.
The basic wiring and the time chart are shown below.

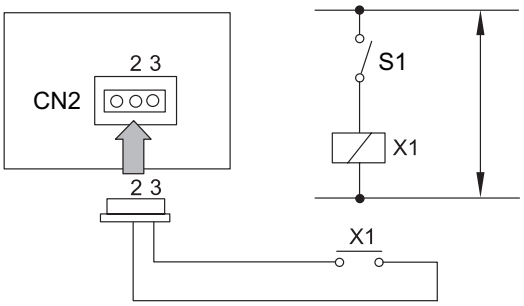


■ Time chart

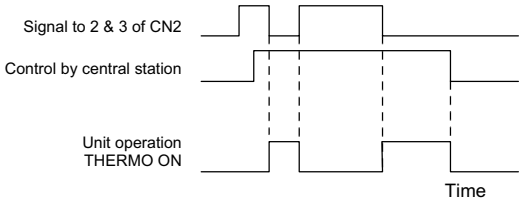


4. Demand

This is a remote thermostat signal for the selected units. Only the units with the DEMAND indication will follow this order. Refer to the section "Demand setting procedure" below.
The basic wiring and the time chart are shown below.



■ Time chart



NOTE:
The units with the DEMAND indication are always controlled by the central station.

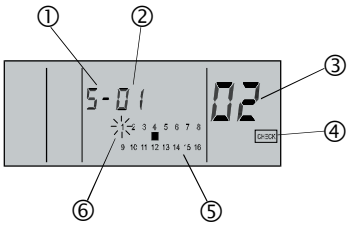
■ Demand setting procedure

– Changing to the change mode

Press the CHECK switch for more than 3 seconds. The central station changes to the check mode.

– Changing to the demand setting mode

Press the CHECK switch. Then, "5" (demand setting mode) is displayed at the 7-segment display for checking. The LCD of the central station is the following.



① "5" means the demand setting mode.

② The refrigerant cycle number of the indoor unit that is set as the master unit of the group that you need to set.

③ The address of the indoor unit that is set as the master unit of the group that you need to set.

④ When the CHECK indication appears, the central station is in the check mode.

⑤ The group that is already set with the demand control is displayed: (■ is ON: the demand is set; ■ is OFF: the demand is not set).

⑥ Only the group which has the master unit already set is displayed. The group that you need to set is flickering.

– Selection of the group that you need to set

Select the group that you need to set by pressing any of the GROUP switches. Every time you press the GROUP switch, you move the flickering group number indicator.

The flickering group number indicator moves, for example when you are selecting the group number.

The indicator "■" and DEMAND indication: ON. (The demand control is set).

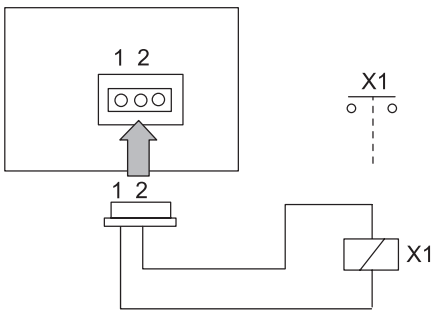
The following is displayed: the refrigerant cycle number and the address of the indoor unit which is set as the master unit of the selected group which you need to set. The indicator "■" appears at the group which is already set with the demand control. The DEMAND indication also appears.

– Setting procedure

Press the RUN/STOP switch. The selected group is set with the demand control. The indicator "■" and the DEMAND indication appear.
(Every time you press the RUN/STOP switch, the demand control is set and cancelled alternately.)

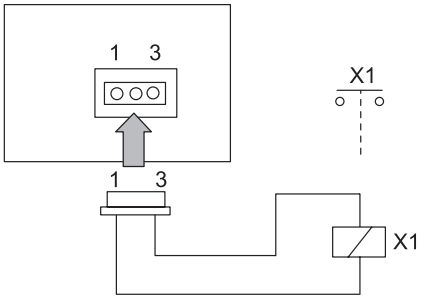
5. Simultaneous operation output

You use this function in order to check the operation status of the units that are controlled by the central station. If any unit is turned ON, the simultaneous operation output will be ON.
The basic wiring is shown below.



6. Simultaneous alarm output

You use this function in order to check the alarm status of the units that are controlled by the central station. If any unit is under alarm status, this output will be ON.
The basic wiring is shown below.



4.3.6. OPTION SETTING

1. Changing to the option setting mode

a. Press the CHECK switch for three seconds. During this time the units of all groups are stopped. The central station changes to the option setting mode. Then, the CHECK indication is turned ON and the "1" (mode for setting the master unit) is displayed at the 7-segment display for checking.

ATTENTION:
If there is a group in operation, you cannot change the central station to the check mode.

b. Press the CHECK switch and change the display of the 7-segment display.

7–Segment	Function
A	Fixing the operation mode
b	Fixing the setting temperature
c	Fixing the cooling only
d	Fixing the air volume
E	Automatic cooling/heating operation

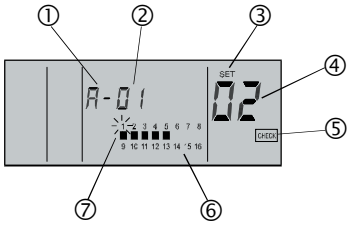
c. Setting procedure:
- Press the CHECK switch and select the options A - E.
- Select the group that you need to set by pressing the GROUP switch.
- Press the RUN/STOP switch. The option setting is done. Then, the indicator "■" appears. The SET indication also appears. (Every time you press the RUN/STOP switch, the optional function is set and cancelled alternately).

d. Press the RESET switch. Then, the central station changes to the normal mode.

NOTE:
Refer to section 6.3.2. for a description of the option setting.

2. Display of the option setting mode

When the central station changes to the option setting mode, the LCD of the central station is the following. The number of the group that you need to set is flickering. The refrigerant cycle number and the address of indoor unit indicate the address of the indoor unit that is set as the master unit of the group that you need to set. If the option setting is already done, the group number indicator "■" flickers. When the SET indication appears, the indoor unit that is displayed on the LCD is already set as the optional function.



① "A" means the option setting mode.

② The refrigerant cycle number of the indoor unit that is set as the master unit of the group that you need to set.

③ When the SET indication appears, the indoor unit that is displayed on the LCD is set with the optional function.

④ The address of the indoor unit that is set as the master unit of the group that you need to set.

⑤ When the CHECK indication appears, the central station is in the check mode.

⑥ The condition of the option setting for each group: ("■" is ON: the option is set; "■" is OFF: the option is not set).

⑦ The group number that you need to set.

CAUTION:
- *If the optional functions are set by the central station, you need to set the same optional functions for the group controlled by means of the remote control switch.*
- *If the optional functions, which are the setting items A - E as shown above, are set by the remote control switch, you need to set the same optional functions for the group controlled by means of the central station.*

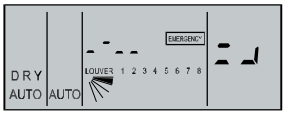
4.3.7. INITIALIZATION OF THE CENTRAL STATION

The instructions for initializing the group setting and the optional setting are as follows.

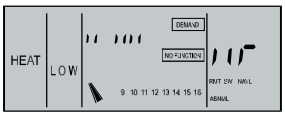
1. Changing to the self-check mode

Press the GROUP (∨ and ∧) switch and the MODE switch simultaneously. Then, the central station changes to the self-check mode. If there is a group in operation, the NO FUNCTION indication appears and you cannot change the central station to the self-check mode.
When the central station changes to the self-check mode, the LCD changes from (i) to (vii) as shown below.
Before the LCD changes to (vii), press the GROUP (∨ and ∧) switch and the MODE switch simultaneously again. Keep the switches pressed until the initialization starts. Then, the central station changes to the initialization mode.

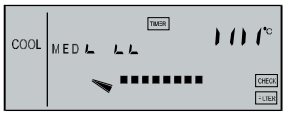
(i)



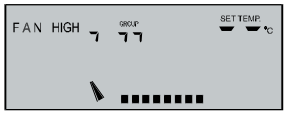
(ii)



(iii)



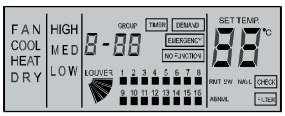
(iv)



(v)

(All indications: OFF)

(vi)



(All indications: ON)

(vii)

(All indications: OFF)

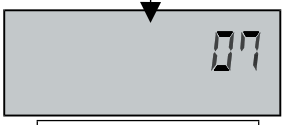
NOTE:
If you do not press the GROUP (∨ and ∧) switch and the MODE switch again, the self-check operation continues.

2. Initialization

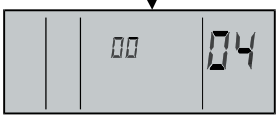
When the central station changes to the initialization mode, the LCD of the central station is as shown below. In this condition, press the RESET switch. The flickering 06 indication changes to ON. Then, the initialization is performed.
(If the initialization is not required, press the CHECK switch. Then, the LCD automatically changes as shown below).

"06" flickers. Press RESET switch and "06" changes to ON. In case of EEPROM initialization, it takes approximately 30 - 60 seconds

Press RESET switch or CHECK switch



To connection check



Group setting table of central station

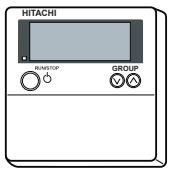
RSW of indoor unit	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Indication of PSC-5S	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
00																
01																
02																
03																
04																
05																
06																
07																
08																
09																
10																
11																
12																
13																
14																
15																

Fill the gap number (1-16) in the above table.
Circle the unit number of the master unit.

4.4. INSTALLATION OF THE 7-DAY TIMER <PSC-5T>

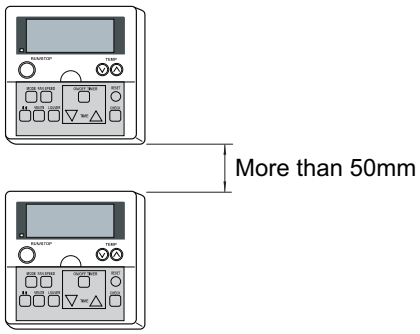
4.4.1. ACCESSORIES

The packing contains the following items:

		
Control timer	Two screws M4x16L. for fixing the holding bracket onto the wall.	Cable (1m)

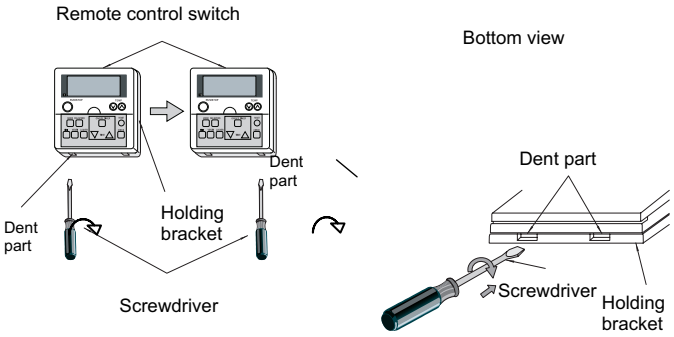
4.4.2. INSTALLATION AREA

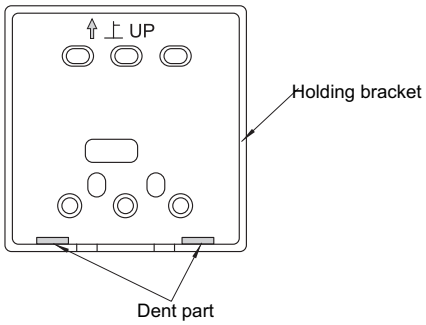
If you are installing the remote control switches vertically, keep a distance of more than 50mm between the remote control switches. If the distance is shorter than 50mm, the front panel of the remote control switch cannot open wide enough.



4.4.3. INSTALLATION PROCEDURE

1. Insert the edge of the flat-headed screwdriver into the dent parts at the bottom of the holding bracket. Next, push and turn the screwdriver. Then, remove the remote control switch from the holding bracket as shown in the next figure.

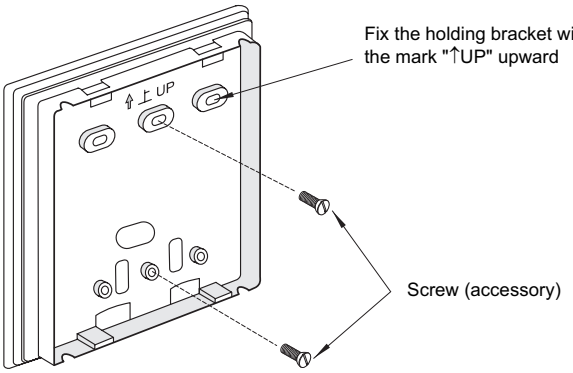




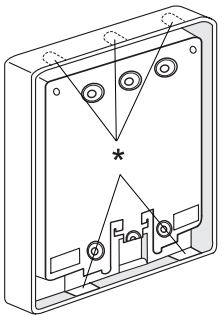
2. Attach the timer to the holding bracket and connect the cable as follows.

■ **If you are exposing the remote control cable**

1. Fix the holding bracket onto the wall as shown in the figure below.

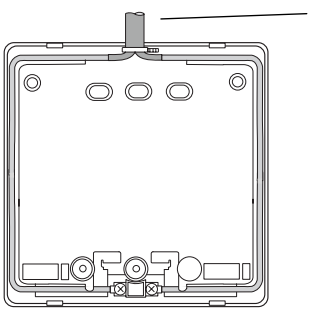


2. Select and cut the knockout hole according to the direction for drawing out the cable.

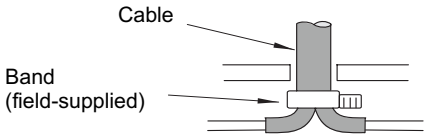


According to the cable arrangement, determine the direction for drawing out the cable and cut the knockout hole. (The knockout hole is one of the positions that is marked with * in the left figure).
If you are using an accessory cable, draw out the cable from one of the knockout holes at the lower side.

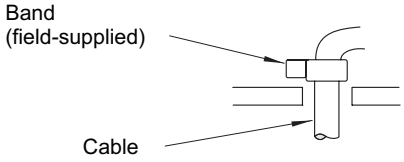
3. Lead the cable through the groove.



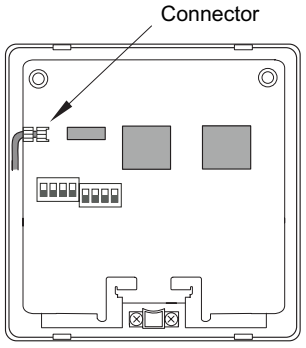
Twisted pair cable

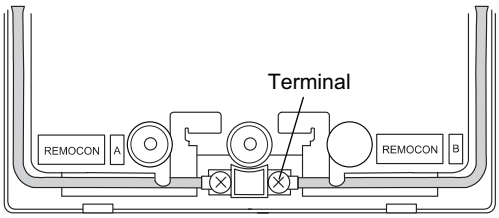


Accessory cable

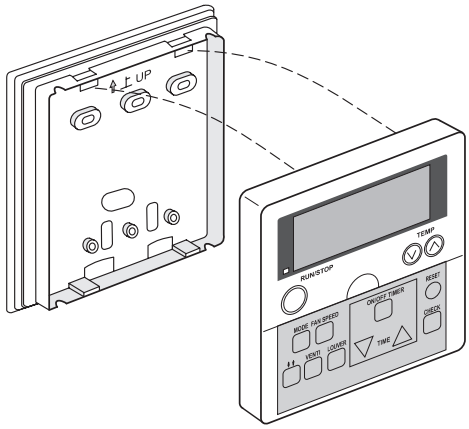


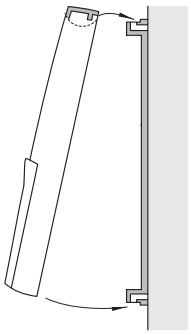
If you are connecting the accessory cable to the connector, remove the protection case.





4. Attach the timer onto the holding bracket.





Step 1:
Insert the hooks of the timer to the holes at the top side of the holding bracket.

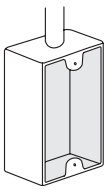
Step 2:
Push the lower part of the timer toward the holding bracket.

Step 3:
When you hear a clicking sound, the timer is already attached to the holding bracket. You have finished the mounting work. Make sure that four hooks at the position * are correctly inserted.

4

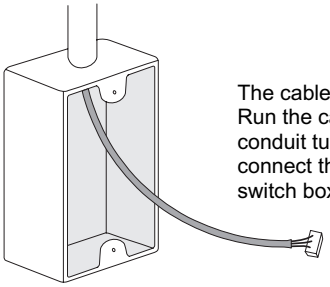
■ If you are using the switch box

1. Field-supplied JIS box (JIS 8336-1998).



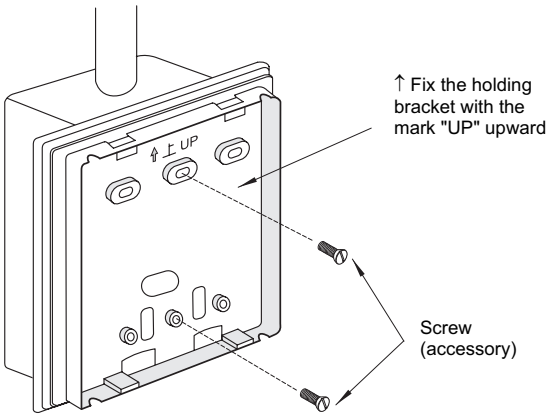
The following five types are available:
1. Switch box for one remote control switch (without panel)
2. Switch box for two remote control switches (without panel)
3. Switch box for one remote control switch (with panel)
4. Switch box for two remote control switches (with panel)
5. Outlet box (with panel)

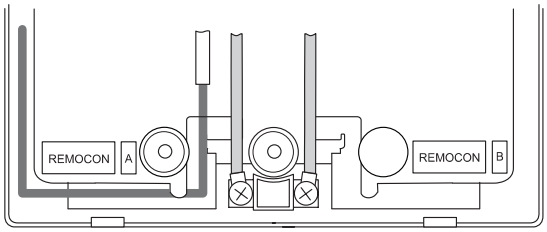
2. Run the cable through the conduit tube in the wall.



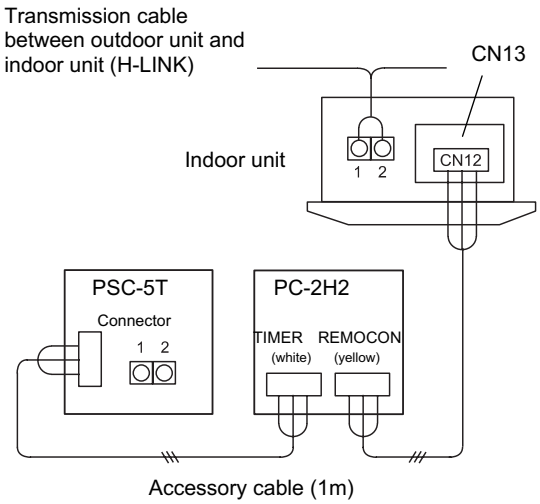
The cable is not exposed. Run the cable through the conduit tube in the wall and connect the cable inside the switch box.

3. Attach the holding bracket onto the switch box.



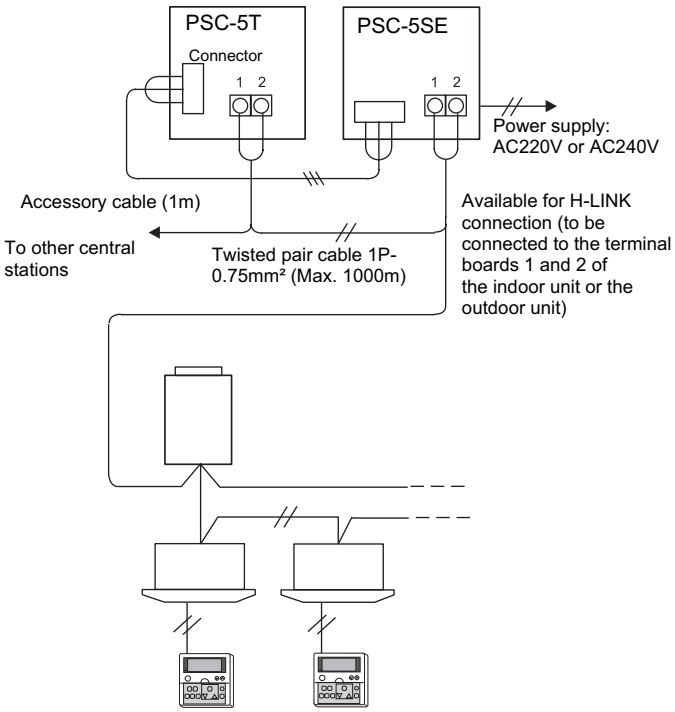


2. If you are using a timer with PC-2H2:



3. If you are using a timer with PSC-5SE (central station):

– You can connect up to eight units of central station (PSC-5S) and timer (PSC-5T) to the H-LINK system. One timer can control only one central station.



4.4.4. ELECTRICAL WIRING

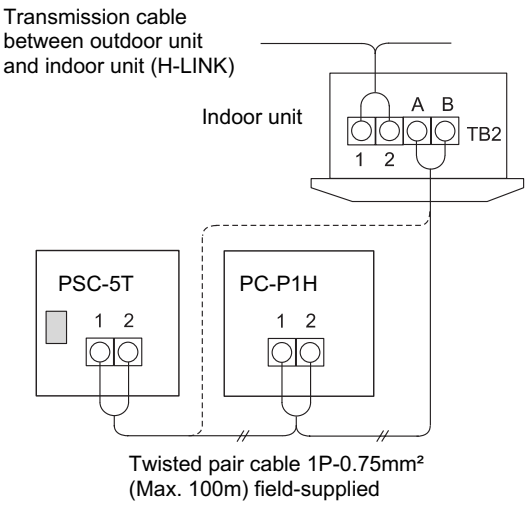
Use this timer with the remote control switch or the central station.

CAUTION:

To prevent a malfunction, use the twisted pair cable (1P-0.75mm²) as a transmission cable.

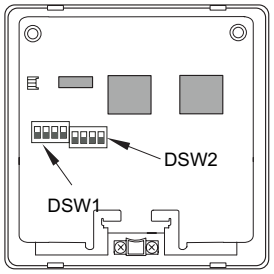
Keep a distance of more than 30 cm between the remote control cable and the transmission cable of the indoor units.

1. If you are using a timer with PC-P1HE:



4.4.5. SETTING THE DIP SWITCHES

Set the two DIP switches on the PCB as follows. (The factory settings of the DSW1 and the DSW2 are all OFF).



Setting of the DSW1 (For the address setting)

Address	0	1	2	3
Setting of the DSW1				
Address	**4**	**5**	**6**	**7**
Setting of the DSW1				

Settings of the DIP switches

	Pin No.	Contents of the settings	Settings of the DSW		Remarks
			OFF	ON	
DSW1	1	For the address setting	Refer to the table above		Setting is required only when the central station (PSC-5S) is used together. Set the address of the central station to be controlled.
	2				
	3				
	4	For the remote control switch used together	Except for PC-P1HE	PC-P1HE	When the remote control switch PC-P1HE is used together, set the No.4 pin to ON.
DSW2	1	Setting for prohibition of the remote control operation after stopping at OFF TIME	Setting is not available	Setting is available	Remote control operation is not available after stopping at OFF TIME. Remote control operation is available again at ON TIME while the unit is stopped. (This setting is available only when the remote control switch (PC-P1HE) or the central station (PSC-5S) is used together).
	2	For the remote control switch used together	PSC-5S	Except for PSC-5S	Set the No.2 pin according to the other remote control switch used together.
	3	Not used	-	-	Do not change the setting. (No.3 pin set to OFF).
	4	Not used	-	-	Do not change the setting. (No.4 pin set to OFF).

4.5. INSTALLATION OF THE RECEIVER KIT <PC-RLH8>

(for RCI-FSN1E Units)

■ The packing contains the following parts. Check the contents and the number of the parts.

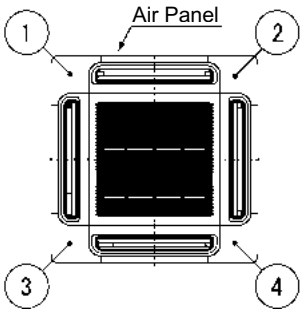
Mod.	Name	Qty	Remarks
PC-RLH8	Receiver Kit	1	With Connection Wire
	Connecting Cable	3	With Connection Wire
	Band	1	For Fixing Cable
	Cover	1	For Protection of Connecting Cable

4.5.1. INSTALLATION OF THE WIRELESS RECEIVER KIT

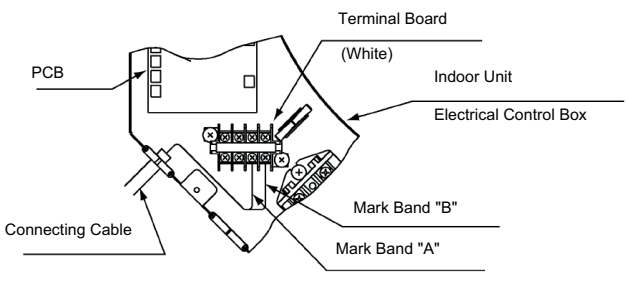
CAUTION:
Pay attention to the following installation procedures. If not, it may drop from the panel, resulting in a serious accident.

■ **PC-RLH8**

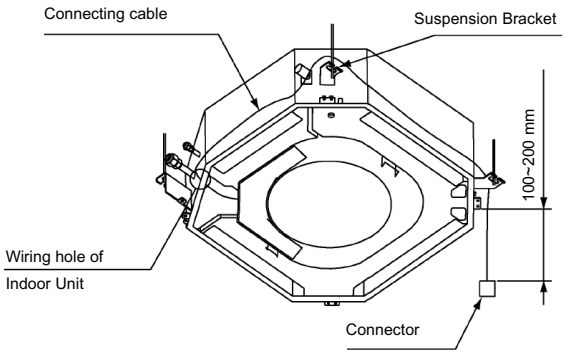
1) Install the wireless receiver kit, the indoor unit and the air panel at the same time.
2) In case that the wireless receiver kit is installed after installing the indoor unit, turn off the power source of the indoor unit and remove the air panel.
3) This receiver kit can be installed at the position 1, 2, 3 or 4.



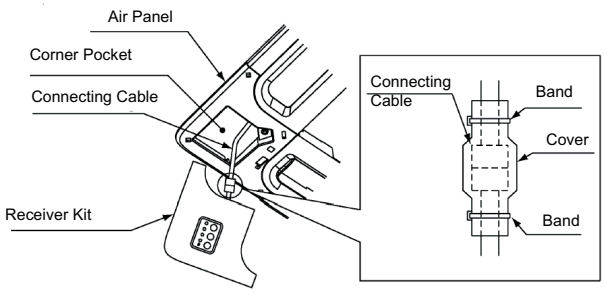
4) Remove the cover of indoor unit electrical controlbox and connect the cable to the terminal board (white) as shown below.



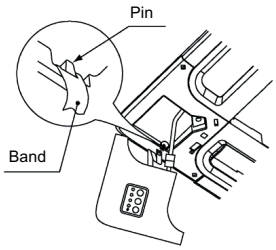
5) Draw out the connecting cable from the wiring hole of the indoor unit, and lead the cable over the suspension bracket of the indoor unit to the installing position of the receiver kit. Bundle the extra cable with a band.



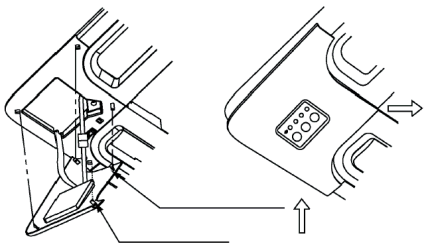
6) Install the air panel (option) onto the indoor unit.
7) Attach the receiver kit in the following procedure.
   a) Draw out the connecting cable from the pocket and connect the connecting cable and the wire of the receiver kit. After connecting the cable, wrap the connector with the cover and fix them with a band.



   b) Hook the band on the rear side of the receiver kit at the pin of the air panel as shown bellow.



   c) Hook L- shaped nail on the rear side of receiver kit at the square hole of the air panel.

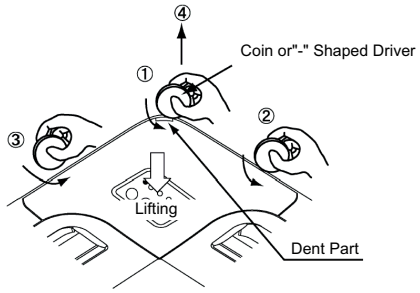


8) Hook the other fixing nails (3 positions) at the square holes of air panel.

NOTE:

When removing the receiver kit after installing the air panel:

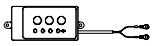
- *The corner position of the receiver kit can be lifted when a coin or a "-" shaped driver is inserted into the dent part ①and twisted downward. With ① lifted, twist a coin or a "-" shaped driver at the positions of ②and ③, the whole receiver kit can be lifted.*
- *After disconnecting the fixing nails (3 positions), slide the receiver kit in the arrow direction ④ and remove the receiver kit.*



4.6. INSTALLATION OF THE RECEIVER KIT <PC-RLH9>

(for RCD-FSN Units)

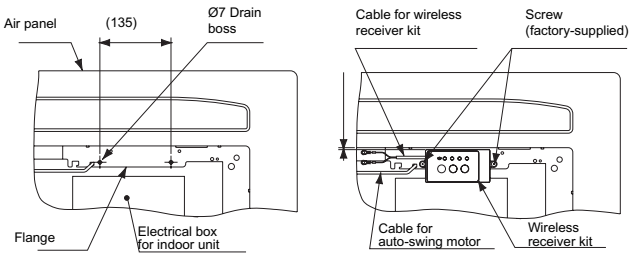
The packing contains the following items. Check the contents and the number of items in the packing.

Mod.	Name	Qty	Remarks
PC-RLH9	Receiver kit 	1	With the connector cable
	Screw 	2	For fixing the receiver kit
	Band 	2	For fixing the cable

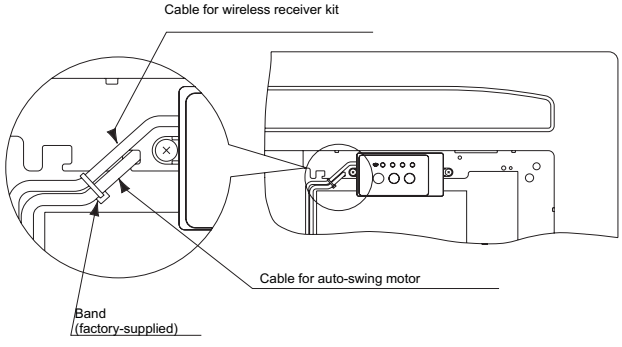
4.6.1. INSTALLATION OF THE WIRELESS RECEIVER KIT

NOTE:
Install the wireless receiver kit into the indoor unit.

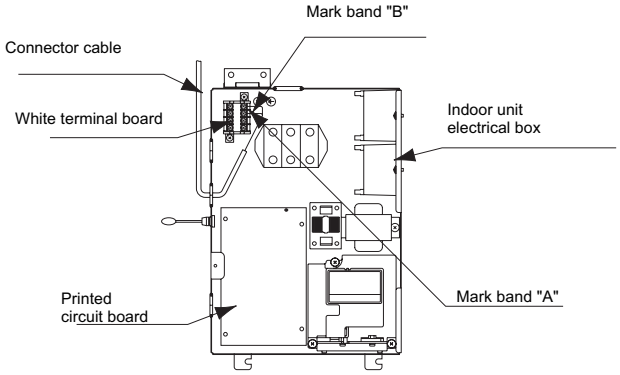
1. Install the wireless receiver kit, the indoor unit and the air panel at the same time.
2. If you install the wireless receiver kit after installing the indoor unit, turn off the power source of the indoor unit. Then, remove the air inlet grille.
3. Fix the wireless receiver kit to the air panel by means of the screws. (The tightening torque must be 0.8Nm).



4. Lead the cable along the cable for the auto-swing motor. Then, tie the cables with the band.

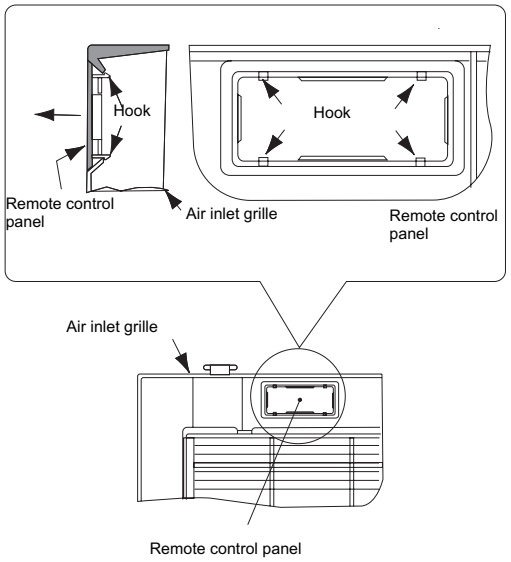


5. Remove the panel of the electrical box of the indoor unit. Then, connect the cable to the terminals A and B of the white terminal board.

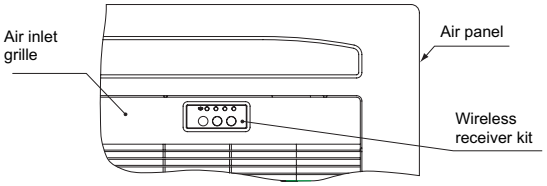


NOTE:
After connecting the cable, tie the remaining cable length with the factory-supplied band. Then, place the cables in the electrical box.

6. Remove the remote control panel of the air inlet grille.
   - Press the hooks of the remote control panel by hand.

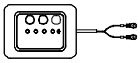
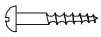
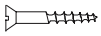


7. After fixing the air panel, attach the air inlet grille to the air panel.
   - Make sure that the location of the square hole of the air inlet grille coincides with the location of the wireless receiver kit of the air panel.
   - Make sure that the square hole of the air inlet grille does not clamp the cable of the wireless receiver kit.



4.7. INSTALLATION OF THE EXTERNAL RECEIVER KIT <PC-RLH11>

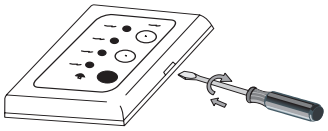
The packing contains the following items. Check the contents and the number of items in the packing.

Mod.	Name	Qty	Remarks
PC-RLH11	Receiver kit 	1	With the connector cable
	Band 	1	For fixing the cable
	Screw 	4	For fixing the receiver kit
	Screw 	2	For fixing the clamp
	Clamp 	2	For fixing the cable

4.7.1. INSTALLATION OF THE WIRELESS RECEIVER KIT

NOTE:
Install the receiver kit onto the wall or the ceiling near the indoor unit.

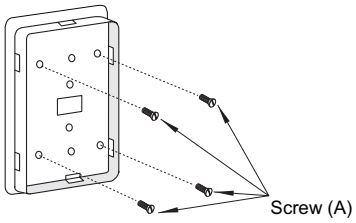
1. Install the wireless receiver kit and the indoor unit at the same time.
2. If you install the wireless receiver kit after installing the indoor unit, turn off the power source of the indoor unit.
3. Make sure that the distance between the wireless receiver kit and the indoor unit is less than 5m.
4. Remove the panel by using a minus screwdriver.



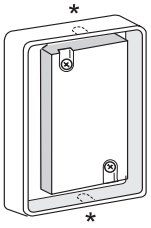
5. Install the wireless receiver kit onto the wall or the ceiling as follows:

A. If you are exposing the cable

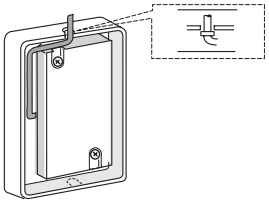
1) Fix the fixing bracket of the wireless receiver kit by means of the screw (A) at the four locations.



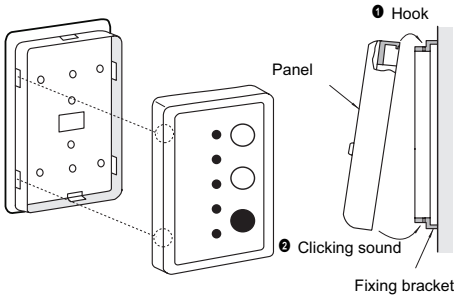
2) Cut one of the knockout holes (*) at the panel.



3) Lead the cable through the groove and draw out the cable from the knockout hole.

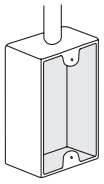


4) Attach the panel. Do not clamp the cable when you are attaching the panel.



B. If you are concealing the cable

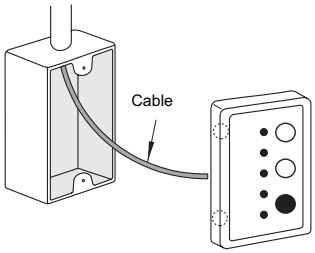
1) Prepare the following field-supplied box.



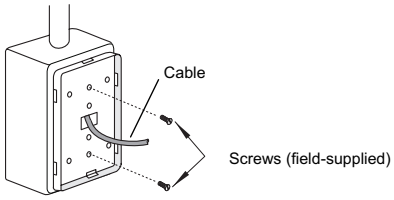
JIS box (JIS C8336-1991)
1. Switch box for one remote control switch (without panel)
2. Small switch box for one remote control switch (without panel)
3. Switch box for one remote control switch (with panel)

- Rigid metal conduit tube (more than ø20)
- M4 screw (field-supplied)

2) Insert the cable into the rigid metal conduit tube.



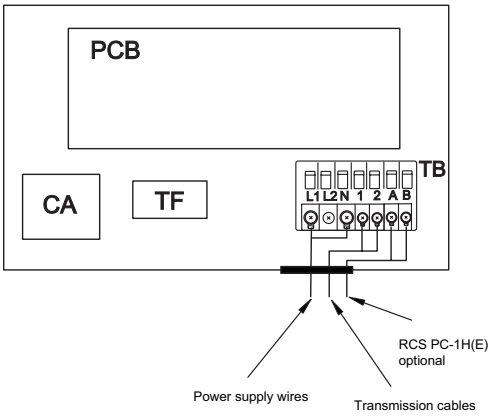
3) Fix the fixing bracket of the wireless receiver kit by means of the field-supplied screws.



This figure shows the case of the switch box for one remote control switch.

4) Attach the panel that is the same as A 4

6. Remove the panel of the electrical box of the indoor unit. Then, connect the cable to the terminals A and B of the white terminal board.

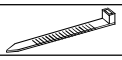
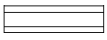


Example: RPI-3.0

4.8. INSTALLATION OF THE RECEIVER KIT <PC-RLH13>

(for RCIM-FSN Units)

The packing contains the following parts. Check the contents and the number of the parts.

Name	Qty	Remarks
Receiver Kit 	1	With Connection Wire
Connecting Cable 	1	With Connection Wire
Band 	2	For Fixing Cable
Cover 	1	For Protection of Connecting Cable

CAUTION:
Pay attention to the following installation procedures. If not, it may drop from the panel, resulting in a serious accident.

4.8.1. INSTALLATION OF THE WIRELESS RECEIVER KIT

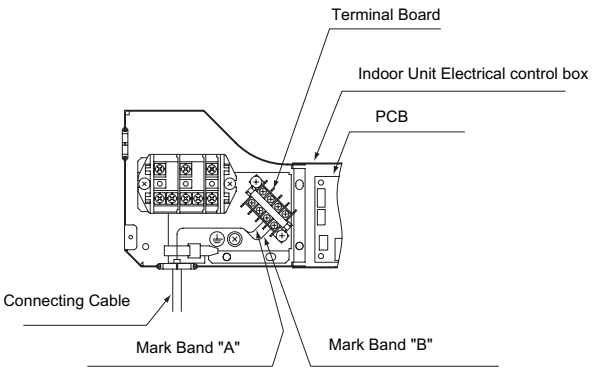
■ PC-RLH13

1 Install the wireless receiver kit, the indoor unit and the air panel at the same time.

2 In case that the wireless receiver kit is installed after installing the indoor unit, turn off the power source of the indoor unit and remove the air panel.

3 This receiver kit can be installed only at one position.

4 Remove the cover of indoor unit electrical control box and connect the cable to the terminal board (white) as shown below.

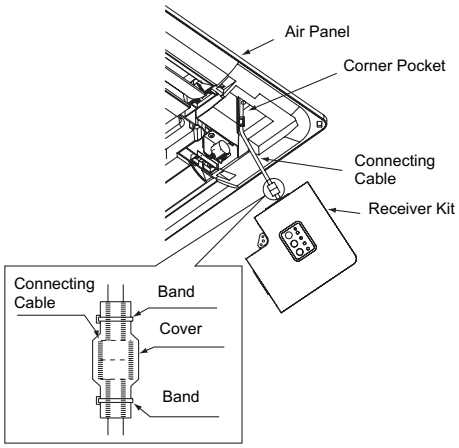


5 Draw out the connecting cable from the wiring hole of the indoor unit, and lead the cable over the to the installing position of the receiver kit.

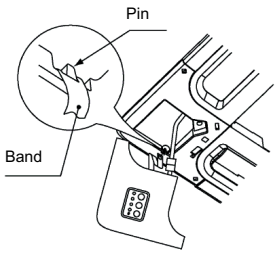
6 Install the air panel (option) onto the indoor unit.

7 Attach the receiver kit in the following procedure.

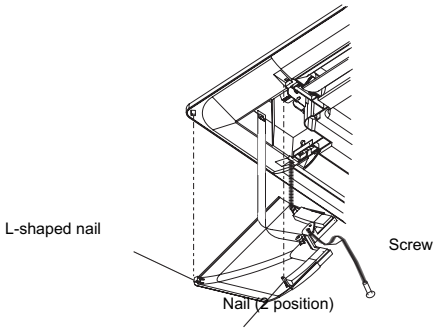
a) Draw out the connecting cable from the pocket and connect the connecting cable and the wire of the receiver kit. After connecting the cable, wrap the connector with the cover and fix them with a band.



b) Hook the band on the rear side of the receiver kit at the pin of the air panel as shown bellow.



c) Hook L- shaped nail on the rear side of receiver kit at the square hole of the air panel, and fix it with the screw.



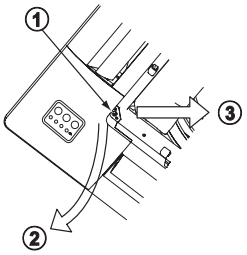
8 Hook the other fixing nails (3 positions) at the square holes of air panel.

NOTE:

When removing the receiver kit after installing the air panel:

1 Remove the screws of ① (4 positions) from the front side of the air panel.

2 Move the receiver kit with hands in the arrow direction ② and remove the nails (2 position) of pocket cover for corner, and slide the receiver kit in the arrow direction ③.

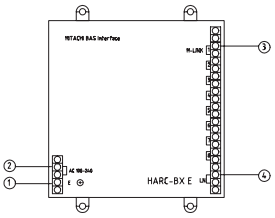


4

4.9. HARC-BX(A/B)

4.9.1. PART NAMES

Each part name of the HARC-BX E is shown in the next figure.



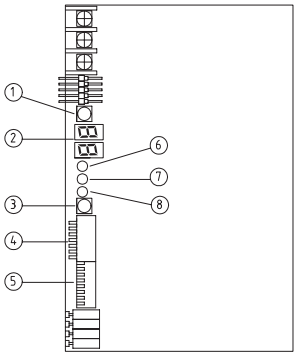
① Power source terminal to be connected to the AC220V~AC240V power source.

② Earth terminal to be grounded.

③ Terminal board for the unit transmission to connect the H-LINK.

④ Terminal board for the upper monitoring system to connect the transmission line for the upper monitoring system.

■ **Board**



① **PSW1 (MCLR)**: the push switch for checking the quantity of connected units.

② **7-Segment Display(*)**: the present state of the HARC-BX E.

③ **PSW2 (LON-SERV)**: the push switch for the transmission neuron ID. (Service pin).

④ **8P DSW1 (S201) (**)**: the DIP switch for setting the system of the HARC-BX E.

⑤ **8P DSW2 (S202) (***)**: the DIP switch for setting the functions of the HARC-BX E.

⑥ **LED of the power source (PWR)**: the LED is ON when the power is supplied.

⑦ **LED of the transmission (H-L)**: the transmission status with the H-LINK.

⑧ **LED of the transmission for the upper monitoring system (LON)**: the transmission status with the upper monitoring system.

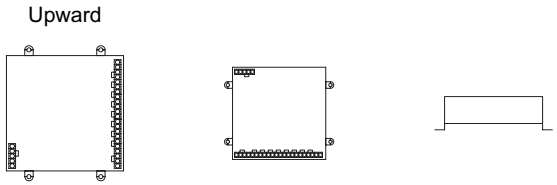
(*) 7-segment display:
Read 4.9.5 "Test run" and 4.9.6 "Maintenance and service" for the details of 7-segment display.

(**) 8P DSW No.1 S201:
Refer to "Setting the DIP switch" in section 4.9.5 for details and the functions of the HARC-BX E.

(***) 8P DSW2 (S202):
Refer to "Setting the DIP switch" in section 4.9.5: (8P DSW1 and 8P DSW2).

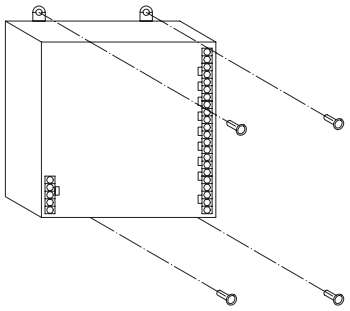
4.9.2. INSTALLATION PROCEDURE

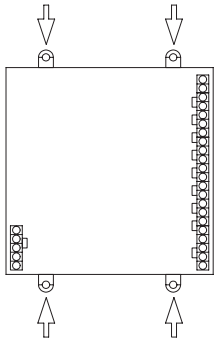
1. Install the HARC-BX E by keeping the screw terminal board at the lower side.



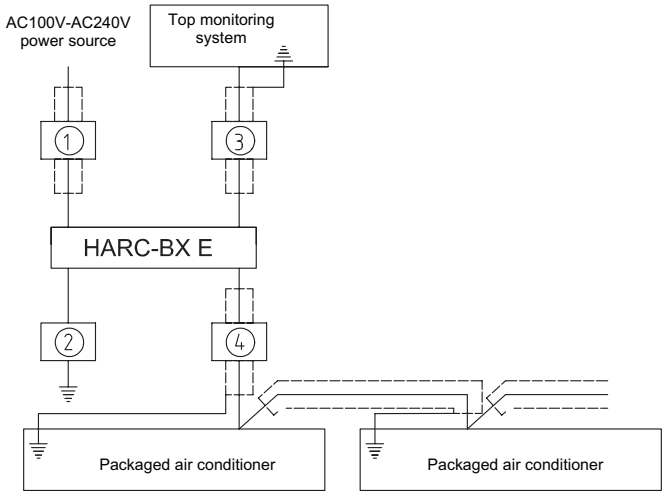
2. Fixing method by means of the M4 screws (field-supplied).

   Fix the HARC-BX E onto the wall by means of the M4 screws at the four locations.





1. You need to install the power supply wiring for the HARC-BX E, the transmission cable between the packaged air conditioners, and the transmission cable between the upper monitoring systems.
2. Wiring method.



No.	Connecting equipment	Specifications of the wiring
①	Power supply wiring for the HARC-BX E	AC100V, 2mm^2, 2 cores, shielded
②	Ground cable	Follow the local standards
③	Upper monitoring system	Follow the instructions of the management personnel (**)
④	Transmission line for the packaged air conditioners	1P-0.75mm^2 twisted pair cable (*)

(*) Make sure that you apply the twisted cables.

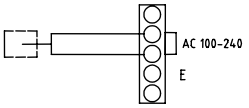
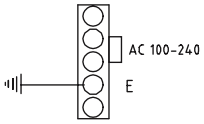
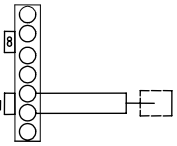
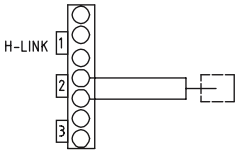
Recommended types of cables:

	Japan Cable Industrial Associations	Hitachi Cable Co., Ltd.	Japan Cable Co., Ltd.	Integral power consumption
Non-shielded	JKEV	KPEV	KNPEV	KPEV
Shielded (copper foil)	JKEV-S	KPEV-S	KNPEV-S	KPEV-S
Shielded (twisted)	JKEV-SB	KPEV-SB	KNPEV-SB	KPEV-SB

4.9.3. ELECTRICAL WIRING

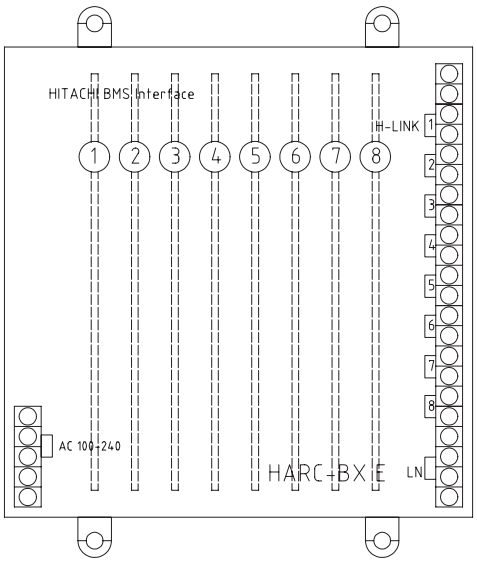
1. To install the wiring, turn OFF the main switch that is connected to the wire of the HARC-BX E and the surrounding equipment.
2. You should install the wiring according to the table below. The "No." in the table indicates the wire in the section "Wiring method".

■ Electrical wiring

Section		No.	Wiring method	Remarks
Power supply wire	1~220V/240 V power source HARC-BX E	①		
	Ground wire	②		
Control circuit	Upper monitoring system HARC-BX E	③		Non-polar
	HARC-BX E Packaged air conditioner	④		Non-polar

4.9.4. ARRANGEMENT OF THE INSTALLATION OF PCB AND H-LINK TERMINALS

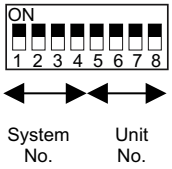
As described in the figure below, 8 PCBs which are built into HARC-BX E and H-LINK Terminals correspond to the both sides of the same numbers, 1 to 8 within ○ and □ respectively.
In order that PCB would be able to communicate with unit it must be connected to same H-LINK than unit.



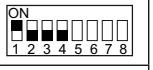
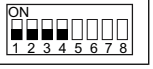
4.9.5. TEST RUN

■ Setting the DIP switch

1. Set the DIP switch before turning on the power supply.
2. Remove the front board in order to set the DIP switch.
3. The setting of the DIP switches for each PCB is different.
4. Setting the 8-pin DIP switch (S201)
   The settings of the 8-pin DIP switch (S201) depend on the system numbers and the unit numbers of the applicable indoor units that the PCB controls. The setting procedures for the system number and the unit number are shown in the table below.

Setting of the 8-pin DIP switch (S201)	Description
	The settings of the 8-pin DIP switch (S201) depend on the system numbers and the unit numbers of the applicable indoor units that the PCB controls. In case of the standard specification and the specification of the option A, the PCB will control eight units from the system numbers and unit numbers that you have set. For example, if you set the system No.1 along with the unit No.1, the relevant PCB will control the units No.1 to No.8 from the system No.1. You should set the unit number from either No.1 or No.9. In case of the specification of the option B, the PCB will control four units from the system numbers and unit numbers that you have set. For example, if you set the system No.1 along with the unit No.1, the relevant PCB will control the units No.1 to No.4 from the system No.1. You should set the unit number from No.1, No.5, No.9 or No.13.

The details are outlined below.
The settings for the required system numbers are shown in the table below.

System No.	Setting pin No.1 to No.4	System No.	Setting pin No.1 to No.4
1		9	
2		10	
3		11	
4		12	
5		13	
6		14	
7		15	
8		16	

4.9.6. MAINTENANCE AND SERVICE

■ Self-Inspection of the HARC-BX E
In order to identify the abnormal operation of the HARC-BX E, perform the self-inspection according to the following instructions.

1. Set all the pins of DSW S201 and DSW S202 to OFF.

8-Pin DSW (S201)

8-Pin DSW (S202)

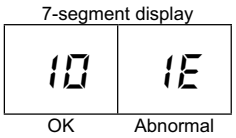
2. Turn ON the power supply.
   "8" is displayed on the 7-segment display and OFF is lit.
3. Set to ON only the No.1 pin of DSW S201.

8-Pin DSW (S201)

8-Pin DSW (S202)

With this setting, the communication between the HARC PCB and the LONWORKS network is performed.

The results are the following:



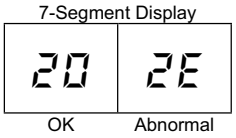
In case of abnormal operation, either there is some problem with the LONWORKS network or the HARC PCB is damaged.

4. Set the No.1 pin of the 8-pin DSW S201 to OFF. Then, set to ON only the No.2 pin.

8-Pin DSW (S201)

8-Pin DSW (S202)

The results are the following:



In case of abnormal operation, either the HARC PCB is damaged or there is some problem with the H-LINK line, for example an incorrect wiring or an incorrect setting of the end terminal resistance.

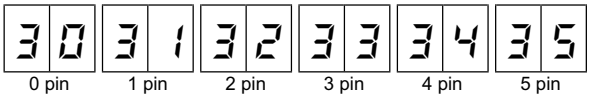
5. Set the No.2 pin of the 8-pin DSW S201 to OFF. Then, set to ON only the No.3 pin.

8-pin DSW (S201)

8-pin DSW (S202)

With this setting, you perform the checking procedure of the No.1 pin, the No.2 pin, the No.3 pin, the No.4 pin and the No.5 pin of DSW S202. The number below shows the number of pins that are set to ON.

The results are the following:



In case of abnormal operation, the HARC PCB is damaged.

4.10. CSNET WEB INTERFACE CONNECTION

Caution

Do not connect voltage input to the control system before preparation for test run has been correctly completed.

Read this manual carefully before performing installation work.

Read the Operation Manual in order to configure the air conditioning units.

Attention

Do not install CSNET WEB in places... :

- *with vapour, oil or dispersed liquids.*
- *with heat sources nearby (sulphuric surroundings).*
- *where accumulation, generation or leaks of inflammable gases has been detected.*
- *that are near the sea, in saline, acid or alkaline surroundings.*

Attention

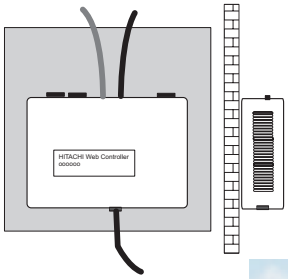
Install CSNET WEB away from possible sources of electromagnetic waves.

Respect local electrical standards.

Use a power circuit that is not subject to peak demands.

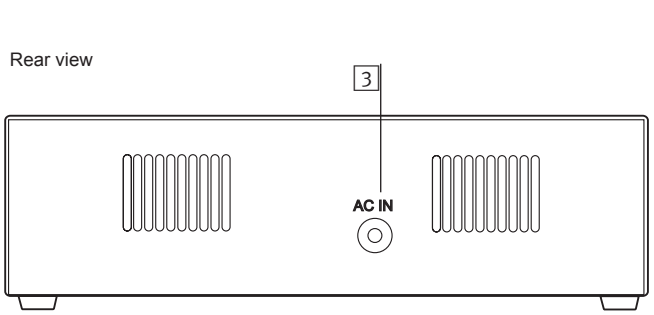
Ensure that there is enough space around the CSNET WEB (50 mm at least) so that the heat may dissipate adequately (refer to "Installation Procedures").

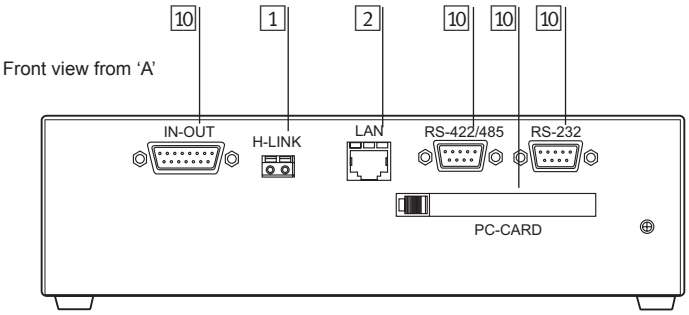
If you install the machine in a vertical position, install the power supply in the lower part and the control outputs in the upper part.

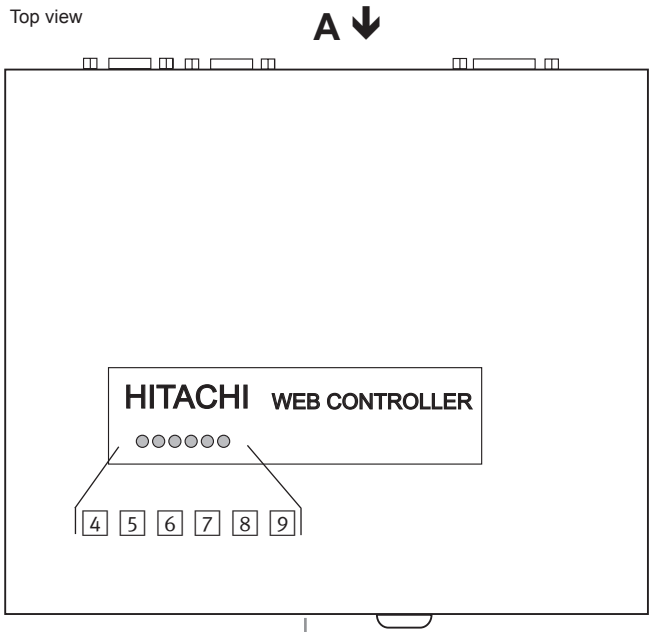


4.10.1. COMPONENT NAMES

The figure shows the names of the CSNET-WEB components







1 H-LINK Connector. Connected to Air Conditioning machines

2 LAN Connector. Connected to the local area network

3 Power Supply Cable. Power supply input

4 POWER: Applied voltage indicator LED

5 H-LINK: Air Conditioning equipment transmission indicator LED

6 RS-422/RS-485: Transmission LED (not used)

7 RS-232-C: Transmission LED (not used)

8 LAN: LAN transmission LED. On when adjusting LAN link

9 ERROR: Fault LED. Blinks in case of error

10 Unused connectors

4.10.2. SPECIFICATIONS

Hardware Specifications

Components	Specifications
Power supply	AC 230 V 1~ ±10% (50Hz)
Consumption	10W (maximum)
Outer dimensions	Width: 240 mm, Depth: 204 mm, Height: 74.5 mm
Weight	1.94 kg
Assembling conditions	Indoors (in a control panel or desktop)
Ambient temperature	0~40 °C
Humidity	20~85% (Without condensation)

Specifications for communication with the units

Components	Specifications
Communication with	Outdoor Units, Indoor Units
Communication line	Twin core, non-polar
Communications system	Half-duplex
Communication method	Asynchronous
Speed of transmission	9600 Bauds
Length of wiring	1000 m maximum (total length)
Number of units	16 Outdoor Units, 128 Indoor Units

Specifications for communication with a local area network

Components	Specifications
Communication with	1000 MHz Processor, 256 MB RAM, hard disk with 200 MB of free space. Internet Browser. Any operating system that supports installing JRE (Java Runtime Environment), a Java runtime platform developed by Sun Microsystems, which allows to run programs on different operating systems

Microsoft® Internet Explorer is a registered trademark of Microsoft Corporation

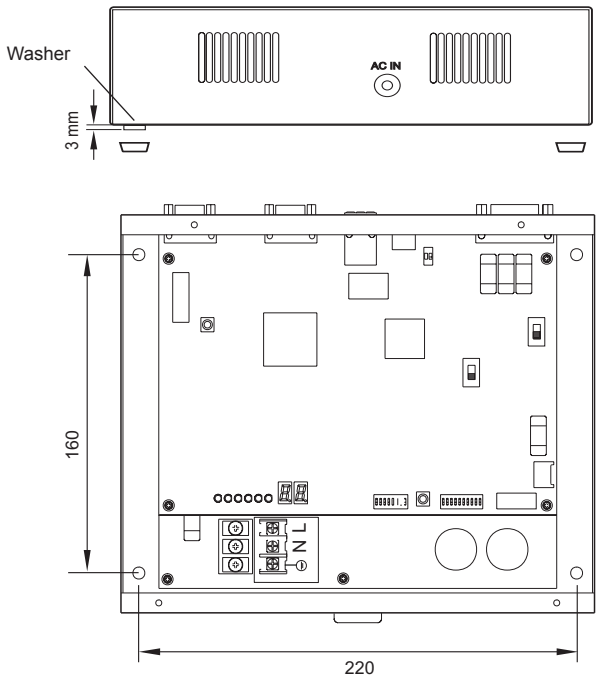
4.10.3. INSTALLATION

When unpacking the machine, check that it has not suffered damage during transport.

■ Fastening

Perform the following procedure:

1 Remove the rubber supports
2 Unscrew the 4 screws from the top cover and remove it
3 Attach the box to the rear vertical board from the inside with M5 screws (not provided) and place 3 mm washers on the outside to separate the box from the wall.
4 Reinstall the top cover. Be careful to position it correctly.



Attention:

- *Before applying power and turning on CSNET-WEB you must ensure that:*
  1. *All the units and refrigerant circuits are under power and are running correctly.*
  2. *All H-Link connections have been set up.*

  Any unit that is not connected or is not under power when turning on CSNET-WEB, will not be recognised and will have to be configured later.

Caution:

- *The signals' cables should be as short as possible. Keep a distance of more than 150 mm from other power cables. Don't wire them together (although they may intersect). If they must necessarily be installed together, take the following measures to avoid noise:*
  - *Protect the signal cable with a metal tube which is earthed at one end.*
  - *For communications, use shielded wire which is earthed at one end.*

Danger:

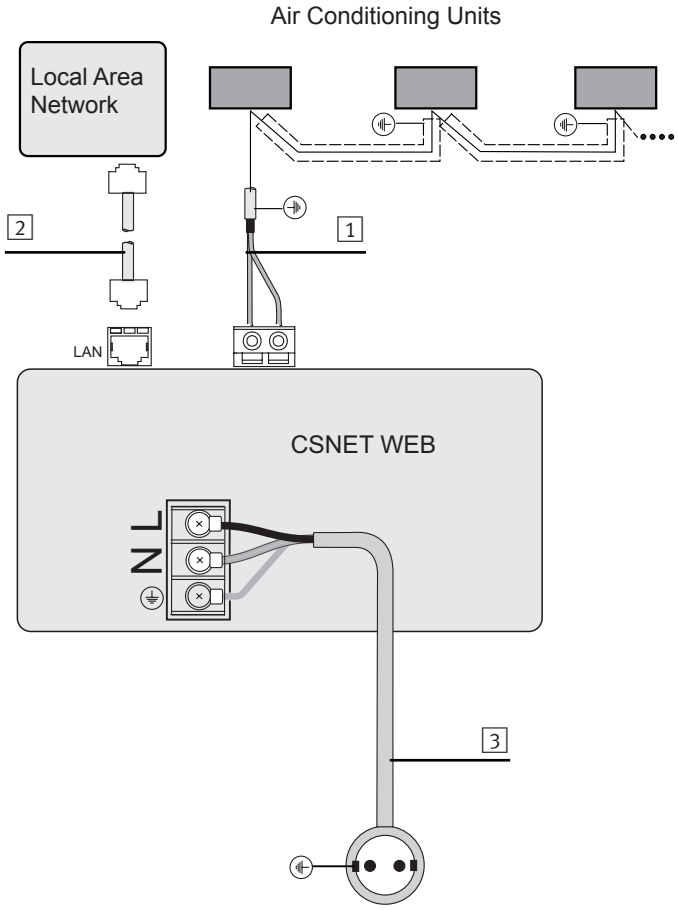
- *Always disconnect the power supply for CSNET-WEB when handling the machine, in order to avoid eletrical discharges.*
- *Do not connect the interface to the power supply until the installation has been completed.*
- *Comply strictly with local security codes and regulations when connecting the machine to the electric network.*
- *You will need a three-wire cable (two cores and earth) with a suitable plug at one end.*

■ Electrical connection

In order to run, CSNET-WEB will have to be connected to the electric network, to the transmission line with the air conditioners (H-Link) and to the Ethernet local area network (LAN).

	Connection	Cable Specifications
1	Transmission cable for the units (H-Link)	Twin core twisted pair cable 1P-0.75 mm². Non-polar. Shielded, earthed at one end. In order to choose the type of cable, refer to the Outdood Unit Installation and Operation Manual.
2	LAN Line	Category 5 or higher LAN cables - A crossed cable is required for direct connection to a PC. - A direct cable is required for connection to a commercial distributor (Hub)
3	Power supply cable Twin core + earth	AC 230V 1~ 50 Hz Ensure that the cable you use complies with local codes and that the plug and the base are properly earthed.

Reinstall the cover once you have made all the connections



Plug, power base and earth wire, in conformity with local codes

5. Control system

This chapter presents the control system flowcharts for the Set-Free FSN(E)/FXN(E)/FSVNE operations.

CONTENTS

5.1. DEVICE CONTROL SYSTEM

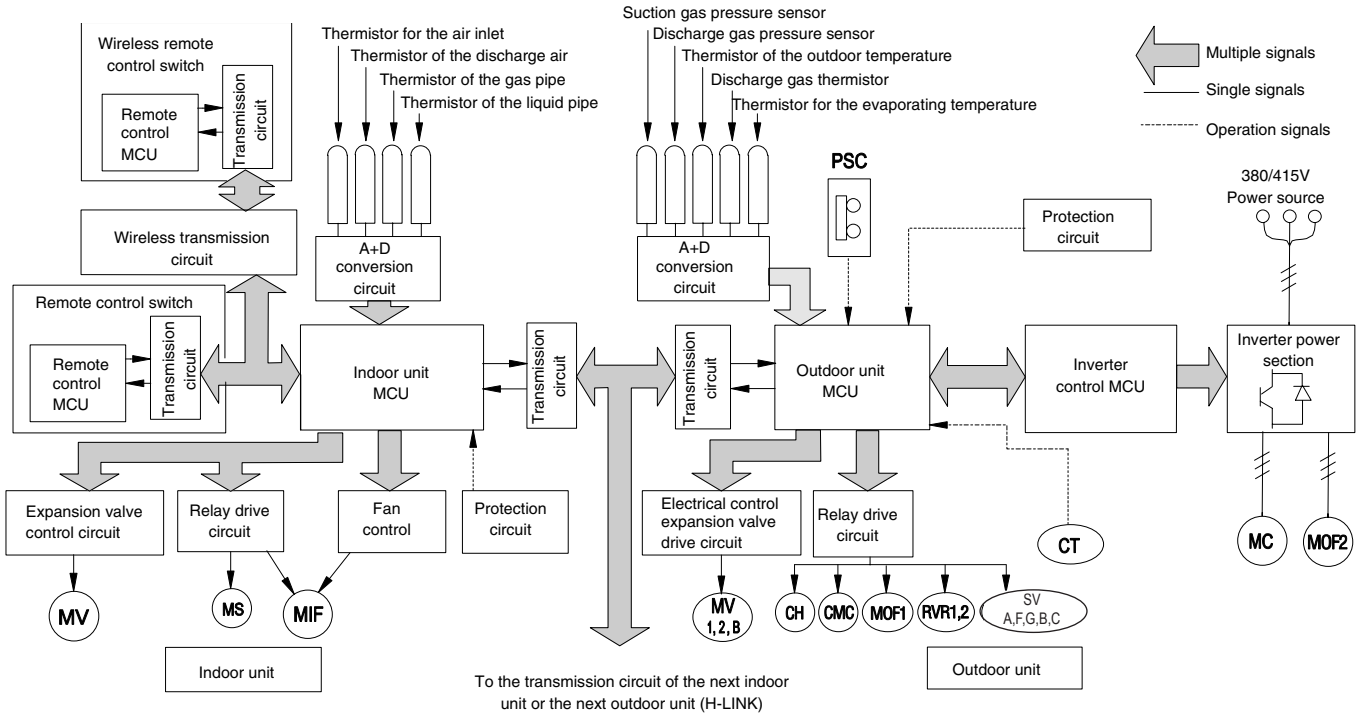
5.1.1. RAS-5~42FSN(E) REFRIGERANT CYCLE CONTROL

Control subject	Cooling process		Heating process		Defrost operation
	Purpose	Contents	Purpose	Contents	Contents
Inverter frequency of the compressor	1. Total operation capacity of the indoor unit 2. Connection according to piping length 3. Pd	1. 15 Hz/HP (8~32HP) 8 Hz/HP (36/42HP) 2. 18 Hz (8~32 HP), 10 Hz (36/42 HP) 3. Pd ≥ 1.0MPa	1. Total operation capacity of the indoor unit 2. Collection according to piping length 3. Pd	1. 15 Hz/HP (8~32HP) 8 Hz/HP (36/42HP) 2. 18 Hz (8~32 HP), 10 Hz (36/42 HP) 3. Pd ≥ 2.1MPa	All compressors while they are running
Change of the running compressor number	1. Capacity control 2. Changeover of total indoor unit capacity	5. Define the number of the running compressor according to the required frequency when you are changing	1. Capacity control 2. Changeover of total indoor unit capacity	5. Define the Number of the Running compressor according to the required frequency when you are changing	-
Expansion valve for the outdoor heat exchanger	1. Capacity control 2. Changeover of total indoor unit capacity	Fully open (unused heat exchanger: fully close)	TdSH	Td0 = Tc + 30 ≤ 90	Fully open
Expansion valve for the plate heat exchanger (only 10~42FSN)	1. TdSH (when you are using the plate heat exchanger) 2. For comp. protection	1. Tdo=Tc+40≤45 (10~32HP) Tdo=Tc+30≤95 (36/42HP) 2. Td>100°C and EVI>1500 pls and over 5 minutes	1. For comp. Protection	Td>100°C and EVO>430 pls continues for 5 min.	Control
Expansion valve for the indoor heat exchanger	1. TdSH 2. For controlling the temperature difference between the gas pipe and the liquid pipe of the indoor heat exchanger 3. For balancing the temperature differences between the gas pipe and the liquid pipe of each indoor unit	1. Tdo=Tc+40≤45 (5~32HP) Tdo=Tc+30≤95 (36/42HP) 2. Temperature difference between the gas pipe and the liquid pipe of each indoor unit = 4 deg	1. Temperature difference between the air outlet and the air inlet of the indoor unit 2. For balancing the temperature between indoor units	1. For controlling the temperature difference between the air outlet and the air inlet of the indoor unit 2. For balancing the temperature differences between the gas pipe and the liquid pipe of each indoor unit	Opening fixed

Control subject	Cooling process		Heating process		Defrost operation
	Purpose	Contents	Purpose	Contents	Contents
Outdoor fan	Pd	1. 2.3≤Pd≤2.9MPa* 2.5≤Pd≤2.9MPa** PWM control by DC motor + constant speed fan	1. Fix according to the outdoor temperature and the operation capacity	1. PWM control by DC motor outdoor Temp. + constant speed fan	Stoppage
Solenoid valve equalized pressure (SVA)	1. For equalizing the pressure of the inverter compressor during the stop	1. When you are turning on the power supply, the inverter compressor run → stop	1. For equalizing the pressure of the inverter compressor during the stop	1. When you are turning on the power supply, the inverter compressor run → stop	-
Solenoid valve for the oil return (SVF)	1. For controlling the oil circulation volume from the oil separator to each compressor	1. SVF ON at run/ OFF at stop	1. For controlling the oil circulation volume from the oil separator to each compressor	1. SVF ON at run/ OFF at stop	Same as cooling/heating
High-pressure/ low-pressure shut-off Valve (only 20~42HP)	1. For shutting off the high-pressure part and the low-pressure part in the cycle during the stop	1. SVG ON at run/ OFF at stop	1. For shutting off the high-pressure part and the low-pressure part in the cycle during the stop	1. SVF ON at run, SVF OFF at STOP. (5~32 HP) SVF OFF at Pd ≥3.7 MPa**	OFF
Solenoid Valve for Bypass (SVB)	-	1. Turn ON in Comp. Operation 2. SVF OFF at Pd≥3.7(MPa)**	-	-	-
Solenoid Valve for Liquid (SVC)	-	Pd<2.3 (MPa)	-	-	-

*): (5~32HP); **):(36/42HP)

The figure below shows the outline of the control system.



Symbol	Name
MC	Motor (for the compressor)
MIF	Motor (for the indoor fan)
MOF 1, 2	Motor (for the outdoor fan)
MS	Motor (for the auto-louver)
MV 1, 2, B	Electronic expansion valve

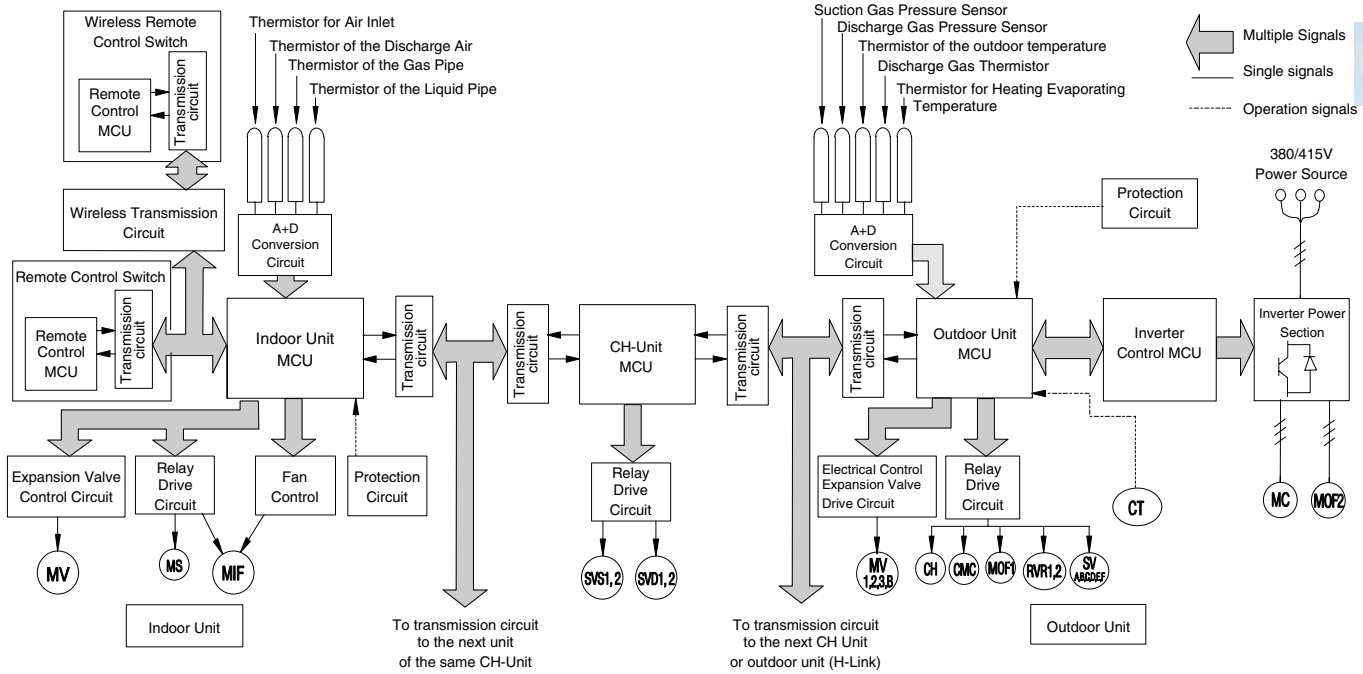
Symbol	Name
CMC	Magnetic contactor
RVR 1, 2	4-way valve
SV A,F,G,B,C	Solenoid valve
PSC	Pressure switch
CT	Current transformer
CH	Crankcase heater

5.1.2. RAS-8~32FXN(E) REFRIGERANT CYCLE CONTROL

Control Subject	Only Cooling, Mainly Cooling		Only Heating, Mainly Heating		Defrosting
	Purpose	Contents	Purpose	Contents	Contents
Inverter frequency of the compressor	For controlling suction Pre.: Ps	1. Collection according to piping length and piping lift. 2. Outdoor Temp. 3. Pso is setted by inverter frequency of comp.: 0.53 ~ 0.82MPa (Outdoor Temp. ≥ 5°C (Ps changes according to (1), (2), (3) and indoor temp.)	For controlling discharge Pre.: Pd	Pdo is setted by piping length: Pdo=2.80 ~ 2.95MPa	1. Comp.: All runing 2. Within 1 minute at starting of defrost operation, const. Comp. + inv. Comp. (30Hz) 3. After 1 minute, specified comp. freq.
Expansion valve for the outdoor heat exchanger	For controlling discharge Pre.: Pd	1. Basically fully open 2. After O.U. reaching minimum fan step, controls Pd (Pdo is shown in "Outdoor Fan")	For controlling temp. of discharge gas Td (TdSH)	Td0 = Tc + 30 ≤ 90	Fully open
Expansion valve for the plate heat exchanger	For controlling temp. of discharge gas Td (TdSH)	Td0 = Tc + 30 ≤ 90		Fully close	Fully close
Opening degree of expansion valve of indoor unit	1. For controlling temp. of heat exchanger super-heat 2. For controlling temp. difference between setting air temp. and inlet air temp. 3. For Balancing temp. difference between I.U. 4. For preventing Td excessive uprise	1. Capacity control according to temp. difference between I.U. setting air temp. and inlet air temp. 2. Capacity control according to temp. difference between I.U. setting air temp. and inlet air temp. 3. Balancing between cooling I.U. and heating I.U. 4. When Td ≥ 90°C, drops target TdSH	1. For controlling temp. difference between setting air temp. and inlet air temp. 2. For Balancing temp. difference between I.U.	1. Capacity control according to temp. difference between I.U. setting air temp. and inlet air temp. 2. Balancing between the other I.U.	Constant opening degree
Outdoor fan	For controlling discharge Pre.: Pd	Target discharge Pre.: Pdo Pdo= 2.5 ~ 2.9Mpa Cooling: Pdo- 0.48 ~ Pdo+0.4MPa Mainly cooling: (Pdo+0.2)- 0.48 ~ 0.40MPa	Constant fan speed	Fan speed is setted by outdoor temp. and operating I.U. capacity	Stop
Solenoid valve equalized pressure (SVA)	1. For keeping TdSH and Ps at starting operation 2. For Balancing Ps and Pd at stopping operation 3. Low off coil temperature	1. Keeping TdSH and Ps 2. Balancing Ps and Pd 3. Keep off coil temperature	1. For keeping TdSH and Ps at starting operation 2. For Balancing Ps and Pd at stopping operation 3. Low outdoor temperature	1. Keeping TdSH and Ps 2. Balancing Ps and Pd 3. Ta < 4°C: ON	Close

Control Subject	Only Cooling, Mainly Cooling		Only Heating, Mainly Heating		Defrosting
	Purpose	Contents	Purpose	Contents	Contents
Solenoid valve for liquid-gas bypass (SVB, SVC)	For Keeping inner Pre, of liquid pipe	1. Pd 2. Piping lift 3. Operation cap. According to (1) ~ (3), turn ON		Close	Close
Solenoid valve for capacity control (SVD)	For controlling heat exchanger number	In operating: tunr OFF when heat exchanger is out of use In stopping: turn ON or OFF according to stopping condition	For controlling heat exchanger number	In operating: tunr OFF when heat exchanger is out of use In stopping: turn ON or OFF according to stopping condition	Open
Solenoid valve for refrigerant return (SVE)	For connection between stopping heat exchanger and Ps	1. Turn ON at SVD OFF 2. Turn OFF when Td is low		Close	Close
Solenoid valve for oil return (SVF)	For controlling oil circulation volume from oil separator to each comp.	Turn ON/OFF according to number of operating compressor	For controlling oil circulation volume from oil separator to each comp.	Turn ON/OFF according to number of operating compressor	Turn ON/OFF according to number of operating compressor

The figure below shows the outline of the control system.



Symbol	Name
MC	Motor (for the compressor)
MIF	Motor (for the indoor fan)
MOF 1, 2	Motor (for the outdoor fan)
MS	Motor (for the auto-louver)
MV 1, 2, 3, B	Electronic expansion valve
SVD 1, 2	Solenoid valve (DC)

Symbol	Name
CMC	Magnetic contactor
RVR 1, 2	4-way valve
SV A, B, C, D, E, F	Solenoid valve
PSC	Pressure switch
CT	Current transformer
CH	Crankcase heater
SVS 1, 2	Solenoid Valve

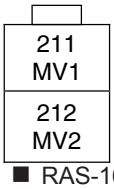
■ Heat exchanger mode control (FXN(E) Series only)

■ RAS-8~12FXN(E)

Heat exchanger mode		1	2	3	4	5	6
		Cooling mode		Simultaneously cooling/heating mode		Heating mode	
		Cooling 2	Cooling 1	Mainly Cooling	Mainly Heating	Heating 1	Heating 2
Heat exchanger status		C / C	Cout / C	C / Eout	Cout / C	Eout / C	E / E
4-way valve	211	ON	ON	OFF	OFF	OFF	OFF
	212	OFF	OFF	OFF	OFF	OFF	ON
Expansion valve of outdoor unit	MV1	Pd	Pd	0	TdSH	TdSH	TdSH
	MV2	Pd	80	Pd	55	0	TdSH
Expansion valve for plate heat exchanger	MVB	TdSH	TdSH	0	0	0	0

(Pulse)

■ Heat exchanger and valve location of RAS-8~12FXN(E)

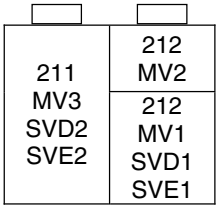


■ RAS-16~32FXN(E)

Heat exchanger mode		1	2	3	4	5	6	7	8
		Cooling mode		Simultaneously cooling/heating mode			Heating mode		
		Cooling 2	Cooling 1	Mainly Cooling2	Mainly Cooling1	Mainly Heating	Heating 1	Heating 2	Heating 3
Heat exchanger status		C / C	Eout / C	Eout / C	Eout / C	E / Cout / Eout	Eout / E / E	Eout / E / E	E / E / E
4-way valve	211	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF
	212	OFF	OFF	OFF	OFF	OFF	ON	ON	ON
Expansion valve for Outdoor unit	MV1	Pd	Pd	Pd	0	0	TdSH	TdSH	TdSH
	MV2	Pd	Pd	Pd	Pd	55	TdSH	TdSH	TdSH
	MV3	Pd	0	0	0	TdSH	0	0	TdSH
Expansion valve for plate heat exchanger	MVB	TdSH	TdSH	0	0	0	0	0	0
Solenoid valve for capacity control	SVD1	ON	ON	ON	OFF	OFF	OFF	ON	ON
	SVD2	ON	OFF	OFF	OFF	ON	OFF	OFF	ON
Solenoid valve for refrigerant return	SVE1	OFF	OFF	OFF	ON	OFF	OFF	OFF	OFF
	SVE2	OFF	ON	ON	ON	OFF	OFF	OFF	OFF

(pulse)

■ Heat exchanger and valve location of RAS-16~32FXN(E)



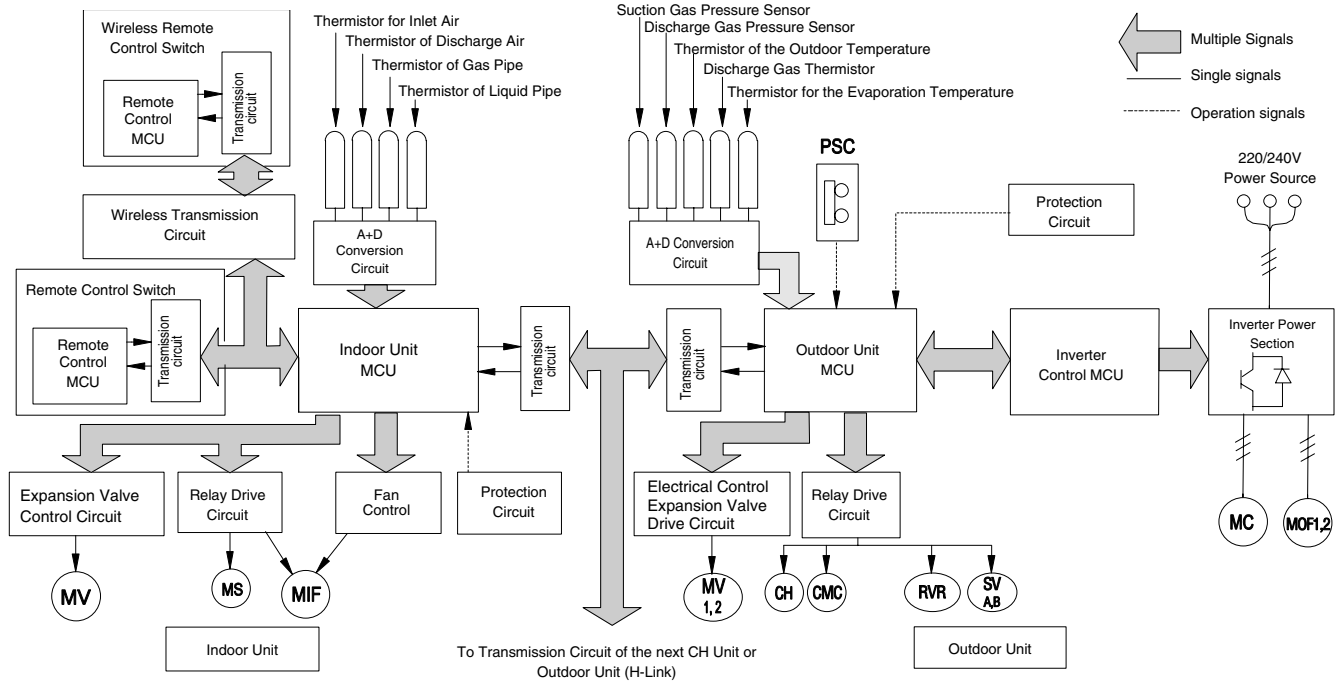
NOTES:

1. *Heat Exchanger Status*
   C: Used as Condensor
   E: Used as Evaporator
   Cout/Eout: Out of use
2. *Control Method*
   Pd: PID control of Pd
   TdSH: PID control of Td superheat

5.1.3. RAS 3~5FSVNE REFRIGERANT CYCLE CONTROL

Control subject	Cooling process		Heating process		Defrost operation
	Purpose	Contents	Purpose	Contents	Contents
Inverter frequency of the compressor	1. Total operation capacity of the indoor unit 2. Pd	1. 15 Hz/HP 2. Pd≥ 1.0 MPa	1. Total operation capacity of the indoor unit 2. Pd	1. 15 Hz/HP 2. Pd≥ 2.35 MPa	Fixed frequency
Expansion valve for the outdoor heat exchanger	-	Fully open	TdSH	Td0 = Tc + Tdc ≤ 90 Tdo = Target Td Tc = condensing temperature Tdc = Target SH	Fully open
Expansion valve for liquid injection	-	Fully close	1. TSSH control	Controled according to the expansion valve for the outdoor heat exchanger	Fully close
Expansion valve for the indoor heat exchanger	1. TdSH	Td0=Tc+Tdc≤90 Tdo = Target Td Tc = condensing temperature Tdc = Target SH	1. Temperature difference between the air outlet and the air inlet of the indoor unit	Air outlet temperature - Aire inlet temperature ≤ 24 deg	Opening fixed
Outdoor fan	Pd	1. 2.3≤Pd≤2.7 (MPa)	1. Fix according to the outdoor temperature and the operation capacity	1. Controled by outdoor Temp.	Stoppage
Equalized pressure valve (SVA)	1. For equalizing the pressure of the inverter compressor during the stop 2. Ps control 3. Pd control	1. ON at ΔPd≥ 0.29Mpa when stopping 2. ON at starting 3. On at Pd≥ 3.7MPa	1. For equalizing the pressure of the inverter compressor during the stop 2. Ps control 3. Pd control	1. ON at ΔPd≥ 0.29Mpa when stopping 2. ON at starting 3. On at Pd≥ 3.7MPa	-
Liquid injection valve	-	OFF	-	ON (During special condition)	-

The figure below shows the outline of the control system.



Symbol	Name
MC	Motor (for the compressor)
MIF	Motor (for the indoor fan)
MOF 1, 2	Motor (for the outdoor fan)
MS	Motor (for the auto-louver)
MV 1, 2	Electronic expansion valve

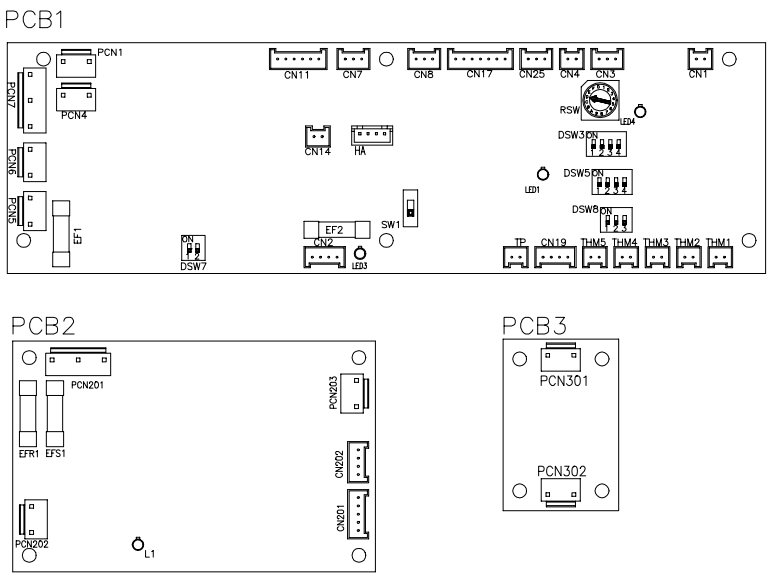
Symbol	Name
CMC	Magnetic contactor
RVR	4-way valve
SV A, B	Solenoid valve (for the gas bypass)
PSC	Pressure switch
CH	Crankcase heater

5.2. INDOOR UNIT PCB

5.2.1. LAYOUT OF THE PRINTED CIRCUIT BOARD FOR RCI

■ **PCB drawing**

The PCB in the indoor unit operates with three types of DIP switches, and one rotary switch. The location is as follows:



LED INDICATION		
LED1	Red	This LED indicates the transmission status between the indoor unit and the RCS
LED3	Yellow	This LED indicates the transmission status between the indoor unit and the outdoor unit
LED4	Red	Power source for the PCB

CONNECTOR INDICATION	
PCN1	Transformer 220V
PCN5	Electrical Heater for the dew prevention
PCN6	Drain Pump Motor
PCN7	Power source (1-R, 3-S)
PCN201	Power source (1-R, 3-S)
PCN202	Power source (1-R, 3-S)
PCN203	DC-Motor control
PCN301	Terminal Board Connection
PCN302	PCB2 Connection
THM1	Air inlet
THM2	Air outlet
THM3	Liquid pipe
THM4	Remote Thermistor
THM5	Gas pipe
CN1	Transformer (pin 1-2: 17.3V / pin 3-4: 20.8V)
CN2	Control circuit for the outdoor unit H-LINK
CN3	Input optional functions
CN4	Input optional functions
CN7	Output optional functions
CN8	Output optional functions
CN11	Expansion valve control
CN14	Float Switch
CN17	Swing louver motor 4

CONNECTOR INDICATION	
CN19	PCB2 Connection
CN25	(Not used)
CN202	PCB1 Connection
EFS1	PCB2 Fuse
EFR1	PCB2 Fuse
EF1	PCB1 Fuse
EF2	PCB1 Fuse
SWITCH INDICATION	
DSW3	Capacity code
DSW5	Ref. cycle N°
DSW7	Fuse recovery
RSW	Setting of the indoor unit number

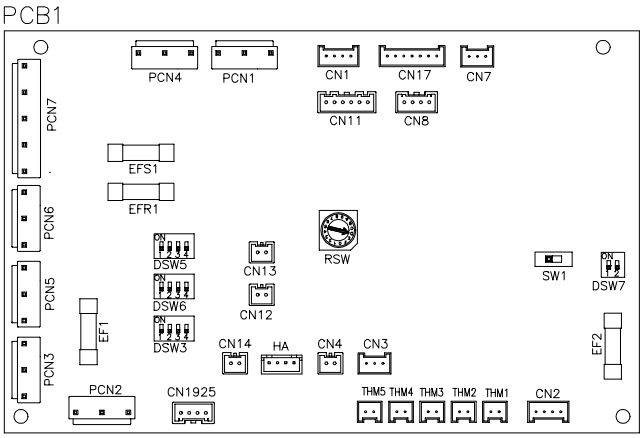
NOTE:
The mark "■" indicates position of dips switches. Figures show setting before shipment or after selection.
Not mark "■" indicates pin position is not affecting.

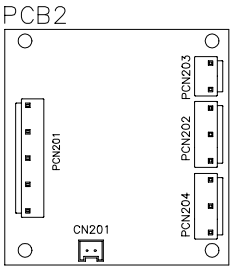
CAUTION:
Before setting dips switches, firstly turn off power source and set the position of the dips switches. If the switches are set without turning off the power source, the contents of the setting are invalid.

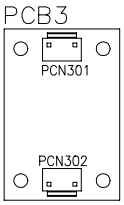
5.2.2. LAYOUT OF THE PRINTED CIRCUIT BOARD FOR RCD

■ **PCB drawing**

The PCB in the indoor unit operates with four types of DIP switches, one sliding switch and one rotary switch. The location is as follows:







LED INDICATION		
LED1	Red	This LED indicates the transmission status between the indoor unit and the RCS
LED2	Yellow	This LED indicates the transmission status between the indoor unit and the outdoor unit
LED4	Red	Power source for the PCB

CONNECTOR INDICATION	
PCN1	Transformer 220V
PCN2	Internal thermostat for the indoor fan motor
PCN3	PCB2 connection
PCN4	(Not used)
PCN5	Relay on PCB
PCN6	Drain Pump Motor
PCN7	Power source (1-R, 3-S)
PCN201	Power source (1-R, 3-S)
PCN202	Fan Motor
PCN203	Capacitor
PCN301	Terminal Board Connection
PCN302	PCB1 Connection
THM1	Air inlet
THM2	Air outlet
THM3	Liquid pipe
THM4	Remote Thermistor
THM5	Gas pipe
CN1	Transformer (pin 1-2: 17.3V / pin 3-4: 20.8V)
CN2	Control circuit for the outdoor unit H-LINK
CN3	Input optional functions
CN4	Input optional functions
CN7	Output optional functions
CN8	Output optional functions
CN11	Expansion valve control
CN14	Float Switch
CN17	Swing louver motor 1

CONNECTOR INDICATION	
CN19	PCB1 Connection
CN25	PCB2 wireless receiver part connection
CN201	PCB1 Connection
EFS1	PCB1 Fuse
EFR1	PCB1 Fuse
EFS2	PCB1 Fuse
EFR2	PCB1 Fuse
SWITCH INDICATION	
DSW3	Capacity code
DSW5	Ref. cycle N°
DSW6	Model code
DSW7	Fuse recovery
RSW	Setting of the indoor unit number

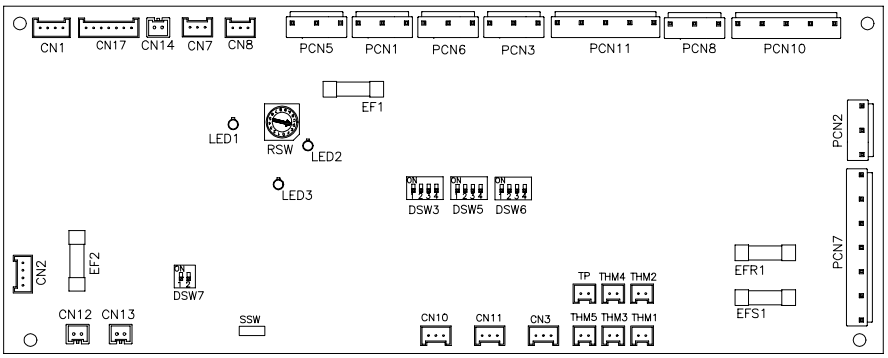
NOTE:
The mark "■" indicates position of dips switches. Figures show setting before shipment or after selection.
Not mark "■" indicates pin position is not affecting.

CAUTION:
Before setting dips switches, firstly turn off power source and set the position of the dips switches. If the switches are set without turning off the power source, the contents of the setting are invalid.

5.2.3. LAYOUT OF THE PRINTED CIRCUIT BOARD FOR RPI-0.8~6.0, RPC, RPF(i)

■ **PCB drawing**

The PCB in the indoor unit operates with four types of DIP switches, one sliding switch, and one rotary switch. The location is as follows:



LED INDICATION		
LED1	Green	Power source for the PCB
LED2	Yellow	This LED indicates the transmission status between the indoor unit and the outdoor unit
LED3	Red	This LED indicates the transmission status between the indoor unit and the RCS

CONNECTOR INDICATION	
PCN1	Transformer (220V)
PCN2	Internal thermostat for the indoor fan motor
PCN3	(Not used)
PCN5	(Not used)
PCN6	Drain pump motor (RPI)
PCN7	Power source (1-R, 2-S, 3-N, 4-E)
PCN8	Capacitor
PCN10	Fan motor power
PCN11	Fan motor speed control
THM1	Air inlet
THM2	Outlet air
THM3	Liquid pipe
THM4	Remote thermistor (THM-R2 AE)
THM5	Gas pipe
EF1	Fuse
EF2	Fuse
EFS1	Fuse
EFR2	Fuse

CONNECTOR INDICATION	
CN1	Transformer (pin 1-2: 17.3V / pin 3-4: 20.8V)
CN2	Control circuit for the outdoor unit H-LINK
CN3	Input optional functions (only two)
CN7	Output optional functions (only two)
CN8	Output optional functions (#1 #2, only one)
CN11	Expansion valve control
CN12	Remote control bridge connector for multiple units
CN13	Remote control SW
CN14	Float switch (/RPI)
CN17	Swing louver motor
SWITCH INDICATION	
DSW3	Capacity code
DSW5	Ref. cycle N°
DSW6	Model code
DSW7	Fuse recovery and remote control selector
RSW	Setting of the indoor unit number
SSW	Selector SW (PC-2H2/PC-P1HE)

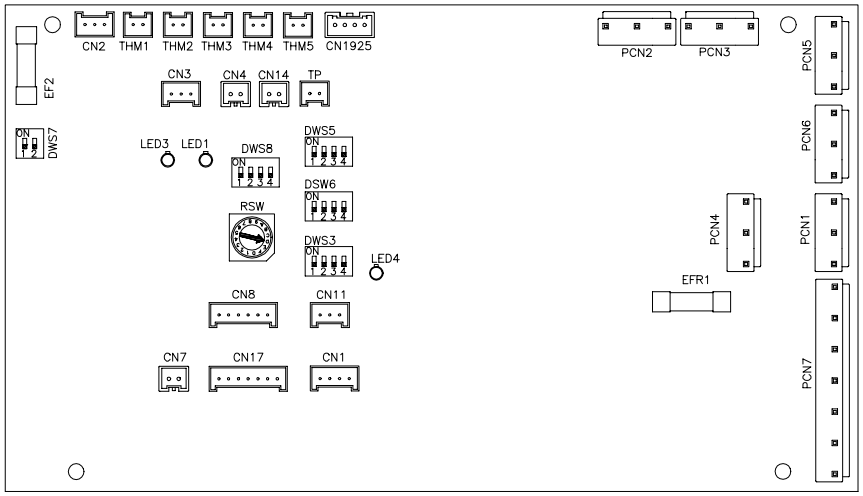
NOTE:
The mark "■" indicates position of dips switches. Figures show setting before shipment or after selection.
Not mark "■" indicates pin position is not affecting.

CAUTION:
Before setting dips switches, firstly turn off power source and set the position of the dips switches. If the switches are set without turning off the power source, the contents of the setting are invalid.

5.2.4. LAYOUT OF THE PRINTED CIRCUIT BOARD FOR RPI 8/10

■ **PCB drawing**

The PCB in the indoor unit operates with four types of DIP switches and one rotary switch. The location is as follows:



LED INDICATION		
LED1	Green	Power source for the PCB
LED3	Yellow	This LED indicates the transmission status between the indoor unit and the outdoor unit
LED4	Red	This LED indicates the transmission status between the indoor unit and the RCS

CONNECTOR INDICATION	
PCN1	Transformer (220V)
PCN2	Internal thermostat for the indoor fan motor
PCN3	(Not used)
PCN5	(Not used)
PCN6	Drain pump motor (RPI)
PCN7	Power source (1-R, 2-S, 3-N, 4-E)
PCN8	Capacitor
PCN10	Fan motor power
PCN11	Fan motor speed control
THM1	Air inlet
THM2	Outlet air
THM3	Liquid pipe
THM4	Remote thermistor (THM-R2 AE)
THM5	Gas pipe
EFR1	Fuse
EF2	Fuse

CONNECTOR INDICATION	
CN1	Transformer (pin 1-2: 17.3V / pin 3-4: 20.8V)
CN2	Control circuit for the outdoor unit H-LINK
CN3	Input optional functions (only two)
CN7	Output optional functions (only two)
CN8	Output optional functions (#1 #2, only one)
CN11	Expansion valve control
CN12	Remote control bridge connector for multiple units
CN13	Remote control SW
CN14	Float switch (/RPI)
CN17	Expansion Valve Control
SWITCH INDICATION	
DSW3	Capacity code
DSW5	Ref. cycle N°
DSW6	Model code
DSW7	Fuse recovery and remote control selector
RSW	Setting of the indoor unit number

5

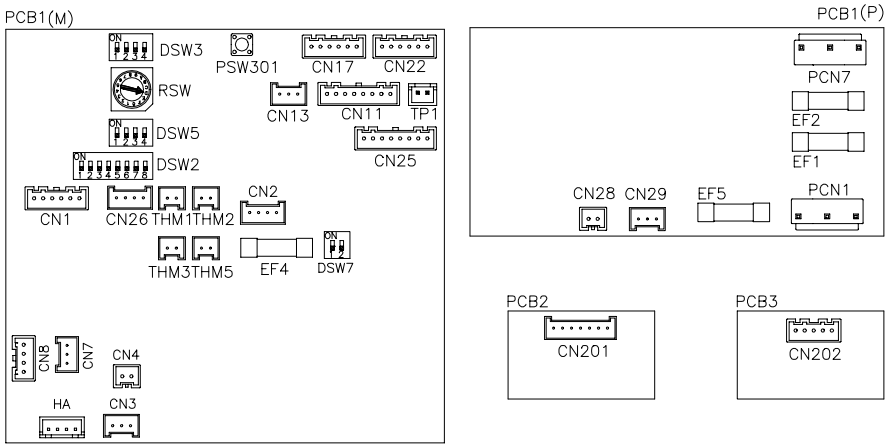
NOTE:
The mark "■" indicates position of dips switches. Figures show setting before shipment or after selection.
Not mark "■" indicates pin position is not affecting.

CAUTION:
Before setting dips switches, firstly turn off power source and set the position of the dips switches. If the switches are set without turning off the power source, the contents of the setting are invalid.

5.2.5. LAYOUT OF THE PRINTED CIRCUIT BOARD FOR RPK FSNM

■ PCB drawing

The PCB in the indoor unit operates with four types of DIP switches, one sliding switch, one rotary switch and one push switch. The location is as follows:



LED INDICATION		
LED1	Red	This LED indicates the transmission status between the indoor unit and the RCS
LED3	Yellow	This LED indicates the transmission status between the indoor unit and the outdoor unit
LED4	Red	Power source for the PCB

CONNECTOR INDICATION	
PCN1	Transformer 220V
PCN7	Power source (1-R, 3-S)
THM1	Air inlet
THM2	Air outlet
THM3	Liquid pipe
THM5	Gas pipe
EF1	PCB1(P) Fuse
EF2	PCB1(P) Fuse
EF4	PCB1(M) Fuse
EF5	PCB1(P) Fuse
CN1	Transformer (pin 1-2: 17.3V / pin 3-4: 20.8V)
CN2	Control circuit for the outdoor unit H-LINK
CN3	Input optional functions
CN4	Input optional functions
CN7	Output optional functions
CN8	Output optional functions
CN11	Expansion valve control
CN13	Remote control SW
CN17	Swing louver motor 1

CONNECTOR INDICATION	
CN22	Swing louver motor 2
CN25	PCB2 wireless receiver part connection
CN26	PCB1 (P) connection
CN27	Not used
CN28	PCB1 (M) connection
CN29	Fan motor
CN201	PCB1 wireless receiver part connection
CN202	LEDs checking control
CN303	Not used
SWITCH INDICATION	
PSW301	Switch for the emergency operation
DSW2	Optional functions
DSW3	Capacity code
DSW5	Ref. cycle N°
DSW7	Fuse recovery
RSW	Setting of the indoor unit number

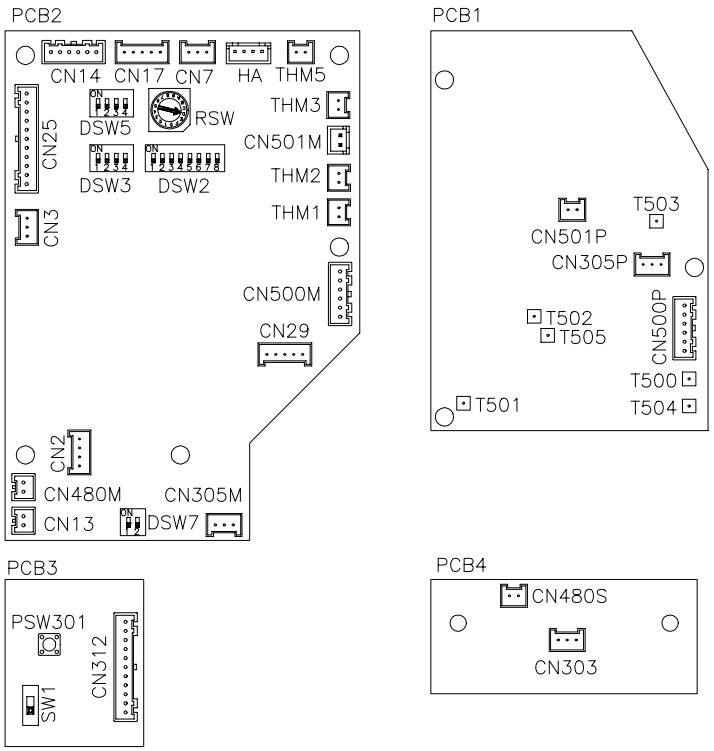
NOTE:
The mark "■" indicates position of dips switches.
Figures show setting before shipment or after selection.
Not mark "■" indicates pin position is not affecting.

CAUTION:
Before setting dips switches, firstly turn off power source and set the position of the dips switches. If the switches are set without turning off the power source, the contents of the setting are invalid.

5.2.6. LAYOUT OF THE PRINTED CIRCUIT BOARD (ONLY RPK-1.5FSN1M)

■ **PCB drawing**

The PCB in the indoor unit operates with four types of DIP switches, one sliding switch, one rotary switch and one push switch. The location is as follows:



LED INDICATION		
LED1	Green	Power source for the PCB
LED2	Yellow	This LED indicates the transmission status between the indoor unit and the RCS
LED4	Red	This LED indicates the transmission status between the indoor unit and the outdoor unit

CONNECTOR INDICATION	
THM1	Air inlet
THM2	Air outlet
THM3	Freeze Protection
THM5	Gas pipe
CN2	Control circuit for the outdoor unit H-LINK
CN3	Input optional functions
CN7	Output optional functions
CN13	Remote control SW
CN14	Expansion valve control
CN17	Swing louver motor
CN25	PCB3 wireless receiver part connection
CN29	Fan motor

SWITCH INDICATION	
PSW301	Switch for the emergency operation
DSW2	Optional functions
DSW3	Capacity code
DSW5	Ref. cycle N°
DSW7	Fuse recovery
RSW	Setting of the indoor unit number

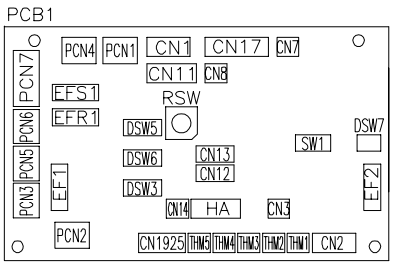
NOTE:
The mark "■" indicates position of dips switches. Figures show setting before shipment or after selection.
Not mark "■" indicates pin position is not affecting.

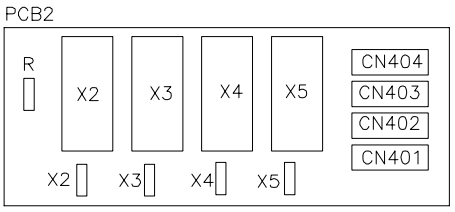
CAUTION:
Before setting dips switches, firstly turn off power source and set the position of the dips switches. If the switches are set without turning off the power source, the contents of the setting are invalid.

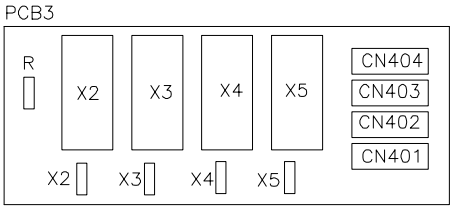
5.3. COMPLEMENTARY SYSTEM

5.3.1. KPI

■ **PCB drawing**







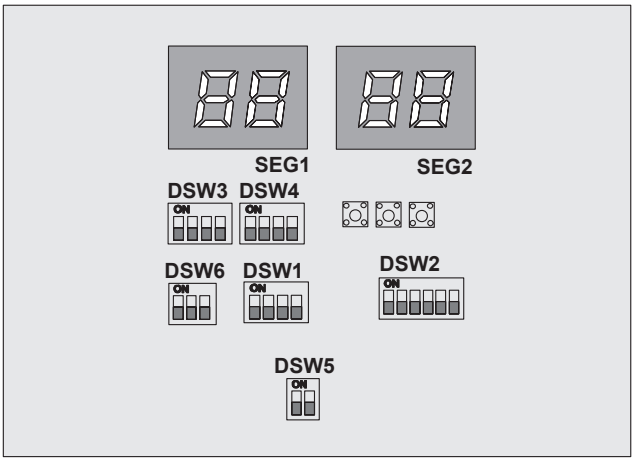
LED INDICATION		
LED1	Green	Power source for the PCB
LED2	Yellow	This LED indicates the transmission status between the indoor unit and the RCS
LED4	Red	This LED indicates the transmission status between the indoor unit and the outdoor unit

CONNECTOR INDICATION	
PCN1	Transformer (220V)
PCN5	Relay on PCB1
PCN7	Power source (1-R, 2-S, 3-N, 4-E)
THM1	Air inlet
THM2	Outlet air
EF1	Fuse
EF2	Fuse
EFS1	Fuse
EFR1	Fuse
CN1	Transformer (pin 1-2: 17.3V / pin 3-4: 20.8V)
CN2	Control circuit for the outdoor unit H-LINK
CN3	Input optional functions (only two)
CN4	Input optional functions
CN7	Output optional functions (only two)
CN8	Output optional functions (#1 #2, only one)
CN11	PCB3 Connection
CN12	Remote control bridge connector for multiple units
CN13	Remote control SW
CN17	PCB2 Connection

CONNECTOR INDICATION	
CN401	Fan motor relay
CN402	Fan motor relay
CN403	Fan motor relay
CN404	Fan motor relay
SWITCH INDICATION	
DSW3	Capacity code
DSW5	Ref. cycle N°
DSW6	Model code
DSW7	Fuse recovery and remote control selector
RSW	Setting of the indoor unit number
SW1	Selector SW (PC-2H2/PC-P1HE)

5.4. OUTDOOR UNITS PCB

5.4.1. FSVNE



DIP SWITCH INDICATION	
DSW1	Setting of the test run
DSW2	Setting of the optional funtions
DSW3	Setting of the capacity code Outdoor unit capactity is set acording tp the nominal capacity (HP)
DSW4	Setting of the outdoor unit number
DSW5	Transmission setting of End of terminal resistence
DSW6	Setting Conditions for piping length & lift Piping length

SWITCH INDICATION	
PSW1	Manual defrost operation switch The defrost operation is manually available under the forced defrost area
PSW2 PSW3	Available optional function Settings can be selected by means of the 7-segment display

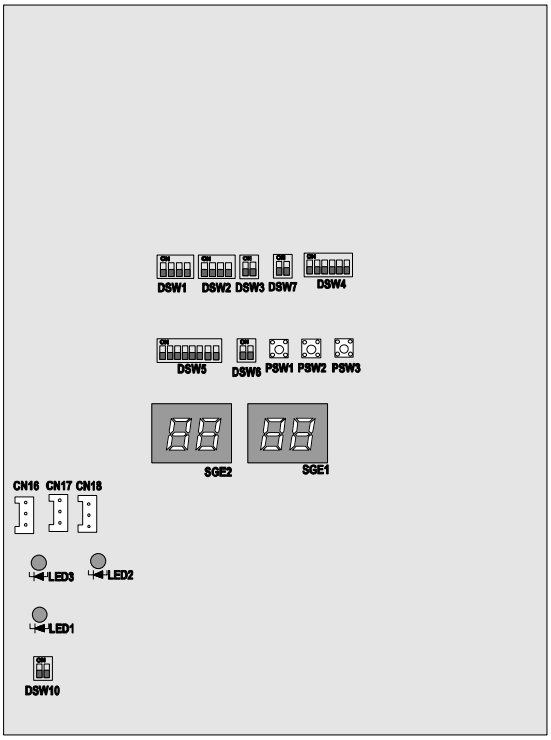
LED INDICATION	
LED1 (red)	Power source for PCB1 Normal condition: activated Abnormal condition: deactivated
LED2 (green)	This LED2 indicates the transmission status between PCB1 and PCB3 Normal condition: flickering Abnormal condition: activated or deactivated
LED3 (yellow)	This LED3 indicates the transmission status between the indoor unit and the outdoor unit Normal condition: flickering Abnormal condition: activated or deactivated

5.4.2. FSN(E)/FXN(E)

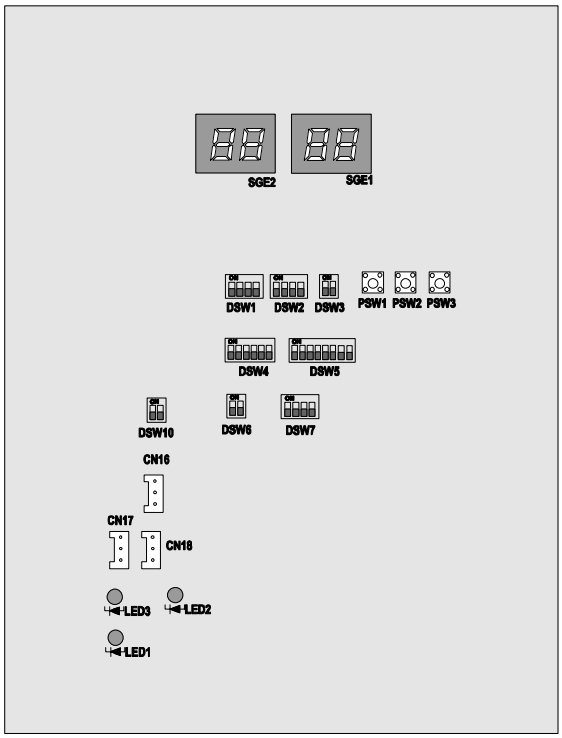
■ PCB drawing

The PCB in the outdoor unit is operating:

RAS-5~22FSN(E), RAS-8~12FXN(E)



RAS- 24~42FSN, RAS-16~32FXN



DIP SWITCH INDICATION	
DSW1	Setting of the outdoor unit number
DSW2	Setting of the capacity code Outdoor unit capacity is set according to the nominal capacity (HP)
DSW3	Setting of the height difference The height difference between the outdoor unit and the indoor unit
DSW4	A. Test run for the cooling or the heating an outdoor unit can be run for testing. When you have finished the testing, reset the function B. Enforced stoppage compressor When you are performing the test run or the inspection, you can force the compressors to stop in order to ensure your safety
DSW5	Emergency operation of the compressor
DSW6	Piping length
DSW7	Power supply setting
DSW10	Transmission setting

SWITCH INDICATION	
PSW1	Manual defrost operation switch The defrost operation is manually available under the forced defrost area
PSW2 PSW3	Available optional function Settings can be selected by means of the 7-segment display
LED INDICATION	
LED1 (red)	Power source for PCB1 Normal condition: activated Abnormal condition: deactivated
LED2 (green)	This LED2 indicates the transmission status between PCB1 and PCB3 Normal condition: flickering Abnormal condition: activated or deactivated
LED3 (yellow)	This LED3 indicates the transmission status between the indoor unit and the outdoor unit Normal condition: flickering Abnormal condition: activated or deactivated
CONNECTOR INDICATION	
CN16	Output setting of the outdoor unit
CN17 CN18	Input setting of the outdoor unit

5.5. PROTECTION AND SAFETY CONTROL

Compressor protection
The following devices and their combinations protect the compressor:

High-Pressure switch	This switch cuts out the operation of the compressor when the discharge pressure exceeds the setting.
Oil heater	This band heater protects against the oil carry-over during the cold starting, as the band heater is energized while the compressor is stopped.
Fan motor protection	Internal thermostat that is embedded in the fan motor winding: this internal thermostat cuts out the operation of the fan motor when the temperature of the fan motor winding exceeds the setting.

■ RAS-FSN(E)/FXN(E)

Model			RAS-5	RAS-8	RAS-10	RAS-12	RAS-14	RAS-16	RAS-18
For Compressor Pressure Switches High Cut-Out		MPa	Automatic Reset, Non-Adjustable (each one for each compressor) $4.15^{-0.05}_{-0.15}$						
Cut-In		MPa	3.20 ± 0.15						
Fuse 3~, 400V, 50Hz		A	20x2	20x4	20x4	20x4	20x6	20x6	20x6
Oil Heater Capacity	FSN(E)	W	40	40x2	40x2	40x2	40x3	40x3	40x3
	FXN(E)		-				-	40x5	40x5
CCP Timer			Non-Adjustable						
Setting Time		min	3	3	3	3	3	3	3
For Condenser Fan Motor Internal Thermostat			Automatic Reset, Non-Adjustable (each one for each compressor)						
Cut-Out Cut-In		ºC ºC	130±5 83±15	130±5 83±15	130±5 83±15	130±5 83±15	130±5 83±15	130±5 83±15	130±5 83±15
For Control Circuit Fuse Capacity on PCB		A	12	12	12	12	12	12	12

CCP Timer: Enforced 3 minutes operation and stoppage.

Model			RAS-20	RAS-22	RAS-24	RAS-26	RAS-28	RAS-30	RAS-32	RAS-36	RAS-42
For Compressor Pressure Switches High Cut-Out		MPa	Automatic Reset, Non-Adjustable (each one for each compressor) $4.15^{-0.05}_{-0.15}$								
Cut-In		MPa	3.20 ± 0.15								
Fuse 3~, 400V, 50Hz		A	20x8	20x8	20x10	20x10	20x12	20x12	20x12	40x2 +32x8	40x2 +32x10
Oil Heater Capacity	FSN	W	40X4	40x4	40x5	40x5	40x6	40x6	40x6	40x7	40x8
	FXN		40X5	40X5	40X6	40X6	-	40x7	-40x7	-	-
CCP Timer			Non-Adjustable								
Setting Time		min	3	3	3	3	3	3	3	3	3
For Condenser Fan Motor Internal Thermostat			Automatic Reset, Non-Adjustable (each one for each compressor)								
Cut-Out		ºC	130±5	130±5	130±5	130±5	130±5	130±5	130±5	130±5	130±5
Cut-In		ºC	83±15	83±15	83±15	83±15	83±15	83±15	83±15	83±15	83±15
For Control Circuit Fuse Capacity on PCB		A	10	10	10	10	10	10	10	10	10

CCP Timer: Enforced 3 minutes operation and stoppage.
--

■ RAS-FSVNE

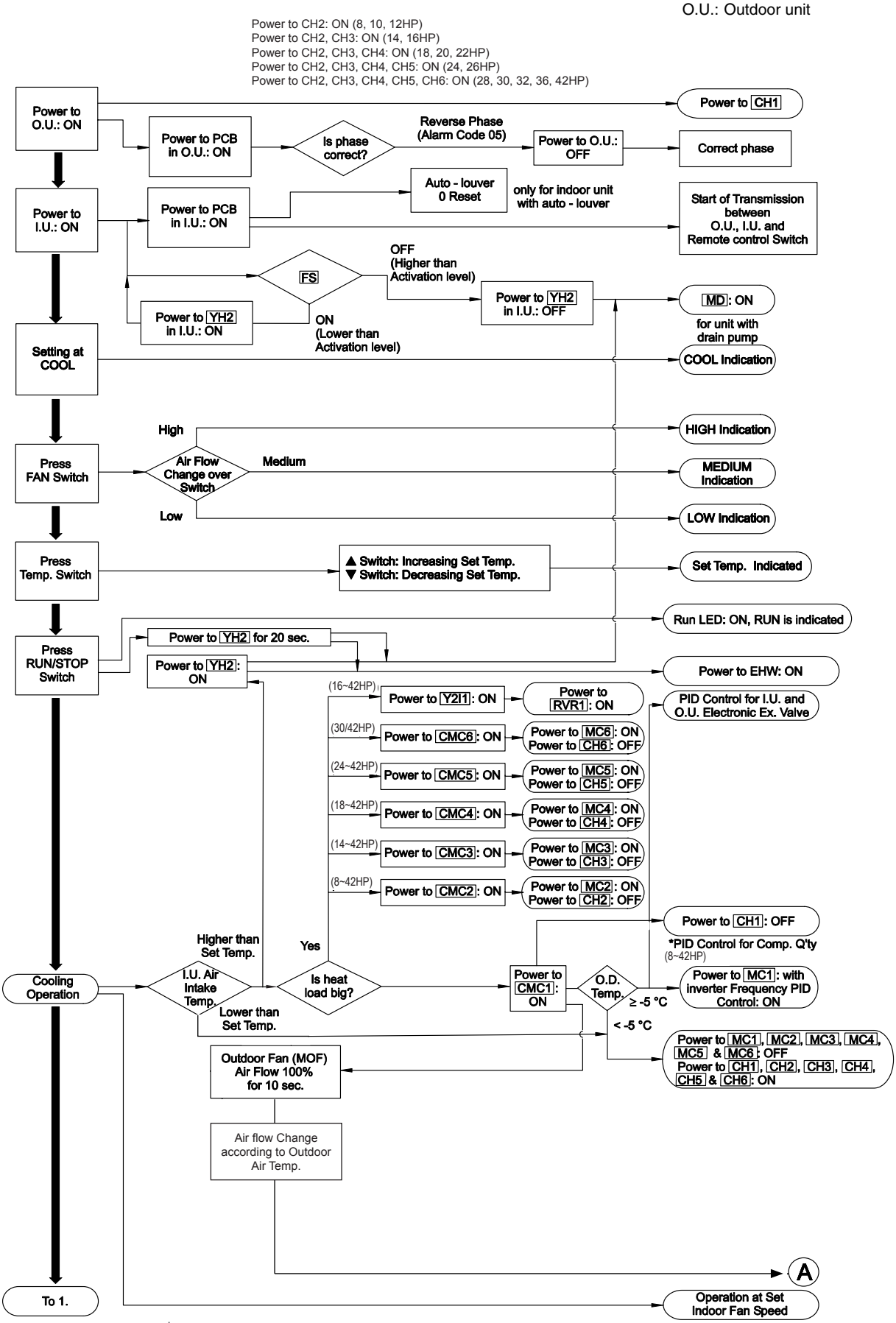
Model			RAS-3FSVNE	RAS-(4/5)FSVNE
For Compressor			Automatic Reset, Non-Adjustable	
Pressure Switches			(each one for each compressor)	
			-0.05	-0.05
High	Cut-Out	MPa	4.15	4.15
			-0.15	-0.15
	Cut-In	MPa	3.20 ± 0.15	3.20 ± 0.15
For Control				
Fuse				
1~,220/240V,50Hz		A	40	50
CCP Timer			Non-Adjustable	
	Setting Time	min.	3	3
For Condenser Fan Motor			Automatic Reset, Non-Adjustable	
Internal Thermostat			(each one for each motor)	
	Cut-Out	˚C	120 ± 5	120 ± 5
For Condenser Fan Motor				
Fuse capacity on PCB		A	5	5

5.7. STANDARD OPERATION SEQUENCE

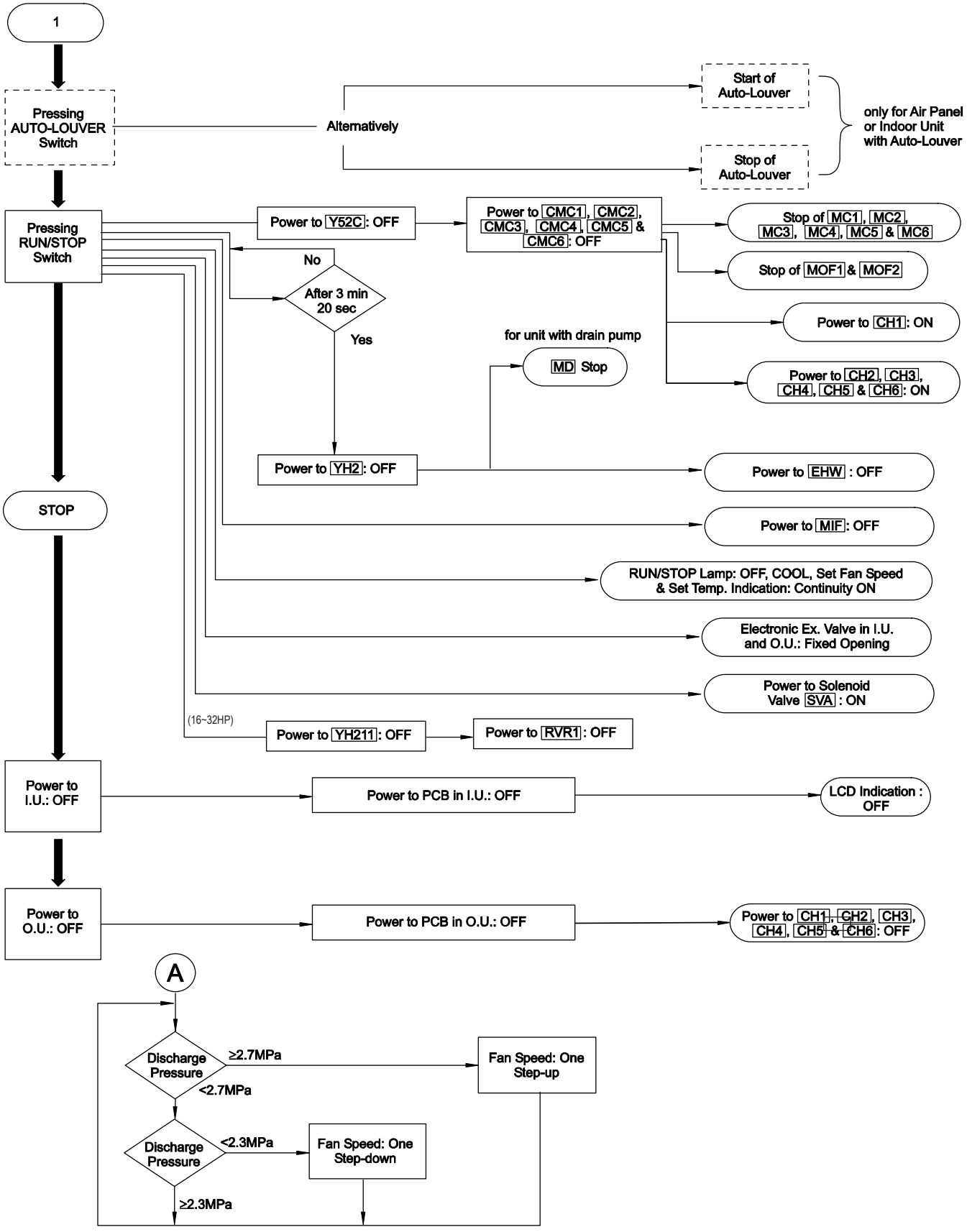
5.7.1. COOLING PROCESS

■ **FSN(E)**

I.U.: Indoor unit
O.U.: Outdoor unit

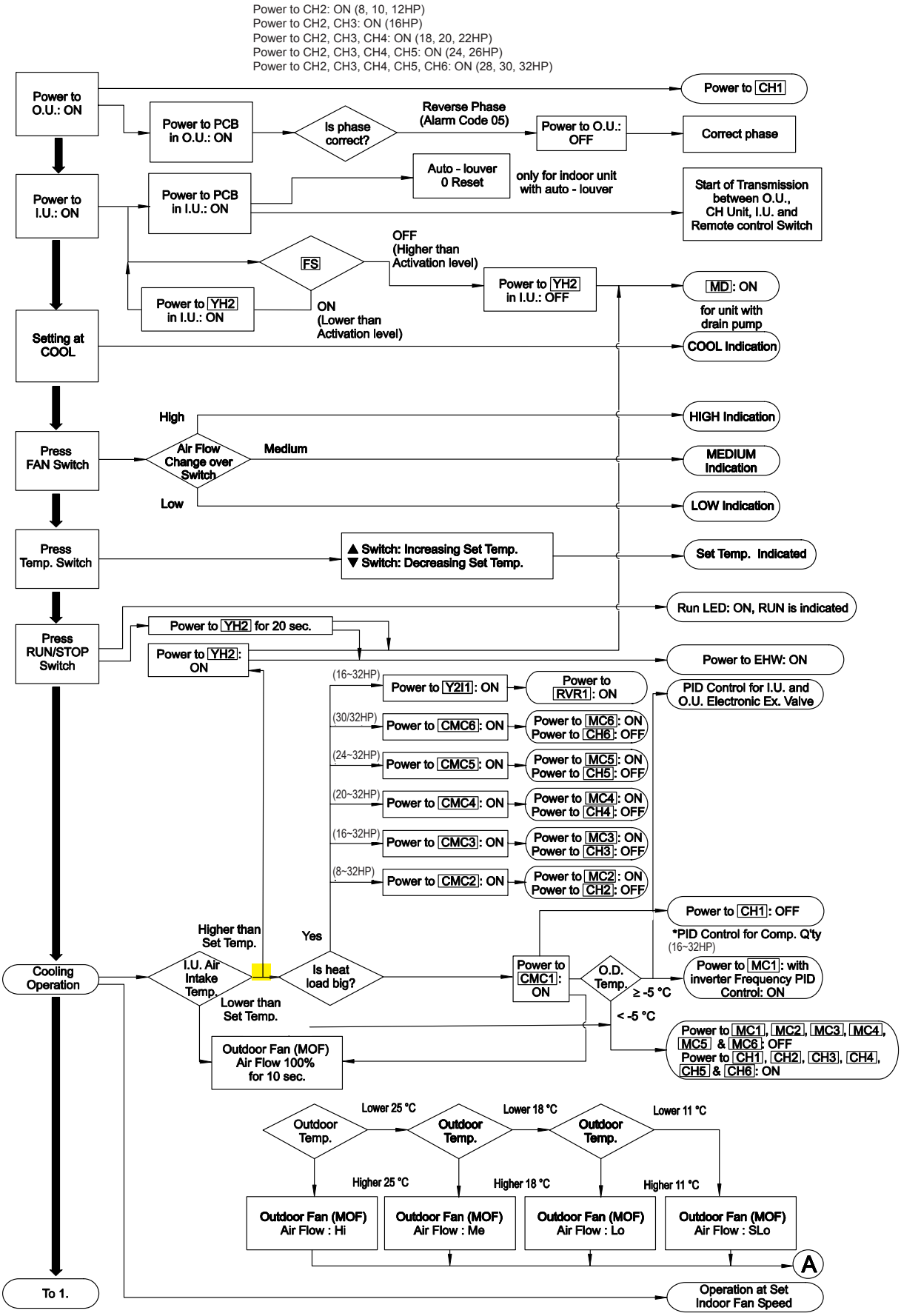


■ Cooling process (FSN(E), cont.)

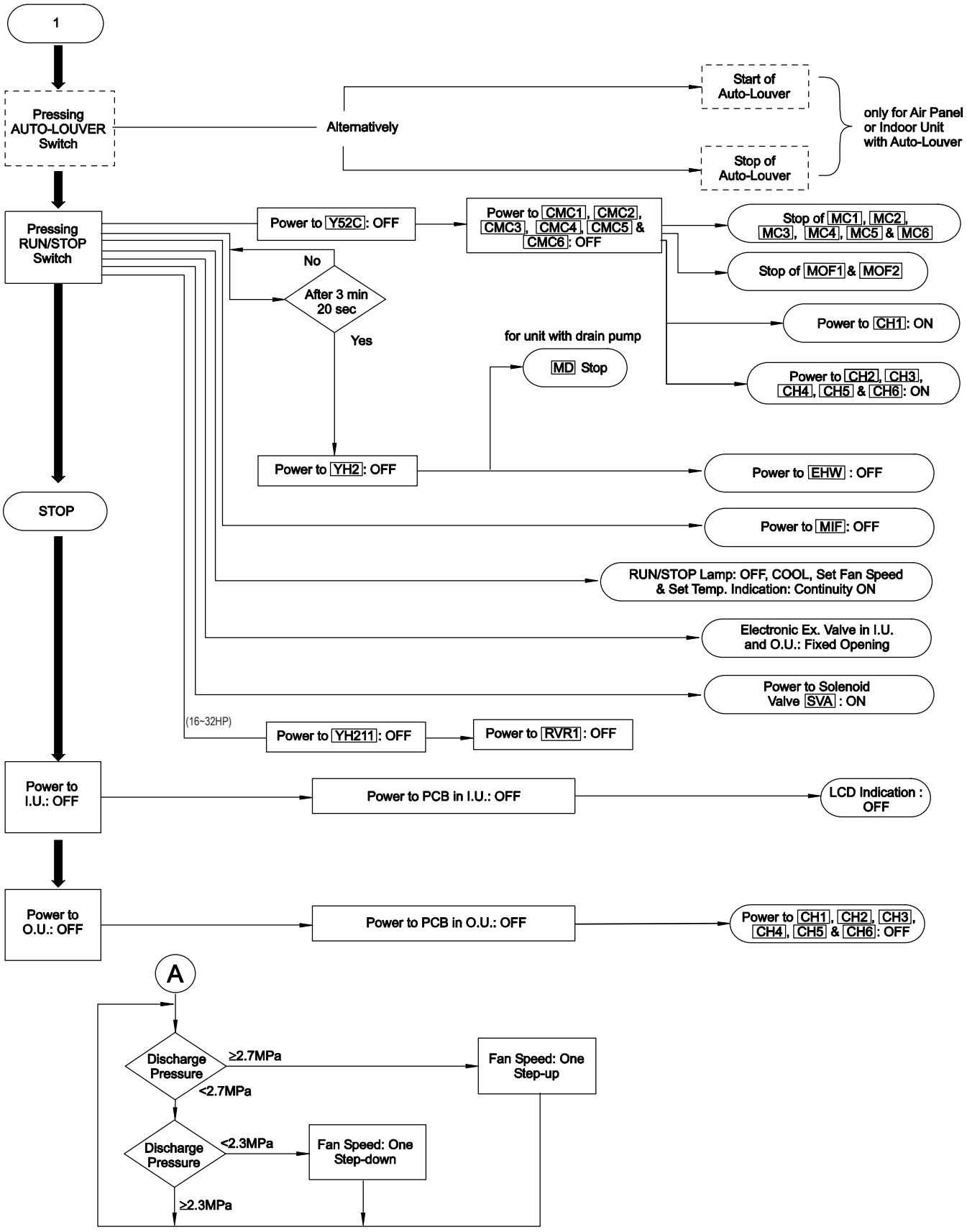


■ FXN(E)

I.U.: Indoor unit
O.U.: Outdoor unit

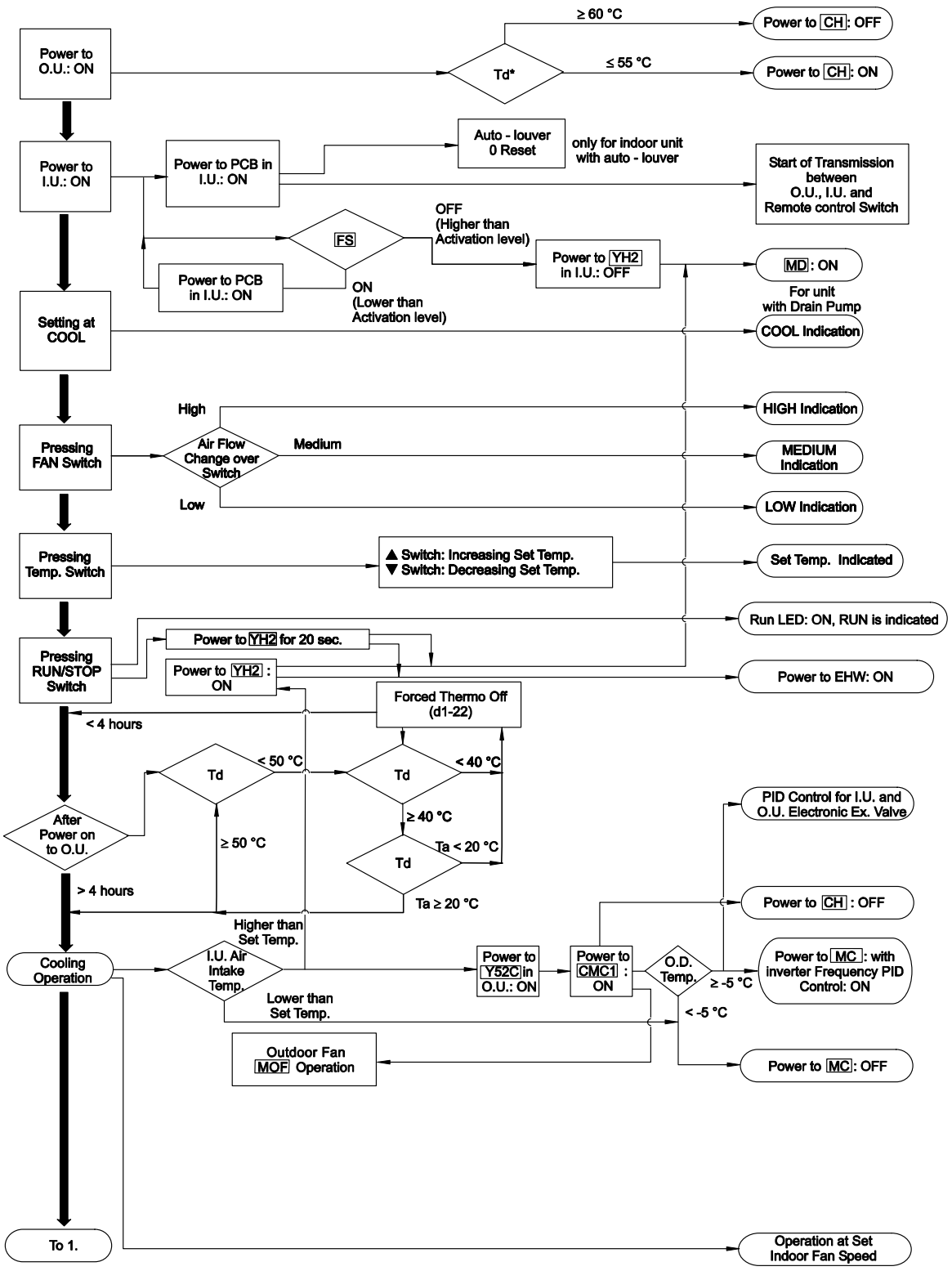


■ Cooling process (FXN(E), cont.)



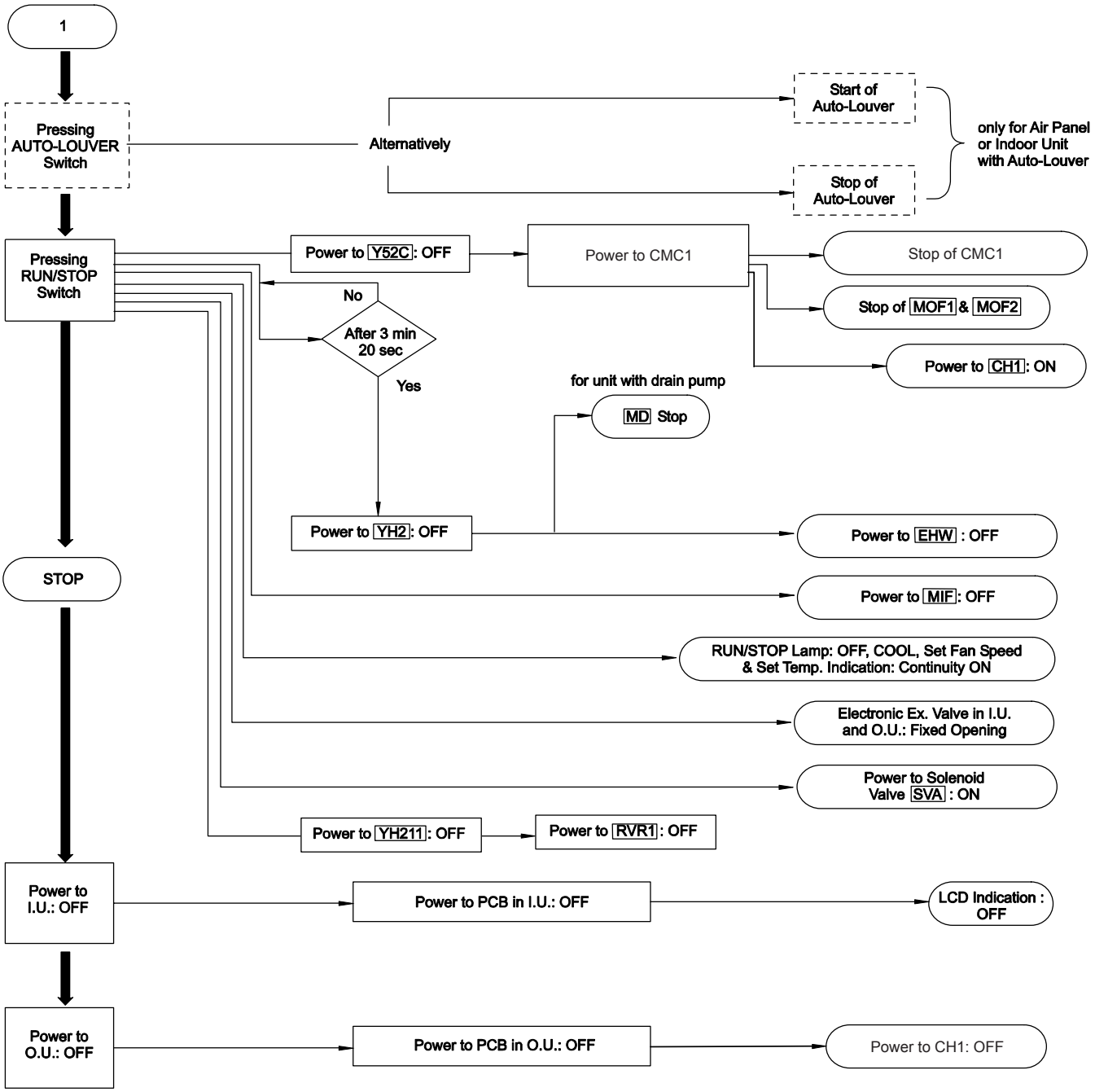
■ FSVNE

I.U.: Indoor unit
O.U.: Outdoor unit



(*) Td: Top compressor temp

■ Cooling process (FSVNE, cont.)

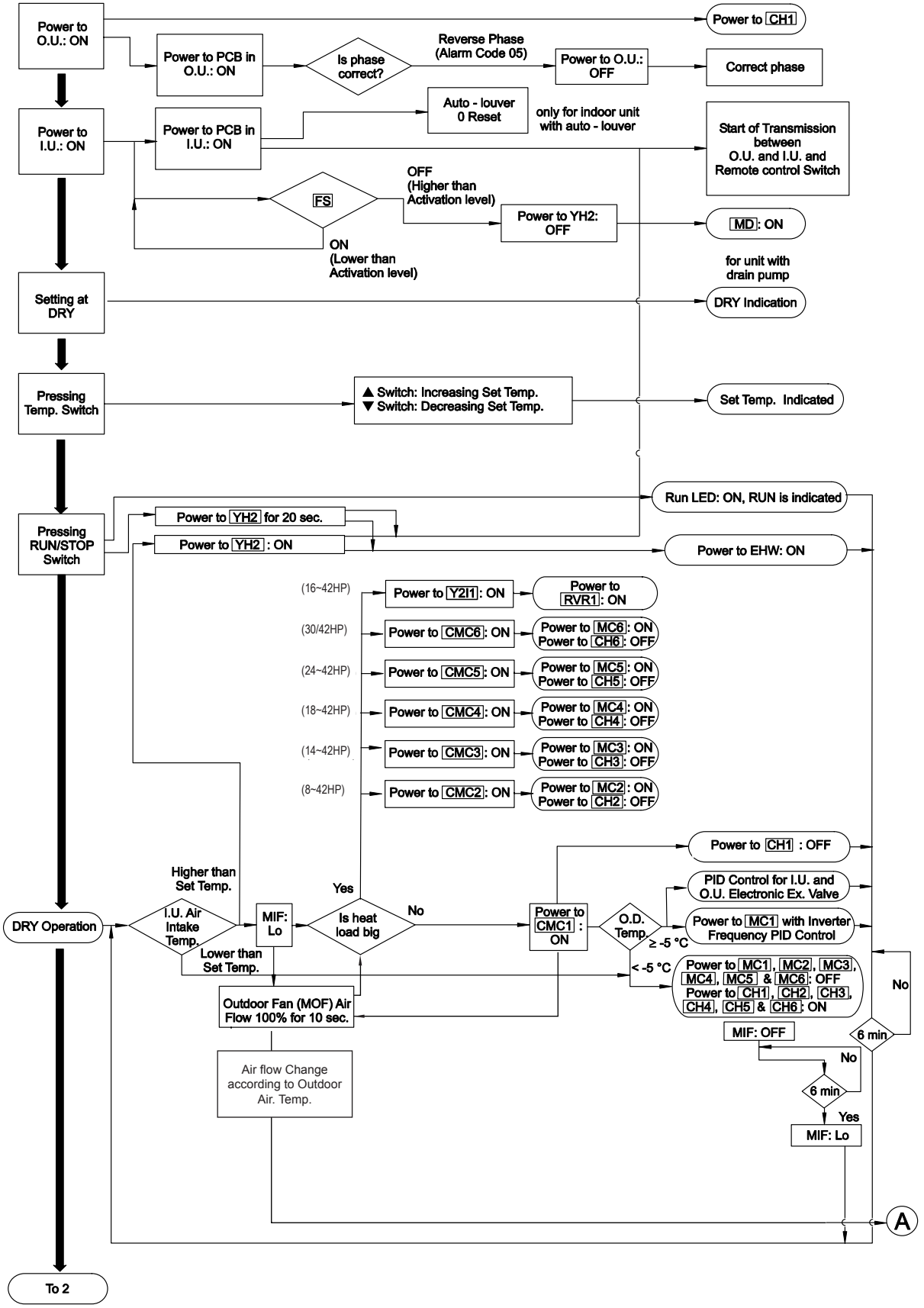


5.7.2. DRY OPERATION

■ FSN(E)

I.U.: Indoor unit
O.U.: Outdoor unit

Power to CH2: ON (8, 10, 12HP)
Power to CH2, CH3: ON (16HP)
Power to CH2, CH3, CH4: ON (18, 20, 22HP)
Power to CH2, CH3, CH4, CH5: ON (24, 26HP)
Power to CH2, CH3, CH4, CH5, CH6: ON (30, 32, 36, 42HP)



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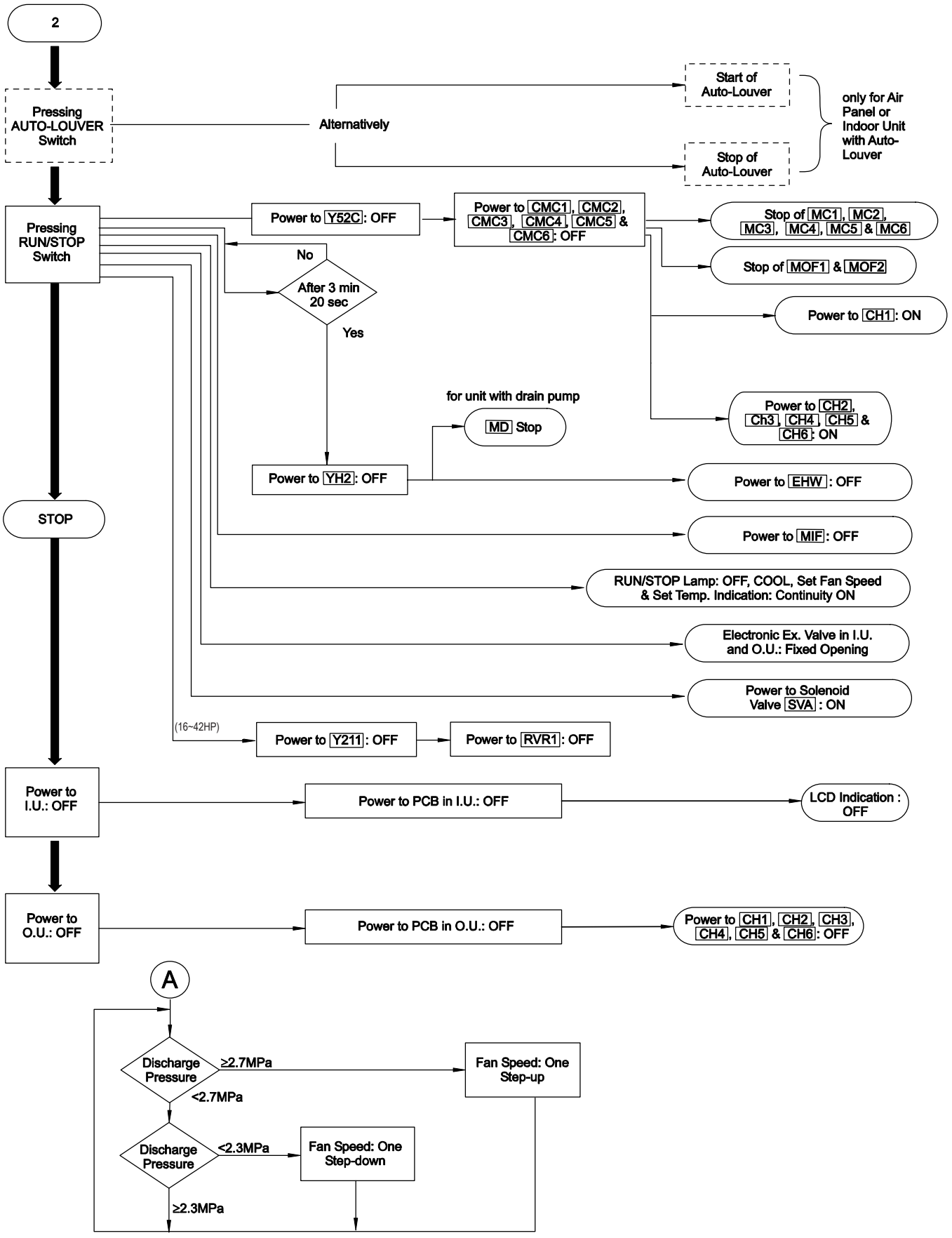
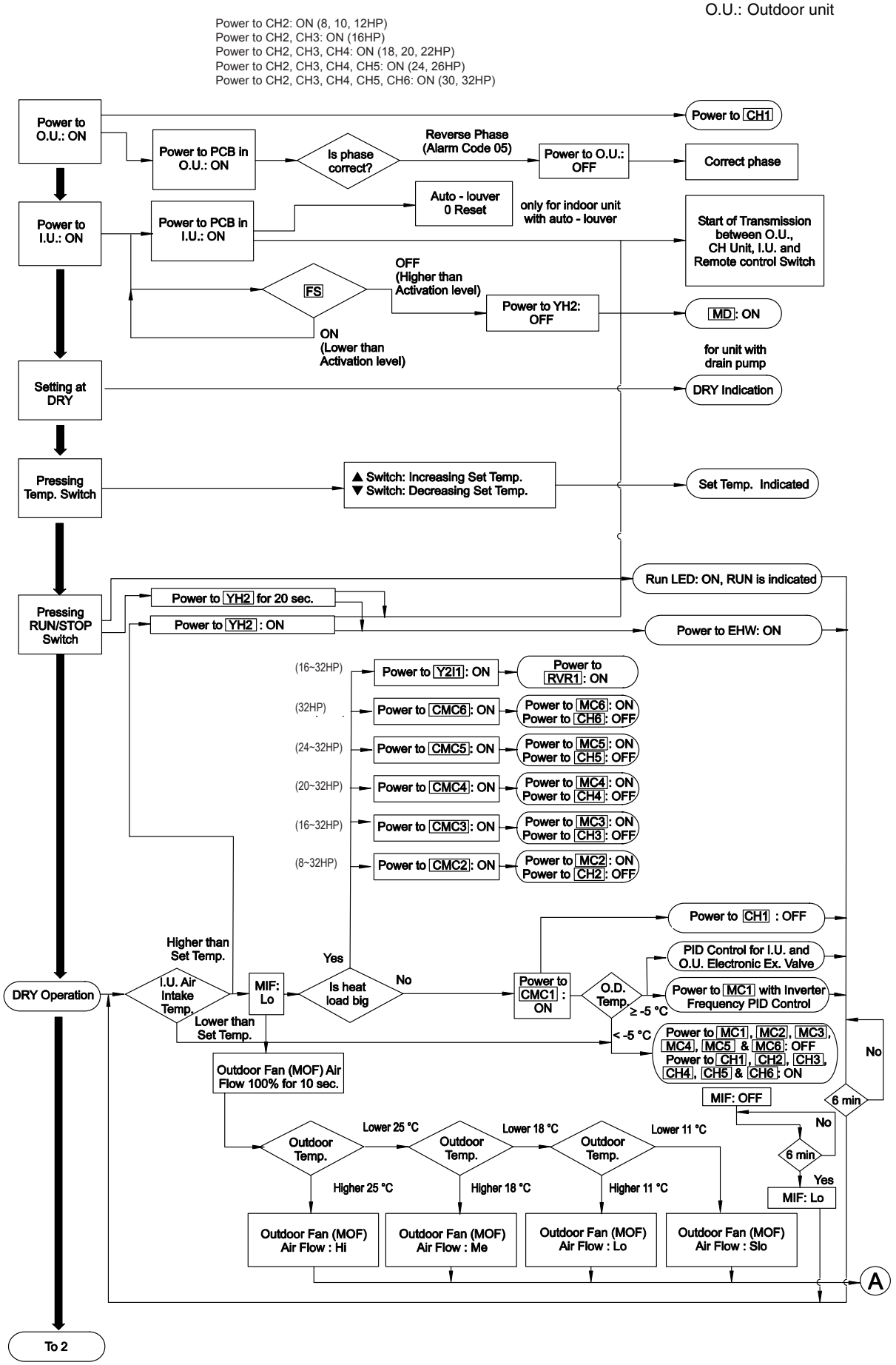
■ Dry operation (FSN(E), cont.)

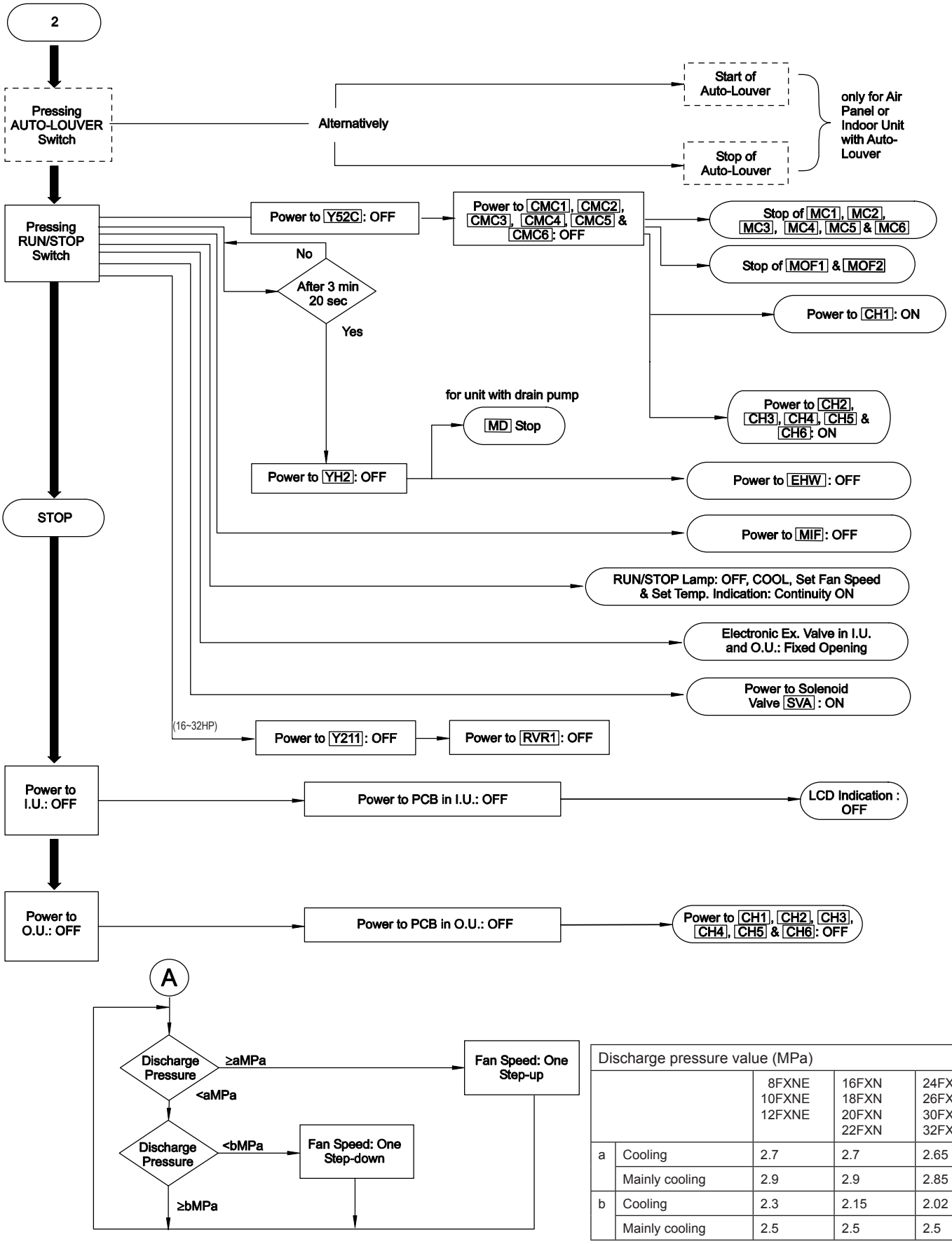


■ FXN(E)

I.U.: Indoor unit
O.U.: Outdoor unit



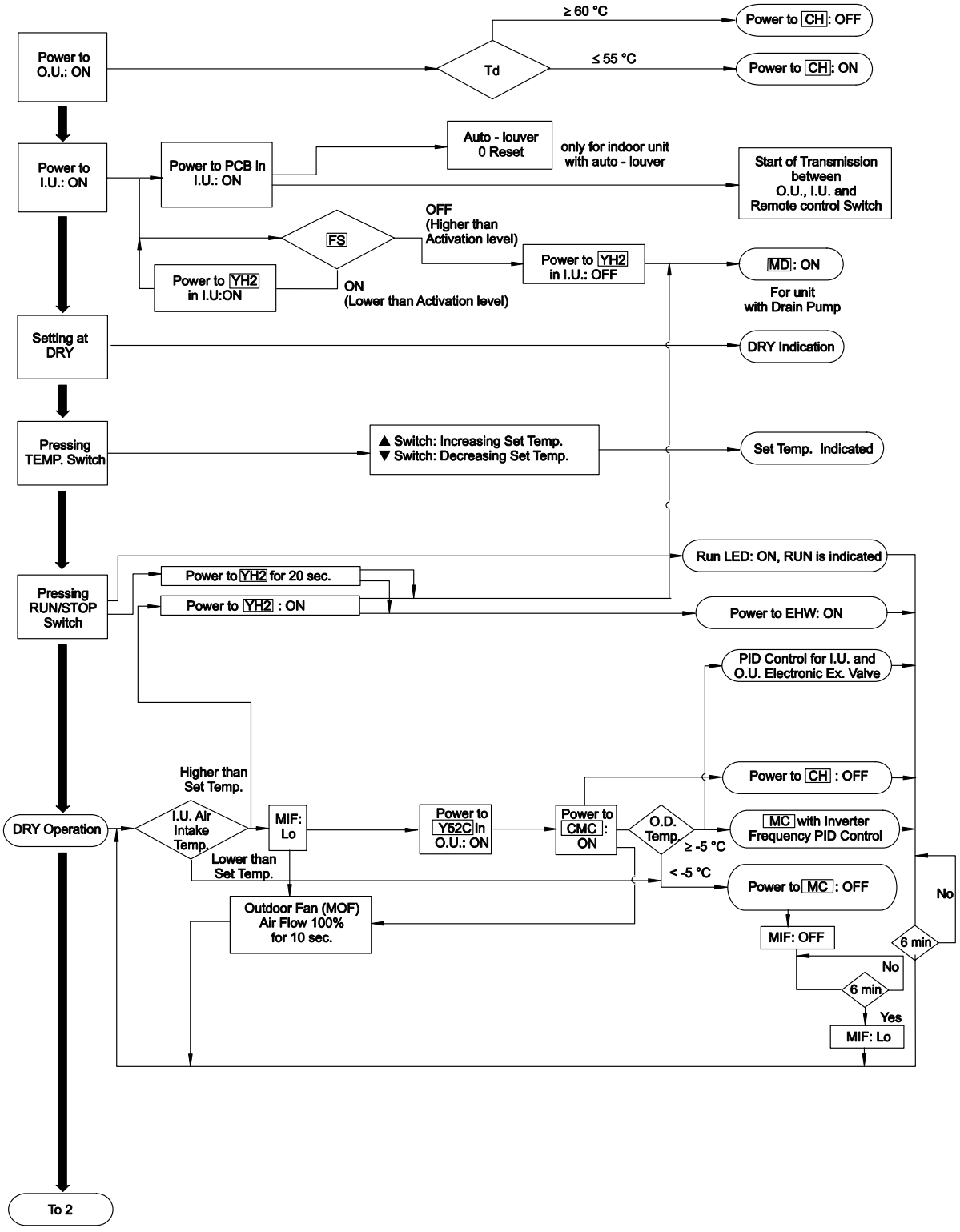
■ Dry operation (FXN(E), cont.)



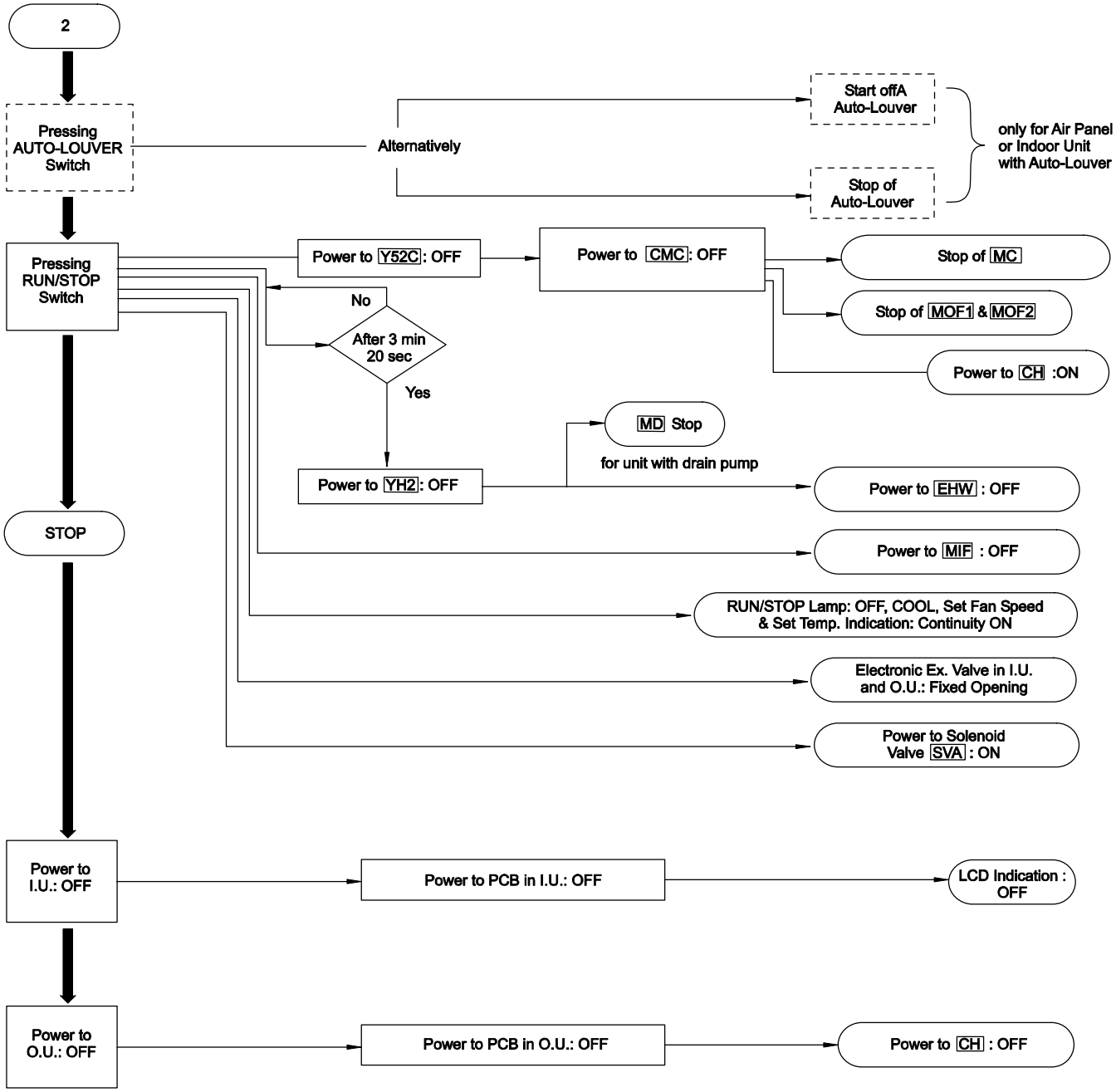
Discharge pressure value (MPa)				
		8FXNE 10FXNE 12FXNE	16FXN 18FXN 20FXN 22FXN	24FXN 26FXN 30FXN 32FXN
a	Cooling	2.7	2.7	2.65
	Mainly cooling	2.9	2.9	2.85
b	Cooling	2.3	2.15	2.02
	Mainly cooling	2.5	2.5	2.5

■ FSVNE

I.U.: Indoor unit
O.U.: Outdoor unit



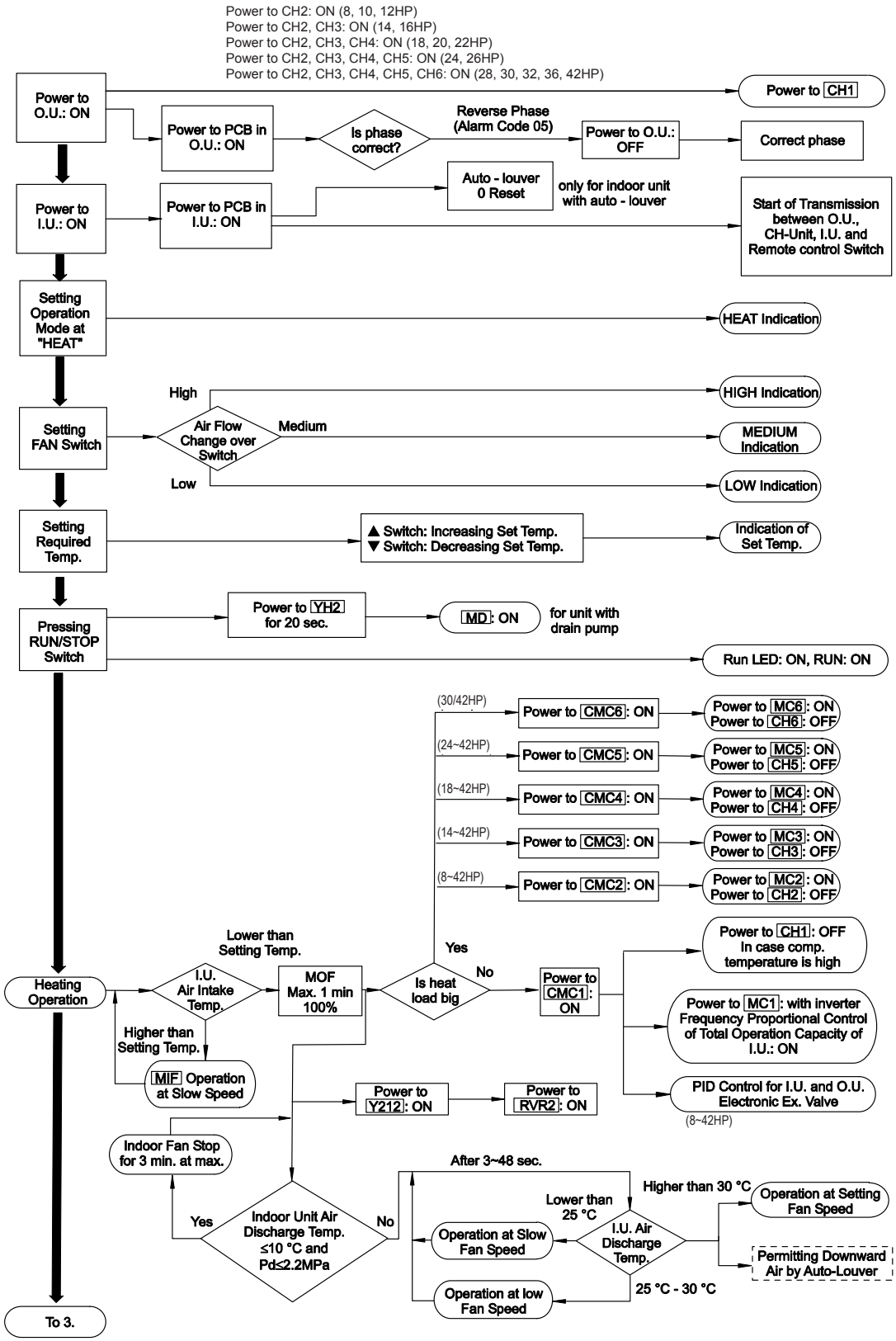
■ Dry operation (FSVNE, cont.)



5.7.3. HEATING PROCESS

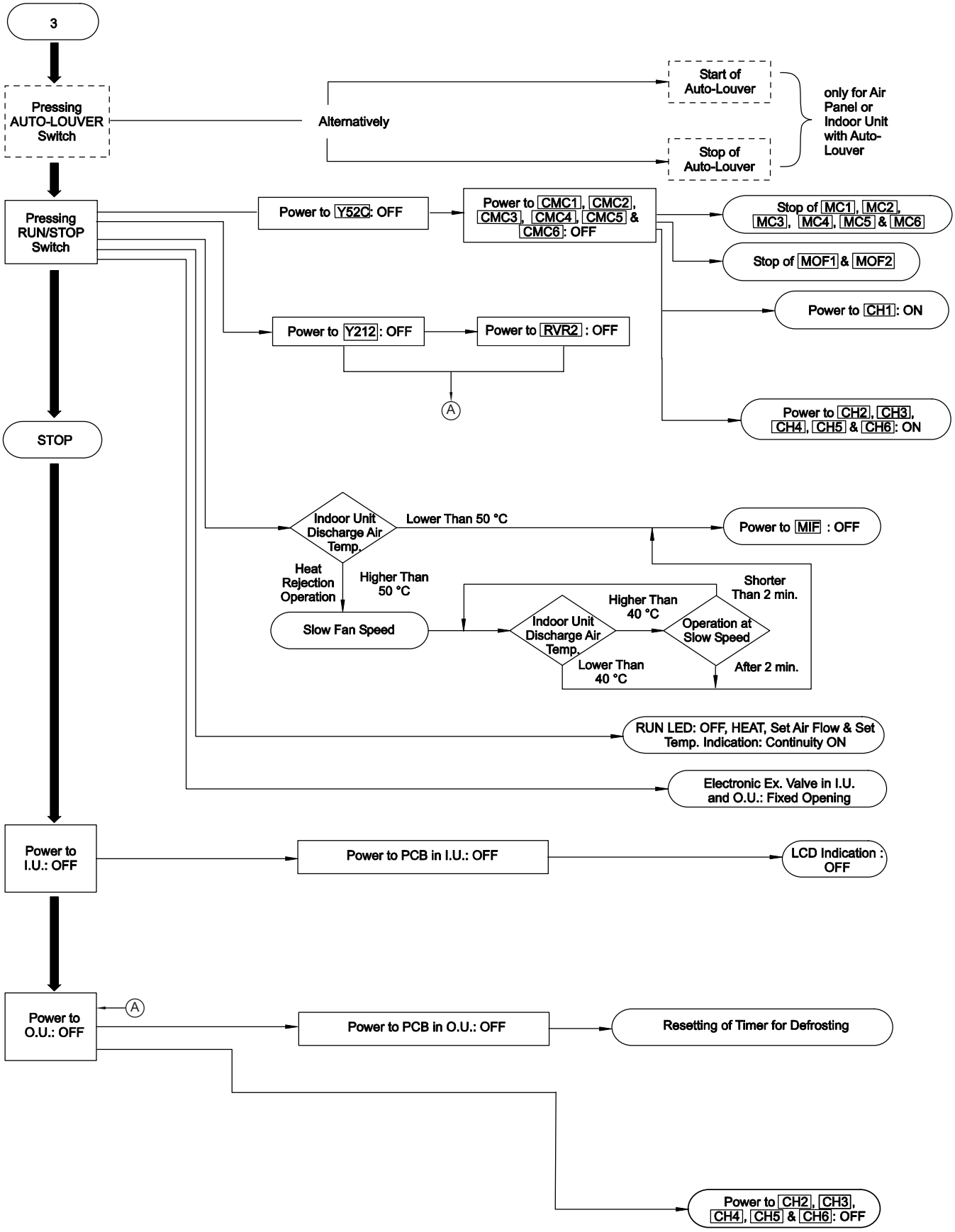
■ **FSN(E)**

I.U.: Indoor unit
O.U.: Outdoor unit



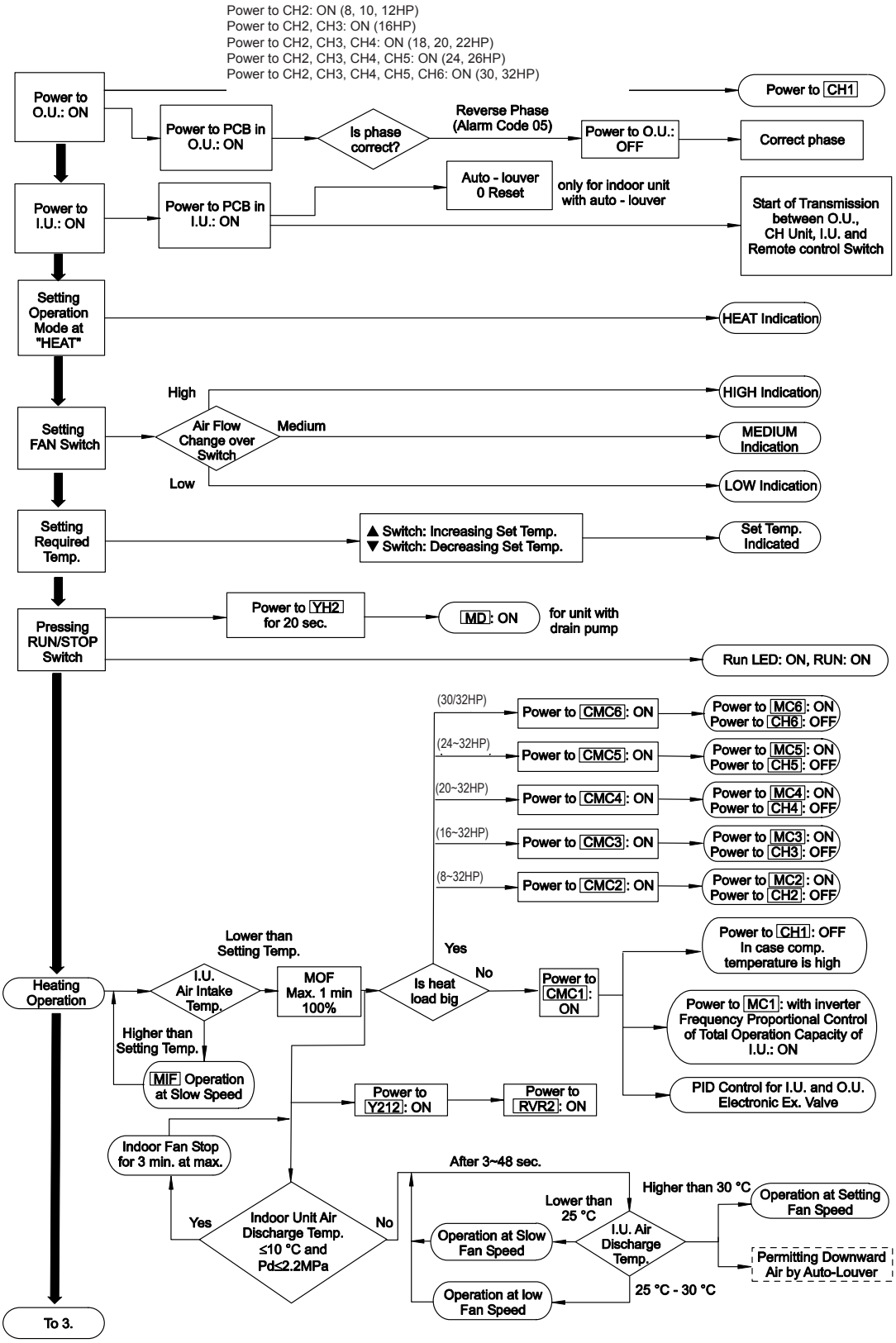
5

■ Heating Process (FSN(E), cont.)



■ FXN(E)

I.U.: Indoor unit
O.U.: Outdoor unit



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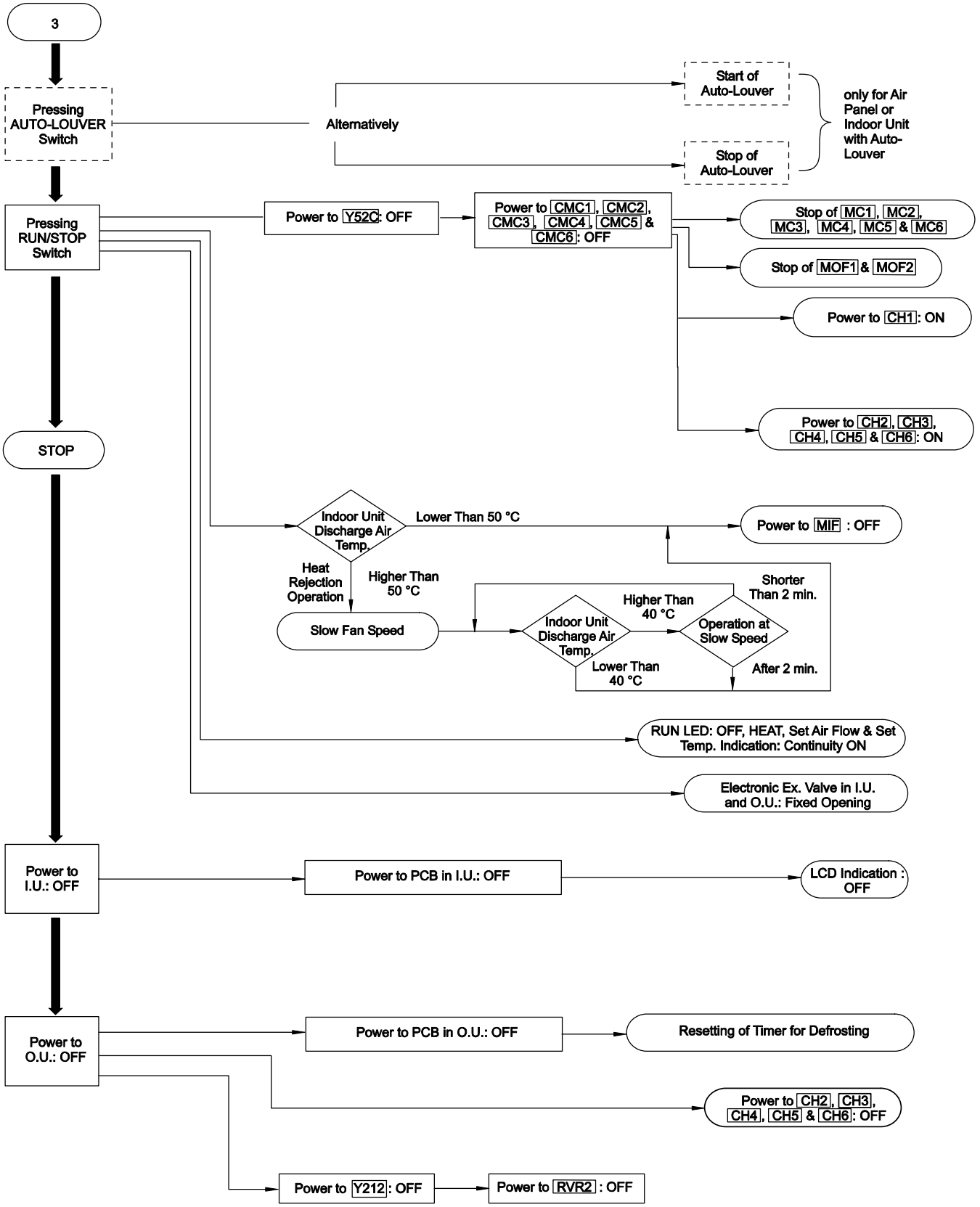
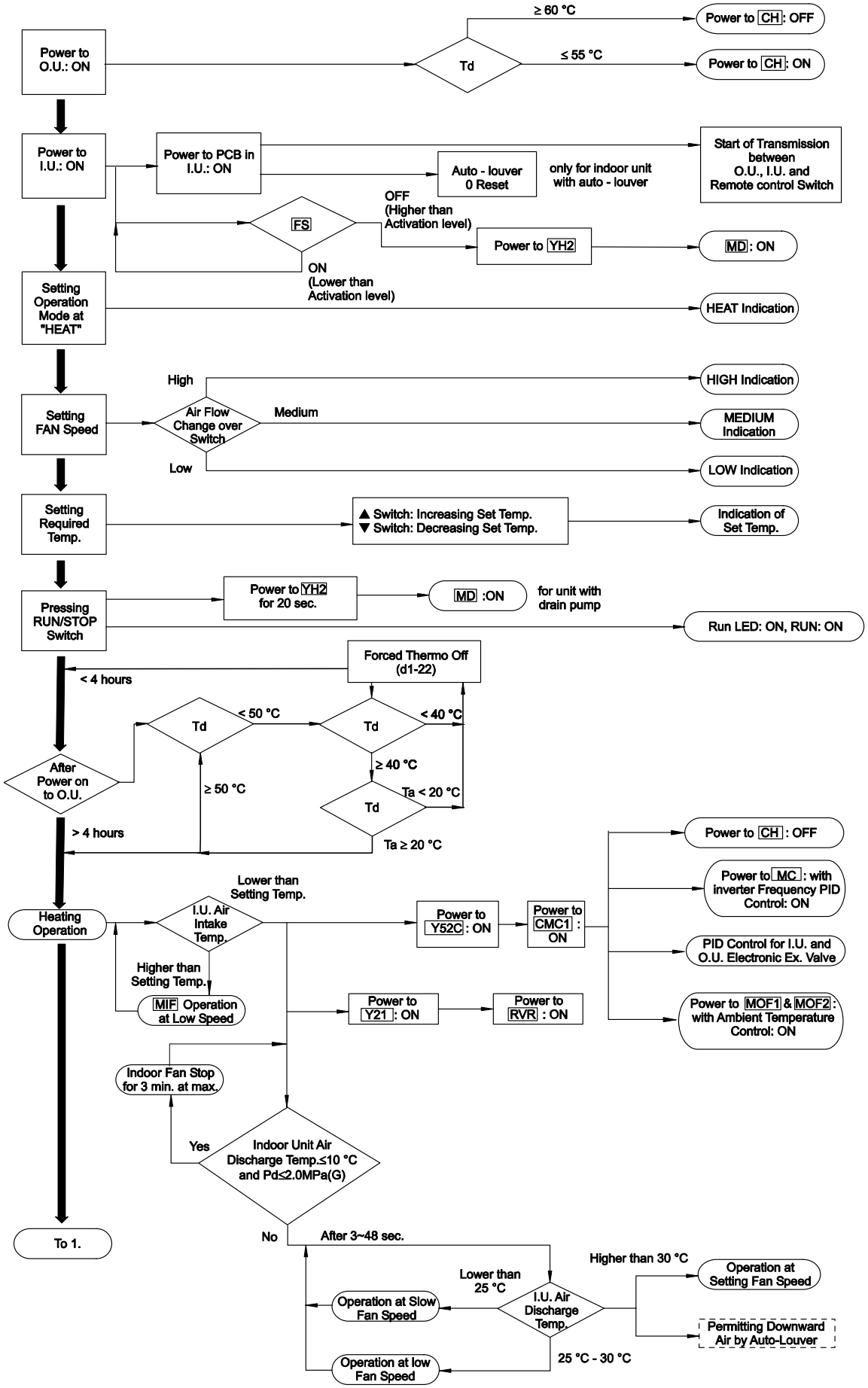
■ Heating Process (FXN(E), cont.)



■ FSVNE

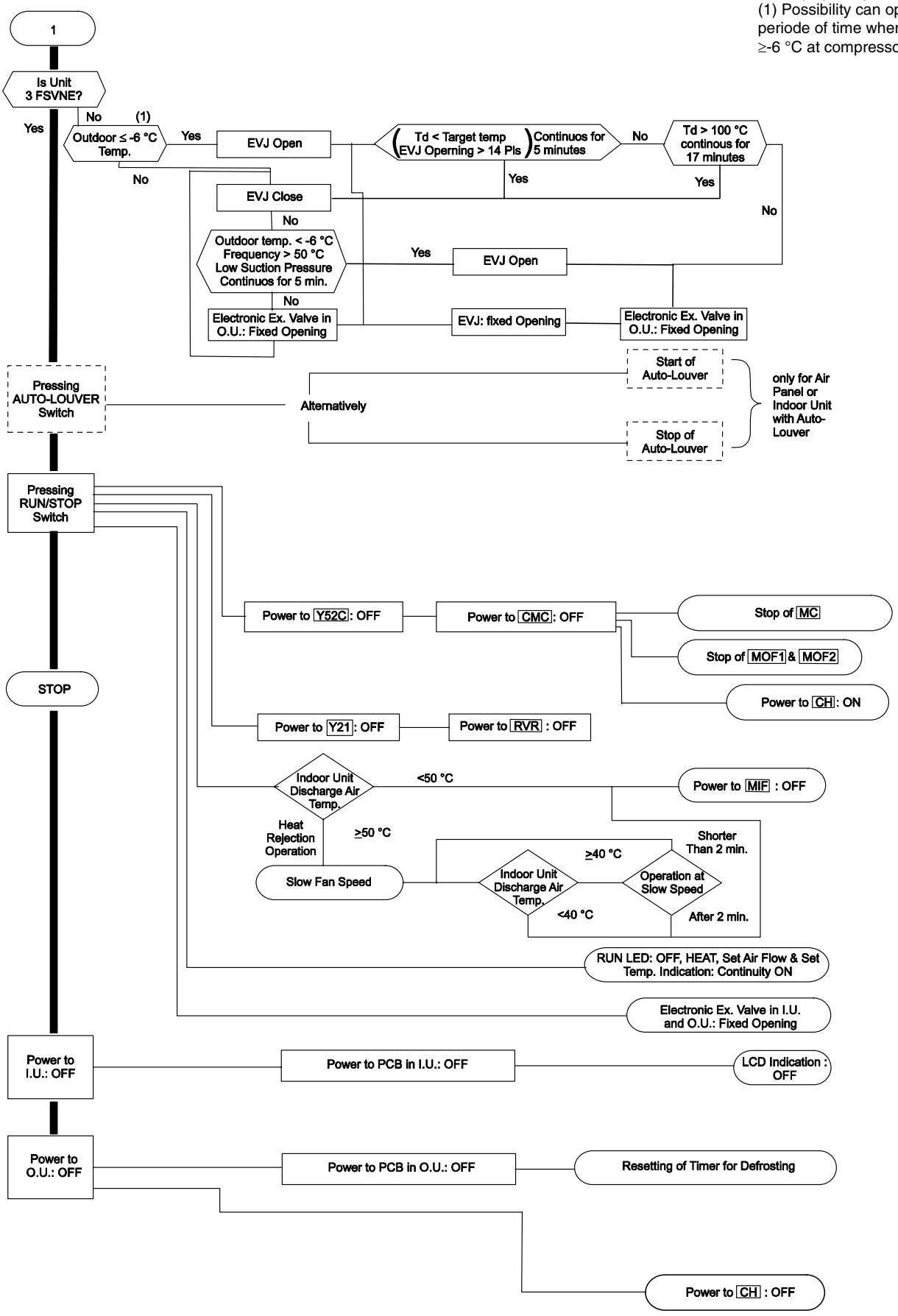
I.U.: Indoor unit
O.U.: Outdoor unit



5

■ Heating Process (FSVNE, cont.)

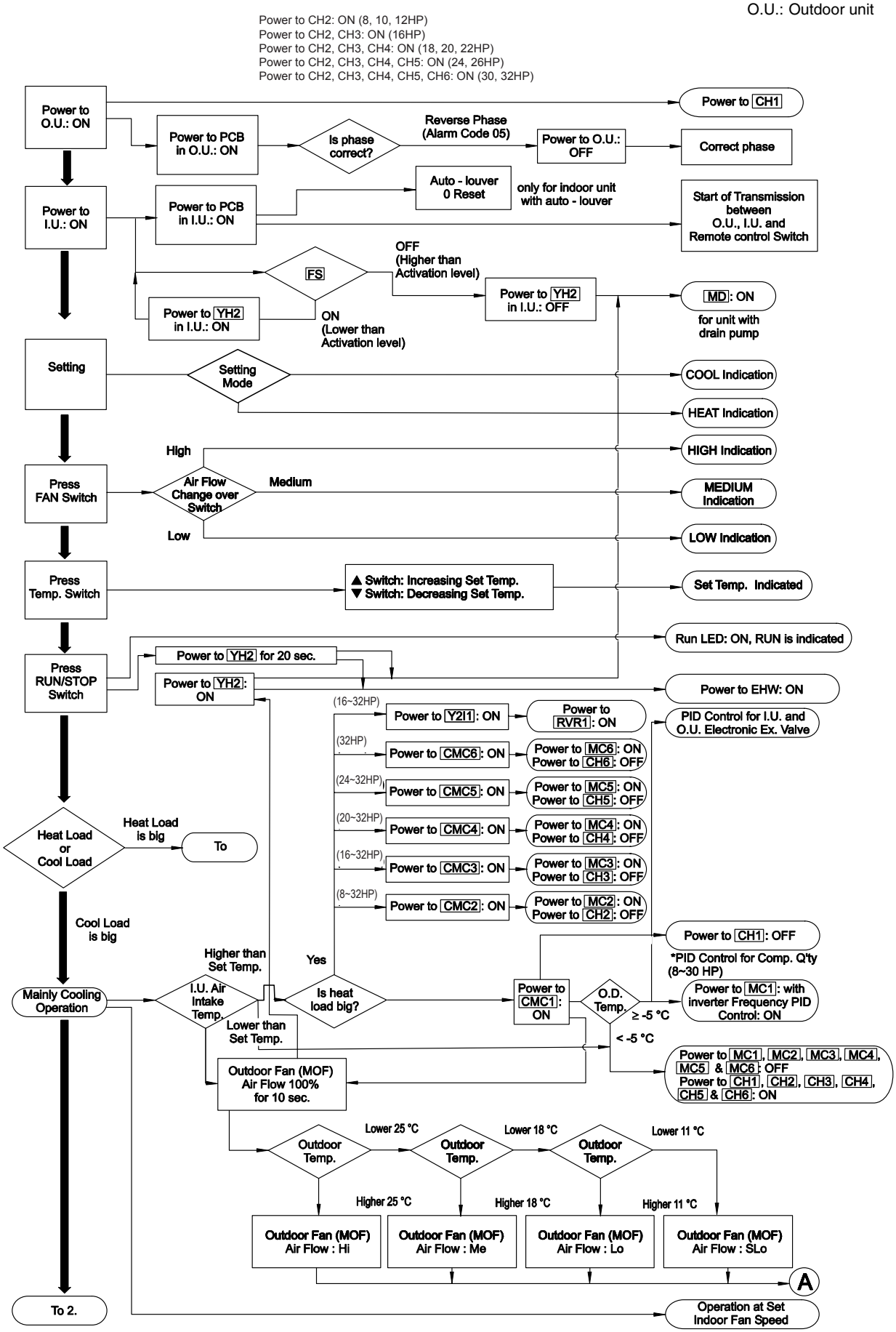
EVJ: (Liquid Injection Expansion Valve)
(1) Possibility can open for definite periode of time when outdoor temp ≥-6 °C at compressor start



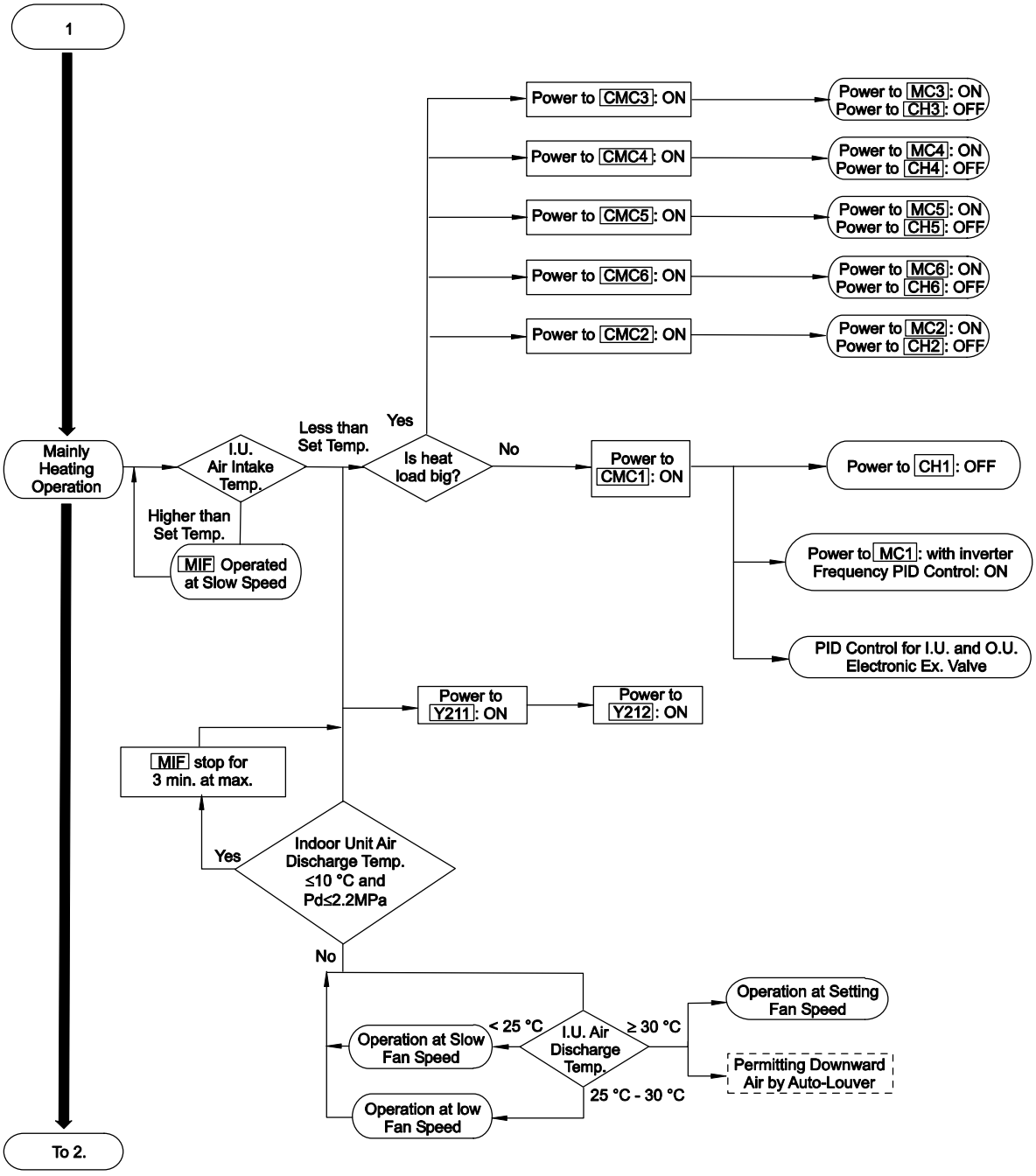
5.7.4. COOLING AND HEATING SIMULTANEOUSLY PROCESS

■ FXN(E)

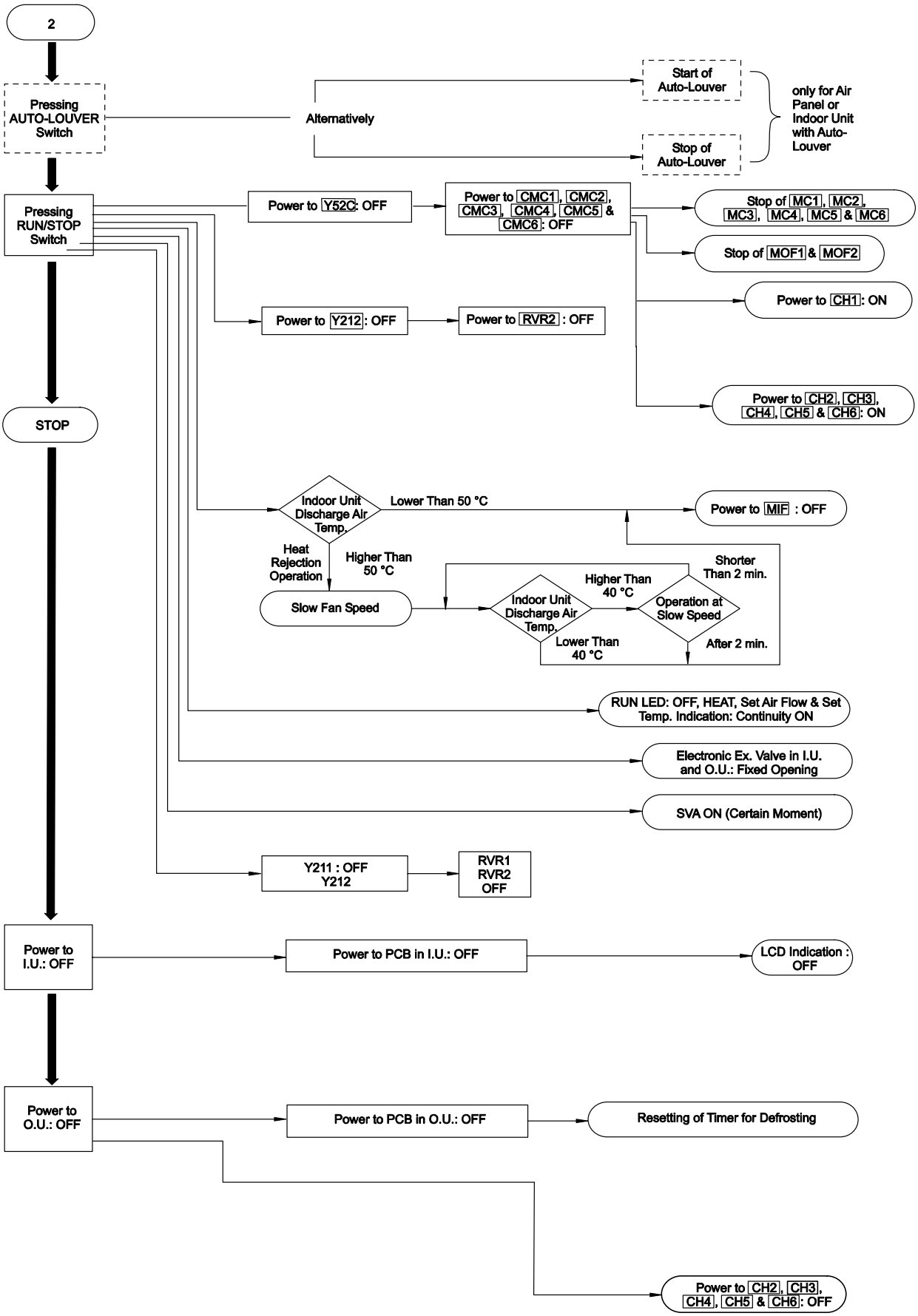
I.U.: Indoor unit
O.U.: Outdoor unit



■ Cooling and Heating Simultaneously Process (FXN(E), cont.)

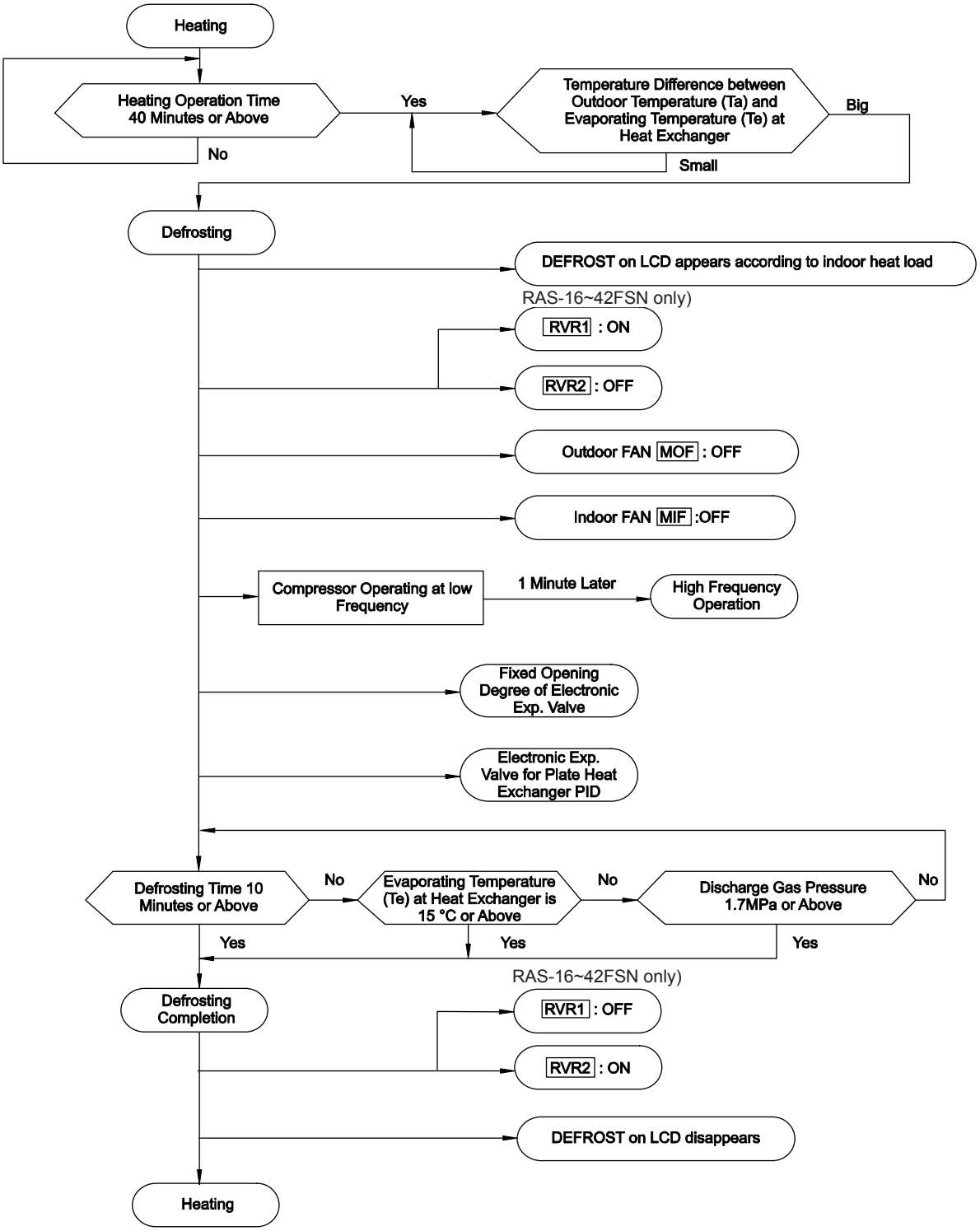


■ Cooling and Heating Simultaneously Process (FXN(E), cont.)

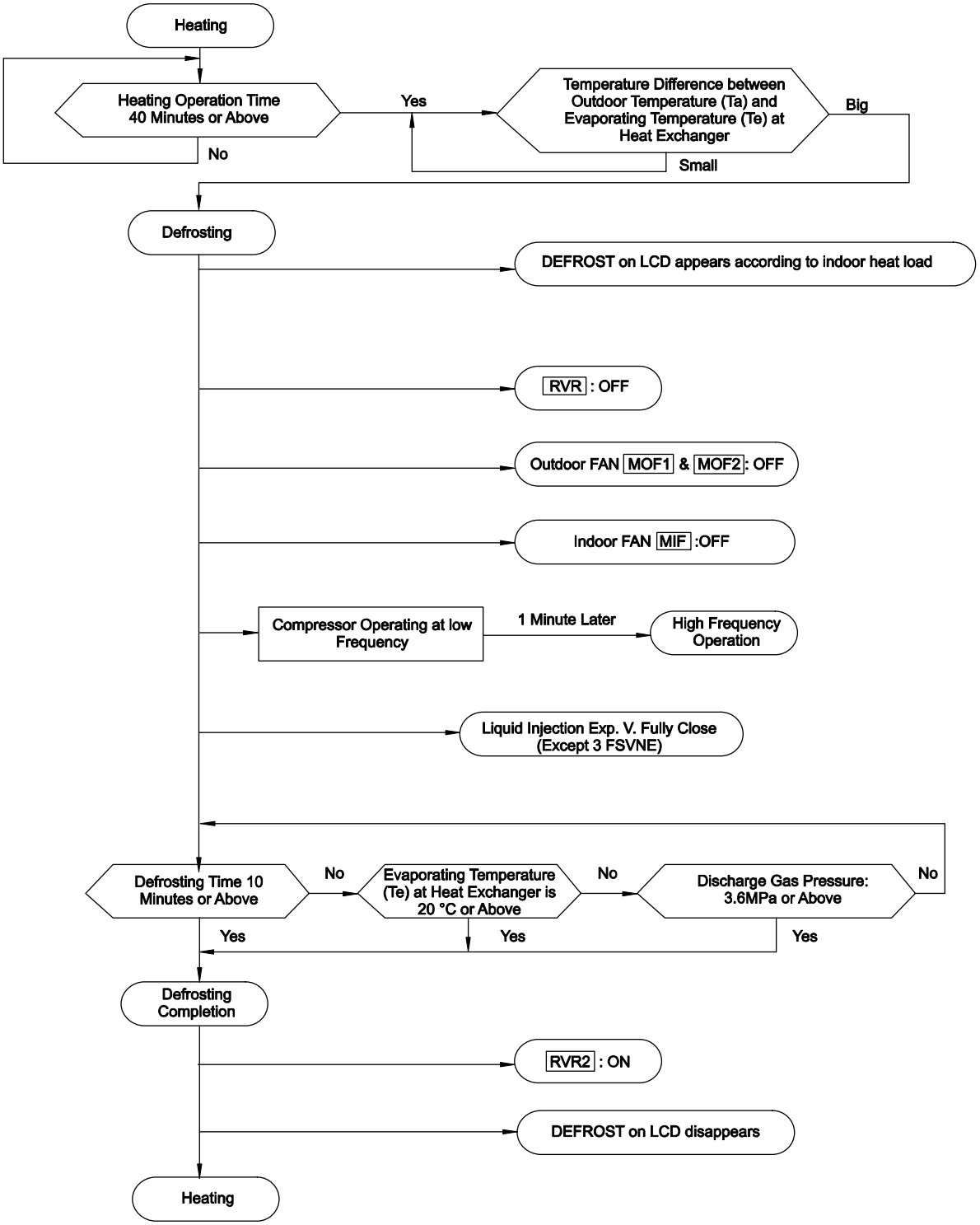


5.7.5. DEFROST OPERATION CONTROL

■ **FSN(E)/(FXN(E)**

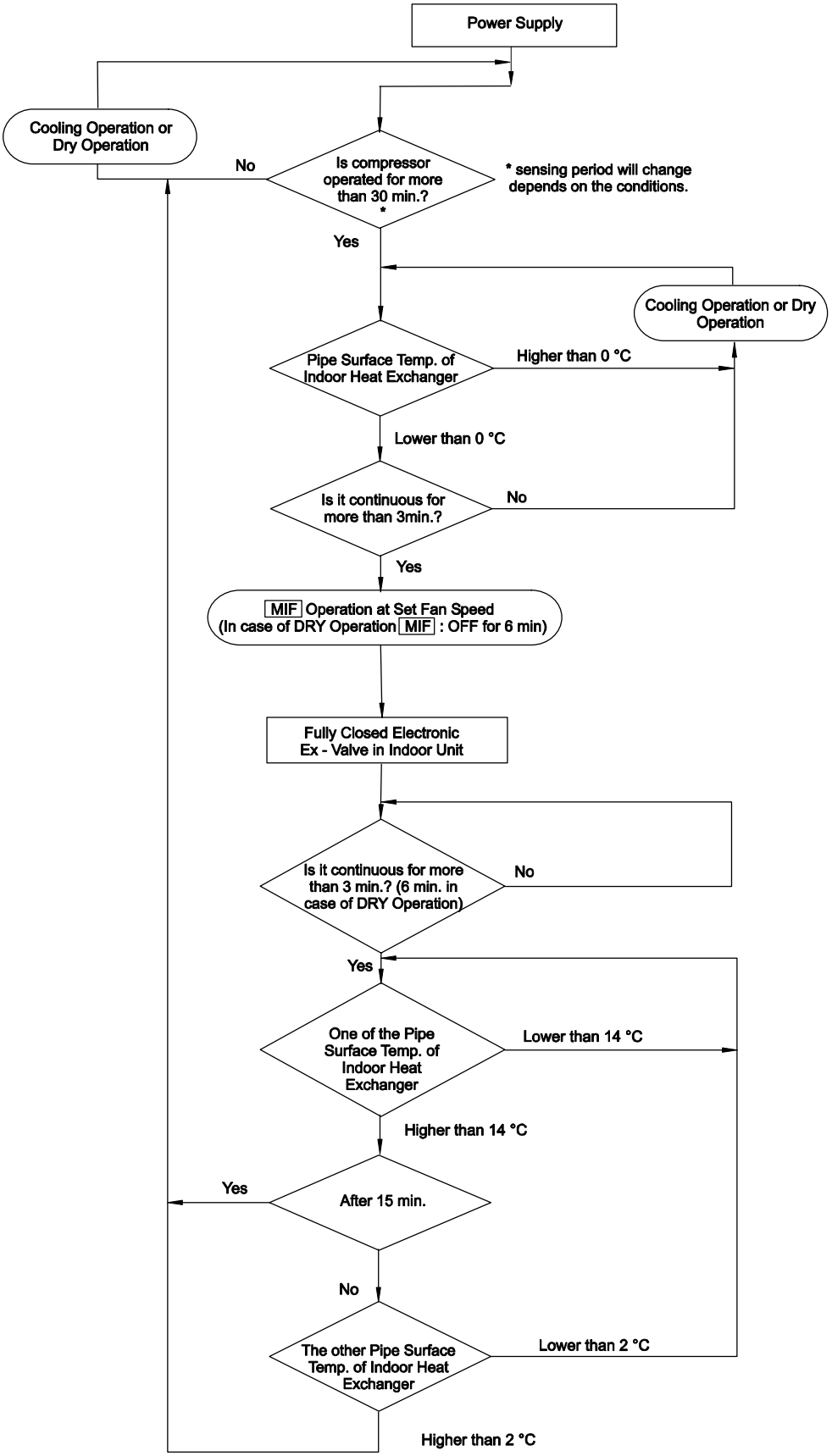


■ **FSVNE**

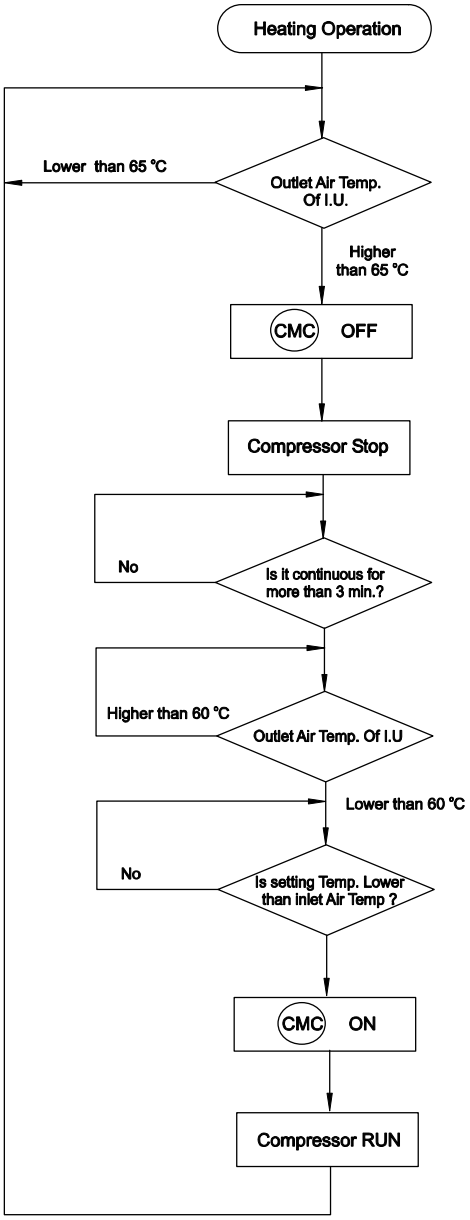


5.8. STANDARD CONTROL FUNCTIONS

5.8.1. FREEZING PROTECTION CONTROL DURING THE COOLING PROCESS OR THE DRY OPERATION

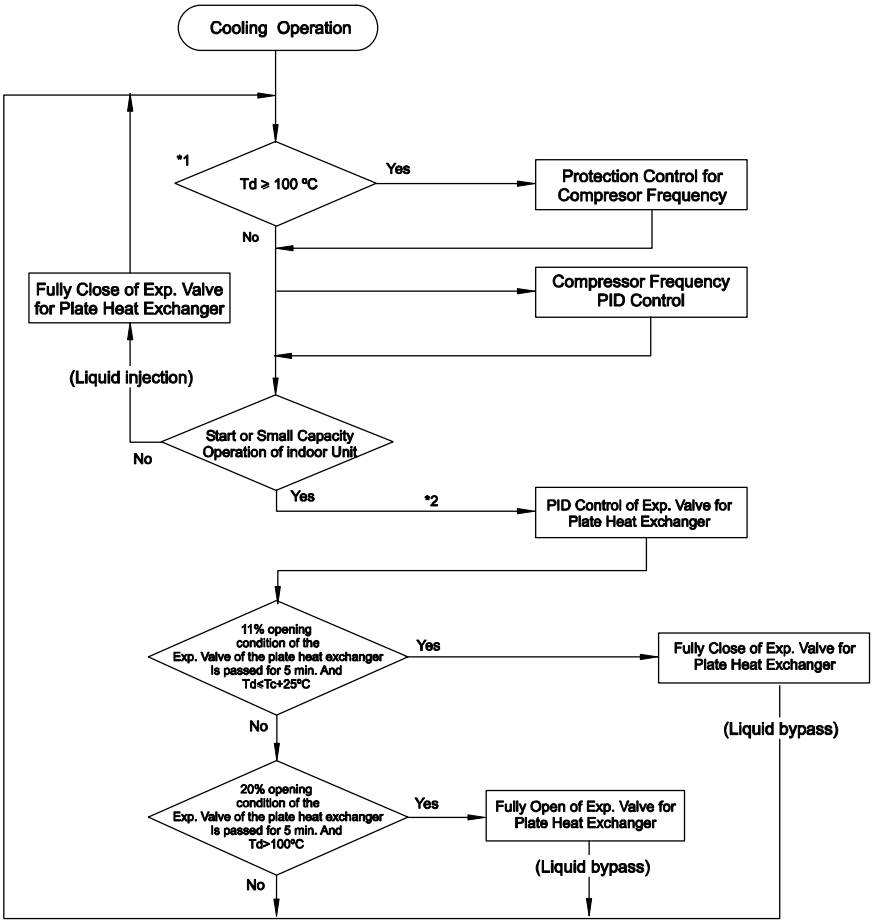


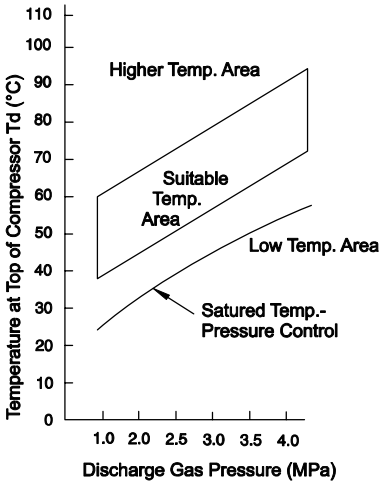
5.8.2. OVERHEATING PROTECTION CONTROL OF THE OUTLET TEMPERATURE



5.8.3. CONTROL OF EXPANSION VALVE FOR THE PLATE HEAT EXCHANGER

■ **FSN(E)/(FXN(E)**



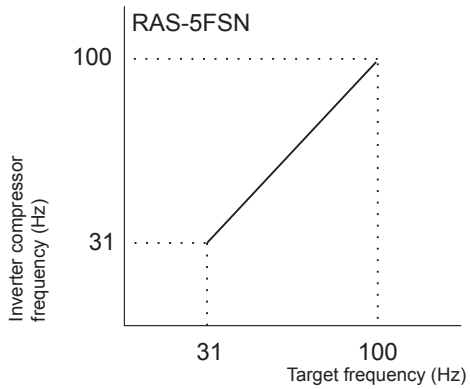


NOTE:

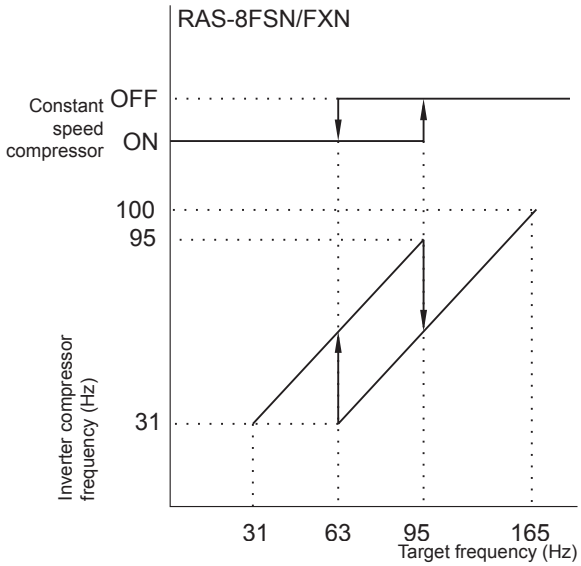
1. *Td. (*1): temperature at the top of the compressor.*
2. *TD (*2): Td entered the suitable temperature area by means of PID control of expansion valve for plate heat exchanger as shown in the graph.*

5.8.4 COMPRESSOR OPERATION CONTROL

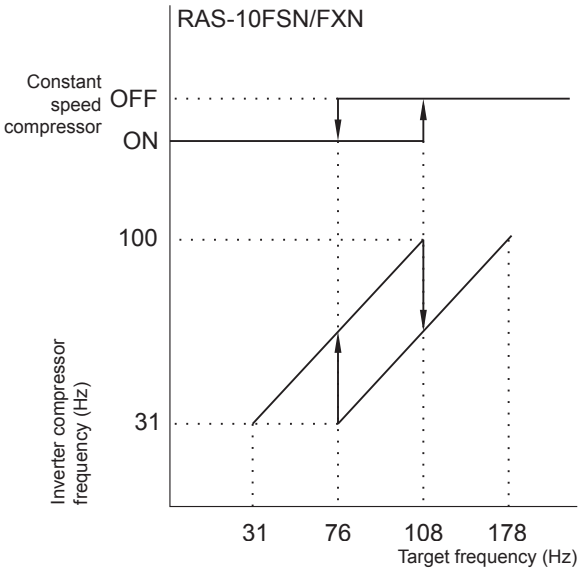
RAS-5FSN



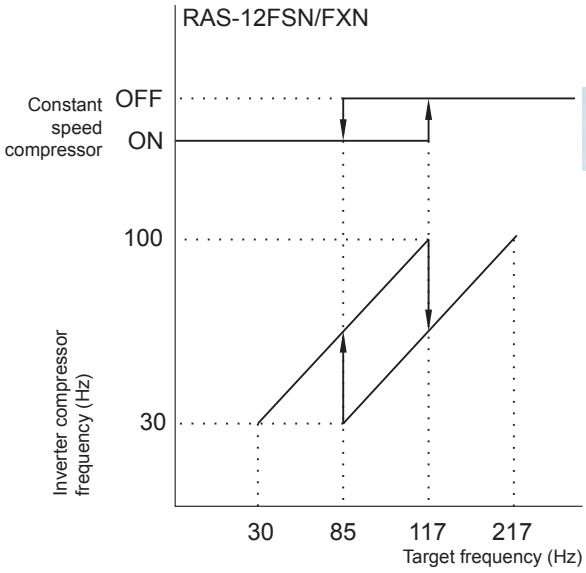
RAS-8FSN/FXN



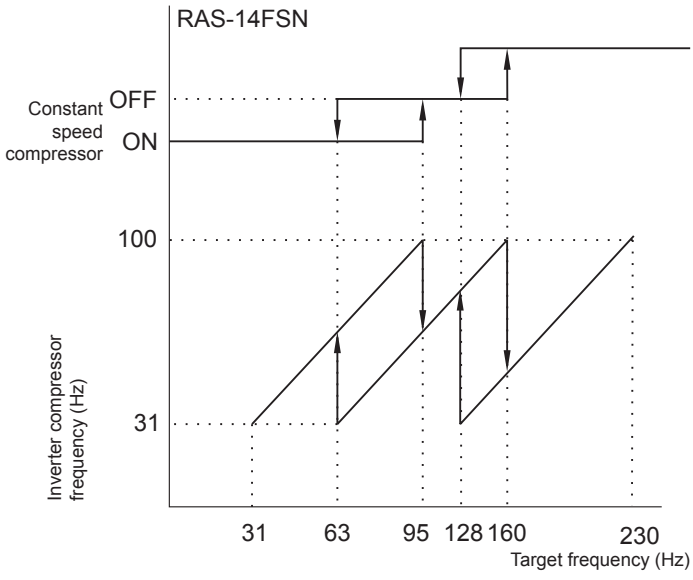
RAS-10FSN/FXN



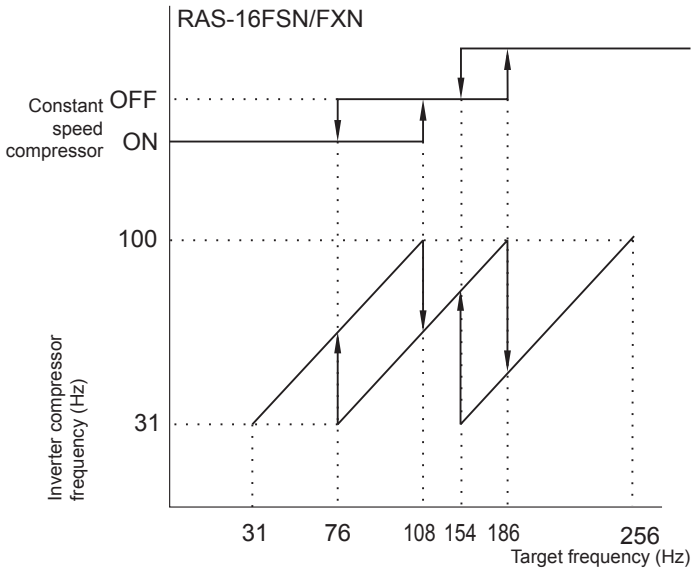
RAS-12FSN/FXN



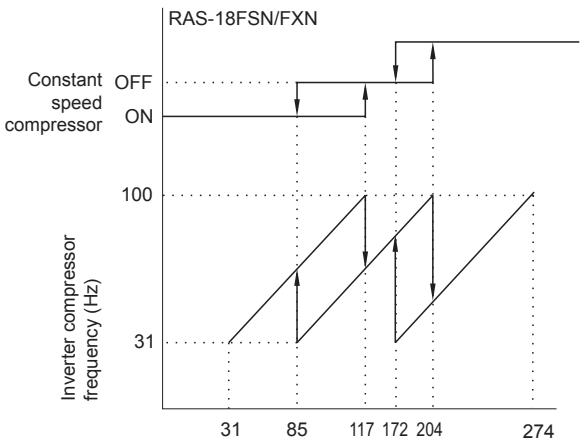
RAS-14FSN



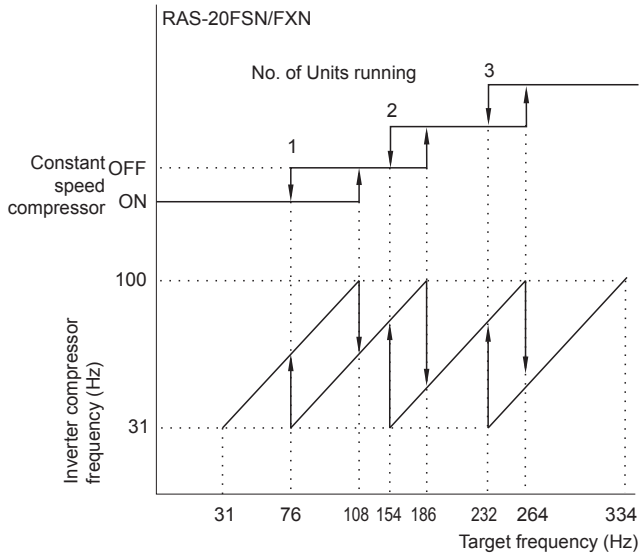
RAS-16FSN/FXN



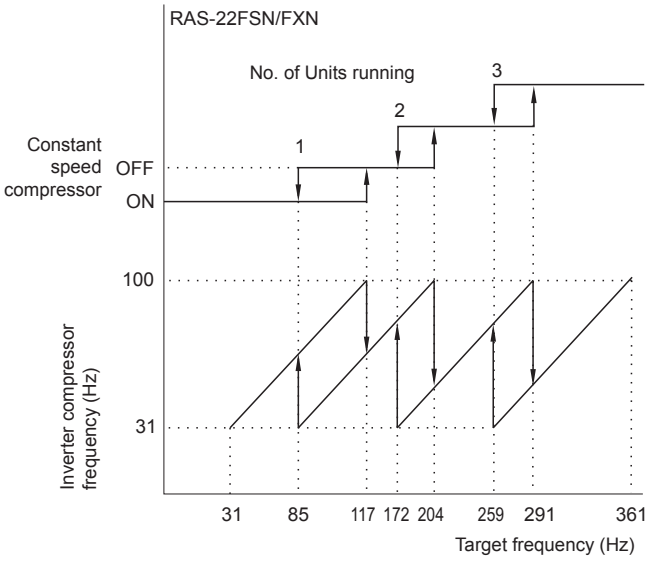
RAS-18FSN/FXN



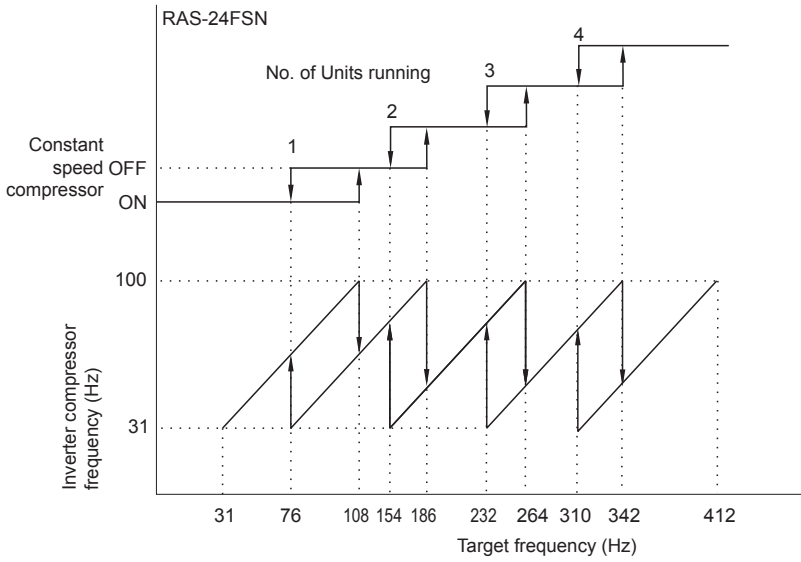
RAS-20FSN/FXN



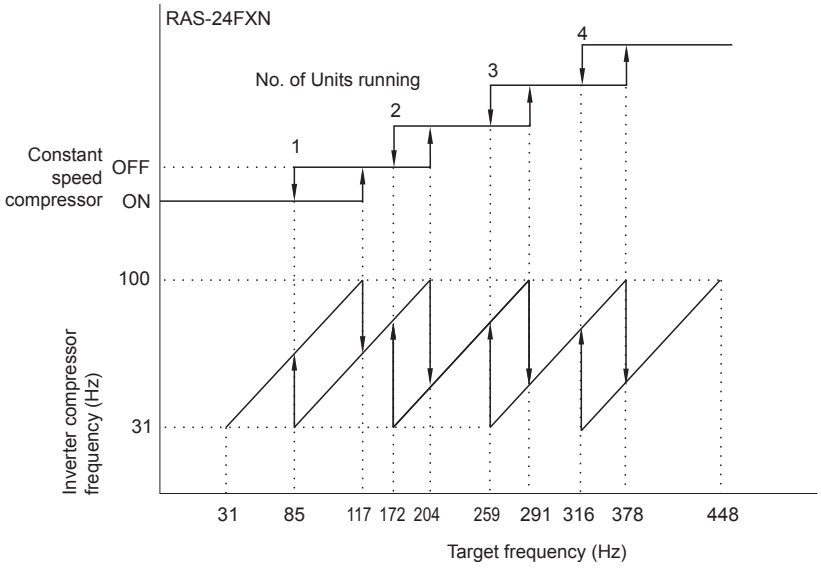
RAS-22FSN/FXN

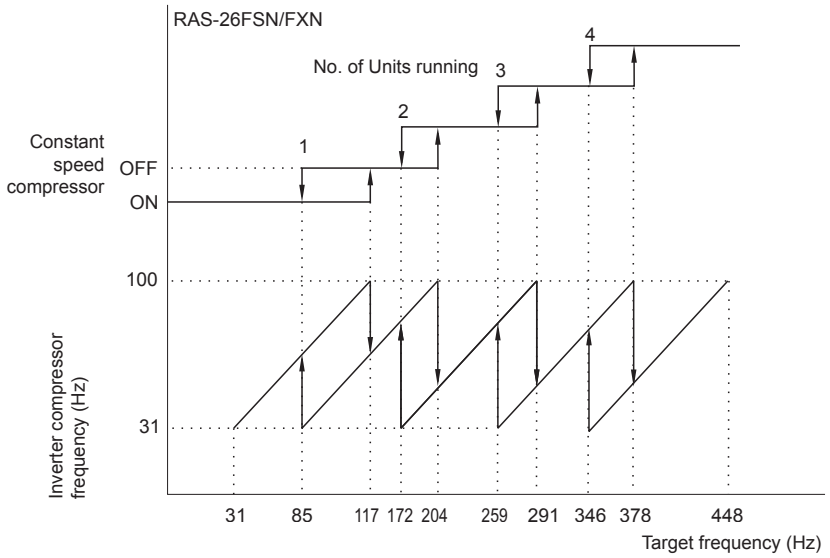


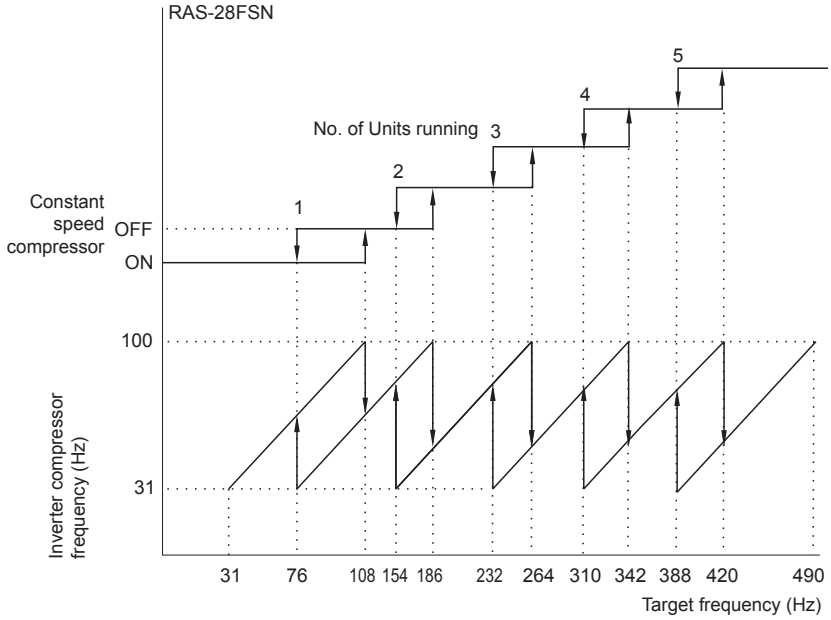
RAS-24FSN

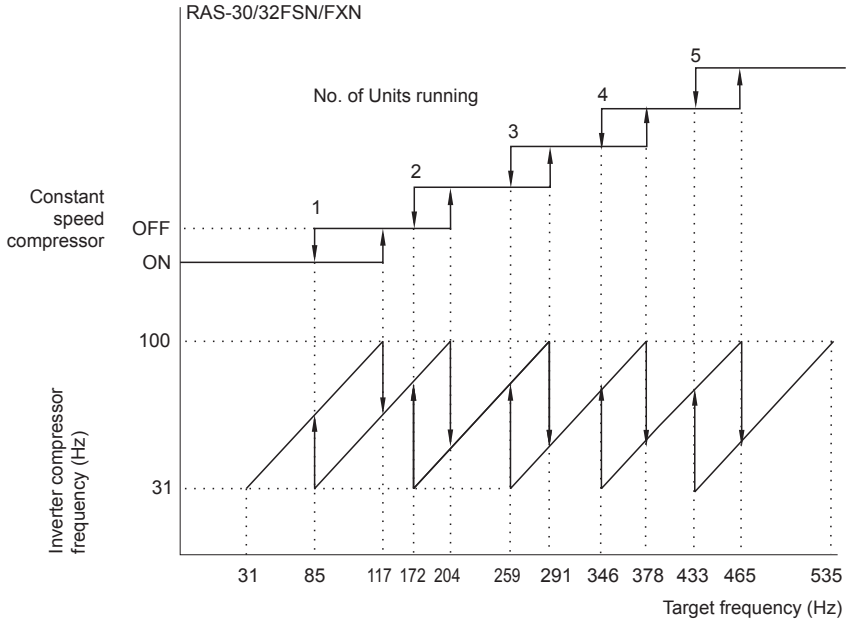


RAS-24FXN





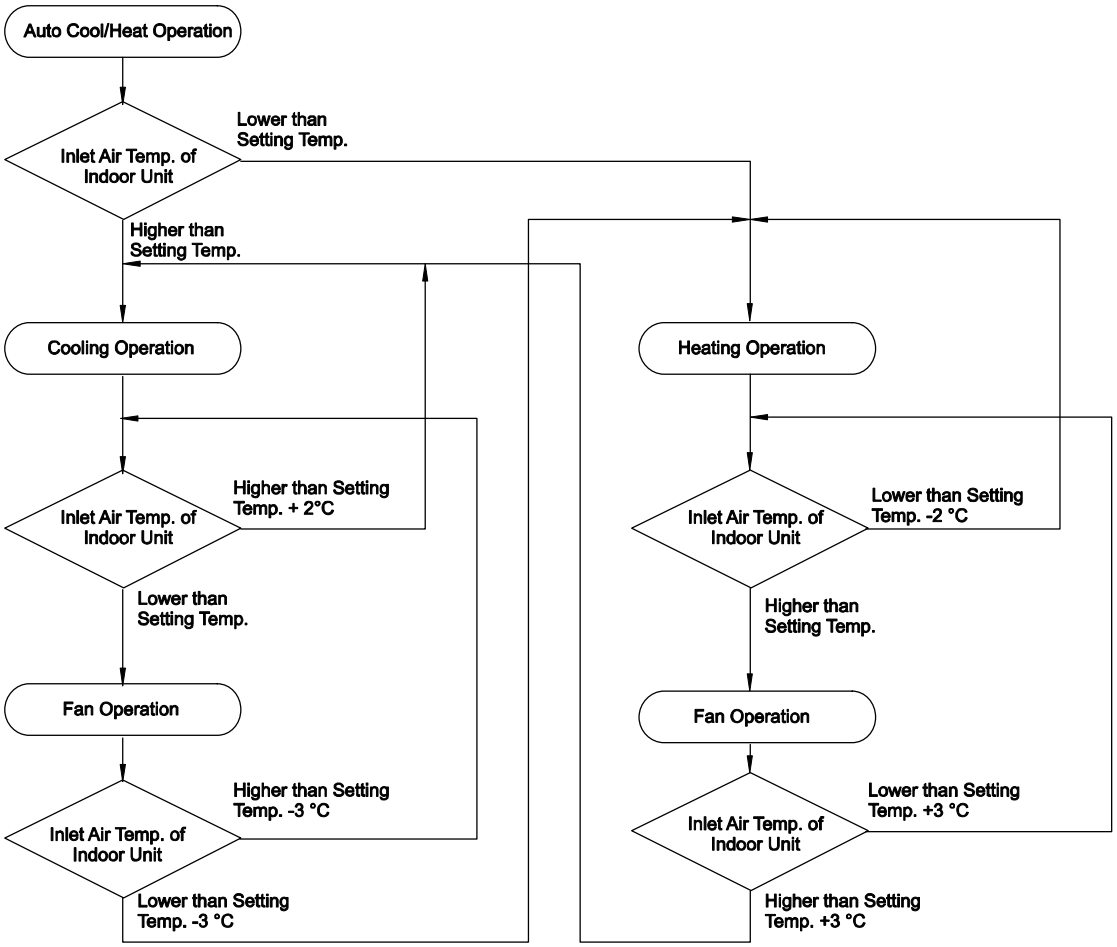




5

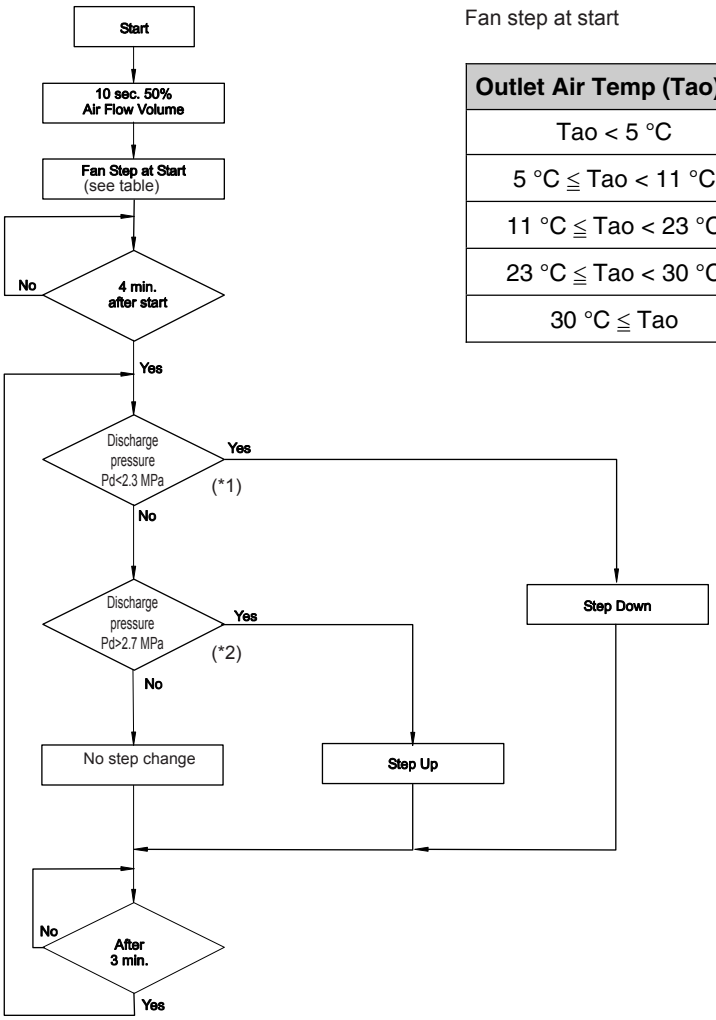
5.8.5. CONTROL FOR AUTOMATIC COOLING/HEATING PROCESS

■ **FSN(E)**



5.8.6. OUTDOOR FAN CONTROL DURING COOLING OPERATION

■ **FSVNE**



Fan step at start

Outlet Air Temp (Tao)	Air flow (%)
Tao < 5 °C	15
5 °C ≦ Tao < 11 °C	20
11 °C ≦ Tao < 23 °C	30
23 °C ≦ Tao < 30 °C	65
30 °C ≦ Tao	100

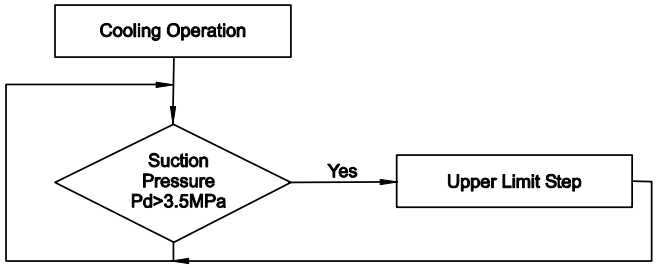
Notes:

(*1) In case that DSW6-2 (Dip switch for setting piping length, lift) is ON, Pd < 2.5MPa

(*2) In case that DSW6-2 (Dip switch for setting piping length, lift) is ON, Pd > 2.9MPa

5.8.7. HIGH PRESSURE INCREASE PROTECTION CONTROL IN COOLING OPERATION

■ **FSVNE**



5.8.8. OUTDOOR FAN CONTROL DURING HEATING OPERATION

■ **FSVNE**

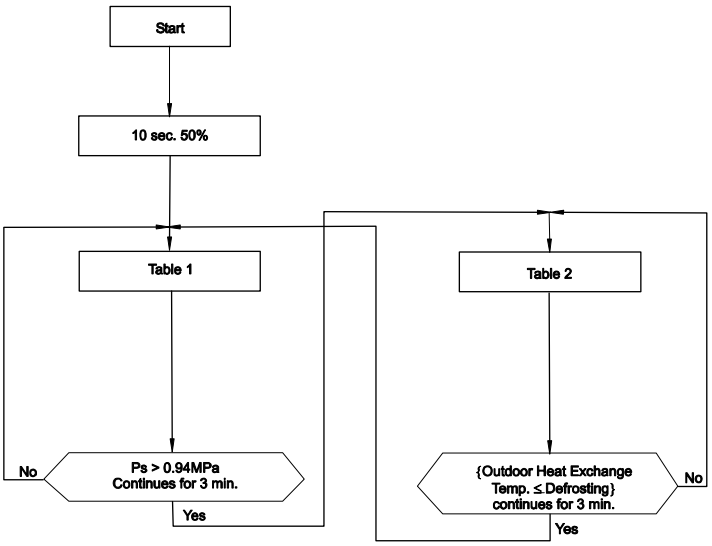


Table 1

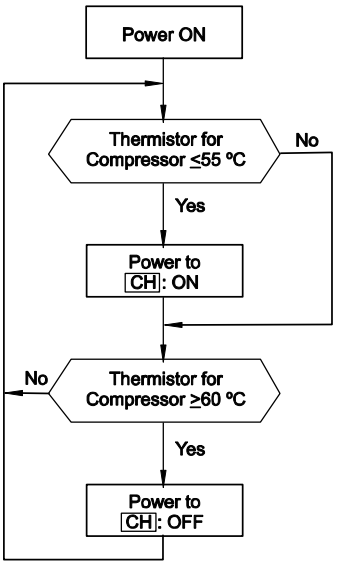
Outlet Air Temp (Tao)	Airflow Rate (%)
Tao < 15 °C	100
15 °C ≦ Tao < 18 °C	90
18 °C ≦ Tao < 22 °C	65
22 °C ≦ Tao	45

Table 2

Outlet Air Temp (Tao)	Airflow Rate (%)
Tao < 5 °C	100
5 °C ≦ Tao < 10 °C	90
10 °C ≦ Tao < 14 °C	45
14 °C ≦ Tao < 18 °C	33
18 °C ≦ Tao	30

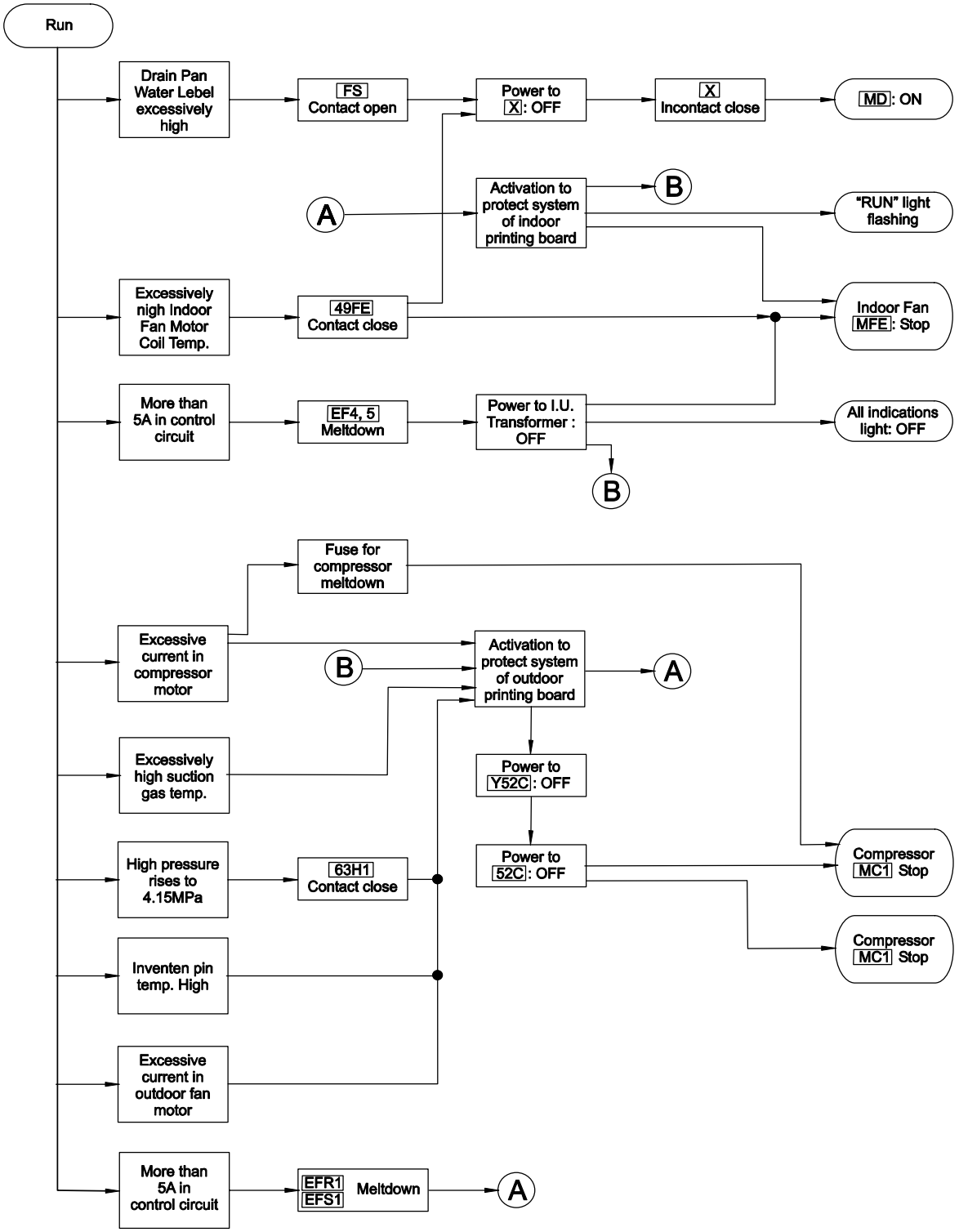
5.8.9. PREHEATING CONTROL OF COMPRESSOR

■ **FSVNE**



5.8.10. ACTIVATION FOR PROTECTION DEVICE

■ FSVNE



5

5.8.11. STANDARD CONTROL FUNCTIONS FOR THE KPI SYSTEM

■ Automatic ventilation mode

① Fan mode total heat exchanger ventilation mode
② Other than fan mode (cooling/dry/heating)

a. Total heat exchange ventilation mode ➔Normal ventilation mode
If i) or ii) is met

i) All the following three conditions should be met
A. Indoor temperature ≥ Outdoor temperature +4°C
B. Indoor temperature ≥ Setting temperature +5°C
C. Outdoor temperature ≥ 8+2°C

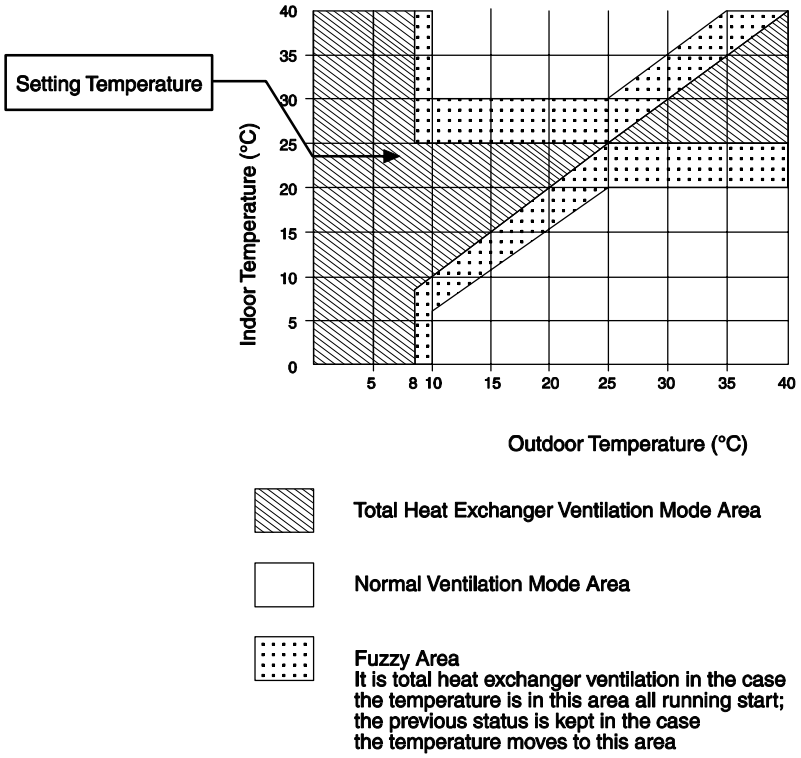
ii) All the following three conditions should be met
A. Outdoor temperature ≥ Indoor temperature +4°C
B. Unit setting temperature ≥ Indoor temperature +5°C
C. Outdoor temperature ≥ 8+2°C

b. Normal ventilation mode ➔ Total heat exchanger ventilation mode
If i) or ii) or iii) is met

i) The following two conditions should be met
A. Indoor temperature ≤ Setting temperature
B. Indoor temperature ≥ Outdoor temperature

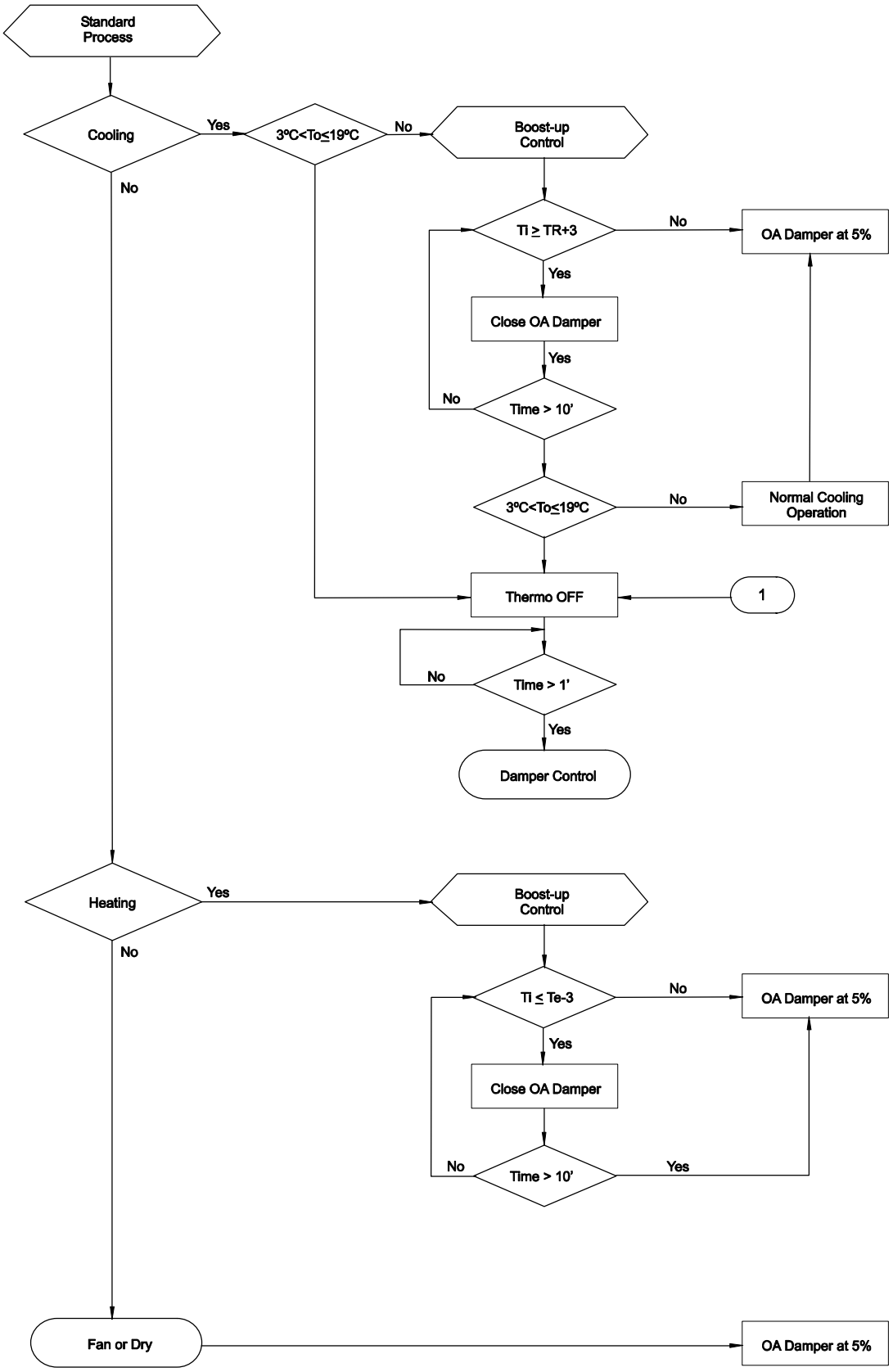
ii) The following two conditions should be met
A. Indoor temperature > Setting temperature
B. Indoor temperature ≤ Outdoor temperature

iii) Outdoor temperature < 8 °C

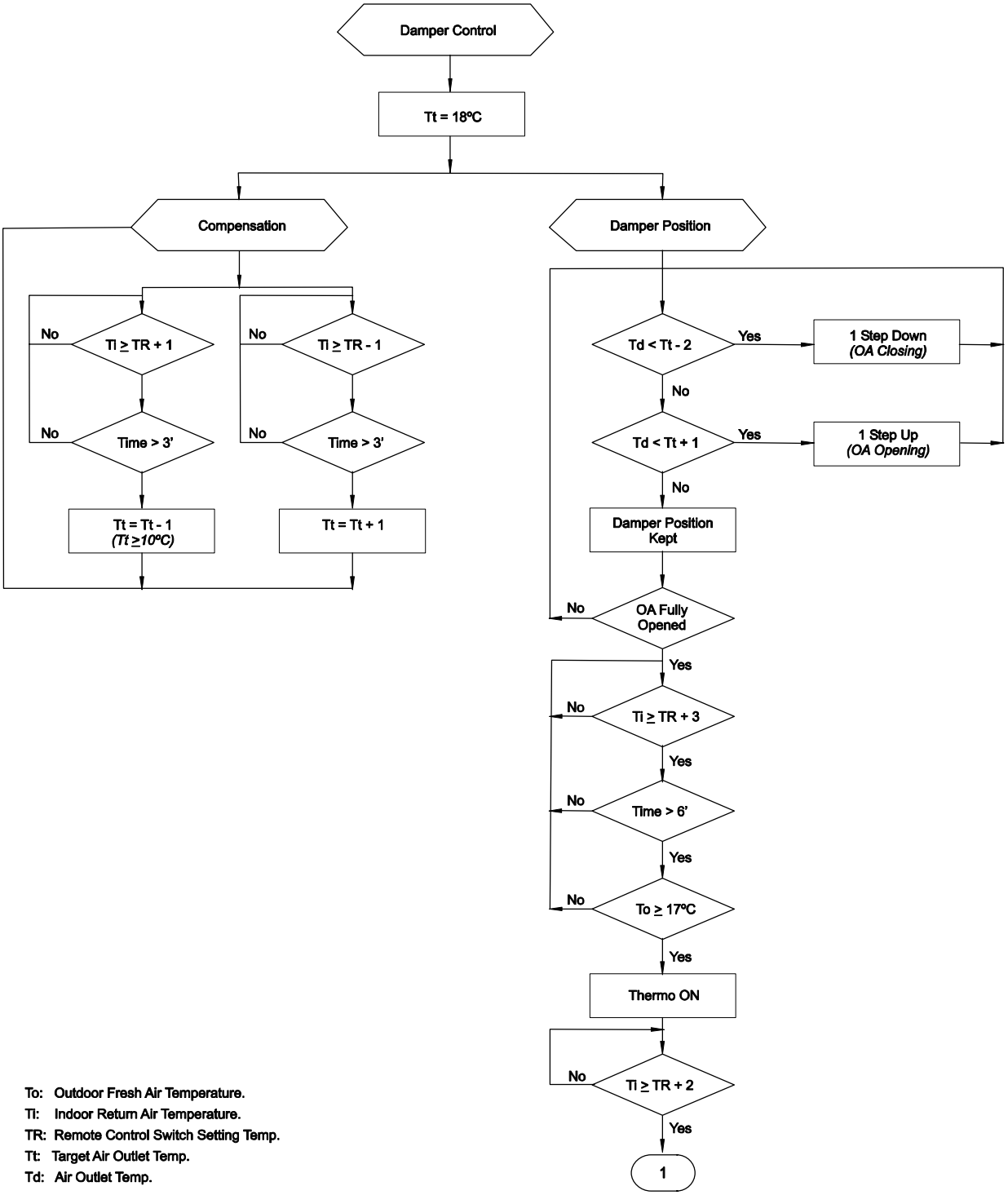


5.8.12. STANDARD CONTROL FUNCTIONS FOR ECONOFRESH

■ Standard process (economizer)

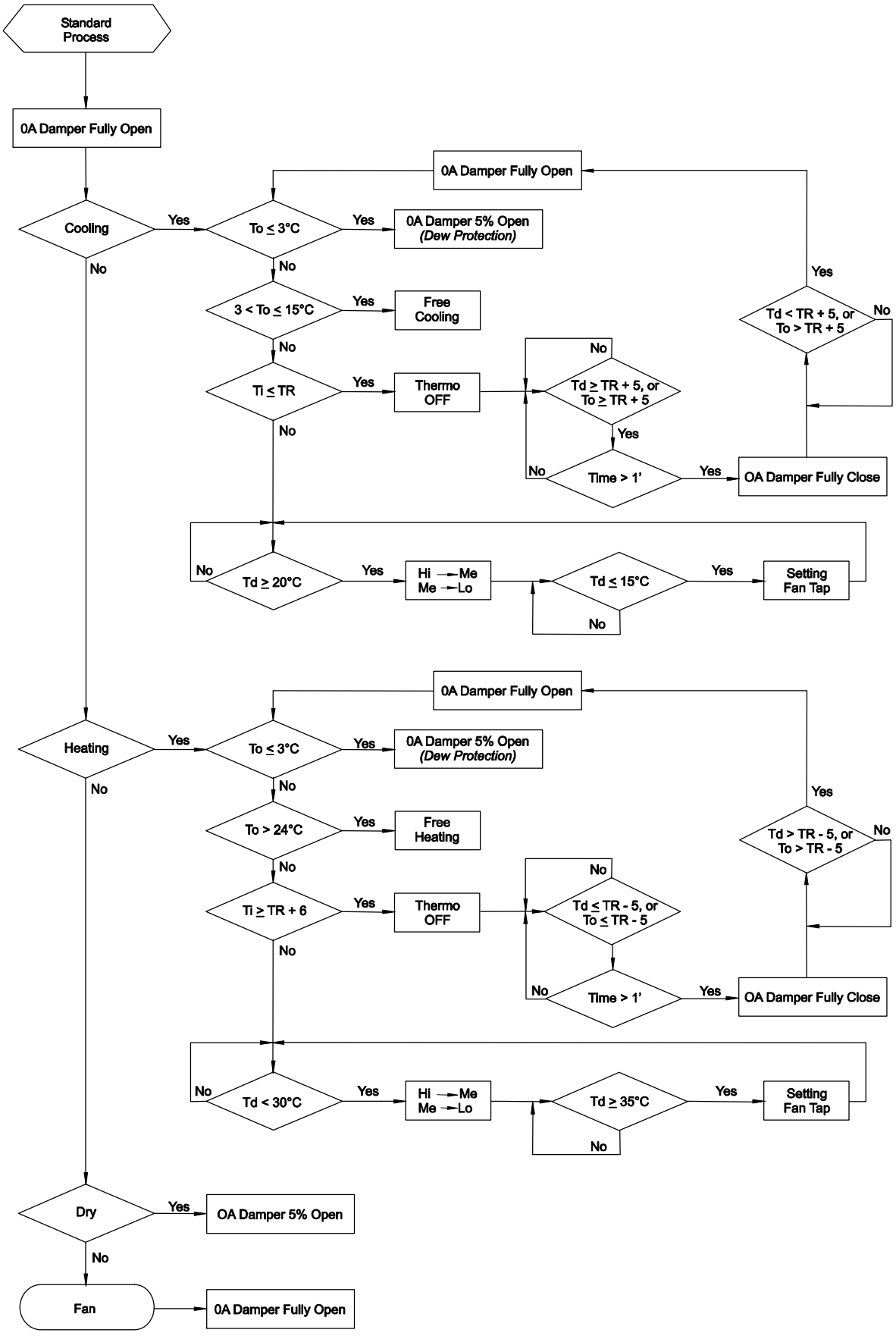


■ Standard process (economizer) (cont.)



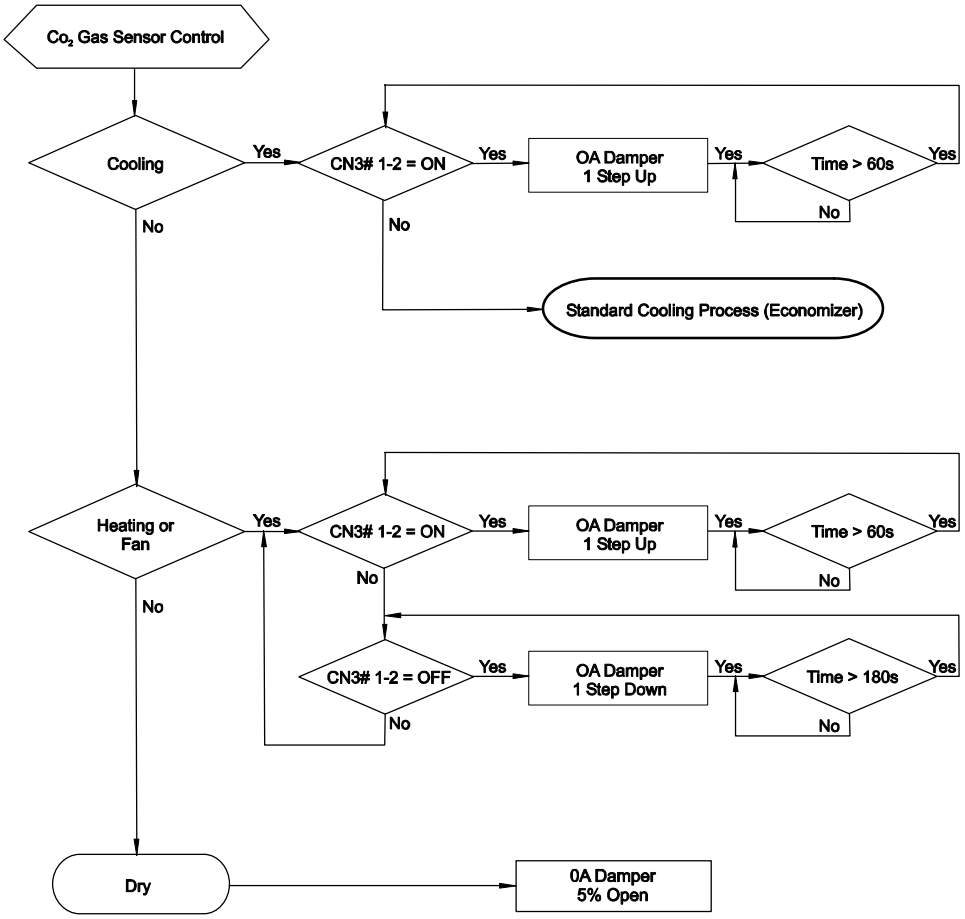
To: Outdoor Fresh Air Temperature.
Ti: Indoor Return Air Temperature.
TR: Remote Control Switch Setting Temp.
Tt: Target Air Outlet Temp.
Td: Air Outlet Temp.

■ All fresh control



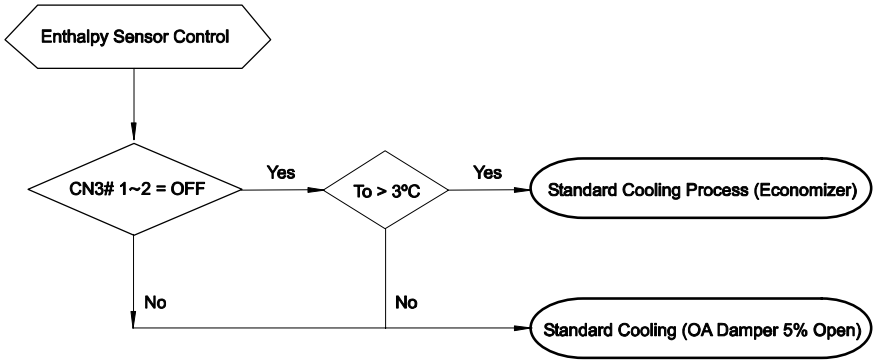
■ CO_2 gas sensor control

CO_2 gas sensor control should be connected to CN3# 1~2 of indoor unit PCB.
We consider CN3# 1~2 ON when contact is closed, then damper is activated and the CO_2 quantity is reduced.
We consider CN3# 1~2 OFF when contact is open, then CO_2 reduction is not necessary.



■ Enthalpy sensor control

Enthalpy sensor control should be connected to CN3# 1~2 of indoor unit PCB, and installed outside, to detect if external ambient humidity is too high.
We consider CN3# 1~2 ON when contact is closed, then not outside air is accepted, due to humidity is too high.
We consider CN3# 1~2 OFF when contact is open, then outside air can be used, due to humidity is accepted.



5.8.13. SOLENOID VALVE CONTROL FOR CH UNIT (CH-4.0N(E), CH-8.0N(E), CH-12.0N(E))

Outdoor Unit Status	Solenoid Valve of CH-Unit	Compressor of connected O.U.: Stop		Compressor O.U.: RUN				
				Status of connected I.U.				
		All I.U. Stop	All I.U. Thermo-Off	Cooling	Heating	Cooling Thermo-Off	Heating Thermo-Off	OFF
All Cool	20S1		ON	ON		ON		ON
	20S2		OFF	OFF		OFF		OFF
	20D1		OFF	OFF		OFF		OFF
	20D2		ON	ON		ON		ON
All Heat	20S1		OFF		OFF		OFF	ON
	20S2		OFF		OFF		OFF	OFF
	20D1		OFF		ON		OFF	OFF
	20D2		ON		OFF		ON	ON
Cool/Heat Simultaneously operation	20S1			ON	OFF	ON	OFF	ON
	20S2			OFF	OFF	OFF	OFF	OFF
	20D1			OFF	ON	OFF	OFF	OFF
	20D2			ON	OFF	ON	ON	ON
Stop	20S1	OFF						
	20S2	OFF						
	20D1	OFF						
	20D2	OFF						

NOTES:

1. *This table shows steady state. In transition period, activation of values may be different. In such case, check after 4 minutes or more.*
2. *20S2 is ON only at the transition period.*

5.9. RESTRICTED CONTROL FOR OUTDOOR UNITS

■ FSN(E)/FXN(E)

1. Purpose

   Minimize the frequency of the operation stoppage because of an alarm.

2. Procedure

   Modify the protection control after the retry operation. (Activate the protection control quickly).
   Restricted control

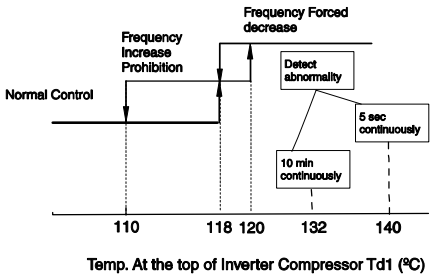
3. Applicable case

   (1) Decrease in the discharge gas superheat
   (2) Increase in the discharge gas temperature
   (3) Pressure ratio decrease
   (4) Discharge pressure increase
   (5) Inverter overcurrent

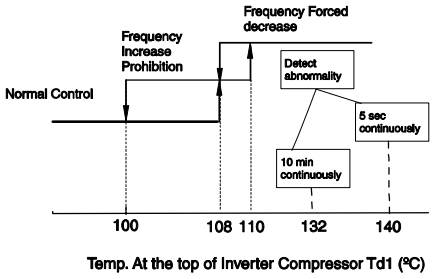
4. Example

4.1 Discharge Gas Temp. Increase Protection Control

Normal Conditions

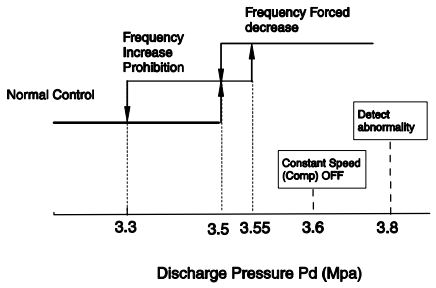


Restricted Control (After Retry)

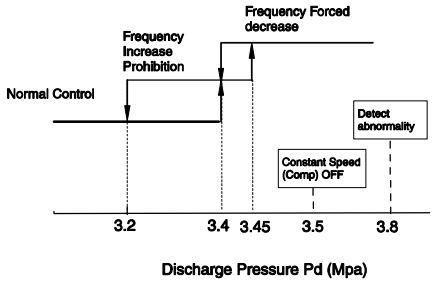


4.2 Discharge Pressure Increase Protection Control

Normal Conditions



Restricted Control (After Retry)



6. Available optional functions

CONTENTS

6.1. INDOOR UNITS

The system has eight input and eight output optional signals. Both signals are programmed in the PCB of the indoor unit: with the CN3 connector for the input signals and the CN7 and CN8 connectors for the output signals.
Input connector CN3 has two ports to configure two input options out of the eight options the system has.
The output connectors have two ports (CN7) and one port (CN8) respectively to configure three output options out of the eight options the system has

6.1.1. AVAILABLE PORTS

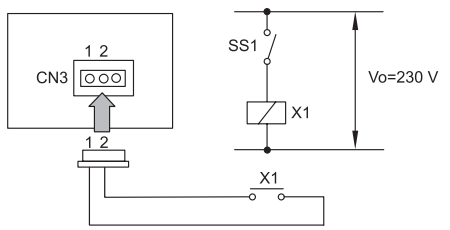
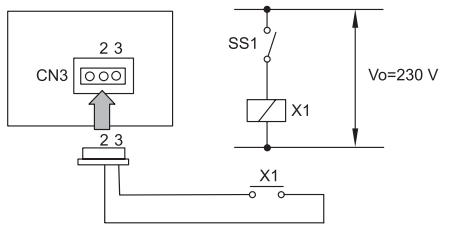
The system has the following input and output ports.

Content

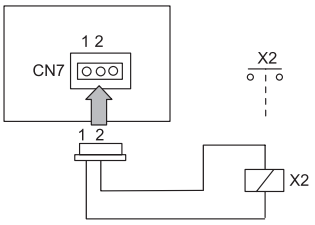
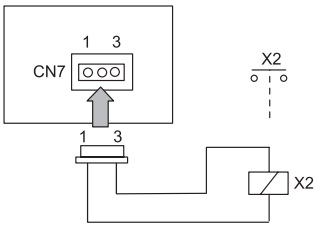
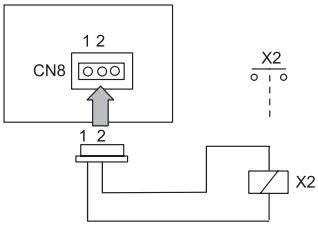
Indication		Setting of the port in the PCB of the indoor unit	Remarks	Outlet
Input	i1	1-2 of CN3		Contact
	i2	2-3 of CN3		Contact
Output	o1	1-2 of CN7		DC 12V
	o2	1-3 of CN7		DC 12V
	o3	1-2 of CN8		DC 12V

Connection:
The system has the following connections.

■ Input connections

Indication	Connections
i1	
i2	

■ Output connections

Indication	Connections
o1	
o2	
o3	

Specification of the components for a correct installation

Component		Manufacturer or Specifications	Remarks
Auxiliary relay (X2)		OMRON Mini Power Relay Model: MY1F or Equivalent	Voltage between relay terminals 12 Vdc - 75 mA
(SS1) (X1) contact (Example)		Manual Type	Voltage between terminals of the 230V - 5 mA contactor
3P Connector cable		De Optional part PCC-1A (capable of connecting the JST Connector XHP-3)	Five cords with connectors as one set
Wire (control	Voltage: 12V DC.	0.5 mm²	
Wire (power)	Voltage 230V	2.0 mm²	

Notes:

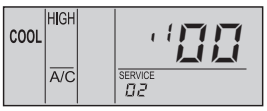
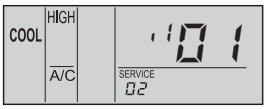
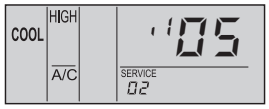
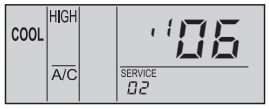
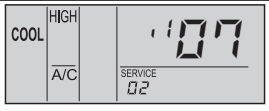
- *The connection of the input signal is only an example.*
- *Make the CN3 wires as short as possible.*
- *Do not run the wires along 230 V/400 V AC power cables. Separately install them at a distance of more than 30cm. (Intersecting as applicable.)*
- *If you install the wires along a power supply wire, insert the wires in a metal conduit tube and ground one end of the tube.*
- *If you use this function, it is recommended that you use safety devices such as an electrical leakage breaker or a smoke detector.*

6.1.2. CONFIGURATION

Available optional signals

Indoor units have optional signals that are described in the following table. The configuration of the signals is performed via remote control, except for RPK-(0.8~4.0)FSNM units where the configuration is performed via DIP switches.

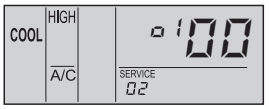
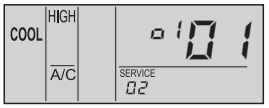
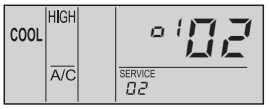
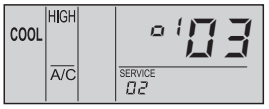
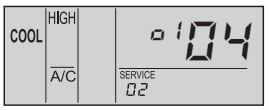
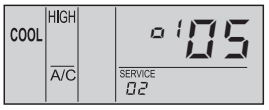
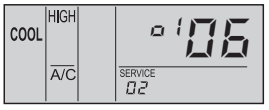
■ **Optional input signals**

Indic.	Input signal	Application	Display Remote Control (Input signal)	Port
00	Not Set	Not Set		CN3
01	Control by means of the field-supplied room thermostat (cooling)	This signal allows to control the unit by means of an external thermostat. This could reduce cooling problems in summer for certain applications.		CN3
02	Control by means of the field-supplied room thermostat (heating)	This signal allows to control the unit by means of an external thermostat. This could reduce the problems due to stratification of indoor air		CN3
03	Function 1 - remote ON/OFF of the unit (by contact)	This signal allows to control the stoppage and start-up of the system from a remote place. This optional function is very useful to hotels and offices buildings to control the indoor units from building management system.		CN3
04	Function2 - turns unit ON. (by pulse)	This signal allows to control the start-up of the system from a remote place. This optional function is very useful in hotels and office buildings to control the indoor units from the building management system.		CN3
05	Function2 - turns unit OFF. (by pulse)	This signal allows to control the stoppage of the system from a remote place. This optional function is very useful in hotels and offices to control the indoor unitsfrom the building management system.		CN3
06	Cancellation of Commands from Remote Control Switch After Forced Stoppage	This signal stops the indoor unit and cancels the commands from the remote controll while it is activated.		CN3
07	Setting of the cooling mode or the heating mode	This signal provides a control to change the operation mode from a remote place.		CN3
08	Input signal for the UP/DOWN grille (not available)	Not Available		CN3

Note:

After setting an input signal, the next signal to set shown on the display changes from "01" to "02".

■ **Optional output signals**

Indic.	Output signal	Application	Remote Control Display (Output signal)	Port
00	Not Set	Not Set		CN7 or CN8
01	Operation Signal	This signal allows to control the status of the machine at all times;it is very useful for centralized applications		CN7 or CN8
02	Alarm Signal	This signal allows to activate mechanisms that protect from and warn of possible failures in the unit; it is very useful for rooms that must always be air-conditioned		CN7 or CN8
03	Cooling Signal	This signal allows to control the status of the compressor. It is very useful to control the THERMO-OFF of the indoor units.		CN7 or CN8
04	Thermo-ON signal during cooling	It is very useful to control requests from the indoor unit to activate the compressor.		CN7 or CN8
05	Heating signal	This signal allows to control the status of the compressor. It is very useful to control the THERMO-OFF of the indoor units.		CN7 or CN8
06	Thermo-ON signal during heating	It is very useful to control requests from the indoor unit to activate the compressor.		CN7 or CN8

Note:
After setting an output signal, the next signal to set shown on the display changes from "o 1" to "o2" and to "o3".

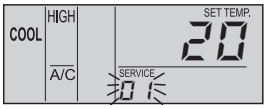
Programming with the PC-P1HE

The optional signals are programmed using the remote control switch.

■ Programming and setting mode

Make sure the unit is stopped. Press the “CHECK” and the “RESET” switches on the remote control switch simultaneously more than 3 seconds, and the remote control switch is changed to the field setting mode.

The “SERVICE” indication is displayed, and “01” flickers below it.

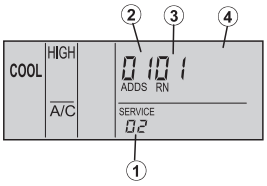


■ Selecting SERVICE 02

When in the programming and setting mode, press the “TEMP ⌃” or the “TEMP ⌄” switch, and the number that flickers below the “SERVICE” indication will change (01 → 02). Set the flickering number to “02”, maintain it during 7 seconds or press the “CHECK” switch, and the remote control switch will change to optional setting mode.

■ Selection of indoor unit

a. In SERVICE 02selection mode, the indication of the remote control switch will change as shown in the figure below.



① The “02” indication is activated.

② The address of the indoor unit for which the optional function is to be set is indicated in the segments for timer setting time indication and “ADDS” is indicated below.

③ The refrigerant cycle number of the outdoor unit for which the optional function is to be set is indicated in the segments for timer setting time indication and “RN” is indicated below.

④ The indication of the setting temperature is turned OFF.

b. In previous point (a), press the “TEMP “ switch ⌃ or the “TEMP “ switch ⌄ of the remote control switch and the indoor unit for which the optional function is to be set, can be changed.

Note:

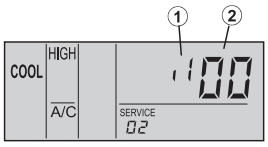
– *The indoor unit can be selected among the indoor units connected to the remote control switch.*

– *If both the indication of the address and the refrigerant cycle number is “AA”, the settings of all the indoor units are the same.*

c. After selecting the indoor unit, leave the condition for 7 seconds or press the “CHECK” switch, the remote control switch is changed to the optional setting mode.

■ Changing the optional signals and setting conditions

a. At the optional setting mode, the indication on the remote control switch is changed as shown below.

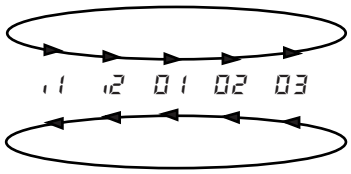


① The allocated port for the input signal and the output signal is displayed in the segments of the time indication of the timer setting.

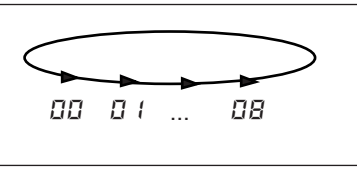
Refer to the table below for the displayed port and the connector of the indoor unit PCB.

② The codes of the input and output signals are indicated in the segments for setting temperature indication.

b. Press the Time ∇ switch or the Time Δ switch. Then, the port indication at the segments for time indication of the timer setting changes as shown below. Select the port for allocating the input signal and the output signal.

When pressing “Time Δ”	
When pressing “Time ∇”	

c. Press the “CHECK” switch. Then, the input signal code and the output signal code at the segments for the setting temperature indication changes as shown below. Select the input signal and the output signal that you need to allocate to the port.

When pressing the “CHECK” switch.	

■ Return from optional function setting mode

Press the “RESET” switch to memorize the optional functions settings and return to normal mode.

■ **Selection of other Indoor Unit**

When in optional settings mode, press the “TEMP ⌃” switch or the “TEMP ⌄” switch, the condition of the remote control switch is changed so that the Indoor Unit can be selected to set the optional function described above.

Connectors CN3, CN7 and CN8 are factory set with the following optional functions

	Connector		Function	Factory fixed settings
	N0.	Pin		
Input	CN3	1-2 (*)	03	Function 1 - remote ON/OFF of the unit
		2-3	06	Cancellation of commands from the remote control switch after forced stoppage
Output	CN7	1-2	01	Operation Signal
		1-3	02	Alarm Signal
	CN8	1-2	06	Thermo-ON Signal during Heating

Caution

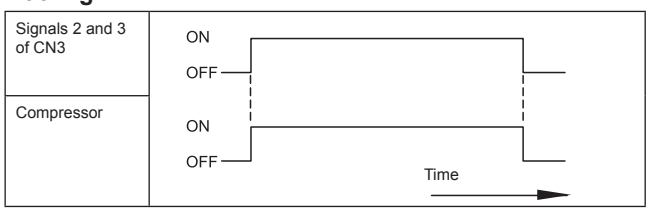
If you connect the Econofresh kit, pins 1 and 2 of CN3 are locked for the enthalpy sensor or CO2 sensor.

6.1.3. DESCRIPTION OF OPTIONAL INPUT SIGNALS

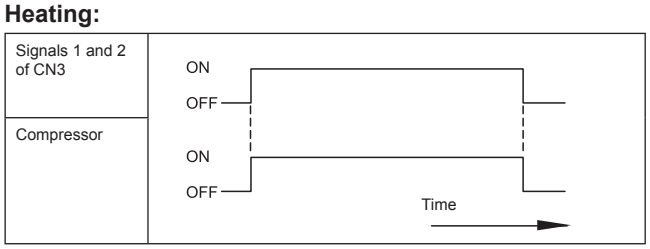
■ **Control by field-supplied room thermostat (01/02)**

When operating with a field supplied room thermostat instead of the inlet thermistor of the indoor unit Connect the cabling and use the materials as shown in section 6.1.1.

Cooling:



Heating:



Component	Manufactured or Specifications
Thermostat	Equivalent of YAMAKATE R7031P005, R7031Q005

Note:

– *When you use a field-supplied room thermostat, select the specified thermostat as explained below:*

Contactor Load: DC 12V

Differential more than 1.5 degrees

– *Do not use a thermostat utilizing mercury.*

– *The remote control switch must remain connected to the unit. When the power supply is restored, you must start the unit by pressing the RUN button. The compressor will then operate under the control of the field supplied thermostat. All other functions are controlled by the remote control in the usual way.*

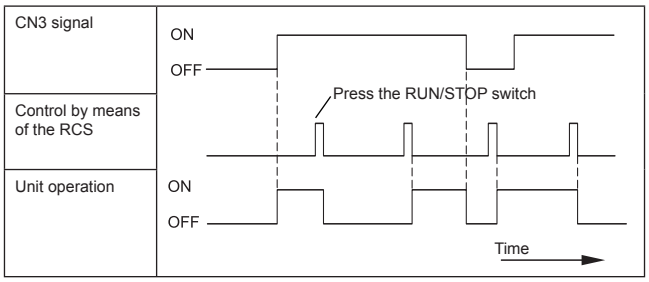
■ **Function 1 - remote ON/OFF of unit (03)**

This is a remote ON/OFF optional signal that uses the level signal (ON/OFF). Connect the cabling and use the materials as shown in section 6.1.1.

Note:

When you start the unit by means of the remote ON/OFF switch, the fan speed is subject to the mode that is memorized in the remote control switch.

Time Chart:



Note:

Operation priority is given to the remote ON/OFF signal or the signal of the remote control switch that is given last.

Due to the initialization of the components, picking up the signal within 10 seconds after turning ON the main switch is not available.

■ **Function 2 - Remote ON of the unit (04) (pulse signal input)**

This is a remote ON/OFF optional signal that uses the pulse signal.

Connect the cabling and use the materials as shown in section 6.1.1.

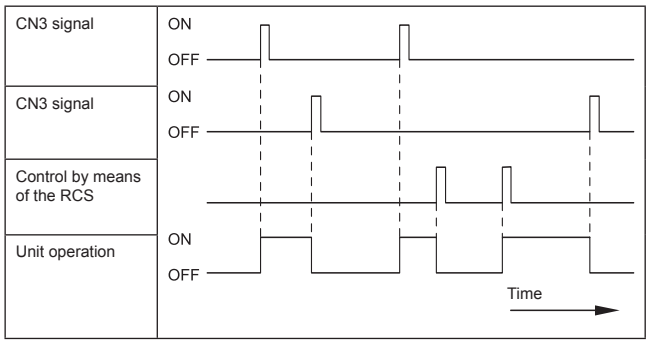
■ Function 2 - Remote OFF of the unit (05) (pulse signal input)

This is a remote OFF optional signal that uses the pulse signal.

Connect the cabling and use the materials as shown in section 6.1.1.

A time chart with the uses of functions 04/05 is shown below.

Time chart



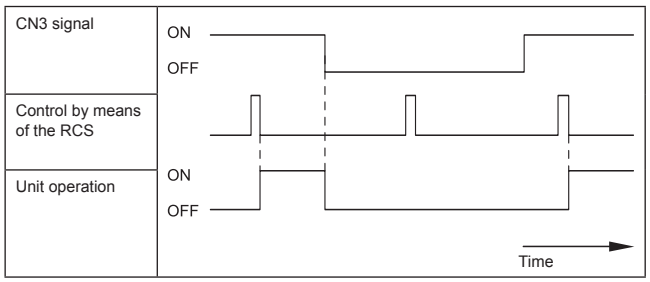
Note:
Due to the initialization of the components, picking up the signal within ten seconds after turning ON the main switch is not available.

■ Cancellation of the commands from the remote control switch following a forced stoppage (06)

You can stop the air conditioning systems by means of the signal from a building management system. Then, the individual commands from the remote control switch are cancelled.

Connect the cabling and use the materials as shown in section 6.1.1.

Time chart

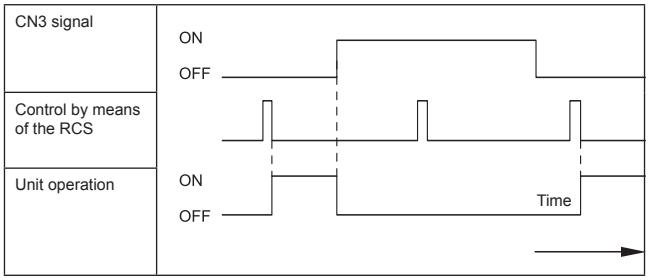


Note:
Due to the initialization of the components, picking up the signal within ten seconds after turning ON the main switch is not available.

With this optional signal, you can use the B contact by means of the optional setting of the remote control switch. The time chart, which provides the information about when you can use the B contact, is shown below.

Refer to section 6.6 “Optional Functions available through the remote-control switch” for more details about contacts A and B.

Time chart

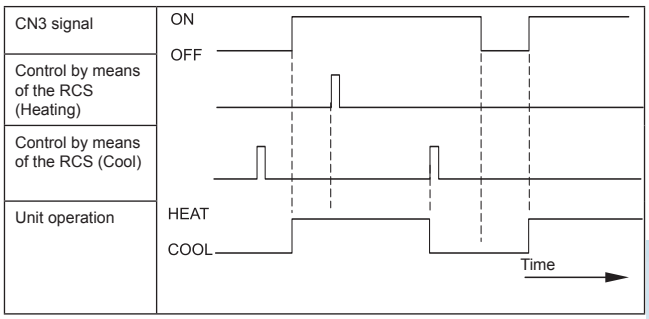


■ Setting the cooling mode or the heating mode (07)

By utilizing this optional signal, the cooling or heating operation mode can be changed by sending a contact signal from outside the unit. The operation mode is followed by the field-supplied switch or the remote control switch, which is used last.

Connect the cabling and use the materials as shown in section 6.1.1.

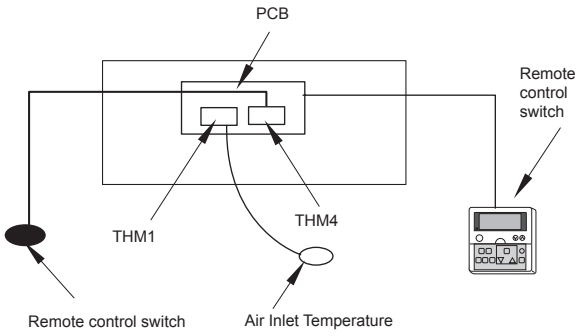
Time Chart:



■ Control by means of a remote temperature sensor (C8)

By using an optional remote temperature sensor, the following functionalities are available:

1. The unit is controlled by the average temperature of the air inlet thermistor and the remote temperature sensor.
2. When the discharge Air temperature exceeds 60 ºC, the fan speed is increased from Medium to High or from Low to Medium.



Notes:

- *The remote control thermistor cannot be used if a remote temperature sensor is being used*
- *During the heating process, the function "Heating Temperature Calibration" is automatically cancelled. (Refer to section 6.5.2).*
- *If you are using this remote sensor, select the location for installing the remote sensor according to the following requirements:*
  - *A location where the average room temperature can be detected.*
  - *A location where the thermistor (sensor) is not directly exposed to the sunlight.*
  - *A location where a heat source is not near the thermistor.*
  - *A location where the outdoor air that is caused by opening and closing the doors does not affect the room temperature.*

6.1.4. DESCRIPTION OF OPTIONAL OUTPUT SIGNALS

■ **Picking up the operation signal (01)**

This optional signal is utilized to pick up the operation signal. By means of this function, you can check the operation signal at a remote place.

You can use it to lock the operation of the fresh air intake fan.

Connect the cabling and use the materials as shown in section 6.1.1.

Note that the contact of auxiliary relay X2 is closed when an operation signal is issued.

■ **Alarm Signal (02)**

This optional signal is used to pick up the activation of safety devices. The signal is normally displayed on the remote control switch.

However, this function is not available under abnormal transmission conditions. Connect the wires as shown below.

Connect the cabling and use the materials as shown in section 6.1.1.

Note that the contact of auxiliary relay X2 is closed when an operation signal is issued

■ **COOLING OPERATION SIGNAL (03)**

This optional signal is utilized to pick up the cooling operation signal.

The contact of auxiliary relay X2 is closed when the cooling operation signal is ON, regardless of whether the thermostat signal is ON or OFF.

Connect the cabling and use the materials as shown in section 6.1.1.

The contact of auxiliary relay X2 is closed when the cooling operation signal is ON, regardless of whether the thermostat signal is ON or OFF

■ **Thermo-ON signal during the cooling process (04)**

You use this optional signal to pick up the Thermo-ON signal of the running compressor during the cooling process.

Connect the cabling and use the materials as shown in section 6.1.1.

The contact of auxiliary relay X is closed when the thermostat signal is ON during cooling mode.

■ **Heating operation signal (05)**

This optional signal is used to pick up the heating operation signal. The contact of auxiliary relay X2 is closed when the heating operation signal is ON, regardless of whether the thermostat signal is ON or OFF

Connect the cabling and use the materials as shown in section 6.1.1.

The contact of auxiliary relay X2 is closed when the cooling operation signal is ON, regardless of whether the thermostat signal is ON or OFF

■ **Thermo-ON signal during the heating process (06)**

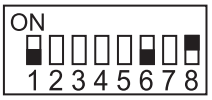
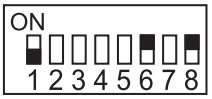
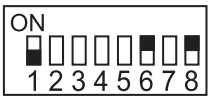
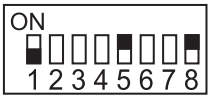
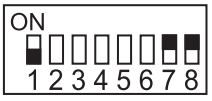
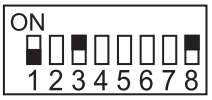
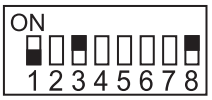
You use this optional signal to pick up the Thermo-ON signal of the running compressor during the heating process. You use this function in order to control a circulator or a humidifier.

Connect the cabling and use the materials as shown in section 6.1.1.

The contact of auxiliary relay X2 is closed when the thermos that indication is ON during the heating mode.

6.2. RPK(0.8~4.0)FSNM UNIT

The following table shows the optional input and output signals available for the RPK-(0.8~4.0FSNM) units.
These Signals are set up using DIP switches

	Setting option	Connector No.	Wireless		PC-P1HE optional function
			Pin Nº	DSW2	
Inputs	Function 1 - remote ON/OFF of the unit	CN4	2-3		-
	Function2 - remote ON of the unit.	CN4	1-2		-
	Function2 - remote OFF of the unit.	CN4	2-3		-
	Cancellation of Commands from Remote Control Switch After Forced Stoppage	CN4	1-2	(Turn OFF JP2)	-
	Setting of the cooling mode or the heating mode	CN4	1-2	-	-
	Automatic operation when power supply is ON	-	-		d1
	Restarting Function after Power Failure	-	-		d3
	Control by means of the field-supplied room thermostat (cooling)	CN3	1-2		-
	Control by means of the field-supplied room thermostat (heating)	CN3	2-3		-
Outputs	Operation Signal	CN7	1-2	-	-
	Alarm Signal	CN7	1-3	-	-

Note:

– *When the PC-P1HE is used, the power ON/OFF functions are only available by means of the configuration (d1 and d3) of the remote control switch. The DSW2 is cancelled for this function.*

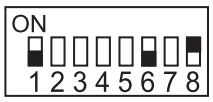
– *All the other functions are set by the DSW2. Service 2 of PC-P1HE is not available for the RPK.-(0.8~4.0)FSNM units.*

6.2.1. DESCRIPTION OF OPTIONAL INPUT SIGNALS

■ **Function 1: Remote ON/OFF of the unit**

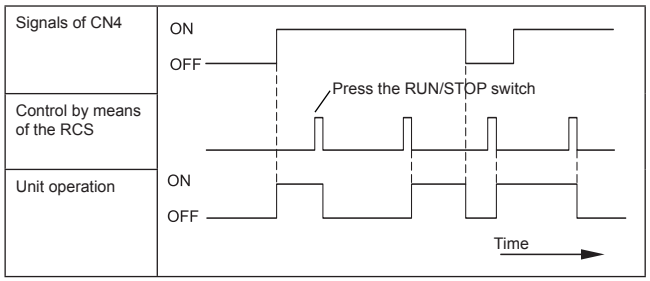
This is a remote ON/OFF function that uses the level signal (ON/OFF). Connect the cabling and use the materials as shown in section 6.1.1.

If an input signal is ON four numbers 2 and 3 of CN4, set the DIP switch as shown below:



Note:
When you start the unit by means of the remote ON/OFF switch, the fan speed is subject to the mode that is memorized in the remote control switch.

Time Chart:



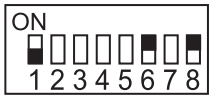
Note:
Operation priority is given either to the remote ON/OFF signal or to the signal of the remote control switch, whichever was last issued.

Due to the initialization of the components, picking up the signal within 10 seconds after turning ON the main switch is not available.

■ **Function 2: Remote ON of the unit (04) (pulse signal input)**

This is a remote ON/OFF optional signal that uses the pulse signal.

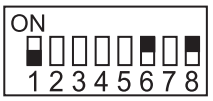
Connect the cabling and use the materials as shown in section 6.1.1. Set the DIP switches as shown below:



■ **Function 2: Remote OFF of the unit (04) (pulse signal input)**

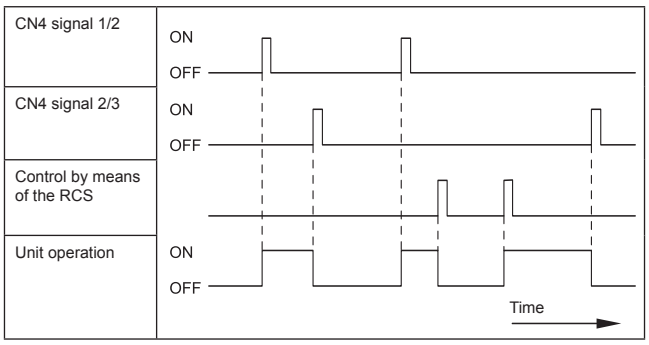
This is a remote OFF optional signal that uses the pulse signal.

Connect the cabling and use the materials as shown in section 6.1.1. Set the DIP switches as shown below:



A time chart with the uses of the functions is shown below

Time chart



Note:
Due to the initialization of the components, picking up the signal within ten seconds after turning ON the main switch is not available.

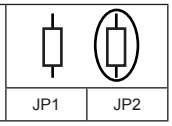
The duration of the pulse must be greater than 200ms.

■ **Cancellation of commands from the remote control switch after forced stoppage**

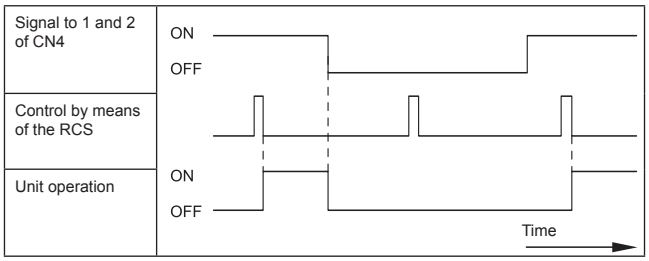
This function, which uses the level signal, provides a control to stop the system and to lock the remote control switch automatically from a remote place.

Note:
- *You cannot use this option with the "Remote Control 1" function nor with the "Remote Cooling/Heating Mode ChangeOver" function.*
- *After setting #1 and #2 of CN4 to OFF, the unit remains stopped and the remote control switch is available.*

Connect the cabling and use the materials as shown in section 6.1.1.

Turn OFF the main switch before cutting the jumper JP2 of the indoor unit PCB.	

Time chart



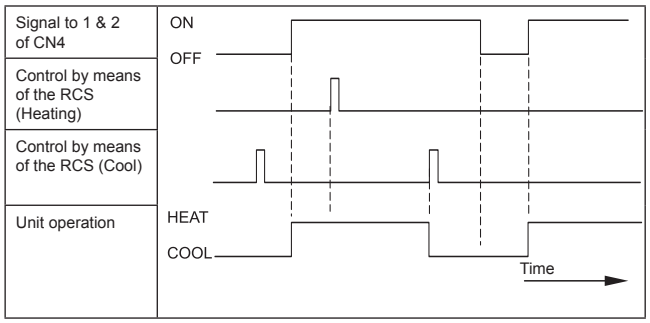
■ Setting of the cooling mode or the heating mode

By utilizing this function, the cooling or heating operation mode can be changed by giving a contact signal from the outside to the unit.

Connect the cabling and use the materials as shown in section 6.1.1.

In case of “Cooling or Heating Operation mode Setting Change by External Input”, the signal input must be by number 1 and 2 of CN4.

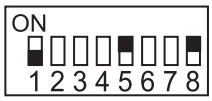
Time Chart:



■ Automatic operation when power supply is ON

If the power supply is interrupted for short periods of time (up to two seconds), the remote control switch will retain the settings. The unit will start when power is restored.

If the power supply is interrupted for periods of time that are longer than two seconds, the automatic restart is required. You can set the automatic restart by changing the setting of DIP switches DSW 2 as shown below.



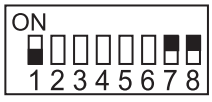
Note:

- *All other DIP switches must correspond to the factory settings for the particular Indoor Unit.*
- *The unit will start even if you turned OFF the unit before the power failure.*

■ Restarting function after power failure

If the power supply is interrupted for short periods of time (up to two seconds), the remote control switch will retain the settings. The unit will restart when power is restored if the unit was ON before the power failure.

If the power supply is interrupted for periods of time that are longer than two seconds, the automatic restart is required. You can set the automatic restart by changing the setting of the DIP switches as shown below.



Note:

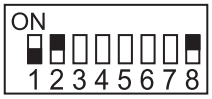
- *All other DIP switches must correspond to the factory settings for the particular Indoor Unit.*

■ Control by means of the field-supplied room thermostat

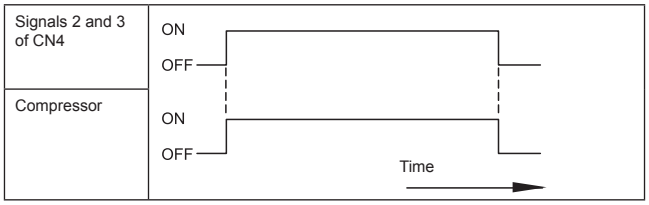
When operating with a field supplied room thermostat instead of the inlet thermistor of the indoor unit. Connect the cabling and use the materials as shown in section 6.1.1.

In case of “Room Thermostat (Cooling) Function 01”, the signal input to numbers 2 and 3 of CN3; in case of “Room Thermostat (Heating) Function 02”, the signal input to 1 and 2 of CN3.

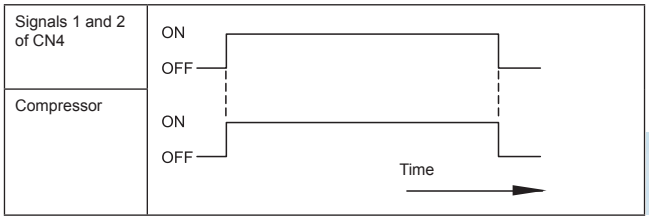
Set the DIP switch as shown below.



Cooling:



Heating:



Component	Manufacturer or specifications
Thermostat	Equivalent of YAMAKATE R7031P005, R7031Q005

Note:

- *When you use a field-supplied room thermostat, select it with the DIP switch as explained above.*
- *All other DIP switches must keep the factory settings for each Indoor Unit*

6.2.2. DESCRIPTION OF OPTIONAL OUTPUT SIGNALS

■ **Operation Signal**

This optional signal is utilized to pick up the operation signal. By means of this function, you can check the operation signal at a remote place.

You can use it to lock the operation of the fresh air intake fan.

Connect the cabling and use the materials as shown in section 6.1.1.

Note that the contact of auxiliary relay X2 is closed when an operation signal is issued.

■ **Alarm Signal**

This optional signal is used to pick up the activation of safety devices. The signal is normally displayed on the remote control switch.

However, this function is not available under abnormal transmission conditions. Connect the wires as shown below.

Connect the cabling and use the materials as shown in section 6.1.1.

Note that the contact of auxiliary relay X2 is closed when an operation signal is issued.

6.2.3. RPK-1.0/1.5FSN1M

(To be informed later)

6.3. ECONOFRESH KIT

The system has three optional input signals that are programmed in the PCB of the indoor unit by means of connector CN3 of the RPI unit.
The CN3 connector has two ports to configure the optional input signals the kit has.
Outdoor cooling function E1 does not require setting connector CN3
These signals are set up using the remote control switch, as explained in section 6.6.2 of this chapter.
When DSW6 of the RPI unit is set to use the Econofresh Kit, connectors 1 and 2 of CN3 in the PCB of the RPI unit are locked

6.3.1. DESCRIPTION OF OPTIONAL INPUT SIGNALS

■ **Enthalpy sensor (E2)**

This is a signal that opens and closes the air intake and outlet sluice valves, which provides for mixing fresh air and return air from the econofresh kit, based on the air quality parameters, thus allowing a more precise control of the air quality.

Connect the cabling as shown in item i2 of section 6.1.1. Only pins 1 and 2 of the CN3 can be connected.

The signal has the following control logic.

Connector	Pin No.	X1	Sluice valve
CN3	#1 #2	ON	–
		OFF	On

■ **CO2 gas sensor (E4)**

This signal allows to control the fresh air intake depending on the concentration of CO2 inside the room.

Connect the cabling as shown in item i2 of section 6.1.1. Only pins 1 and 2 of the CN3 can be connected.

The signal has the following control logic.

Connector	Pin No.	X1	Sluice valve
CN3	#1 #2	ON	–
		OFF	On

The specifications of the components required for a correct installation are shown in section 6.1.1.

6.3.2. COMPATIBILITIES

The next table shows the compatibility between the different optional signals.

	Optional function of the PC-P1HE	Room thermostat	Thermistor of Remote Control Switch	Remote thermistor	Wireless Remote Control Switch	All fresh control	Enthalpy sensor	CO2 gas sensor
Room thermostat	-	-	-	-	-	-	-	-
Thermistor of Remote Control Switch	C8	-	-	-	-	○	○	○
Remote thermistor	-	-	-	-	-	-	-	-
Wireless Remote Control Switch	-	-	-	-	-	○	○	○
All fresh control	E1	-	○	-	○	-	-	-
Enthalpy sensor	E2	-	○	-	○	-	-	-
Gas sensor	E4	-	○	-	○	-	-	-

○ : Available

- : Not Available

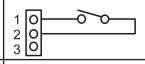
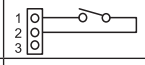
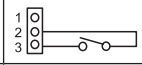
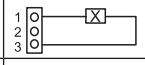
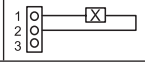
6.4. FSN(E)/FXN(E) OUTDOOR UNITS

The system has 9 input and four output signals that are programmed in the PCB of the outdoor unit by means of connectors CN17 and CN18 for the input signals and CN16 for the output signals.
Connectors CN17 and CN18 have two and one ports respectively to configure three input options out of the nine options the system has.
Input connector CN16 has two ports to configure two input options out of the four options the system has.
The system has 11 optional functions that are programmed in the PCB of the outdoor unit.

6.4.1. AVAILABLE PORTS.

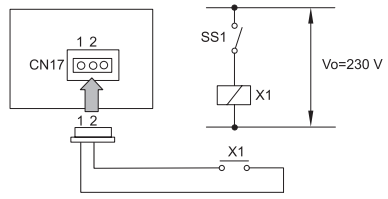
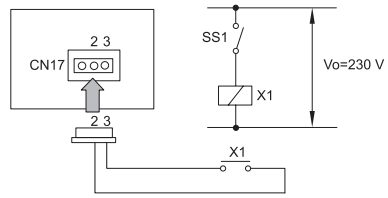
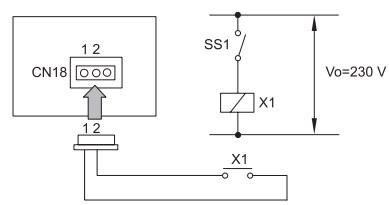
The system has the following input and output ports.

Indication

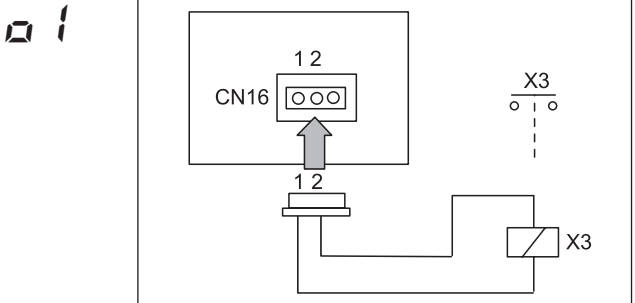
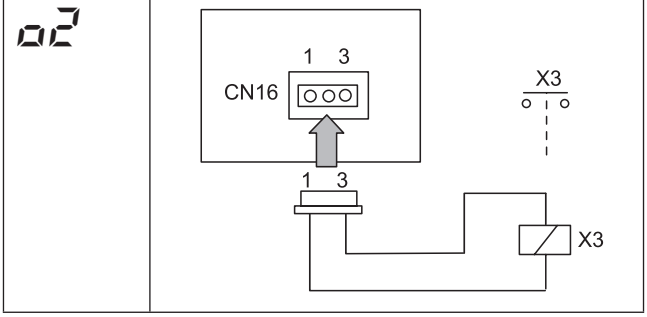
Content		Setting of the port in the PCB of the indoor unit	Remarks	Outlet
Inputs	i1	1-2 of CN17		Contact
	i2	2-3 of CN17		Contact
	i3	1-2 of CN18		Contact
Outputs	o1	1-2 of CN7		DC 12V
	o2	1-3 of CN8		DC 12V

Connection:
The system has the following connections.

■ Input connections

Indication	Connections
i1	
i2	
i3	

■ Output connections

Indication	Connections
o1	
o2	

Specification of the components for a correct installation

Component		Manufacturer or specifications	Remarks
Auxiliary relay (X3)		OMRON Mini Power Relay Model: MY1F or Equivalent	Voltage between relay terminals 12 Vdc - 75 mA
(SS1) (x1), (x2) contact example		Manual Type	Voltage between terminals of the 230V - 5 mA contactor
3P Connector cable		Optional part PCC-1A (capable of connecting the JST XHP –3 connector)	Five wires with connectors as one set
Wire (control	Voltage: 12V DC.	0.5 mm²	
Wire (power)	Voltage 230V	2.0 mm²	

Notes:

- *The connection of the input signal is only an example.*
- *Keep the CN17 and CN18 wires as short as possible.*
- *Do not run the wires along 230 V/400 V CA power cables Separately install them at a distance of more than 30cm. (The cables may intersect.)*
- *If you install the wires along a power supply wire, insert the wires in a metal conduit tube and ground one end of the tube.*
- *The maximum wiring length is 70 m. If you use this function, it is recommended that you use safety devices such as an electrical leakage breaker or a smoke detector.*

6.4.2. CONFIGURATION.

Available optional signals

FSN(E)/FXN(E) units have the following signals that are described in the following table.
These signals are set up through the PCB of the outdoor unit.

■ **Input signals**

Ind.	Input signal	Application	Port
01	Fixing the heating mode	This signal allows to pre-fix the operation mode, in this case the heating mode, independently of what the indoor unit requests. . This is very useful to set up an unique operation mode	CN17 and CN 18
02	Fixing the Cooling mode	This signal allows to pre-fix the operation mode,in this case the cooling mode, independentlyof what the indoor unit requests. .This is very useful for computer rooms where the cooling mode is fixed throughout the year.	CN17 and CN 18
03	Demand Thermo OFF	This signal allows to stop the compressor if it reaches a certain power as well as to put the indoor unit in Thermo-OFF. This is very useful for installations with high power consumption.	CN17 and CN 18
04	Snow sensor	This signal allows to plug in the fans even if the compressor is turned off. This is very useful for cold regions where it snows, which could cause the machine to break due to weight or ice...	CN17 and CN18
05	Enforced stoppage	This signal allows tocontrol the stoppage of the compressor and the fans of the indoor as well as outdoor units. This is very useful when used with the alarm signals of the fire prevention systems.	CN17 and CN18
06	Current control demand60%	This signal allows to regulate Current consumption and establish an average consumption of 60% of the rate point. This is very useful for installations that run 24 hours a day.	CN17 and CN18
07	Current control demand 70%	This signal allows to regulate Current consumption andestablish an average consumption of 70% of the rate .This is very useful for installations that run 24 hours a day.	CN17 and CN18
08	Current control demand 80%	This signal allows to regulate Current consumption and establish an average consumption of 80% of the rate point. This is very useful for installations that run 24 hours a day.	CN17 and CN18
09	Current control demand 100%	This signal allows to regulate Current consumption and establish an average consumption of 100% of the rate point. This is very useful for installations that run 24 hours a day	CN17 and CN18

■ **Output signals**

Ind.	Output signal	Application	Port
01	Operation Signal	This signal allows to pick up the machine's operation signal. This is very useful to start up additional systems such as humidifiers, fans and other additional air-conditioning systems.	CN16
02	Alarm Signal	This signal picks up the machine's alarm. This is very useful to warn that an alarm has been tripped.	CN16
03	Compressor ON signal	This single allows to pick up the compressor's operation signal. It is very useful for checking signals during remote-control operation and for the interlock of the outdoor unit.	CN16
04	Defrost operation signal	This signal allows to pick up the defrosting of the unit. This is very useful to know how the indoor unit is operating if there is an abnormal situation. .	CN16

Programming

The optional signals are programmed through the PCB of the outdoor unit.

Setting of the optional signals

The optional signals of the outdoor unit are set up from the PCB of the outdoor unit and push switches PSW1, PSW2 and PSW3

■ Selection of the input signal

If the below setting change is required on-site, perform the following instructions:

1. While the outdoor unit is ON, set the following DIP switches on the printed circuit board of the outdoor unit as follows: set pin 4 of DSW4 to ON; set pin 7 of DSW5 to ON. Because of these settings, the function selection mode becomes available and the following indication appears on the 7-segment display.

Input/output terminal

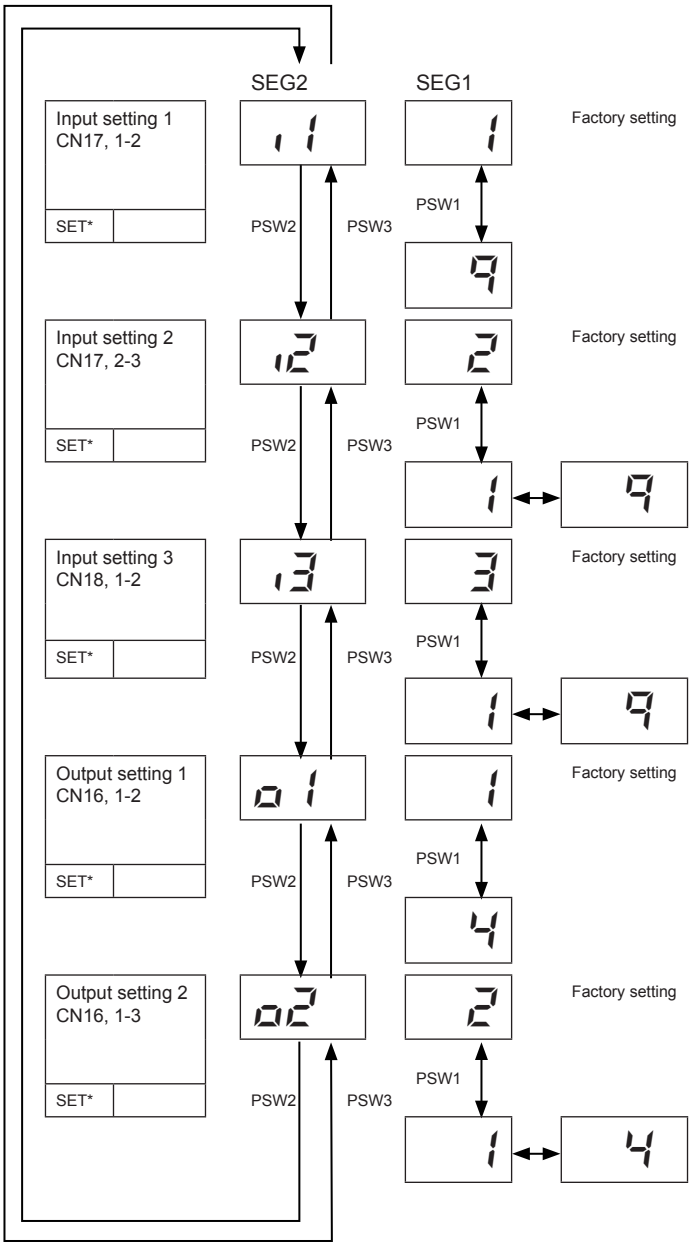
Function No.

This indicates that function No.1 (set heating mode) is set at input 1.

2. By pressing the push switches PSW2 and PSW3, you change the input/output terminal name. The flowchart shown on the side reflects the changes on the 7-segment display when you press PSW2 and PSW3.
3. After selecting the input/output terminal name, select your required function by pushing the PSW1.

*) *This number is increased by 1 by pushing the PSW2 while you are pushing the PSW1. This number is decreased by 1 by pressing PSW3 while pressing PSW1*

4. After setting the pin 4 of DSW4 and pin 7 of DSW5 to OFF, the selected contents are memorized in the PCB of the outdoor unit, and, immediately afterwards, the function selection mode is set to OFF. The memorized data is maintained even when the power supply wires are disconnected. The connection details of each function, as well as the required parts, are described in the first section.



(*) Set

6.4.3. DESCRIPTION OF OPTIONAL INPUT SIGNALS.

■ **Fixing Operation Mode (Heating / Cooling)**

This input function is fixed in terminals CN 17 or CN18 of the PCB of the outdoor unit, to use it as a cooling and heating mode. CN17 must be set up as follows

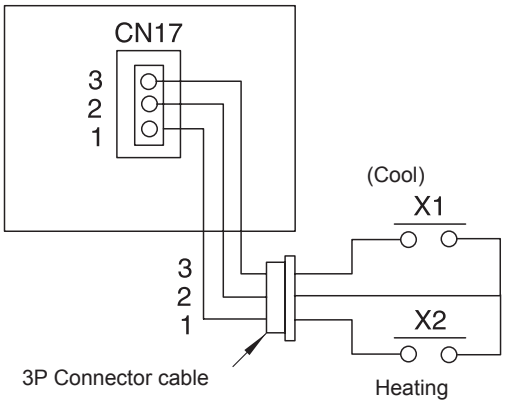
Short circuit between the terminals 1 and 2 of CN17: set heating mode.

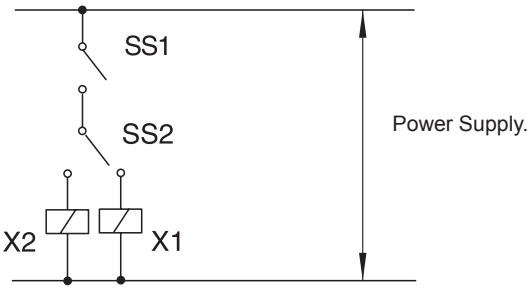
Short circuit between the terminals 2 and 3 of CN17: set cooling mode.

After having pre-fixed the established mode, the remote control can only be used to adjust the temperatures. Stoppage code “d1” “20”will be displayed if an attempt is made to change the operation mode of any of the indoor units with the remote control.

Example of wiring diagram of fixing the operation mode.

Outdoor Unit PCB:





SS1: Fixing operation mode switch
SS2: Changeover switch
X2: Cooling
:1 Heating

■ **Demand (3)**

This is an input function to control the maximum power that the compressor can consume. When this option is turned on, the outdoor units are stopped completely, and the indoor units go into THERMO-OFF. Alarm “10” is displayed on the remote control. If the switch of this function is disconnected it becomes available again.

Connect the cabling and use the materials as shown in section 6.4.1

■ **Snow sensor (4)**

This is an input function that turns on when the sensor detects snow on the fans. At that time the fans turn on at full speed although the compressor is stopped.

Connect the cabling and use the materials as shown in section 6.4.1

■ **Forced stoppage (5)**

This is an input function that turns on when the switch receives a signal that causes the compressor and the fan motor of the indoor unit to stop; alarm “10” displays on a remote-controlled when this option turns on. If the switch of this function is disconnected it becomes available again.

Connect the cabling and use the materials as shown in section 6.4.1

■ **Current control demand (6/7/8/9)**

This is an input function that turns on when it detects that the frequency of the compressor reaches 60% or 70% or 80% or 100%. The frequency of the compressor is determined when the maximum current reaches the established limit

Connect the cabling and use the materials as shown in section 6.4.1

If the running current of the outdoor unit exceeds the maximum limit, the unit changes to the Thermo-OFF condition. Stoppage cause code “10” will appear. When the input terminal is opened during the demand current control, the control of the input terminal is reset.

6.4.4. DESCRIPTION OF OPTIONAL OUTPUT SIGNALS

■ **Operation signal (1)**

This optional signal is utilized to pick up the operation signal. It can be used to turn on or off complementary units of the air-conditioning system,such as fans, humidifiers, etc.

Connect the cabling and use the materials as shown in section 6.4.1.

Note that the contact of auxiliary relay X3 is closed when an operation signal is issued

■ **Alarm signal (2)**

This optional signal is used to pick up the activation of safety devices.

Connect the cabling and use the materials as shown in section 6.4.1.

Note that the contact of auxiliary relay X3 is closed when an operation signal is issued

■ **Operation signal of the compressor (3)**

This optional signal is used to pick up the signal when the compressor is ON. It can be used to check how the compressor is running at all times. It is very useful for locking the compressor when the fans are locked.

Connect the cabling and use the materials as shown in section 6.4.1.

Note that the contact of auxiliary relay X3 is closed when an operation signal is issued

■ **Defrosting signal (4)**

This optional signal is used to pick up when defrosting turns on. It is very useful to check if the indoor unit is in Thermo-OFF.

Connect the cabling and use the materials as shown in section 6.4.1.

Note that the contact of auxiliary relay X3 is closed when an operation signal is issued

6.4.5. OPTIONAL FUNCTIONS FOR FSN(E)/ FXN(E)

Programming

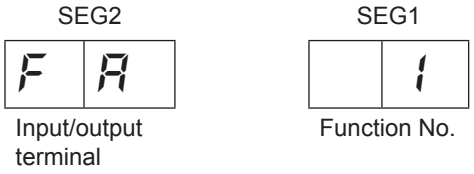
The optional signals are programmed through the PCB of the outdoor unit.

Setting of the optional signals

The optional signals of the outdoor unit are set up from the PCB of the outdoor unit and push switches PSW1, PSW2 and PSW3

■ **Selecting the optional function**

1. While the outdoor unit is ON, set the following DIP switches on the printed circuit board of the indoor unit as follows: set pin 4 of DSW4 to ON; set pin 8 of DSW5 to ON. Because of these settings, the function selection mode becomes available and the following indication appears on the 7-segment display.

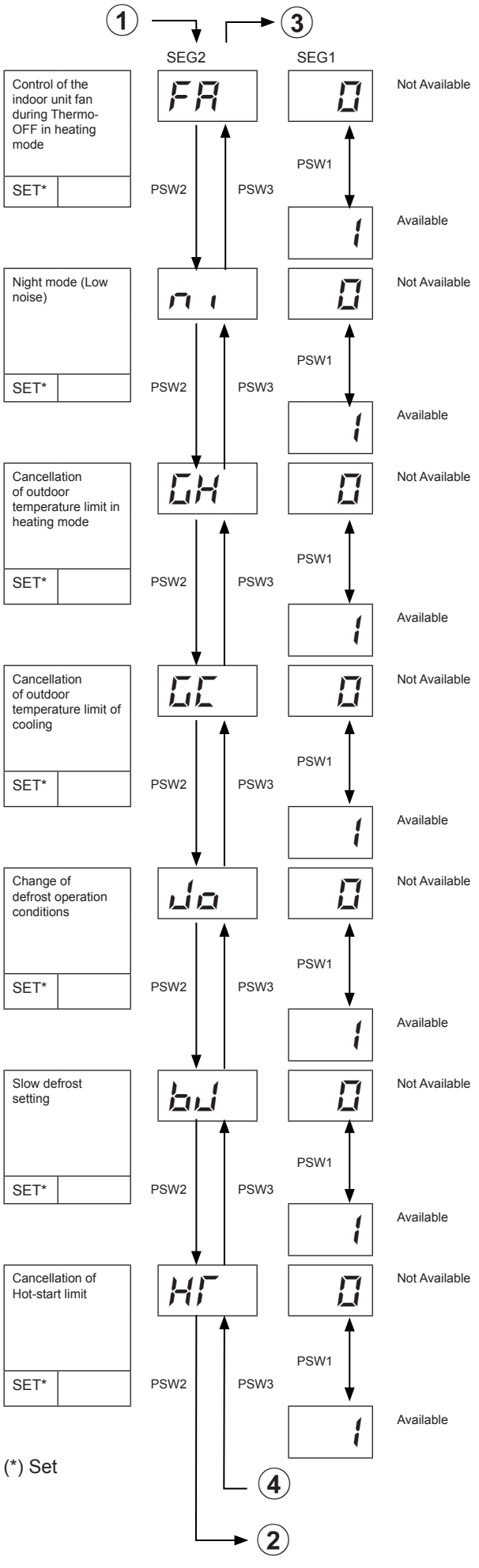


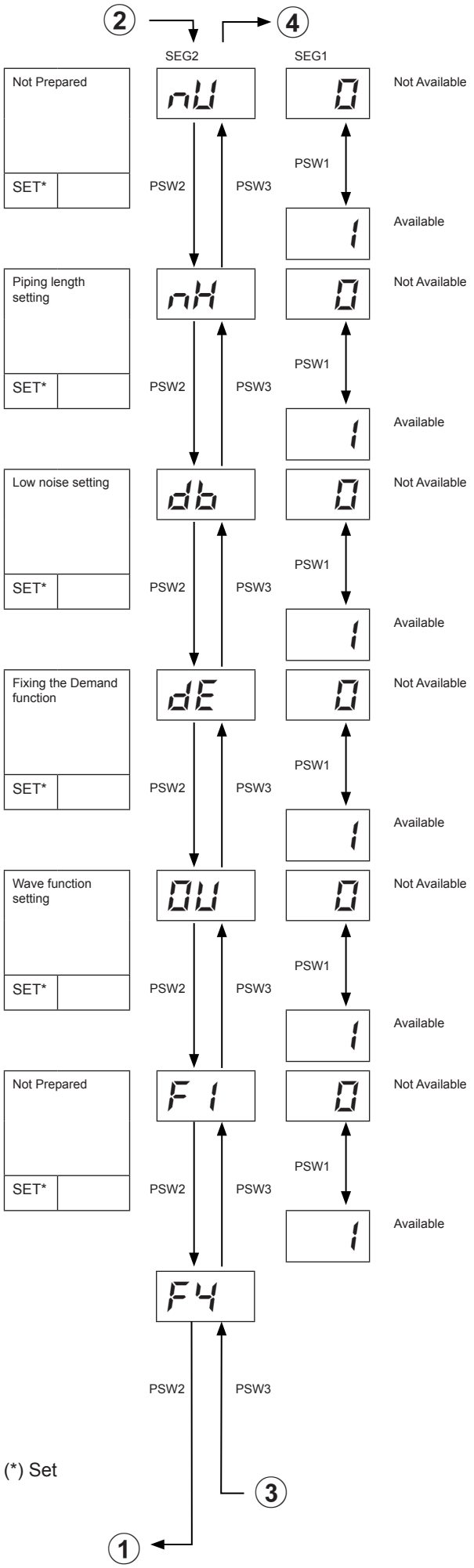
This indicates that the “Control of the indoor unit fan during Thermo-OFF” function is available.

2. By pressing push switches PSW2 and PSW3, you change the input/output terminal name. The flowcharts shown on the next page reflects the changes on the 7-segment display when you press PSW2 and PSW3.

   (See the flowcharts on the next page)

3. After selecting the terminal of the function setting, select the availability function by pressing the PSW1.
4. After setting the pin 4 of DSW4 and pin 8 of DSW5 to OFF, the selected contents are memorized in the PCB of the outdoor unit, and, immediately afterwards, the function selection mode is set to OFF. The memorized data is maintained even when the power supply wires are disconnected.



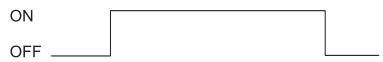
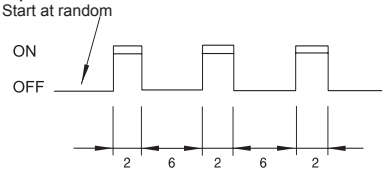


■ Control of the indoor unit fan during Thermo-OFF in heating mode.

This optional function is used to set up the indoor unit fan during Thermo-OFF in heating mode.

If it is used in standard mode, the indoor unit fan will run until the activation conditions of the outdoor unit are met.

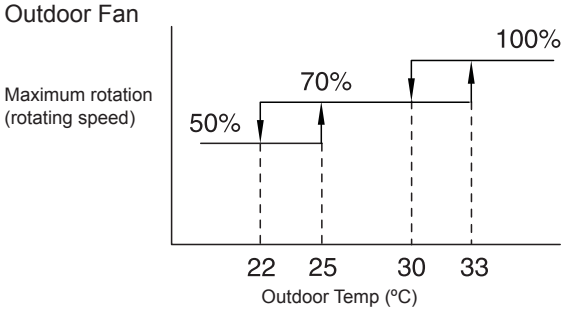
This optional function allows to create a cycle in which the unit fan runs cyclically for 2 minutes and then stops for 6 minutes until the activation conditions are met.

Operation condition	Operate
Under compressor operation except defrost operation.	When the indoor unit is at thermo-OFF during heating operation, the indoor fan operates for 2 minutes and stops for 6 minutes, and then repeats this cycle. Standard mode  Optional mode Start at random  (min.)

Note:
When the indoor fan is stopped by another control, the operation of the indoor fans is not available.

■ Night mode, (Low noise)

When you set the operation mode to night mode (low noise), which is used especially during the nighttime, the cooling capacity is decreased to 60%. You should use the night shift operation only when the remaining cooling capacity can supply the requested temperature.



Note:
The maximum rotation (rotating speed) is always 100% for the standard unit. (No limitation of the outdoor temperature).

■ Frequency range

	Outdoor unit capacity (HP)	Frequency		Minimum
		conditio-ns	maxi-mum.	
When Night Shift Is Not Set	5	30Hz	82Hz	Except for the conditions below
	8		132Hz	
	10		165 Hz	
	12		187 Hz	
	14		230 Hz	
	16		256 Hz	
	18		274 Hz	
	20		330 Hz	
	22		361 Hz	
	24		396 Hz	
	26		429 Hz	
	28		465 Hz	
	30		510 Hz	
	32		528 Hz	
	36	20Hz	336 Hz	
	40		395 Hz	
When Night Shift Is Set	5	30Hz	50Hz	1. Night shift operation 2. Cooling process 3. Outdoor fan: below 70%
	8		80 Hz	
	10		100 Hz	
	12		120 Hz	
	14		140 Hz	
	16		160 Hz	
	18		180 Hz	
	20		200 Hz	
	22		220 Hz	
	24		240 Hz	
	26		260 Hz	
	28		280 Hz	
	30		300 Hz	
	32		320 Hz	
	36	20Hz	190 Hz	
	42		210 Hz	

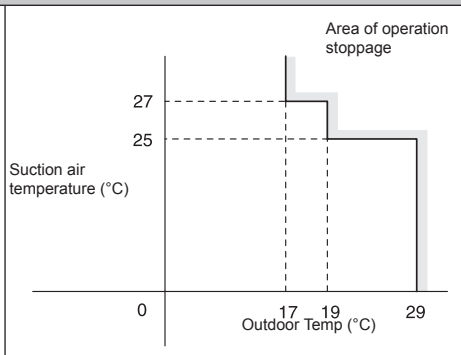
Frequency of the constant speed inverter compressor

Outdoor unit capacity (HP)	Frequency of the 50 Hz power supply
8	65 Hz
10	78 Hz
12	78 Hz
14	78x2 Hz
16	78x2 Hz
18	78x2 Hz
20	78x3 Hz
22	78x3 Hz
24	78x4 Hz
26	78x4 Hz
28	78x5 Hz
30	78x5 Hz
32	78x5 Hz
36	59x4 Hz
42	59x5 Hz

Note
The maximum frequency for the 8~42 HP outdoor unit is the following: frequency of the Inverter + frequency of the constant speed compressor.

■ Cancellation of outdoor temperature limit in heating mode

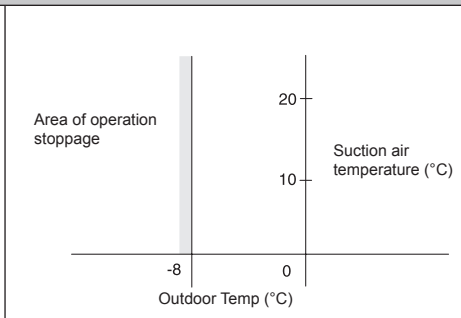
This function allows to operate in heating mode without any outdoor temperature limit.

Operation	
The factory-set limitation of the range of permissible outdoor temperature in the heating process, which is shown in the right figure, is cancelled.	

Note:
Due to the protection control against the high outdoor temperature, the operation may be OFF because the protection control is not cancelled.

■ Cancellation of outdoor temperature limit in cooling mode

This function allows to operate in cooling mode without any outdoor temperature limit.

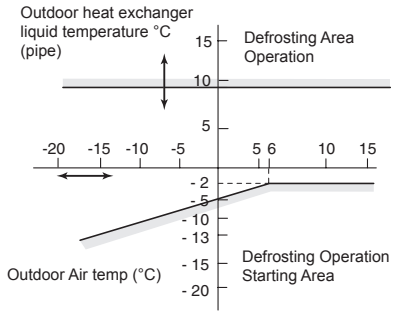
Operate	
The factory-set limitation of □the range of permissible outdoor temperature in the heating process, which is shown in the right figure, is cancelled.	

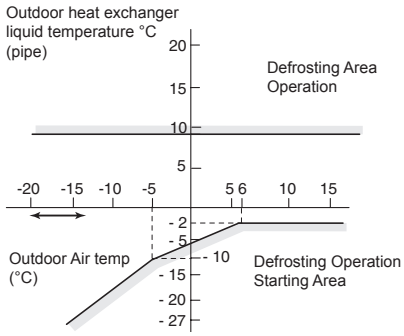
Note:
Due to the protection control against the high outdoor temperature, the operation may be OFF because the protection control is not cancelled.

■ Change of defrost operation conditions

This function allows to change the operation conditions in defrosting mode.

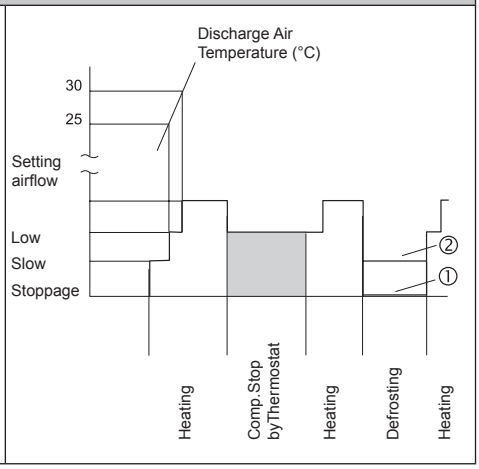
The change is shown in the following illustrations:

Normal Defrosting Condition	
Temperature conditions under defrost operation	

Optional Defrosting Condition	
Temperature conditions under defrost operation	

■ Setting defrosting at low-speed

By means of this option, you can select the speed of the indoor unit fan during the defrost period.

Fan speed during defrosting	
① Standard situation: Indoor Unit fan stoppage during defrosting. ② Optional situation: Speed of the indoor unit fan at slow mode during the defrosting.	

■ Cancellation of outdoor unit Hot-start limit

By means of this function, you do not need to wait for the compressor temperature to rise above 40 °C in order to start the outdoor unit.

■ Setting according to piping length

This function tells the unit the distance between the outdoor unit and the farthest indoor unit.
If it exceeds 100 m, a bigger diameter has to be installed (greater than 100 m).

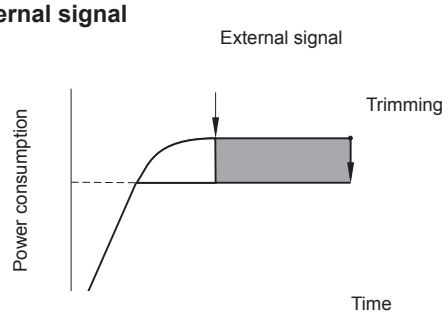
■ Setting due to low noise

This function reduces the maximum speed of the fan motor, consequently the noise level is reduced. There are 14 steps for the regulation.

■ Demand function

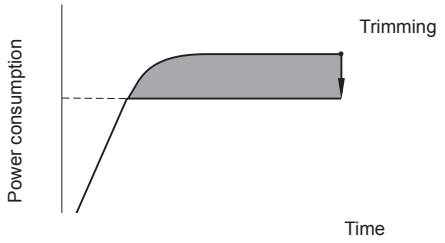
This function regulates the running current of the outdoor unit. If the demanded current is above the set current, the indoor unit capacity is reduced. The running current can be regulated both from an external signal or an internal signal. The capacity regulation is between 60% and 100%.

External signal



The external signal can be generated with different switches, such as that of the timer switch.

Internal input



The PCB can control the internal input.

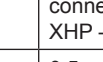
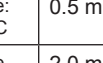
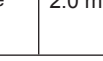
6.5. FSVNE OUTDOOR UNITS

The system has three inputs and one output signals that are programmed in the PCB of the outdoor unit by means of connectors CN2 and CN1 for the input signals and CN7 for the output signals.

The system has 8 optional functions that are programmed in the PCB of the outdoor unit.

6.5.1. AVAILABLE PORTS.

The system has the following input and output ports.

	Settings of the port in the PCB of the outdoor unit	Remarks	Outlet
Inputs	CN2		Contact
	CN1		Contact
Outlet	CN7		DC 12V

Specification of the components for a correct installation

Component		Manufacturer or specifications	Remarks
Auxiliary relay (X3)		OMRON Mini Power Relay Model: MY1F or Equivalent	Voltage between relay terminals 12 Vdc - 75 mA
(SS1) (X1), (X2) contact example		Manual Type	Voltage between terminals of the 230 V - -5 mA contactor
3P Connector cable		Optional part PCC-1A (capable of connecting the JST XHP –3 connector)	Five wires with connectors as one set
Wire (control	Voltage: 12V DC	0.5 mm²	
Wire (power)	Voltage 230V	2.0 mm²	

Notes:

- *The connection of the input signal is only an example.*
- *Keep the CN1 and CN2 wires as short as possible.*
- *Do not run the wires along 230 V/400 V CA power cables Separately install them at a distance of more than 30cm. (The cables may intersect.)*
- *If you install the wires along a power supply wire, insert the wires in a metal conduit tube and ground one end of the tube.*
- *The maximum wiring length is 70 m. If you use this function, it is recommended that you use safety devices such as an electrical leakage breaker or a smoke detector.*

6.5.2. CONFIGURATION.

Available optional signals

FSVNE units have the following signals that are described in the following table. These signals are set up through the PCB of the outdoor unit. No programming is required.

■ **Input signal**

Ind.	Output signal	Application	Port
01	Fixing the heating mode	This signal allows to pre-fix the operation mode, in this case the heating mode, independently of what the indoor unit requests. .This is very useful to set up an unique operation mode	CN1
02	Fixing the Cooling mode	This signal allows to pre-fix the operation mode, in this case the cooling mode, independently of what the indoor unit requests. .This is very useful for computer rooms where the cooling mode is fixed throughout the year.	CN1
03	Demand	This signal allows to stop the compressor if it reaches a certain power as well as to put the indoor unit in Thermo-OFF. This is very useful for installations with high power consumption.	CN2

■ **Output signal**

Ind.	Output signal	Application	Port
01	Alarm Signal	This signal picks up the machine's alarm. This is very useful to warn that an alarm has been tripped.	CN7

6.5.3. DESCRIPTION OF OPTIONAL INPUT SIGNALS.

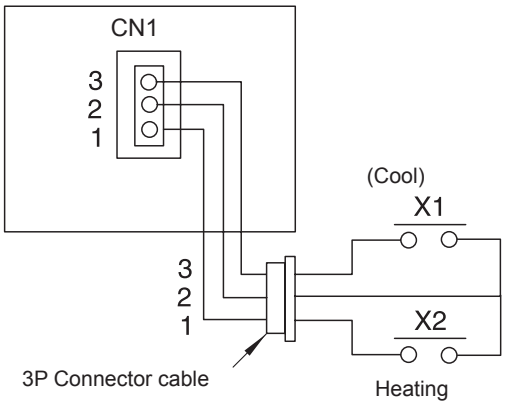
■ **Setting the operation mode (Heating 1 / Cooling 2)**

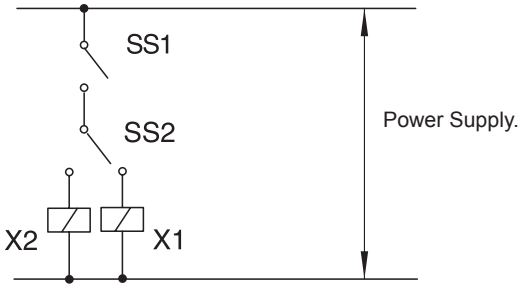
If this input signal is a set, it is fixed in CN1 of the PCB of the outdoor unit, to use it for cooling and heating. CN1 must be set up as follows:

- Short-circuit between Terminals 1 and 2 of CN1: set heating mode.
- Short-circuit between Terminals 2 and 3 of CN1: set cooling mode.

After having pre-fixed the established mode, the remote control can only be used to adjust the temperatures. Stoppage code "d1" "20" will be displayed if an attempt is made to change the operation mode of any of the indoor units with the remote control.

Example of wiring diagram of fixing the operation mode.
Outdoor Unit PCB:

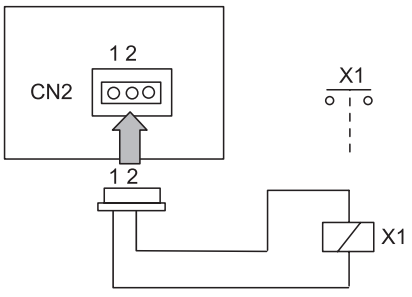




SS1: Fixing operation mode switch
SS2: Changeover switch
X2: Cooling
X1: Heating

■ **Demand (3)**

This is an input function to control the maximum power that the compressor can consume. When this option is turned on, the outdoor units are stopped completely, and the indoor units go into THERMO-OFF. Alarm " 10" is displayed on the remote control.
If the switch of this function is disconnected it becomes available again.
If this input signal is to be fixed, it must be fixed in terminal CN2 of the PCB of the outdoor unit as follows:

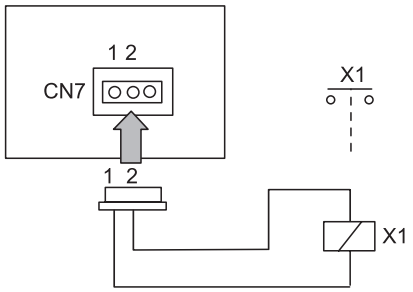


6

6.5.4. DESCRIPTION OF OPTIONAL OUTPUT SIGNALS.

■ **Alarm signal (2)**

This optional signal is used to pick up the activation of safety devices.
This function must be set in terminal CN7 as follows:



Note:
Pin 3 of the CN7 connector is not used

6.5.5. OPTIONAL FUNCTIONS FOR FSVNE

Programming

The optional signals are programmed in the PCB of the outdoor unit by means of the DIP switches.

Setting the optional functions for FSVNE

The optional functions of the outdoor unit are set up by means of the PCB of the outdoor unit and the DIP switches

Setting option	DIP	Location
Indoor unit fan during Thermo-OFF in heating mode	DSW1	ON 1 2 3 4
Night mode (Low noise)	DSW2	ON 1 2 3 4 5 6
Cancellation of outdoor temperature limit in heating mode	DSW2	ON 1 2 3 4 5 6
Cancellation of outdoor temperature limit in cooling mode	DSW2	ON 1 2 3 4 5 6
Change of defrost operation conditions	-	(Turn OFF JP4)
Setting defrosting at low-speed	DSW2	ON 1 2 3 4 5 6
Setting according to piping length	-	-
R407C Piping	DSW2	ON 1 2 3 4 5 6
Simultaneous defrosting prevention	-	(Turn OFF JP5)

■ **Control of the indoor unit fan during Thermo-OFF in heating mode.**

This optional function is used to set up the indoor unit fan during Thermo-OFF in heating mode.

If it is used in standard mode, the indoor unit fan will run until the activation conditions of the outdoor unit are met.

This optional function allows to create a cycle in which the unit fan runs cyclically for 2 minutes and then stops for 6 minutes until the activation conditions are met.

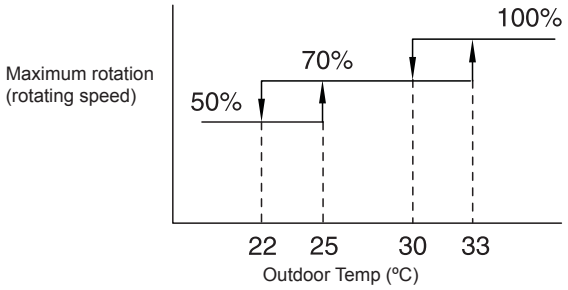
Operation condition	Operation
Compressor running except when defrosting.	When the indoor unit is at thermo-OFF during heating operation, the indoor fan operates for 2 minutes and stops for 6 minutes, and then repeats this cycle.
	Standard mode ON OFF
	Optional mode Start at random ON OFF 2 6 2 6 2 (min.)

Note:
When the indoor fan is stopped by another control, the operation of the indoor fans is not available.

■ Night mode, (Low noise)

When you set the operation mode to night mode (low noise), which is used especially during the nighttime, the cooling capacity is decreased to 60%. You should use the night shift operation only when the remaining cooling capacity can supply the requested temperature.

■ Outdoor Fan



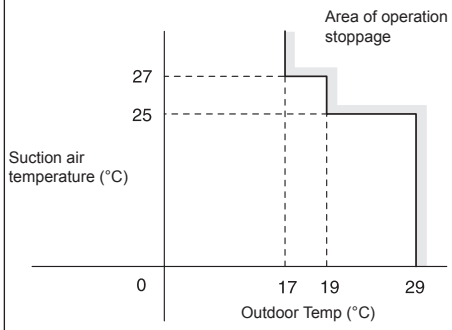
Note:
The maximum rotation (rotating speed) is always 100% for the standard unit. (No limitation of the outdoor temperature).

■ Frequency range

	Outdoor unit capacity (HP)	Frequency	
		minimum	maxi-mum.
When Night Shift Is Not Set	3	30Hz	82Hz
	4		70 Hz
	5		90 Hz
When Night Shift Is Set	3		50Hz
	4		40 Hz
	5		50Hz

■ Cancellation of outdoor temperature limit in heating mode

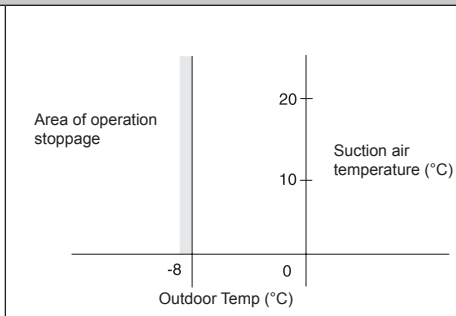
This function allows to operate in heating mode without any outdoor temperature limit.

Operation	
The factory-set limitation of the range of permissible outdoor temperature in the heating process, which is shown in the right figure, is cancelled.	

Note:
Due to the protection control against the high outdoor temperature, the operation may be OFF because the protection control is not cancelled.

■ Cancellation of outdoor temperature limit in cooling mode

This function allows to operate in cooling mode without any outdoor temperature limit.

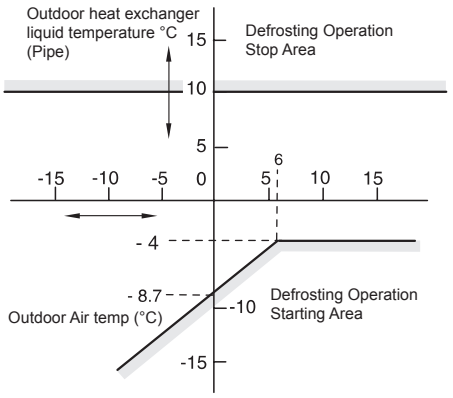
Operate	
The factory-set limitation of the range of permissible outdoor temperature in the heating process, which is shown in the right figure, is cancelled.	

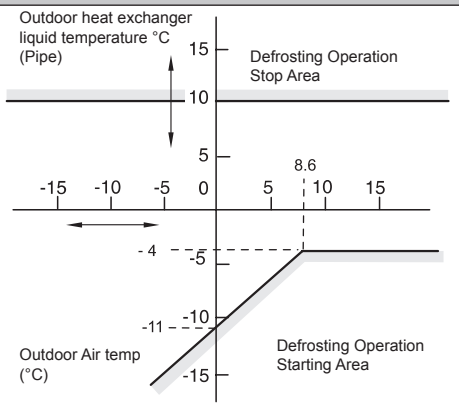
Note:
Due to the protection control against the high outdoor temperature, the operation may be OFF because the protection control is not cancelled.

6

■ Change of defrost operation conditions

This function allows to change the operation conditions in defrosting mode.
The change is shown in the following illustrations:

	Standard specification (factory setting) (with jumper wire JP4)
Defrost Operation	

	Warm Climate Specification (with jumper wire JP4)
Defrost Operation	

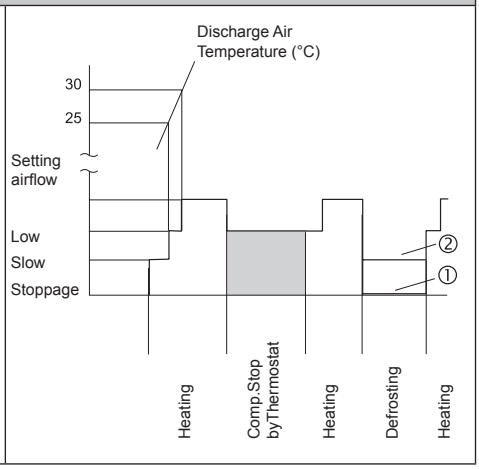
■ Setting defrosting at low-speed

Withthis option, you can select the speed of the indoor unit fan during the defrosting period.

Fan speed during defrosting

① Standard situation: Indoor Unit fan stoppage during defrosting.

② Optional situation: Speed of the indoor unit fan at slow mode during the defrosting.



■ Setting according to piping length

This function tells the unit the distance between the outdoor unit and the farthest indoor unit.

■ R407C Piping

If is using conventional R407C refrigerant instead of R410A refrigerant the pressure will be increased. To avoid pressure increase will activate this function.

■ Simultaneous defrosting prevention

Avoid simultaneous defrosting of several outdoor units within the same installation. This is very useful for rooms where there are several outdoor units.

6.6. OPTIONAL FUNCTIONS AVAILABLE THROUGH THE REMOTE CONTROL SWITCH

6.6.1. OPTIONAL FUNCTION SETTING

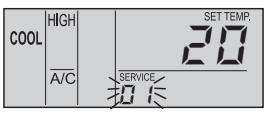
The remote control switch is changed to the optional setting mode by the following procedures.

Programming with the PC-P1HE or PC-P2HTE
The optional signals are programmed using the remote control switch.

■ Programming and setting mode (Example: PC-P1HE)

Make sure the unit is stopped. Press the “CHECK” and the “RESET” switches on the remote control switch simultaneously more than 3 seconds, and the remote control switch is changed to the field setting mode.

The “SERVICE” indication is displayed, and “01” flickers below it.

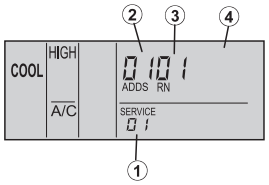


■ Selecting SERVICE 01

When in the programming and setting mode, press the “TEMP ⌃” or the “TEMP ⌄” switch, and the number that flickers below the “SERVICE” indication will change (01 → 02). Set the flickering number to “01”, maintain it during 7 seconds or press the “CHECK” switch, and the remote control switch will change to optional setting mode.

■ Selection of indoor unit

a. In SERVICE 01 selection mode, the indication of the remote control switch will change as shown in the figure below.



① The "01" indication is activated.

② The address of the indoor unit for which the optional function is to be set is indicated in the segments for timer setting time indication and "ADDS" is indicated below.

③ The refrigerant cycle number of the outdoor unit for which the optional function is to be set is indicated in the segments for timer setting time indication and "RN" is indicated below.

④ The indication of the setting temperature is turned OFF.

b. In previous point (a), press the "TEMP " switch ⌃ or the "TEMP " switch ⌄ of the remote control switch and the indoor unit for which the optional function is to be set, can be changed.

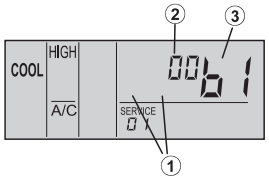
Note:

- *The indoor unit can be selected among the indoor units connected to the remote control switch.*
- *If both the indication of the address and the refrigerant cycle number is "RR", the settings of all the indoor units are the same.*

c. After selecting the indoor unit, leave the condition for 7 seconds or press the "CHECK" switch, the remote control switch is changed to the optional setting mode.

■ Changing the optional signals and setting conditions

a. At the optional setting mode, the indication on the remote control switch is changed as shown below.



① The indications of "ADDS" and "RN" are turned OFF

② The setting condition of the optional function is indicated in the segments of the time indication of the timer setting.

③ The item number of the optional function is indicated in the segment for the set temperature indication.

b. Press the Time ∇ switch or the Time Δ switch. Then, the port indication at the segments for time indication of the timer setting changes as shown below. Select the port for allocating the input signal and the output signal.

When pressing "Time Δ" switch When pressing "Time ∇" switch	b1 b2 b3... E1 F2

c. Press the "CHECK" switch, and the setting condition of the optional function is changed as shown below.

When pressing the "CHECK" switch.	00 01 ... 08

■ Return to normal mode from the optional functions setting mode

Press the "RESET" switch to memorize the optional functions settings and return to normal mode.

■ Selection of other Indoor Unit

When in optional settings mode, press the " TIME ∇" switch or the "TIME Δ" switch, the condition of the remote control switch is changed so that the Indoor Unit can be selected to set the optional function described above.

Setting items of the optional functions

Item.	Optional functions	Setting	Contents of parts	Content
b1	Removal of Heating temperature Calibration	00	Not Available	This function is used to eliminate the 4 °C shift.
		01	Available	
b2	Circulator Function at Heating Thermo-OFF	00	Not Available	This function is to avoid the stratification of air.
		01	Available	
b3	Enforced 3 Minutes Minimum Operation Time of Compressor	00	Not Available	This function is used to guard the compressor when it frequently starts and stops
		01	Available	
b4	Change of Filter Cleaning Time	00	Std.	With this function is possible to change the time when the remote controller advise about when is necessary to change the air filter.
		01	100 Hours	
		02	1200 Hours	
		03	2500 Hours	
		04	No indication.	
b5	Fixing the operation mode	00	Not Available	This function eliminates the possibility of changing operation mode from RCS or central control
		01	Available	
b6	Fixing the setting temperature	00	Not Available	This function eliminates the possibility of changing setting temperature from RCS or central control
		01	Available	
b7	Fixing of Operation as Exclusive Cooling Unit	00	Not Available	This function eliminates Heating mode from RCS or central control
		01	Available	
b8	Automatic COOL/HEAT Operation	00	Not Available	This function changes automatically from Cool to Heat.
		01	Available	
b9	Fixing the air volume	00	Not Available	This function eliminates the possibility of changing fan speed from RCS or central control
		01	Available	
C1	Not Prepared			
C2	Not Prepared			
C3	Not Prepared			
C4	Drain pump in heating	00	Not Available	This function is used to activate the drain pump in Heating mode.
		01	Available	
C5	Static Pressure Selection	00	Medium static pressure (factory setting)	This function is used to change the static pressure levels from the remote controller on the RPI units.
		01	High Static Pressure	
		02	Low Static Pressure	
	Increasing fan speed (RCD) (RCI)	00	Normal.	This function is used to change the fan speed due to the high ceiling.
		01	Increasing speed 1	
		02	Increasing speed 2	
C6	Hi Speed at Heating Thermo-OFF	00	Not Available	This function is used to increase the fan speed when Thermo-OFF
		01	Available	
C7	Cancelling of Enforced 3 Minutes Minimum Operation Time of Compressor	00	Not Available	This function is used to cancel the “enforced 3 minutes minimum operation time of compressor”.
		01	Available	
C8	Thermistor of Remote Control Switch	00	Control by Indoor Suction Thermistor	This function is used to control the unit with the thermistor of remote control.
		01	Control by Thermistor of Remote Control Switch	
		02	Control by Average value of Indoor Suction Thermistor and Thermistor of Remote Control Switch	
C9	Not Prepared			
CA	Not Prepared			
Cb	Selection of Forced Stoppage Logic	00	Forced Stoppage Input A Contact	With this function we select the forced stoppage logic.
		01	Forced Stoppage Input B Contact	
CC	Not Prepared			

Item.	Optional functions	Setting	Contents of parts	Content
d1	Power supply ON/OFF 1	00	Not Available	This function retains the settings of the unit if power supply is interrupted. The unit will start when power is restored.
		01	Available	
d2	Not Prepared			
d3	Restart function after power failure	00	Not Available	This function retains the settings of the unit if power supply is interrupted. The unit will restart when power is restored if the unit was ON before the power failure
		01	Available	
E1	(Econofresh) All Fresh Operation	00	Not Available	This function is able to open the outdoor air damper.
		01, 02	Available	
	(KPI) Ventilation mode	00	Automaticventilation	This function is used to set the ventilation mode of the total heat exchanger.
		01	Ventilationby total heat exchanger	
		02	Bypass Ventilation (No Total Heat Exchanger)	
E2	(Econofresh) Enthalpy Sensor	00	Not Available	This function can set the Enthalpy Sensor Input
		01	Available	
	(KPI) Increasing Supply Air Volume	00	Not Available	This function is used to make the room pressure higher than the surrounded room
		01	Available	
E3	Not Prepared			
E4	(Econofresh) Gas Sensor	00	Not Available	This function can set the Gas Sensor Input
		01, 02	Available	
	(KPI) Precooling/Preheating Period	00	Std.	This function delays the start up of the total heat exchanger operation.
		01	30 minutes	
		02	60 minutes	
E5	Not Prepared			
F1	Automatic setting for OFF timer (only available for PC-P1HE)	00	No Function	This function is used to set the OFF timer function automatically when the unit is started by the remote control switch.
		01	OFF timer by 1 hour	
		02	OFF timer by 2 hours	
		~	...	
		23	OFF timer by 23 hours	
		24	OFF timer by 24 hours	
F2	Remote Control Main-Sub Setting	00	Main	This function is used when to remote control are installed in one system.
		01	Sub	
F3 to F7	Not prepared			Not used
F8	Mode Lock	00	Not available	This function eliminates the possibility of changing operation mode from RCS, but it is possible from central control.
		01	Available	
F9	Temp Lock	00	Not available	
		01	Available	
FA	Fan Lock	00	Not available	This function eliminates the possibility of changing fan speed from RCS or central control
		01	Available	
Fb	Louver Lock	00	Not available	
		01	Available	
Fc	Cooling temperature range limit	00~10	*1)	+1 -10ºC
Fd	Heating temperature range limit	00~10	*2)	-1 ~ -10ºC
FE	Heating automatic operation temp	00: 5ºC 01: 10ºC 02: 15ºC		

Note

- *You can only change the setting condition of functions with "X" in the individual settings when you select the optional function for "all rooms".*
- *Items "C1" through "C3" are not available. Do not change setting condition "00".*

6.6.2. OPTIONAL FUNCTIONS OF THE REMOTE CONTROL SWITCH

1. Removal of Heating Temperature Calibration (b 1)

This function is utilized when the temperature settings of the remote control switch and the suction air temperature of the indoor unit are required to be equal.

In standard heating operation, the suction air temperature is higher than the room temperature, therefore the suction air temperature is calibrated at –4 °C.

(Indicated Setting Temperature = Suction Air Temperature –4 °C → Return to 0 °C)

This is useful when the thermistor at the suction side of an Indoor Unit is removed and installed into another place.

The following table presents the indicated setting temperature and the suction air temperature after removal of heating temperature calibration.

Activation Temperature.			Set temperature on remote controller (°C)						
			18	20	22	24	26	28	30
Cooling		On	–	22	24	26	28	30	32
		Off	–	20	22	24	26	28	30
Heating	b1= 00 standard	On	22	24	26	28	30	30	30
		Off	24	26	28	30	32	32	32
	b1= 01 after removal	On	18	20	22	24	26	28	30
		Off	20	22	24	26	28	30	32

2. Circulator function at heating thermo-OFF (b2)

If fan speed LOW is selected at heating Thermo-OFF, the air of the room might become stratified because warm air stagnates near the ceiling. In this case, it is recommended that the circulator function explained below be utilized.

<Circulator Function>

The function keeps the fan speed at Thermo-OFF at the same level as thermo-ON. In this case, air movement in the room will be kept on the same level as Thermo-ON, ensuring a homogenous air distribution. In the case that an Auto Louver is equipped, this operation will be also held on when the heating is turned Thermo-OFF.

Note:
Perceptions of coolness, heat and air flow are subject to personal tastes and behaviours.

It is therefore recommended to discuss this with customers thoroughly and then to set the unit accordingly.

3. Enforced 3 minutes minimum operation time of compressor (b3)

When a compressor frequently starts and stops in short intervals, this function should be used to guard the compressor. By setting this function, the mode of a minimum 3 minutes operation will be added. (The mode of a minimum 3 minutes stoppage is standard.)

In case of SET-FREE, this function is standard even when setting is not available.

Note:
When the safety device is activated or the "ON/OFF" switch is pressed, the compressor is stopped immediately.

4. Change of filter cleaning time (b4)

The period for filter sign indication is set for each indoor unit model when shipping. The filter sign is indicated according to the filter cleaning time (Factory-Setting). However, this filter cleaning time can be changed depending on the condition of the filter as shown in the table below.

	Period for Filter Sign Indication			
	Approx. 100 hours	Approx. 1200 hours	Approx. 2500 hours	No indication.
In Case of 4-Way Cassette Type	Changed period	Changed period	Factory setting	Changed period
Liquid crystal display on remote control switch	01 b4	02 b4	03 b4 or 00 b4 (*)	04 b4

(*) For the RPK model, the factory setting is 200 hours

5. Fixing the operation mode (b5)

This function is utilized when changes in operation modes are not required. When this function is valid, the operation mode that has been set cannot be changed.

6. Fixing of Setting Temperature (b6)

This function is utilized when changes in setting temperature are not required. When this function is valid, the setting temperature that has been set cannot be changed.

7. Fixing of Operation as Exclusive Cooling Unit (b7)

This function is utilized when exclusive cooling operation is required. This function invalidates the heating operation and the automatic COOL/HEAT operation, as the operation of exclusive cooling unit.

8. Automatic COOL/HEAT operation (b8)

This function is utilized to operate the unit with changing cooling and heating operation automatically.

This function is invalid when the outdoor unit is cooling only model or the function of “Fixing Operation as Exclusive Cooling Unit” is valid.

– AS for FXG/FX3 series, cooling and heating operation mode can be changed individually for each indoor unit in same refrigerant cycle

9. Fixing of Fan Speed (b9)

This function is utilized to fix the fan speed. When this function is valid, the fan speed is not changes by the remote control switch.

10. Not prepared (C1)

11. Not prepared (C2)

12. Not prepared (C3)

13. Drain Pump in Heating (When the humidifier is installed) (C4)

This function is utilized to operate the drain pump in heating operation. However, in case of SET-FREE the Indoor Untis do not have humidifier.

Do not change setting condition “00” of item “C4”.

14. High speed (C5)

This function is utilized to increase the fan speed due to the high ceiling. (Only available for RCI and RCD Units).

15. High Speed at Heating Thermo-OFF (C6)

This function is used to increase the fan speed with function (14) when thermo-OFF in heating operation. (The fan speed is not increased when thermo-OFF in heating operation at the function (14) setting). (Only available for RCD Units).

16. Canceling the enforced 3 minutes minimum operation time of compressor (C7)

In case of SET-FREE, the “enforced 3 minutes minimim operation time of compressor” described in item (3) is the standard function.

This function is utilized to cancel the “Enforced 3 Minutes Minimum Operation Time of Compressor” function.

17. Remote control switch thermistor (C8)

This function is utilized to control the unit by the built-in thermistor of the remote control switch (remote control thermistor) instead of the thermistor for suction air.

Set it at “01” or “02” when you use it.

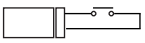
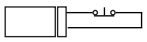
However, even when this function is set at “01” or “02” if the temperature detected is abnormal due to the failure of the remote control thermistor. etc., the indoor unit suction air thermistor is used automatically.

18. Not prepared (C9)

19. Not prepared (CA)

20. Selection of forced stoppage logic (Cb)

This function is utilized to select the logic of the contact for forced stoppage signal input. The setting condition and the logic of the contact are as shown below.

Setting Condition ↓	Logic of Contact	Sequence	Activation	
00	Contact A		Normal.	Enforced stoppage
01	B Contact		Enforced stoppage	Normal.

21. Not Prepared

22. Power supply ON/OFF 1 (d1)

This function is utilized to start and stop the unit according to the power supply ON/OFF. When this function is utilized in the condition that there is no person to operate the unit, make the system with monitoring for disaster prevention.

Note:
The unit is started and stopped according to the power supply ON/OFF due to the power failure. When the power failure is occurred during stoppage by the remote control switch operation, the unit is started again automatically after the power supply is recovered.

23. Not prepared (d2)

24. Power supply ON/OFF 2 (d3)

This function is utilized to start the unit operation again automatically when the power supply is recovered after the power failure over 2 seconds.

The standard unit is started operation again automatically with all the same operating conditions such as operation mode, etc. in case of the power failure within 2 seconds.

(The compressor unit is started operation again after three minutes guard in addition to 2 seconds power failure as a maximum.)

Note:
In case of power failure during the unit stoppage, the unit is stopped after recovering the power supply.

25. Ventilation mode (KPI) (E1)

This function is used to set the ventilation mode of the total heat exchanger.

The setting condition and the ventilatrion mode are as shown below.

Setting Condition		
↓	Ventilation Mode	Contents of parts
00	Auto Ventilation	Selecting effective ventilation mode (Total Heat Exchanging Ventilation or Bypass Ventilation) for energy savingby detecting the temperature difference between the outdoor temperature and the indoor temperature.
01	Total Heat Exchanging Ventilation	The Heat Exchanging is performed continuously when the total Heat Exchanger is operated.
02	Bypass Ventilation	The Heat Exchanging is not performed continuously when the total Heat Exchanger is operated.

All fresh operation (Econofresh) (E1)

This function is able to open the outdoor air damper.

The setting condition is showing below.

Setting Condition		
↓	All fresh control	Contents of parts
00	Not Available	The outdoor damper is fully closed
01	Available	The outdoor damper is fully open
02	Available	The outdoor damper is fully open

26. Increasing supply air volume (KPI) (E2)

This function is utilized to increase the supply air volume with the one-step high tap of the fan motor for supply air during operation of the total heat exchanger, make the room pressure higher than the surrounded room with the increased supply air volume and prevent polluted air and smell from entering into the room.

The setting air flow model by remote control switch and the actual air flow of the total heat exchanger when setting this function are as shown below.

Setting air flow mode by remote control switch	Air Flow of Total Heat Exchanger
LOW	MED
MED	HIGH
HIGH	HIGH

Enthalpy sensor (Econofresh) (E2)

This function is utilized to set the enthalpy sensor input.

The setting condition is showing below.

Setting Condition		
↓	Enthalpy sensor	Contents of parts
00	Not Available	The enthalpy sensor is not available
01	Available	The enthalpy sensor is available

Note:
In case that the setting airflow mode by the remote control switch is "HIGH", the airflow of the total heat exchanger is "HIGH" even when this function is set.

27. With humidifier (indication only) (KPI) (E3)

This function is utilized to control the total heat exchanger with the humidifier. However, in case of the total heat exchanger of SET-FREE, the humidifier is not attached. Do not set this function. When this function is not set, the control of the humidifier is not performed.

28. Precooling/preheating period (KPI) (E4)

This function is utilized to delay the start-up of the total heat exchanger operation.

The setting condition and the delay period of operation start-up are as shown below.

Setting Condition	
↓	Delaying period of Operation Start-up
00	0 minutes
01	30 minutes
02	60 minutes

Gas sensor (Econofresh) (E4)

This function is utilized to set the gas sensor input.

The setting condition is showing below.

Setting Condition		
↓	Gas sensor	Contents of parts
00	Not Available	The gas sensor input is not available
01	Available	The gas sensor input is available
02	Available	The gas sensor input is available

29. Not prepared (E5)

30. Automatic setting for OFF timer (F1)

This function is used to turn on the OFF timer of the indoor units.

Setting Condition		Contents of parts
00	Not Available	OFF timer not set
01	Available	Turns OFF after running for 1 hour
~		
24		Turns OFF after running for 24 hour

31. Remote control main-sub setting (F2)

This function is used to set two remote-control switches in a same insulation; one in main mode and the other one in sub mode.

Setting Condition		Contents of parts
00	Main	The remote control switch is set as main
01	Sub	The remote control switch is set as sub

32. Mode Lock (FB)

This function is utilized to lock the operation mode.

The setting condition is showing below

Setting Condition		Contents of parts
00	Not available	
01	Available	

33. Temperature Lock (F9)

This function is utilized to lock the temperature.

The setting condition is showing below

Setting Condition		Contents of parts
00	Not available	
01	Available	

34. Fan Lock (FA)

This function is utilized to lock the fan.

The setting condition is showing below

Setting Condition		Contents of parts
00	Not available	
01	Available	

35. Louver Lock (Fb)

This function is utilized to lock the louver.

The setting condition is showing below

Setting Condition		Contents of parts
00	Not available	
01	Available	

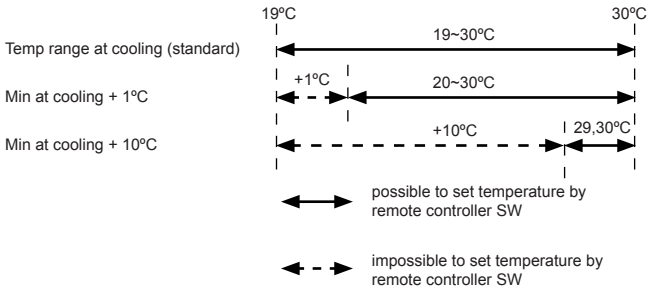
36. Cooling temperature range limit (Fc)

This function is utilized to set the the temperature Range in cooling mode. This function allows reducing the Cooling range, to configurate trough the remote control switch.

The setting condition is showing below

Setting Condition		Contents of parts
00	Not available	-
01 ~ 10	Available	Working Range is reduced in 1ºC, Increased the lower limit in 1ºC
		Working Range is reduced in 10ºC, Increased the lower limit in 10ºC

Example:



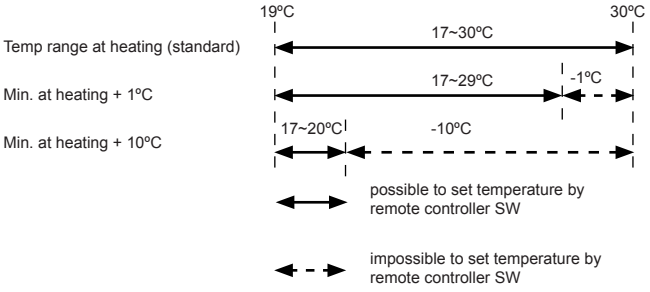
37. Heating temperature range limit (Fd)

This function is utilized to set the the temperature Range in heating mode. This function allows reducing the Heating range, to configurate trough the remote control switch.

The setting condition is showing below

Setting Condition		Contents of parts
00	Not available	-
01 ~ 10	Available	Working Range is reduced in 1ºC, decreased the lower limit in 1ºC
		Working Range is reduced in 10ºC, decreased the lower limit in 10ºC

Example:



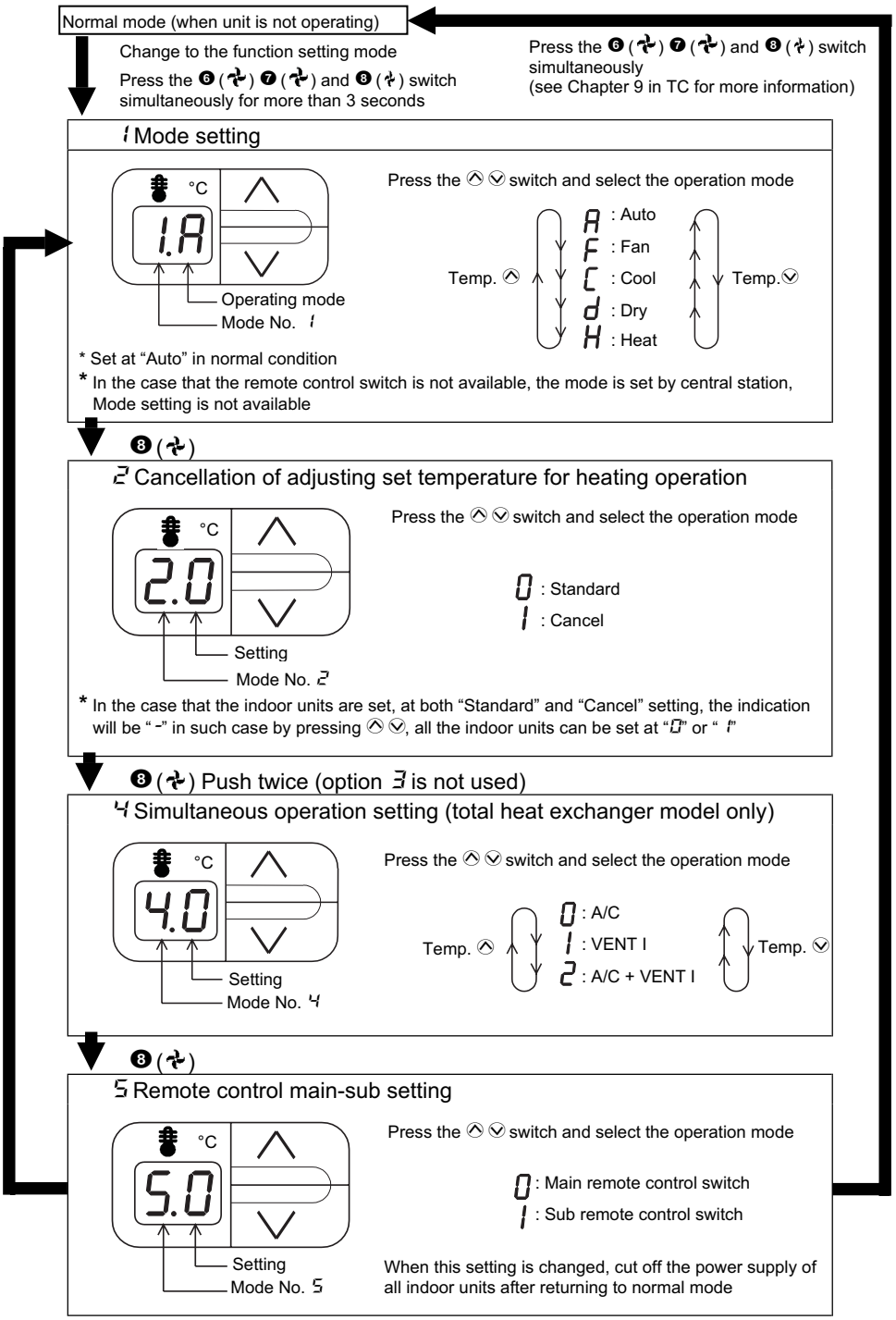
38. Heating automatic temperature range limit (FE)

This function is utilized to avoid anti-froze water pipe protection. The unit will be activated from setting temperature until 19 ºC

The setting condition is showing below

Setting Condition		Contents of parts
00	Not available	-
01 02 03	Available	Setting temperature 5ºC Setting temperature 10ºC Setting temperature 15ºC

6.7. OPTIONAL FUNCTIONS AVAILABLE THROUGH THE REMOTE CONTROL SWITCH (PC-P5H)



6.8. OPTIONAL FUNCTIONS AVAILABLE THROUGH WIRELESS REMOTE CONTROL SWITCH (PC-LH3A + RECEIVER)

You can adjust the following optional functions with the DIP switches of the receiver.

■ PC-RLH8/9/11/13

Optional function	DIP switch			
	1	2	3	4
Setting of sub receiver part	O	-	-	-
Identifying of Indoor Unit	-	O (1)		

(1) Only for PC-RLH9,11,13

CAUTION:
Turn OFF all the power sources before setting the DIP switches.

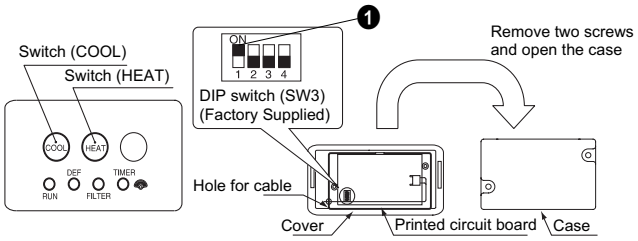
■ Setting of sub-receiver part

For this optional function set pin marked with ❶ to ON.

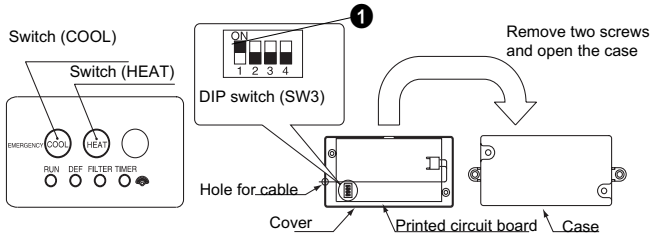
PC-RLH8/9/11

Open the lid of case by removing two screws so that the following functions are available.

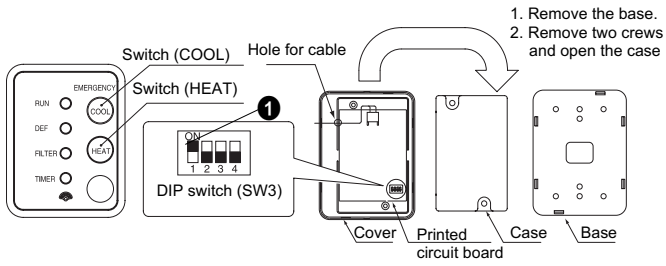
■ PC-RLH8



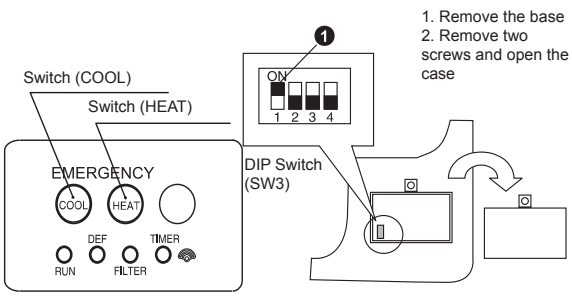
■ PC-RLH9



■ PC-RLH11



■ PC-RLH13



6

7. Test run

CONTENTS

When you have finished the installation, perform the test run according to the following procedure. After performing the test run, hand over the system to the customer. Perform the test run of the indoor units one by one in order. Make sure that the electrical wiring and the refrigerant piping are correctly connected.

Start the indoor units one by one in order to make sure that the indoor units are correctly numbered.

You should perform the test run according to the "7.2 Test Run Procedure" on the next page.

WARNING:

- *Do not operate the system until all the check points have been cleared.*
  a. *Measure the resistance between the ground and the terminal of the electrical components. Make sure that the electrical resistance is more than 1 MΩ. Otherwise, do not operate the system until you find the electrical leakage and you repair the electrical leakage. Do not impress the voltage on the terminals for transmission 1 and 2.*
  b. *Make sure that the stop valves of the outdoor unit are fully open. Then, start the system.*
  c. *Make sure that the switch on the main power source has been ON for more than twelve hours in order to warm the compressor oil by means of the oil heater.*
- *Pay attention to the following items while the system is running.*
  a. *Do not touch any of the parts at the discharge gas side with your hands because the compressor chamber and the pipes at the discharge gas side are hot at a temperature that is higher than 90°C.*
  b. *DO NOT PUSH THE BUTTON OF THE MAGNETIC SWITCH(ES). If you do, you will cause a serious accident.*
- *Do not touch any electrical components for more than three minutes after turning OFF the main switch.*

7.1. CHECKING PROCEDURE BEFORE THE TEST RUN

1. Make sure that the stop valve of the gas line and the stop valve of the liquid line are fully open.
2. Make sure that there is no refrigerant leakage. The flare nuts sometimes loosen because of the vibration during the transportation.
3. Make sure that the refrigerant piping and the electrical wiring belong to the same system Make sure that the setting of the unit number of DSW1 for FSN(E)/FXN(E) or DSW4 for FSVNE or indoor units correspond to the system.
4. Make sure that the setting of the DIP switches on the printed circuit board of the indoor units and the outdoor units are correct. Especially, pay attention to the setting of the lift between the indoor units and the outdoor units. Refer to chapter 3 "Electrical Wiring" for details.
5. Make sure that the switch on the main power source has been ON for more than twelve hours in order to warm the compressor oil by means of the oil heater.
6. Check whether or not the electrical wiring of the indoor units and the outdoor units are connected as shown in chapter 3 "Electrical Wiring".
7. Make sure that each wire terminal (L1, L2, L3 and N) is correctly connected at the power source.

NOTE:

1. *Make sure that the field-supplied electrical components (main switch fuse, fuse-free breaker, earth leakage breaker, wires, conduit connectors and wire terminals) have been properly selected according to the electrical data in the technical catalog of the unit. Also, make sure that the field-supplied electrical components comply with the national codes and the local codes.*
2. *Use the shielded cables for the field wiring in order to avoid the electrical noise. (The length of the shielded cable should be less than 1000m. The size of shielded cable should comply with the local codes.)*
3. *Make sure that the terminals for the power supply wiring ("L1" to "L1" and "N" to "N" of each terminal board for AC380-415V. "R" to "R" and "T" to "T" of each terminal board for AC220V) and the terminals for the intermediate wires between the indoor unit and the outdoor unit (Operating Line: terminals of each terminal board for DC12V) coincide correctly. Otherwise, you may damage some components*
4. *If the KPI is connected to the same remote control switch as an indoor unit, the indoor unit will not perform the test run. You need to disconnect the KPI from the installation.*

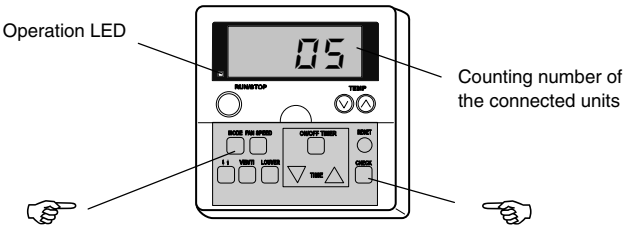
7.2. TEST RUN PROCEDURE BY MEANS OF THE REMOTE CONTROL SWITCH

Turn ON the power source of the indoor units and the outdoor units.

❷ Set the TEST RUN mode by means of the remote control switch.
Press the MODE switch and the CHECK switch simultaneously for more than three seconds.

a) If the TEST RUN indication and the counting number of the connected units to the remote control switch (for example "01") are displayed on the remote control switch, the connection of remote control cable is correct. Go to ❹.

b) If no indication or "ii" appears or if the number of the units that is displayed is smaller than the actual number of the units, there is some abnormal operation.
Go to .



❸

Remote control switch indication	Fault	Inspection points after the power source is OFF
No indication.	▪ The power source is not turned ON. ▪ The connection of the remote control cable is incorrect. ▪ The connect wires of the power supply line are incorrect or loosened.	1. The connection between the connector and the wires: Red wire-No.1, Black wire-No.2, White wire-No.3. 2. Connecting points of the remote control cable. 3. The contact of the connectors of the remote control cable. 4. The connection order of each terminal board. 5. The screw fastening of each terminal board.
The counting number of the connected units is incorrect.	▪ The setting of the unit number is incorrect. ▪ The connection of the control cables between each indoor unit is incorrect. (When multiple units are controlled by one remote control switch).	6. Setting of the DIP switches on the printed circuit board. 7. Wire connection order of the bridge cable. 8. Connecting points of the bridge cable. 9. The contact of the connectors of the bridge cable.

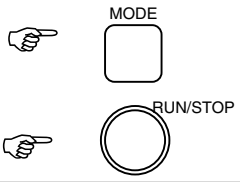
Back to ❶ after the checking.

❹ Select the TEST RUN mode by pressing the MODE switch (COOL OR HEAT).

❺ Press the RUN/STOP switch.

a) The TEST RUN operation will start. (The TEST RUN operation will be finish after two hours. You can also finish the TEST RUN operation by pressing the RUN/STOP switch again).

b) If the unit does not start or if the operation LED on the remote control switch is flickering, there is some abnormal operation. Go to ❻.



❻

Remote control switch indication	Unit condition	Fault	Inspection points after the power source is OFF
The operation LED flickers. (1 time/ 1 sec.) And the unit number and the alarm code "03" flicker.	The unit does not start.	The connect wires of the operating line are incorrect or loosened.	1. The connection order of each terminal board. The fuse on the PCB may have blown out due to an incorrect wiring. (The fuse can be recovered only once by the DSW on the PCB). (Go to ❼). 2. The screw fastening of each terminal board. 3. The connection order of the power supply wire between the indoor units and the outdoor units.
The operation LED flickers. (1 time/2 sec.)	The unit does not start.	The connection of the remote control cable is incorrect.	This is the same as the item ❸ 1, 2, and 3.
The flickering indicator is different from the one above.	The unit does not start. The unit starts once and then the unit stops.	The connection of the thermistor or other connectors is incorrect. There is tripping of the protector.	Check the alarm code table in the service manual. (Service personnel should do the checking).
Normal.	The outdoor fans rotate in the reverse order.	The connection order of the power supply line is incorrect.	The connection order of the terminal board: TB1 in the outdoor unit.
	The outdoor fans do not start.	Some wires of the power supply line are disconnected.	The connecting point of the power supply line. The contact of the motor connector of the outdoor fan.

Back to ❶ after the checking.

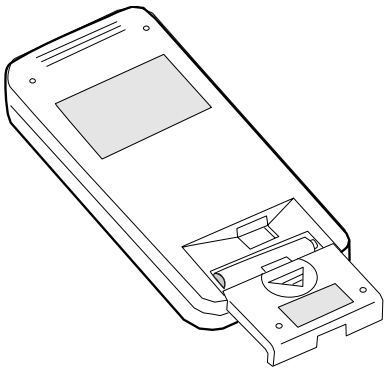
❼ Instructions for the recovery when the fuse of the transmission circuit is blown out:

1. Correct the wiring of the terminal board.
2. Set the 1st pin of DSW7 on the indoor unit PCB to ON.
3. Set the 1st pin of DSW7 in the indoor units PCB to OFF.
4. Set the 1st pin of DSW7 in the indoor unit PCB to ON.
5. Set the 2nd pin of DSW10 on the outdoor unit PCB to ON. (FSN(E)/FXN(E)). For FSVNE is DSW5.

Except RPK	Only RPK	Only RPK-FSN1M	Outdoor unit
			

7.3. TEST RUN PROCEDURE BY MEANS OF THE WIRELESS REMOTE CONTROL (PC-LH3A)

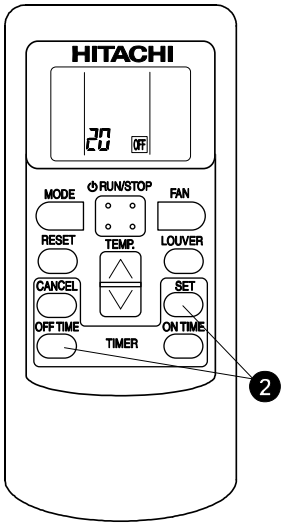
ATTENTION:
If the wired remote control switch is used or if multiple units (SET-FREE, DC INVERTER and Utopia Series) are operating simultaneously, you cannot perform the test run by means of the remote control switch. If that is the case, perform the test run by means of the wired remote control switch.



1) Perform the test run after completing the installation.
   a) Set the batteries for the remote control switch.
   b) Turn ON the power source of the indoor units and the outdoor units.
   c) The yellow '((•))' LED on the receiver of the indoor unit flickers (0.25 seconds ON ⇔ 0.25 seconds OFF). Then, the yellow LED turns OFF. While the LED is flickering, the unit will not operate because the unit is initializing.

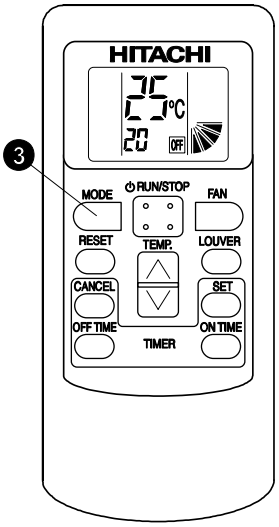
2) Set the TEST RUN mode by pressing the SET switch and the OFF TIME switch simultaneously for more than three seconds. The LCD should look like the LCD on the right figure.

   The TEST RUN mode is not operating.



3) Set the operation mode by pressing the MODE switch.

   The TEST RUN mode is operating.



4) Operate the test run by pointing the transmitter towards the receiver of the indoor unit. Then, press the RUN/STOP switch. When the indoor unit receives the commands, the yellow '((•))' LED of the receiver will turn on briefly.
   Make sure that the commands are received well and the selected mode 3) is set correctly.
   In the TEST RUN mode, the red RUN LED of the receiver is turned ON and the green TIMER LED flickers (0.5 seconds ON ⇔ 0.5 seconds OFF) (*2).
   Then, the timer switches off for two hours.

   NOTE:
   – *If the yellow '((•))' LED does not turn ON, the commands from the remote control switch may not have reached the receiver. Send the commands again.*
   – *(*2) In the case of the RPK model, the TIMER LED is turned OFF.*

5) Adjust the angle of the air grille as follows.
   The air louver has a mechanism for the auto-swing function.
   Do not move the louver by hand forcefully.
   a) Select the FAN mode by pressing the MODE switch.
   b) Set the louver angle by pressing the LOUVER switch.

6) Stop the test run (normal)
   a) The test run stops automatically after two hours.
   b) You stop the test run by pressing the RUN/STOP switch again.
   After the test run has finished, check that the red RUN LED and the green TIMER LED turn OFF.

7) Stop the test run (abnormal) for the PC-RLH 9/11.

If you cannot use the PC-LH3A because of battery shortage or any other reason, perform the emergency operation as follows.

(1) COOL switch: Press the COOL switch in order to start the cooling process.

Press the COOL switch again in order to stop the cooling process.

(2) HEAT switch: Press the HEAT switch in order to start the heating process.

Press the HEAT switch again in order to stop the heating process.

NOTE:
During the emergency operation, the yellow LED blinks (0.5 seconds ON / 0.5 seconds OFF).

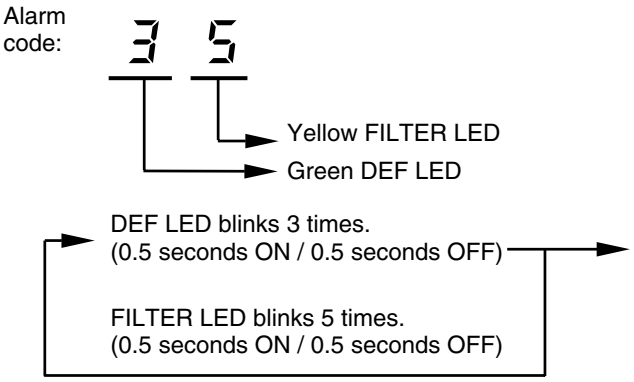
(3) Alarm code display

- If some malfunction occurs because of the activation of a safety device or any other reason, the red RUN LED blinks (0.5 seconds ON / 0.5 seconds OFF).
- Refer to the chapter 8.2.1 for the alarm code table.
- The alarm code displays the number of blinks of the green DEF LED and the yellow FILTER LED as shown bellow:

  Green DEF LED: Digit 2 of the alarm code blinks.

  Yellow FILTER LED: Digit 1 of the alarm code blinks. (Alphabet Code: A=10 blinks, B=11 blinks, C=12 blinks, etc.).

Example:



- The red RUN LED (1 second ON / 1 second OFF) means that there is an abnormal transmission between the indoor units and the outdoor units.

7.4. TEST RUN PROCEDURE FROM THE OUTDOOR UNIT SIDE

■ FSN(E)/FXN(E)

The test run procedure from the outdoor unit side is shown below. You can set this DIP switch while the power source is ON.

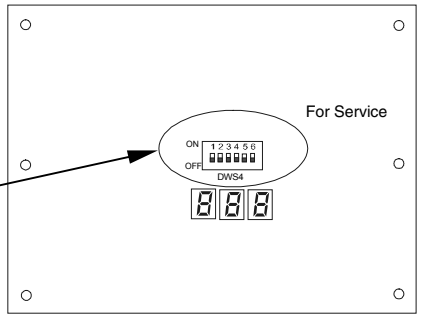
WARNING:

- *Do not touch any other electrical components while you are setting the switches on the PCB.*
- *Do not attach or detach the service access panel when the power source for the outdoor unit is ON and the outdoor unit is operating.*
- *Set all the DIP switches of DSW4 to OFF after completing the test run.*

Setting of the DIP switch (before the shipment)

DSW4
Switch for setting the service operation and function 1. Test Run 2. COOL/HEAT Setting (ON: Heating operation) 3. OFF (fixed) 4. Manual Compressor OFF 5. Number of indoor units is more than 16. 6. Compressor Exchange.

Printed circuit board of the outdoor unit (PWB1)



	Setting of the DIP switches	Operation	Remarks
Test run	❶ Setting of the operation mode Cooling: Set DSW4 Pin No. 2 at OFF.  Heating: Set DSW4 Pin No. 2 at ON.  ❷ Starting the test run Set DSW4 Pin No. 1 at ON. The operation starts after a few 20 seconds. In case of the heating process, leave DSW4 Pin No. 2 at ON. ↓ 	❶ The indoor unit automatically starts to operate when the test run of the outdoor unit is set. ❷ You can perform the ON/OFF operation from the remote control switch or the DSW4-1 of the outdoor unit. ❸ Continuous operation during two hours is performed without the Thermo-OFF condition.	▪ Make sure that the indoor units start to operate in accord with the test run of the outdoor unit. ▪ If you start the test run from the outdoor unit and you stop the test run from the remote control switch, the test run function of the remote control switch is cancelled. However, the test run function of the outdoor unit is not cancelled. ▪ If the more than one indoor unit is connected with one remote control switch, all the units start the test run at the same time. Therefore, turn OFF the power source so that the indoor units do not perform the test run. If this is the case, the SET RUN indication of the remote control switch may flicker. This is not abnormal. ▪ The setting of DSW4 is not required for the test run from the remote control switch.
Manual compressor OFF	❶ Setting of the - manual compressor OFF: Set DSW4 Pin No. 4 at ON.  - Compressor ON: Set DSW4 Pin No. 4 at OFF. 	❶ When DSW4 Pin No. 4 is at ON during the compressor operation, the compressor stops operating immediately and the indoor unit is under the Thermo-OFF condition. ❷ When DSW4 Pin No. 4 is at OFF, the compressor starts to operate after the cancellation of the 3-minute guard.	▪ Do not turn ON and OFF the compressor frequently.
Manual defrost	❶ Manual defrost operation starts Press the PSW1 for more than three seconds during the heating process. The defrost operation starts after two minutes. This function is available once the heating process has been running for five minutes. ❷ Manual defrost operation finishes The defrost operation automatically finishes and the heating process starts.	❶ The defrost operation is available regardless of the frosting conditions and the total time of the heating process. ❷ The defrost operation is not performed when the temperature of the outdoor heat exchanger is higher than 10°C, the high pressure is higher than 3.3 Mpa (33kgf/cm²G) or under the Thermo-OFF condition.	▪ Do not repeat the defrost operation frequently. ▪ When the PSW1 accepts the manual defrost operation, the remaining time before starting the defrost operation is displayed at the 7-segment display on the PCB.  Remaining time (every 4 seconds)

■ FSVNE

The procedure of test run from outdoor unit side is indicated below. Setting of this DIP switch is available with the power source ON.

Setting of Dip Switch (Before Shipment)

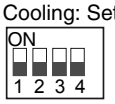
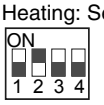
DSW1
Switch for Setting of Service Operation and Function

1. Test Run
2. COOL/HEAT Setting (ON: Heating Operation)
3. OFF (Fixed)
4. Manual Compressor OFF

WARNING:
Do not touch any other electrical parts when operating switches on the PCB.

Do not attach or detach service cover when the power source for the outdoor unit is ON and the outdoor unit is operated.

Turn all DIP switches of DSW1 OFF when the test run operation is completed.

	Dip Switch Setting	Operation	Remarks
Test Run	❶ Setting of Operation Mode Cooling: Set DSW1-2 OFF.  Heating: Set DSW1-2 ON.  ❷Starting Test Run Set DSW1-1 ON and the operation is started after a few ~20 seconds.  When heating operation, leave DSW1-2 at ON 	❶ The indoor unit automatically start to operate when the test run of the outdoor unit is set. ❷ The ON/OFF operation can be performed from the remote control switch or DSW1-1 of the outdoor unit. ❸ Continuous operation during 2 hours is performed without Thermo-OFF.	▪ Take care that the indoor units start operation in accord with the test run operation of the outdoor unit. ▪ The test run is started from the outdoor unit and stopped from the remote control switch, the test run function of the remote control switch is cancelled. However, the test run function of the outdoor unit is not cancelled ▪ In case that the plural indoor units are connected with one remote control switch, all the units start test run operation at the same time, therefore, turn the power source OFF for the indoor units not to operate test run. In this case, the “TEST RUN” indication of the remote control switch may flicker, and this is not abnormal. ▪ The setting of DSW1 is not required for the test run from the remote control switch.
Manual OFF of Compressor	❶ Setting -Compressor Manual OFF: Set DSW1-4 ON.  -Compressor ON: Set DSW1-4 OFF. 	❶ When DSW1-4 is ON during compressor operation, the compressor stops to operate immediately and the indoor unit is under the condition of Thermo-OFF. ❷ When DSW1-4 is OFF, the compressor starts to operate after the cancellation of 3-minutes guard.	▪ Do not repeat compressor ON/OFF frequently.
Manual Defrost	❶ Manual Defrost Operation Starts Press PSW1 for more than 3 seconds during heating operation, the defrost operation is started after 2 minutes.This function is not available within 5 minutes after starting heating operation ❷ Manual Defrost Operation Finishes Defrost operation is automatically ended and the heating operation is started.	❶Defrost operation is available regardless of frosting condition and total time of heating operation. ❷Defrost operation in not performed when the temperature of outdoor heat exchanger is higher than 10°C, high pressure is higher than 3.3MPa (33kgf/cm^{2}G) or Thermo-OFF.	▪ Do not repeat defrost operation frequently.

7.5. CHECK LIST

■ CHECK LIST ON TEST RUN

Client:			**Installer:**			**Date:**		
Outdoor unit model:			**Outdoor unit serial No.:**			**Checker:**		
Indoor unit model								
Indoor unit serial No.								

Piping length (m)	
Additional refrigerant charge (kg)	

1. General

No.	Check item	Result
1	Was the DIP switch DSW6 for the piping length in the outdoor unit set?	
2	Was the DIP switch DSW3 for the piping lift in the outdoor unit set?	
3	Are the power supply wires of the transmission cable making contacts on the piping?	
4	Was a ground wire connected?	
5	Is there any short circuit?	
6	Is there any voltage malfunction among the different phases (L1-L2, L2-L3, L3-L1, L1-N)?	

2. Refrigerant cycle

a. Cooling/heating process

No.	Check item	Result
1	Operate all the indoor units. (TEST RUN mode).	
2	Operate all the indoor units at the ⌜HIGH⌟ speed.	
3	If you turn ON and OFF the constant speed compressor repeatedly, stop one indoor unit (an indoor unit with a small capacity).	

b. Sampling data (cooling/heating process: if the indoor temperature is between 21°C and 30°C)

No.	Check Item	Result
1	After operating for more than 20 minutes.	
2	Check Pd. and Td. Is TdSH 15 to 45 degrees?	
3	Is Ps 0.2 to 1.1?	
4	Is Pd 1.0 to 3.5? (If the outdoor temperature is high, the Pd. becomes high.)	

3. Check Item after the sampling data

a. Cooling process (If the outdoor temperature is higher than 15°C)

No.	Check item	Standard	Causes	Result
1	Is H1 (compressor frequency) + (CC (number of running compressors)-1) X (❖) abnormally low or high? (It is applicable when the inlet air temperature is three degrees higher than the setting temperature).	Running HP of the I.U. x 15Hz (5~32HP) Running HP of the I.U. x 8Hz (36/42HP)	Low: excessive refrigerant; High: insufficient refrigerant; DSW for capacity of indoor units: Incorrect setting.	
2	Is the fan actually running when Fo (airflow rate of fan) is other than “0” (5~32) or “16” (36/42).	–	Failure of the fan motor; Failure of the PCB; Failure of the condenser.	
3	Is the Td1 higher than the Td2 when only the compressor No.1 is running (when CC (number of running compressors) is⌈1⌋)?	–	Incorrect connection or incorrect mounting of the Td thermistor.	
4	Is the total of iE (indoor expansion valves opening) abnormally low or high?	Total % of iE: horsepower of the outdoor unit X (5~42).	Low: excessive refrigerant; High: insufficient refrigerant, excessive pipe resistance.	
5	Is TL (liquid pipe temperature of the heat exchanger of the indoor unit) lower than Ti (air inlet temperature of the indoor unit)?	It is normal when TL-Ti < -5.	Failure of the TL thermistor; Fully closed expansion valve; Short circuit.	
6	Is TG (gas pipe temperature of the heat exchanger of the indoor unit) lower than Ti (air inlet temperature of the indoor unit.)? (it is applicable when the inlet air temperature is three degrees higher than the setting temperature.)	It is normal when TG-Ti < -5.	Failure of the TG thermistor; Fully closed expansion valve or slightly open expansion valve; Short circuit.	
7	Is there any excessive difference among indoor units at SHTG-TL of the heat exchanger of the indoor units? (It is applicable when the inlet air temperature is three degrees higher than the setting temperature.)	It is normal if the difference among units is within seven degrees.	Failure of the TL/TG thermistor; Fully open expansion valve, slightly open expansion valve or fully closed expansion valve.	
8	Is there any excessive different among indoor units at SHTG-TL of the heat exchanger of the indoor units and is iE lower than⌈7⌋?	It is normal if SH is within three degrees lower than other units.	Expansion valve locked in fully open position; The refrigerant cycle number does not match.	
9	Is there any indoor unit with SH excessively lower than the value of other units, under the condition of IE (indoor unit expansion valve) ⌈100⌋?	It is normal if SH is within three degrees higher than other units.	Expansion valve locked in slightly open position or closed expansion valve; The refrigerant cycle number does not match.	
10	Is the difference between the discharge air temperature and the inlet air temperature more than seven degrees?	–	–	

NOTES:

1. *The symbol with an underline indicates a check item. The mark⌈ ⌋ indicates the checking data.*
2. *Regarding the mark (❖), you should apply the following values.*

Mark ❖			
8HP	10~26HP	28~32HP	36/42
65	78	87	71

b. Heating process (if the outdoor temperature is higher than 0°C)

No.	Check item	Standard	Causes	Result
1	Is oE1,oE2 (outdoor unit expansion valves opening) abnormally low or high when TdSH is 15 to 45 degrees? (The higher the operating frequency, the higher the oE1).	oE1 = 30~80% oE2 = 0 or 30~80%	Low: excessive refrigerant; High: insufficient refrigerant.	
2	Is Pd⌈1.6⌋ to ⌈3.5⌋? (Pd is high when the indoor temperature is high).	–	Low: leakage of the SVA (solenoid valve); High: excessive gas pipe resistance.	
3	Is H1 (compressor frequency) + (CC (number of running compressors)-1) (❖) abnormally low or high? (The lower the room temperature and the outdoor temperature, the higher the above value).	–	Low: excessive refrigerant; High: insufficient refrigerant, excessive pipe resistance.	
4	Is Ps⌈0.2⌋ to ⌈1.1⌋? (Only under the condition that the electrical expansion valve (SVA) is OFF).	–	Low: short circuit of the indoor unit; Low/High: failure of the following components: outdoor fan, motor, fan module, DC remote control or outdoor air sensor.	
5	Is the temperature difference among the indoor units* more than 15 degrees when iE (indoor unit expansion valve) is 100? *The temperature difference among the indoor units means the following: b3 (Discharge Gas Temperature) - b2 (air inlet temperature) that is displayed on the remote control switch by means of the check mode. However, this is applicable only when b2 (Air Inlet Temperature) - b1 (setting temperature) is higher than three degrees.	–	Failure of components such as the PCB, the wiring, the coil, the valve; Excessive pipe resistance; Failure of the thermistor for the discharge air temperature.	

NOTES:

1. *The symbol with an underline indicates a check item. The mark⌈ ⌋ indicates the checking data.*
2. *Regarding the mark (❖), you should apply the following values.*

Mark ❖			
8HP	10~26HP	28~32HP	36/42
65	78	87	71

7.6. CHECKING THE REFRIGERANT QUANTITY

7.6.1. FSN(E)/FXN(E)

You can check the excess or the deficiency of the refrigerant by means of the data that is provided by the check mode of the 7-segment display. The following checking procedure is useful during the test run and the maintenance.

■ Before the checking procedure:

1. Operate all the indoor units at the TEST RUN mode and operate all the indoor units at the HIGH speed.
2. Check the following items in order to make sure that the refrigerant cycle is stable.
   1) The continuous operation lasts more than 20 minutes.
   2) Td · SH is 15 to 45 degrees.
   3) Ps is 0.2 to 1.1 Mpa.
   4) Pd is 1.6 to 3.5 Mpa.

   [Td · SH: Discharge gas temperature superheat]

   [Ps: Suction pressure] [Pd: Discharge pressure]
3. Collect the checking data that is provided by the check mode of the 7-segment display.
4. Perform the checking according to the following procedure.

   Applicable air temperatures for the checking procedure:

[Cooling]	Room temperature: 20°C~30°C (DB)
	Outdoor temperature: 15°C~40°C (DB)
[Heating]	Room temperature: 20°C~30°C (DB)
	Outdoor temperature: 0°C~15°C (DB)

■ Checking procedures:

Cooling process

1. Calculate iE (indoor unit expansion valve opening) with the conversion value (❶) that is shown below.
2. Sum up the converted values of iE.
3. Compare the total of iE with the normal value.

Normal value:	Outdoor unit capacity (HP) X 6 to Outdoor unit capacity (HP) X 27
Tendency:	If the room temperature is high within the above normal value, the value of iE will be large.
Judgement:	Total of iE>normal value ··· This means insufficient refrigerant. Total of iE<normal value ··· This means excessive refrigerant.

Heating process

1. Detect oE1 and oE2 (outdoor unit expansion valve opening).
2. Compare oE1 and oE2 with the normal value.

Normal value:	20 to 75. (Refer to the next page for details).
Tendency:	When oE1 and oE2 are within the above range and 1) If the room temperature is high within the above normal value, the value of oE1 to oE2 will be small. 2) If the outdoor temperature is high, the value of oE1 to oE2 will be large.
Judgement:	oE1, oE2>normal value ··· This means insufficient refrigerant. oE1, oE2<normal value ··· This means excessive refrigerant.

❶ Conversion value at cooling

Indoor unit capacity	Display at check mode	0 ≤ iE < 50%	50% ≤ iE < 100%
0.8 to 2.0	06~16	1.0 x IE	1.0 x IE
2.5 to 4.0	18~32	0.7 x IE	2.0 x IE
5.0/6.0	40~48	0.7 x IE	2.7 x IE - 100
8.0/10.0	64~80		

Example:

■ Cooling process

Indoor unit		1.0	2.5	2.5	4.0
iE (%) (from the checking data)		20	30	55	40
Converted value of iE		20 (1.0 X 20)	21 (0.7 X 30)	50 (2 X 55-60)	28 (0.7 X 40)
Sum of converted value of iE	(A)	119 (= 20+21+50+28)			
Normal value	(B)	78 to 351 (13 x 6 – 13 x 27)			
Judgement		OK [(A) is within the range (B).]			

■ Heating process

Indoor unit		1.0	2.5	2.5	4.0	RAS-10FSNE
Ti (indoor suction temperature)		26	27	23	23	-
Average of Ti		24 (To be added depending on the indoor unit capacity)				
To (outdoor temperature) (°C)						10
oE1 + oE2 (%)	(A)					74 (37+37)
Normal value (*1)	(B)					72
Judgement		OK [(A) is within the range (B) ±15]				

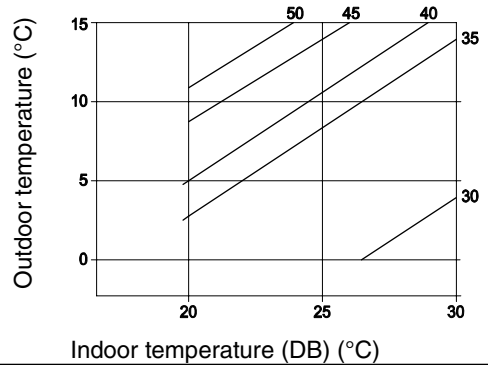
■ Cases where this checking procedure is not applicable:

This checking procedure is not applicable under the conditions that are shown below.
In such cases, remove the causes of the conditions before performing the checking procedure.

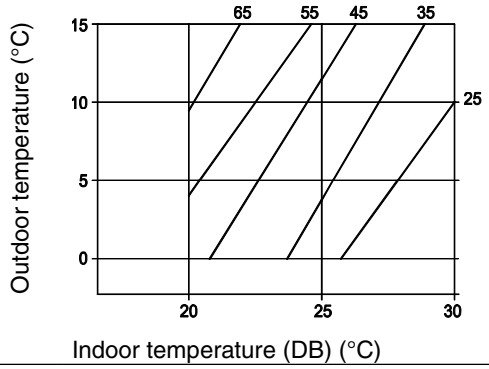
No.	Conditions		Tendency of indoor / outdoor expansion valve opening	
			Cooling	Heating
1	Short-circuited air at the indoor unit		Tends to be excessively open	–
2	Short-circuited air at the outdoor unit		Tends to be excessively open	Tends to be excessively closed
3	Resistance of the connecting pipe is big (due to a smashed pipe or a small liquid pipe)		Tends to be excessively open	Tends to be excessively open
4	Failure of the expansion valve of the indoor unit	Locked (fully open)	Tends to be excessively closed	–
		Locked (fully closed)	Tends to be excessively open	–
5	Failure of the expansion valve of the outdoor unit	Locked (fully open)	–	Tends to be excessively closed
		Locked (fully closed)	Tends to be excessively open	Tends to be excessively open

■ Expansion valve opening

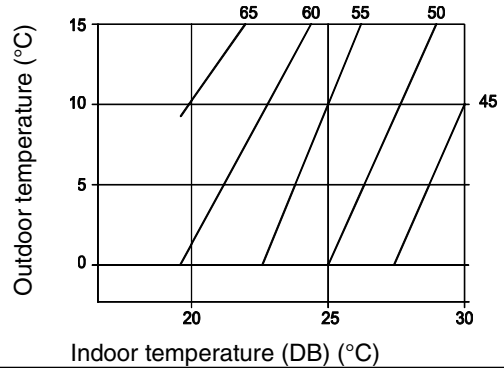
RAS-5HP (heating process) (OE1)



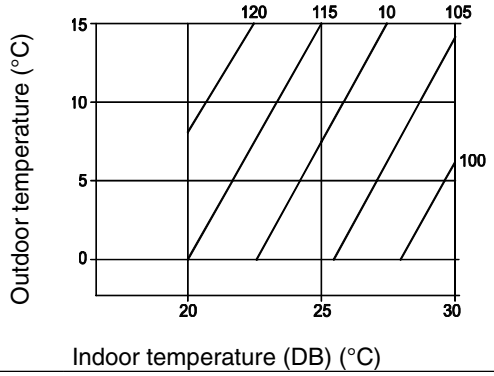
RAS-8HP (heating process) (OE1)



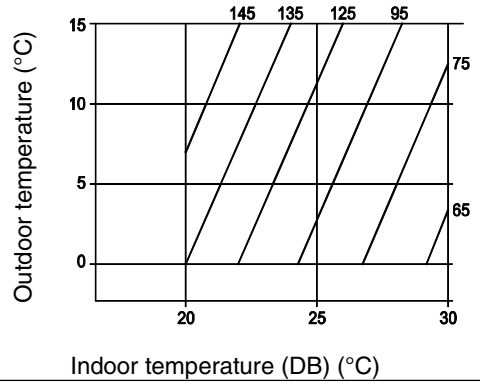
RAS-10/12HP (heating process) (OE1)



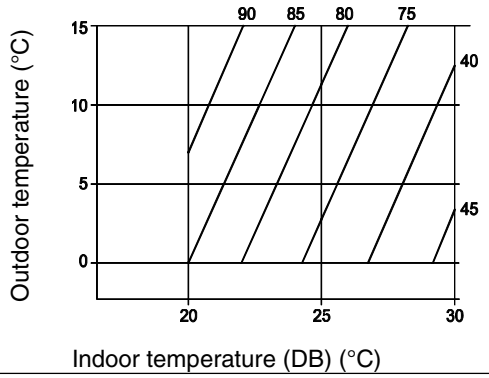
RAS-14/16HP (heating process) (OE1)



RAS-18/22HP (heating process) (OE1+OE2)



RAS-24/32HP (heating process) (OE1+OE2)



OE: Outside expansion valve temperature

NOTE:

1. *Use these curves when you collect the checking data that is provided by the CHECK mode.*
2. *If the data provided by the CHECK mode is within ±15%, the refrigerant charging amount is appropriate.*
3. *Data for RAS-36/42FSN to be informed later*

8. Troubleshooting

CONTENTS

8.1. INITIAL TROUBLESHOOTING

8.1.1. CHECKING BY MEANS OF THE 7-SEGMENT DISPLAY

■ Simple checking procedure by means of the 7-segment display

1	❖Turn on all the indoor units

❖ All the indoor units which are connected to the outdoor unit.

2	Turn on the outdoor unit

3	Turn auto-addressing starts

During the auto-addressing, you can check the following items by means of the 7-segment display of the outdoor unit.

1. Disconnection of the power supply to the Indoor Unit.
2. Duplication of the Indoor Unit number.

Outdoor unit printed circuit board PCB 1

Normal case	The 7-segment display of the outdoor unit is not indicated.

Abnormal case	If there is something wrong, the 7-segment display of the outdoor unit displays the following indications: a. The indoor units are not supplied with power. →  continues to flash after 30 seconds. b. Disconnection of the operating line between the outdoor units and the indoor units. →  continues to flash after 30 seconds. c. Duplicated settings of the indoor unit number on the rotary switch RSW (Refer to the section 8.2.2, "Troubleshooting by means of the Alarm Code" for the description of the alarm code "35").

8.1.2. EMERGENCY OPERATION WHEN THE INVERTER COMPRESSOR IS DAMAGED

■ Failure of the inverter compressor

a. Contents of the operation applicable to the models:

RAS-8~42FSN(E)/FXN(E)

1. This operation is an emergency operation by means of a constant speed compressor, when the inverter compressor fails.
2. By setting the Nº1 pin of DSW5 on PCB1 to ON and the Nº6 pin of DSW4 on PCB1 to ON.
3. The control of the emergency operation is the same with the normal control except that the inverter compressor is stopped.

b. Operation condition

The constant speed compressor is forced to stop for the compressor protection under the condition below:

Total Capacity of Thermo-ON Indoor Units
< 50% of Outdoor Unit Capacity

In case of the above condition, the compressor operates and stops repeatedly. This may cause the compressor failure. Therefore, the compressor is forced to stop in order to protect the compressor.

NOTE:
If the printed circuit board for the inverter (ISPM) is damaged, this is not available.

c. Method of emergency operation

Checking procedure before the emergency operation.

1. Measure the insulation resistance of the inverter compressor.
   Do not perform the emergency operation when the insulation resistance is 0 Ω.
   There is a possibility that the refrigerant oil may be oxidized. If the emergency operation is performed, the other compressor may be damaged.
2. If the total capacity of the Thermo-ON indoor units is more than 50% of the outdoor unit capacity, the emergency operation is available.
3. In this emergency operation, the frequency of the compressor is not controlled at each 1Hz. Therefore, the alarm codes "07", "43", "44", "45" or "47" may be displayed on the LCD. Details of alarm codes are shown in the alarm code table (page 8-14).
4. This emergency operation does not provide the sufficient cooling capacity and the sufficient heating capacity.
5. This method is a temporary emergency operation when the inverter compressor is damaged. Therefore, replace the inverter compressor as soon as possible.
6. Set the Nº1 pin DSW5 to OFF and the Nº6 pin of DSW4 OFF after installing the new compressor. If you do not perform this setting, the inverter compressor will be damaged.

d. Emergency operation

1. Turn OFF all the main switches.
2. Disconnect the wiring from the inverter compressor. Insulate the fasten terminals for the inverter compressor wires by means of the insulation tape.
3. Set the Nº1 pin DSW5 to ON and the Nº6 pin of DSW4 to ON.
4. Turn ON all the main switches.
5. Operate the system by means of the remote control switches.
6. The system is stopped by turning OFF all the remote control switches or by turning OFF all the main switches.

■ Failure of the constant speed compressor

a. Contents of the operation (applicable to the models:
RAS-8~42FSN(E)/FXN(E)

1. This operation is an emergency operation by means of the inverter compressor, when the constant speed compressor fails.
2. This operation is controlled by a normal control.

b. Operation condition

1. Set the Nº2~6 pin of DSW5 to ON. (Compressor Nº2~Nº6)
2. If you set the DSW5, the temerature of THM2, THM3 and THM4 on the top of compressors are not ignored

   If the thermistor is short-circuited or cut, this operation is available.

8.1.3. FAILURE OF THE POWER SUPPLY TO THE INDOOR UNIT AND THE REMOTE CONTROL SWITCH

- The LED and the LCD are not indicated.
- Not operated

  If the fuses are blown out or a breaker is activated, investigate the cause of the overcurrent and take the necessary action.

Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Power failure or power is not ON		Measure the voltage by means of the voltmeter	Supply the power
Blown out fuse or activation of the breaker at the power source	Short circuit supplied between the wires	Check for any uncovered part of the wires	Remove the cause of the short circuit and replace the fuse
	Short circuit of the wires to earth	Measure the insulation resistance	Remove the cause of the short circuit and replace the fuse
Blown out fuse at the control circuit	Short circuit supplied between the wires	Check for any uncovered part of the wires	Remove the cause of the short circuit and replace the fuse
	Short circuit of the control circuit to earth	Measure the insulation resistance	Remove the cause of the short circuit and replace the fuse
Failure of the transformer at the indoor unit side		Measure the voltage at the secondary side	Replace the transformer
Disconnected cable of the remote control switch		Connect the cable	Replace the cable or repair the cable
Insufficient contacting at the connectors of the remote control switch	Insufficient connection or incorrect connection of the indoor unit PCB	Check the connectors	Correctly connect the connector
	Insufficient connection or incorrect connection of the indoor unit PCB in the remote control switch		
Failure of the remote control switch		Check the remote control switch by means of the self-check mode *1)	Replace the remote control switch if it failed
Failure of PCB	Unconnected wires to PCB	Check the connectors	Correctly connect the wires
	Failure of PCB	Check PCB by means of the self-check mode *2)	Replace PCB if it failed
Incorrect wiring connection		Take action according to the procedure that is displayed in "TEST RUN"	

*1): Refer to section 8.3.2.
*2): Refer to section 8.3.1.

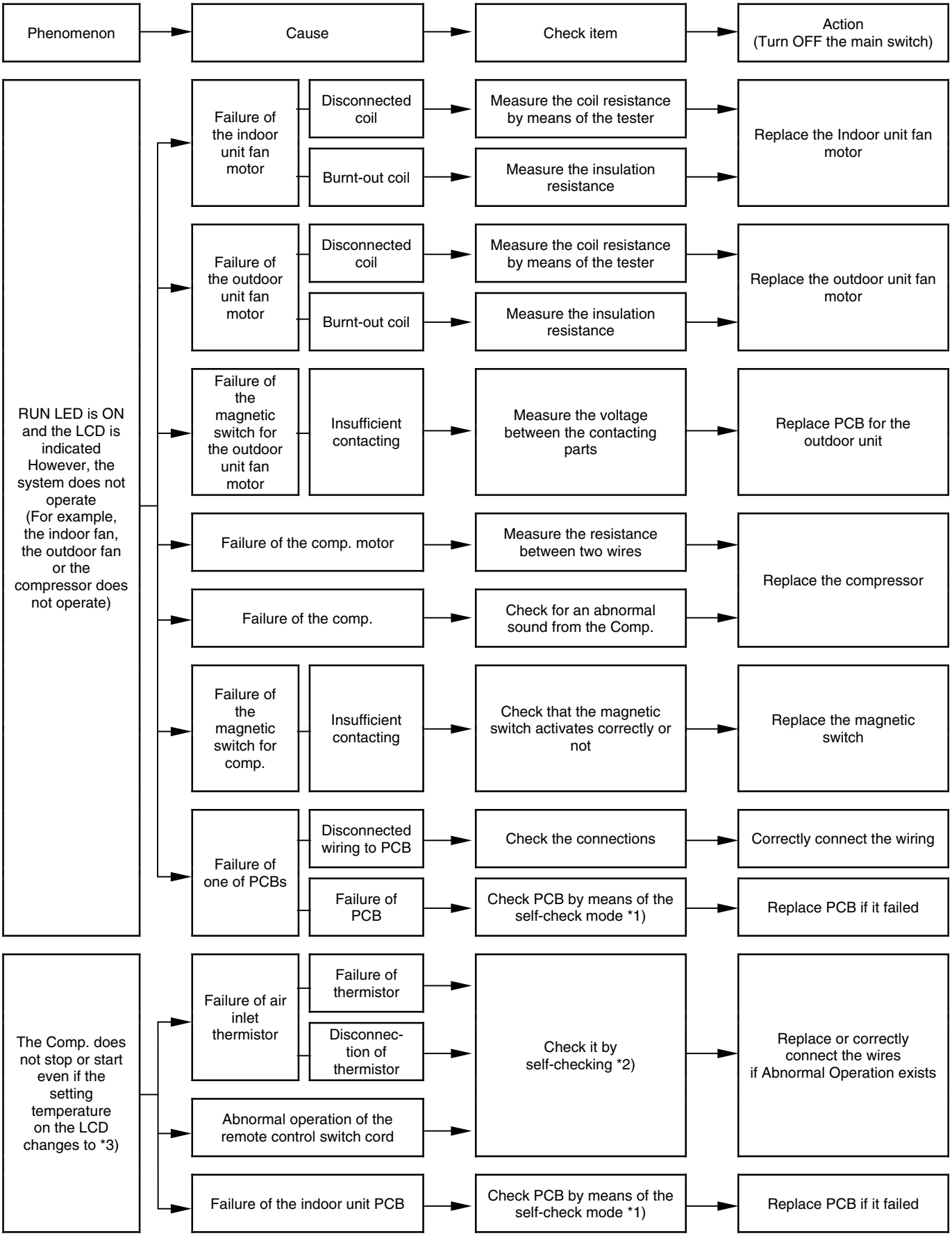
8.1.4. ABNORMAL TRANSMISSION BETWEEN THE REMOTE CONTROL SWITCH AND THE INDOOR UNIT

■ RUN LED on the remote control switch:
Flickering every 2 seconds.

Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Disconnection or insufficient contacting of the remote control cable		Check the cable and the connections	Repair the cable or connect the cable
Incorrect wiring connection (incorrect polarity)		Check the wiring and the connections	Repairing
Failure of the remote control switch		Check the remote control switch by means of the self-check mode *1)	Replace the remote control switch if the remote control switch is faulty
Failure of PCB (in the indoor unit and the remote control switch)	Disconnected wire to PCB	Check the connectors	Correctly connect the wires
	Failure of PCB	Check PCB by means of the self-check mode *2)	Replace PCB if it failed

*1): Refer to section 8.3.2.
*2): Refer to section 8.3.1.

8.1.5. ABNORMAL OPERATIONS OF THE DEVICES

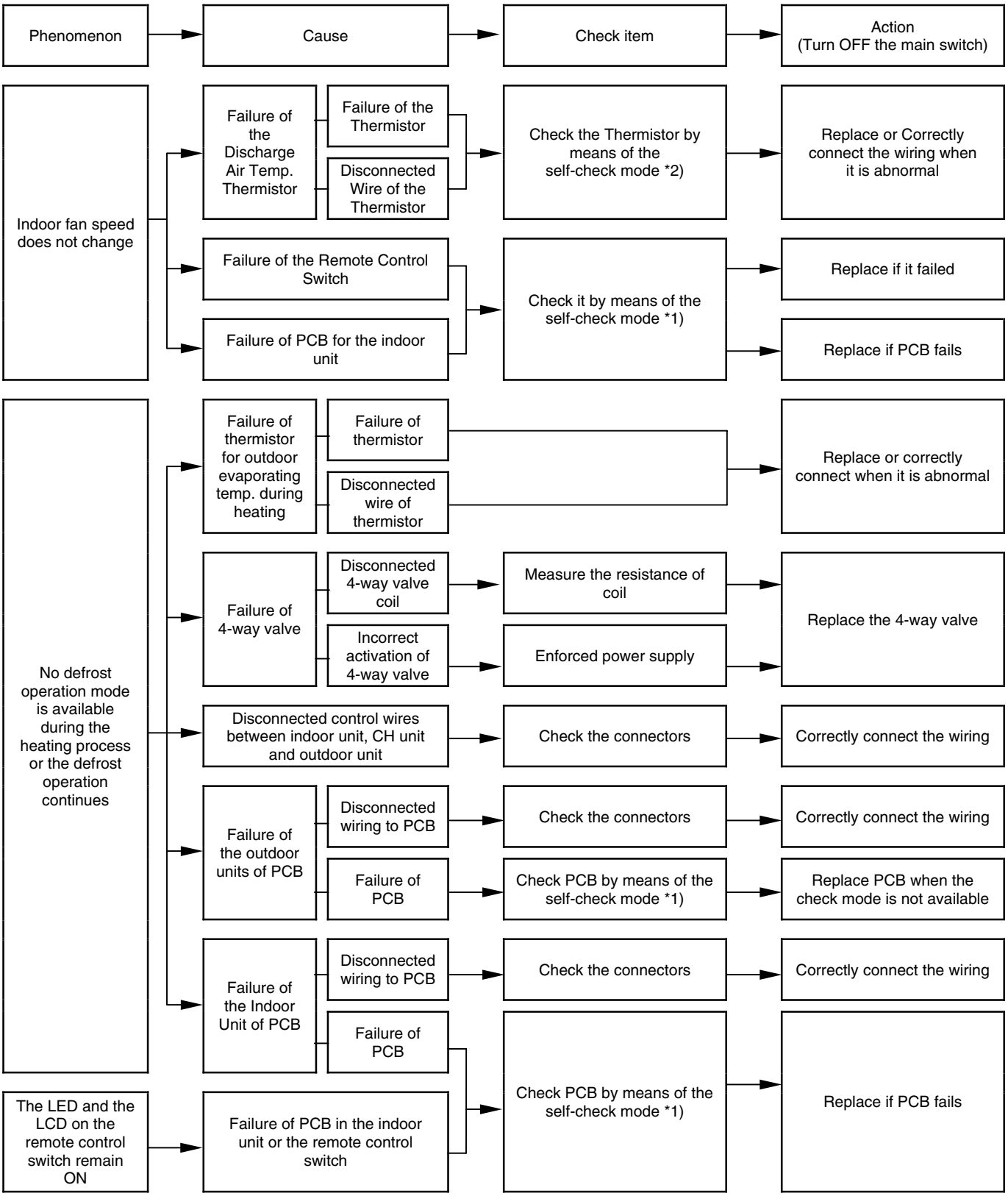


ABNORMAL OPERATIONS OF THE DEVICES (Cont.)

Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
The Comp. does not stop or start even if the setting temperature on LCD changes to *3)	Incorrect optional setting	Check the setting condition of "remote control thermostat" by means of the optional setting Setting and control: "00": Control by means of the indoor thermistor for the suction air "01": Control by means of the thermostat of the remote control switch "02": Control by means of the average value of the indoor thermistor for the suction air and the thermostat of the remote control switch	If the thermostat of the remote control switch is not used, set at "00"

*1): Refer to section 8.3.1~8.3.4.
*2): Refer to section 8.3.1.
*3): Even if the remote control switches are normal, the compressor does not operate under the following conditions:
1. Indoor temp. is lower than 21°C or outdoor temp. Is lower than -5°C during the cooling process (DB).
2. Indoor temp. is higher than 27°C (DB) or outdoor temp. is higher than 15°C (WB) during the heating process.
3. When a cooling (or heating) process signal is given to the outdoor unit and a different mode as heating (or cooling) process signal is given to the indoor units.
4. When an emergency stop signal is given to outdoor unit.

ABNORMAL OPERATIONS OF DEVICES (Cont.)

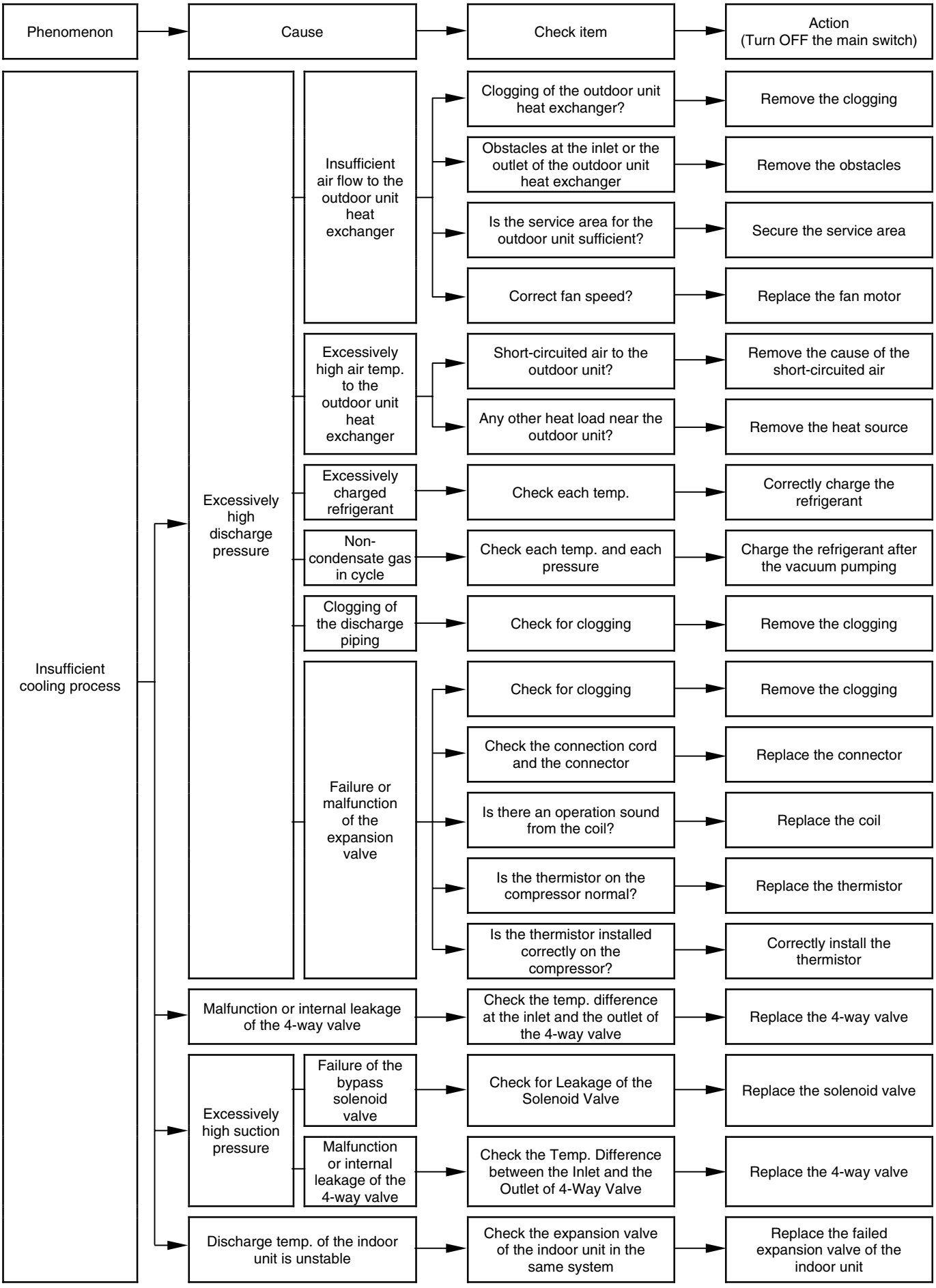


*1): Refer to section 8.3.1~8.3.4.
*2): Refer to section 8.3.1.

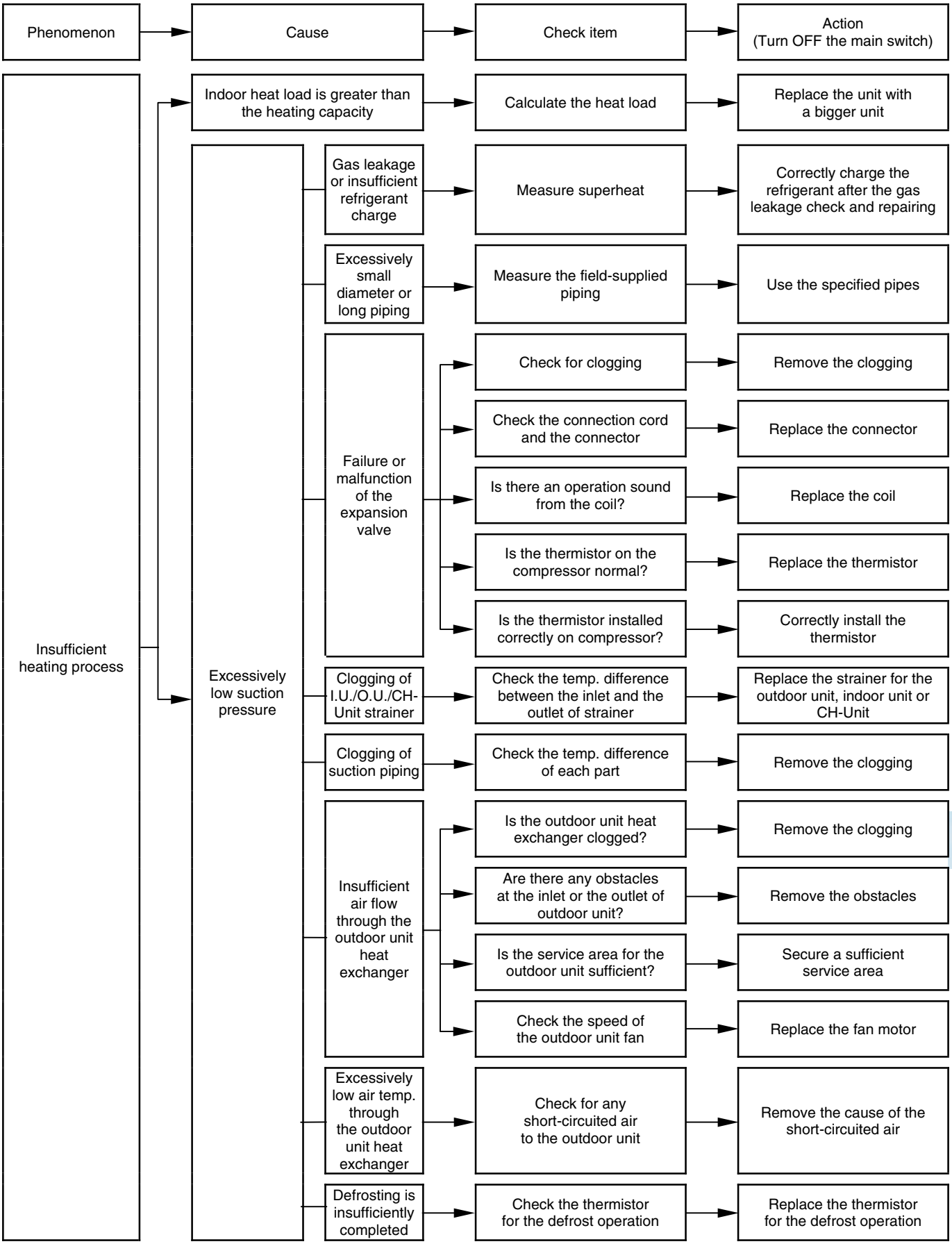
ABNORMAL OPERATIONS OF THE DEVICES (Cont.)

Phenomenon	Cause		Check item	Action (Turn OFF the main switch)
Insufficient cooling process	Indoor cool load is greater than the cooling capacity		Calculate the cool load	Use a bigger unit
	Excessively low suction pressure	Gas leakage or shortage of refrigerant	Measure superheat	Correctly charge the refrigerant after repairing the gas leakage
		Excessively small diameter tube or long piping	Measure and check the field-supplied pipes	Use the correct pipes
		Incorrect activation of the check valve of the outdoor unit	Check whether or not the temp. difference exists before/after the check valve	Replace the check valve for the outdoor unit
		Failure or malfunction of the expansion valve	Check for clogging	Remove the clogging
			Check the connection cord and the connector	Replace the connector
			Is there an operation sound from the coil?	Replace the coil
			Is the thermistor on the compressor normal?	Replace the thermistor
			Is the thermistor installed correctly on compressor?	Correctly install the thermistor
		Clogged capillary tube in the CH-unit	Is there dewing after the capillary tube?	Replace the capillary tube in the CH-unit
		Clogged strainer in the indoor unit; CH-unit; clogging at the low pressure piping	Check the temp. difference at the inlet and the outlet of the strainer	Replace the strainer in the indoor unit, CH-unit
		Clogging at the low pressure piping	Check the temp. difference	Remove the clogging
		Insufficient air flow to the indoor unit heat exchanger	Check for clogged air filter	Clean the air filter
			Check for an obstacle at the inlet or the outlet	Remove the obstacles
		Excessively low air temp. to the indoor unit heat exchanger	Insufficient speed of the indoor unit fan motor?	Replace the fan motor
			Short-circuited indoor unit air?	Remove the cause of the short-circuited air

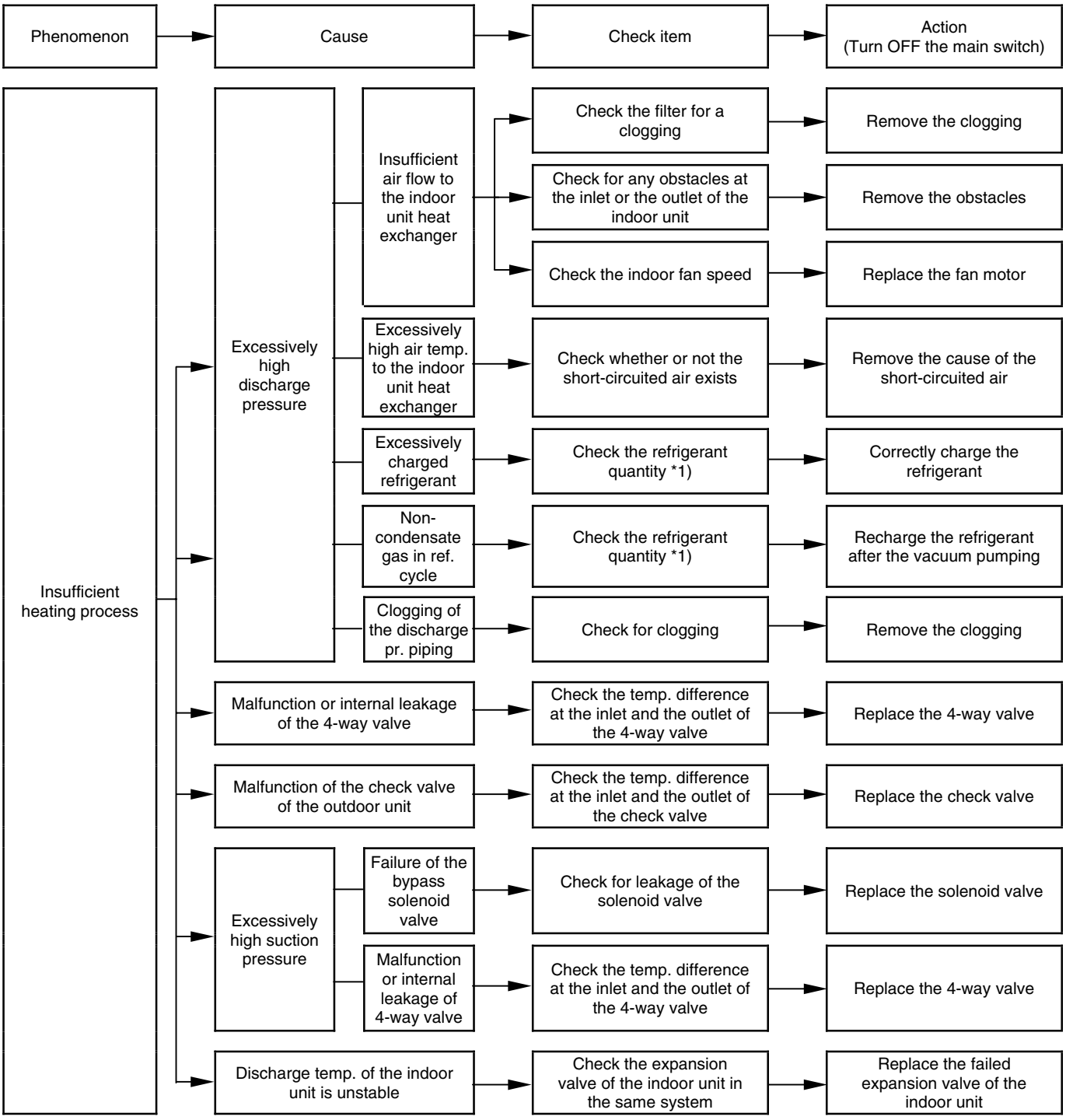
ABNORMAL OPERATIONS OF THE DEVICES (Cont.)



ABNORMAL OPERATIONS OF THE DEVICES (Cont.)



ABNORMAL OPERATIONS OF THE DEVICES (Cont.)



*1): Refer to chapter 10 of TC.

ABNORMAL OPERATIONS OF THE DEVICES (Cont.)

Phenomenon	Cause		Check item	Action (Turn OFF the main switch)
Cooling or heating process with an abnormal sound	Foreign particles inside of the fan casing		Visually inspect it	Remove the foreign particles
	Indoor unit fan runner is hitting the casing		Visually inspect it	Adjust the position of the fan runner
	Outdoor unit propeller fan is hitting the shroud		Visually inspect it	Adjust the position of the propeller fan
	Abnormal sound from the compressor	Faulty Installation	Check that each part is tightly fixed	Tightly fix each part
		Liquid ref. compression	Adjust the suction gas temp. and pressure	Ensure superheat
		Wear or breakage of the internal comp. parts	Abnormal Sound from the Inside of the Compressor	Replace the compressor
		No heating by the oil heater	Check the Resistance (Oil Heater, Fuse)	Replace the oil heater or the fuse
	Humming sound from the magnetic conductor		Check the surface of the contacts	Replace the magnetic switch
	Abnormal vibration of the cabinets		Check each fixing screw	Tightly fix each screw
Outdoor fan does not operate when the compressor operates	Obstacle at the outdoor fan		Check the obstacles	Remove the obstacles
	Watching condition for the heating process		Wait for the switching of the 4-Way Valve (1 ~ 3 minutes)	If the 4-Way Valve does not switch, check for insufficient refrigerant
Indoor fan does not operate when the compressor operates	Discharge pressure does not increase higher than 2.3MPa due to the insufficient refrigerant		Check the operation pressure *1)	Add the refrigerant
	Disconnected Wiring for the Indoor Fan		Check the wiring	Connect the wiring correctly

*1): Refer to chapter 7 of T.C.

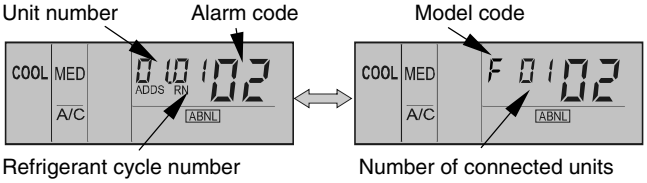
8.2. TROUBLESHOOTING PROCEDURE

8.2.1. ALARM CODE TABLE

If the RUN LED flickers for 2 seconds, there is a failure in the transmission between the Indoor Unit and the Remote Control Switch. Possible causes are:

Broken remote cable
Contact failure in the remote control cable
Defective IC or defective microcomputer
In any case, ask your retailer for service

If the RUN LED flickers 5 times (5 seconds) with the unit number and the alarm code displayed, make a note of the alarm code (refer to the table below) and ask your retailer for service.



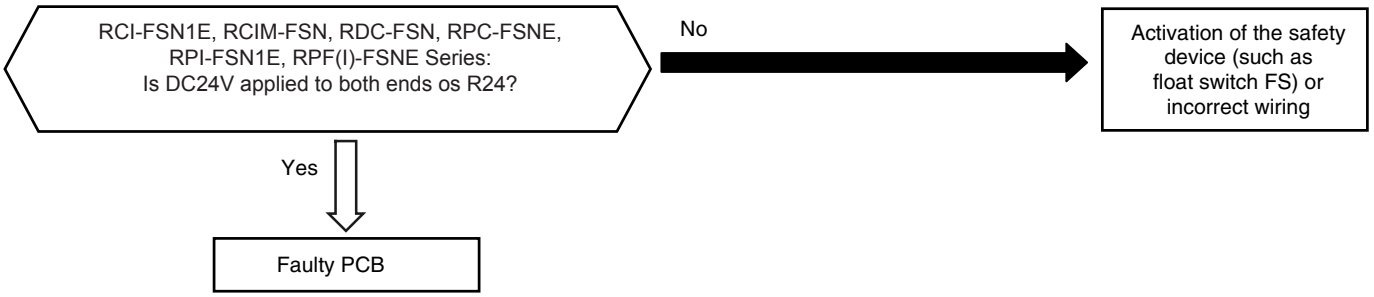
Code No.	Category	Content of Abnormality	Leading Cause
01	Indoor Unit	Tripping of Protection Device	Failure of Fan Motor, Drain Discharge, PCB, Relay.
02	Outdoor Unit	Tripping of Protection Device	Activation of PSH
03	Transmission	Abnormality between Indoor (or Outdoor) and Outdoor (or Indoor)	Incorrect Wiring. Failure of PCB. Tripping of Fuse. Power Supply OFF
04	Inverter	Abnormality between Inverter and Control PCB	Failure in transmission of fan controller
04.	Inverter. FSN(E)/ FXN(E)	Abnormality of Fan controller	Fan controller transmission failure
05	Transmission	Abnormality of Power Source Wiring	Reverse Phase Incorrect Wiring.
06	Voltage Drop	Voltage Drop by Excessively Low or High Voltage to Outdoor Unit	Voltage Drop of Power Supply. Incorrect Wiring or insufficient Capacity of Power Supply Wiring.
06.	Voltage Drop	Voltage Drop by Excessively Low or High Voltage to Inverter Fan Module	
07	Cycle	Decrease in Discharge Gas Superheat	Excessive Refrigerant Charge. Expansion Valve Open Lock.
08		Increase in Discharge Gas Temperature	Insufficient Refrigerant. Ref. Leakage, Clogging or Expansion Valve Close Lock
09	Outdoor Unit	Tripping of Protection Device	Failure of Fan Motor.
11	Sensor onIndoor Unit	Inlet Air Thermistor	Failure of Thermistor, Sensor, Connection.
12		Outlet Air Thermistor	
13		Freeze Protection Thermistor	
14		Gas Piping Thermistor	
15		Fresh Outdoor Air Thermistor (Econofresh)	
19		Tripping of Protection Device for Fan Motor	Failure of Fan Motor
21	Sensor onOutdoor Unit	High Pressure Sensor	Failure of Thermistor, Sensor, Connection
22		Outdoor Air Thermistor	
23		Discharge Gas Thermistor on Comp.	
24		Evaporating Thermistor	
26	Only for FSVNE	Suction Gas Thermistor.	
29		Low Pressure Sensor	
30	System	Incorrect connection system	More than two CH-units are connected between the Indoor Units and Outdoor Unit
31		Incorrect Setting of Outdoor and Indoor Unit	Incorrect Setting of Capacity Code.
32		Abnormal Transmission of Other Indoor Unit	Failure of Power Supply, PCB in other Indoor Unit. Failure of other Indoor Unit of the same Refrigerant Cycle
35		Incorrect Setting in Indoor Unit No.	Existence of the same Indoor Unit No. in the same Refrigerant Cycle
36		Incorrect Indoor unit Type	Indoor Unit is not for R410A
38		Abnormality of Protective Circuit in Outdoor Unit	Failure of Indoor Unit PCB. Incorrect wiring. Connection to PCB in Indoor Unit.
39		Abnormality of Running Current at Constant Compressor	Overcurrent, Blown Fuse of Failure of Current Sensor.
43	Pressure	Pressure Ratio Decrease Protection Activating	Failure of Compressor, Inverter
44		Low Pressure Increase Protection Activating	Overload to Indoor in Cooling. High Temperature of Outdoor Air In Heating Expansion Valve Open Lock
45		High Pressure Increase Protection Activating	Overload Operation. Excessive Refrigerant. Clogging of Heat Exchanger
47		Low Pressure Decrease Protection Activating	Insufficient refrigerant .
51	Inverter	Abnormality of Current Sensor for Inverter	Failure of Sensor on Inverter PCB
52		Overcurrent Protection Activating	Overload, Overcurrent, Locking to Compressor.
53		ISPM (5~32HP), IPM (36/42HP) Protection Activating	Aut. stop. of IPM or ISPM (Overcurrent, Low voltage, Overheating)
54		Increase in Inverter Fin Temperature	Abnormal Inverter Fin Thermistor. Abnormal Outdoor Fan
56	Outdoor Fan	Abnormality of Detection for Fan Motor Position	Abnormal detection Circuit of Transmission
57		Fan Controller Protection Activating	Abnormal Fan Speed
58		Abnormality of Fan Controller	Overcurrent, Abnormal Fan Controller Fin
dd	Transmission	Incorrect Wiring between indoor Units	Incorrect wiring between indoor units and remote control switch (*)
96	Sensor on the KPI Unit	Room temperature thermistor	Failure of Thermistor, Sensor ,Connection.
97		Outdoor temperature thermistor	
EE	Inverter	Compressor Protection	3 Time Occurrence of Alarm Giving Damage to Compressor within 6 hours

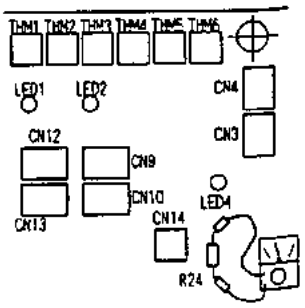
(*) In case of PC-P1HE/PC-P2HTE

8.2.2. TROUBLESHOOTING BY ALARM CODE

Alarm code	
01	**Activation of the safety device in the indoor unit**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the contact between #1 and #2 of CN14 is not closed over 120 seconds during the cooling process, the heating process or the fan operation.



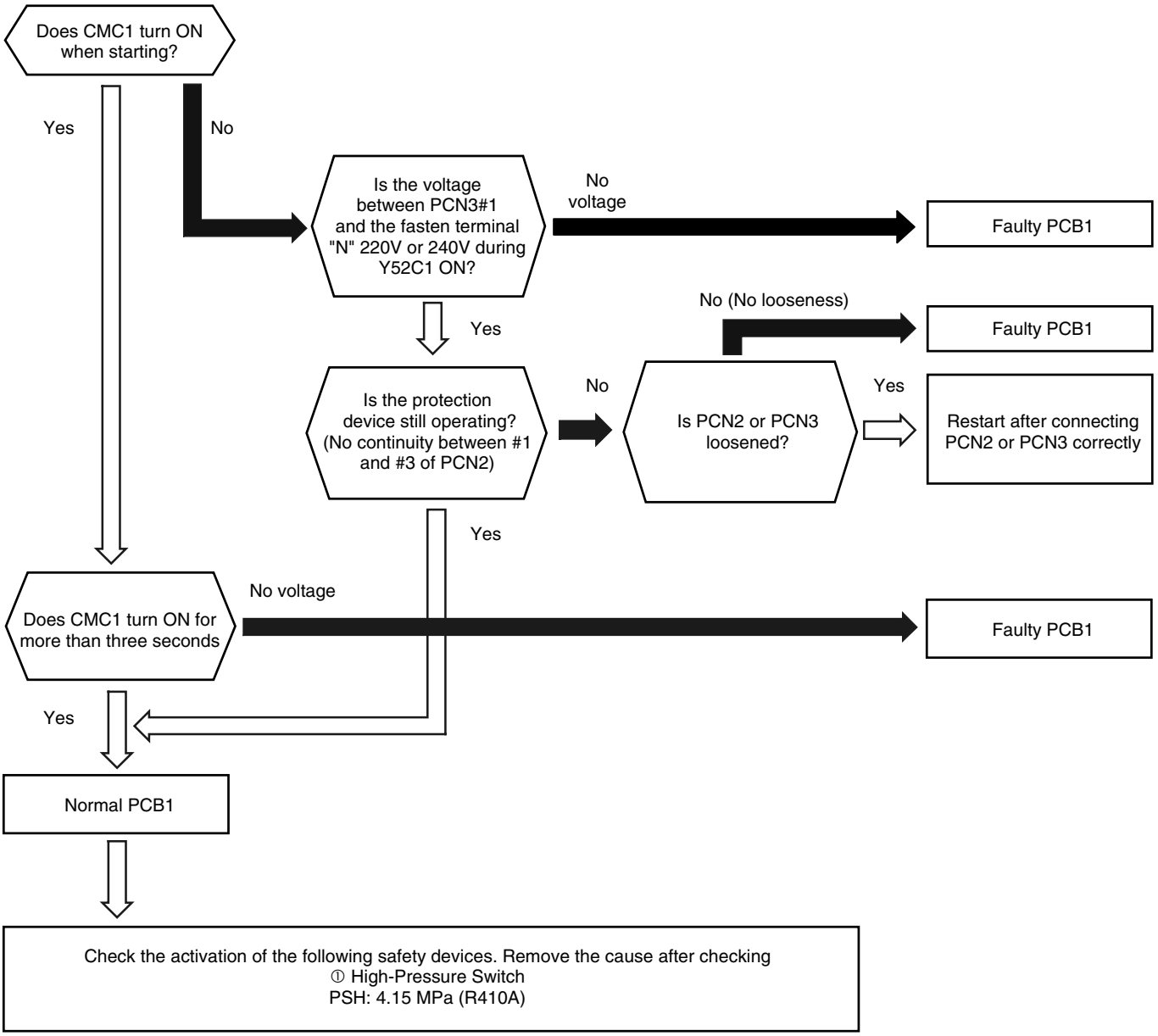


Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Activation of the float switch	High Drain Level — Clogging of the drainage	Check the drain pan	Remove the clogged foreign particles
	Faulty float switch — Fault	Check the continuity when the drain level is low	Replace the float switch if faulty
	Faulty float switch — Faulty contacting	Measure the resistance by means of the tester	Fix the looseness and Replace the connector
	Faulty float switch — Faulty connection	Check the connections	Repair the connection
Faulty indoor unit PCB		Check PCB by means of the self-check mode *1)	Replace PCB if faulty

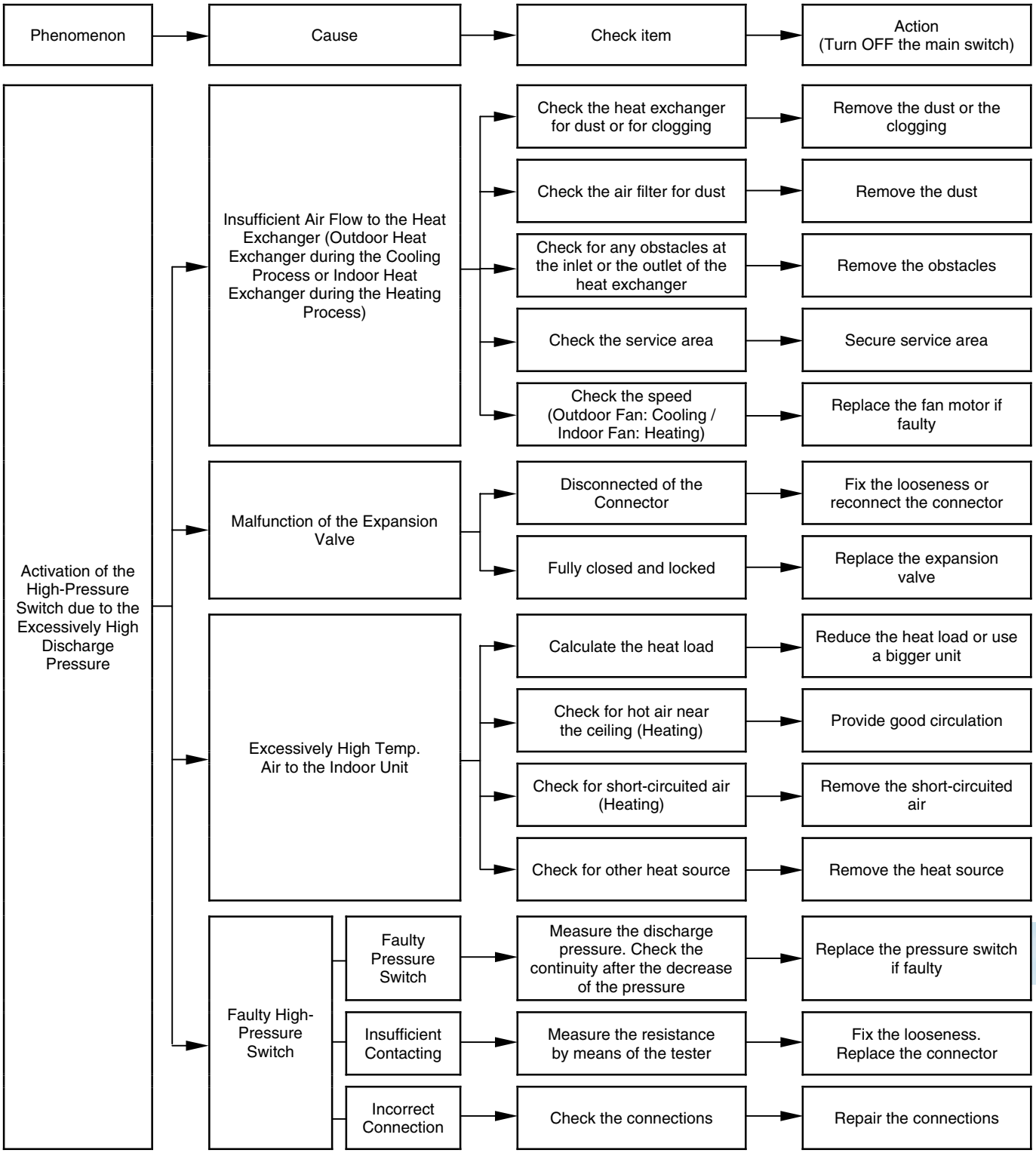
*1): Refer to section 8.3.1 and 8.3.3.
Alarm code "01" is not displayed at the RPK series.

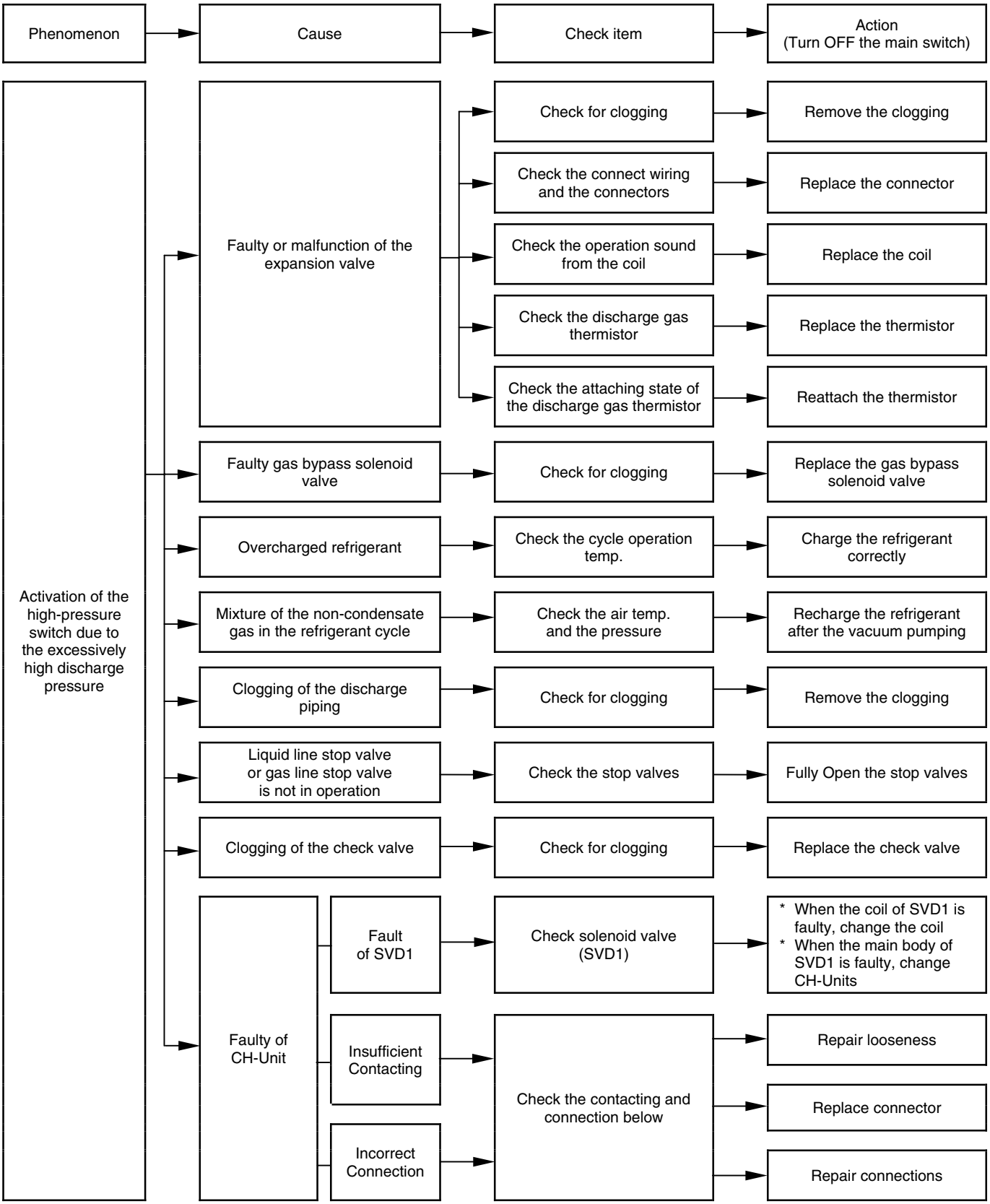
Alarm code	Activation of the safety device in the outdoor unit
02	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  ✶ This alarm is displayed when one of the safety devices is activated during the compressor operation.



Check item			
Unit	Connector for CMC1	Fasten terminal	Connector for the protection device
FSN(E)/FXN(E)	PCN3	N	PCN2, PCN16, PCN17,PCN18, PCN19 and PCN33
FSVNE	PCN9	N	PCN6





Alarm code	
03	**Abnormal transmission between the indoor units and the outdoor unit**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm is displayed when an abnormal operation is maintained for three minutes after the normal transmission between the indoor units and the outdoor unit. Also, an abnormal operation is maintained for 30 seconds after the micro-computer is automatically reset.
    The alarm is displayed when the abnormal transmission is maintained for 30 seconds from the starting of the outdoor unit.
  - ✶ Investigate the cause of the overcurrent and take the necessary action when the fuses are blown out or the breaker for the outdoor unit is activated.

(Refer to the next page)

Note from next page:

- FSN(E)/FXN(E)

*1) In case that the terminal resistance (DSW10-1P) is OFF when the H-Link Connection is performed.
Set the terminal resistance to ON when CN2 is removed.
Set the terminal resistance to OFF when CN2 is reconnected.

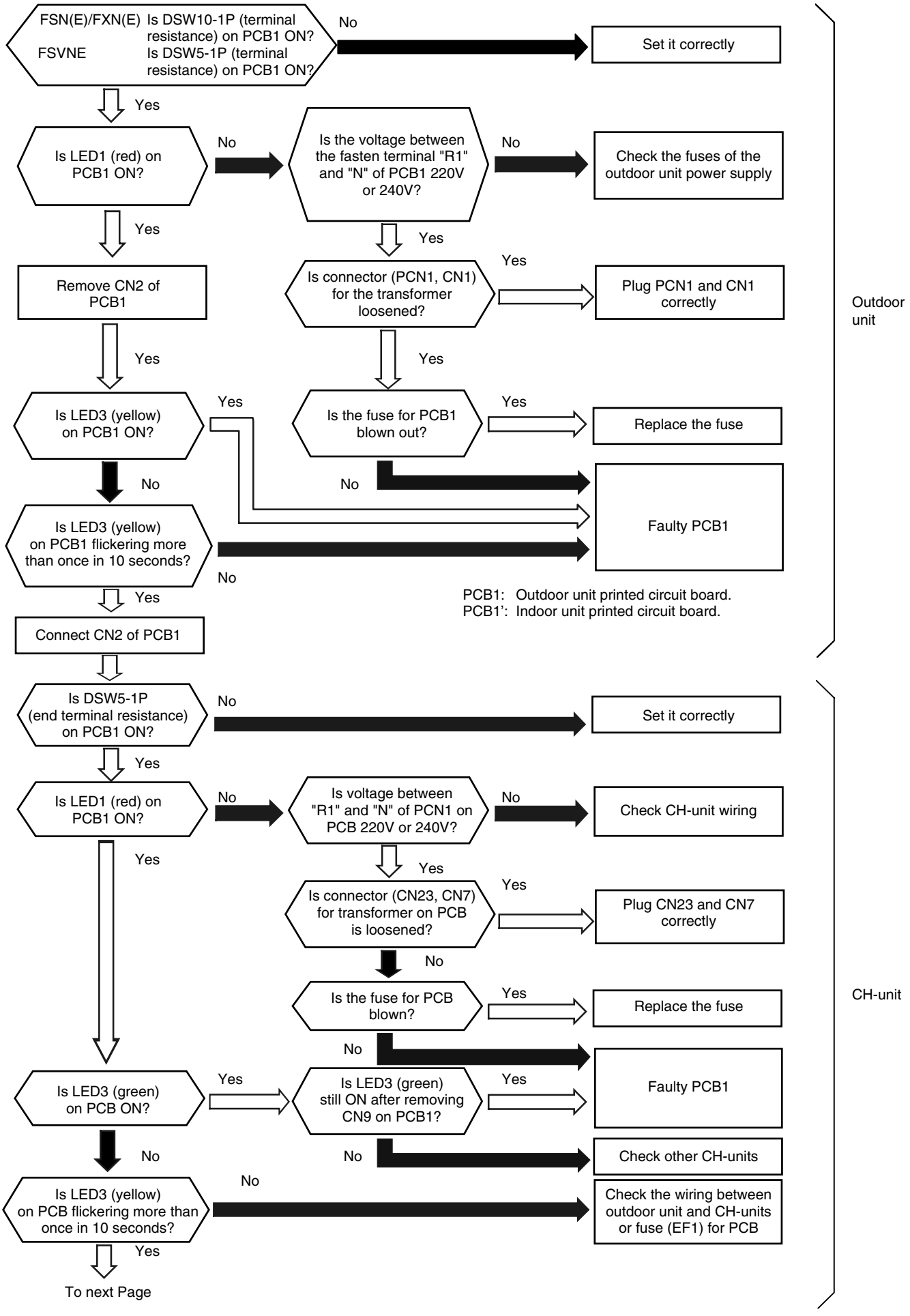
- FSVNE

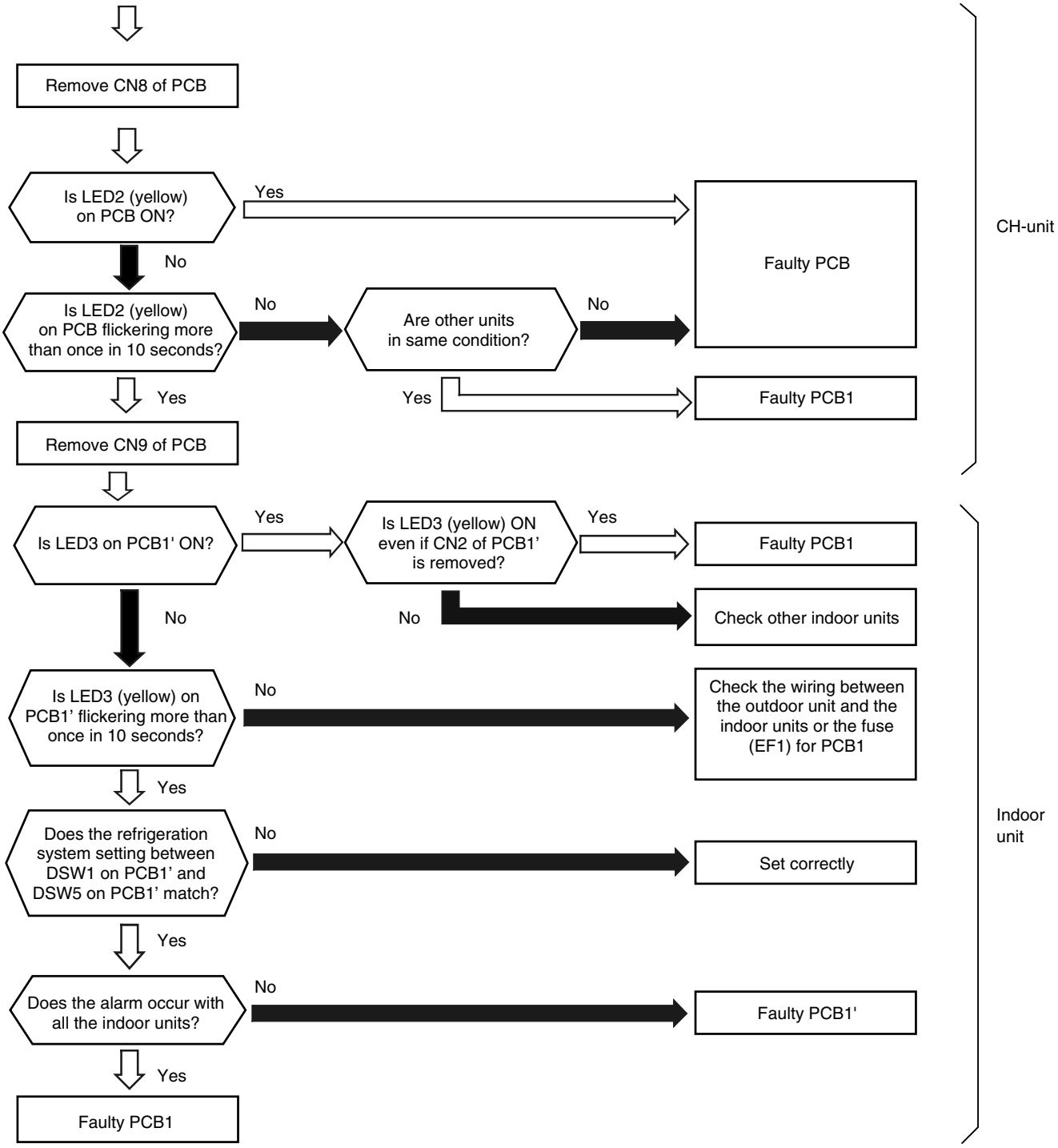
*1) In case that the terminal resistance (DSW5-1P) is OFF when the H-Link Connection is performed.

Check item	
Power supply	Fasten terminal
400V 50 Hz	Between R1 and S1
230V 50Hz	Between R1 and N

*2) Factory setting of PCB1 for non-pole transmission

Item	Setting position
SW1	Left side (New transmission side)
JP1	Short circuit
CN2	Transmission wire connector
CN18	Non-occupied



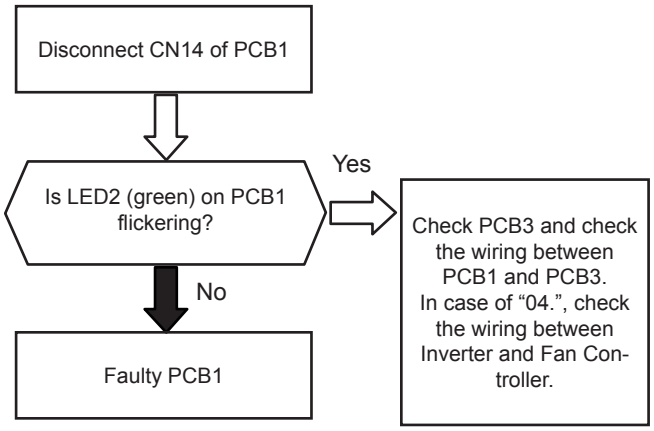


Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Power failure or no power supply		Measure the voltage by means of the tester	Supply the power
Blown out fuse for the power source or activation of the outdoor unit breaker (Outdoor Unit and CH-unit)	Short circuit between wires	Check the insulation material for breaks	Remove the short circuit and replace the fuse
	Short-circuited wire to ground	Measure the insulation resistance	Remove the short circuit to ground and replace the fuse
	Faulty comp. motor	Measure the resistance between the wires and the insulation resistance	Replace the comp. and the fuse
	Faulty outdoor unit fan motor	Measure the resistance between the wires and the insulation resistance	Replace the outdoor unit fan motor and the fuse
Blown out fuse for control circuit or activation of outdoor unit breaker (Outdoor Unit and CH-unit)	Short circuit between wires	Check the insulation material for breaks	Remove the short circuit and replace the fuse
	Short circuit of the control circuit (to ground)	Measure the insulation resistance	Remove the short circuit and replace the fuse
	Faulty solenoid coil for the magnetic switch for the comp. motor	Measure the resistance of coil	Replace the magnetic switch and the fuse
	Failure of the outdoor unit fan motor	Measure the resistance between the wires and the insulation resistance	Replace the outdoor unit fan motor and fuse
Faulty transformer		Measure input voltage	Replace transformer
Disconnected wires insufficient contacting or incorrect connection	Between outdoor unit and indoor unit	Check the continuity of the wires. Check for looseness of the connection screws. Check the terminal Nos.	Replacing wires repairing and tightening the screws and the correct wiring
	Power source wiring for the outdoor unit		
Faulty PCB (outdoor unit, indoor unit)	Disconnected wires to PCB	Check the connections	Correctly connect the wires
	Faulty PCB		Replace PCB if faulty
Incorrect wiring	Disconnected wire; insufficient contacting	Check the continuity and the looseness of connection screws	Replacing wires, repairing and tightening the screws
	Incorrect wiring	Check the terminal Nos.	Correctly connect the wires

Alarm code	
04	**Abnormal transmission between Inverter and the Outdoor Unit PCB1,3 (Only for RAS-36/42FSN)**

- "RUN" light flickers and "ALARM" is indicated on the remote control switch.
- The unit No., alarm code and the unit code is alternately indicated on the set temperature section, and the unit No. and alarm code are indicated on the display of the outdoor unit PCB.
  - ✷ This alarm is indicated when abnormality is maintained for 30 seconds after normal transmitting between the outdoor unit PCB1 and PCB3, and also abnormality is maintained for 30 seconds after the micro-computer is automatically reset. The alarm is indicated when the abnormal transmitting is maintained for 30 seconds from starting of the outdoor unit.

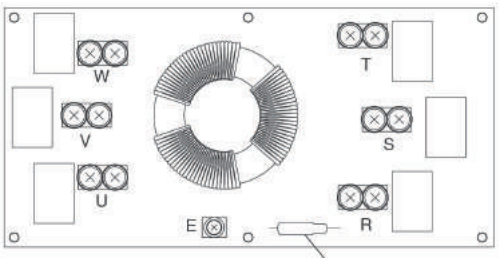
    The alarm code "04" is displayed when abnormal transmision is maintained between IPM and FANM



PCB1: Control PCB in Outdoor Unit
PCB3: Control PCB for Inverter

Phenomenon	Cause	Check Item	Action (Turn OFF Main Switch)
Disconnected wires, Insufficient Contacting or incorrect connection	Between Control PCB and Inverter PCB	Check continuity of wires. Check for looseness of connection screws. Check connection No.	Replacing wires, repairing, tightening screws and incorrect wiring.
	Power Source Wiring for Outdoor Unit		
Faulty PCB (PCB1 and PCB3)	Disconnected wires to PCB	Check connections.	Repair wiring connections.
	Faulty PCB		Replace PCB if faulty.
Incorrect wiring	Disconnected wires Insufficient contacting	Check continuity. Check for looseness of connection screws.	Replacing wires, repairing and tightening screws
	Incorrect wiring	Check connection Nos.	Correctly connect wires

Position of surge absorber (In case of 220)V)



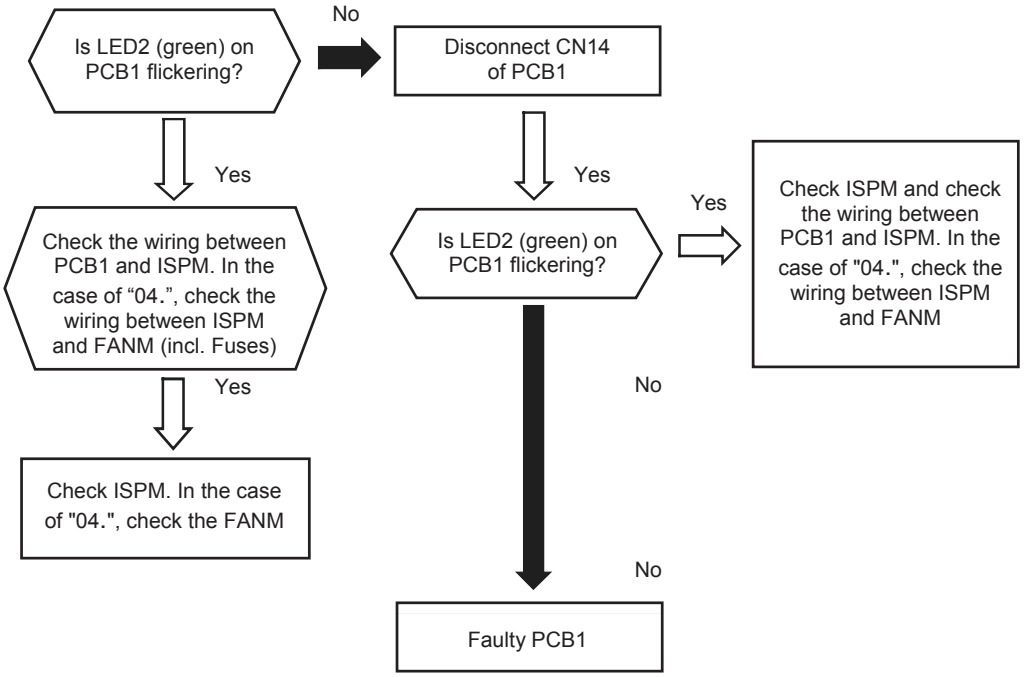
Surge absorber (SA)

When the unit is applied the excessive surge current due to lighting or other causes, it is indicated this alarm code "04" or the inverter stoppage code (ITC) "11" and the unit can not be operated. In this case, check to ensure the surge absorber (SA) on the noise filter (NF1). If the inside of the surge absorber is normal, turn OFF the power once and wait for PCB3's LED OFF and turn ON again.

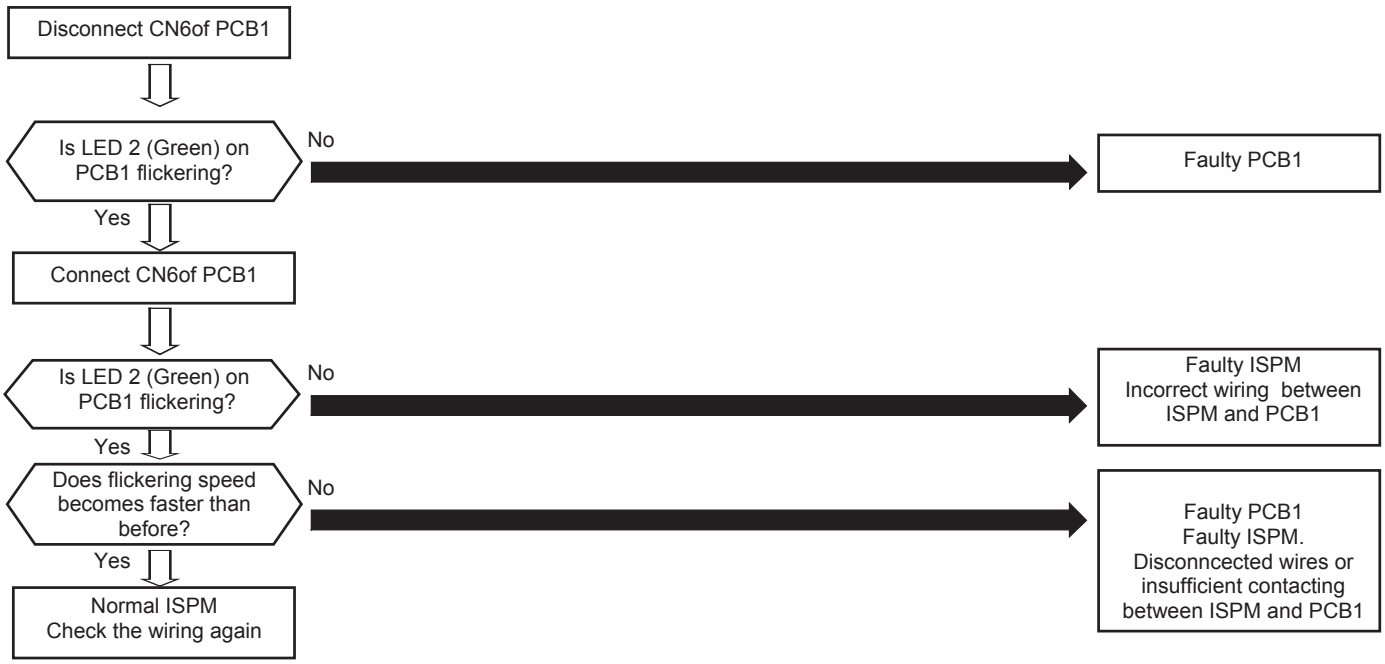
Alarm code	
04	**Abnormal transmission between the inverter PCB1 and ISPM (RAS3~32 FSVNE/FSN(E)/FXN(E)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB1.
  - ✶ This alarm is displayed when the abnormal operation is maintained for 30 seconds after the normal transmission between the outdoor unit PCB1 and ISPM. Also, the abnormal operation is maintained for 30 seconds after the micro-computer is automatically reset. The alarm is displayed when the abnormal transmission is maintained for 30 seconds from the starting of the outdoor unit.
  - ✶ The alarm code "04." is displayed when the abnormal transmision is maintained between ISPM and FANM.

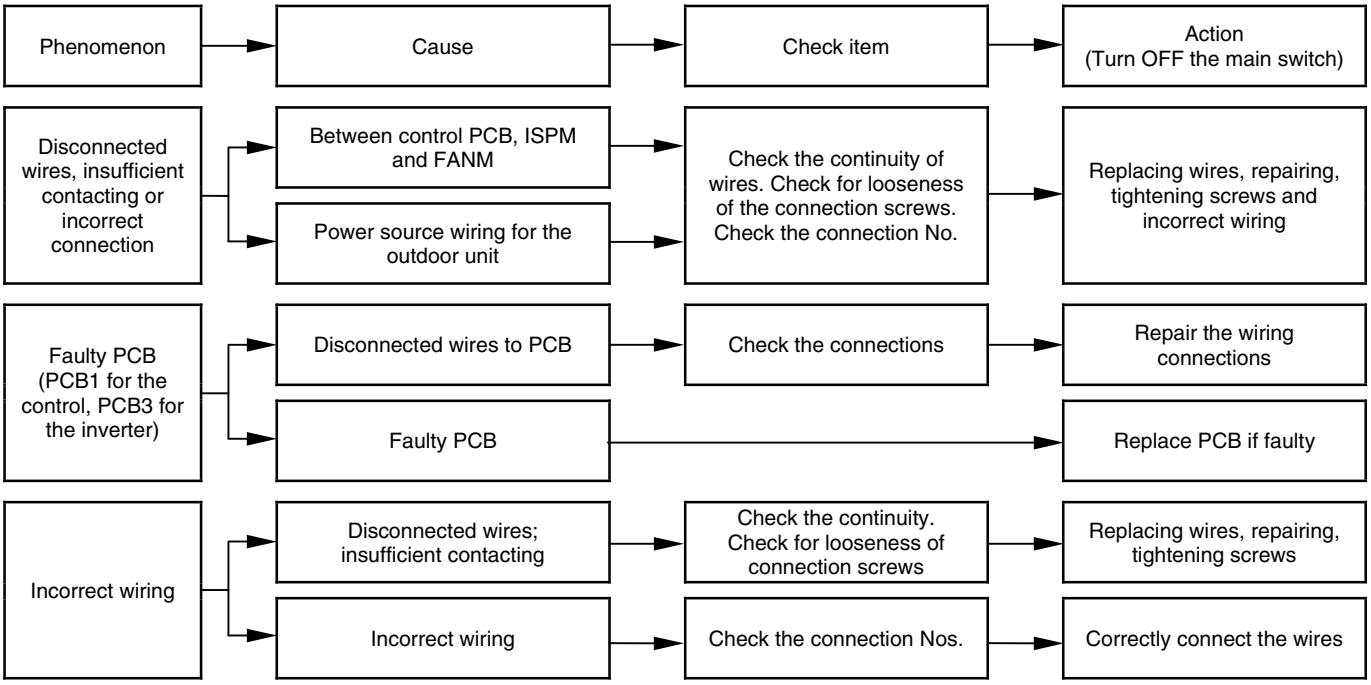
■ FSN(E)/FXN(E)



■ FSVNE

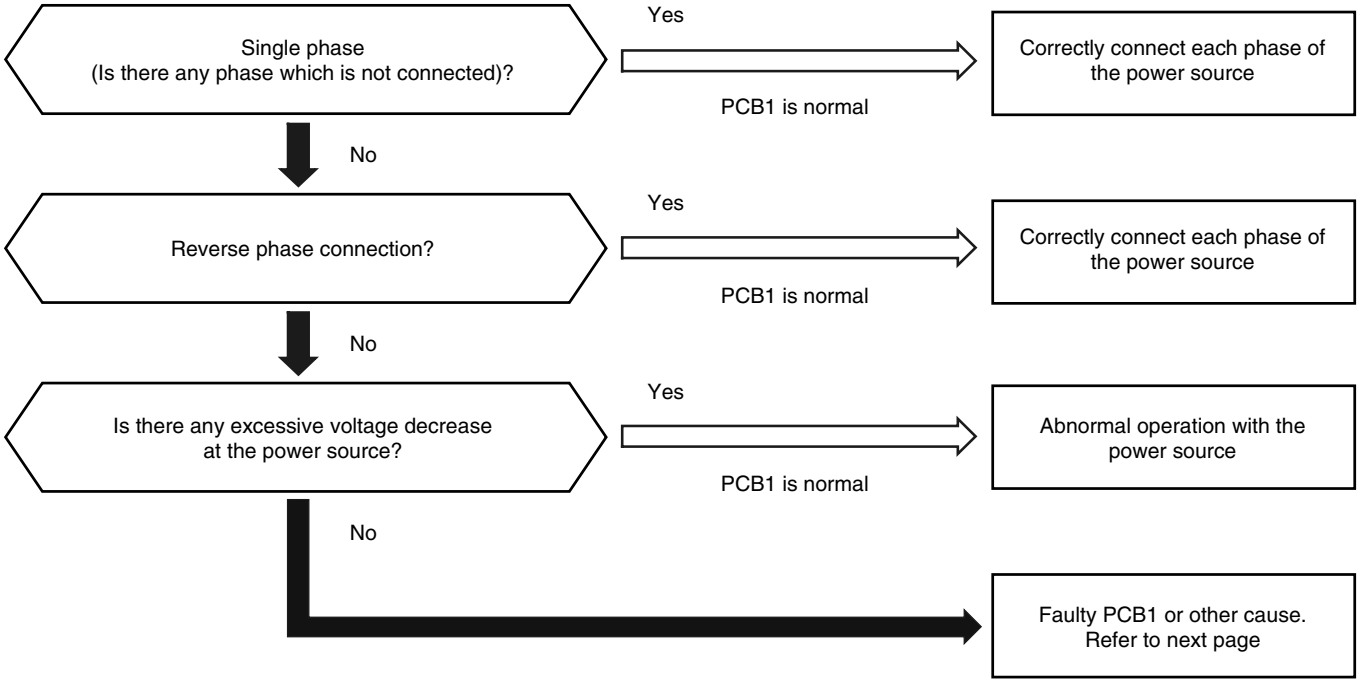


PCB1: Control PCB in the outdoor unit
ISPM: Inverter system power module



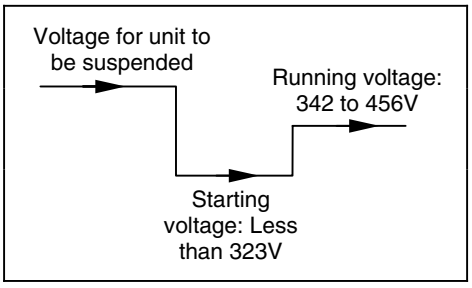
Alarm code	
05	**Code abnormal operation of picking up phase signal**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm is displayed when the main power source phase is reversely connected or one phase is not connected.

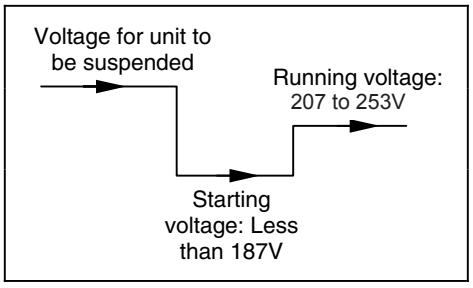


NOTE:
PCB1: Outdoor unit printed circuit board.

■ FSN(E)/FXN(E)



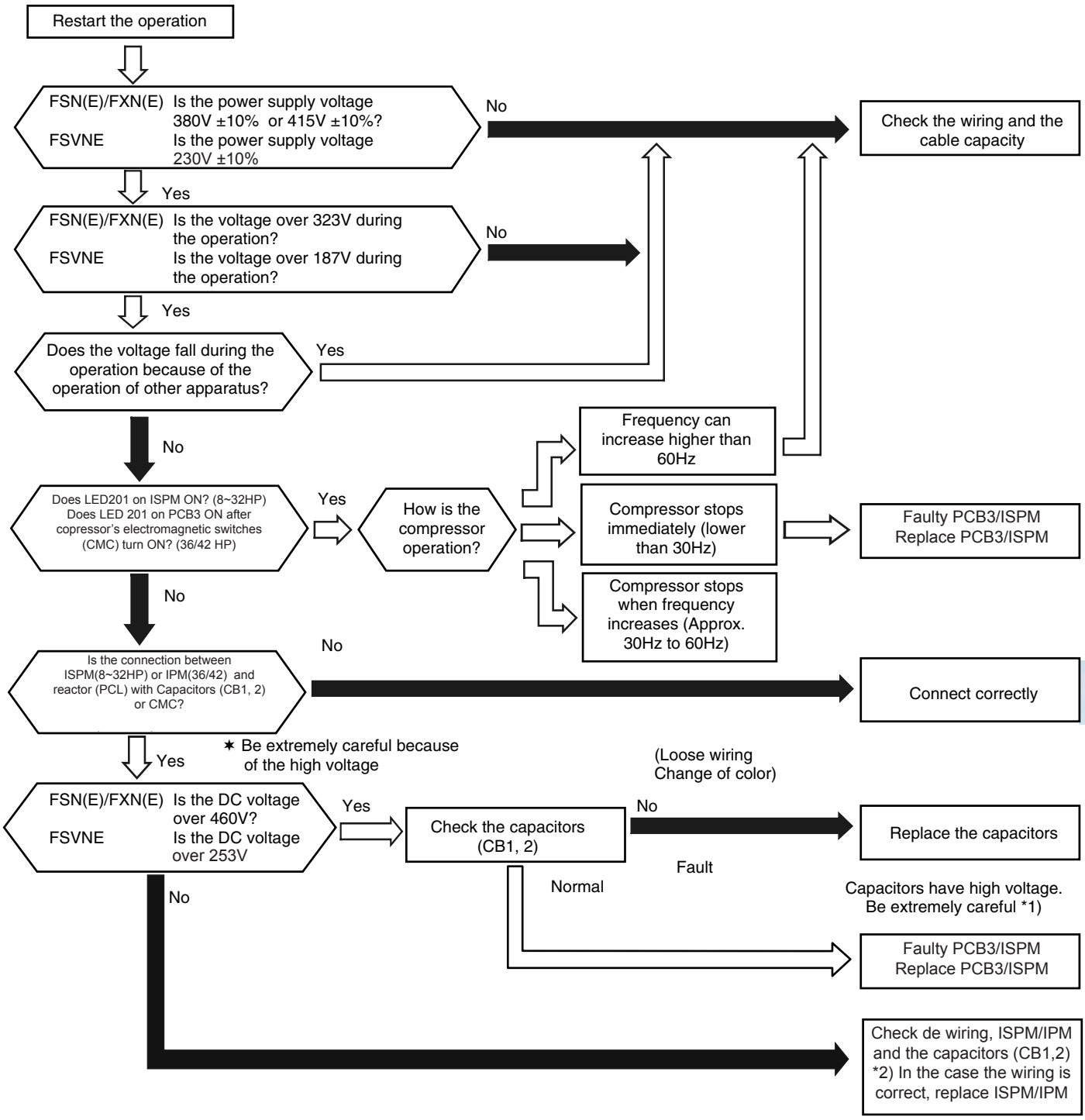
■ FSVNE



Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Activation of reverse phase sensor in the outdoor unit	Reverse or single phase	Check it according to the electrical wiring	Replacing wires, repair, tightening screws or correct wiring
	Faulty outdoor unit PCB		Replace PCB if faulty

Alarm code	
06	**Excessively low voltage or excessively high voltage for the inverter**

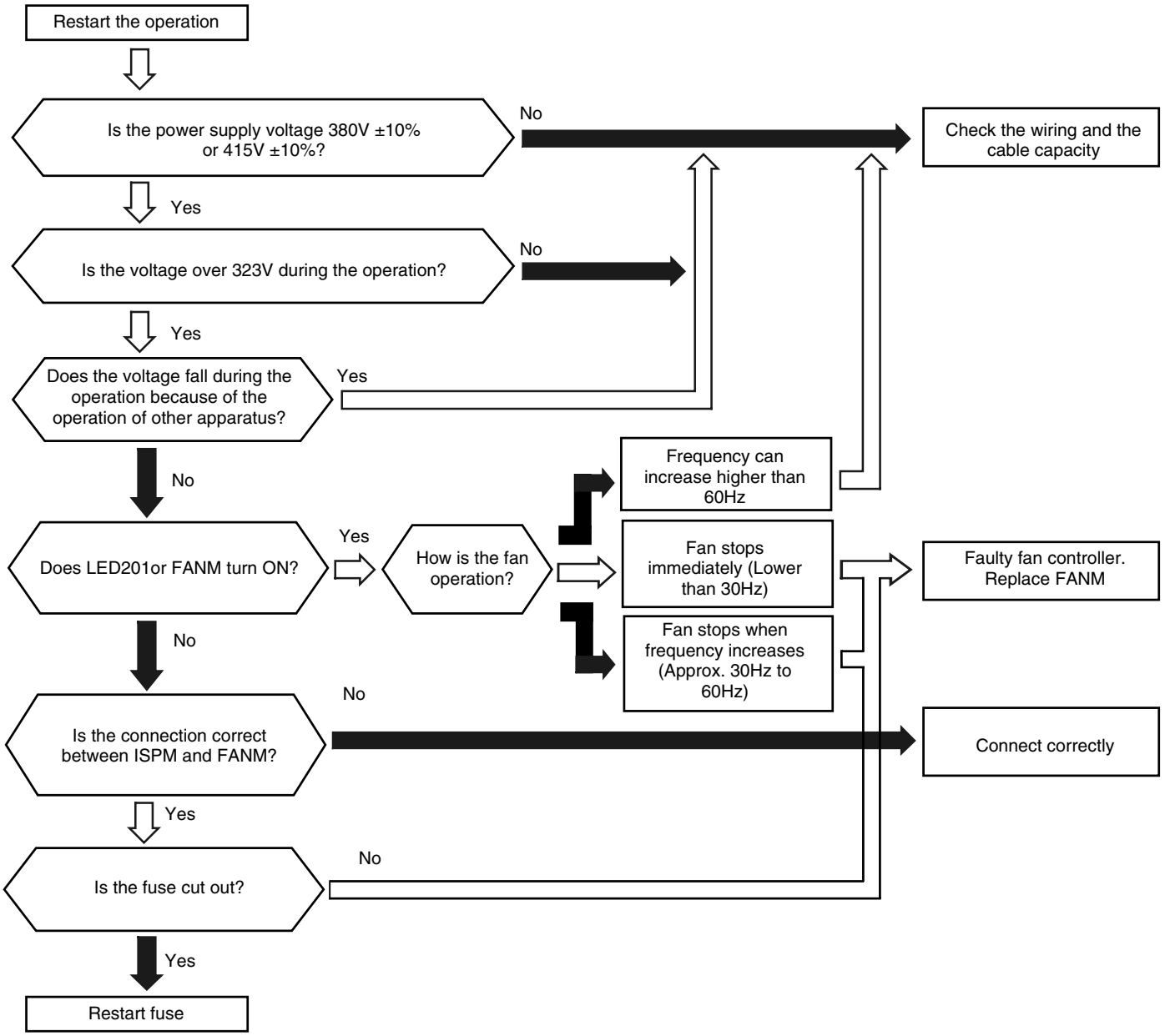
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the voltage between terminal “P” and “N” of ISPM (8~32HP) or IPM (36/42HP) is insufficient and the alarm has three occurrences in 30 minutes. If the number of occurrences is smaller than two, the retry operation is performed. The alarm code “06” means fan controller abnormal operation



*1): If the capacitor has a high voltage, perform the high-voltage discharge procedure. Refer to section 8.3.4.
*2): Checking procedures of the diode module are displayed in item 8.3.4.
*3): DC voltage measuring position:
ISPM "P" Terminal to "+" Terminal of Tester, "N" Terminal to "–" Terminal of Tester Measuring Position: DC 1000V.

Alarm code	
06.	**Excessively low or excessively high voltage for inverter fan module**

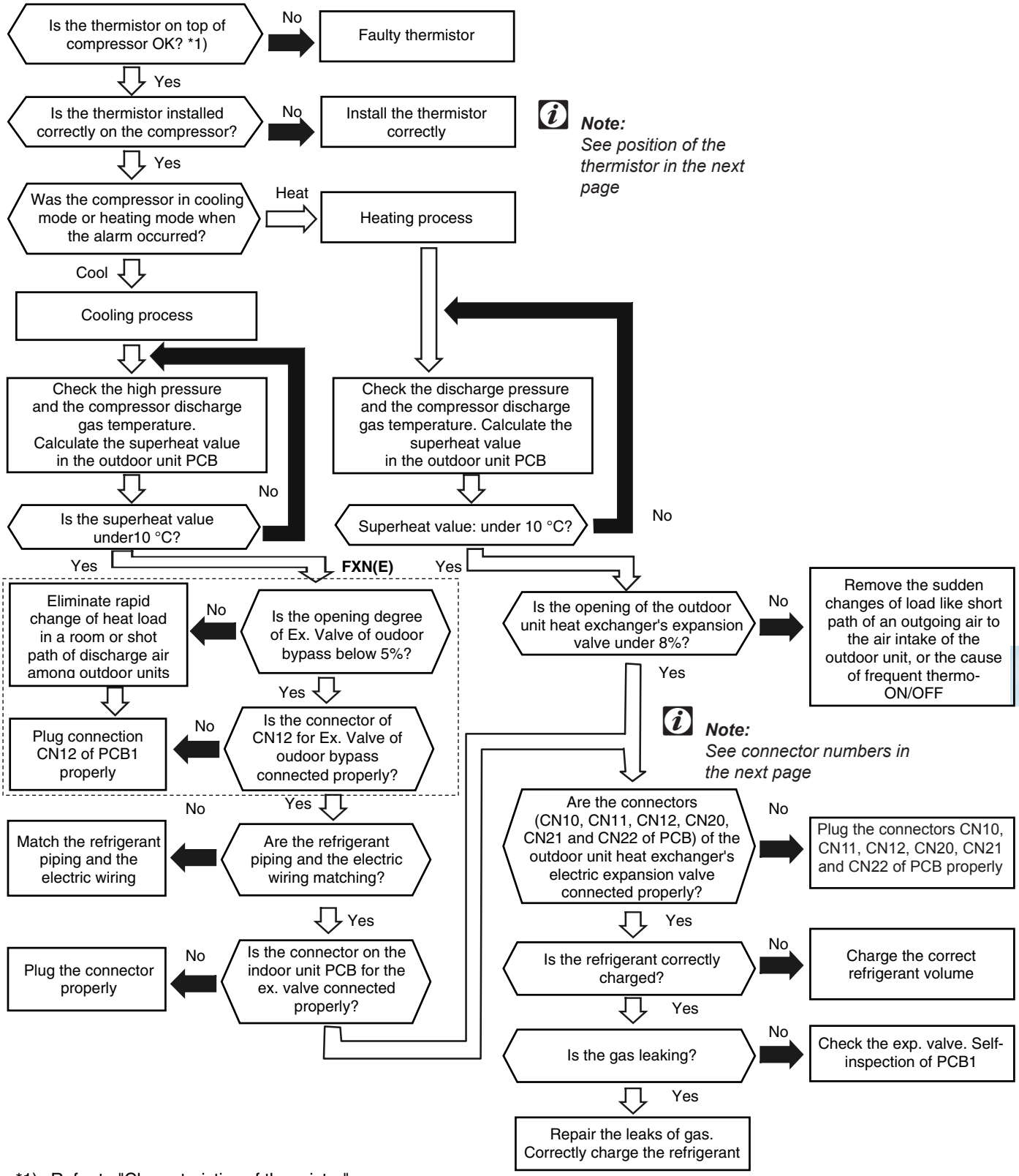
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the voltage between terminal "P" and "N" of Fan Controller is insufficient and the alarm has three occurrences in 30 minutes. If the number of occurrences is smaller than two, the retry operation is performed.



*1): If the capacitor has a high voltage, perform the high-voltage discharge procedure as described later
*2): Checking procedures of the diode module are displayed later
FANM: Inverter fan controller

Alarm code	
07	**Decrease of the discharge gas superheat (FSN(E)/FXN(E))**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ If the discharge gas superheat is below 10 °C at the top of the compressor for 30 minutes, the retry operation is performed. However, if the alarm occurs twice in addition to the first occurrence within two hours, this alarm code is displayed.



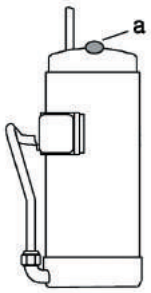
Note:
See position of the thermistor in the next page

Note:
See connector numbers in the next page

*1): Refer to "Characteristics of thermistor"

■ Position of the Thermistor

		Model RAS-[HP]FSN(E) / FXN(E)																Thermistor position (a)
Thermistor ref.	Display	5	8	10	12	14	16	18	20	22	24	26	28	30	32	36	42	
THM8	Fd1	Inverter																
THM9	Fd2		fix compressor															
THM12	Fd3																	
THM13	Fd4																	
THM14	Fd5																	
THM16	Fd6																	
No. of compressors		1	2	2	2	3	3	4	4	4	5	5	6	6	6	6	6	



■ Expansion valve connector number

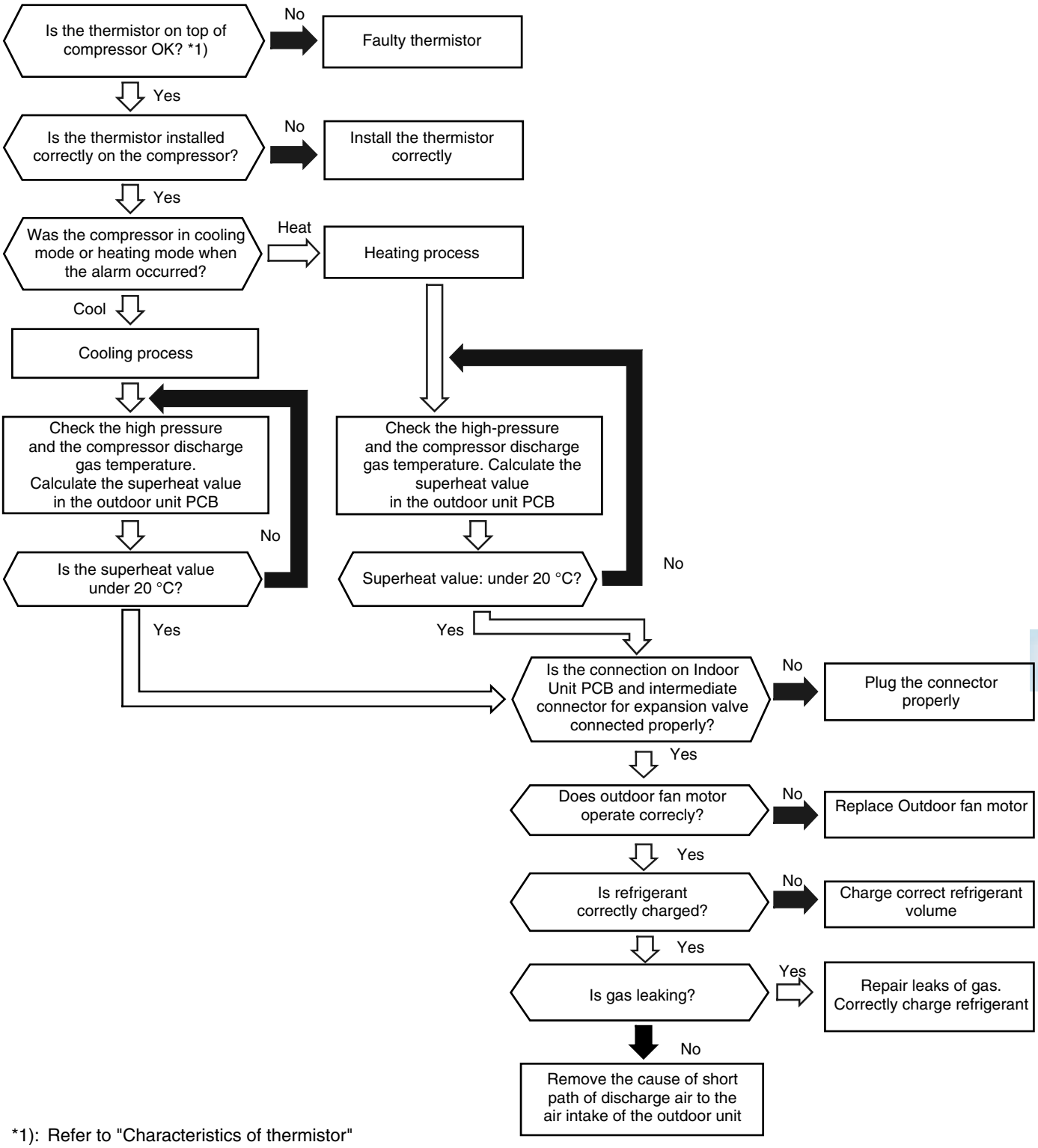
Outdoor unit model FSN(E)	Connector No.
RAS-5/8FSN(E)	CN10
RAS-10/12FSN(E)	CN10, CN12
RAS-14~22FSN	CN10, CN11, CN12
RAS-24~32FSN	CN10, CN11, CN12, CN21, CN22
RAS-36/42FSN	CN10, CN11, CN12, CN20, CN21, CN22

Outdoor unit model FXN(E)	Connector No.
RAS-8~12FXN(E)	CN10, CN11, CN12
RAS-16~22FXN	CN10, CN11, CN12, CN20
RAS-24~32FXN	CN10, CN11, CN12, CN20, CN21

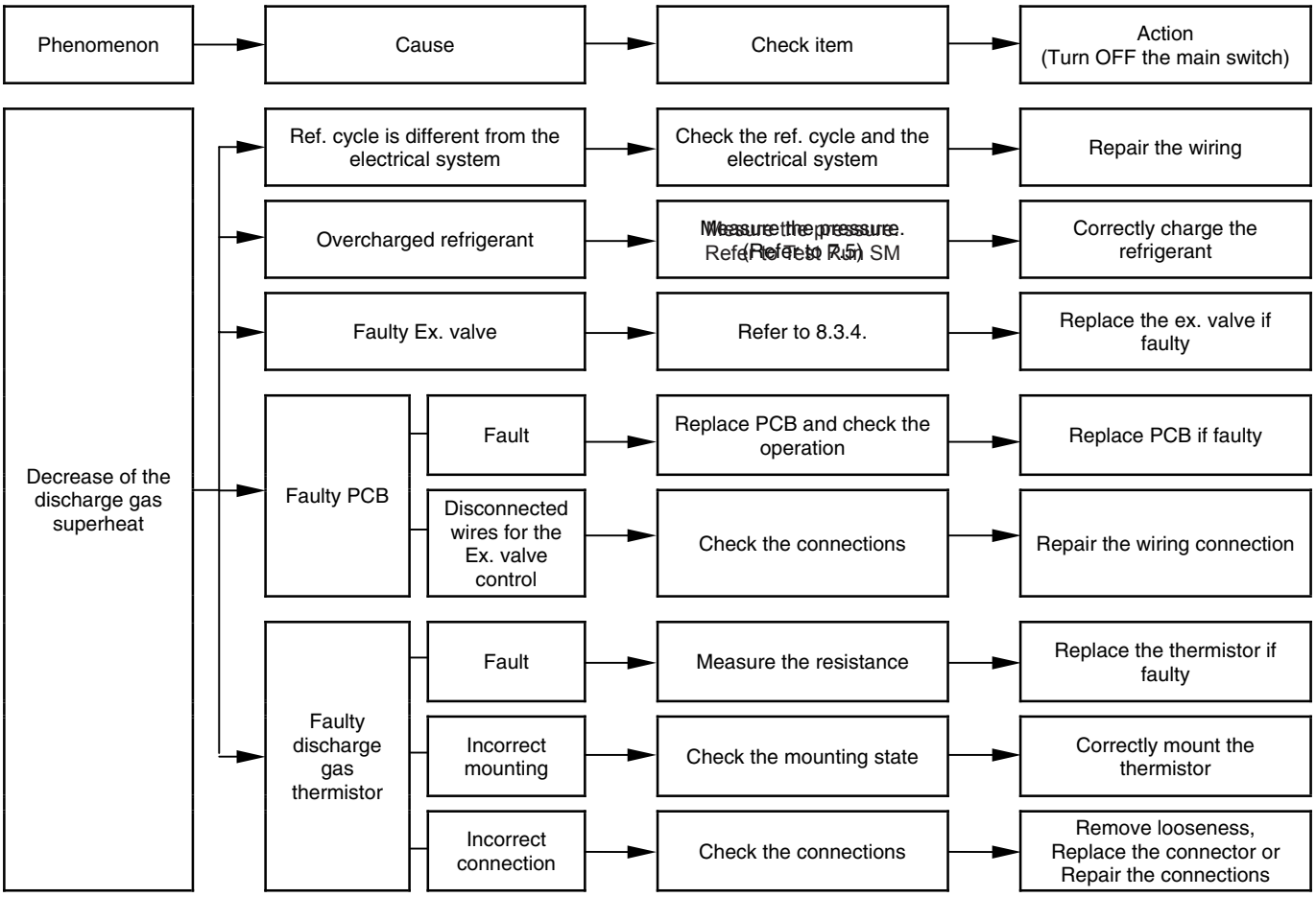
Phenomenon	Cause		Check item	Action (Turn OFF the main switch)
Decrease of the discharge gas superheat	Ref. cycle is different from the electrical system		Check the ref. cycle and the electrical system	Repair the wiring
	Overcharged refrigerant		Measure the pressure. (Refer to Figure in "Test Run of SM".)	Correctly charge the refrigerant
	Faulty Ex. valve		Refer to 8.3.4.	Replace the ex. valve if faulty
	Faulty PCB	Fault	Replace PCB and check the operation	Replace PCB if faulty
		Disconnected wires for the Ex. valve control	Check the connections	Repair the wiring connection
	Faulty discharge gas thermistor	Fault	Measure the resistance	Replace the thermistor if faulty
		Incorrect mounting	Check the mounting state	Correctly mount the thermistor
		Incorrect connection	Check the connections	Remove looseness, Replace the connector or Repair the connections

Alarm code	Decrease of the discharge gas superheat (FSVNE)
07	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ If the discharge gas superheat is below 20 °C. at the top of the compressor for 30 minutes, the retry operation is performed. However, if the alarm occurs twice in addition to the first occurrence within two hours, this alarm code is displayed.

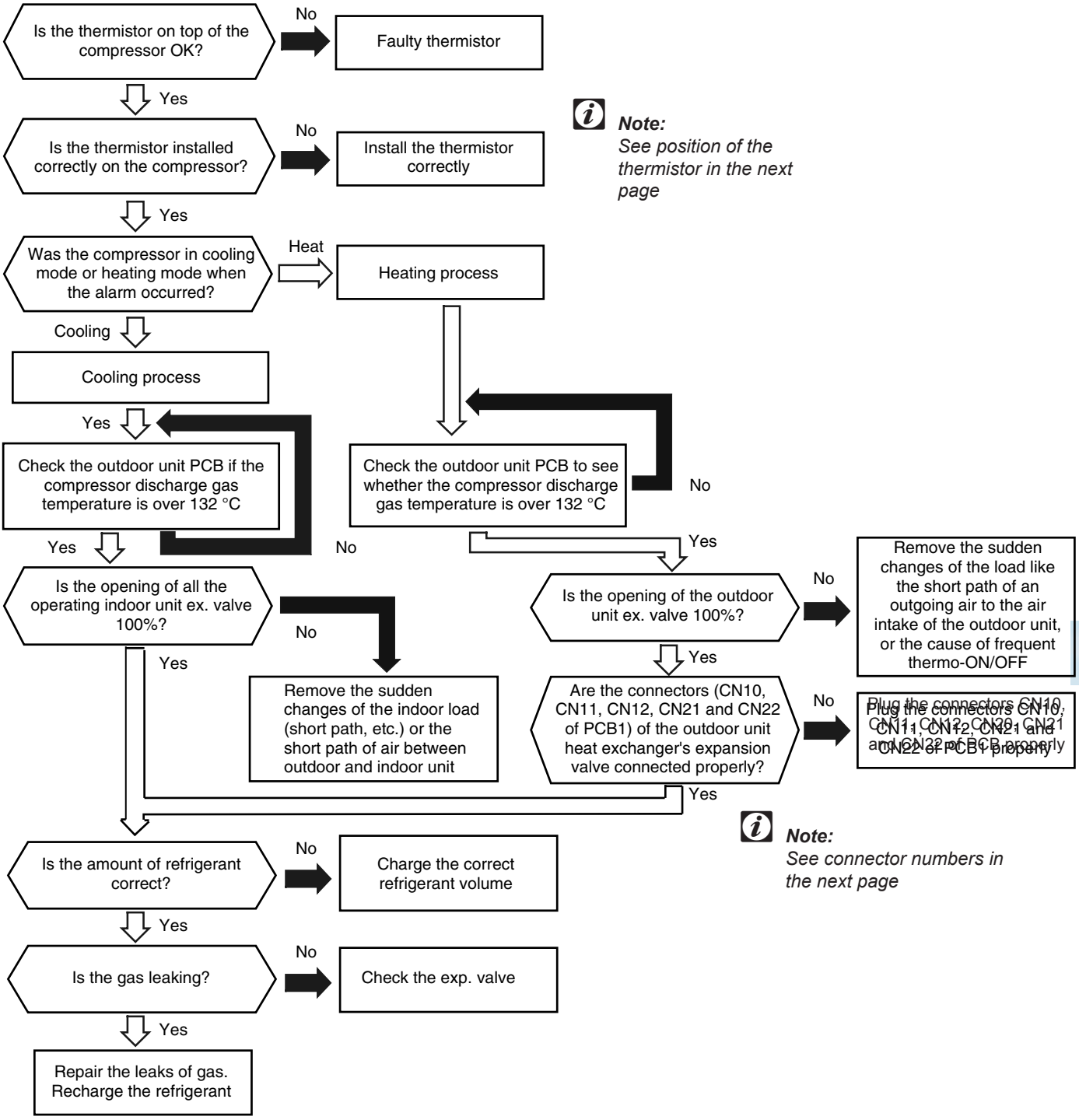


*1): Refer to "Characteristics of thermistor"



Alarm code	
08	**Excessively high discharge gas temperature at the top of the compressor chamber**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm is displayed when the following conditions occur three times within one hour:
    (1) The temperature of the thermistor on the top of the compressor is maintained higher than 132 °C for ten minutes;
    (2) The temperature of the thermistor on the top of the compressor is maintained higher than 140 °C for five seconds.

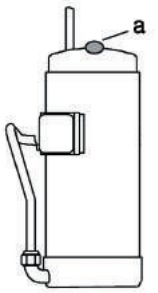


Note:
See position of the thermistor in the next page

Note:
See connector numbers in the next page

■ Position of the Thermistor

		Model RAS-[HP]FSN(E) / FXN(E)																Thermistor position (a)
Thermistor ref.	Display	5	8	10	12	14	16	18	20	22	24	26	28	30	32	36	42	
THM8	Fd1	Inverter																
THM9	Fd2		fix compressor															
THM12	Fd3																	
THM13	Fd4																	
THM14	Fd5																	
THM16	Fd6																	
No. of compressors		1	2	2	2	3	3	4	4	4	5	5	6	6	6	6	6	



■ Expansion valve connector number

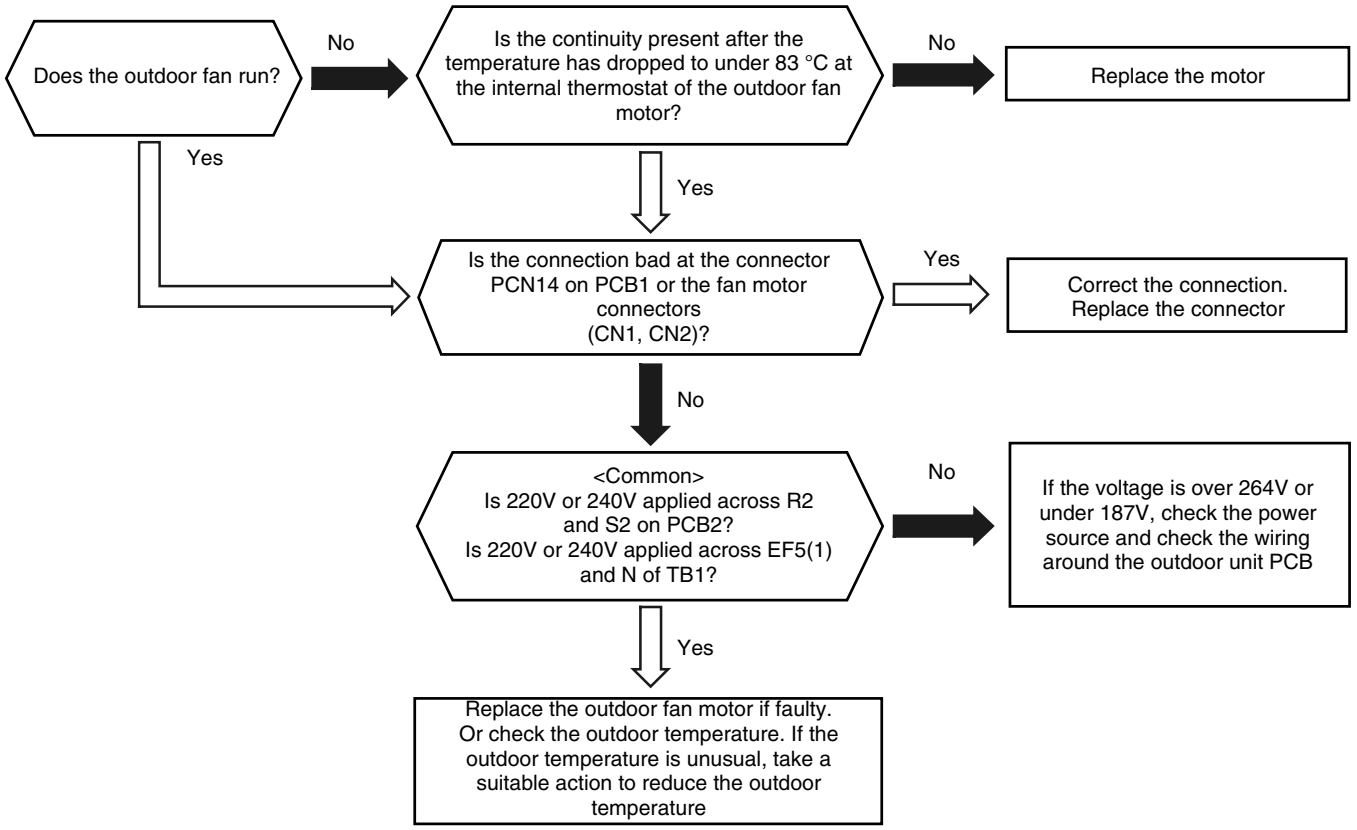
Outdoor unit model FSN(E)	Connector No.
RAS-5/8FSN(E)	CN10
RAS-10/12FSN(E)	CN10, CN12
RAS-14~22FSN	CN10, CN11, CN12
RAS-24~32FSN	CN10, CN11, CN12, CN21, CN22
RAS-36/24	CN10, CN11, CN12, CN20, CN21, CN22

Outdoor unit model FXN(E)	Connector No.
RAS-8~12FXN(E)	CN10, CN11, CN12
RAS-16~22FXN	CN10, CN11, CN12, CN20
RAS-24~32FXN	CN10, CN11, CN12, CN20, CN21

Phenomenon	Cause		Check item	Action (Turn OFF the main switch)
Excessively high discharge gas temperature (at the top of the compressor)	Ref. cycle is different from the electrical system		Check the ref. cycle and the electrical system	Repair the wiring
	Shortage of refrigerant		Check the pressures	Correctly charge refrigerant
	Faulty Ex. valve		Refer to 8.3.4.	Replace the ex. valve if faulty
	Faulty PCB	Fault	Replace PCB and check the operation	Replace PCB if faulty
		Disconnected wires for Ex. valve control	Check the connections	Repair the wiring connection
	Faulty gas bypass solenoid valve		Ref. leakage	Replace the solenoid valve if faulty
	Faulty discharge gas thermistor	Fault	Measure the resistance	Replace the thermistor if faulty
		Incorrect mounting	Check the mounting state	Correctly mount the thermistor
		Incorrect connection	Check the connections	Remove looseness, replace the connector or repair the connections

Alarm code	
09	**Activation of the protection device for the outdoor fan motor for FSN(E)/FXN(E)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the temperature of the internal thermostat (ITO1, 2 and 3) for the outdoor fan motor is higher than 130 °C.

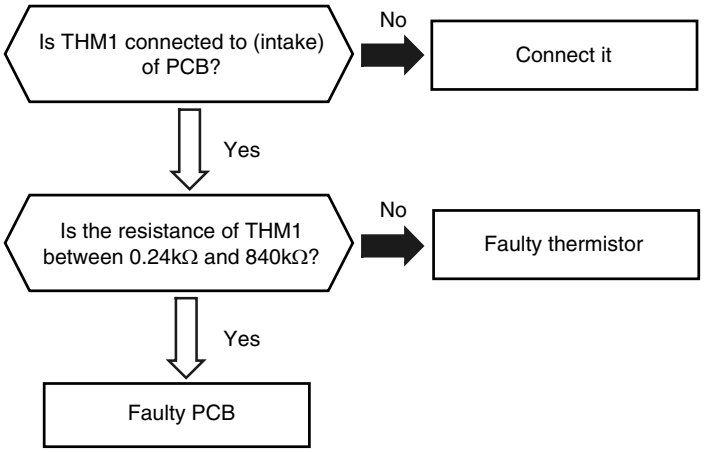


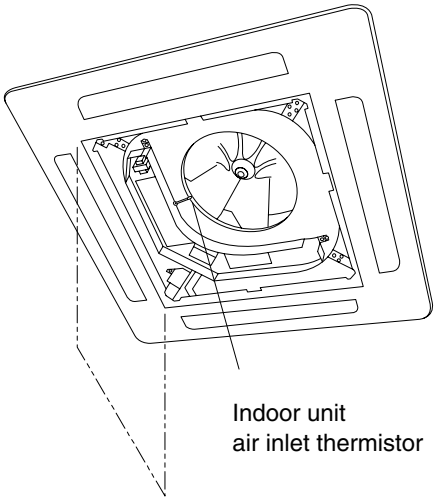
8

Phenomenon	Cause		Check item	Action (Turn OFF the main switch)
Activation of the internal thermostat for the outdoor unit fan motor	Faulty Outdoor Unit Fan Motor		Measure the coil resistance and the insulation resistance	Replace the motor if faulty
	Faulty internal thermostat	Fault	Check the continuity after the fan motor temperature decreases to the room temp.	Replace the fan motor if no continuity of the internal thermostat under 83 °C
		Insufficient contacting	Measure the resistance by means of the tester	Correct Looseness. Replace the connectors
		Incorrect connection	Check the connections	Repair the connections

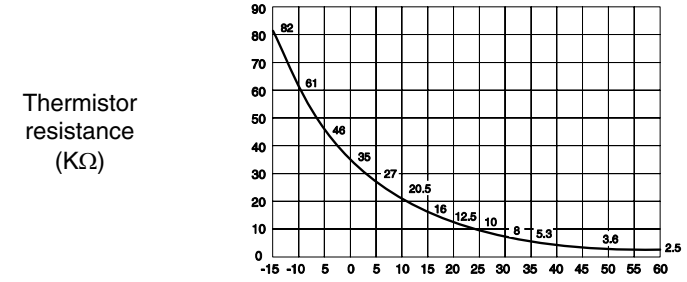
Alarm code	Abnormal operation of thermistor for the indoor unit air inlet temperature (air inlet thermistor)
11	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited (less than 0.24 kΩ) or cut (greater than 840 kΩ) during the cooling process or the heating process. The system is automatically restarted when the fault is removed.





Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty air inlet thermistor	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the connection	Repair the wiring and the connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty

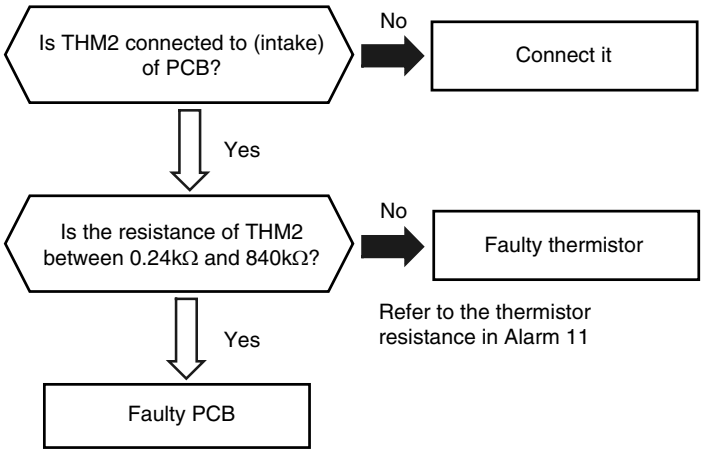


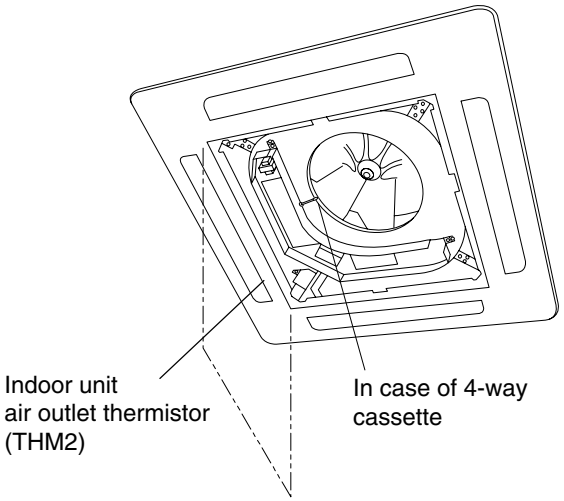
Thermistor characteristics

NOTE:
This data is applicable to the following thermistors:
1. *Indoor unit discharge air temperature,*
2. *Indoor unit liquid refrigerant temperature*
3. *Indoor unit air inlet temperature*
4. *Outdoor temperature*
5. *Outdoor unit evaporating temperature*
6. *Indoor unit gas piping*

Alarm code	Abnormal operation of the thermistor for the indoor discharge air temperature (air outlet thermistor)
12	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited (less than 0.24 kΩ) or cut (greater than 840 kΩ) during the cooling process or the heating process. The system is automatically restarted when the fault is removed.

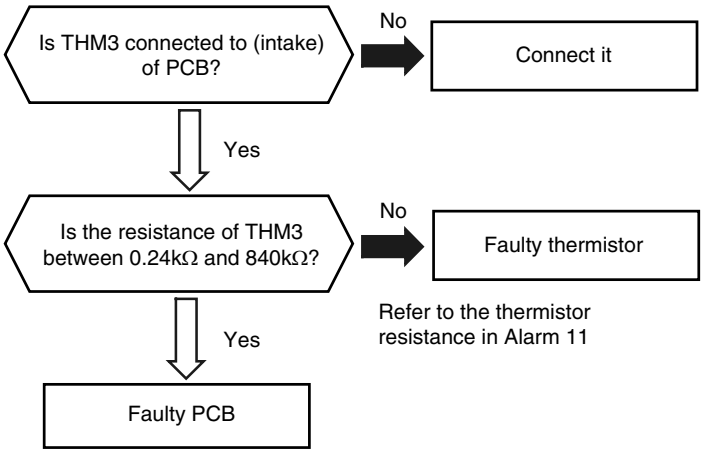


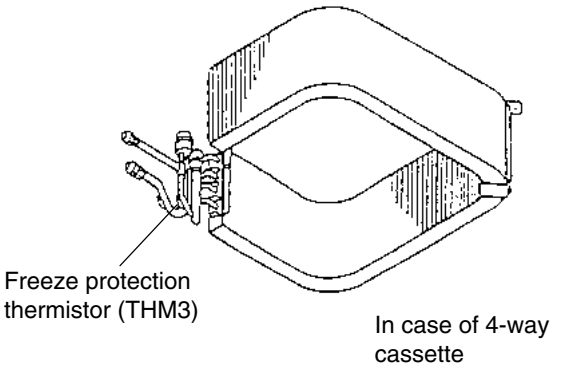


Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty air outlet thermistor	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the connection	Repair the wiring and connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty

Alarm code	
13	**Abnormal operation of the thermistor for the indoor unit heat exchanger liquid pipe temperature (freeze protection thermistor)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited (less than 0.24 kΩ) or cut (greater than 840 kΩ) during the cooling process or the heating process. The system is automatically restarted when the fault is removed.

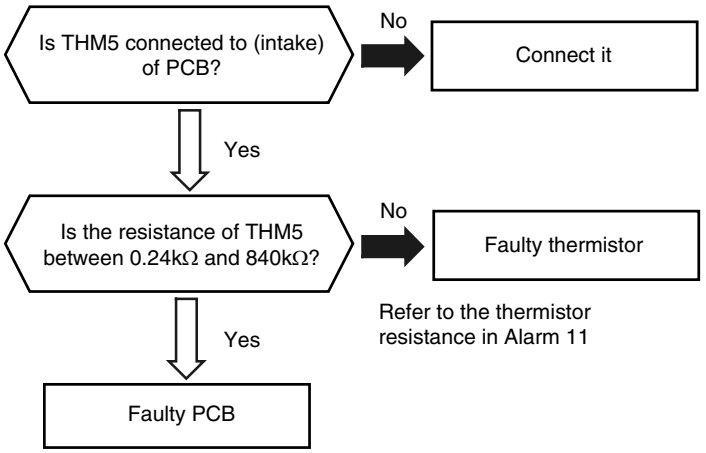


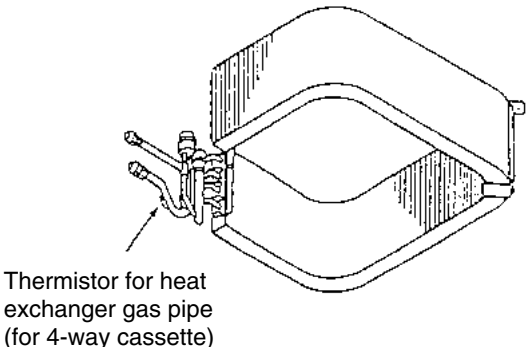


Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty I.U. gas pipe air inlet thermistor	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the connection	Repair the wiring and connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty

Alarm code	Abnormal operation of the thermistor for the indoor unit heat exchanger gas pipe temperature (gas piping thermistor)
14	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited (less than 0.24 kΩ) or cut (greater than 840 kΩ) during the cooling process or the heating process. The system is automatically restarted when the fault is removed.



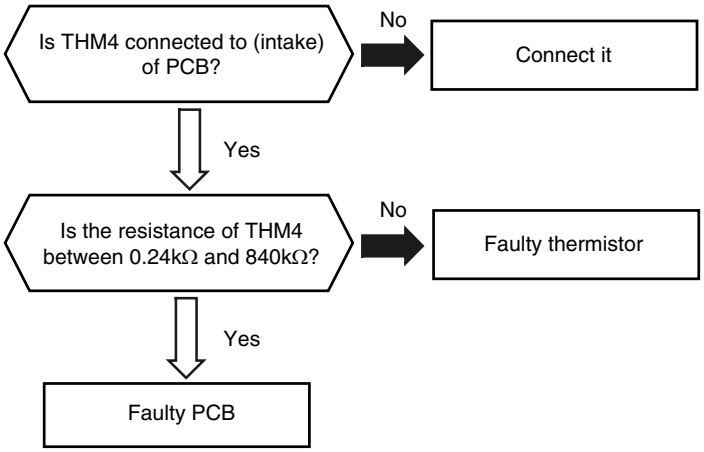


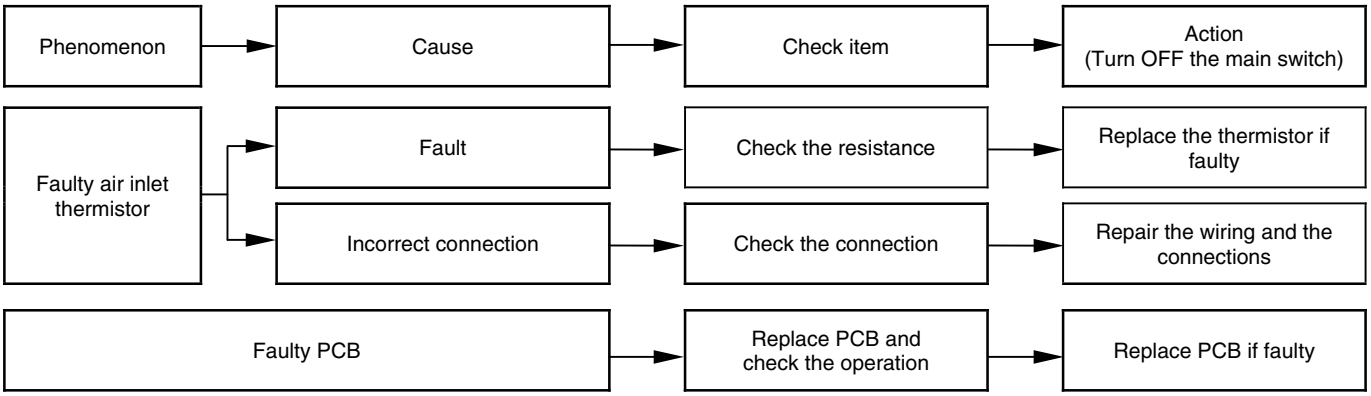
Thermistor for heat exchanger gas pipe (for 4-way cassette)

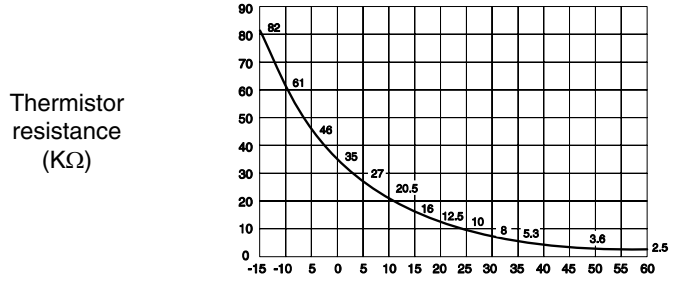
Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty air inlet thermistor	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the connection	Repair the wiring and the connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty

Alarm code	
15	**Abnormal operation of thermistor for fresh outdoor air (Econofresh)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited (less than 0.24 kΩ) or cut (greater than 840 kΩ) during the cooling process or the heating process. The system is automatically restarted when the fault is removed.





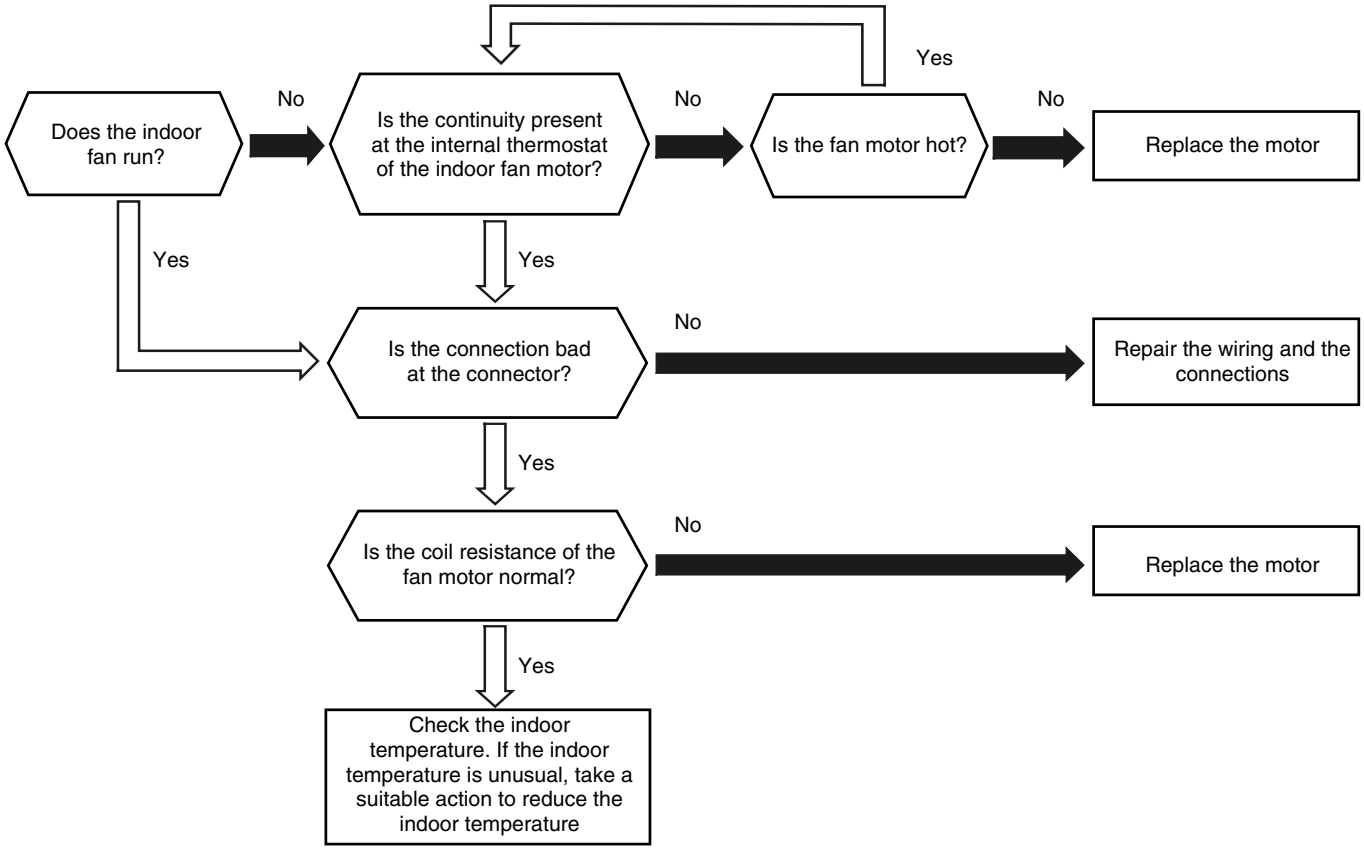


Thermistor characteristics

NOTE:
This data is applicable to the following thermistors:
1. *Indoor unit discharge air temperature,*
2. *Indoor unit liquid refrigerant temperature*
3. *Indoor unit air inlet temperature*
4. *Outdoor temperature*
5. *Outdoor unit evaporating temperature*
6. *Indoor unit gas piping*

Alarm code	
19	**Activation of the protection device for the indoor fan motor (except RCI and RPK)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the temperature of the internal thermostat for the indoor fan motor is higher than 130 °C.



8

Phenomenon	Cause		Check item	Action (Turn OFF the main switch)
Activation of the internal thermostat for the indoor unit fan motor	Faulty indoor unit fan motor		Measure the coil resistance and the insulation resistance	Replace the motor if faulty
	Faulty internal thermostat	Fault	Check the continuity after the fan motor temperature decreases to room temp	Replace the fan motor if there is no continuity
		Insufficient contacting	Measure the resistance by means of the tester	Correct looseness. Replace the connectors
		Incorrect connection	Check the connections	Repair the connections

Alarm code	Activation of protection device for indoor fan motor (RCI-Model)
19	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. and the alarm code is indicated on the display of the outdoor unit PCB.
  - ✶ This alarm code is indicated when the following condition occurs thre times in 30 minutes.
    - – Indoor fan rotates less than 70 rpm for 5 seconds during operation.

Does the indoor fan run?

When the cause is checked by this flow chart, confirm with the fan speed setting is Hi

No

Check the connector as shown on the right

PCB1: CN1, CN19, PCN1, PCN7
PCB2: CN201, CN202, PCN201, PCN202, PCN203, N (Faston)

Yes

Is LED 1 on PCB2 OFF? — Yes → Faulty PCB2 → Insuffcient voltage for PCB2 (DC 280V) → Replace PCB2

No

Is DC power supply for PCB2 correctly? — No → Faulty PCB2 → Is the voltage between Vcc 15 and GND1 of PCB2 15V ±10% → Replace PCB2

Yes

Is LED 4 on PCB1 OFF? — Yes → Faulty PCB1 or Transformer → Insuffcient voltage for PCB 1 → Replace PCB1 or Transformer

No

Is DC power supply for PCB1 correctly? — No → Faulty PCB1 or Transformer → Is the voltage between Vcc05 and GND of PCB1 5 ±5%
Is the voltage between Vcc12 and GND of PCB1 12 ±10% → Replace PCB1 or Transformer

Yes

Is fan motor speed control command to fan motor correctly? — Yes → Faulty fan motor → Remove CN201 on PCB2.
Is the voltage between CN201 #3 and GNC1 more than 1V? → Replace fan motor

No

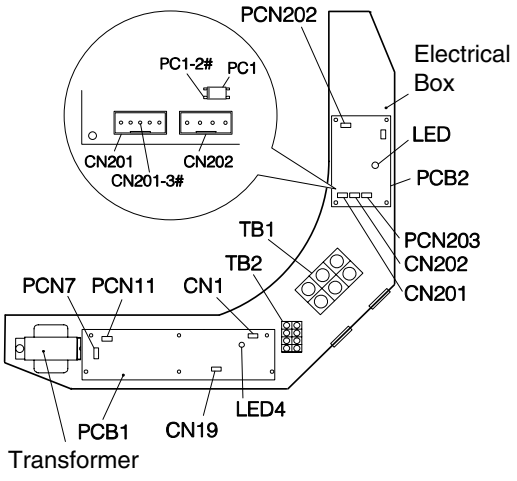
Is ulse signal to PCB2 correctly? — Yes → Faulty PCB2 → Is the voltage between CND of PCB1 and PC1 2# of PCB2 several voltage? → Replace PCB2

No

Faulty PCB1

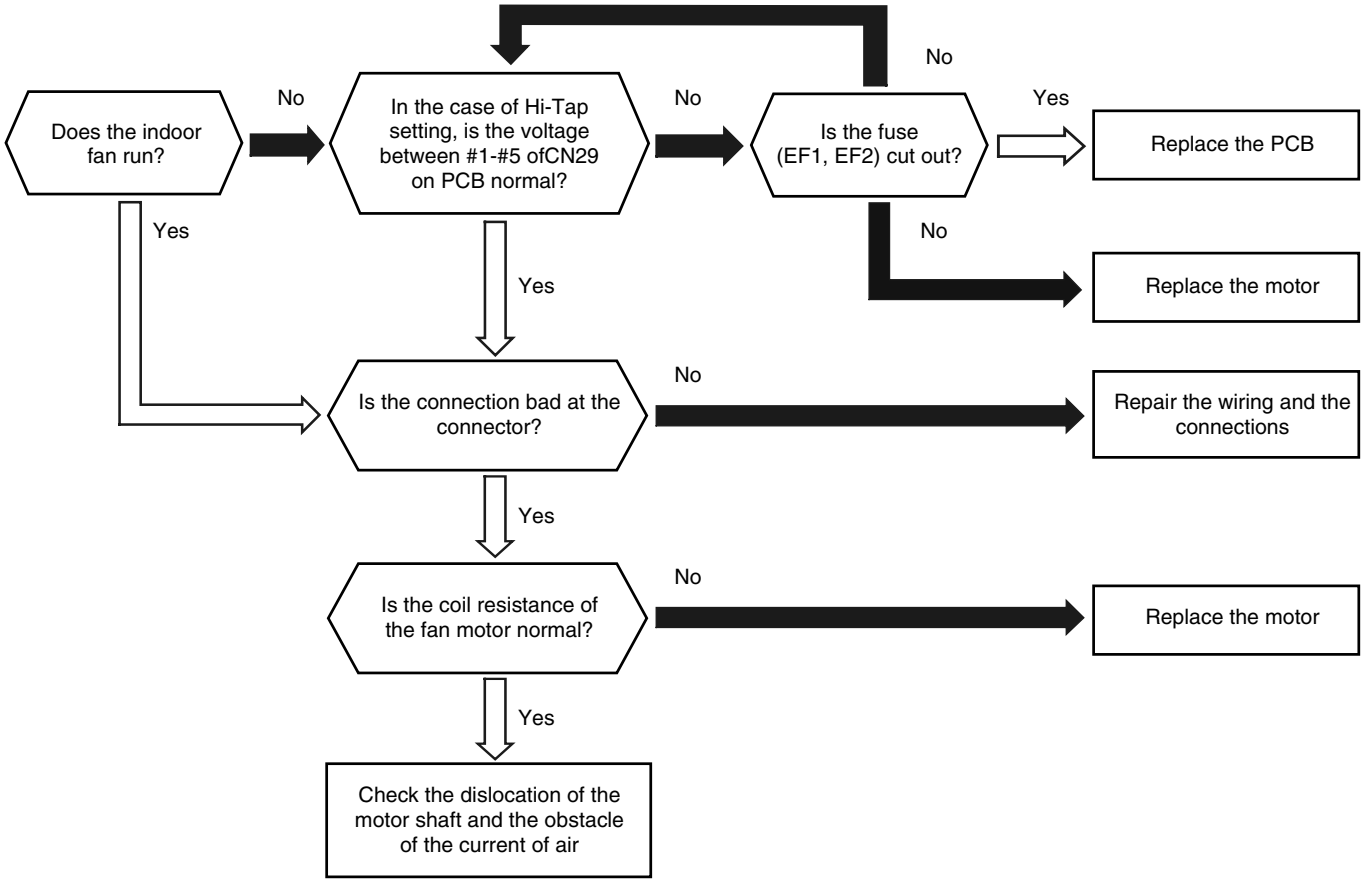
Yes

Replace PCB1



Alarm code	
19	**Activation of protection device for indoor fan motor (RPK-Model)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  ✶ This alarm code is displayed when the running current of the indoor fan motor is higher than 1A.

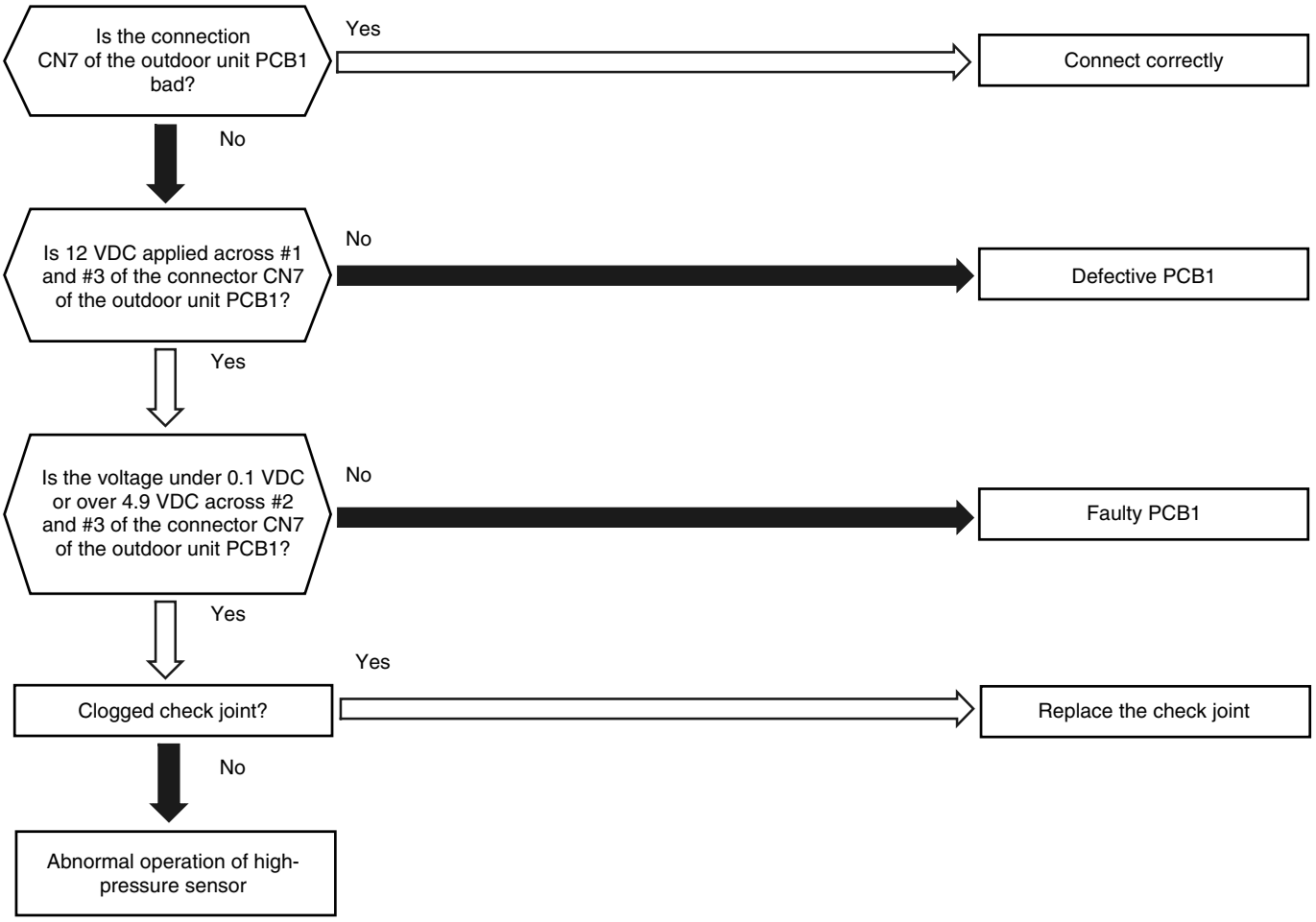


8

Phenomenon	Cause		Check item	Action (Turn OFF the main switch)
Activation of the overcurrent protection device for the indoor fan motor	Faulty indoor unit fan motor		Measure the coil resistance and the insulation resistance	Replace the motor if faulty
	Faulty PCB	Fault	Check the output voltage and the fuse in the case of Hi-Tap setting	Replace the fan motor if there is no continuity
		Insufficient contacting	Measure the resistance by means of the tester	Correct looseness. Replace the connectors
		Incorrect connection	Check the connections	Repair the connections

Alarm code	
21	**Abnormal operation of the high-pressure sensor for the outdoor unit**

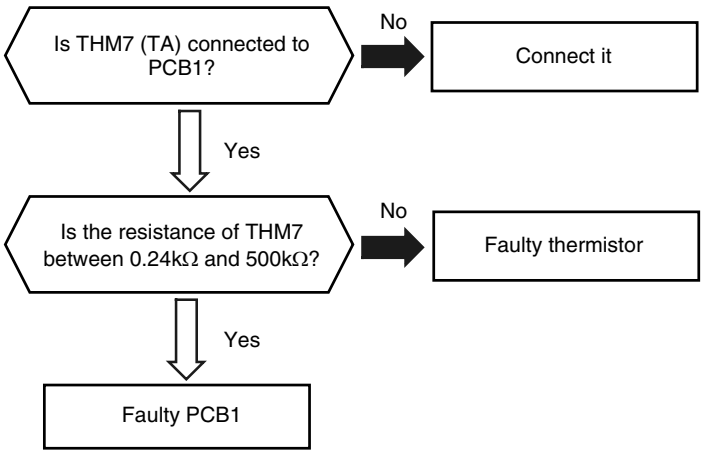
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the pressure sensor voltage decreases lower than 0.1 V or increases higher than 4.9V during the operation.



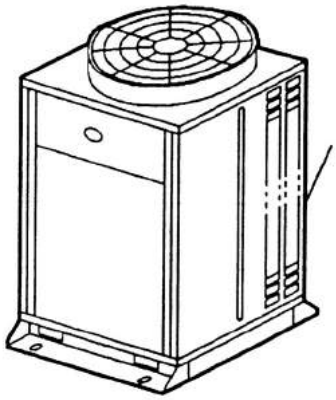
Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty high-pressure sensor	Fault	Check that the output voltage is correct	Replace the pressure sensor if faulty
	Incorrect connection	Check the connections	Repair the wiring and the connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty
Indicated pressure value is excessively high or low	Malfunction of the pressure sensor due to a faulty check joint	Check the check joint for clogging	Replace the check joint

Alarm code	Abnormal operation of the thermistor for the outdoor temperature (outdoor unit ambient thermistor)
22	

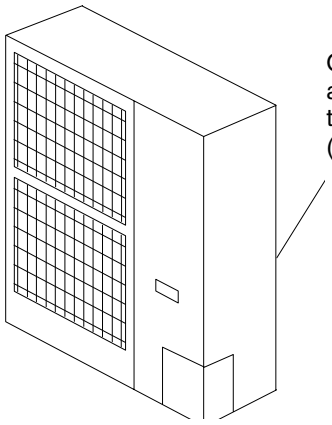
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited (less than 0.2 kΩ) or cut (greater than 500 kΩ) during the operation. However, this alarm occurs during the test run mode only. In the case that the thermistor is abnormal during the operation, the operation continues based on the assumption that the outdoor temperature is 35 °C (Cooling) / 6 °C (Heating).



■ FSN(E)/FXN(E)



■ FSVNE

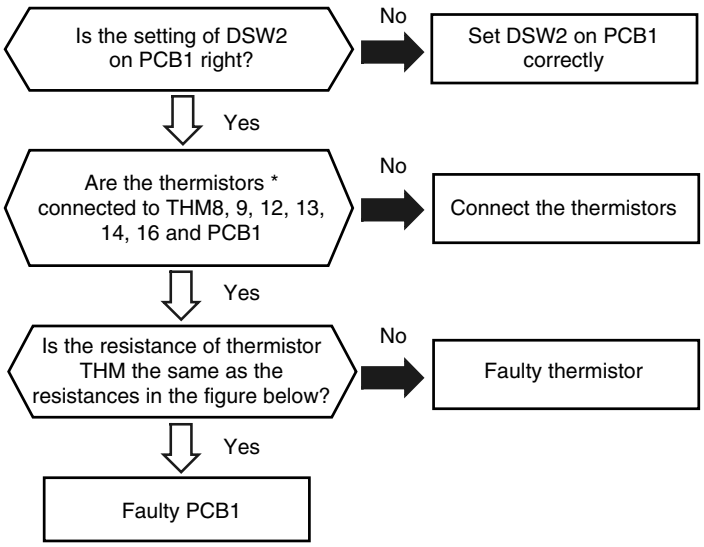


8

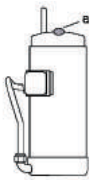
Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty thermistor for the outdoor unit ambient	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the wiring to PCB	Repair the wiring and the connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty

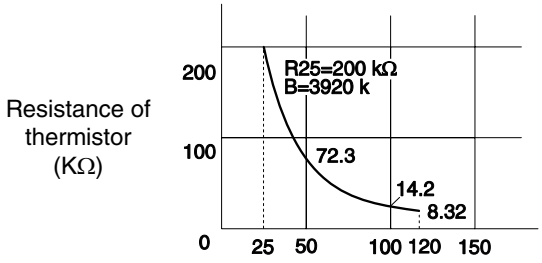
Alarm code	Abnormal operation of thermistor for discharge gas temperature on the top of compressor chamber
23	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB. (*1)
  If you find an abnormal operation of the thermistor, check all the thermistors as shown below.
  ✶ This alarm code is displayed when the thermistor is short-circuited (less than 0.9 kΩ) for one second or cut (greater than 5946 kΩ) during the operation.

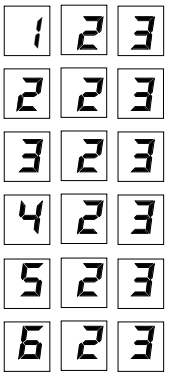


■ Position of the Thermistor

		Model RAS-[HP]FSN(E) / FXN(E)						Thermistor position (a)
Thermistor ref.	Display	5	8 10 12	14 16	18 20 22	24 26	28 30 32 36 42	
THM8	Fd1	Inverter						
THM9	Fd2		fix compressor					
THM12	Fd3							
THM13	Fd4							
THM14	Fd5							
THM16	Fd6							
No. of compressors		1	2	3	4	5	6	



Characteristics of Thermistor

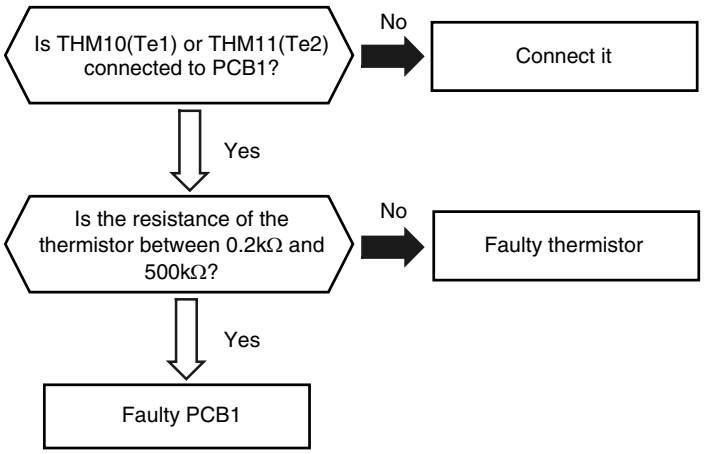


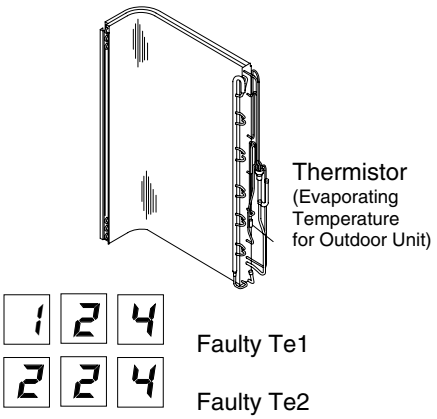
(*1) Indication on the display of the outdoor unit PCB

Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty discharge gas thermistor	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the wiring to PCB	Repair the wiring and the connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty
Incorrect setting of DSW2 on PCB1		Check the setting of DSW2 on PCB1	Correctly set DSW2 on PCB1

Alarm code	
24	**Abnormal operation of the thermistor for the evaporating temperature during the heating process (outdoor unit)**

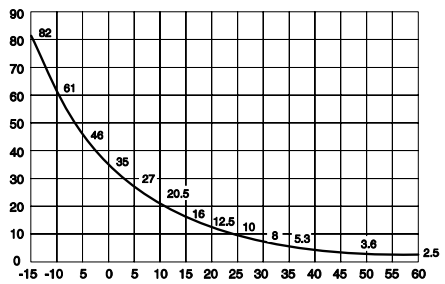
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section.
  The unit number and the alarm code are displayed on the display of the outdoor unit PCB. (*1)
  If you find an abnormal operation of the thermistor, check all the thermistors as shown below.
  - ✶ The evaporating thermistor during the heating process is attached to the heat exchanger as shown in the figure below.
    If thIs the thermistor is faulty, such as short-circuit (less than 0,2kΩ) or cut (more than 840kΩ) during eight minutes continuously, this alarm is displayed. The position is indicated below.





(*1) Indication on the display of the outdoor unit PCB

Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty thermistor for the evaporating temperature during heating	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect Connection	Check the wiring to PCB	Repair the wiring and the connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty

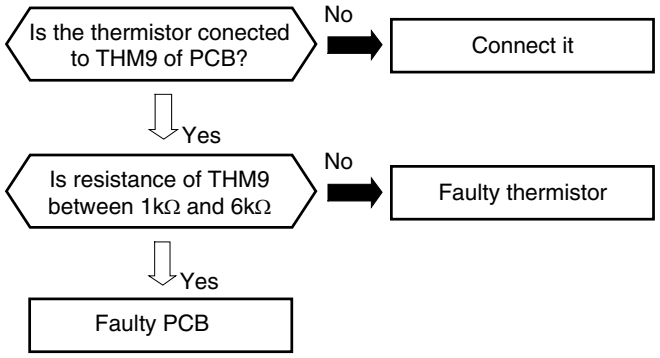


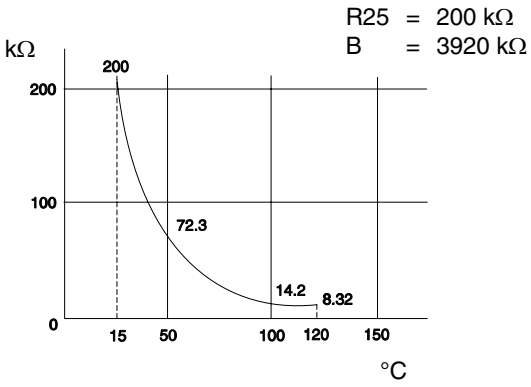
Thermistor characteristics

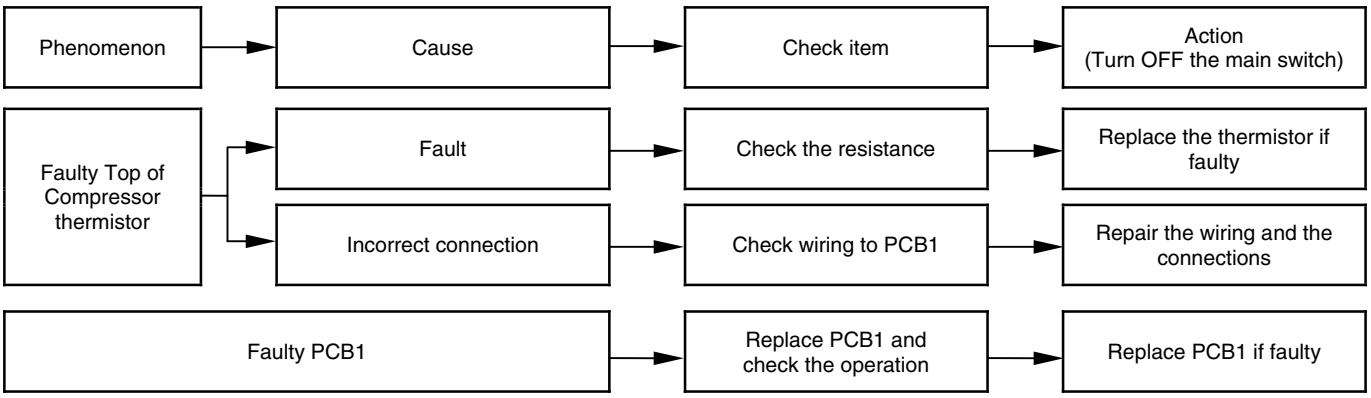
Alarm code	
26	**Abnormal operation of the thermistor for suction gas temperature (Suction compressor thermistor FSVNE)**

The RUN LED flickers and "ALARM" is displayed on the remote control switch.
The unit number, the alarm code and the unit code are alternately displayed on the set temperature section.
The unit number and the alarm code are indicated on the display of the outdoor unit PCB.

✶ This alarm code is indicated when the thermistor is short-circuited (less than 1 kΩ) or cut (greater than 6 MΩ) during the cooling or heating operation.







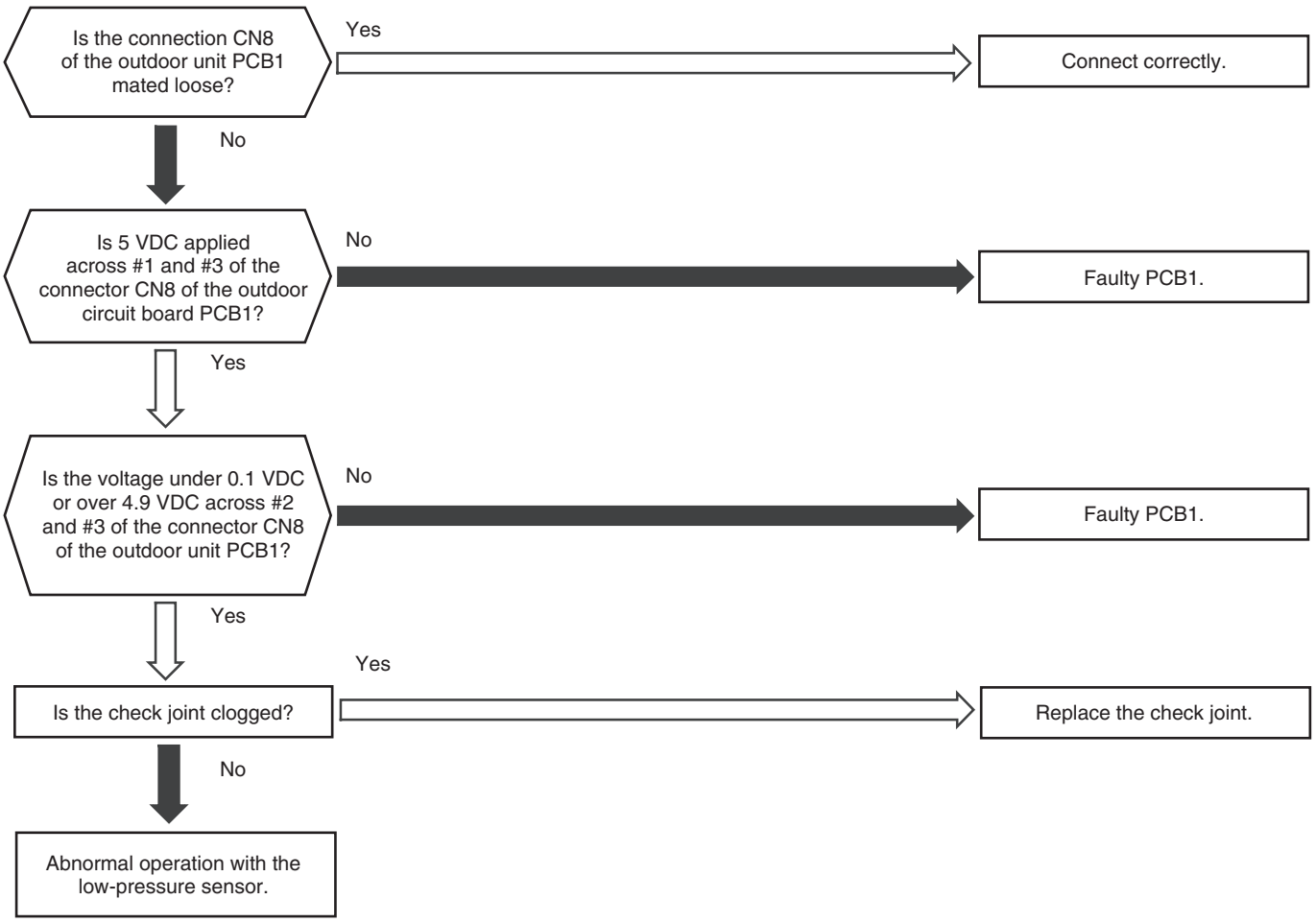
Temperature (°C)	Resistance (kΩ)
0	640.44
5	500.66
10	394.16
15	312.41
20	249.20
25	200.00
30	161.45
35	131.06
40	106.96
45	87.74
50	72.32
55	59.97
60	49.96

Temperature (°C)	Resistance (kΩ)
65	41.79
70	35.11
75	29.61
80	25.07
85	21.31
90	18.17
95	15.55
100	13.35
105	11.50
110	9.93
115	8.60
120	7.47
125	6.51

The resistance value has fudge factor (±10%)

Alarm code	
29	**Abnormal operation of the low-pressure sensor for the outdoor unit**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the pressure sensor voltage decreases lower than 0.1 V or increases higher than 4.9V during the operation.

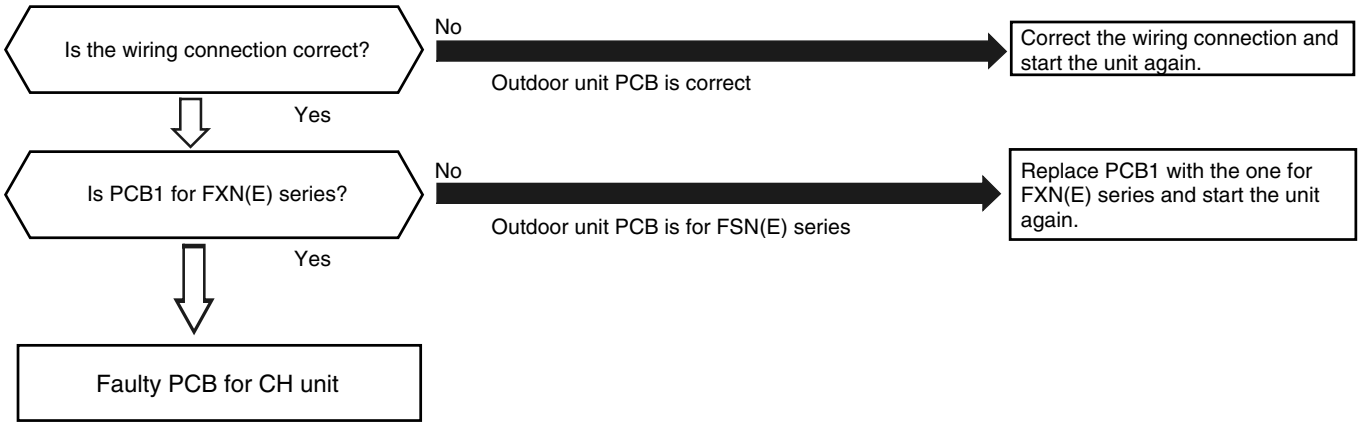


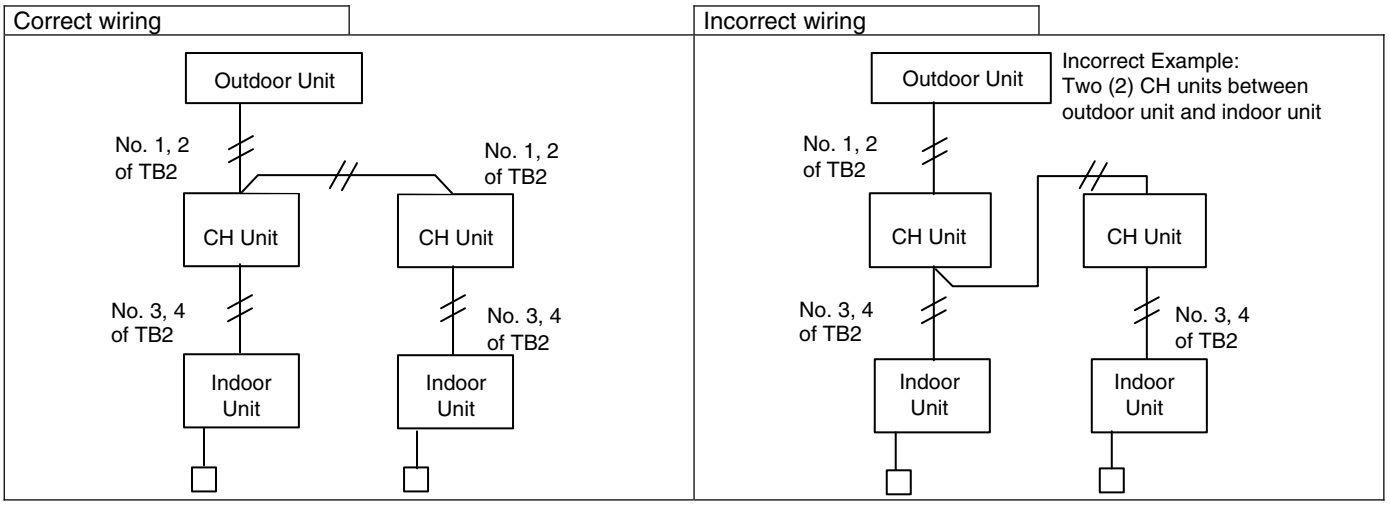
8

Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty high-pressure sensor	Fault	Check that the output voltage is correct.	Replace the pressure sensor if faulty.
	Incorrect connection	Check the connections.	Repair the wiring and the connections.
Faulty PCB		Replace PCB and check the operation.	Replace PCB if faulty.
Indicated pressure value is excessively high or low	Malfunction of the pressure sensor due to a faulty check joint	Check the check joint for clogging.	Replace the check joint.

Alarm code	
30	**Incorrect wiring connection (FXN(E) series only)**

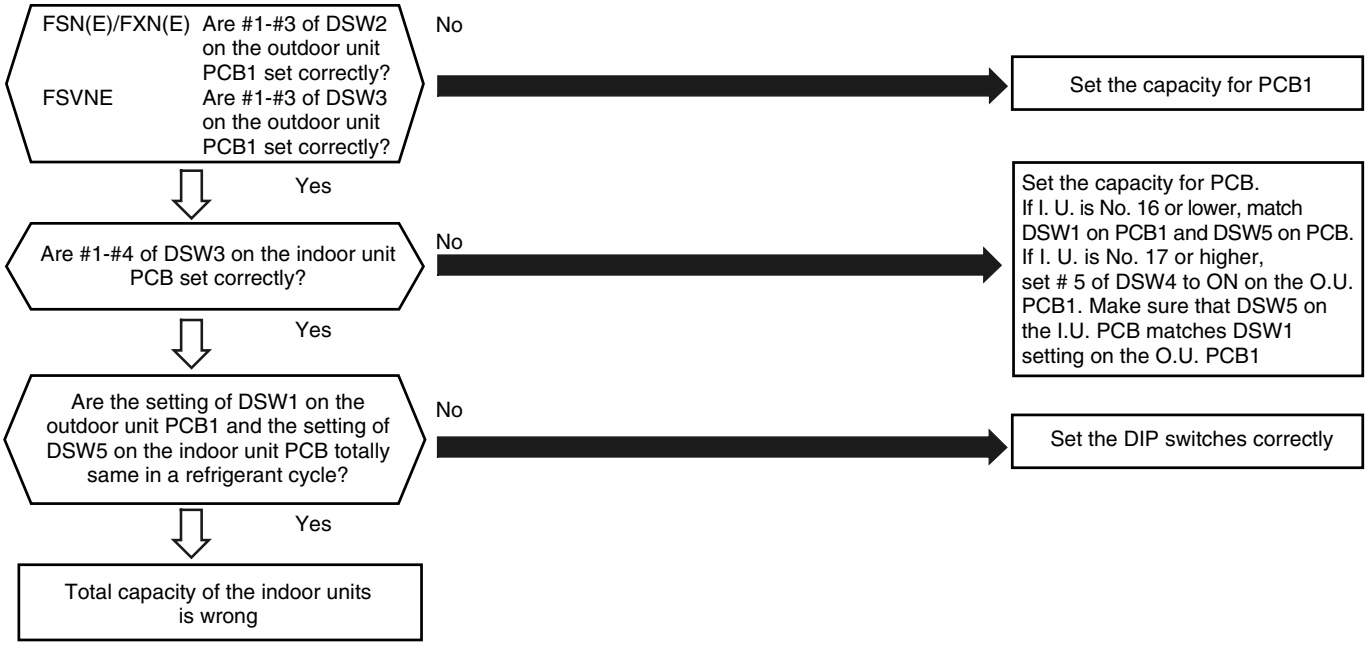
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when there are more than two CH units connected between outdoor unit and indoor unit due to incorrect wiring connection.
  - ✶ This alarm code is displayed when the outdoor unit PCB (PCB1) for FXN(E) series is attached incorrectly to the CH Unit series outdoor unit.





Alarm code	
31	**Incorrect capacity setting or combined capacity between the indoor units and the outdoor unit**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the DSW2 (DIP switch for the capacity setting) on the outdoor unit PCB1 is not set (all the settings from #1 to #3 are at the OFF side) or when the DSW2 has not been correctly set. (FSN(E)/FXN(E))
  - ✶ This alarmcode is displayed when the DSW3 (DIP switch for the capacity setting) on the outdoor unit PCB1 is not set or when DSW3 has not been correctly set. (FSVNE)
  - ✶ This alarm code is displayed when the total indoor unit capacity is smaller than 50% or greater than 150% of the combined outdoor unit capacity.



Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Incorrect capacity setting of the indoor unit		Check the combination of the indoor units and the capacity setting on PCB	Correctly set the DIP switch DSW3
Incorrect capacity setting of the outdoor unit		Check the capacity setting on the outdoor unit PCB	Correctly set the DIP switch DSW2
Total indoor unit capacity that is connected to the outdoor unit is beyond the permissible range		Check the outdoor unit model by calculating the total indoor unit capacity	Make sure that the total indoor unit capacity is from 50% to 130%
Refrigerant cycle setting of the outdoor unit and the indoor unit is different		Check the refrigerant cycle setting on outdoor unit PCB and indoor unit PCB	Set them correctly. Match DSW1 on outdoor PCB and DSW5 on indoor PCB

Combination

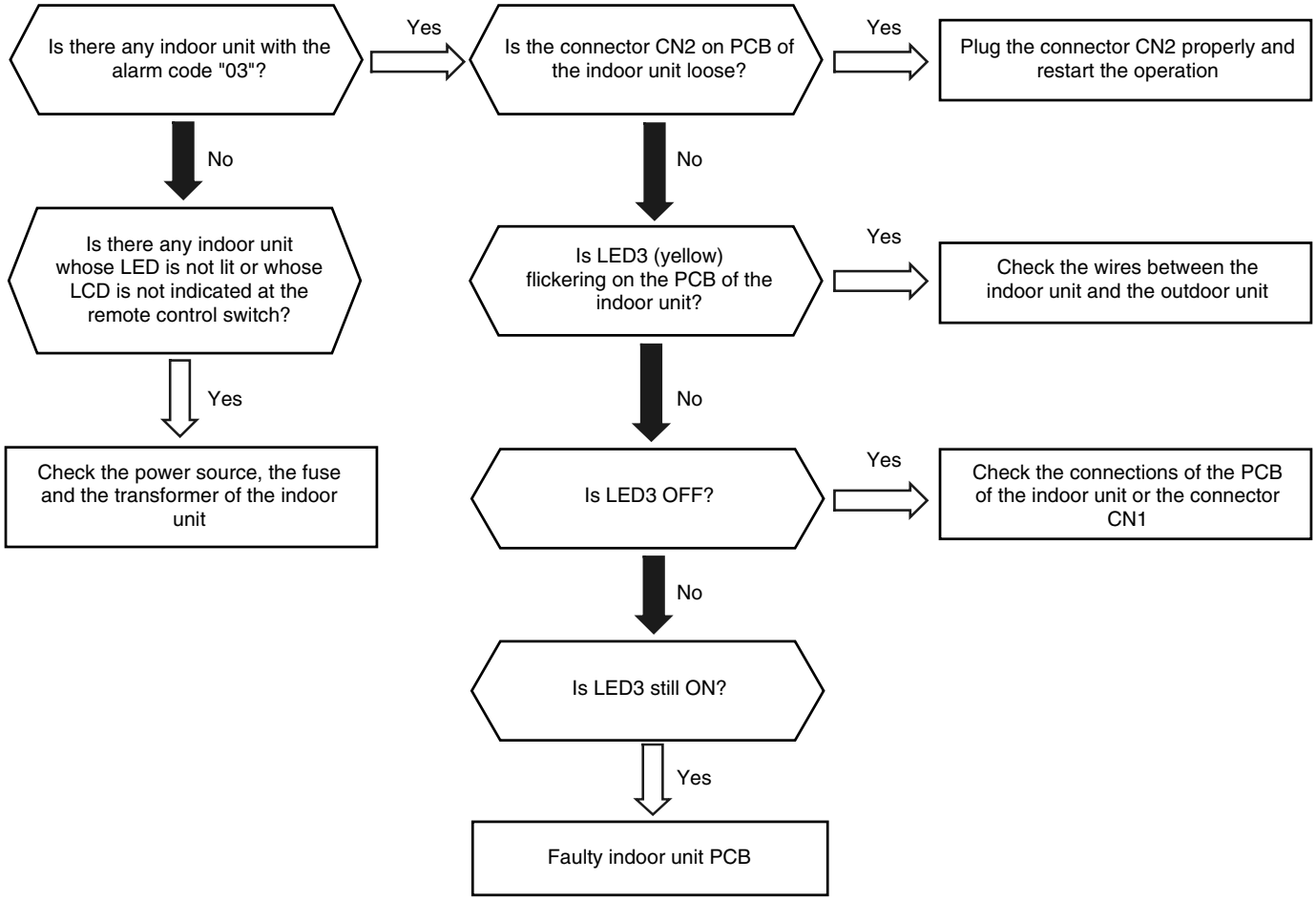
Outdoor unit model	Combined Indoor Unit	
	Total quantity *1)	Total capacity (HP)
RAS-2FSVNE	1~4	1.5-3.9
RAS-4FSVNE	1~6	2.5-5.2
RAS-5FSVNE	1~7	2.5-6.5
RAS-5FSN	1~8	2.5-6.5
RAS-8FSN(E)/FXN(E)	2~13	4.0-10.4
RAS-10FSN(E)/FXN(E)	2~16	5.0-13.0

Outdoor unit model	Combined Indoor Unit	
	Total quantity *1)	Total capacity (HP)
RAS-16FSN/FXN	2~20	8.0-20.8
RAS-20FSN/FXN	2~20	10.0-26.0
RAS-24FSN/FXN	2~27	12.0-31.2
RAS-30FSN/FXN	2~32	15.0-39.0
RAS-36FSN	2~32	18.0-46.8
RAS-42FSN	2~32	21.0-54.6

Note: *If the capacity of one Indoor Unit is the same as the capacity of the Outdoor Unit, the system can operate.*

Alarm code	Abnormal operation in the transmission of other indoor units
32	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed on the remote control switch of other indoor unit when no transmission data is issued from a malfunctioning indoor unit for more than 60 minutes after receiving the transmission data from the indoor unit.



Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Abnormal transmission from other units	Abnormal Transmission Indoor unit→Outdoor unit Outdoor unit→Indoor unit	Check the indoor unit with the alarm code "03"	Take action according to the information on alarms 03 and 04
	Incorrect power supply (to the indoor unit) *1)	Check the indoor unit with no light ON on the remote control switch	Take action according to the information on Abnormal transmision between the remote control switch and the indoor unit
	Faulty indoor unit PCB	If all the indoor units display alarm code "32", check PCB by means of the self-check mode for all indoor units	Replace PCB if faulty

*1): This abnormal operation is displayed on an indoor unit which is normal, since the malfunction is due to an abnormal operation of the transmission of the indoor units or due to an abnormal operation of the power source in the same refrigerant cycle and electrical system. If the power source is abnormal, the abnormal operation cannot be displayed on its indoor unit. Therefore, this alarm code is displayed on the remote control switch of other normal indoor unit.

Alarm code	Incorrect indoor unit number setting
35	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed five minutes after the power is supplied to the outdoor unit when the indoor unit number which is connected to the outdoor unit is duplicated by the setting of the RSW.

In the case of H-LINK System, this alarm code is displayed when the DSW1 or DSW4 of the outdoor unit PCB and the DSW5 of the indoor unit PCB are incorrectly set.
In this case, correctly set DSW1 or DSW4 on the outdoor unit PCB and DSW5 on the indoor unit PCB after turning off the main switch.

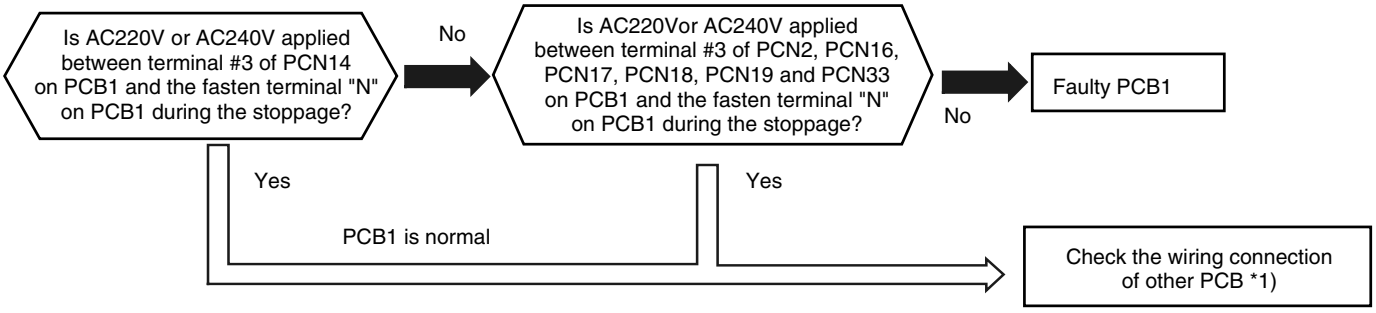
Alarm code	Incorrect combination of the indoor unit
36	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the outdoor unit is connected with another type of indoor unit.

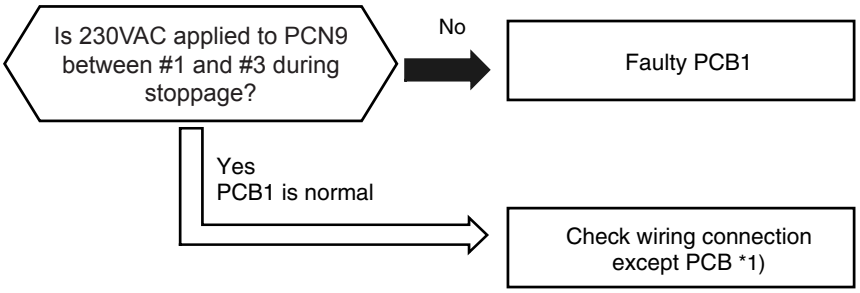
Alarm code	
38	**Abnormal operation of picking up the circuit for the protection (outdoor unit)**

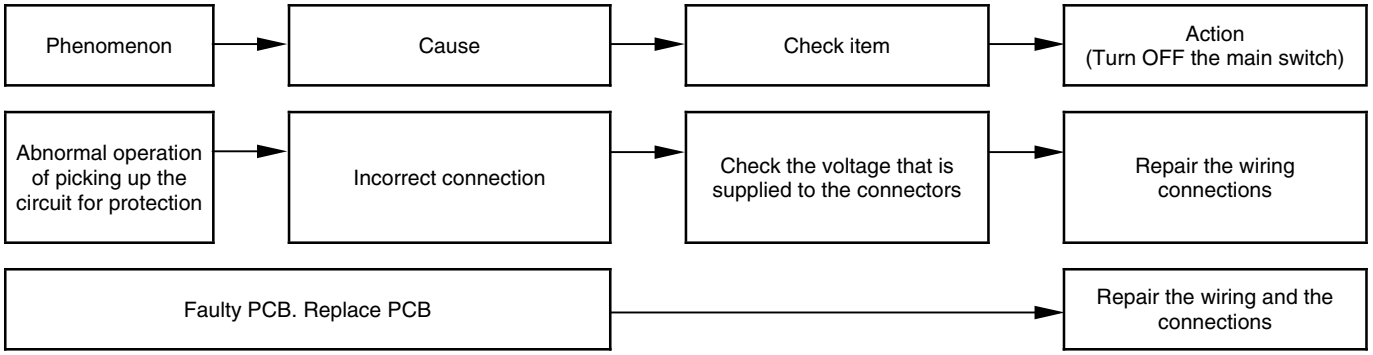
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when AC220V or AC240V is supplied to the voltage between the terminal #3 of PCN14 on PCB1 and the fasten terminal N on PCB1 in the outdoor unit during the inverter compressor stoppage. This alarm code is displayed when no signal is detected for five seconds when the outdoor fan stops.

■ FSN(E)/FXN(E)



■ FSVNE





*1): FSN(E)/FXN(E). Check the wiring system that connects to PCN14, PCN2, PCN16, PCN17, PCN18, PCN19 and PCN33 on PCB1.
*1): FSVNE. Check the wiring system connecting PCN9 on PCB.

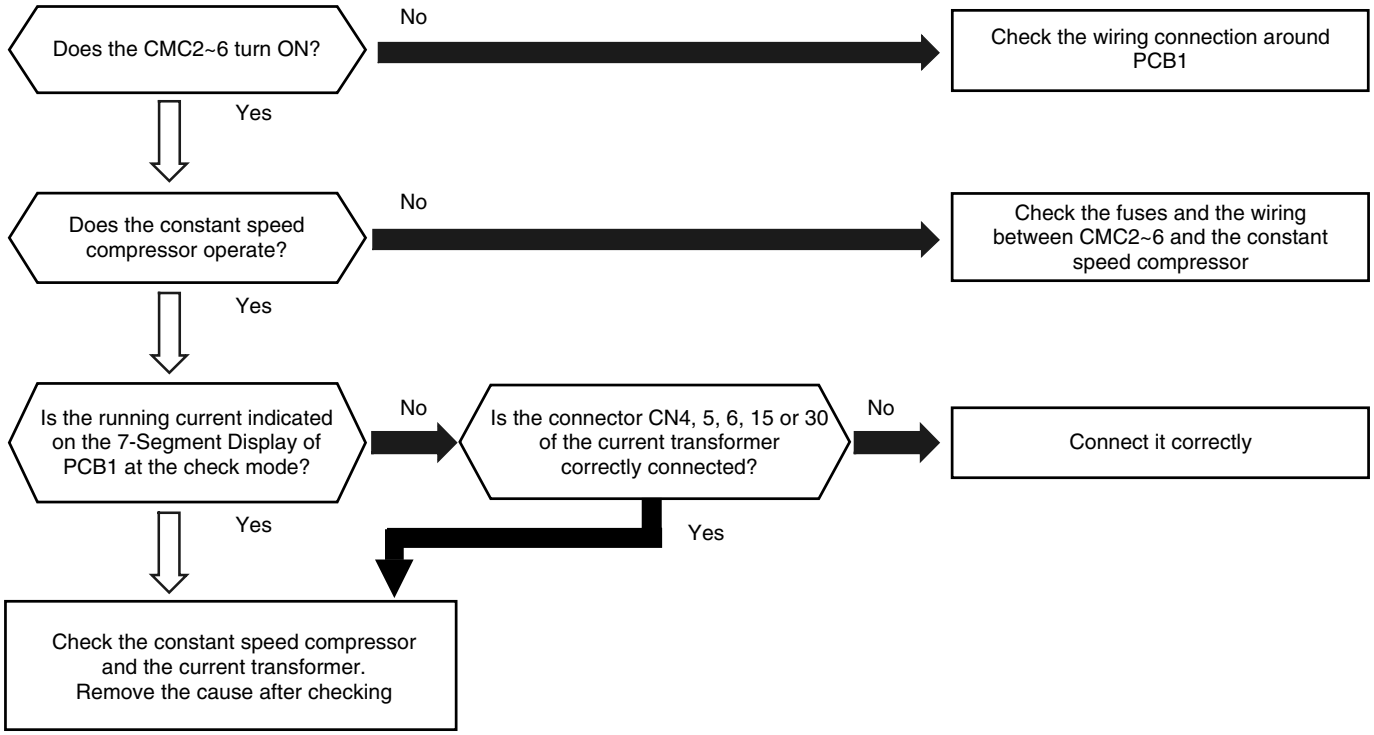
Alarm code	
39	**Abnormal operation of the running current at the constant speed compressor**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section.
  The unit number and the alarm code are displayed on the display of the outdoor unit PCB.

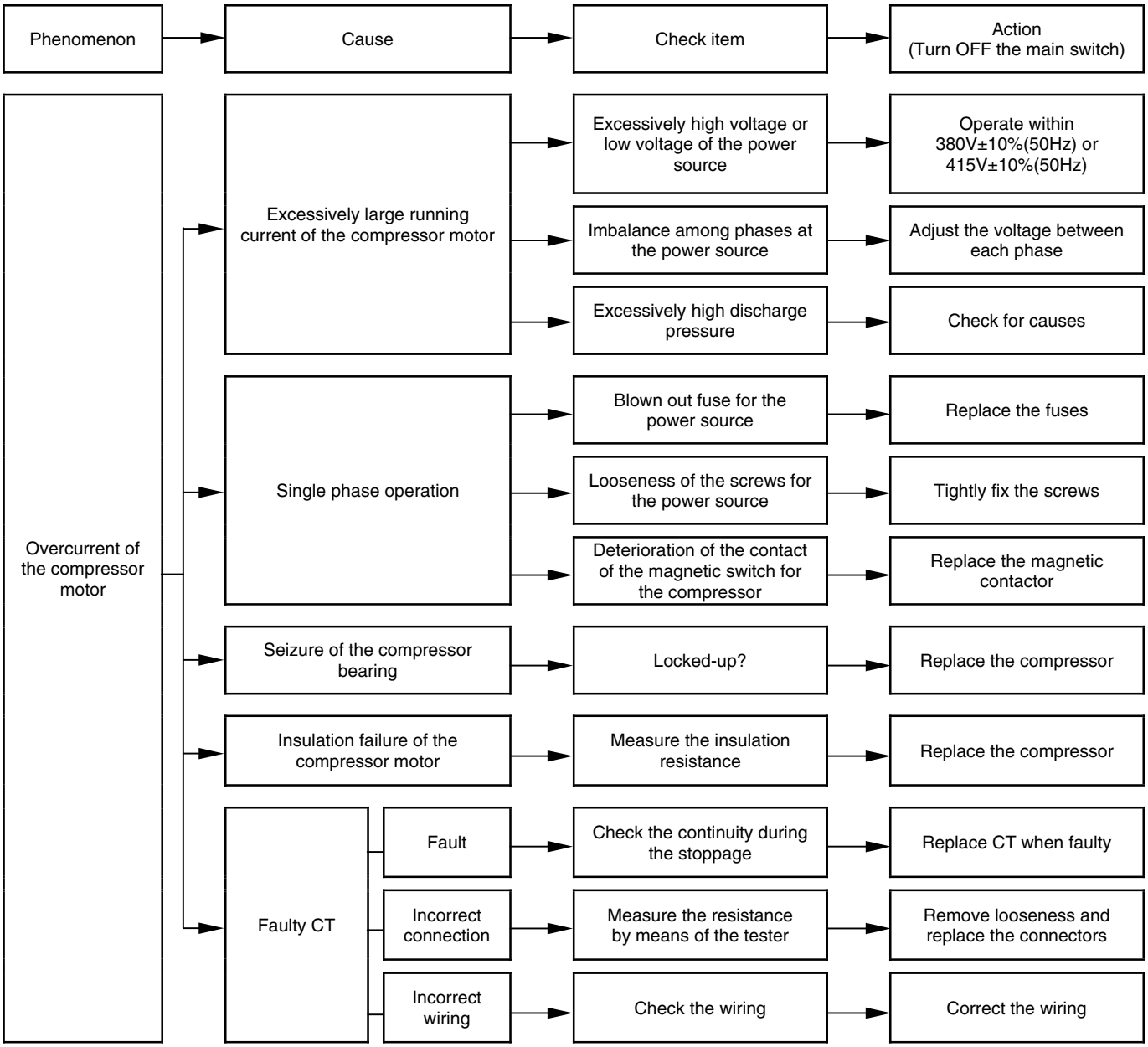
This alarm code is displayed when the following conditions occurs:

The running current of the constant speed compressor exceeds the value of the overcurrent limitation during the operation.

The running current of the constant speed compressor detected is 0A, this value is the same 3 minutes after stopping all the compressors and this phenomenon occurs three times within 30 minutes.

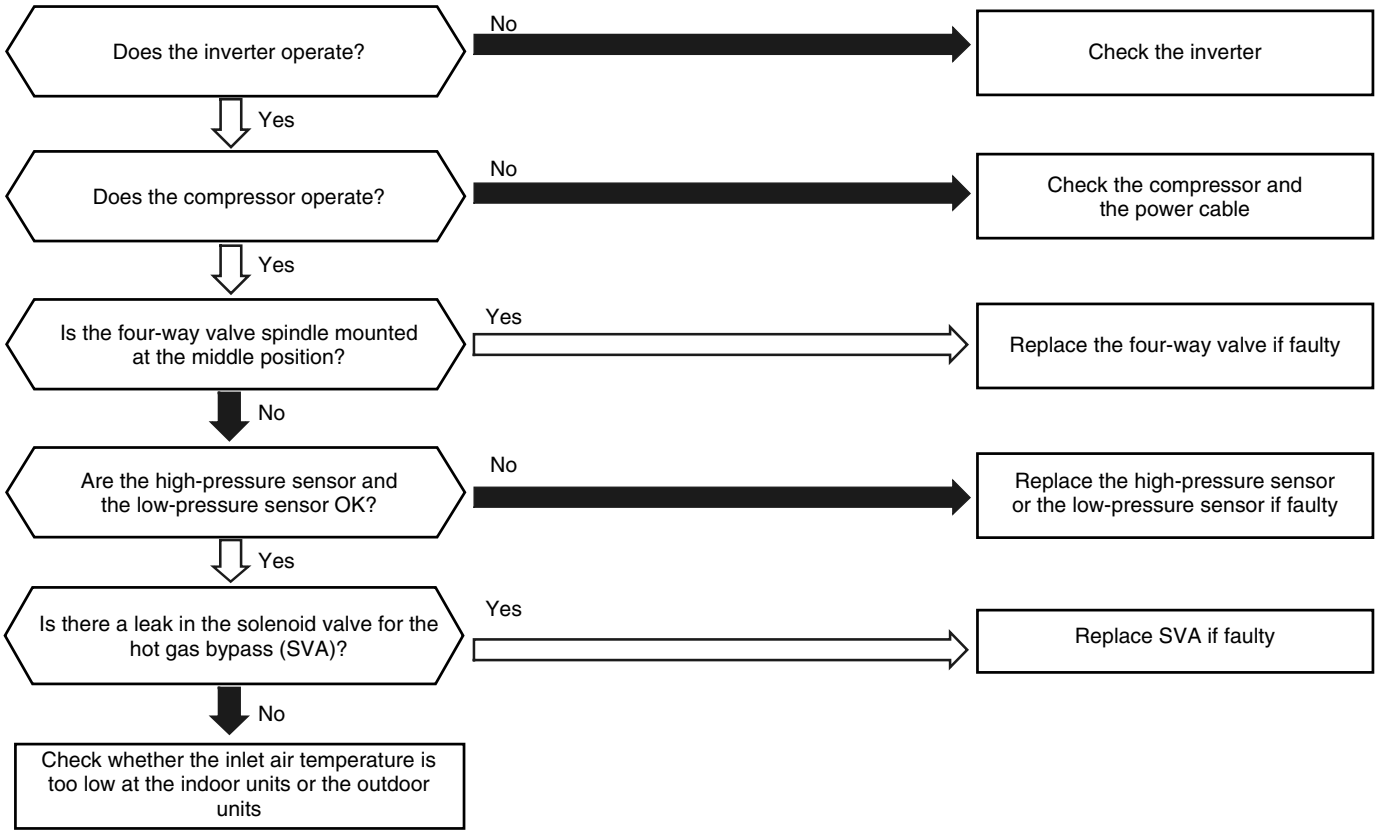


Indication of the 7-segment display	Abnormal operation of the constant speed compressor
2 3 9	MC2
3 3 9	MC3
4 3 9	MC4
5 3 9	MC5
6 3 9	MC6



Alarm code	
43	**Activation for protecting the system from the low compression ratio**

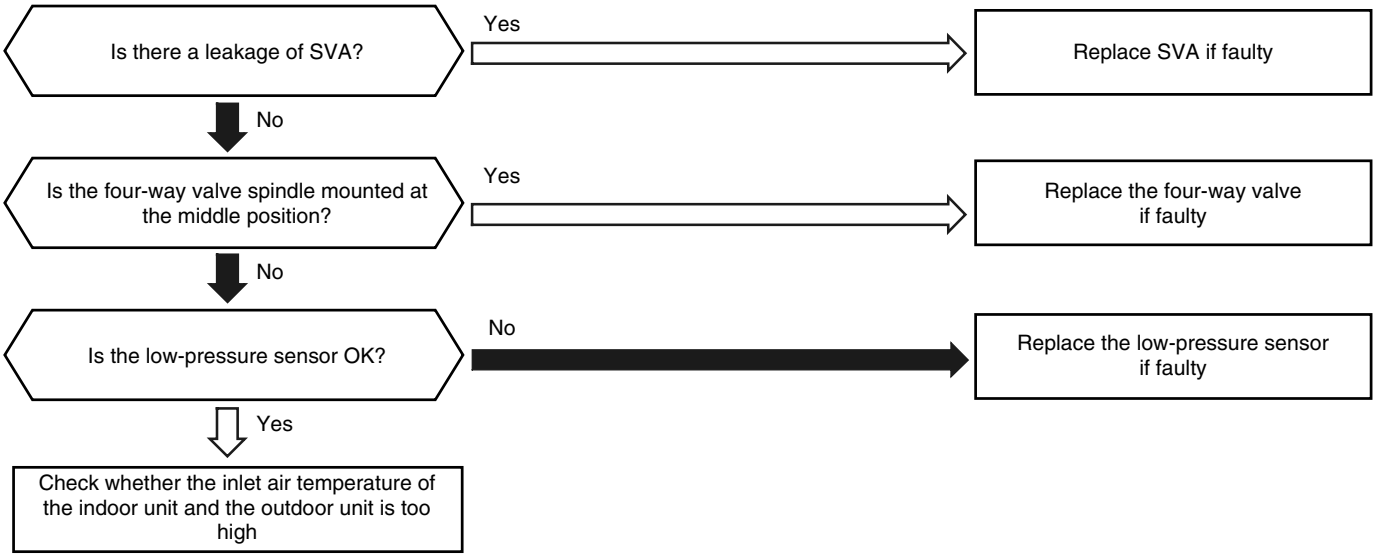
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section, The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when a compression ratio , ε={(Pd + 0.1) /(Ps + 0.1)} is calculated from a discharge pressure (MPa) and a suction pressure (MPa), and the condition which is lower than ε= 1.8 occurs three or more than three times in 30 minutes.



Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Excessively low compression ratio	Inverter is not functioning	Check the inverter	Repair the faulty part
	Compressor is not operating	Check the compressor	Replace the comp. if faulty
	Valve stoppage at medium position of 4-way valve	Measure the suction pipe temp. of the 4-way valve	Replace the 4-way valve if faulty
	Abnormal operation of the high-pressure sensor or the low-pressure sensor	Check the connector for PCB, the power source and the pressure indication	Replace the sensor if faulty
	Excessively low air inlet temperature of the indoor unit	Check the indoor unit and the outdoor unit air temp. thermistor	Replace the thermistor if faulty
	Leakage of the solenoid valve (outdoor unit)	Check the solenoid valve	Replace SVA if leaking
	Leakage of solenoid valve: SVD1, SVS1 of CH-Unit	Check solenoid valve	Replace SVD1 and SVS if leaking

Alarm code	
44	**Activation for protecting the system from excessively high suction pressure**

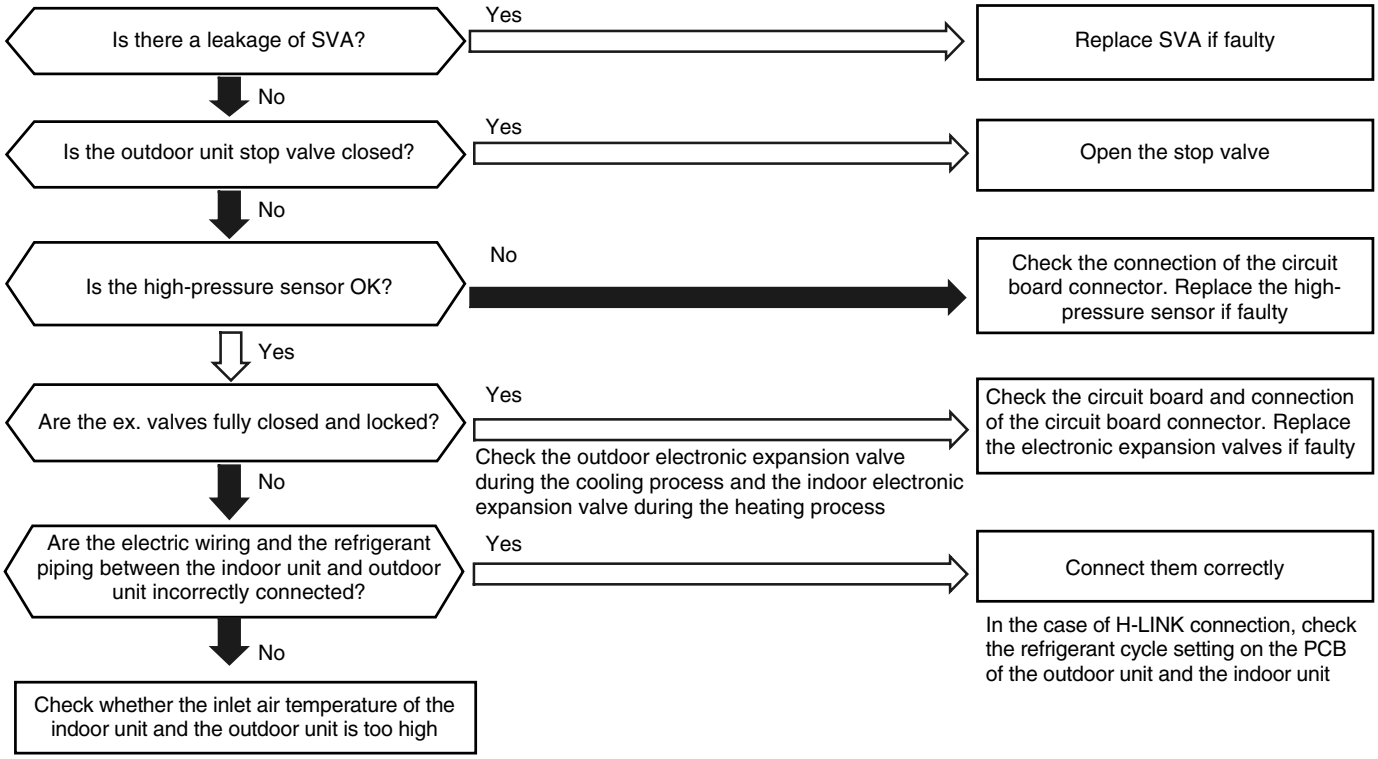
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the compressor is operated under the conditions which are higher than 1.5 MPa of the suction pressure and the alarm has two or more than two occurrences in 30 minutes.



Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Excessively high suction pressure	Leakage of SVA	Check the outlet pipe temp. of SVA	Check the connect wires. Replace SVA if faulty
	Valve stoppage at the medium position of the 4-way valve	Measure the suction gas temp. of 4-way valve	Replace the 4-way valve if faulty
	Abnormal suction pressure sensor	Check the connectors of PCB and the power source	Replace the sensor if faulty
	Excessively high indoor unit and outdoor unit suction air temperature	Check the indoor unit and the outdoor unit suction air temp. thermistor	Replace the thermistor if faulty
	Leakage of solenoid valve: SVD1, SVS1 of CH-Unit	Check solenoid valve	Replace SVD1 and SVS if leaking

Alarm code	
45	**Activation for protecting the system from excessively high discharge pressure**

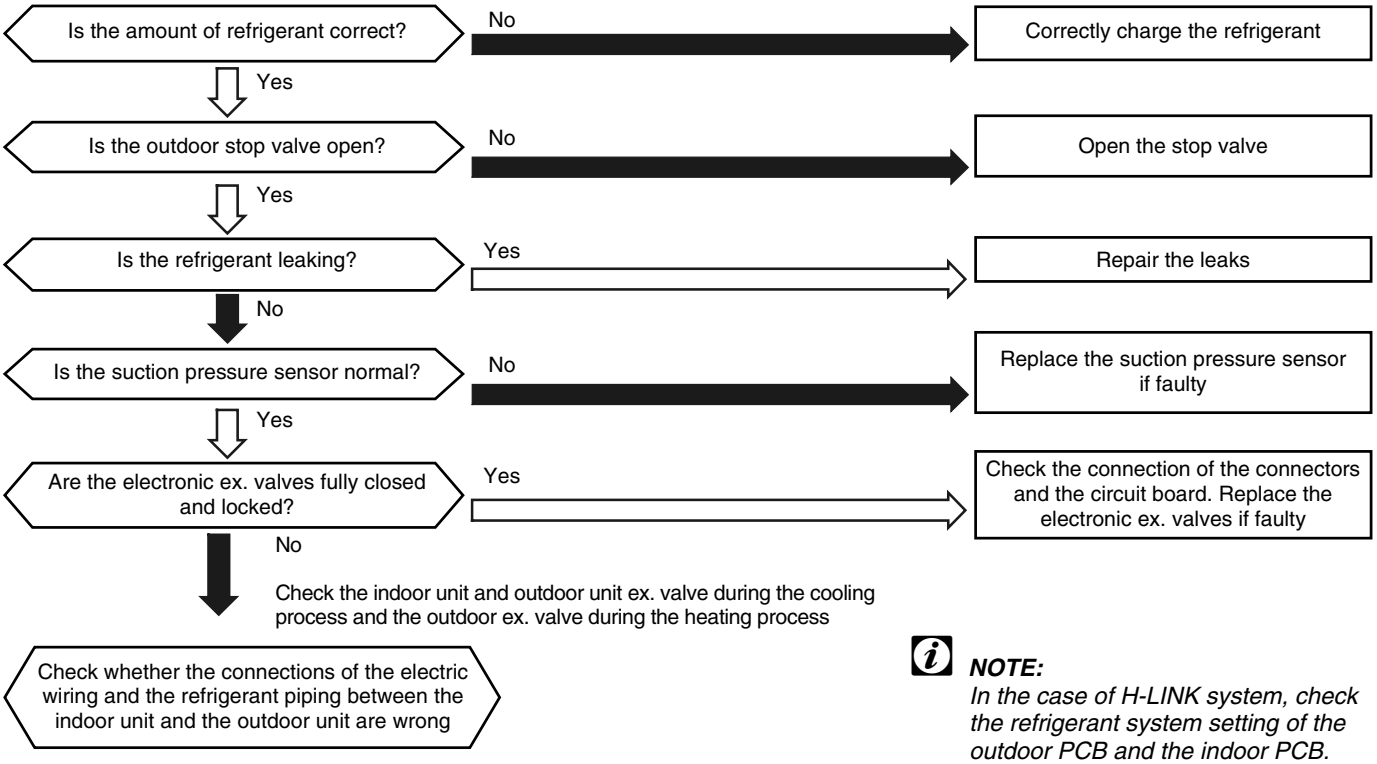
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the compressor is operated under the conditions which are higher than 3.8 MPa of the discharge pressure and the alarm has three or more than three occurrences in 30 minutes.



Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Excessively high discharge pressure	Leakage of SVA (outdoor unit)	Check the outlet temp. of SVA	Check the connection. Replace SVA if faulty
	Closed stop valve	Check the stop valve	Open the stop valve
	Abnormal high-pressure sensor	Check the connectors for PCB	Replace the pressure sensor if faulty
	Excessively high air inlet temp. of the indoor unit and the outdoor unit	Check the thermistor for inlet air temp. of the indoor unit and the outdoor unit	Replace the thermistor if faulty
	Incorrect connection between indoor unit and outdoor unit	Check electrical system and ref. cycle	Correctly connect
	Locked Ex. valve with fully closed opening	Check the connector for PCB	Repair connector for PCB or ex. valve. Replace it if faulty
	Fully closed solenoid valve SVD1 (CH-Unit)	Check solenoid valve SVD1 opening in heating	Replace coil or CH-Unit if faulty
Stoppage of the indoor fan <wall type only>	Blown out fuses	Check the continuity of fuses	Replace the fuses
	Faulty PCB	Replace PCB and check the operation	Replace PCB if faulty

Alarm code	
47	**Activation for protecting the system from excessively low suction pressure (protection from the vacuum operation)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when a suction pressure is lower than 0.09 MPa (0.9 kg/cm²G) for FSN(E)/FXN(E) or 0.02 MPa (0.2 kg/cm²G) for FSVNE for over 12 minutes and the alarm has three or more than three occurrences in one hour.



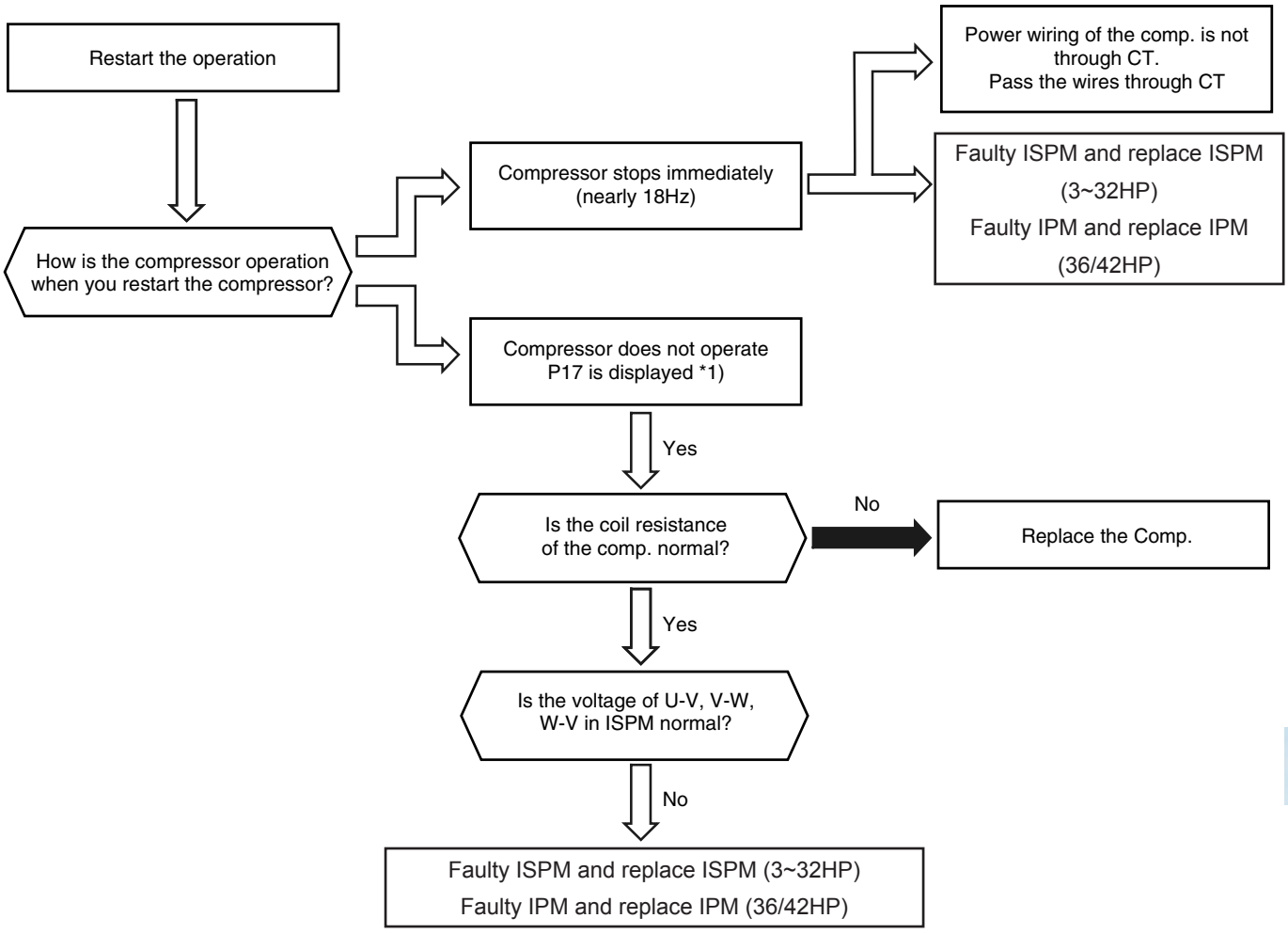
NOTE:
In the case of H-LINK system, check the refrigerant system setting of the outdoor PCB and the indoor PCB.

Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Excessively low suction pressure (in vacuum)	Shortage of ref.	Check the volume of charged ref. or check for leakage	Repair the leakage and correctly charge
	Closed stop valve	Check the stop valve	Open the stop valve
	Abnormal low or high-pressure sensor	Check the connector for PCB	Replace the pressure sensor if faulty
	Incorrect connection between the indoor unit and the outdoor unit	Check the electrical system and the ref. cycle	Correctly connect between the indoor unit and the outdoor unit
	Locked Ex. valve	Check the connector for PCB	Repair or replace the connector of PCB or the ex. valve
Internal Thermostat for Outdoor Fan is Activated in Heating process	Faulty outdoor fan motor	Measure the coil resistance and the insulation resistance	Replace the outdoor fan motor if faulty
	Faulty internal thermostat — Fault	Check for the conduction after the temperature of the outdoor fan motor is decreased	Replace the outdoor fan motor
	Faulty internal thermostat — Incorrect contact	Measure the resistance by means of the tester	Remove looseness and Replace the connector
	Faulty internal thermostat — Incorrect connection	Check the connection	Connect correctly

Alarm code	
51	**Abnormal operation of the current transformer (0a detection)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the current transformer is abnormal (0A detection or 5A alarm condition) and the alarm has more than three occurrences in 30 minutes.

Condition of Activation:
When the frequency of the compressor is maintained at 15~18Hz after the compressor is started, one of the absolute values of the running current at each phase U+, U-, V+ and V- is less than 1.5A (including 1.5A).



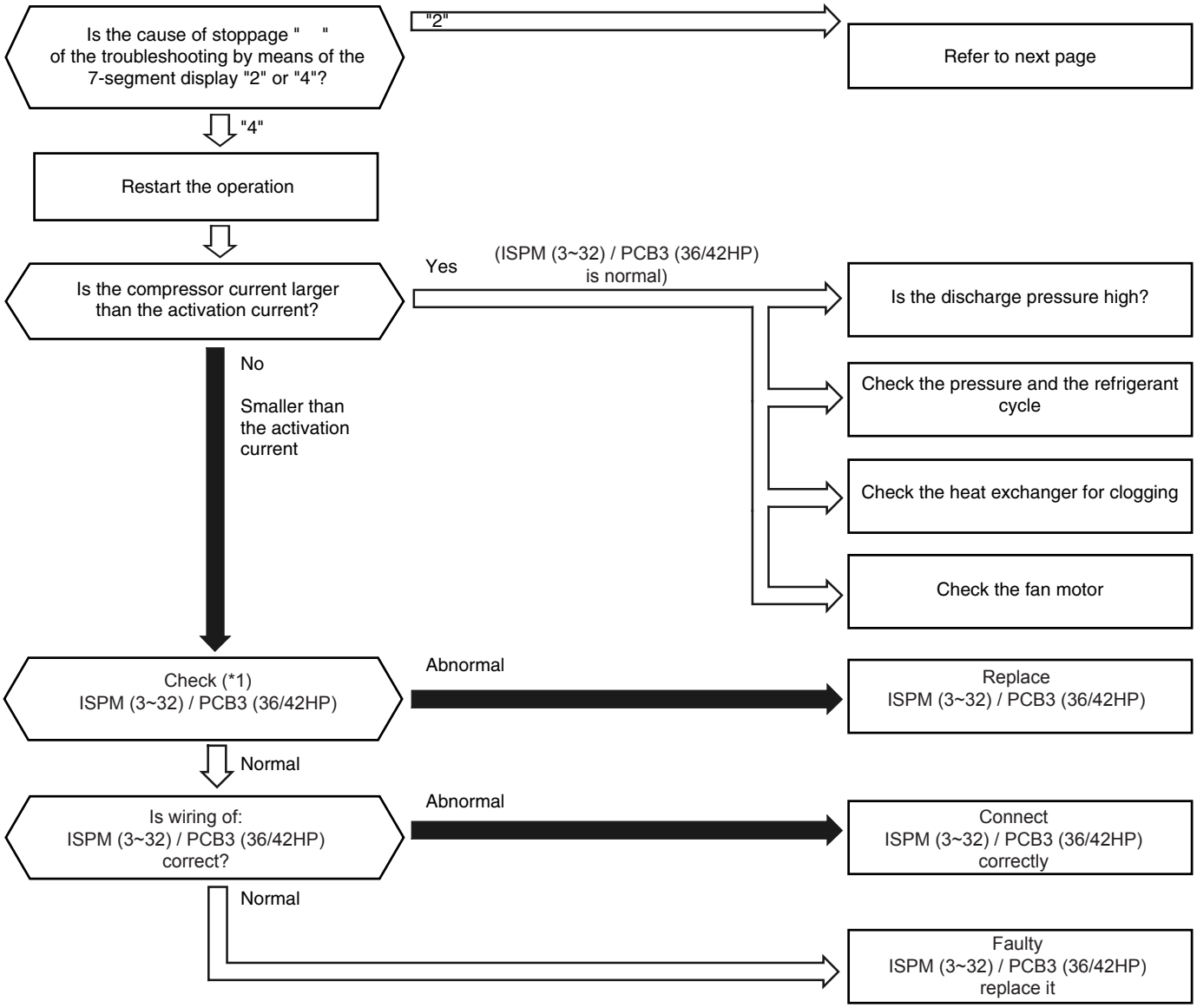
*1): P17 is displayed on the 7-segment display on the outdoor unit PCB.

Alarm code	
52	**Activation for protecting the inverter against the instantaneous overcurrent (1)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the electronic thermal relay for the inverter is activated six or more than six times in 30 minutes. The retry operation is performed five times.
  - ✶ This alarm code is displayed when the electronic thermal relay for the inverter is activated 6 times in 30 minutes. Two retries are performed.
  - ✶ Conditions:
    1 The inverter current with 105% of the rated current runs continuously for 30 seconds.
    2 The inverter current with 105% of the rated current runs intermittently and the accumulated time reaches up to three and a half minutes, in ten minutes.

Current values appear in the next table:

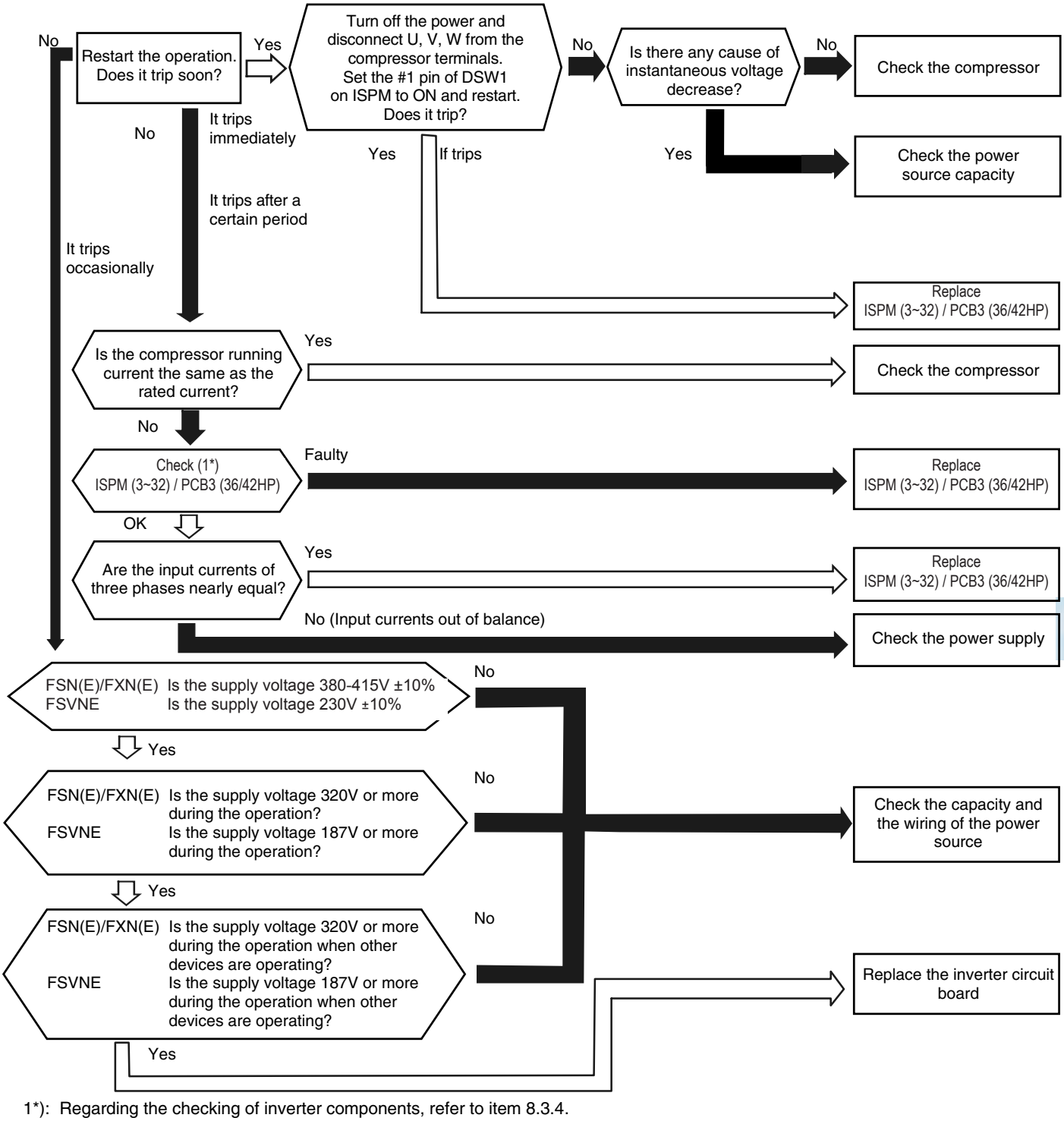
Models	Rated current	
	380~415V 50 Hz (400V for (E))	230V 50 Hz
RAS-5FSN	12.5A	–
RAS-8~32FSN(E)/FXN(E)	13.5A	–
RAS-3FSVNE	–	14.5A
RAS-4FSVNE	–	15.0A
RAS-5FSVNE	–	19.0A
RAS-36/42FSN	23.5A	–



*1): Regarding the checking of inverter components, refer to item 8.3.4.

Alarm code	
52	**Activation for protecting the inverter against the instantaneous overcurrent (2)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the instantaneous overcurrent tripping occurs six times or more than six times in 30 minutes. The retry operation is performed twice.
  - ✶ This alarm code is displayed when the electronic thermal relay for the inverter is activated 6 times in 30 minutes. Two retries are performed.
    Conditions: the inverter current is 105% of the rated current during 30 seconds continuously or intermittently, and the accumulated time is more than three minutes during ten minutes. The inverter current is 150% or greater of the rated current.

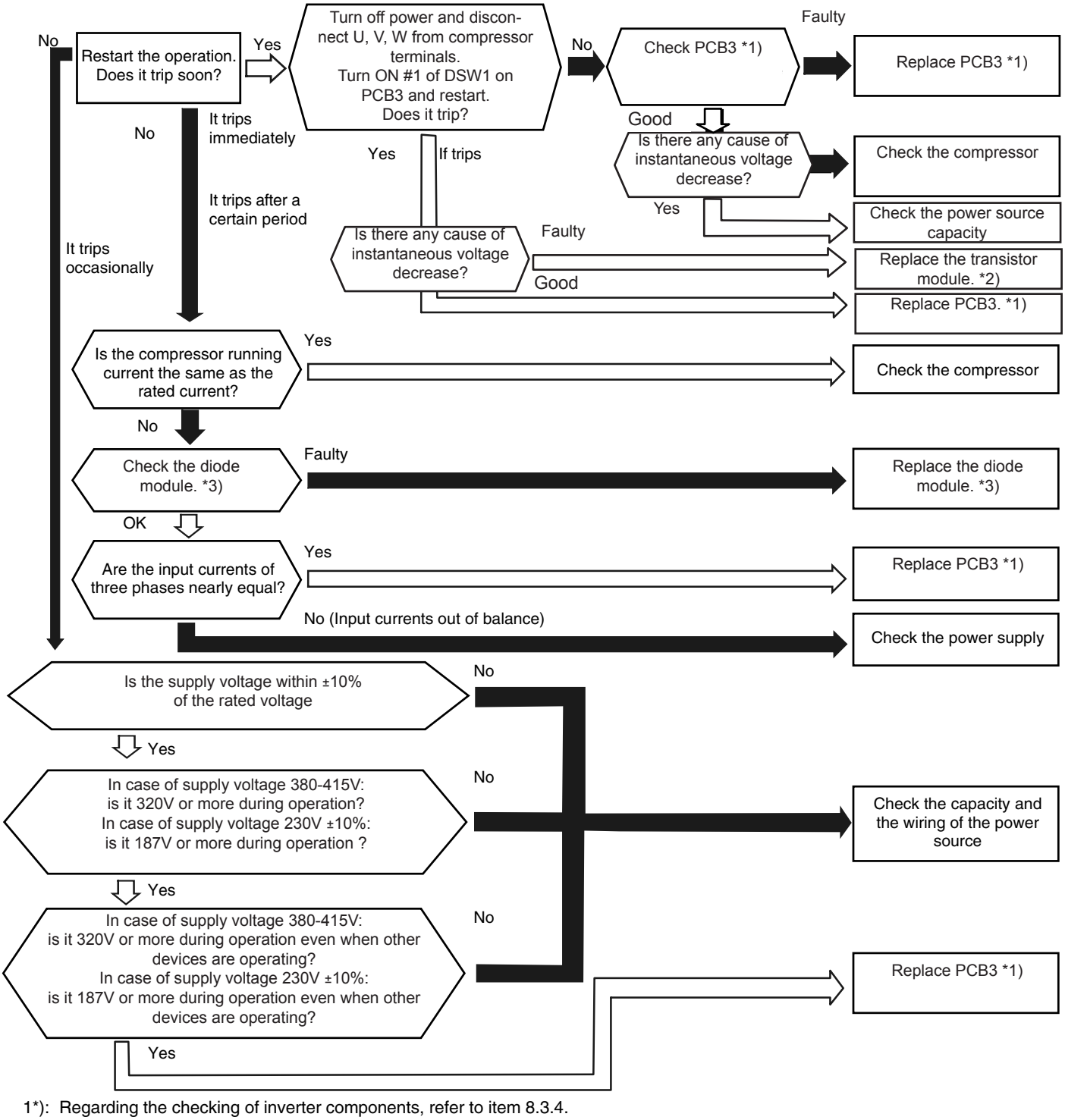


1*): Regarding the checking of inverter components, refer to item 8.3.4.

Alarm code	
52	**Activation for protecting the inverter against the instantaneous overcurrent (3)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✸ The alarm code is indicated when the following conditions occurs at six times within 30 minutes. (Retry operation is performed up to five times.)

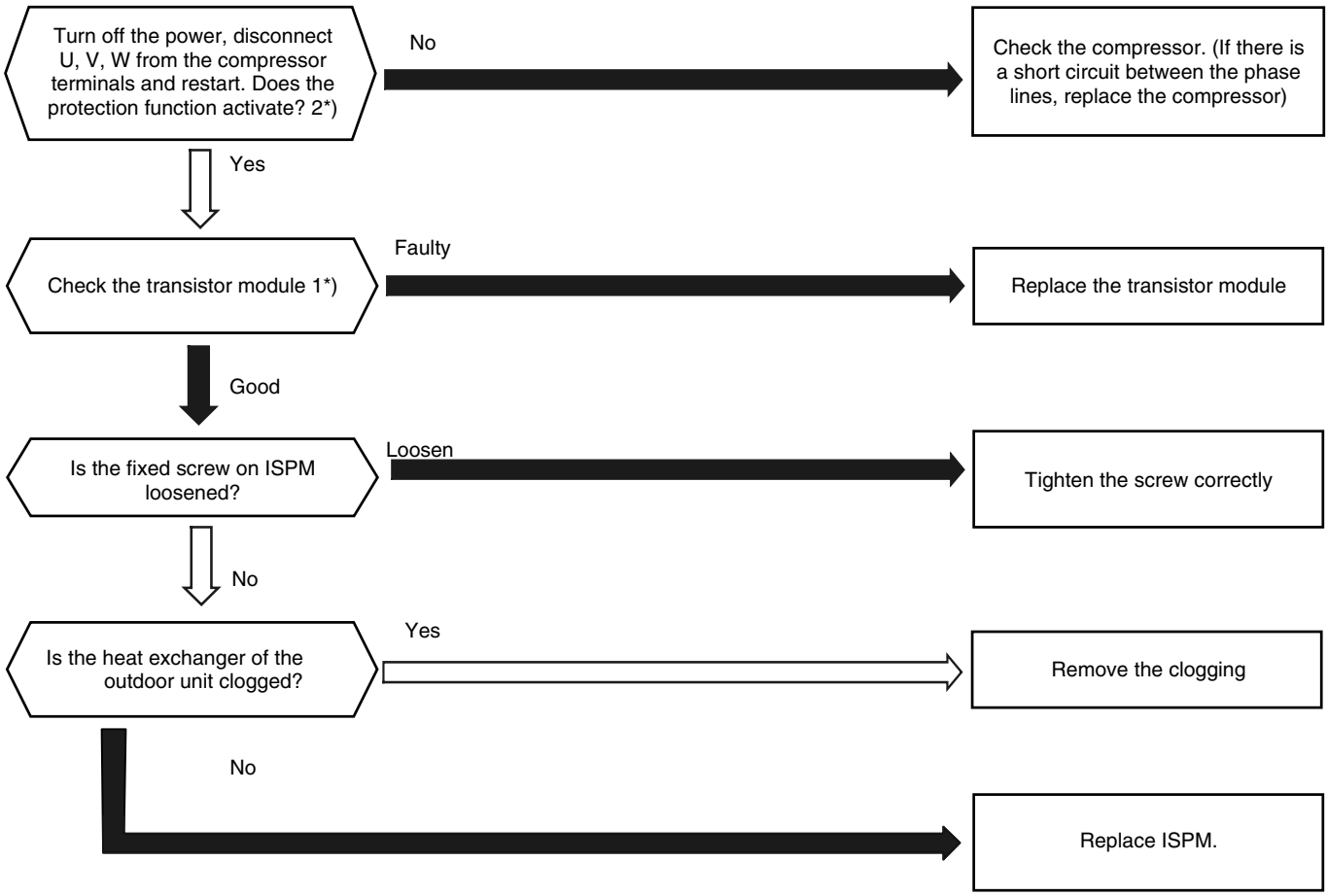
  Conditions:
  Inverter current with 105% of the rated current, (1) runs continuously for 30 seconds or (2) runs intermittently and the accumulated time reaches up to 3 minutes, in 10 minutes or (3) runs over 150% of the rated current.



1*): Regarding the checking of inverter components, refer to item 8.3.4.

Alarm code	Activation for protecting the ISPM
53	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ ISPM has a detection function of the abnormal operation. This alarm is displayed when the ISPM module detects the abnormal operation 7 times or more than 7 times in 30 minutes. The retry operation is performed six times.
    Conditions: the abnormal current to the ISPM, such as short-circuited, grounded, overcurrent or control voltage decrease.



1*): Regarding replacing or checking method for the ISPM refer to item 8.3.4.
2*): Set the #1 pin of DIP switch DSW1 on ISPM to ON when you are restarting with the terminals of the compressor disconnected. After the troubleshooting, set the #1 pin of DIP switch DSW1 on ISPM to OFF.

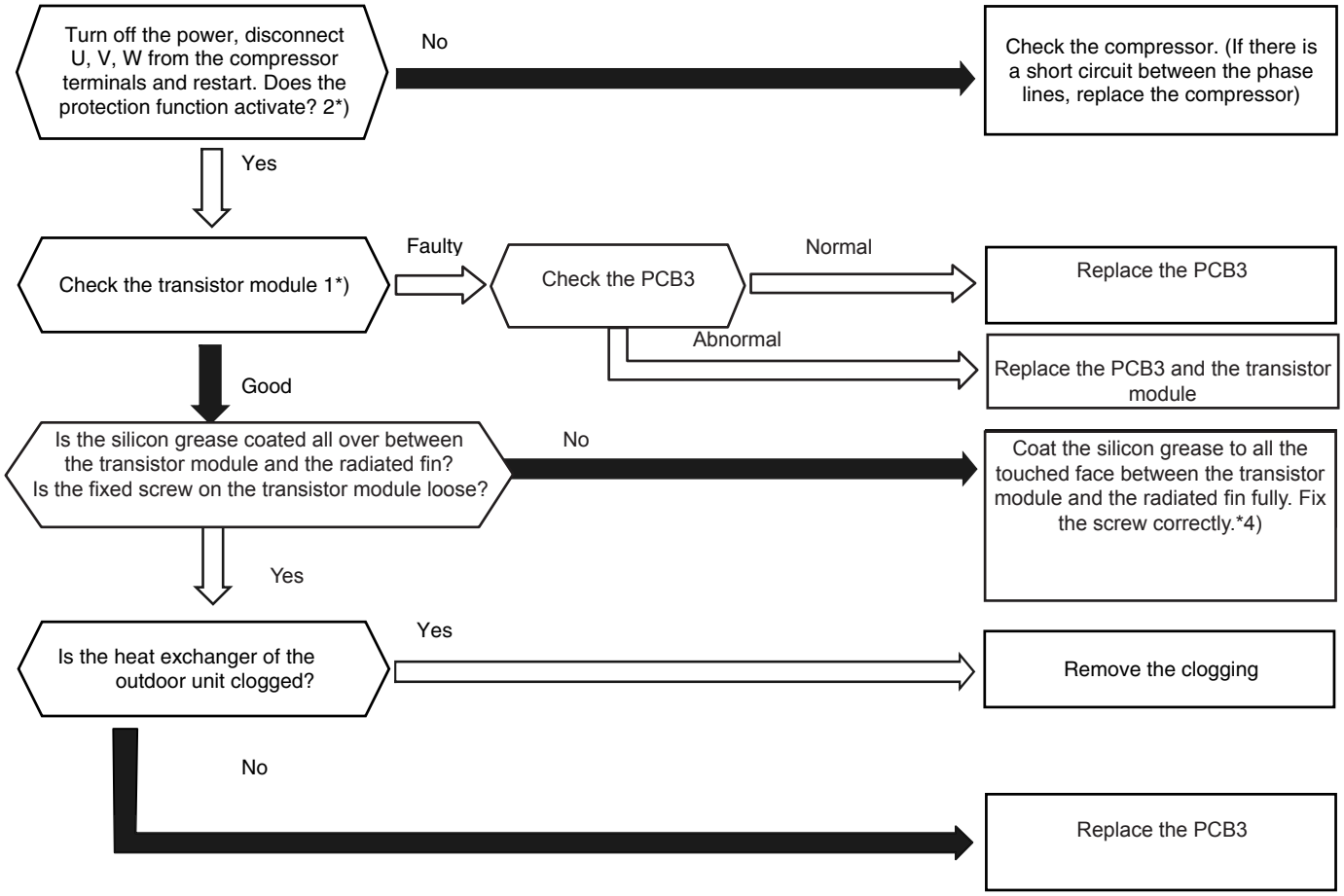
Alarm code	
53	**Activation for protecting the IPM (RAS-36/42FSN)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.

✷ IPM (Transistor Module) have detecting function of abnormality.

This alarm is indicated when the transistor module detect the abnormality 7 times in 30 minutes including 7. Retry operation is performed up to the occurrence of 6 times.

Conditions:
Abnormal Current to the Transistor Module such as Short Circuited or Grounded
or
Abnormal Temperature of the Transistor Module
or
Control Voltage Decrease



*1): Regarding replacing or checking method for the inverter components, refer to item 8.3.4.

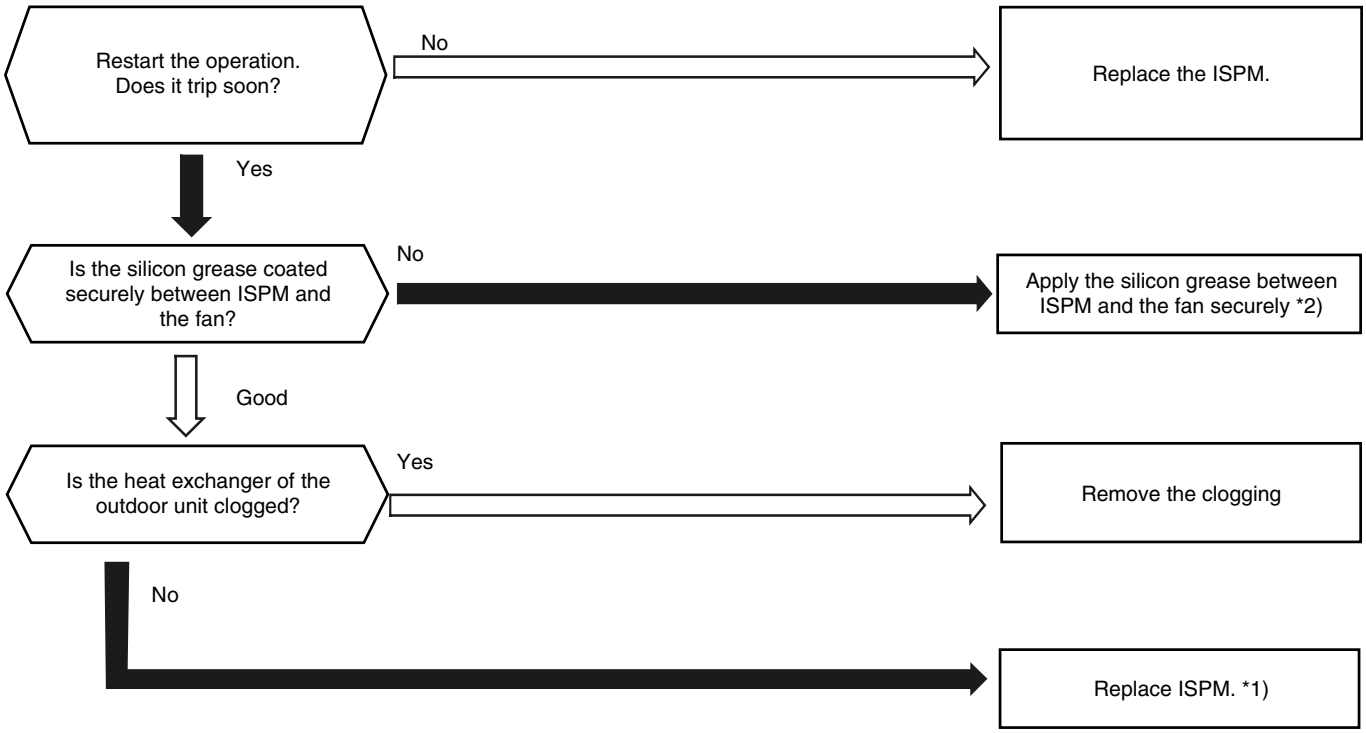
*2): Before the checking of inverter components, refer to item 8.3.4 regarding electrical discharge.

*3): Turn ON the No.1 switch of the dip switch DSW1 on PCB3 when restarting with disconnecting the terminals of the compressor. After troubleshooting, turn OFF the No.1 switch of the dip switch DSW1 on PCB3.

*4): Use the silicon grease provided as accessory (Service Parts No.: P22760).

Alarm code	Increase in the inverter fan temperature
54	

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ If the alarm code "51" or "54" occurs three times within 30 minutes, the alarm code which occurred for the third time is displayed. The retry operation is performed twice.
    Conditions: This alarm is displayed when the temperature of the internal themostat for ISPM is higher than 100ºC.



1*): Refer to section 8.3.4. for the replacing procedure and the checking procedure for the ISPM.
2*): Use the silicon grease that is provided as an accessory.

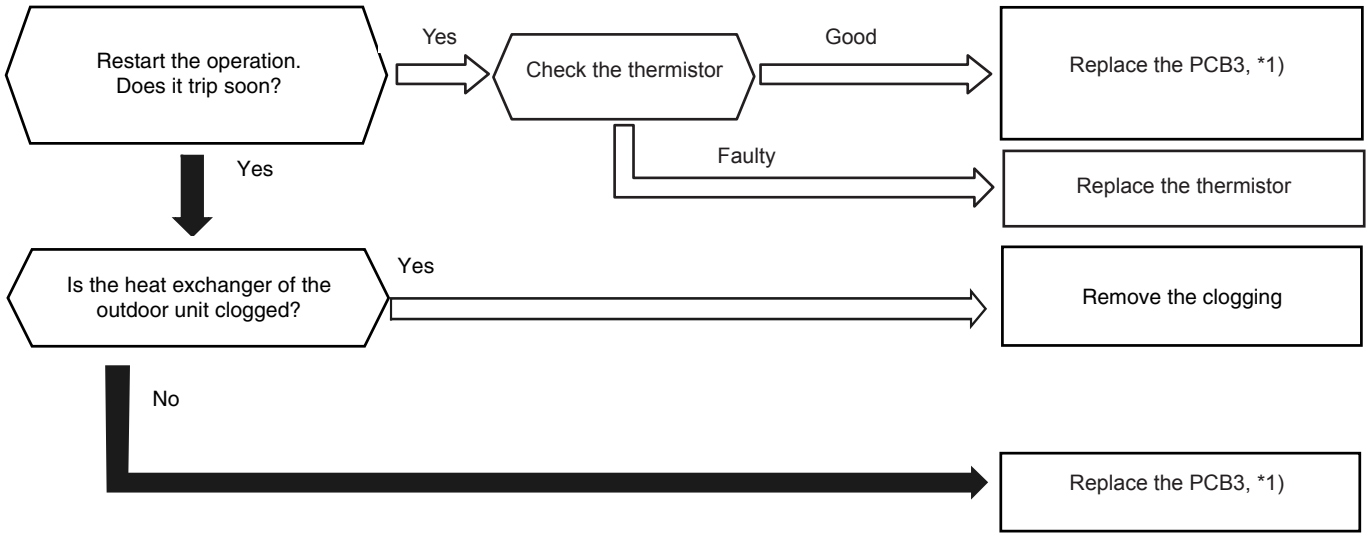
8

Alarm code	
54	**Increase in the inverter fan temperature (RAS-36/42FSN)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✸ In case that the abnormality of alarm code 51 or 54 occurs three times within 30 seconds, the alarm code of abnormality occurred for the third time is indicated. Retry operation is performed up to second time of abnormality occurrence.

Conditions:

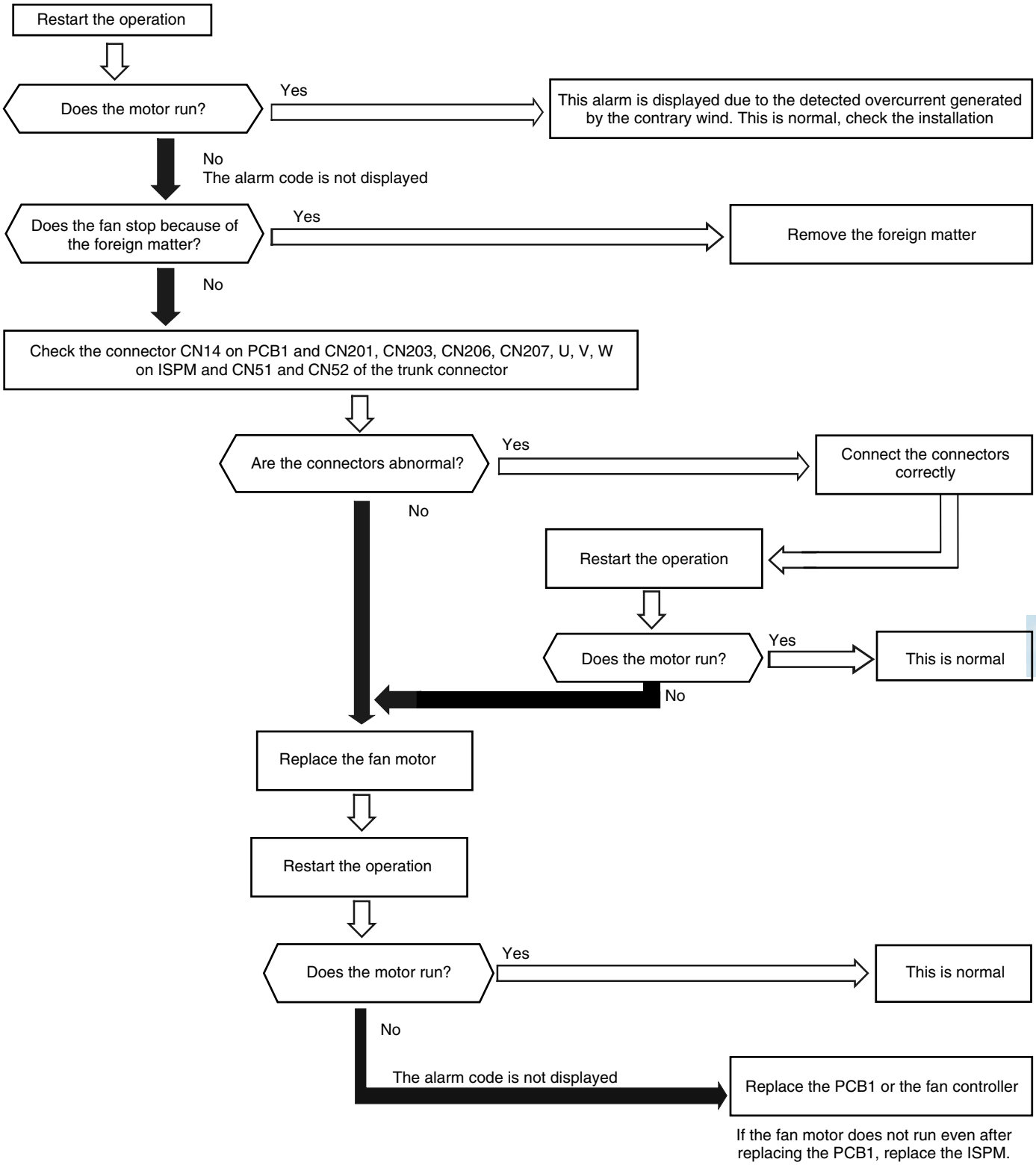
This alarm is indicated when the temperature of the internal thermostat for Transistor Module is higher than 100ºC.



*1) Regarding replacing or checking method for PCB3, refer to item 8.3.4.

Alarm code	Abnormal operation of fan motor protection
56 57 58	

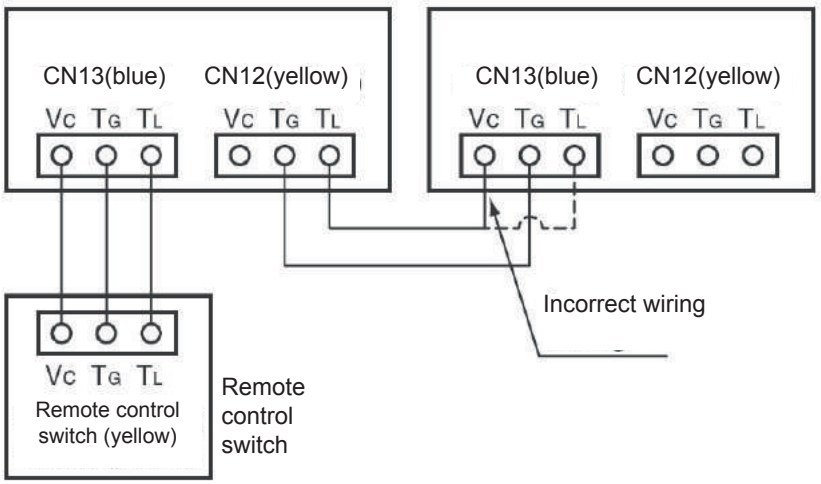
- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm is displayed when the revolution pulse output from the fan motor is 10rpm or less and the reverse revolution signal is detected. The fan motor stops once. After ten seconds, the fan motor restarts. If this occurs more than ten times in 30 minutes, this alarm is displayed. The abnormal operation occurs when the fan motor stops and clogs.



If the fan motor does not run even after replacing the PCB1, replace the ISPM.

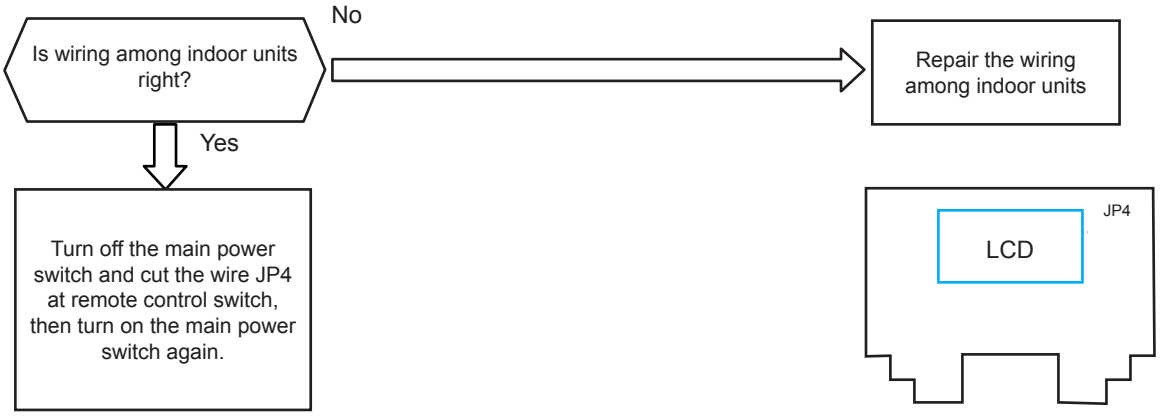
Alarm code	Incorrect wiring among indoor units
dd	

- "RUN" light flickers and "ALARM" is indicated on the remote control switch.
- The unit No., alarm code and the unit code is alternately indicated on the set temperature section, and the unit No. and alarm code are indicated on the display of the outdoor unit PCB.
  - ✸ This alarm code is indicated only when remote control switch PC-2H2 is used being connected to indoor unit.
  - ✸ This alarm occurs in the case of incorrect connection like that TL terminal is connected to Vc terminal as below when indoor units are wired.



The unit No. and unit code are as below regardless of the indoor unit being connected to the remote control switch.

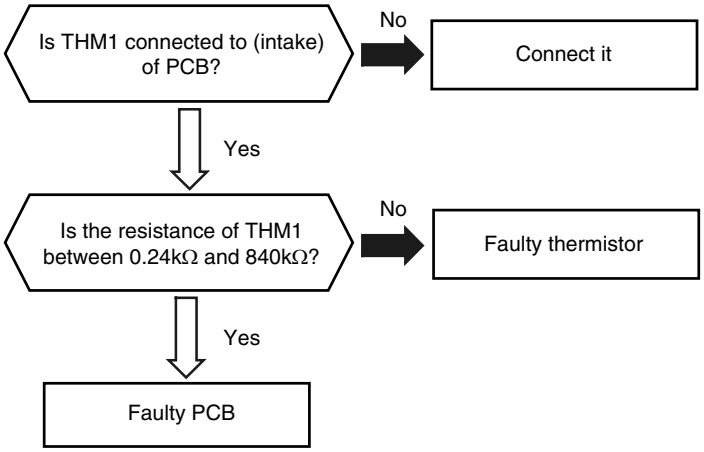
Indoor Unit No.	00
Cycle System	00
Unit Code	E.00



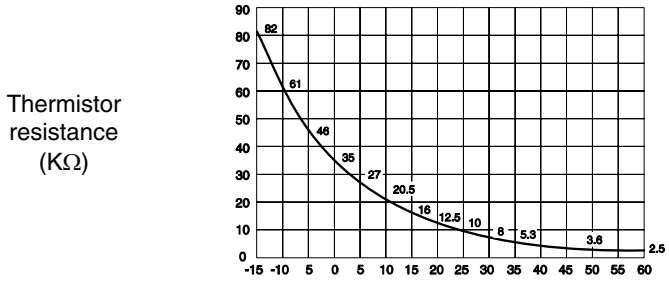
Phenomenon	Cause	Check Item	Action (Turn OFF Main Switch)
Wiring trouble	Incorrect wiring	Check the wiring No.	Repair the wiring correctly

Alarm code	
96	**Abnormal operation of thermistor for the KPI (room temperature thermistor)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited or cut during the KPI operation. The system is automatically restarted when the fault is removed.



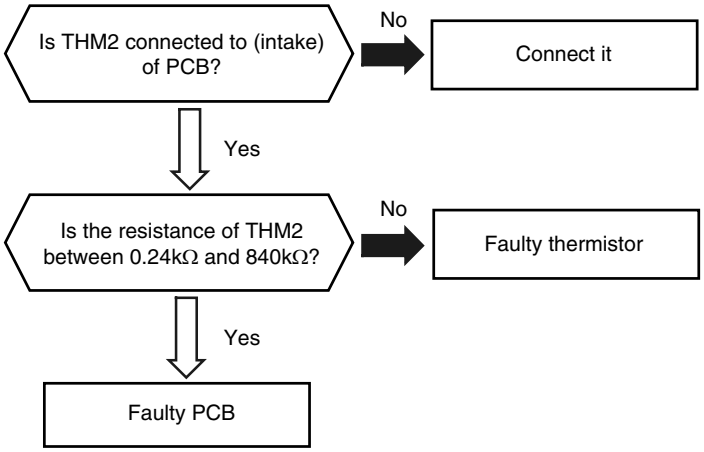
Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty air inlet thermistor	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the connection	Repair the wiring and the connections
Faulty PCB		Replace PCB and check the operation	Replace PCB if faulty



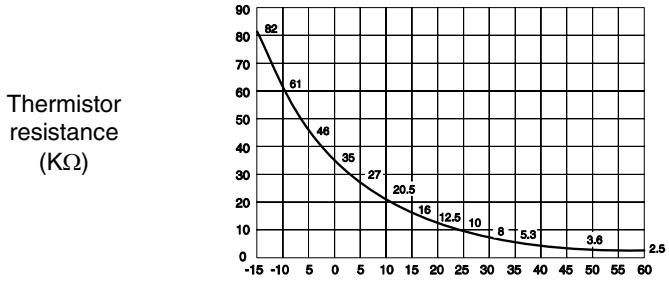
Thermistor characteristics

Alarm code	
97	**Abnormal operation of thermistor for KPI (outdoor temperature thermistor)**

- The RUN LED flickers and "ALARM" is displayed on the remote control switch.
- The unit number, the alarm code and the unit code are alternately displayed on the set temperature section. The unit number and the alarm code are displayed on the display of the outdoor unit PCB.
  - ✶ This alarm code is displayed when the thermistor is short-circuited or cut during the KPI operation. The system is automatically restarted when the fault is removed.



Phenomenon	Cause	Check item	Action (Turn OFF the main switch)
Faulty air inlet thermistor	Fault	Check the resistance	Replace the thermistor if faulty
	Incorrect connection	Check the connection	Repair the wiring and the connections
Faulty PCB		Replace PCB and Check the operation	Replace PCB if faulty



Thermistor characteristics

Alarm code	
EE	**Compressor protection**

✶ This alarm code is displayed when one of the following alarms occurs three times within six hours. If the outdoor unit operates continuously without removing the cause of the alarm, the compressor may be seriously damaged.

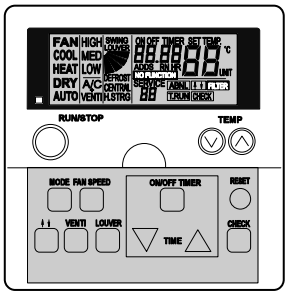
Alarm code:	Content of abnormal operation
02	Tripping of the protection device in the outdoor unit
07	Decrease in the discharge gas superheat
08	Increase in the discharge gas temperature
39	Abnormal operation of the running current at the constant speed compressor
43	Pressure ratio decrease protection activating
44	Low pressure increase protection activating
45	High pressure increase protection activating
46	High pressure decrease protection activating
47	Low pressure decrease protection activating

You can check these alarms by means of the check mode 1. Follow the action that is indicated in each alarm chart. You can clear these alarms only by turning OFF the main switch to the system. **However, you must pay careful attention before starting, because there is a possibility of causing serious damages to the compressors.**

8.2.3. TROUBLESHOOTING IN CHECK MODE

Use the CHECK switch of the remote control in the following cases:

1. When the RUN LED is flickering.
2. To trace back the cause of the malfunction after restarting from the stoppage while the RUN LED is flickering.
3. To check during the normal operation or during the stoppage.
4. To monitor the inlet air temperature and the discharge air temperature.



Check mode

- Check mode 1: Current data will be displayed
- Check mode 2: The data which was held immediately before the failure will be displayed

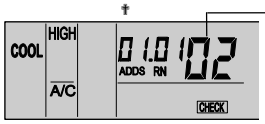
Normal mode

CHECK

Press for more than three seconds

- The indication will delay as the transmission between the remote control switch and the indoor unit takes about ten seconds.
- All the data may be displayed as "FF" or "- -" or "255". These transient data, which are produced temporarily by the software, do not affect the device functions at all. (The alarm code may also be displayed as "FF".)

Unit number and alarm code displayed



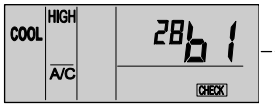
The alarm code that identifies the last fault that has occurred in the displayed unit.
The unit number of the connected unit or the unit number for which the checking mode was selected previously.

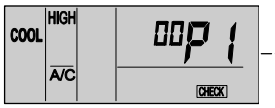
ADDS: Number of the Indoor Unit in No. ** Cycle
RN: No. ** Refrigerant Cycle

After seven seconds ← (A)

Within seven seconds to check another unit

Check mode 1





Forward:	Press the "⌃" switch to increase from 00 to 01 to 02 ···
Backward:	Press the "⌄" switch to decrease from 15 to 14 to 13 ···

Press "⌄" to see the previous indication
Press "⌃" to see the next indication

CHECK

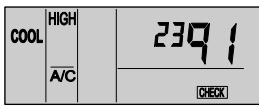
Press for more than three seconds

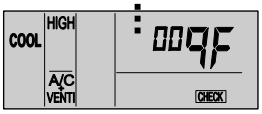
Unit number and alarm code displayed

Press "⌃" to see the next data
Press "⌄" to see the previous data

After seven seconds ← See (A)

Check mode 2
(Refer to "Check mode 1" for details)





Press "⌃"

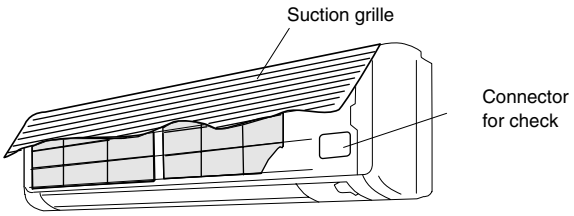
- In the Check mode 2, the data of the first three units that are connected serially to a remote control switch are available.
- You can press the CHECK switch to disable the Check mode 2.
  Check mode 1 cannot be disabled even if you press the CHECK switch.

Check mode disabled

CHECK

Press for more than three seconds

Although the wireless controller is used for the wall type indoor unit with the built-in receiver part, you can check the alarm code by connecting the PC-P1HE.



NOTE:

1. *The unit does not operate by pressing the operation switch.*
2. *The above function is available only when the alarm occurs.*
3. *The PCB check by means of the remote control switch is not available.*
4. *The indication is the data when you are connecting PC-P1HE. The indication is not the data before the alarm occurs.*

Contents of the Check mode 1

The next indication is shown if you press the part "⌃" of the TEMP switch. If you press the part "⌄" of the TEMP switch, the previous indication is shown.

Temperature indication

Indication of the category code
Indication of the temperature, etc

1	Indoor unit temp. setting (°C)	b1	22
2	Indoor unit air inlet temp. at thermistor (°C)	b2	20
3	Indoor unit discharge air temp. at thermistor (°C)	b3	55
4	Indoor unit heat exchanger liquid pipe temp °C	b4	20
5	Temperature at remote sensor (°C)	b5	25
6	Outdoor unit ambient temp. (°C)	b6	10
7	Indoor unit heat exchanger gas pipe temp. (°C)	b7	25
8	Outdoor unit evaporating temp. during heating (°C)	b8	02
9	Control information	b9	--
10	Discharge gas temp. at the top of the comp. chamber (°C)	bA	41

↓to next page

Normal . . . Temperature displayed

Abnormal
- – – (Thermistor is open-circuited or PCB is defective)
- or
- 129 (Temp. for top of comp.)
- FF (Thermistor is short-circuited or PCB is defective)
- or
- 255
- or
- 127 (Temp. for top of comp.)

Refer to section 8.3.1 “Self-Checking Procedure of PCB by means of the Remote Control Switch"

During the transient periods such as starting time and other, the indicators "--" or "00" may be displayed for a limited time.

This is indicated only when a remote sensor is connected.
The indicator "--" is normally displayed.
RPK series cannot connect a remote sensor.
Therefore, the indicator is "--".

This indicates the internal information for the remote control switch.
In case of SET-FREE, this indication shows the number of running compressors.

(Ex.) During the operation of several compressors, the average temperature of two compressors is indicated.

If the temperature is higher than 126°C, " 126".

11	Thermo temp. of the remote control switch	bb	23

↓

Indication on micro-computer input /output

12	Micro-computer input/output in indoor unit	C1	4

↓

13	Micro-computer input/output in outdoor unit	C2	-

↓

Indication of unit stoppage cause

14	Cause of stoppage	d1	01

↓

Abnormal operation occurrence counter

15	Abnormal operation occurrence counter	E1	01

↓

16	Instantaneous power failure occurrence counter in indoor unit	E2	00

↓

17	Transmission error occurrence counter between remote control switch and indoor unit	E3	00

↓

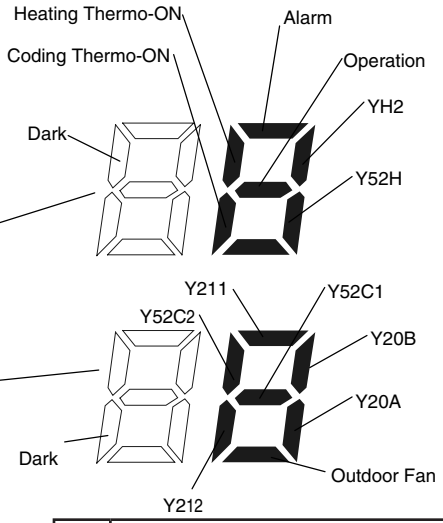
18	Abnormal operation occurrence counter on inverter	E4	00

↓

Indication of automatic louver condition

19	Louver sensor	F1	00

↓to next page



PCB relay	Part name
YH2	Relay for drain pump (MD) and/or dew heater (EHW)
Y52H	Relay for electric heater (CEH)
Y211	Relay for 4-way valve
Y212	
Y52C1	Relay for compressor
Y52C2	
Y20A	Relay for solenoid valve
Y20B	

Symbols with a letter Y are relays of PCB

00	Operation OFF, Power OFF
01	Thermo - OFF (Note 1)
02	Alarm (Note 2)
03	Freeze protection, overheating protection
05	Instantaneous power failure at outdoor unit, reset (Note 3)
06	Instantaneous power failure at indoor unit, reset (Note 4)
07	Stoppage of cooling process due to low outdoor temperature, stoppage of heating process due to high outdoor temperature
08	Compressor quantity changeover, stoppage (HP³8)
09	Demand of 4-way valve changeover stoppage (FX only)
10	Demand, enforced stoppage
11	Retry due to pressure ratio decrease
12	Retry due to low pressure increase
13	Retry due to high pressure increase
14	Retry due to abnormal current of constant speed compressor (HP³8)
15	Retry due to abnormal high temperature of discharge gas, excessive low suction pressure
16	Retry due to decrease of discharge gas superheat
17	Retry due to inverter tripping
18	Retry due to voltage decrease
19	Expansion valve opening change protection
20	Operation mode changeover of indoor unit (Note 5)
21	Enforced thermo-off, when other indoor unit thermo-off
22	Hot start after 4 hours switch on the outdoor unit
24	Thermo off during energy saving operation

NOTE:

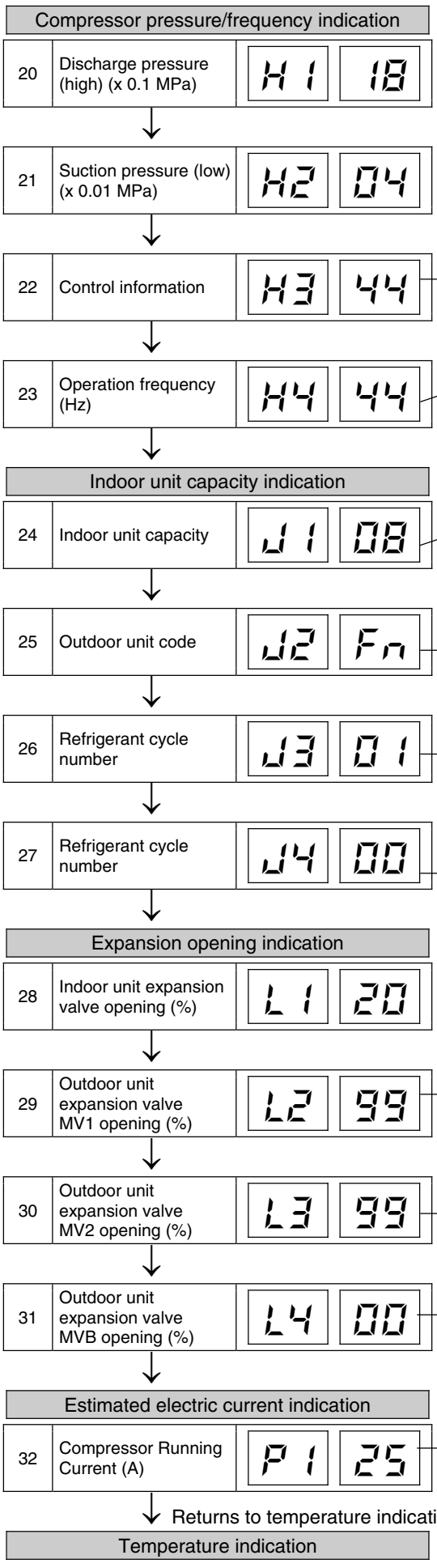
1. *Explanation of Terms*
   Thermo-ON: *A condition where an indoor unit is requesting the compressor to operate.*
   Thermo-OFF: *A condition where an indoor unit is not requesting the compressor to operate.*
2. *Even if stoppage is caused by "Alarm", "02" is not always displayed.*
3. *If the transmission between the inverter printed circuit board and the control printed circuit board is not performed during 30 seconds, the stoppage cause is d1-05 and the alarm code "04" may be displayed.*
4. *If the transmission between the indoor unit and the outdoor unit is not performed during three minutes, the Indoor Units are stopped. In this case, the stoppage cause is d1-06 and the alarm code "03" may be displayed.*

Countable up to 99.
Over 99 times, "99" is always displayed.

NOTE:

1. *If a transmission error continues for three minutes, one is added to the occurrence counter.*
2. *The memorized data can be cancelled by the method which is explained in section 8.3.1 "Self-checking Procedure of PCB by means of the Remote Control Switch".*

00 : Normal
FF : Abnormal



This is an indication for internal information for the remote control switch. This does not have any specific meaning.

The total frequency is displayed when several compressors are running.

The capacity of the Indoor Unit is displayed as shown in the table below.

Capacity code of indoor unit

Indication code	Equivalent capacity (HP)
06	0.8
08	1.0
10	1.3
13	1.5
14	1.8
16	2.0
18	2.3
20	2.5
22	2.8
26	3.0/3.5
32	4.0
40	5.0
48	6.0
64	8.0
80	10.0

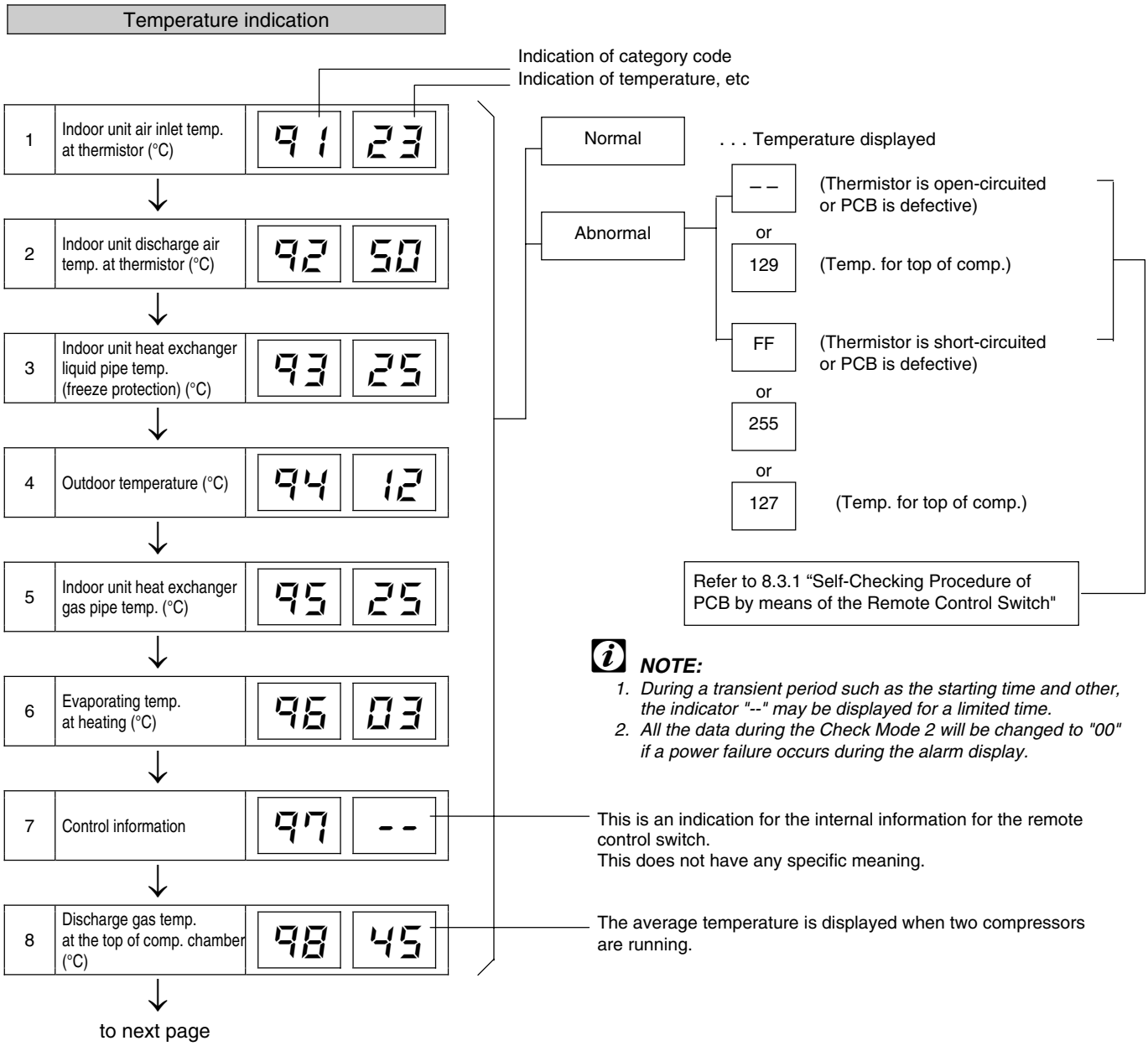
"n" indicates the total number of Indoor Units;
n= 1 ~ 9, A, b, C, d, E, F, U
(10) (11) (12) (13) (14) (15) (16)
J3: 01 ~ 16 (01: when shipment (DSW5),
Decimal indication
J4: 00 ~ 0F (00: when shipment (DSW5),
Indication with 16 numbers
In case of models without the expansion valve (MV2), the same figure is displayed

FXN only

The total current is displayed when several compressors are running.
In case of the inverter compressor, the running current of the primary side of the inverter is displayed.

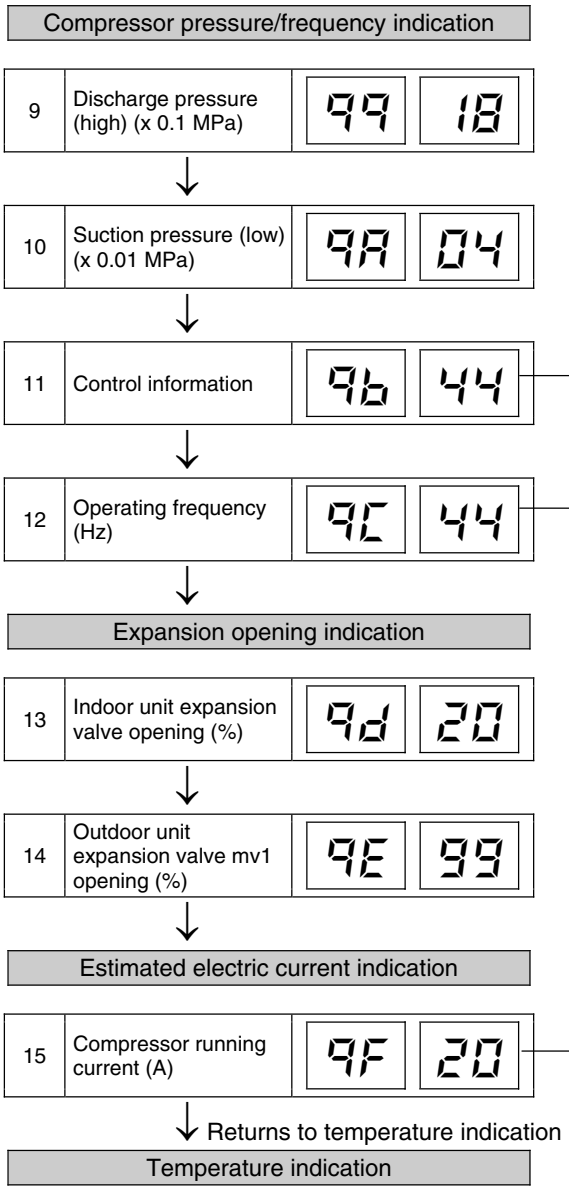
Contents of the Check mode 2

When more than three indoor units are connected to one remote control switch, the latest data of only the first three indoor units that are connected serially are displayed.
If you press the part "⌃" of the TEMP switch, the next display appears. If you press the part "⌄" of the TEMP switch, the previous display appears.



NOTE:

1. *During a transient period such as the starting time and other, the indicator "--" may be displayed for a limited time.*
2. *All the data during the Check Mode 2 will be changed to "00" if a power failure occurs during the alarm display.*



This is an indication for the internal information for the remote control switch.
This does not have any specific meaning.

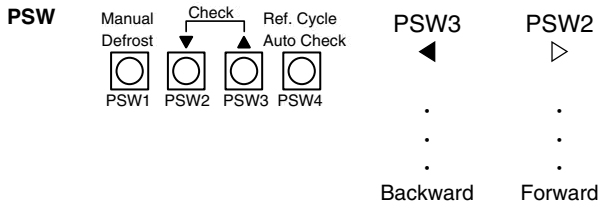
The total frequency is displayed when several compressors are running

The total value is displayed when several compressors are running

8.2.4. TROUBLESHOOTING BY MEANS OF THE 7-SEGMENT DISPLAY FOR FSN(E)/FXN(E)

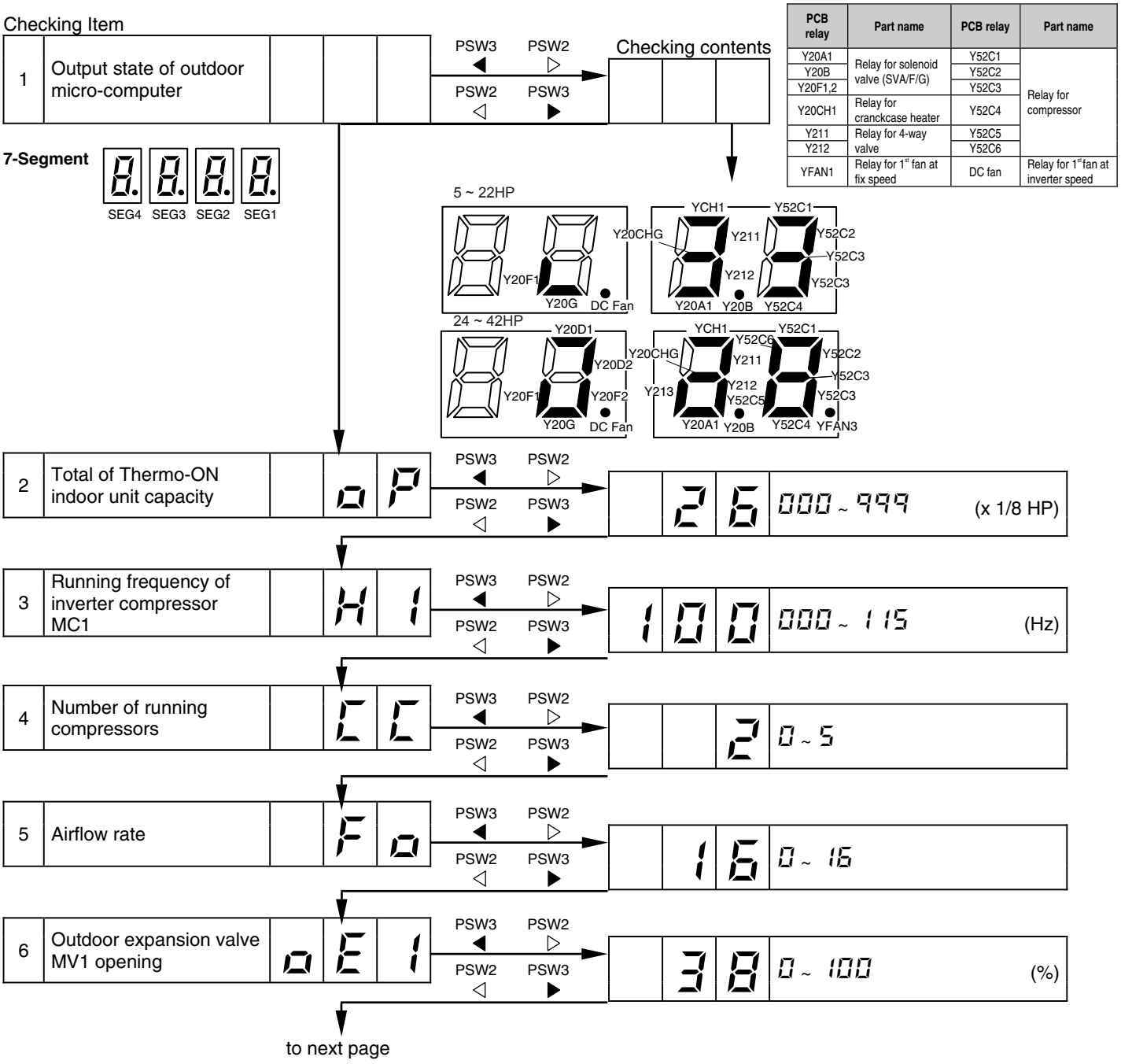
Checking method by means of the 7-segment display

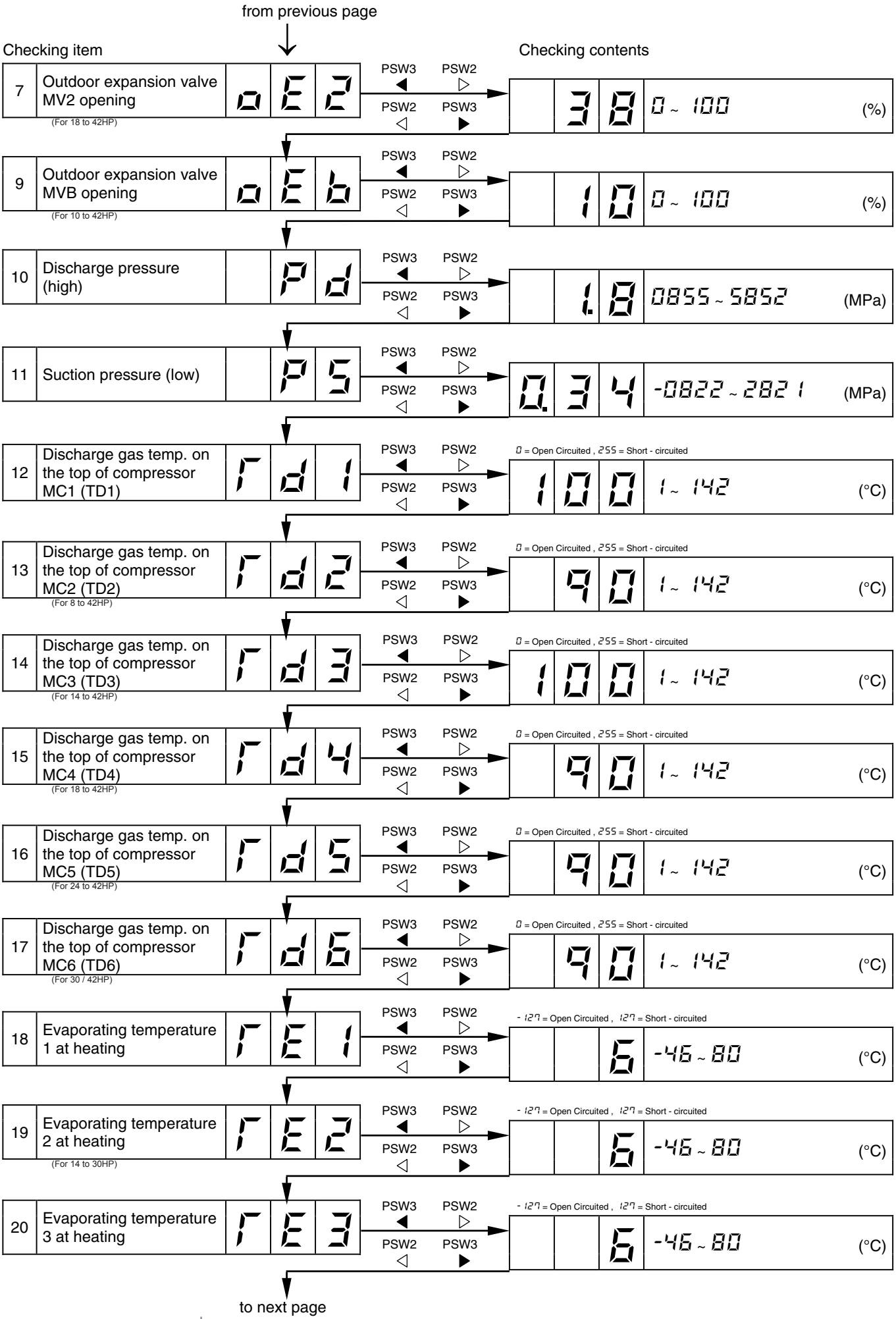
By means of the 7-segment display and the check switch (PSW) on the PCB1 in the outdoor unit, you can check the total quantity of the combined indoor units, the 7-segment display operation conditions and each part of the refrigerant cycle.

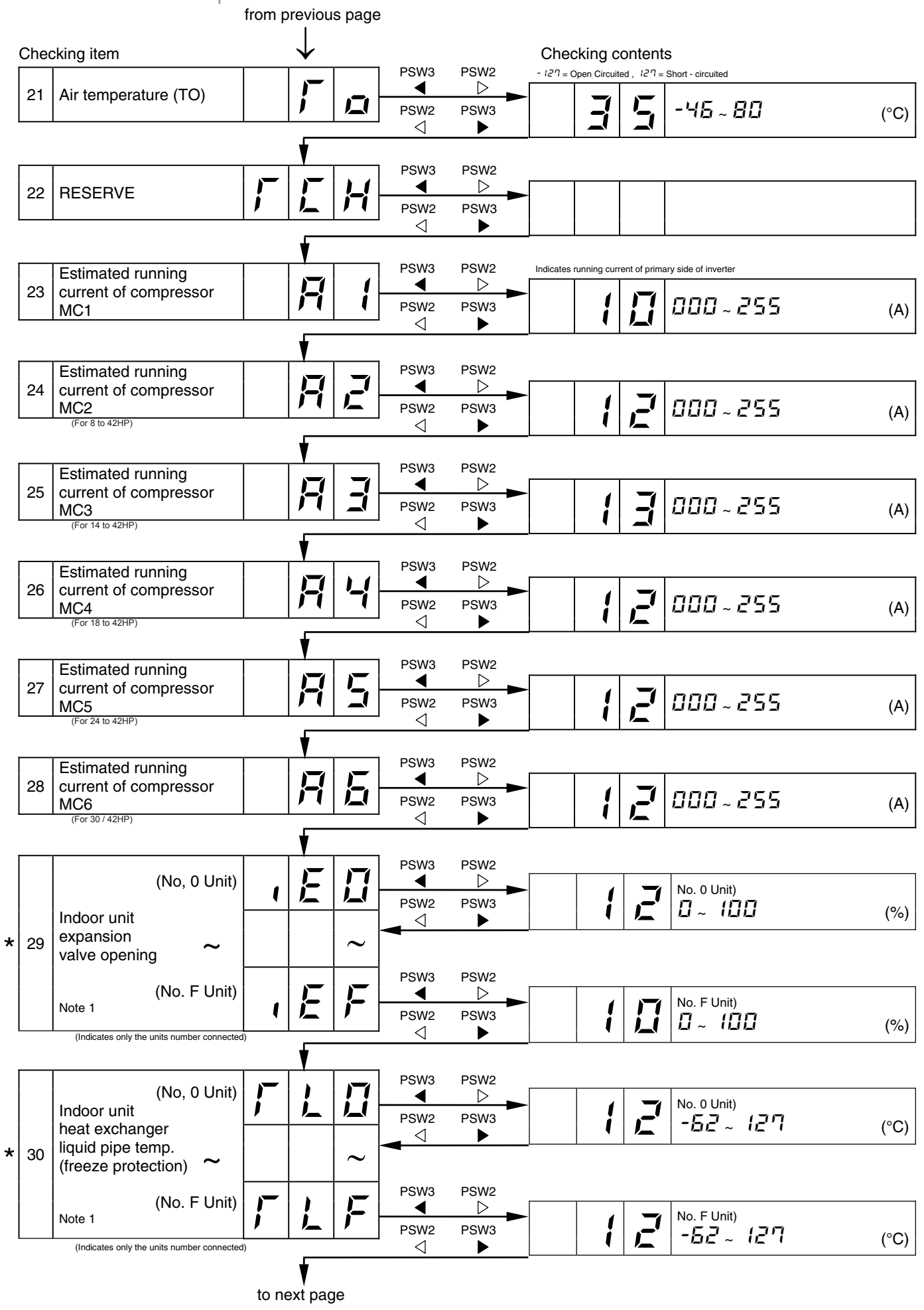


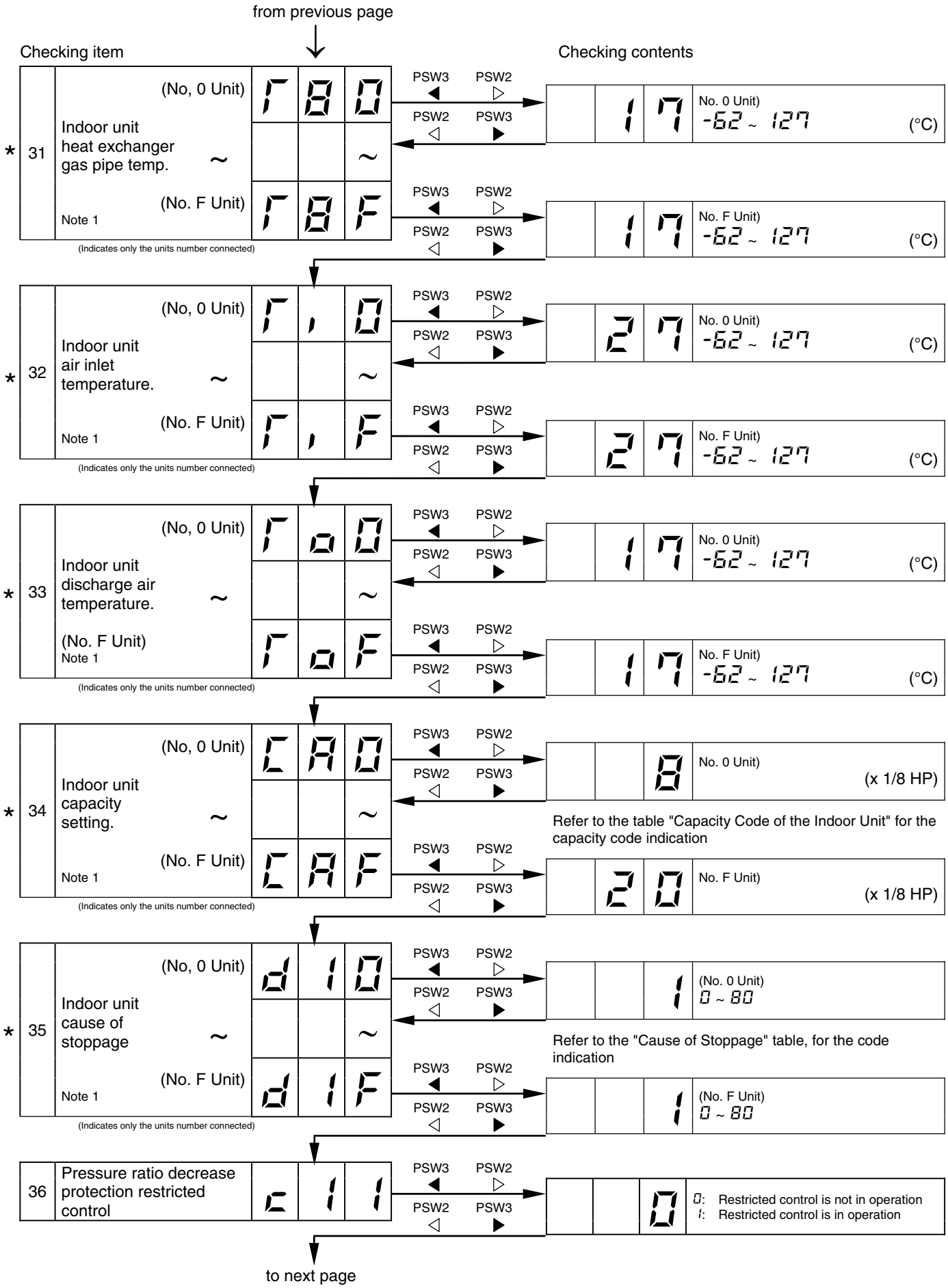
■To start checking, press the PSW2 switch for more than three seconds.
■To proceed checking, press the PSW2 switch for less than two seconds.
■To proceed in the reverse order, press the PSW3 for less than two seconds.
4 To cancel this checking, press the PSW2 switch for more than three seconds. The display will change to the indication one step before. Then, press the PSW2 switch once again for more than three seconds.
5 Note: Make sure that the checking mode is cancelled after the checking. Otherwise, you may cause a malfunction.

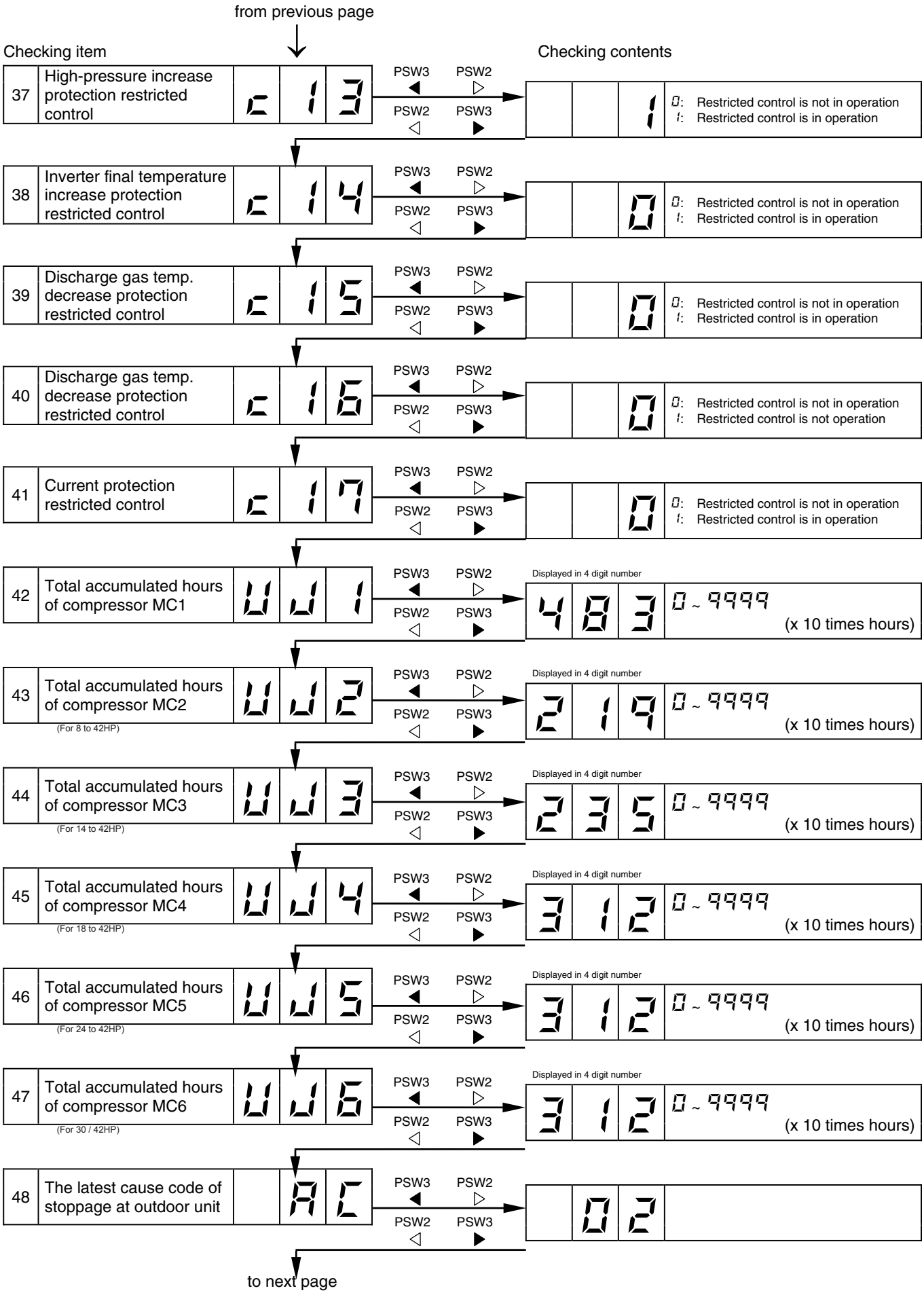
PCB relay	Part name	PCB relay	Part name
Y20A1	Relay for solenoid valve (SVA/F/G)	Y52C1	Relay for compressor
Y20B		Y52C2	
Y20F1,2		Y52C3	
Y20CH1	Relay for crankcase heater	Y52C4	
Y211	Relay for 4-way valve	Y52C5	
Y212		Y52C6	
YFAN1	Relay for 1st fan at fix speed	DC fan	Relay for 1st fan at inverter speed

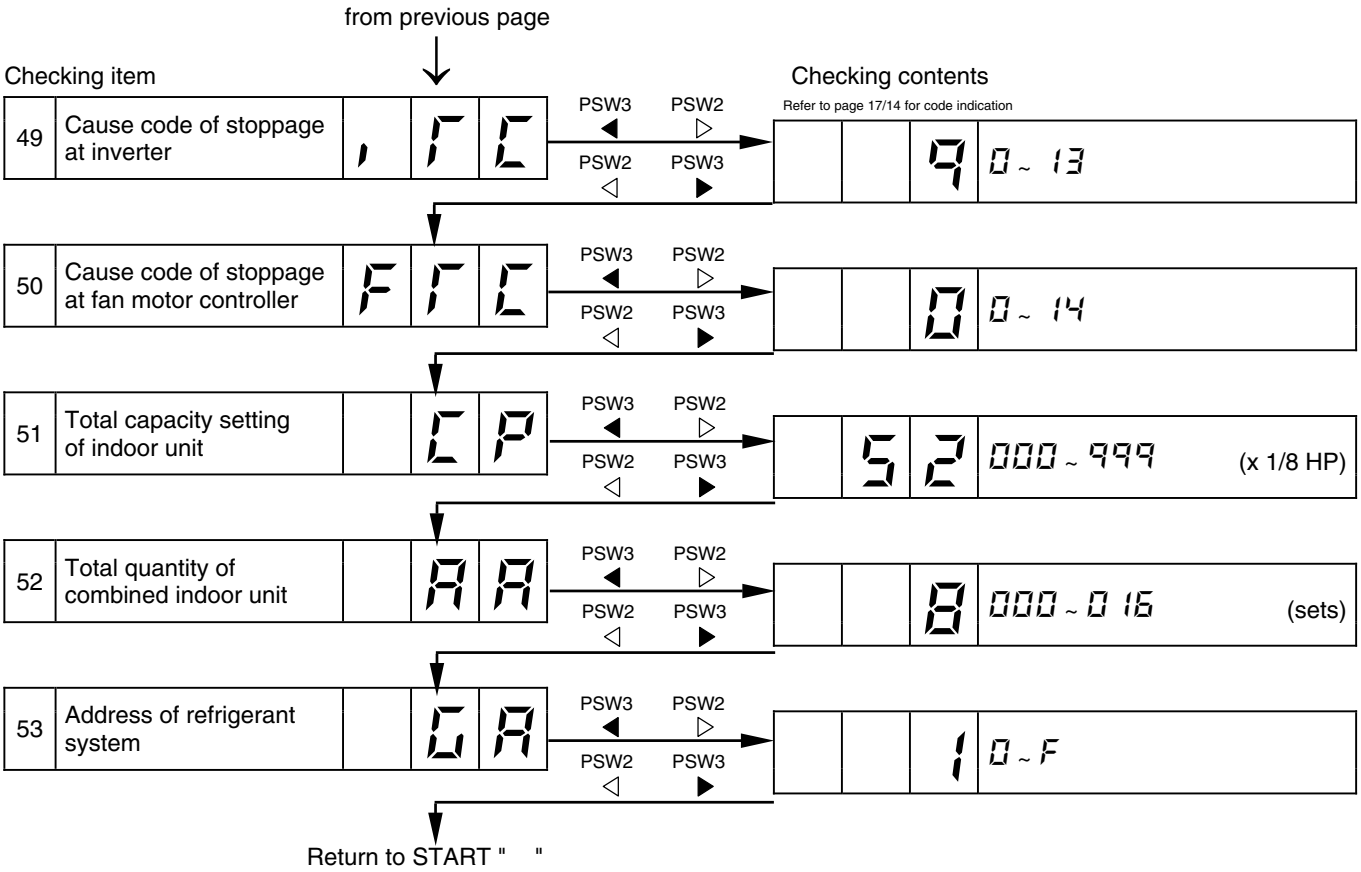








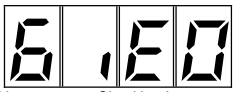




NOTE 1:

– *The 7-segment information for all the indoor Unit data has been added one number before data, as shown beside.*

Example: Indoor unit expansion valve opening of ref. cycle No. 6 indoor unit No. 0



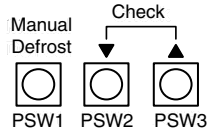
Regarding the mark *, the indoor unit refrigerant cycle number is displayed on the left hand. If more than 16 indoor units are connected, the indoor wires of next refrigerant cycle number will be displayed subsequently.

8.2.5. TROUBLESHOOTING BY MEANS OF THE 7-SEGMENT DISPLAY FOR FSVNE

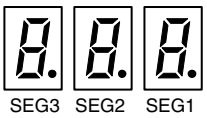
Checking method by 7-segment display

By using the 7-segment and check switch (PSW) on the PCB1 in the outdoor unit, total quantity of combined indoor units, 7-segment operation conditions and each part of refrigerant cycle can be checked.

PSW



7-Segment



PSW3 ◀ Backward

PSW2 ▷ Forward

- To start checking, press the “PSW2” switch for more than 3 seconds.
- To proceed checking, press the “PSW2” switch for less than 2 seconds.
- To proceed reversely, press the “PSW3” for less than 2 seconds.
- To cancel this checking, press the “PSW2” switch for more than 3 seconds. The display will changed to the indication one step before. Then, press the “PSW2” switch once again for more than 3 seconds.

Checking Item

				Checking Contents	
1	Output State of Outdoor Micro-Computer	SC	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶		Y20A, Y52C1, Y20B, Y0H, Y21, YFAN2
2	Total of Thermo-ON indoor unit capacity	oP	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶	22	00 ~ 48
3	Running frequency of inverter compressor MC1	H1	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶	90	000 ~ 115 (Hz) According to “Capacity Code of Indoor Unit table”
4	Number of running compressors	CC	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶	1	0 ~ 1
5	Air flow rate	Fo	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶	5	0 ~ 16
6	Outdoor expansion valve MV1 opening	oE1	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶	50	0 ~ 100 (%) Note: the longer number and the longer airflow
7	Outdoor unit injection opening	oEJ	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶	20	0 ~ 100 (%)
8	Discharge pressure (High)	Pd	PSW3 ◀ PSW2 ▷ / PSW2 ◁ PSW3 ▶	2.0	0.0 ~ 3.5 (MPa)

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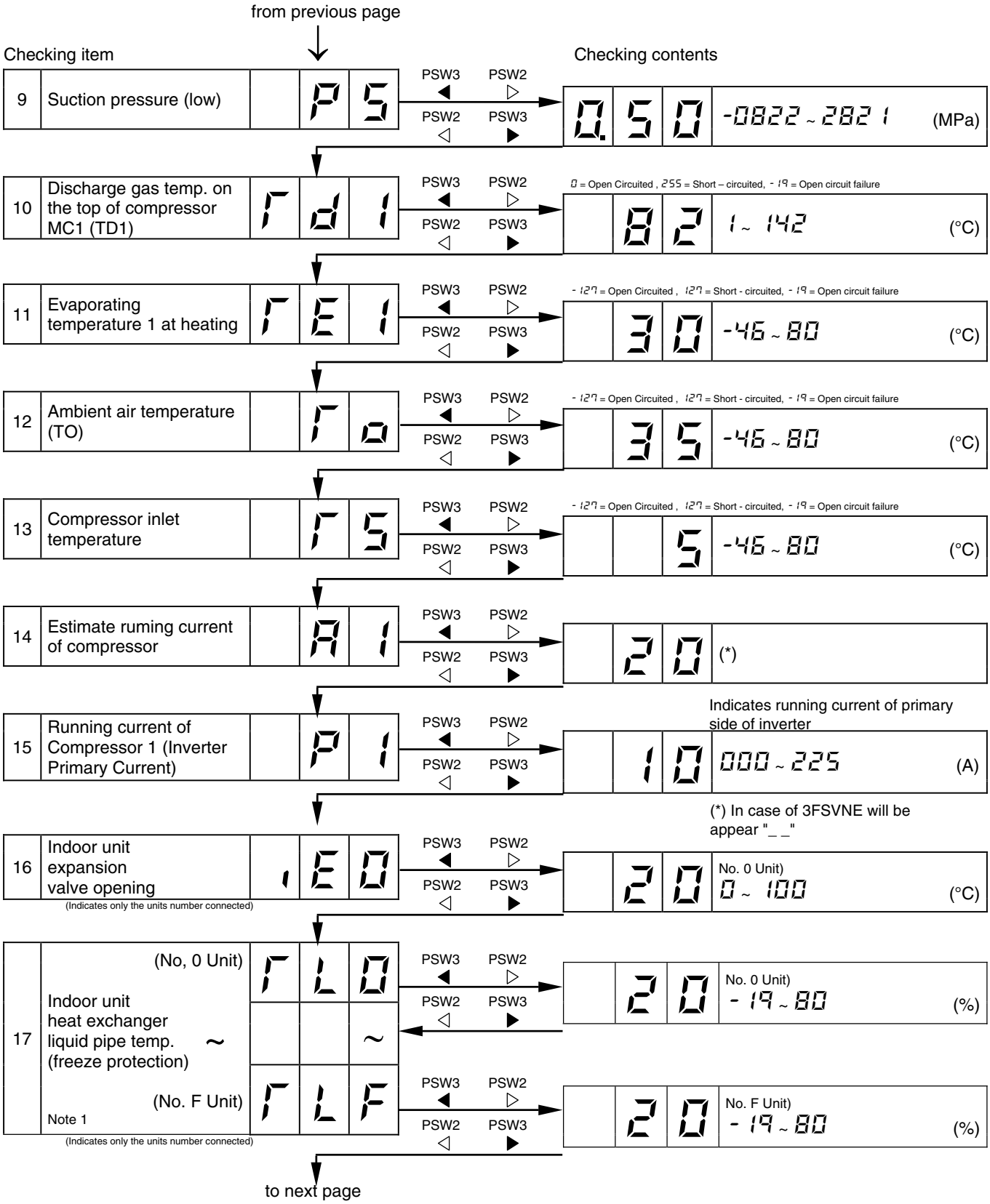

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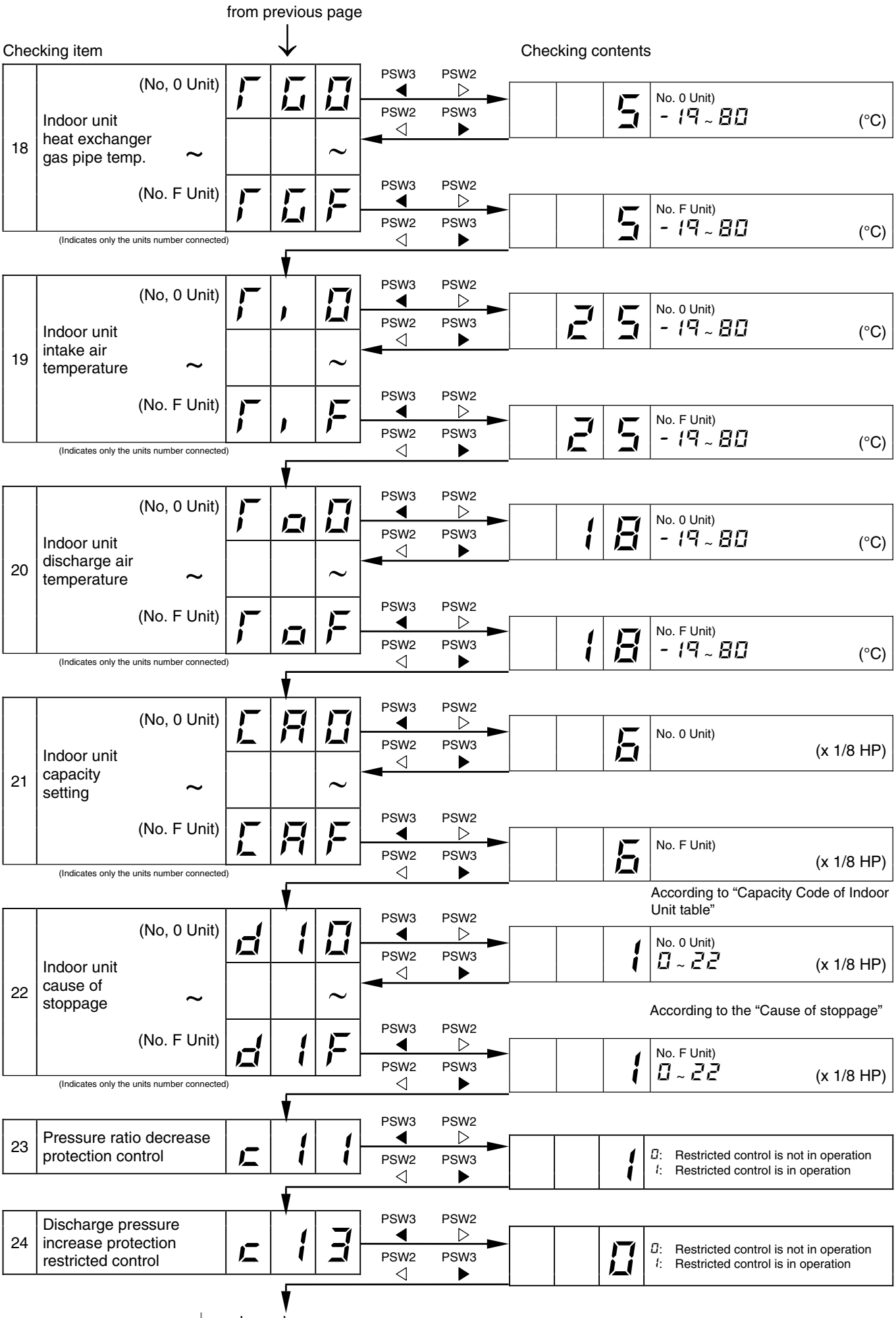

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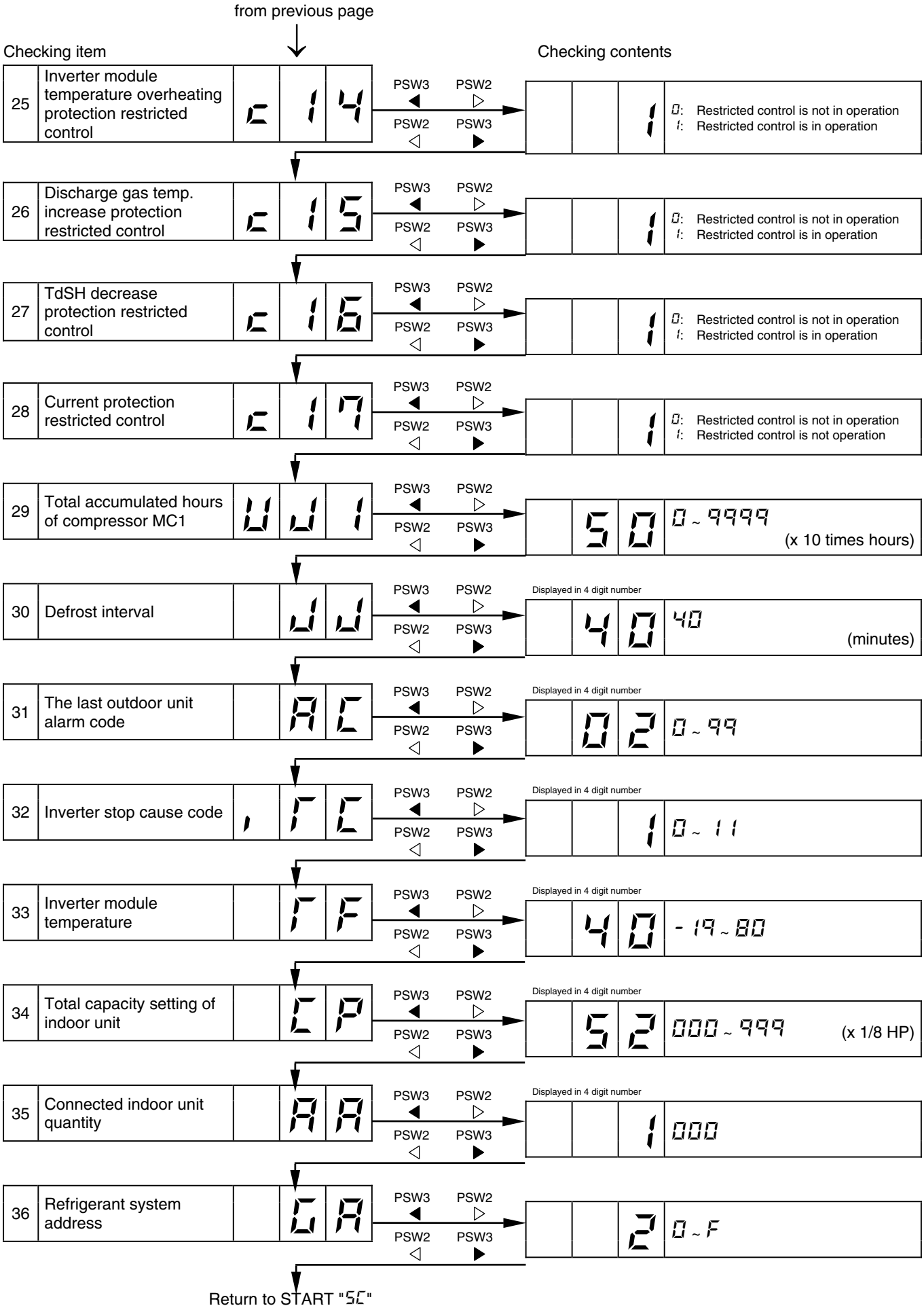


8.2.6 TROUBLESHOOTING BY MEANS OF THE FLASHING ALARM LEDS FOR RPK-FSNM

The red LED located on the panel indicates the following alarms:

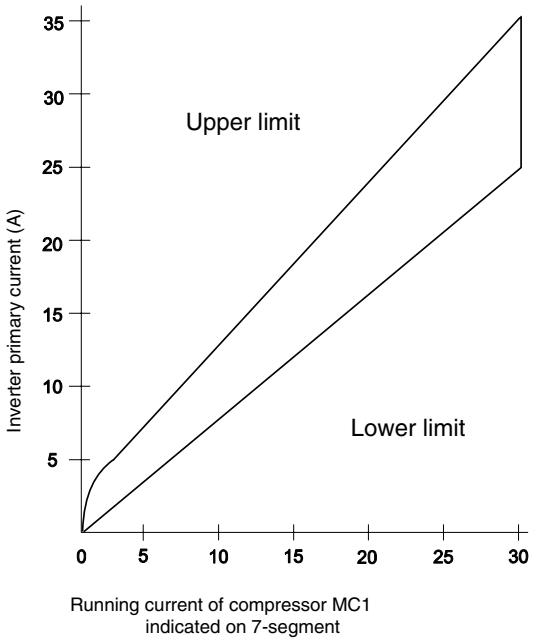
Alarm 02	Unit protection	This alarm is activated when the blinks sequence is two times ON/two seconds OFF
Alarm 03	Transmission error	This alarm is activated when the blinks sequence is three times ON/two seconds OFF
Alarm 04	Inverter outdoor unit error	This alarm is activated when the blinks sequence is four times ON/two seconds OFF

For the rest of the alarms, the blink sequence is one second ON/one second OFF

8.2.7 RUNNING CURRENT OF THE COMPRESSOR

■ **Inverter primary current**

The inverter primary current is estimated from the running current of the compressor MC1 displayed on the 7-segment display, as shown on the right chart.



■ **Displayed running current of the compressor MC2, MC3, MC4, MC5, MC6**

The running current of the compressor MC2, MC3, MC4, MC5, MC6 is detected by the current sensor. (CT2 ~ CT6)

Cause code of stoppage for the inverter (content of check item " ")

Code	Cause	Cause of stoppage for corresponding unit	Remark	
			Indication during retry	Alarm code
1	Automatic stoppage of the transistor module (IPM Error) (overcurrent, decrease voltage, increase temperature)	17	P 17	53
2	Instantaneous overcurrent	17	P 17	52
3	Abnormal inverter in thermistor	17	P 17	54
4	Electronic thermal activation	17	P 17	52
5	Inverter voltage decrease	18	P 18	06
6	Voltage increase	18	P 18	06
7	Abnormal transmission	18	-	04
8	Abnormal current sensor	17	P 17	51
9	Instantaneous power failure detection	18	-	-
(*) 11	Reset of micro-computer for inverter	18	-	-
(**) 12	Earth fault detection for compressor (only starting)	17	P 17	53
13	Abnormal power source phase	18	-	-

(*) for FSN(E)/FXN(E) is b instead of 11
(**) for FSN(E)/FXN(E) is C instead of 12

8.2.8 PROTECTION CONTROL CODE ON THE 7-SEGMENT DISPLAY

1. When a protection control is activated, you can see the protection control indication on the 7-segment display.
2. The 7-segment display remains ON while the function is working. The 7-segment display turns off when the function is disabled.
3. When several protection controls are activated, the code number with higher priority will be displayed. (See below for the priority order).

■ Higher priority is given to protection control related to frequency control than to other protection controls.

Priority Order:

a) Pressure ratio control
b) High-pressure rise protection
c) Current protection
d) Inverter fan temperature rise protection
e) Discharge gas temperature rise protection
f) Low-pressure fall protection
g) 4-way valve switching control
h) Low-pressure rise protection
I) Demand current control
J) High-pressure fall protection
K) Oil return control
L) TdSH fall protection

■ Regarding the retry control, the latest retrial will be displayed unless a protection control that is related to the frequency control is displayed.

■ FSN(E)/FXN(E)

Code	Protection control
P01	Pressure ratio control (*)
P02	High pressure rise protection (*)
P03	Current protection (*)
P04	Inverter fan temp rise protection
P05	Discharge gas temperature rise protection (*)
P06	Low pressure fall protection
P07	4-way valve switching control
P08	Oit return control (frequency)
P09	Hign pressure fall protection
P0A	Demand current control
P0C	Dicharge gas SUPERHEAT decrease protection (*)
P0d	Low pressure increase protection (*)
P00	Low pressure rise protection
P11	Pressure ratio falling protection retry
P12	Low pressure rising retry
P13	High pressure rising retry
P14	Overcurrent retry of constant speed compressor
P15	Vacuum/discharge gas temperature rising protection retry
P16	Discharge gas SUPERHEAT falling retry
P17	Inverter trip retry
P18	Insuffcient voltage/excessive voltage retry
P04.	Fan motor controller fan temp. rise protection
P17.	Fan motor controller trip retry

(*) Only for 36/42HP – If the degeneration control is activated, C is indicated instead of O

■ FSVNE

Code	Protection control
P01	Pressure ratio control (*)
P02	High-pressure rise protection (*)
P03	Current protection (*)
P04	Inverter fan temp rise protection
P05	Discharge gas temperature rise protection (*)
P06	Low-pressure fall protection
P08	Oil return control (frequency)
P09	High-pressure fall protection
P11	Pressure ratio falling protection retry
P12	Low-pressure rising retry
P13	High-pressure rising retry
P15	Vacuum/discharge gas temperature rising protection retry
P16	Discharge gas SUPERHEAT falling retry
P17	Inverter trip retry
P18	Insufficient voltage/excessive voltage retry
P26	High-pressure falling retry

If the restricted control is activated, c is displayed instead of 0 (*mark)

- The retry indication continues for 30 minutes unless a protection control is displayed.
- The retry indication disappears if the stop signal comes from all the rooms.
- The Protection Control is activated quicker than the normal situation during the Restricted Control.

NOTE:
The protection control code that is displayed on the 7-segment display changes to an alarm code when the abnormal operation occurs. Also, the same alarm code is displayed on the remote control switch.

8

8.2.9. ACTIVATING CONDITION OF THE PROTECTION CONTROL CODE FOR FSN(E)/FXN(E)

To monitor the conditions such as the temperature change and others, the control of the frequency and other controls are performed by the protection control in order to prevent the abnormal operations. The activating conditions of the protection control are shown in the table below:

Code	Protection control	Activating condition	Remarks
P01	Pressure ratio control	Compression ratio ≥ 9 → Frequency decrease (Pd/(Ps+0.3)) ≤ 2.2 → Frequency increase (8~32 FSN(E)) (Pd+0.1(Ps+0.1)) ≤ 2.2 → Frequency increase (36/42 FSN) (Pd/(Ps+0.13)) ≤ 2.2 → Frequency increase (8~32 FXN(E))	Ps: Suction pressure of compressor [Mpa]
P02	High-pressure increase protection	Pd ≥ 3.6 Mpa (36kgf/cm² G)→ Frequency decrease	Pd: Discharge pressure of compressor [Mpa]
P03	Current protection	Inverter output current ≤ 12.5 A (5HP) 13.5 A (8-32 HP) 23.5 A (36/42 HP) → Frequency decrease	-
P04	Inverter fan temp. increase protection	Inverter fan temp. ≥ 89°C → Frequency decrease	-
P05	Discharge gas temperature increase protection	Temperature at the top of compressor is high→ Frequency decrease (Maximum temperature is different depending on the frequency)	-
P06	Low-pressure decrease protection	Low-pressure is excessively low→ Frequency decrease (minimum pressure isdifferent depending on the ambient temperature)	-
P07	4-way valveswitching control	When switching,DP<1.0MPa a → Frequency increaseDP>1.3MPa → Frequency decrease	DP = Pd - Ps
P08	Oil return control frequency	When frequency is less than OilHz for more than one hour, the P08 is activated	OilHz values are: 5/8HP =44Hz 10~14HP = 56Hz 16/18HP = 60Hz 20~32HP Heat. = 150Hz 20~32HP Cool.= 135Hz 36/42 Heat. = 84Hz 36/42 Cool. = 75Hz
P09	High-pressure fall protection	Pd decreases → Frequency increase Pd ≤ 1.6 MPa → Frequency increase (Cooling operation) Pd ≤ 2.05 MPa → Frequency increase (Pd is different depending on the ΔT1	Pd: Discharge pressure of compressor ΔT1: Remote controller setting temperature – Indoor suction temperature
P0A	Demand current control	Compressor run current ≥ Demand setting value → Frequency decrease	Demand setting value: Upper limit of the compressor total current can be set by external input (80%, 70%, 60% at normal situation)
P0C	Discharge gas SUPERHEAT decrease protection	Temperature of discharge gas is low → Frequency ≥ 60Hz (temperature is different depending on the Pd)	
P0d	Low-pressure increase retry	Low pressure ≥ 1.24 → Frequency increase	
P11	Pressure ratio falling retry	Compression ratio (Pd/(Ps+0.13)<1.8) (5~32 FSN(E)/ FXN(E)) (Pd+0.1/(Ps+0.1)<1.8) (36/42FSN)	When it activates three times in 30 minutes, the alarm code “43” is displayed
P12	Low-pressure rising retry	Ps>1.5MPa (15 kgf/cm²G)	When it activates three times in 30 minutes, the alarm code “44” is displayed
P13	High-pressurerising retry	Pd>3.8MPa (38 kgf/cm²G)	When it activates three times in 30 minutes, the alarm code “45” is displayed
P14	Overcurrent retry of constant speed compressor	Current ≥ Maximum value (*1), or Current<1.0A	When it activates three times in 30 minutes, the alarm code “39” is displayed
P15	Vacuum/discharge gas temperature rising retry	In Case of Ps<0.09MPa (0.9kgf/cm² G) for over 12 minutes, or discharge gas temperature ≥ 132°C for over ten minutes or discharge gas temperature ≥ 140 °C for over five seconds	When it activates three times in one hour, the alarm codes “47” (Ps) or “08” (Discharge gas) are displayed
P16	Discharge gas SUPERHEAT falling retry	Discharge gas SUPERHEAT less than ten degrees is maintained for 30 minutes	When it activates three times in two hours, the alarm code “07” is displayed
P17	Fan motor controller fin temp increase protection	Automatic stoppage of the transistor module, activation of the electronic thermalor abnormal current sensor	When it activates three times or six times in 30 minutes, the alarm codes “51”, “52” and “53” are displayed
P18	Insufficient voltage/ excessive voltage retry	Insufficient/excessive voltage at the inverter circuit or CB connector part	When it activates three times in 30 minutes, the alarm code “06” is displayed

NOTE:

During the protection control (except during the alarm stoppage), the protection control code is displayed.

The protection control code is displayed during the protection control and turns off when you are canceling the protection control. After the retry control, the condition of monitoring continues for 30 minutes.

*The maximum value (*1) is the following:*

Model	400V 50 Hz
8~24HP	14.0
26~32HP	15.5
36/42	21.0

8.2.10 ACTIVATING CONDITION OF THE PROTECTION CONTROL CODE FOR FSVNE

To monitor the conditions such as the temperature change and others, the control of the frequency and other controls are performed by the protection control in order to prevent the abnormal operations.

The activating conditions of the protection control are shown in the table below.

Code	Protection control	Activating condition	Remarks
P01	Pressure ratio control	Compression ratio ≥ 9 → Frequency decrease (Pd/(Ps+0.3)) ≤ 2.2 → Frequency increase	Ps: Suction pressure of compressor [Mpa]
P02	High-pressure increase protection	Pd ≥ 3.6 Mpa (36kgf/cm^{2}G)→ Frequency decrease	Pd: Discharge pressure of compressor [Mpa]
P03	Current protection	Inverter output current ≥ 14.5 A (3HP); (5HP) 20.0 A (4HP) 25.0 (5HP) 13.5 A (8-30 HP) → Frequency decrease	-
P04	Inverter fan temp. increase protection	Inverter fan temp. ≥ 89°C → Frequency decrease	-
P05	Discharge gas temperature increase protection	Temperature at the top of compressor is high → Frequency decrease (Maximum temperature is different depending on the frequency)	-
P06	Low-pressure decrease protection	Low-pressure is excessively low → Frequency decrease (minimum pressure is different depending on the ambient temperature)	-
P08	Oil return control frequency	Frequency less than 135Hz for cooling/ 50Hz for heating	
P09	High-pressure fall protection	Pd decreases → Frequency increase	Pd: Discharge pressure of compressor
P11	Pressure ratio falling retry	Compression ratio (Pd/(Ps+0.13)<1.8)	When it activates three times in 30 minutes, the alarm code "43" is displayed
P12	Low-pressure rising retry	Ps>1.5Mpa (15 kgf/cm^{2}G)	When it activates three times in 30 minutes, the alarm code "44" is displayed
P13	High-pressure rising retry	Pd>3.8Mpa (38 kgf/cm^{2}G)	When it activates three times in 30 minutes, the alarm code "45" is displayed
P15	Vacuum/discharge gas temperature rising retry	In Case of Ps<0.02 MPa (0.2kgf/cm^{2}G) for over 12 minutes, or discharge gas temperature ≥ 132°C for over ten minutes or discharge gas temperature ≥ 140 °C for over five seconds	When it activates three times in one hour, the alarm codes "47" (Ps) or "08" (Discharge gas) are displayed
P16	Discharge gas SUPERHEAT falling retry	Discharge gas SUPERHEAT less than ten degrees is maintained for 30 minutes	When it activates three times in two hours, the alarm code "07" is displayed
P17	Fan motor controller fin temp increase protection	Automatic stoppage of the transistor module, activation of the electronic thermal or abnormal current sensor	When it activates three times or six times in 30 minutes, the alarm codes "51", "52" and "53" are displayed
P18	Insufficient voltage/excessive voltage retry	Insufficient/excessive voltage at the inverter circuit or CB connector part	When it activates three times in 30 minutes, the alarm code "06" is displayed
P26	High-pressure falling retry	Pd>	

NOTE:

During the protection control (except during the alarm stoppage), the protection control code is displayed.

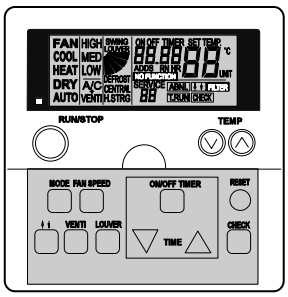
The protection control code is displayed during the protection control and turns off when you are canceling the protection control.

After the retry control, the condition of monitoring continues for 30 minutes.

8.3. PROCEDURE FOR CHECKING EACH MAIN PART

8.3.1. SELF-CHECKING PROCEDURE OF PCB BY MEANS OF THE REMOTE CONTROL SWITCH

Use the following troubleshooting procedure for testing the PCB in the indoor unit and the outdoor unit



Stop operation

Press RUN/STOP

PCB check mode

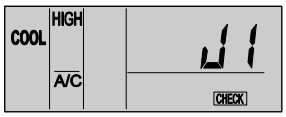
Press both switches for three seconds TEMP CHECK

Indication of unit number

(ex.) indication of Unit No. "1"

After seven seconds

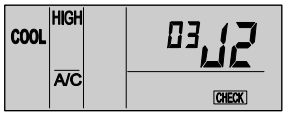
Operating automatic PCB check



Result

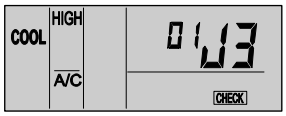
After approx. five seconds (max. 30 seconds in case of a transmission failure between the indoor unit and the outdoor unit) Max. three types of ABNORMAL OPERATIONS indicated.

Abnormal operation (1)



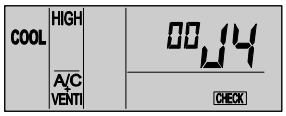
After 1 sec. ↓

Abnormal operation (2)



After 1 sec. ↓

Abnormal operation (3)



Contents

After one second

To next page

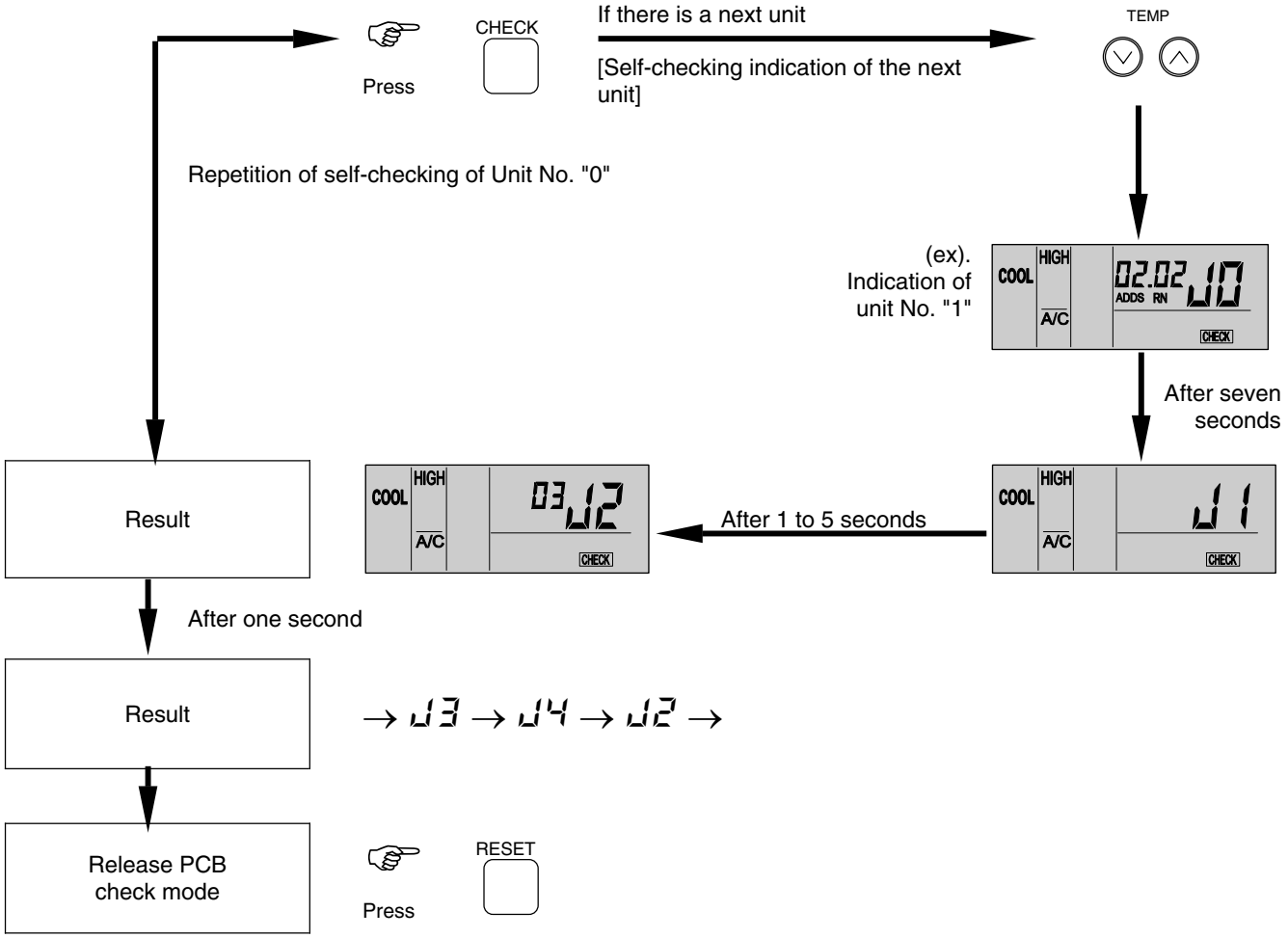
Indication	Contents	
00	Normal	
	Abnormality (open-circuit, short-circuit, etc.) in circuit for:	
01	Air inlet temp. thermistor	Indoor unit PCB
02	Discharge air. temp. thermistor	
03	Liquid pipe temp. thermistor	
04	Remote thermistor abnormality	
05	Gas pipe temp. thermistor	
06	Remote sensor	
08	Transmission of central station	
0A	EEPROM	
0b	Zero cross input failure	
EE	Transmission of indoor units during this checking operation	
07	Transmission of outdoor unit	Outdoor unit PCB
F4	Internal thermostat fan input failure	
F5	PSW input failure	
F6	PSH protection signal detection circuit	
F7	Phase detection	
F8	Transmission of inverter	
FA	High-pressure sensor	
Fb	Comp. discharge gas temp. thermistor	
FC	Low-pressure sensor	
Fd	Heat exchanger evaporation temp. thermistor	
FF	Ambient air temp. thermistor	

If you are using a wireless remote control switch with the built-in receiver part of the wall-type indoor unit and you need to perform the above checking, perform the following procedure:

1. *Turn OFF the power supply.*
2. *Disconnect the connector (CN25) for RPK-0.8~2.0FSNM or (CN12) for RPK-2.5~4.0FSNM*
3. *Connect the PC-P1HE.*
4. *Turn ON the power supply.*

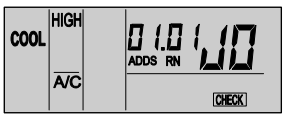
After finishing the checking, turn OFF the power supply again and reconnect the connectors according to the previous situation before the checking.

From previous page



NOTE:

1. *If this indication continues and the alarm code "J1" is not displayed, this means that each one of indoor unit is not connected to the remote control switch.*
   Check the wiring between the remote control switch and the indoor unit.



2. *In this troubleshooting procedure, checking of the following parts of the PCB is not available.*

   PCB in Indoor Unit: Relay circuit, DIP switch, option circuit, fan circuit, protection circuit.
   PCB in Outdoor Unit: Relay circuit, DIP switch, option circuit.

3. *If this troubleshooting is performed in the system by means of the central station, the indication of the central station may change during this procedure. However, this is not abnormal.*
4. *After this troubleshooting, the memory of the abnormal operation occurrence counter, which was described before, will be deleted.*

8.3.2. SELF-CHECKING PROCEDURE OF THE REMOTE CONTROL SWITCH

Cases where the CHECK switch is used.
1. If the remote control switch displays a malfunction.
2. For the regular maintenance check.

1	Turn ON the power source
2	Simultaneously press the following three switches. (During the operation, you can press the switches.) TEMP MODE
3	The LCD changes as shown in the right figure.
4	After the LCD changes as shown in the right figure, the RUN indicator flickers twice. 01
5	The LCD changes as shown below. Press all the switches (13 switches) one by one. Every time you press the switch, the number of the indication of the part (A) in the figure below increases one. A 02 ***NOTES:*** *You can press the switches in any order.* *Pressing two or more switches simultaneously is invalid and not counted.*
6	The LCD changes as shown below. The remote control switch automatically starts to check the transmission circuit. 03

Only for the cancellation of EEPROM, press the following three switches simultaneously during the changes of the LCD.

TEMP

MODE

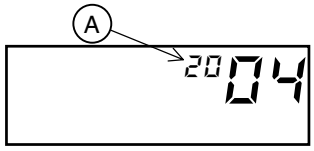
To 11

Unless all the switches are pressed, the checking does not proceed to the next item.

In case that the transmission circuit is abnormal, the LCD remains as shown in the left figure and the checking does not proceed to the next item.

No.	LCD indication	Indicating period (sec.)
1	HIGH COOL DRY TEMP. ABNL	For one second
2	MED HEAT A/C DEFROST CENTRAL FILTER	For one second
3	LOW H.STRG ADDS RN HR NO FUNCTION SERVICE UNIT	For one second
4	FAN AUTO VENTI SWING LOUVER ON OFF TIMER SET TEMP. T.RUN CHECK	For one second
5	FAN COOL HEAT DRY AUTO HIGH MED LOW A/C VENTI SWING LOUVER DEFROST CENTRAL H.STRG ON OFF TIMER SET TEMP. °C ADDS RN HR NO FUNCTION SERVICE UNIT ABNL FILTER T.RUN CHECK	For three seconds

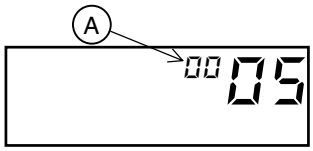
To the next page

7	The LCD changes as shown below. The detected temperature of the remote control thermostat is displayed at the (A) part in the figure below. 

→ If the indicators "- -" or "FF" are displayed at the "A" part, the remote control thermostat is abnormal.

8	The LCD changes as shown below. 

→ If you press the RESET switch or you leave the switches for 15 seconds, the data of EEPROM (storage cell inside of the remote control switch) is cleared.
At this time, the number is displayed at the (A) part, which is shown in the figure below. When the number "99" is displayed, EEPROM is abnormal.



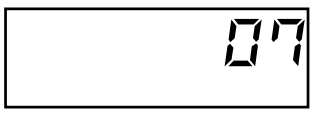
If the number which is displayed at the (A) part is "99", the checking does not proceed to the next item.

9	The LCD changes as shown below.  After several seconds have passed, the remote control switch is automatically activated again.

10	When the remote control switch is activated again, the RUN indicator is ON and the operation is started. Therefore, press the RUN/STOP switch and stop the operation. ***NOTE:*** 1. *In case that the operation is not automatically started when the remote control switch is activated again, the detection circuit for the momentary stoppage may be abnormal. However, the detection circuit will not interfere with the normal operation.* 2. *There is a case where the operation is automatically stopped after the automatic operation when the remote control switch is activated again.*

Cancellation of EEPROM

3

11	The LCD changes as shown below and the remote control switch automatically cancels the EEPROM. 

12	The LCD changes as shown below  After several seconds have passed, the remote control switch is automatically activated again. In this case, the operation is not started automatically.

8.3.3. SELF-CHECKING PROCEDURE OF THE INDOOR UNIT PCB (ONLY FOR RPK)

■ **Self-checking procedure by means of the relays on the indoor unit PCB**

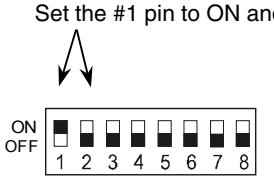
- To check the abnormal operation on the indoor unit PCB due to a malfunction.
- To check the abnormal operation on the indoor unit PCB according to the results of the checking procedure by means of the CHECK switch on the remote control switch and the self-checking function.

■ *Procedure*

Turn OFF the main power switch.

Disconnect the connectors CN7 and CN8. Set the DIP switch DSW2 as shown below.

Set the #1 pin to ON and the #2 pin to OFF.



DIP Switch DSW2

Turn ON the main power switch.
Check Mode starts. (Refer to the next page.)

A Analog Test
B Relay Test

After finishing the self-checking procedure, turn OFF the power and reset the DIP switch as before.

Self-checking procedures in the check mode for RPK-FSNM

Check item	State of mode	Confirmation method
(A) Initialize Exp. valve and auto-louver ↓	Exp. Valve fully open → fully closed Auto-louver is horizontally stopped.	
(B) Analog test ↓	If the thermistors for the inlet air temperature, for the discharge air temperature and for the freeze protection are normal, proceed to the next step.	
(C) Each relay test ↓ Perform repeatedly	52H1, 2, 3 Fan (Low) Wireless receiver part (Red) Wireless receiver part (Green) Wireless receiver part (Yellow)	Check the ON/OFF sound of the relays and the LED.
Termination	Turn OFF and reset all the DIP switches as before.	

8.3.4. PROCEDURE FOR CHECKING OTHER MAIN PARTS

■ **High-voltage discharge procedure for replacing the parts**

DANGER:
Perform this high-voltage discharge procedure in order to avoid an electrical shock.

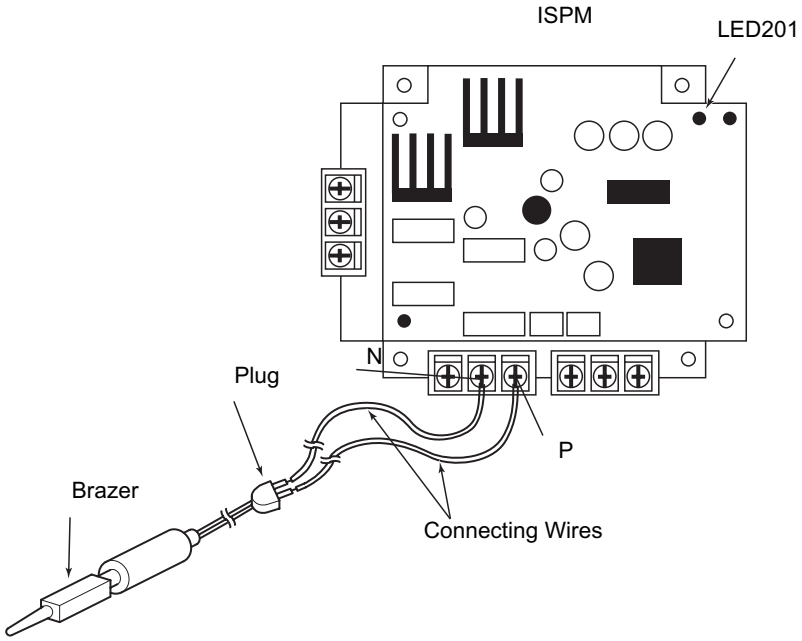
Procedure:

a. Turn OFF the main switches and wait for three minutes. Make sure that no high voltage exists. If LED201 is ON after the start and LED201 is OFF after turning OFF the power source, the voltage will decrease to lower than DC50V.

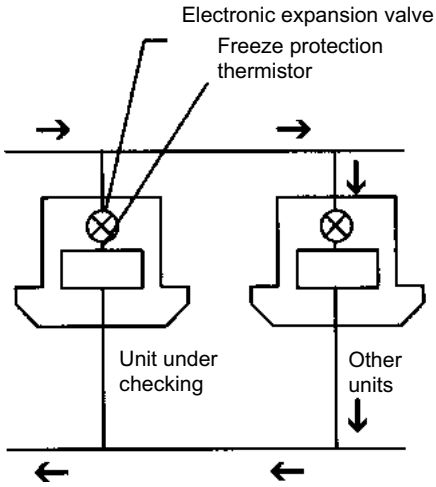
b. Connect the connect wires to an electrical brazer. The discharging starts and this results in a hot brazer. Pay attention not to short-circuit between the terminal P and N.

c. Connect the wires to terminals, P and N on ISPM.

d. Wait for two or three minutes and measure the voltage once again. Make sure that no voltage is charged.

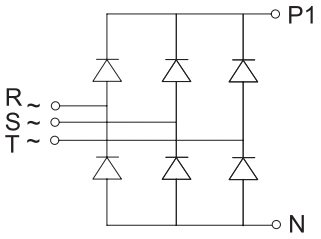


■ Checking procedure for the electronic expansion valve

	Indoor unit electronic expansion valve	Outdoor unit electronic expansion valve
Locked with fully closed	Check the liquid pipe temperature during the heating process. It is abnormal if the temperature does not increase.	It is abnormal if the liquid pipe pressure does not increase during the cooling process.
Locked with slightly open	It is abnormal under the following conditions: the temperature of the freeze protection thermistor becomes lower than the suction air temperature when the unit which is under checking stops and the other units are under the cooling process.	It is abnormal if the liquid pipe pressure does not increase and the outlet temperature of the expansion valve decreases after the cooling process starts.
Locked with fully open		It is abnormal under the following conditions: after the heating process for more than 30 minutes, the discharge gas temperature of the compressor is not 10°C higher than the condensing temperature and there is no other faults, such as an excessive charge of refrigerant and others.

■ Checking procedure for the ISPM

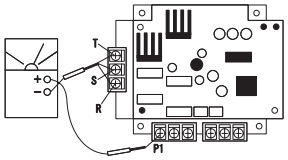
Rectification Parts of Internal Circuit of ISPM (Common)



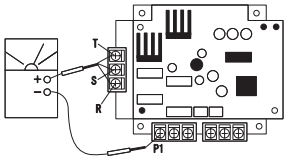
Remove all the terminals of the ISPM before check.
If items (a) to (h) are performed and the results are satisfactory, ISPM is normal. Measure it under 1 kΩ range of a tester.

CAUTION:
Do not use a digital tester.

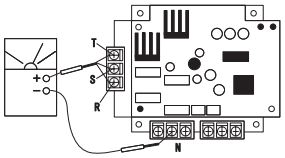
a. By touching the + side of the tester to the P1 terminal of ISPM and the - side of the tester to R and S of ISPM, measure the resistance. If all the resistances are more than 100 kΩ, it is normal.



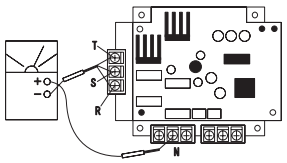
b. By touching the - side of the tester to the P1 terminal of ISPM and the + side of the tester to R and S of ISPM, measure the resistance. If all the resistances are more than 1 kΩ, it is normal.



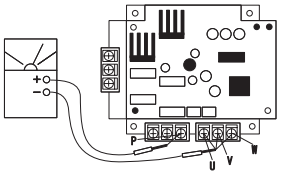
c. By touching the - side of the tester to the N terminal of ISPM and the + side of the tester to R and S of ISPM, measure the resistance. If all the resistances are more than 100 kΩ, it is normal.



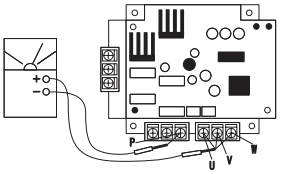
d. By touching the + side of the tester to the N terminal of ISPM and the - side of the tester to R and S of ISPM, measure the resistance. If all the resistances are more than 1 kΩ, it is normal.



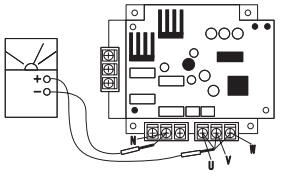
e. By touching the + side of the tester to the P terminal of ISPM and the - side of the tester to U, V and W of ISPM, measure the resistance. If all the resistances are more than 100 kΩ, it is normal.



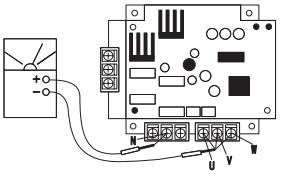
f. By touching the - side of the tester to the P terminal of ISPM and the + side of the tester to U, V and W of ISPM, measure the resistance. If all the resistances are more than 1 kΩ, it is normal.



g. By touching the - side of the tester to the N terminal of ISPM and the + side of the tester to U, V and W of ISPM, measure the resistance. If all the resistances are more than 100 kΩ, it is normal.



h. By touching the + side of the tester to the N terminal of ISPM and the - side of the tester to U, V and W of ISPM, measure the resistance. If all the resistances are more than 1 kΩ, it is normal.



■ Procedure for checking other main parts

1. High Voltage Discharge Work for Replacing Parts

Danger:
Perform this high voltage discharge work to avoid an electric shock.

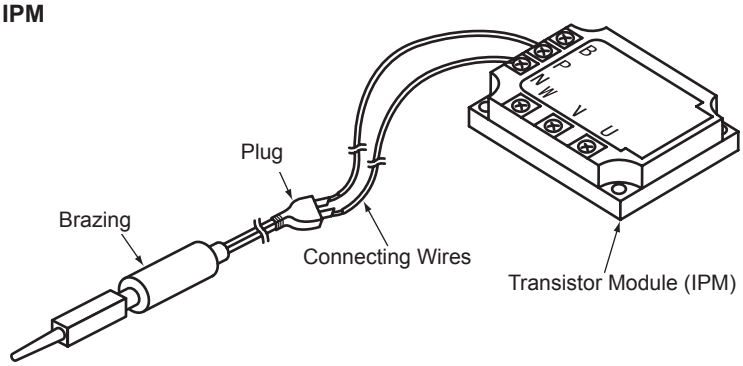
Procedure

a. Turn OFF the main switches and wait for three minutes. Check to ensure that no high voltage exists. If LED201 is ON after start-up and LED201 is OFF after turning OFF power source, the voltage will decrease lower than DC50V.

b. Connect connecting wires to an electrical solder bit

c. Connect the wires to terminals, P and N on IPM. => Discharging is started, resulting in hot solder bit. Pay attention not to short-circuit between terminal P and N .

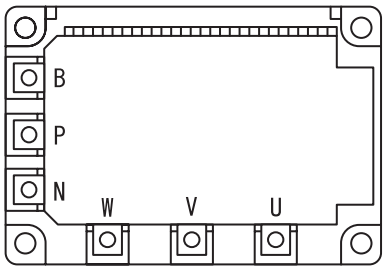
■ Checking procedure for IPM

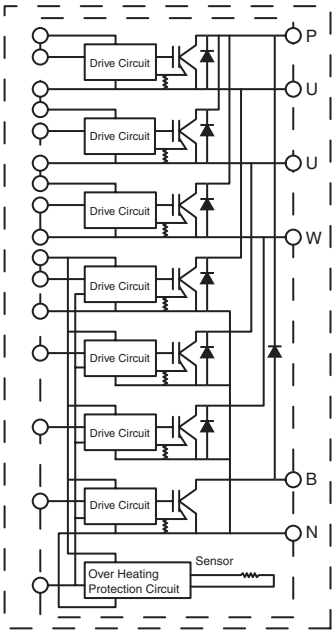


d. Wait for 2 or 3 minutes and measure the voltage once again. Check to ensure that no voltage is charged.

2. Checking Method of Transistor Module

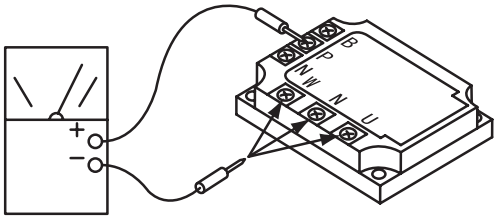
Outer Appearance and Internal Circuit of Transistor Module



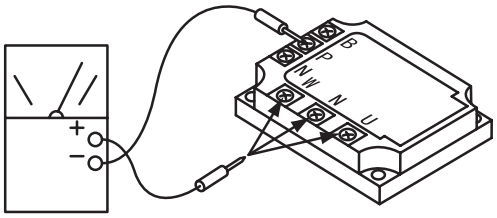


Remove all the terminals of the transistor module before check. If items (a) to (e) are performing and the results are satisfactory, the transistor module is normal. Measure it under 1kΩ range of a tester. Do not use a digital tester.

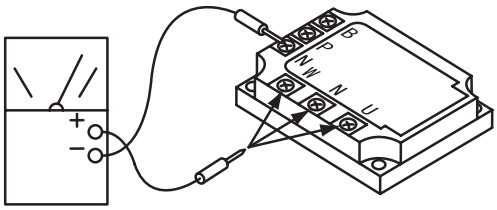
a. By touching the + side of the tester to the P terminal of transistor module and the - side of tester to U, V and W of transistor module, measure the resistance. If all the resistances are from 1 to 5kΩ, it is normal.



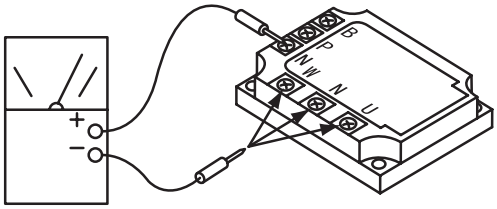
b. By touching the - side of the tester to the P terminal of transistor module and the + side of tester to U, V and W of transistor module, measure the resistance. If all the resistances are greater than 100kΩ, it is normal.



c. By touching the - side of the tester to the N terminal of transistor module and the + side of tester to U, V and W of transistor module, measure the resistance. If all the resistances are from 1 to 5kΩ, it is normal.



d. By touching the + side of the tester to the N terminal of transistor module and the - side of tester to U, V and W of transistor module, measure the resistance. If all the resistances are greater than 100kΩ, it is normal.

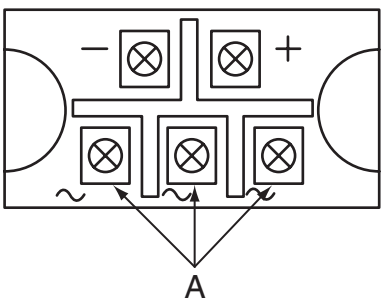


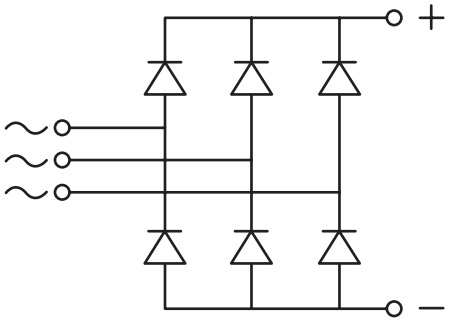
8

■ **Checking procedure for Diode Module**

3. Checking Method of Diode Module

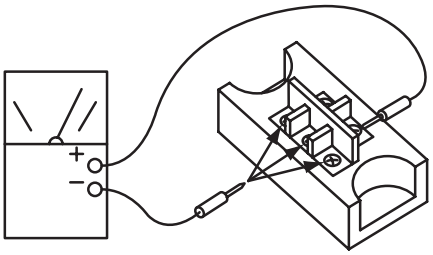
Outer Appearance and Internal Circuit of Diode Module



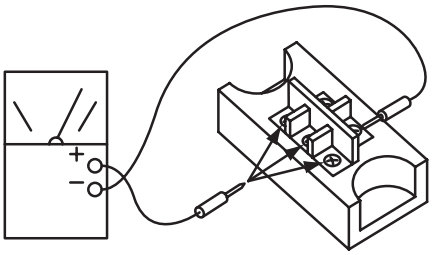


If items (a) to (e) are performing and the results are satisfactory, the transistor module is normal.
Measure it under 1kΩ range of a tester. Do not use a digital tester.

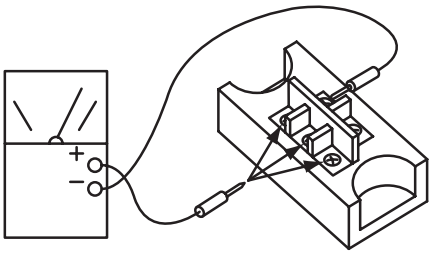
a. By touching the + side of the tester to the + terminal of diode module and the - side of tester to the ~ terminals (3 NOs.) of the diode module, measure the resistance. If all the resistances are from 5 to 50kΩ, it is normal.



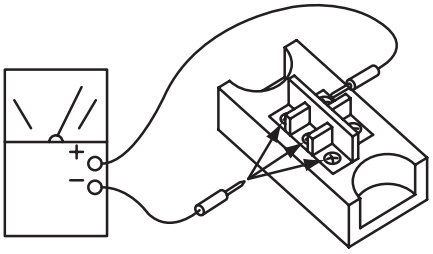
b. By touching the - side of the tester to the + terminal of diode module and the + side of tester to the ~ terminals (3 NOs.) of the diode module, measure the resistance. If all the resistances are greater than 500kΩ, it is normal.



c. By touching the - side of the tester to the - terminal of diode module and the + side of tester to the ~ terminals (3 NOs.) of the diode module, measure the resistance. If all the resistances are from 5 to 50kΩ, it is normal.



d. By touching the + side of the tester to the - terminal of diode module and the - side of tester to the ~ terminals (3 NOs.) of the diode module, measure the resistance. If all the resistances are greater than 500kΩ, it is normal.

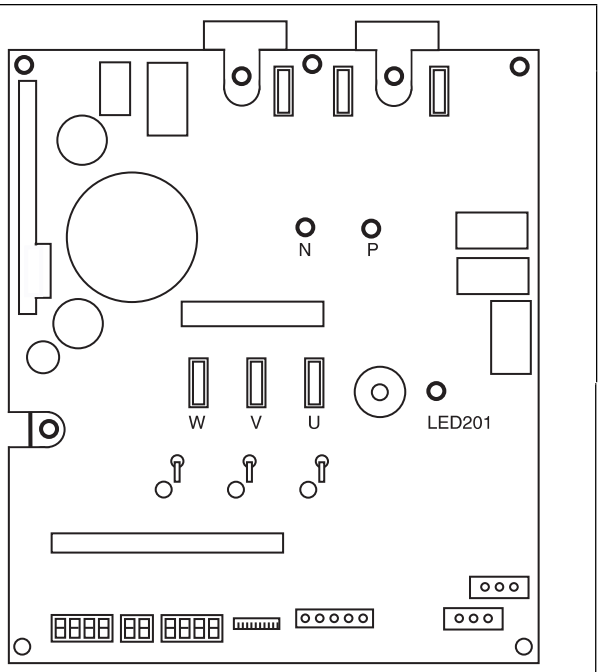


■ Checking procedure for the fan controller failure

1) Turn OFF the main switches and make sure that LED201 (Red) on Fan Controller is OFF. Otherwise, an electrical shock may occur because the voltage may have changed more than DC50V in Fan Controller.

2) Remove all the wirings in Fan Controller and measure the resistance between the terminals by means of an analog tester, according to the table below. Fix the tester range to 1KΩ. Check the color and the terminal for measuring. Do not use a digital tester.

Tester probe Red (+)	Tester probe Black (-)	Criteria for resistance value
P-R P-S P-T R-N S-N T-N P-U P-V P-W U-N V-N W-N		More than 1KΩ
R-P S-P T-P N-R N-S N-T U-P V-P W-P N-U N-V N-W		The resistance value increases by degrees after the indicator moves for a moment. The resistance value increases by degrees after 1700KΩ~1900, KΩ is displayed (x).



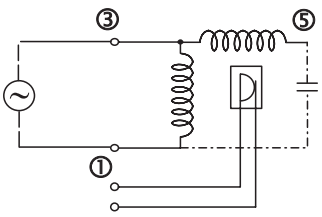
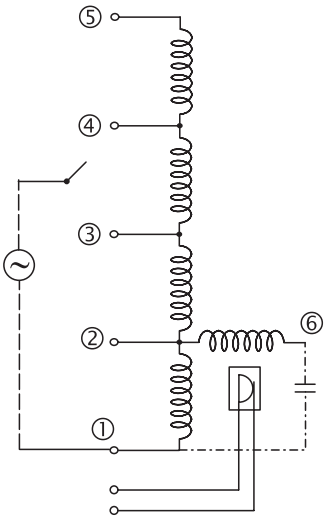
The interval of the measurement should be more than 30 seconds. Otherwise, an excessively high value may be displayed.

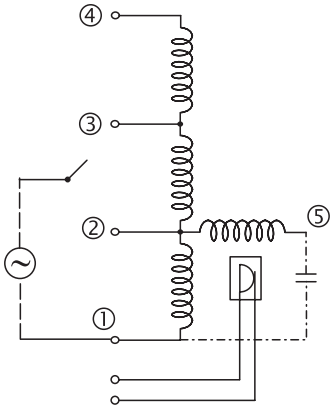
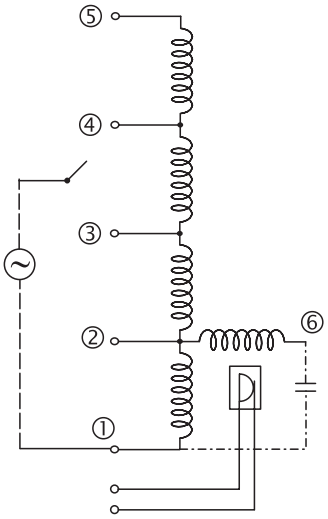
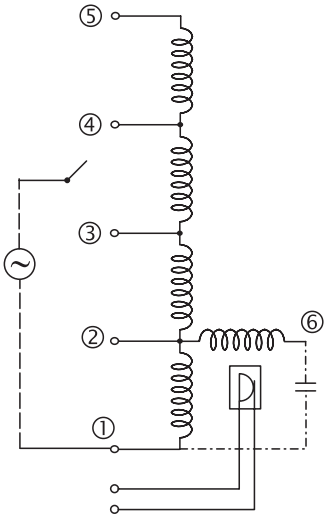
■ Checking procedure for the electrical coil parts

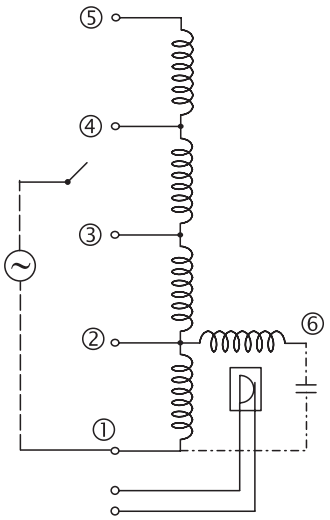
Abbreviations used for colors:

Black	Brown	Red	Yellow	Green	Blue	Grey	Orange	White	Silver	Violet
BLK	BRN	RED	YEL	GRN	BLU	GRY	ORN	WHT	SIL	VIO

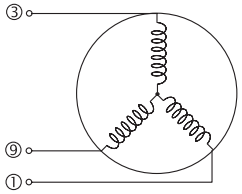
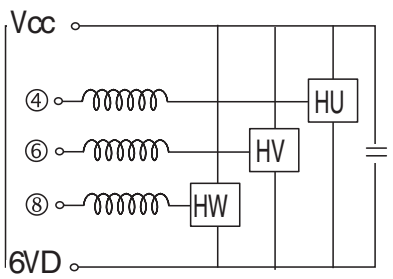
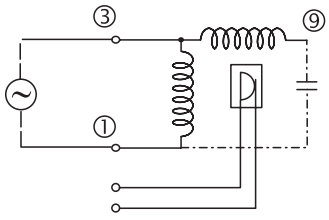
Fan motor for the Indoor Units:

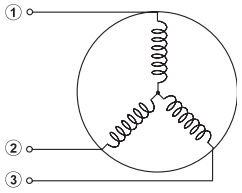
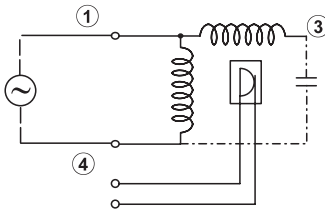
Indoor units	Model	Electrical wiring diagram	Wiring No.	Resistance (Ω)
RCI-1.0FSN1E RCI-1.5FSN1E RCI-2.0FSN1E RCI-3.5FSN1E RCI-3.0FSN1E	56 W	DC Motor	—	—
RCI-3.5FSN1E RCI-4.0FSN1E RCI-5.0FSN1E RCI-6.0FSN1E	108 W	DC Motor	—	—
RCIM-1.5FSN RCIM-2.0FSN RCIM-2.5FSN	52 W	DC Motor	—	—
RCD-1.0FSN RCD-1.5FSN RCD-2.0FSN	35 W		BLK ①-③ RED RED ③-⑤ WHT	159.00 92.00 at 20 ºC
RCD-2.5FSN RCD-3.0FSN	55 W		BLK ①-③ RED RED ③-⑤ WHT	70.90 81.70 at 20 ºC
RCD-4.0FSN	35 W x 2		BLK ①-③ RED RED ③-⑤ WHT	159.00 92.00 at 20 ºC
RCD-5.0FSN	55 W x 2		BLK ①-③ RED RED ③-⑤ WHT	70.90 81.70 at 20 ºC
RPC-2.0FSNE RPC-2.5FSNE RPC-3.0FSNE	65 W		BLK ①-② RED RED ②-③ YEL YEL ③-④ GRY GRY ④-⑤ BLU RED ②-⑥ WHT	59.90 16.90 15.80 15.80 63.60 at 20 ºC

Indoor units	Model	Electrical wiring diagram	Wiring No.	Resistance (Ω)
RPC-4.0FSNE RPC-5.0FSNE RPC-6.0FSNE	180 W		BLK ①-② RED RED ②-③ YEL YEL ③-④ GRY RED ②-⑤ WHT	32.10 24.50 24.50 44.70 at 25 ºC
RPI-2.0FSN1E RPI-2.5FSN1E	65W		BLK ①-② RED RED ②-③ BLU BLU ③-④ GRY GRY ④-⑤ YEL RED ②-⑥ WHT	75.60 12.80 12.70 12.60 181.00 at 25 ºC
RPI-3.0FSN1E RPI-3.5FSN1E	150W		BLK ①-② RED RED ②-③ BLU BLU ③-④ GRY GRY ④-⑤ YEL RED ②-⑥ WHT	19.60 15.70 16.00 16.00 45.20 at 21 ºC
RPI-4.0FSN1E RPI-5.0FSN1E	225W		BLK ①-② RED RED ②-③ BLU BLU ③-④ GRY GRY ④-⑤ YEL RED ②-⑥ WHT	15.80 4.00 8.00 8.00 24.00 at 20 ºC
RPI-6.0FSN1E	385W		BLK ①-② RED RED ②-③ BLU BLU ③-④ GRY GRY ④-⑤ YEL RED ②-⑥ WHT	10.40 4.70 9.02 4.08 24.60 at 23 ºC

Indoor units	Model	Electrical wiring diagram	Wiring No.	Resistance (Ω)
RPK-0.8FSNM RPK-1.0FSNM RPK-1.0FSN1M RPK-1.5FSNM RPK-1.5FSN1M RPK-2.0FSNM	20 W	DC Motor	—	—
RPK-2.5FSNM RPK-3.0FSNM	40 W			
RPK-3.5FSNM RPK-4.0FSNM	41 W			
RPF(I)-1.0FSNE RPF(I)-1.5FSNE	28 W		BLK ①-② RED RED ②-③ WHT WHT ③-④ BLU BLU ④-⑤ ORN ORN ⑤-⑥ YEL	231.70 198.70 136.20 71.20 202.40 at 20 ºC
RPF(I)-2.0FSNE RPF(I)-2.5FSNE	45 W		BLK ①-② RED RED ②-③ WHT WHT ③-④ BLU BLU ④-⑤ ORN ORN ⑤-⑥ YEL	97.90 138.10 61.60 35.20 61.00 at 20 ºC

Fan motor for the Outdoor Units

Outdoor units	Model	Electrical wiring diagram	Wiring No.	Resistance (Ω)
RAS-5FSN	DC Motor 370 W		RED ③-⑨ WHT WHT ⑨-① BLK RED ③-① BLK	6.75 6.75 6.75 at 21 ºC
RAS-8~32FSN(E) RAS-8~32FXN(E) (DC fan)	DC Motor 810 W		YEL ④-⑥ BLUE BLU ⑥-⑧ ORN ORN ⑧-⑨ YEL	3,25 3,25 3,25 at 21 ºC
RAS-18~32FSN(E) RAS-16~32FXN(E) (Fix fan)	NF7042 275W		RED ③-① BLK RED ③-⑨ WHT	6.74 5.91 at 21ºC

Outdoor units	Model	Electrical wiring diagram	Wiring No.	Resistance (Ω)
RAS-36/42FSN (Center)	UGBTEF -13LHKS02 810W		① – ② ② – ③ ③ – ①	3.25±10% 3.25±10% 3.25±10%
RAS-36/42 (Left and right side)	VC390HSA 275W		④ – ① ① – ③	6.93±10% 6.11±10%
RAS-3~5FSVNE	DC Motor 70 W			

Other parts

Part name	Unit models	Model code	Resistance (Ω)
Drain up motor	RCI-1.0~6FSN1E RCIM-1.5~2.5FSN RPI-2.0~6.0FSN1E	ADP-1403	139.10 at 21 ºC
	RCD1.0~6.0FSN	KJV-1004	347.00 at 20 ºC
4-way valve	RAS-5FSN	VT40101+LB64046	1435.00 at 21 ºC
	RAS-8~32FSN(E) RAS-8~32FXN(E)	VT60101+LB64046	1890.00 at 20 ºC
Solenoid valve for the gas bypass (sva)	RAS-5~32FSN(E)	SR10PA	1800.00 at 20 ºC
Solenoid valve for heat exchanger changeover (SV6)			
Solenoid valve for oil return (svf)			
Solenoid valve for the gas bypass (sva)	RAS-36/42	SR10PA SR10D	1250.00 at 20ºC
Inverter compressor motor	RAS-5~32FSN(E) RAS-5~32FXN(E)	E405AHD-36D2	0.239 at 20 ºC
Constant speed compressor motor	RAS-8~32FSN(E) RAS-8~32FXN(E)	E605DH-59D2Y	0.61 at 20 ºC
		E655DH-65D2Y	0.60 at 20 ºC
		E505DH-59D2Y	0.60 at 20 ºC
Reversing valve	RAS-36/42	VHV-1511 + STFG-01AC579A1	1130.00 at 20ºC
Inverter Compressor Motor	RAS-36/42	E655DHD	0.839 at 20ºC (380~415V)
Constant Speed Compresor Motor	RAS-36//42	E855DH	1.982 at 20ºC (380-415V)
Contactor for the compressor motor	RAS-5~10FSN	To be informed later	
	RAS-12~32FSN	To be informed later	

Checking procedure for the compressor

CHECK LIST ON THE COMPRESSOR

Client:	Model:	Date:
Serial No:	Production date:	Checker:

No.	Check item	Check method	Result	Remarks
1	Are THM8, THM9, THM12 and THM13 correctly connected? THM8, THM9, THM12, THM13: Discharge gas thermistor	① Are the wires of each thermistor correctly connected in a visual inspection? ② Make sure that 7-segment display of Td1 is higher than Td2, Td3, Td4 when No.1 comp. is operating. Td1: Temp. of THM8 Td4: Temp. of THM13 Td2: Temp. of THM9 Td5: Temp. of THM14 Td3: Temp of THM12 Td6: Temp. of THM16		
2	Are the thermistors THM8, THM9, THM12, THM13, THM14 and THM16 disconnected?	① Make sure that themistor on the top of comp. is correctly mounted in a visual inspection. ② Make sure that the actually measured temp. is greatly different from the display (Td1~Td6) during the check mode.		
3	Are the connectors for current sensor correctly connected	① Make sure that indications A1~A6 are 0 during the compressor. stoppage. ② Make sure that indications A1~A6 are not 0 during the compressor operation. (However, A2~A6 are 0 during the stoppage of the comp. No. 2, 3 and 4).		
4	Is current sensor faulty?			
5	Is current sensing part on PCB3 faulty?			
6	Is the direction of current sensor (CTU, CTV) reverse?	Check the direction → in a visual inspection.		
7	Are the power supply wires U and V inserted correctly into the current sensor?	Make sure that the wires are correctly inserted.		
8	Are the ex.valves correctly connected?	Make sure that MVn~CNn are correctly connected		
9	Are the ex.valves correctly mounted?	Make sure that each coil is correctly mounted on the valve.		
10	Are the refrigerant cycle and electrical wiring system incorrectly connected?	Make sure that the refrigerant is flowing into the indoor units by operating one refrigerating cycle only from the outdoor unit.		
11	Is the opening of ex. valve completely closed (locked)?	Check the following by means of the check mode of the outdoor unit. ① Liquid pipe temp.(TL)< Inlet air temp.(Ti) during the cooling process ② Liquid pipe temp.(TL)> Inlet air temp.(Ti) during the heating process		
12	Is the opening of ex. valve fully opened (locked)?	Make sure that the liquid pipe temp. is lower than the inlet air temp. of the stopped indoor unit when other indoor units are operating under the cooling process.		
13	Are the contacts for the comp. magnetic switch CMC faulty?	Check the surface of each contact (L1, L2 and L3) in a visual inspection.		
14	Is there any voltage malfunction among L1-L2, L2-L3 and L3-L1?	Make sure that the voltage imbalance is smaller than 3%. Note that the power source voltage must be within 380V or 415V±10%, 220V±10 %.		
15	Is the comp. oil acidified during the burning of the compressor motor?	Make sure that the oil color is not black.		

Additional information for "CHECK LIST ON THE COMPRESSOR"

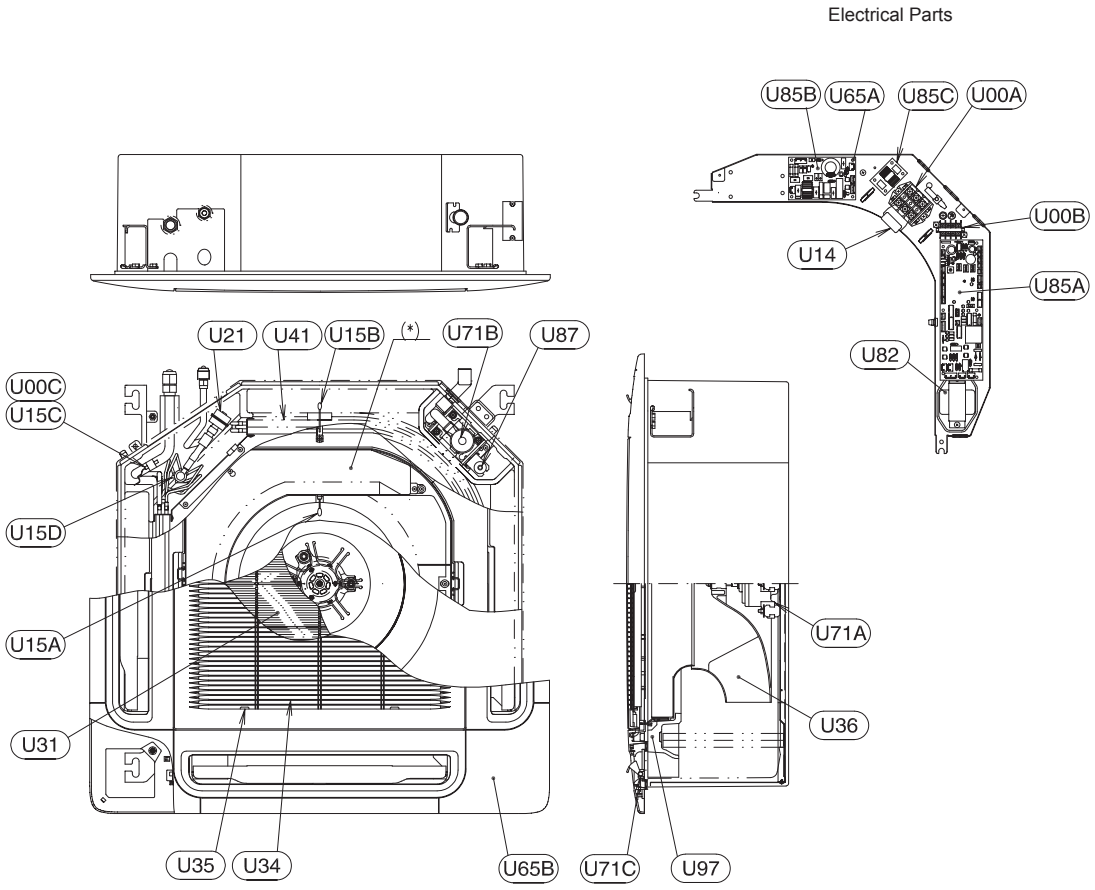
Check item	Additional information (mechanism of the compressor failure)
1 & 2	The discharge gas temperature (Td1) controls the liquid refrigerant return volume to the compressor when only the compressor No.1 is operating. If THM8 and THM9 are connected in the reverse order, the liquid refrigerant return volume will decrease even if the actual discharge gas temperature is high, because PCB1 is checking the wrong compressor temperature. Therefore, this abnormal overheating process will result in the insulation failure of the motor winding.
3, 4 & 5	The current sensor performs the overcurrent control (the operation frequency control) by detecting the current. In this case, the insulation failure of the motor winding will occur because the control is not available in spite of the actually high current.
6, 7	The current sensor checks the phase and adjusts the output electrical wave, in addition to the above-mentioned items. If a fault occurs, the output electrical wave becomes unstable. This generates stress to the motor winding and results in the insulation failure of the motor winding.
8, 9	During a cooling process, the fan speed of the outdoor unit controls the Pd and the MV of each indoor unit controls the Td and the SH. During a heating process, MVn control the Td and the SH. If the expansion valves are incorrectly connected, the correct control is not available. This results in the compressor seizure depending on the returning conditions of the liquid refrigerant. Also, this may result in the insulation failure of the motor winding depending on the overheating conditions.
10	If the refrigerant cycle and the electrical system are incorrectly connected, an abnormally low suction pressure operation is maintained or an abnormally high discharge pressure operation is maintained. This results in further stress to the compressor because the correct control of the compressor is not available.
11	Ditto.
12	The compressor may be locked due to the return operation of the liquid refrigerant during the cooling process.
13	If the contacting resistance becomes large, the voltage imbalance among each phase will cause an abnormal overcurrent.
14	In this case, the overcurrent will occur, the efficiency will decrease or the motor winding will be excessively heated.
15	In this case, it will result in the burning of the motor or the compressor seizure.

9. Spare parts

Contents

9.1 - Indoor Units - System Free Series

9.1.1. RCI-1.0~6.0FSN1E



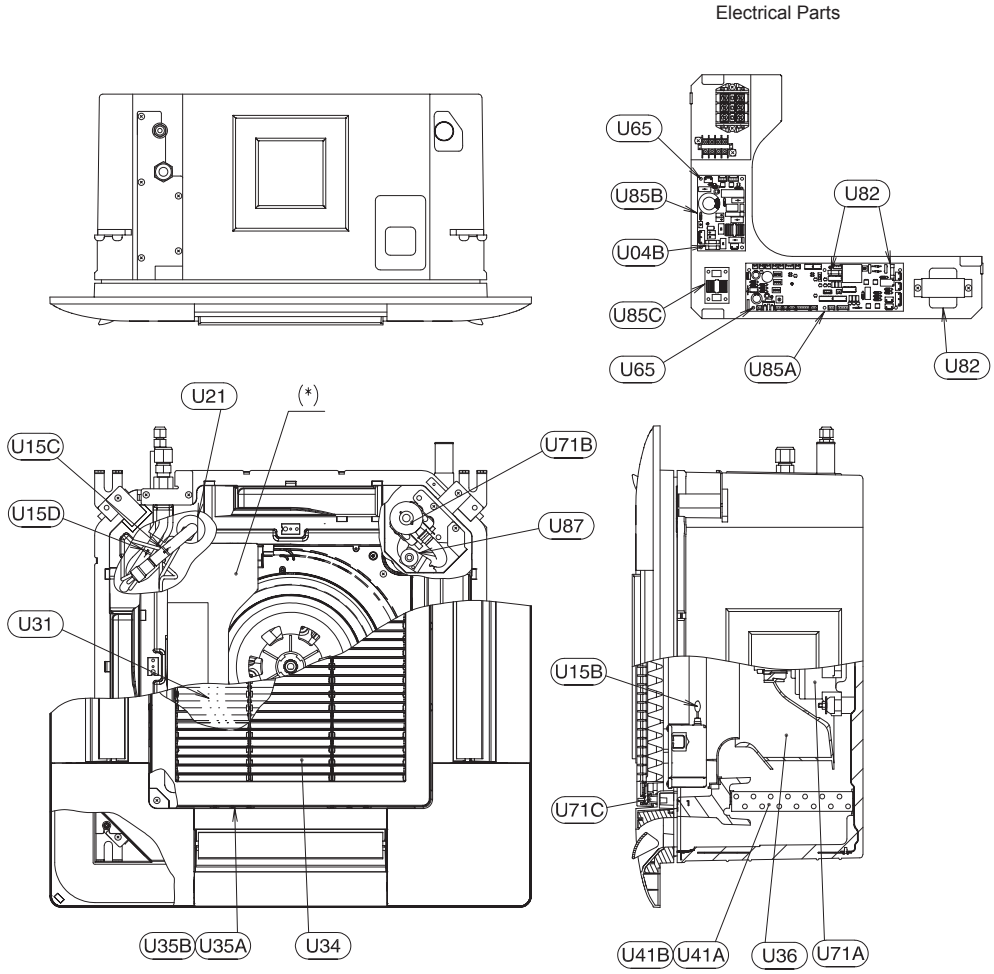
Parts List

No.	Part Name	Remarks
U00A	Terminal Board	
U00B	Terminal Board	
U00C	P-Spring	Gas
U14	Condenser Assy	
U15A	Thermistor	Air inlet
U15B	Thermistor	Air outlet
U15C	Thermistor	Gas pipe
U15D	Thermistor	LIquid pipe
U21	Expansion Valve	
U31	Air Filter	
U34	Air Grille	
U35	Grille Knob	
U36	Turbo Fan	Fan runner
U41	Heat Exchanger	Assy

No.	Part Name	Remarks
U65A	Spacer	
U65B	CP Cover	
U71A	Fan Motor	
U71B	Drain Pump	
U71C	AS Motor	Assy
U82	Transformer	
U85A	PI024 EX	PCB
U85B	PI012 Assy	PCB
U85C	PI979 Assy	PCB
U87	Float Switch	
U97	Drain Pan	Assy

Drawing Number:
EPN0465A

9.1.2. RCIM-1.0~2.0FSN



Parts List

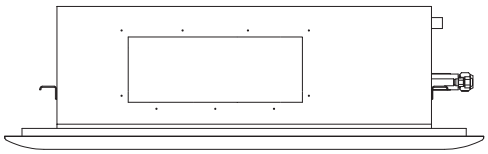
No.	Part Name	Remarks
U04A	Fuse	0.5A For Control Circuit
U04B	Fuse	5A For Power Source
U15A	Thermistor	THM1 Air Inlet
U15B	Thermistor	THM2 Air Outlet
U15C	Thermistor	THM3 Freeze Protection
U15D	Thermistor	THM5 Gas
U21	Expansion Valve	
U31	Air Filter	For Air Panel P-N23WAM
U34	Air Grille	For Air Panel P-N23WAM
U35A	Knob	For Air Panel P-N23WAM
U35B	Knob	For Air Panel P-N23WAM
U36	Runner	

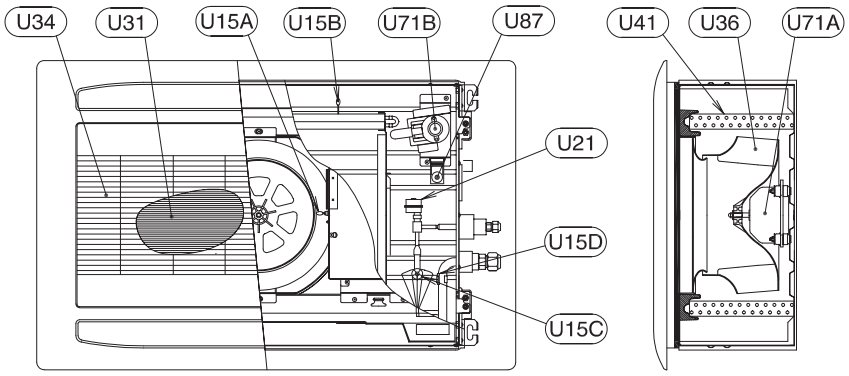
No.	Part Name	Remarks
U41A/B	Heat Exchanger	Assembly
U65	Spacer	For PCB
U71A	Fan Motor	52W
U71B	Fan Motor	Discharge Mechanism
U71C	AS Motor	For Air Panel P-N23WAM
U82	Transformer	
U85A	Printed Circuit Board	Main
U85B	Printed Circuit Board	Power Supply
U85B	Printed Circuit Board	Noise Protection
U87	Float Switch	

Drawing Number:
SPN200510

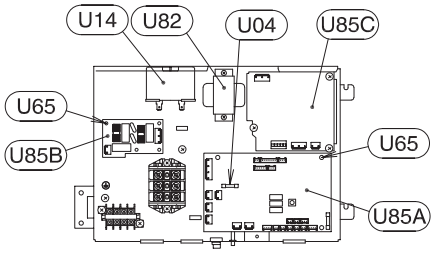
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.3. RCD-1.0~5.0FSN





Electrical Parts



Parts List

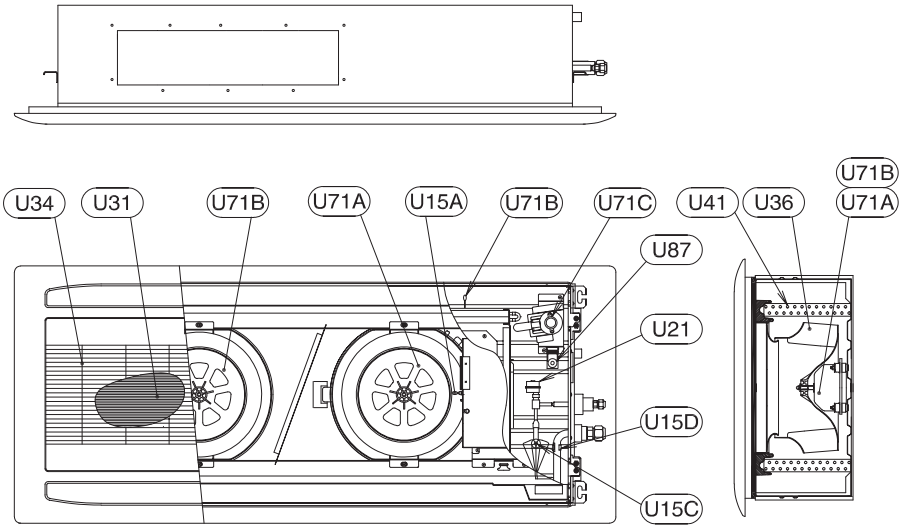
No.	Part Name	Remarks
U04	Fuse	5A for control circuit
U14	Capacitor	4/5 mF 440vac
U15A	Thermistor	Thm1 air inlet
U15B	Thermistor	Thm2 air outlet
U15C	Thermistor	Thm3 freeze protection
U15D	Thermistor	Thm5 gas
U21	Exp. valve	
U31	Air filter	For P-G23DWA1
U34	Air grille	(With air filter)
U36	Fan runner	
U41	Heat exchanger	

No.	Part Name	Remarks
U65	Spacer	
U71A	Motor	Fan motor 35W
U71B	Motor	Drian discharge mechanism
U71C	Motor	Swing Motor Assy for P-G23DWA1
U82	Transformer	
U85A	Printed circuit board	Main PCB
U85B	Printed circuit board	Noise protection
U85C	Printed circuit board	Modulation
U87	Float SW	

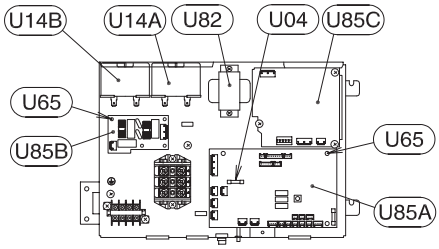
Drawing Number:
SPN200506

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.4. RCD-4.0~5.0FSN



Electrical Parts



Parts List

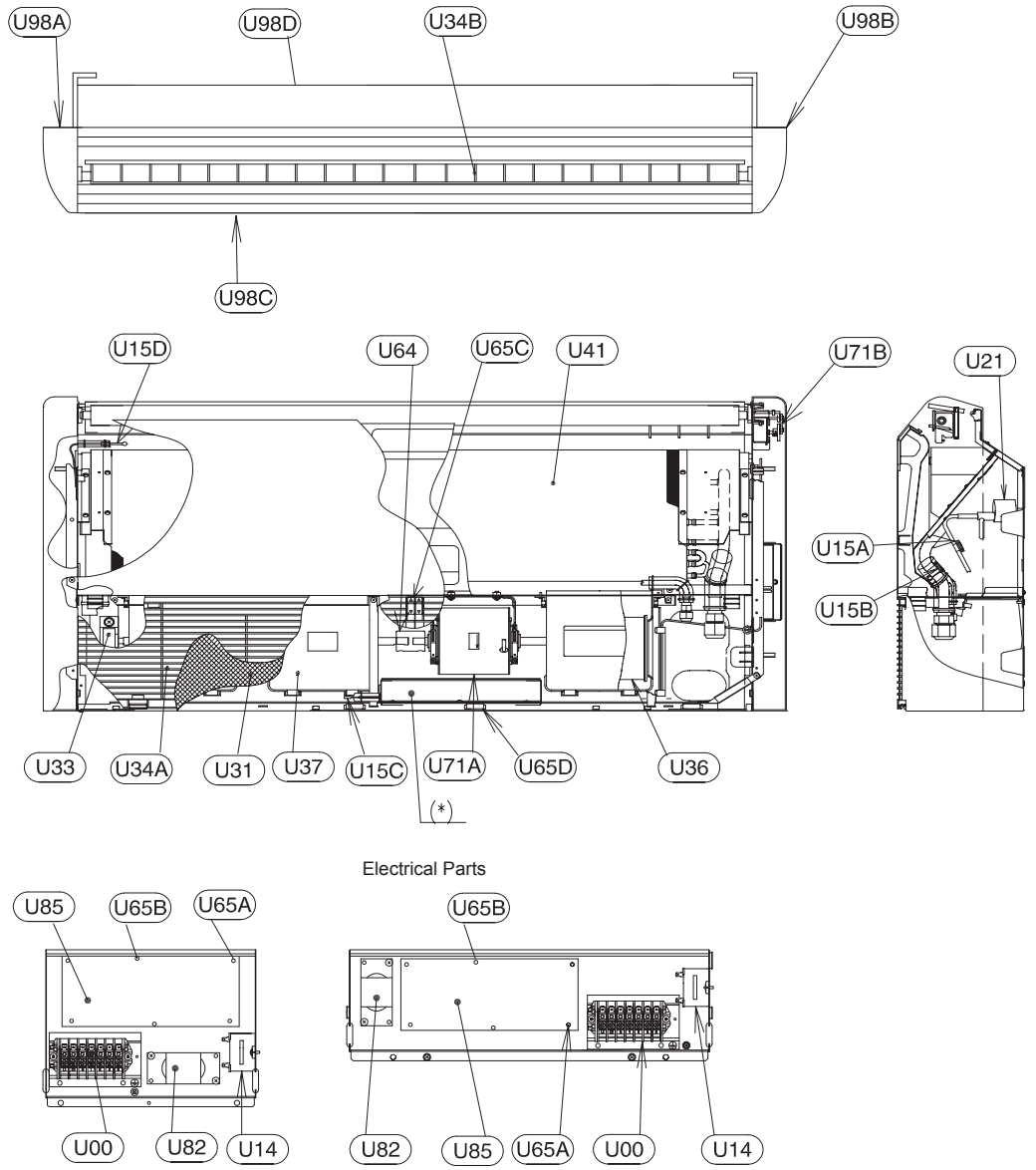
No.	Part Name	Remarks
U04	Fuse	5A for control circuit
U14A	Capacitor	4mF 440vac
U14B	Capacitor	5mF 440vac
U15A	Thermistor	Thm1 air inlet
U15B	Thermistor	Thm2 air outlet
U15C	Thermistor	Thm3 freeze protection
U15D	Thermistor	Thm5 gas
U21	Exp. valve	
U31	Air filter	For P-G46DWA1
U34	Air grille	For P-G46DWA1 (with air filter)
U36	Fan runner	
U41	Heat exchanger	

No.	Part Name	Remarks
U65	Plastic material	
U71A	Motor	55W electrical box side
U71B	Motor	55W the other side
U71C	Motor	Drain discharge mechanism
U71D	Motor	P-G46DWA1 swing motor assy
U82	Transformer	
U85A	Printed circuit board	Main PCB
U85B	Printed circuit board	Noise protection
U85C	Printed circuit board	Pulse width modulation
U87	Float SW	

Drawing Number:
SPN200506

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.5. RPC-2.0~6.0FSNE



Parts List

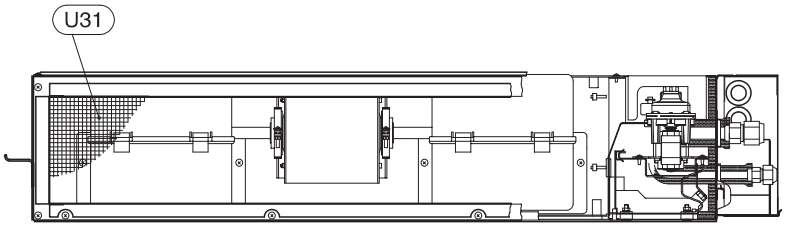
No.	Part Name	Remarks
U00	Terminal Board	
U14	Capacitor	3μF/ 4μF/ 5μF/ 6μF/
U15A	Thermistor	
U15B	Thermistor	Gas Pipe
U15C	Thermistor	Air Inlet
U15D	Thermistor	Air Outlet
U21	Expansion Valve	
U31	Air Filter	
U33	Bearing	
U34A	Air Intake Grille	Air inlet
U34B	Grille Assy. C	Air Outlet
U36	Runner	
U37	Fan Casing	
U41	Heat Exchanger	Assembly

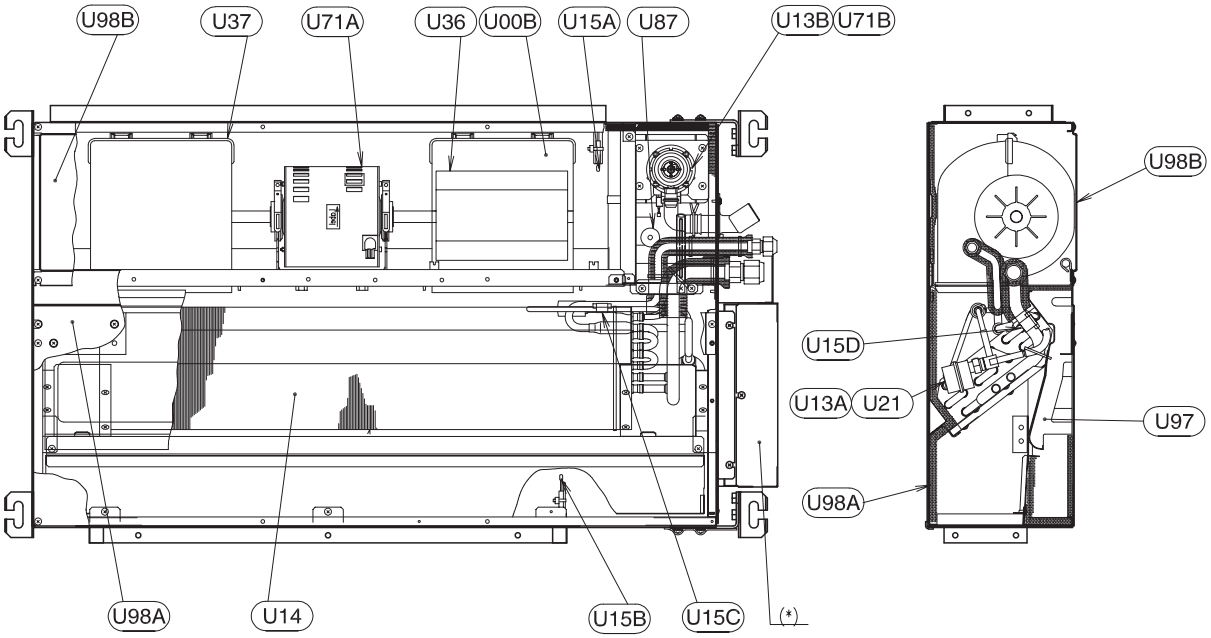
No.	Part Name	Remarks
U64	Coupling	
U65A	Spacer	
U65B	Push Spacer	
U65C	Grille Knob	
U65D	Grille Support	
U71A	Fan Motor	
U71B	AS Motor	
U82	Transformer	
U85	Printed Circuit Board	
U98A	Side Cover L	Left Side
U98B	Side Cover R	Right Side
U98C	Lower Cover Assy	Lower Side
U98D	Upper Front cover	Assembly

Drawing Number:
EPN0454B

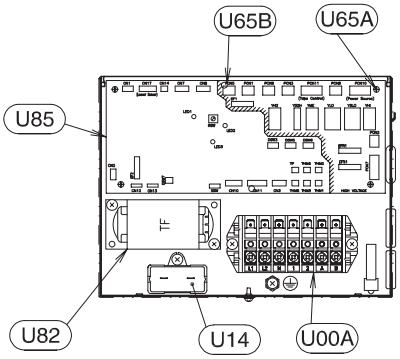
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.6. RPI-0.8~1.5FSNE





Electrical Parts



Parts List

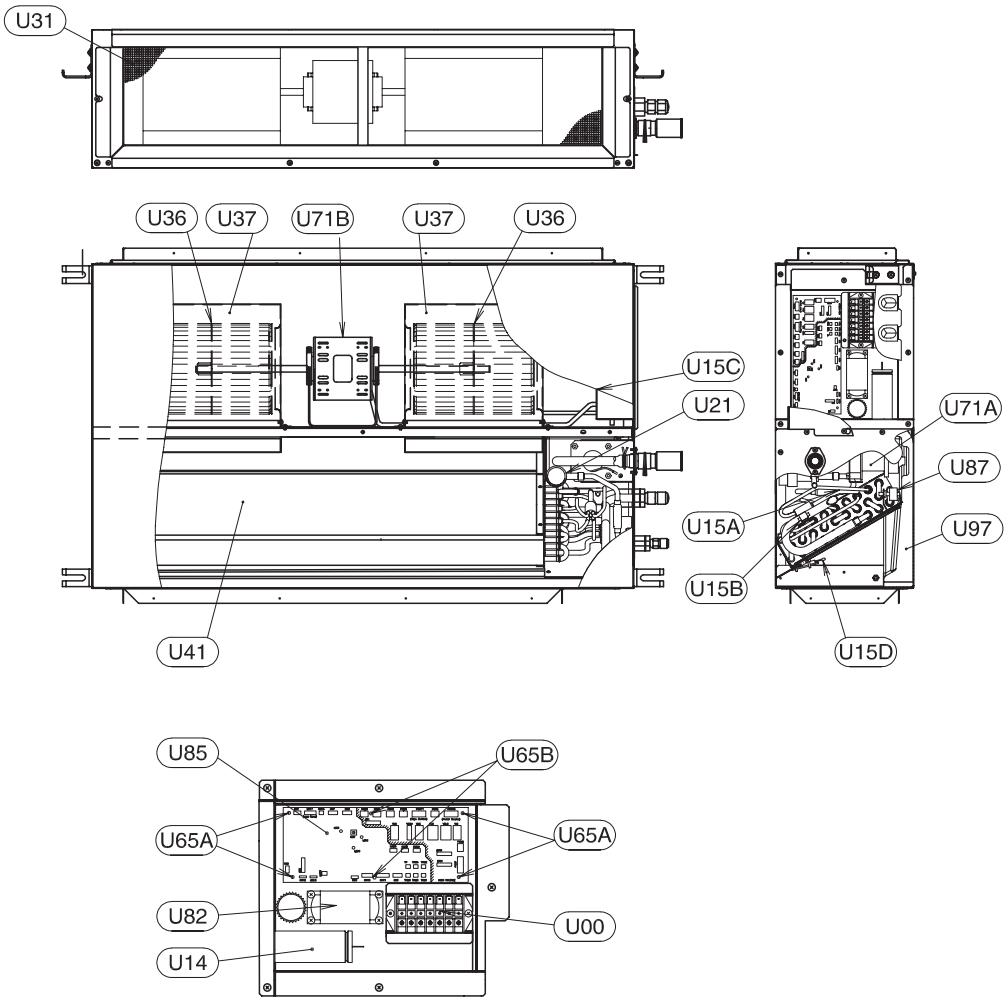
No.	Part Name	Remarks
U00A	Terminal board	
U00B	Fan assy	Assembly
U13A	Expansion valve cord	
U13B	Drain pump wire	
U14	Capacitor	2μf
U15A	Thermistor	Air inlet
U15B	Thermistor	Air outlet
U15C	Thermistor	Freeze protection (liquid pipe)
U15D	Thermistor	Gas piping
U21	Expansion valve	
U31	Filter	
U36	Runner	Right and left
U37	Fan casing	Right and left

No.	Part Name	Remarks
U41	Heat exchanger	Assembly
U65A	Spacer	For fixing the printed circuit board
U65B	Push spacer	For fixing the printed circuit board
U71A	Fan motor	
U71B	Drain pump	
U82	Transformer	
U85	Printed circuit board	
U87	Float switch	
U97	Drain pan	
U98A	Lower plate 1	Assembly
U98B	Lower plate 2	Assembly

Drawing Number:
EPN0606B

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.7. RPI-2.0~6.0FSN1E



Parts List

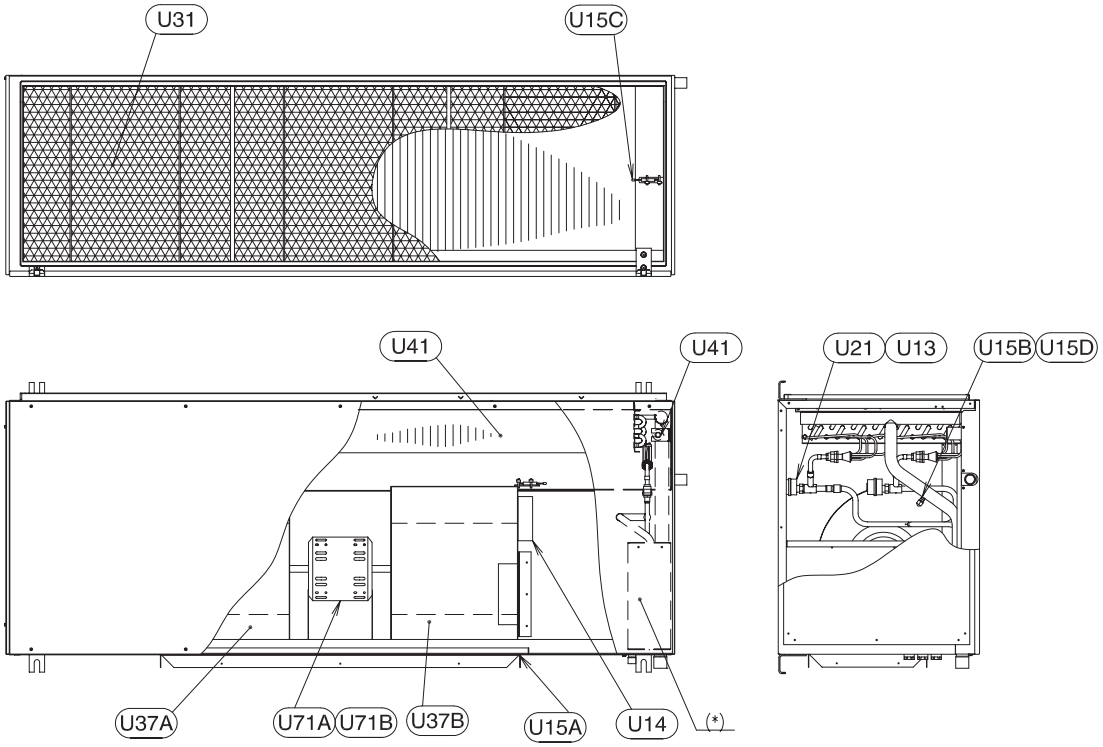
No.	Part Name	Remarks
U00	Terminal board	
U14	Capacitor	2.5μf, 8.0μf, 5.0μf, 3.15μf, 6.3μf
U15A	Thermistor	For Liquid Pipe
U15B	Thermistor	For Gas Pipe
U15C	Thermistor	For Inlet air
U15D	Thermistor	For Outlet Air
U21	Expansion Valve	
U31	Filter	
U36	Runner	
U37	Fan casing	

No.	Part Name	Remarks
U41	Heat exchanger	Assembly
U65A	Spacer	For fixing PCB
U65B	Push spacer	For fixing PCB
U71A	Drain Pump	
U71B	Fan Motor	
U82	Transformer	
U85	Printed circuit board	PCB
U87	Float switch	
U97	Drain pan	Assembly

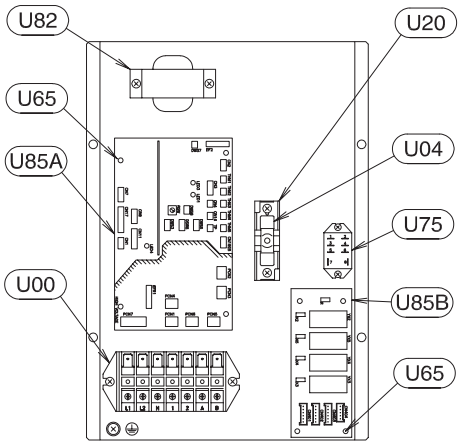
Drawing Number:
EPN0605A

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.8. RPI-8.0~10.0FSNE



Electrical Parts



Parts List

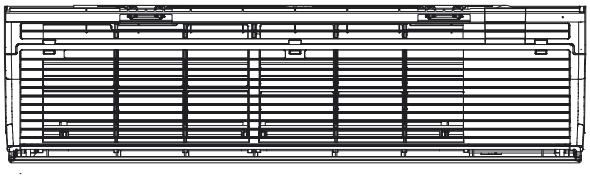
No.	Part Name	Remarks
U00	Terminal Board	
U04	Fuse	10A
U13	Exp. Valve Cord	
U14	Capacitor	18μF / 25μF
U15A	Thermistor	Air Outlet
U15B	Thermistor	Liquid Pipe
U15C	Thermistor	Air Inlet
U15D	Thermistor	Gas Pipe
U20	Fuse Holder	
U21	Exp. Valve	
U31	Air Filter	
U37A	Fan Casing Assy L	Left Side Runner & Casing (only)

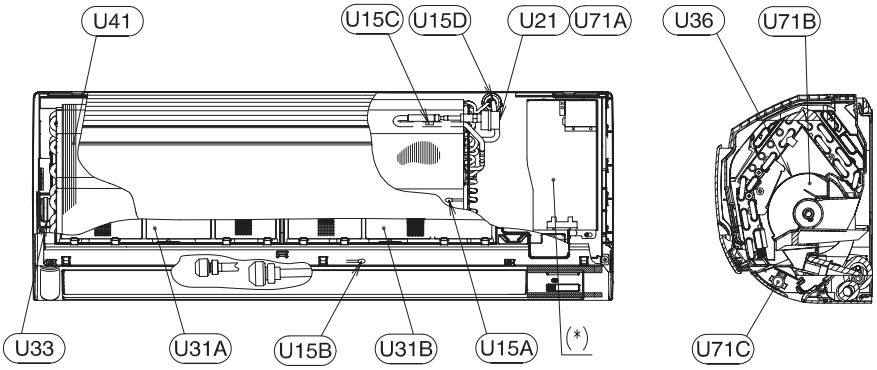
No.	Part Name	Remarks
U37B	Fan Casing Assy R	Right Side Runner & Casing (only)
U41	Heat Exchanger	Assembly
U65A	Spacer	For fixing the PCB
U71A	Fan Motor Assy.	Fan Unit Assy
U71B	Fan Motor	Fan Motor (only)
U75	Power Relay	
U82	Transformer	
U85A	PI025 Assy.	
U85B	Relay PCB PI005	
U87	Float Switch	

Drawing Number:
EPN0523

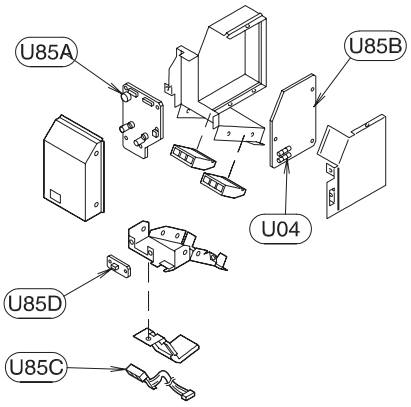
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.9. RPK-1.0/1.5FSN1M





Electrical Parts



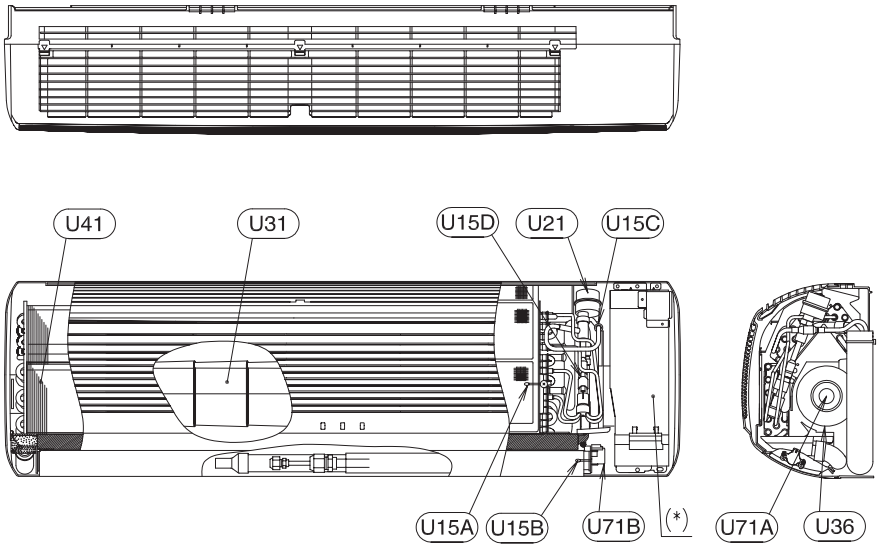
Parts List

No.	Part Name	Remarks
U04	Fuse	5A (For Control Circuit)
U15A	Thermistor	THM1 Air Inlet
U15B	Thermistor	THM2 Air Outlet
U15C	Thermistor	THM3 Freeze Protection
U15D	Thermistor	THM4 Gas
U21	Exp.Valve	
U31A	Air Filter	Left Side
U31B	Air Filter	Right Side
U33	Bearing	
U36	Fan Runner	

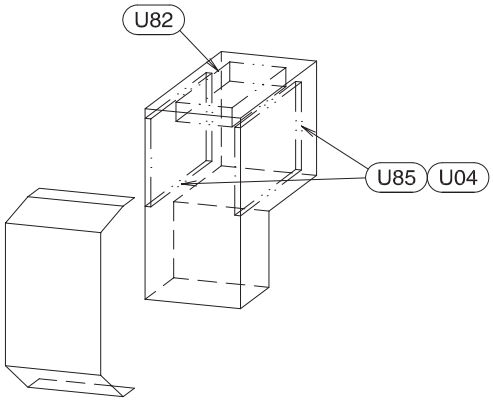
No.	Part Name	Remarks
U41	Heat Exchanger	Assembly
U71A	Motor	Expansion Valve
U71B	Motor	Fan Motor 20W
U71C	As Motor	For Auto Swing Louver
U85A	Printed Circuit Board	
U85B	Printed Circuit Board	
U85C	Printed Circuit Board	
U85D	Printed Circuit Board	

Drawing Number:
SPN200507

9.1.10. RPK-0.8~2.0FSNM



Electrical Parts



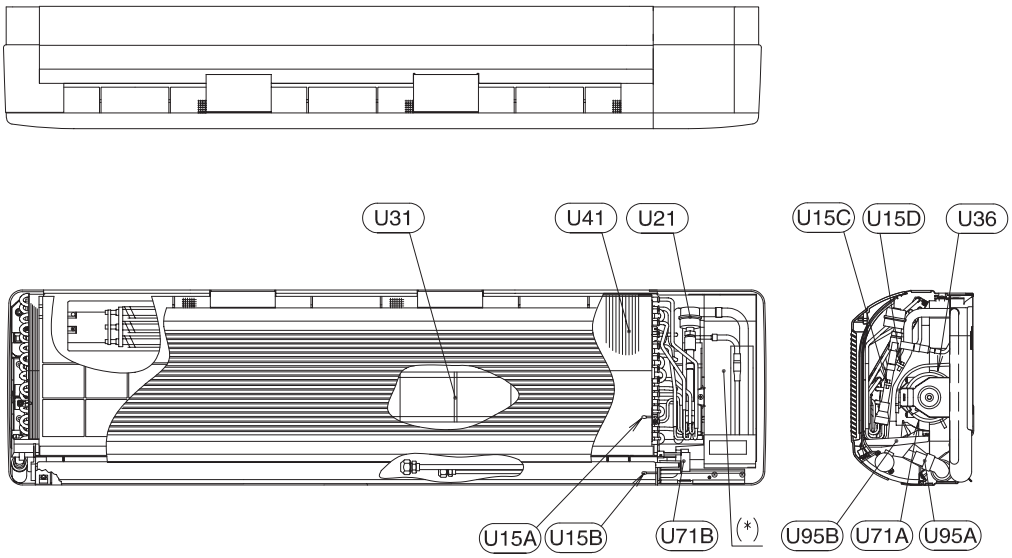
Parts List

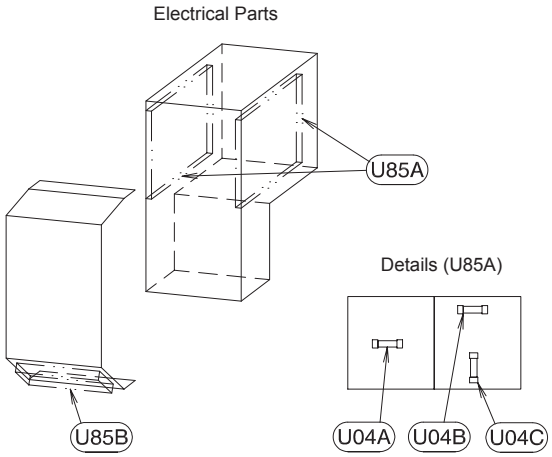
No.	Part Name	Remarks
U04	Fuse	5A (For Control Circuit)
U15A	Thermistor	Air Inlet
U15B	Thermistor	Air Outlet
U15C	Thermistor	Freeze Protection
U15D	Thermistor	Gas
U21	Exp.Valve	
U31	Air Filter	
U36	Fan Runner	

No.	Part Name	Remarks
U41	Heat Exchanger	Assembly
U71A	Fan Motor	DC30V, 20W
U71B	As Motor	For Auto Swing Louver
U82	Transformer	
U85	Printed Circuit Board	

Drawing Number:
SPN200312

9.1.11. RPK-2.5~4.0FSNM





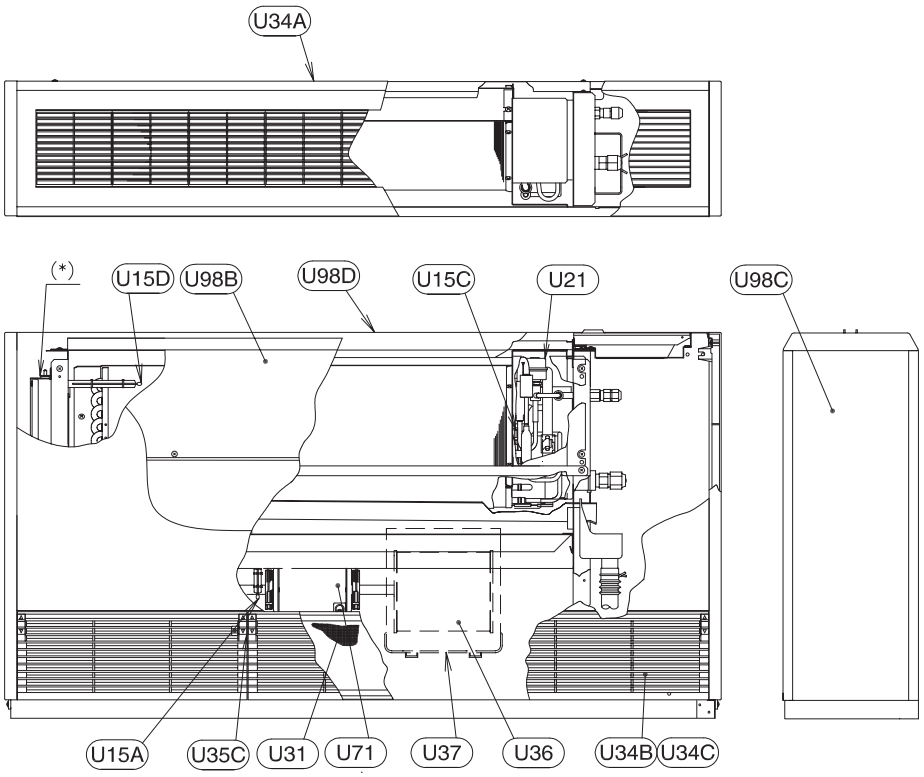
Parts List

No.	Part Name	Remarks
U04A	Fuse	5A (For Control Circuit)
U04B	Fuse	6A (For Fan Motor)
U04C	Fuse	0.5A (For Control Circuit)
U15A	Thermistor	Air Inlet
U15B	Thermistor	Air Outlet
U15C	Thermistor	Freeze Protection
U15D	Thermistor	Gas
U21	Exp.Valve	
U31	Air Filter	

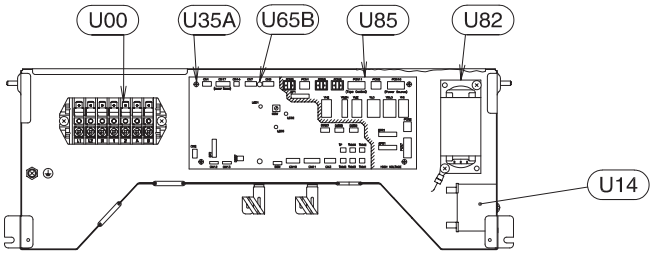
No.	Part Name	Remarks
U36	Fan Runner	
U41	Heat Exchanger	Assembly
U71A	Fan Motor	40/41W
U71B	As Motor	For Auto Swing Louver
U85A	Printed Circuit Board	
U85B	Printed Circuit Board	For Wireless receiver
U95A	Drain Hose	
U95B	Drain Pan	

Drawing Number:
SPN200510

9.1.12. RPF-1.0~2.5FSNE



Electrical Parts



Parts List

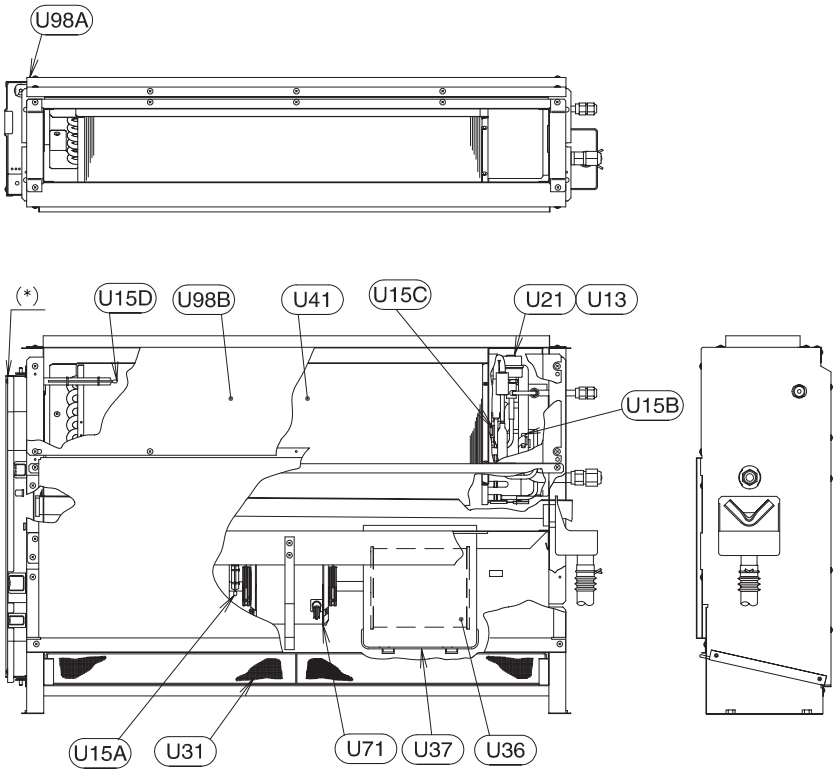
No.	Part Name	Remarks
U00	Terminal board	
U12	Exp. Valve Cord	
U13	Exp. Valve Cord	
U14	Capacitor	2μF / 4μF
U15A	Thermistor	Inlet
U15B	Thermistor	Gas
U15C	Thermistor	Liquid
U15D	Thermistor	Outlet
U21	Expansion Valve	
U31	Air Filter	
U34A	D Grille	Air Outlet
U34B	Air Inlet Grille	Air Inlet
U34C	Air Inlet Grille	Air Inlet
U36	Runner	

No.	Part Name	Remarks
U37	Fan Casing	
U41	Heat Exchanger	Assembly
U65A	Spacer	For fixing PCB
U65B	Push Spacer	For fixing PCB
U65C	Grille Knob	
U71	Fan Motor	
U82	Transformer	
U85	Printed Circuit Board	
U98A	Back Cover	Assembly
U98B	Front Cover	Assembly
U98C	Side Cover	Assembly
U98D	Upper Cover	

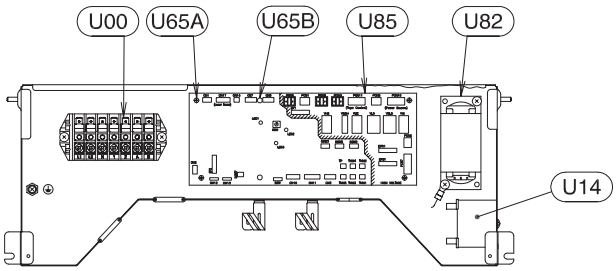
Drawing Number:
EPN0457B-1B:

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.1.13. RPFI-1.0~2.5FSNE



(*) Electrical Parts



Parts List-

No.	Part Name	Remarks
U00	Terminal board	
U12	Exp. Valve Cord	
U13	Exp. Valve Cord	
U14	Capacitor	2μF / 4μF
U15A	Thermistor	Inlet
U15B	Thermistor	Gas
U15C	Thermistor	Liquid
U15D	Thermistor	Outlet
U21	Expansion Valve	
U31	Air Filter	

No.	Part Name	Remarks
U36	Runner	
U37	Fan Casing	
U41	Heat Exchanger	Assembly
U65A	Spacer	For fixing PCB
U65B	Push Spacer	For fixing PCB
U71	Fan Motor	
U82	Transformer	
U85	Printed Circuit Board	
U98A	Back Cover	Assembly

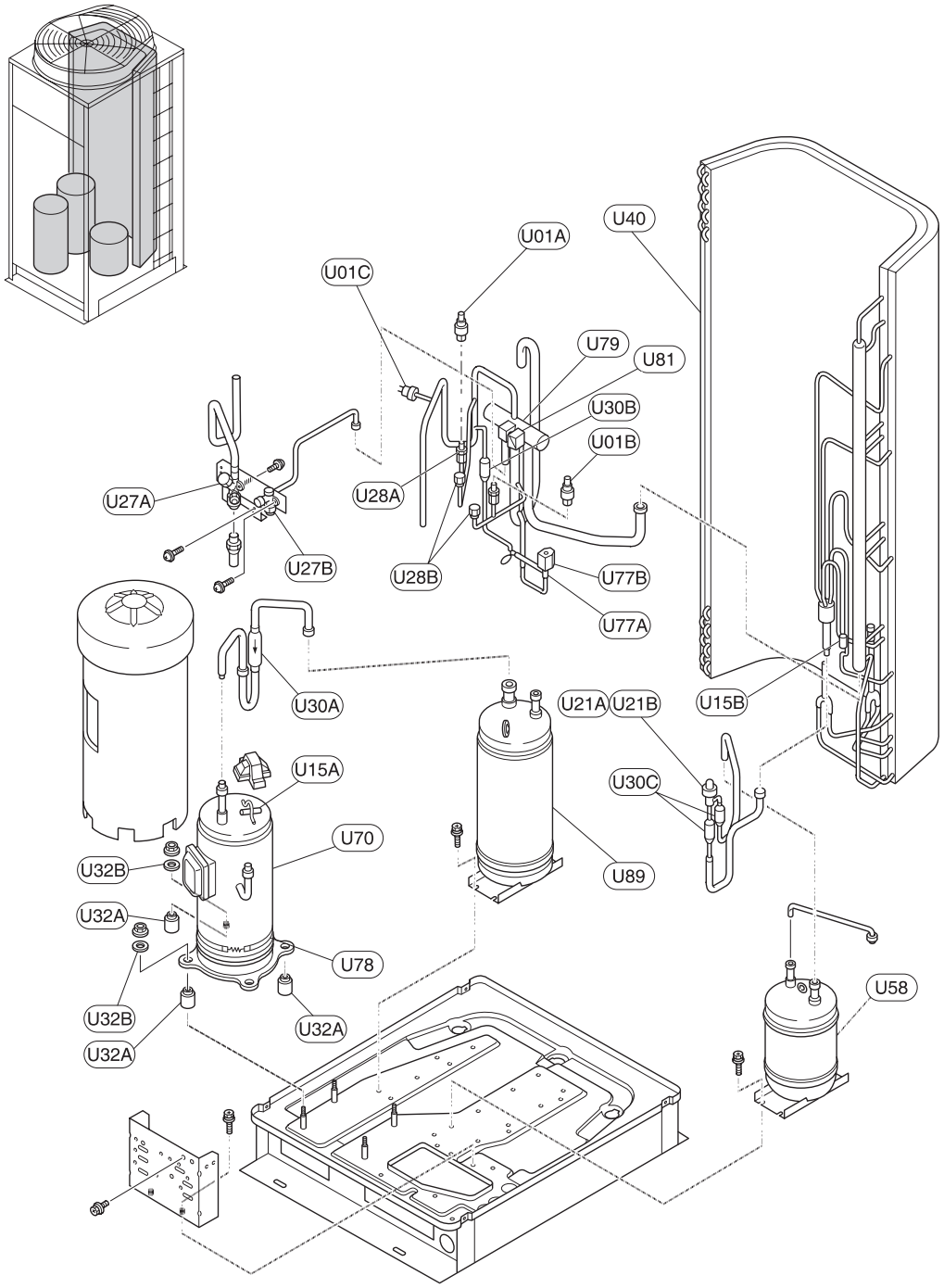
Drawing Number:
EPN0457B-2B

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.2. Outdoor Units - Set Free FSN(E) Series

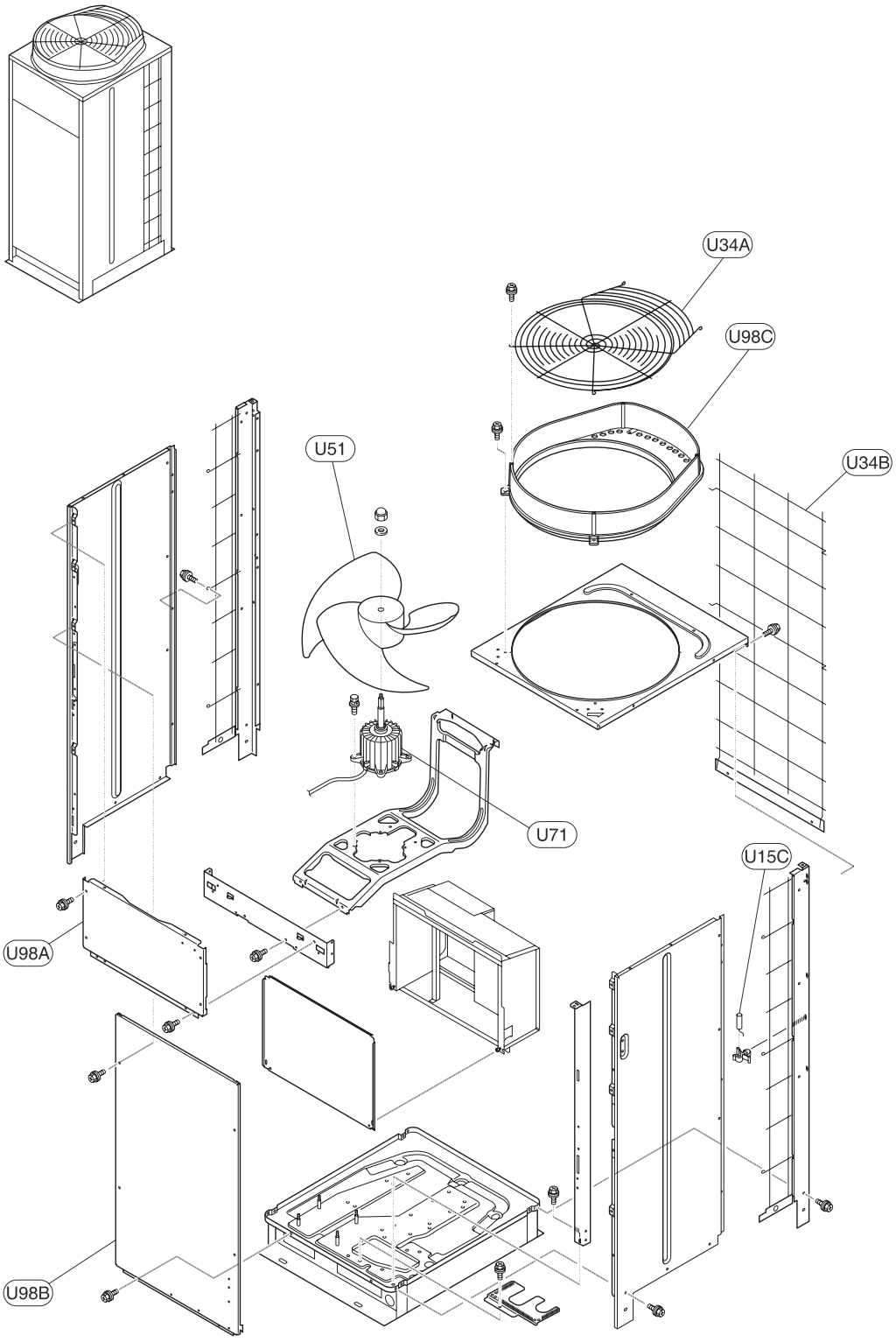
9.2.1. RAS-5FSN

◆ Cycle Parts



Drawing Number:
SPN200408
(RAS-5FSN)

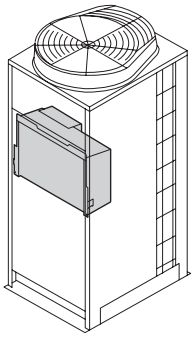
Structural Parts

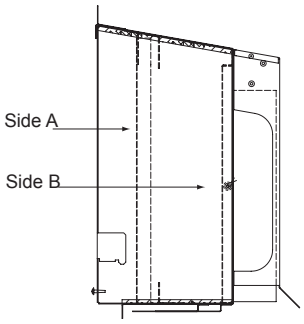


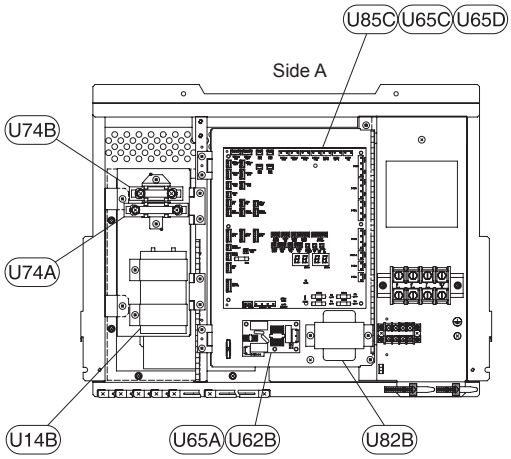
Drawing Number:
SPN200408
(RAS-5FSN)

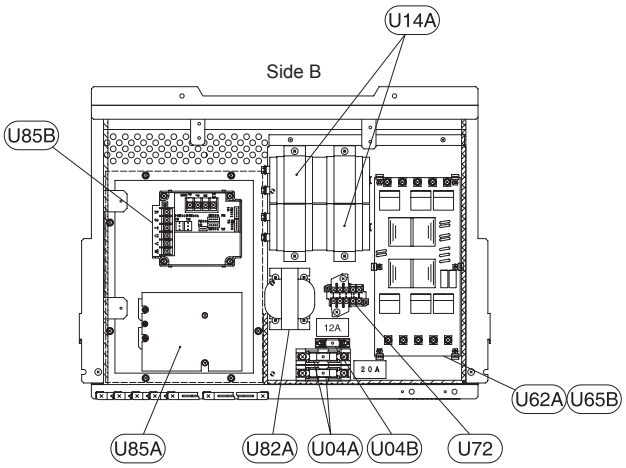
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts









Parts List

No.	Part Name	Remarks
U01A	Pressure SW	Pd
U01B	Pressure SW	Ps
U01C	Pressure SW	High pressure
U04A	Fuse	20A
U04B	Fuse	12A
U14A	Capacitor	2700μf CB1, CB2
U14B	Capacitor	1800μf CB3
U15A	Thermistor	TD1
U15B	Thermistor	TE1
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Coil for exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U32A	Vibration absorber	
U32B	Vibration absorber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40	Condenser	Assembly
U51	Propeller fan	
U58	Receiver	Assembly
U62A	Noise suppressor	NF1

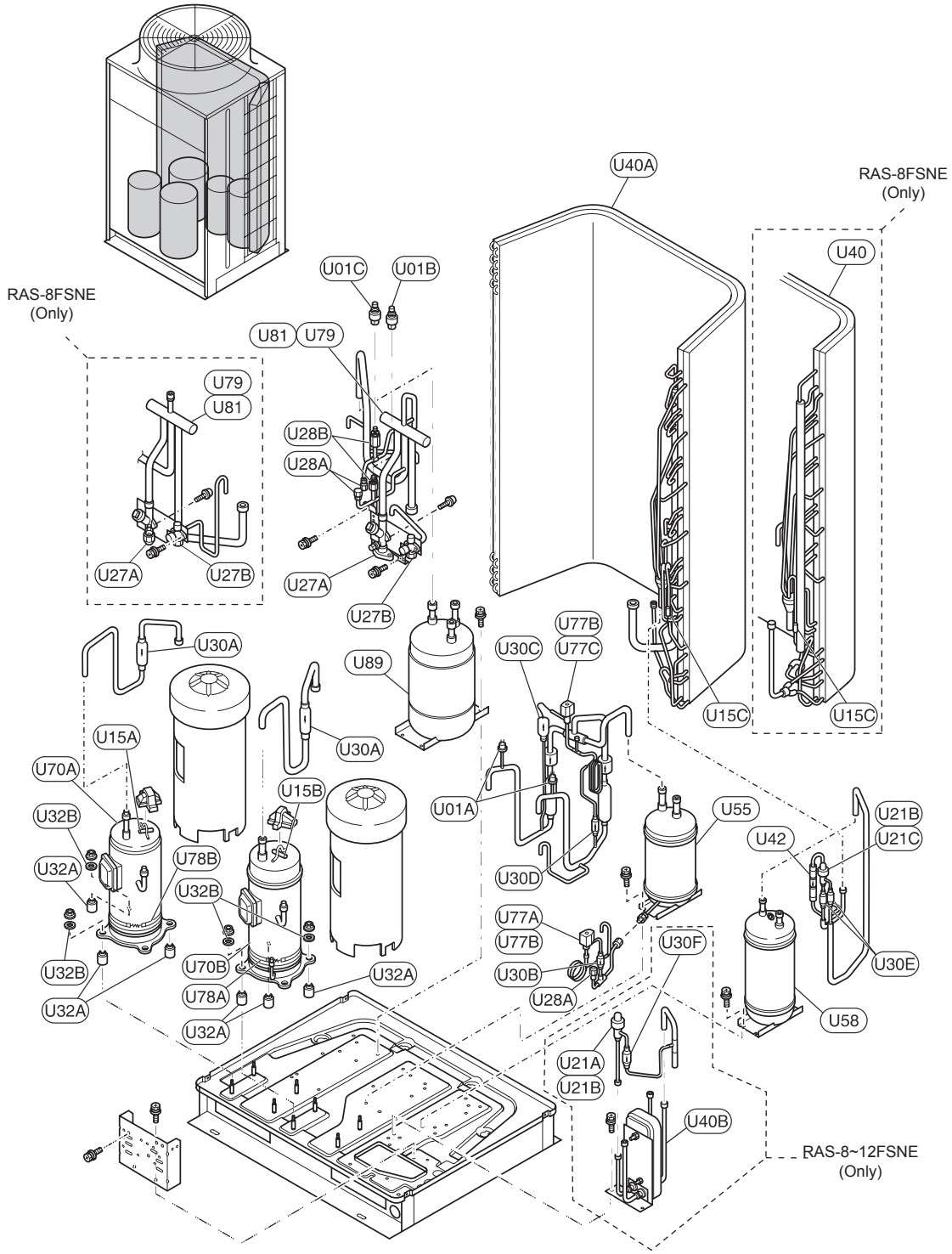
No.	Part Name	Remarks
U62B	Noise suppressor	NF2
U65A	Spacer	
U65B	Spacer	
U65C	Spacer	
U65D	Spacer	
U70	Compressor	For inverter
U71	Motor	0.37kW
U72	Mag. Contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Coil for solenoid valve	
U78	oil heater	
U79	Four-way valve	Assembly
U81	Coil for 4-way valve	
U82A	Reactor	
U82B	Transformer	DCL
U85A	fan controller	
U85B	Printed circuit board	Ispm
U85C	Printed circuit board	PCB1
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Bellmouth	

Drawing Number:
SPN200408
(RAS-5FSN)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

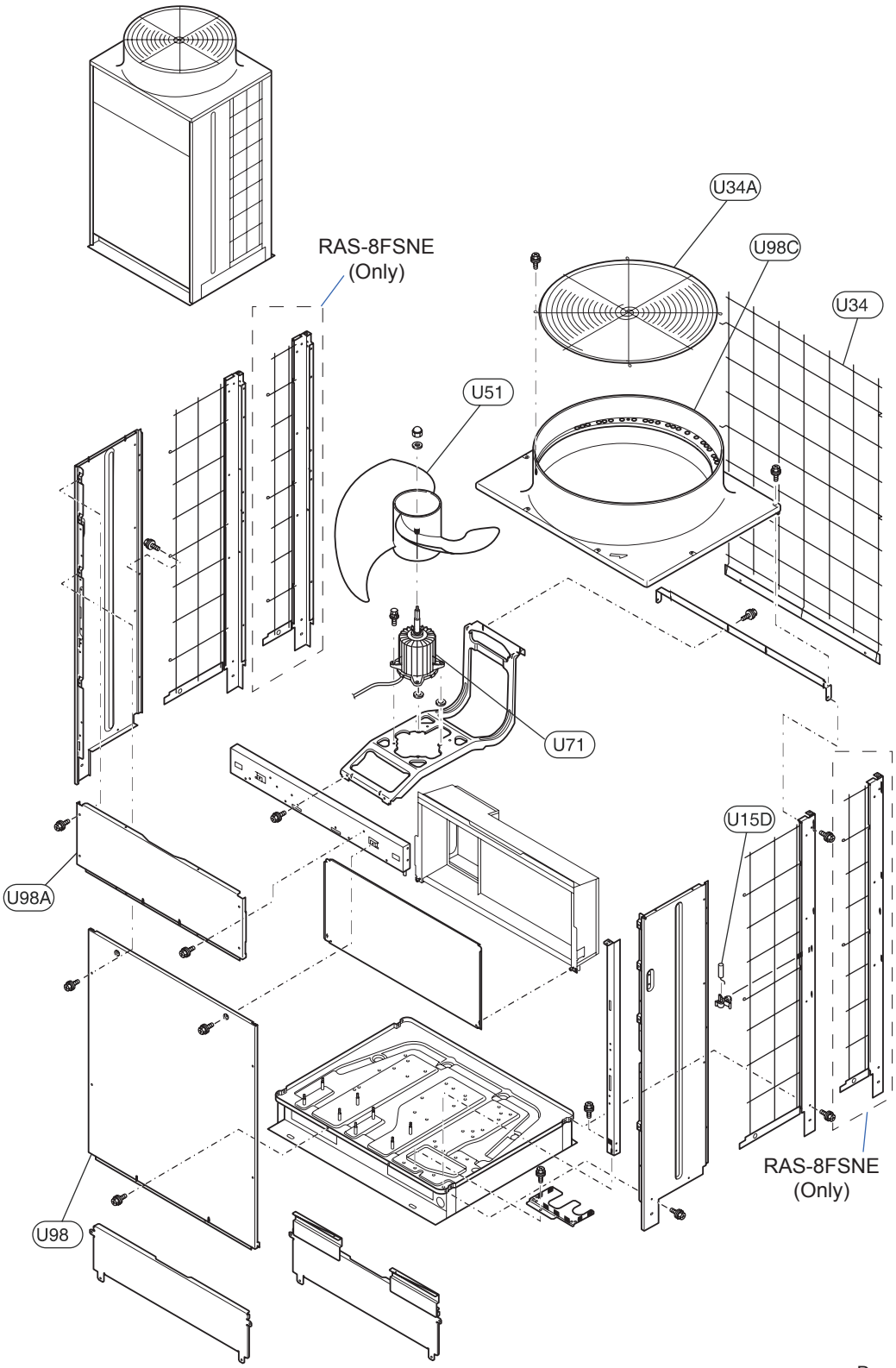
9.2.2. RAS-8~12FSNE

◆ **Cycle Parts**



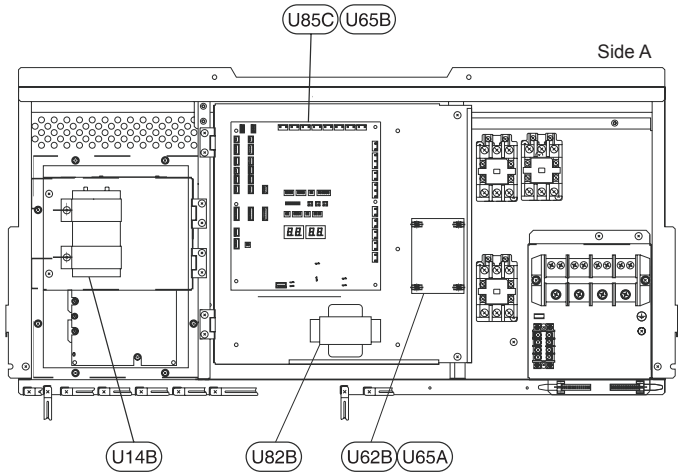
Drawing Number:
EPN0521C
(RAS-8~12FSNE)

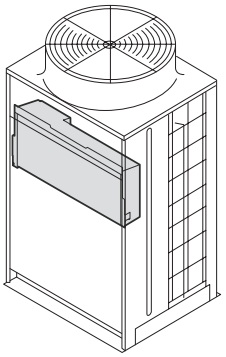
Structural Parts

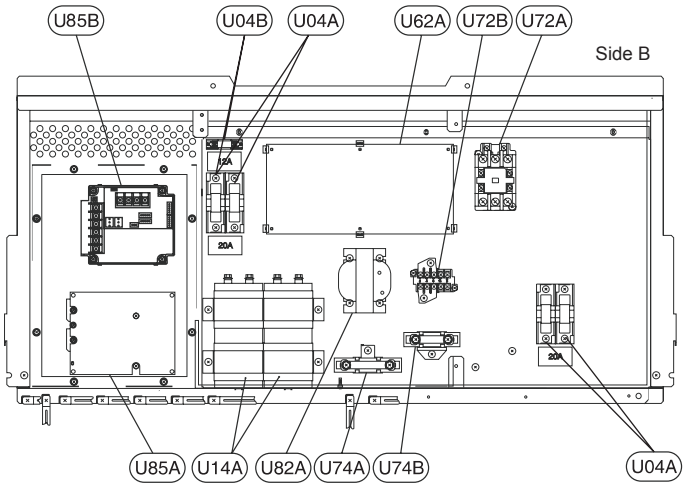


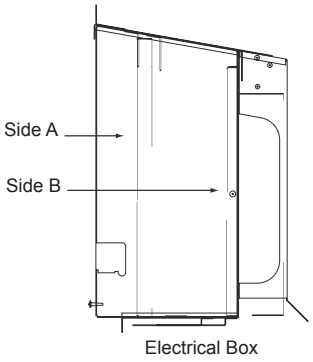
Drawing Number:
EPN0521C
(RAS-8~12FSNE)

Electrical Parts









Drawing Number:
EPN0521C
(RAS-8~12FSNE)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Parts List RAS-8~12FSNE

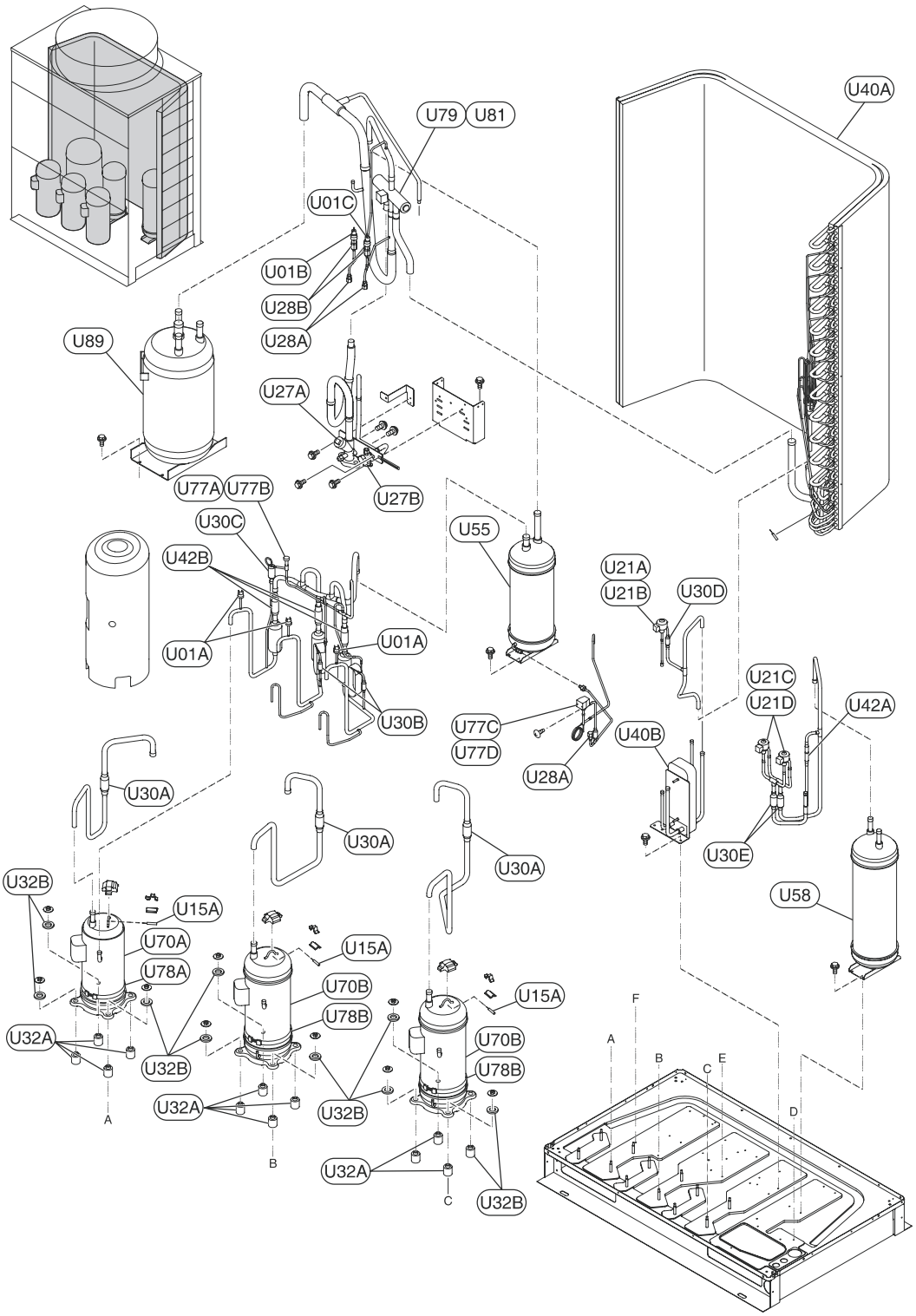
No.	Part Name	Remarks
U01A	Pressure switch	High pressure
U01B	Pressure sensor	PD
U01C	Pressure sensor	PS
U04A	Fuse	20A
U04B	Fuse	12A
U14A	Capacitor	2700μf
U14B	Capacitor	1800μf
U15A	Thermistor	TD1
U15B	Thermistor	TD2
U15C	Thermistor	TE1
U15D	Thermistor	TA
U21A	Exp. valve	
U21B	Coil for exp. valve	
U21C	Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U32A	V-P Rubber	
U32B	V-P Rubber	
U34A	Outlet Protector	Outlet
U34B	Protector Net assy	Inlet
U40A	Condenser	Assembly
U40B	Plate assy	
U42	Check valve	
U51	Propeller fan	

No.	Part Name	Remarks
U55	Oil separator assy	
U58	L tank	
U62A	Noise filter	
U62B	Noise filter	
U65A	Spacer	
U65B	Push spacer	
U70A	Compressor	For inverter
U70B	Compressor	
U70B	Compressor	
U70B	Compressor	
U71	Fan motor	0.81kW
U72A	Mag. contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	380/415V, 50Hz, 3~
U77A	Solenoid valve	
U77B	Coil 20	
U77C	Solenoid valve	
U78A	Heater harness	
U78B	Heater harness	
U79	Four-way valve	Assy
U81	Coil for 4-way valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	Fanm 20A
U85B	Inv module	Ispm
U85C	PCB PO032 Assy	PCB1
U89	Accumulator	
U98A	Front cover upper	Assy
U98B	Front cover B	
U98C	Upper cover M	

Drawing Number:
EPN0521C

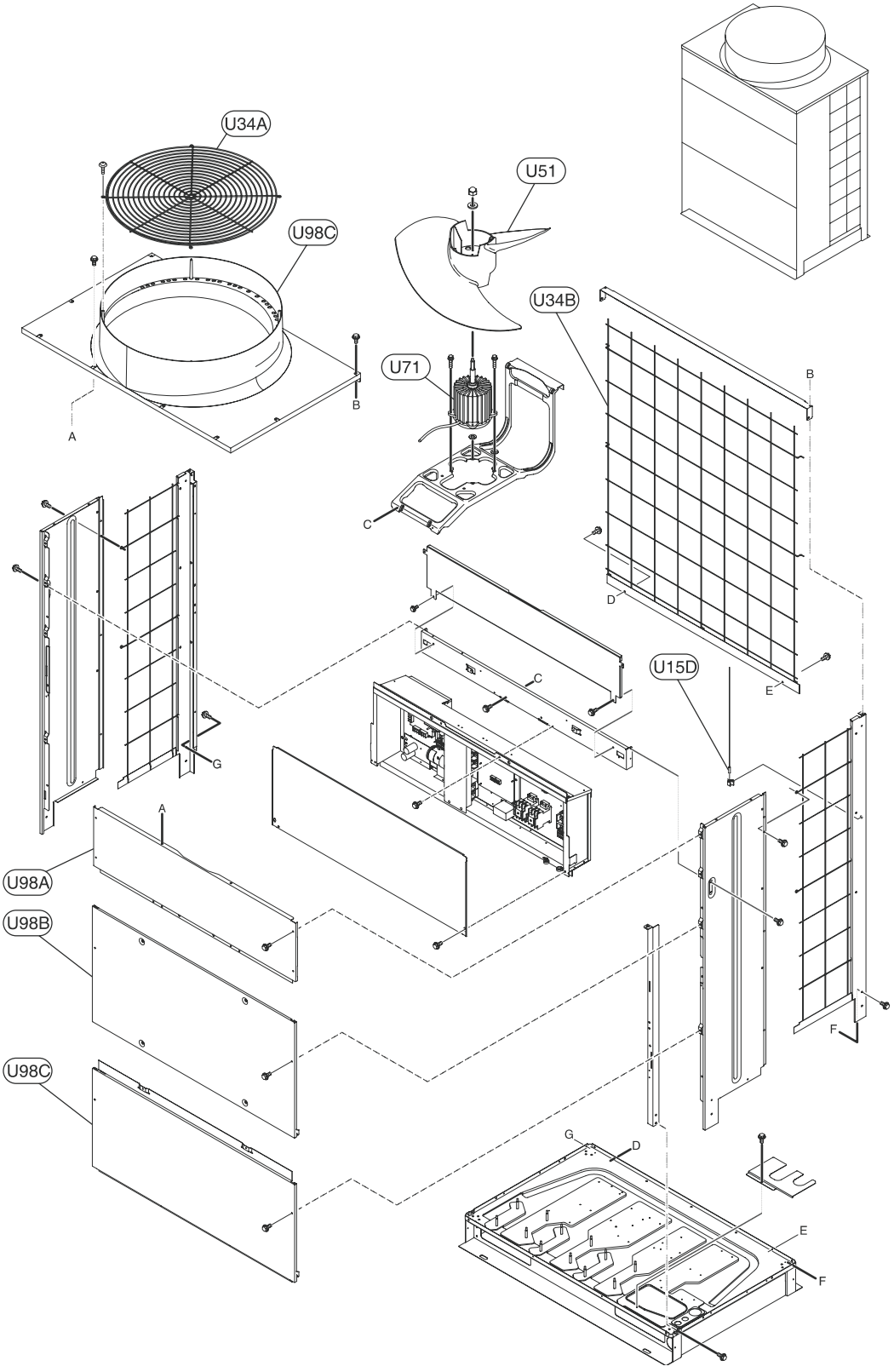
9.2.3. RAS-14/16FSN

◆ **Cycle Parts**



Drawing Number:
SPN200408
(RAS-14/16FSN)

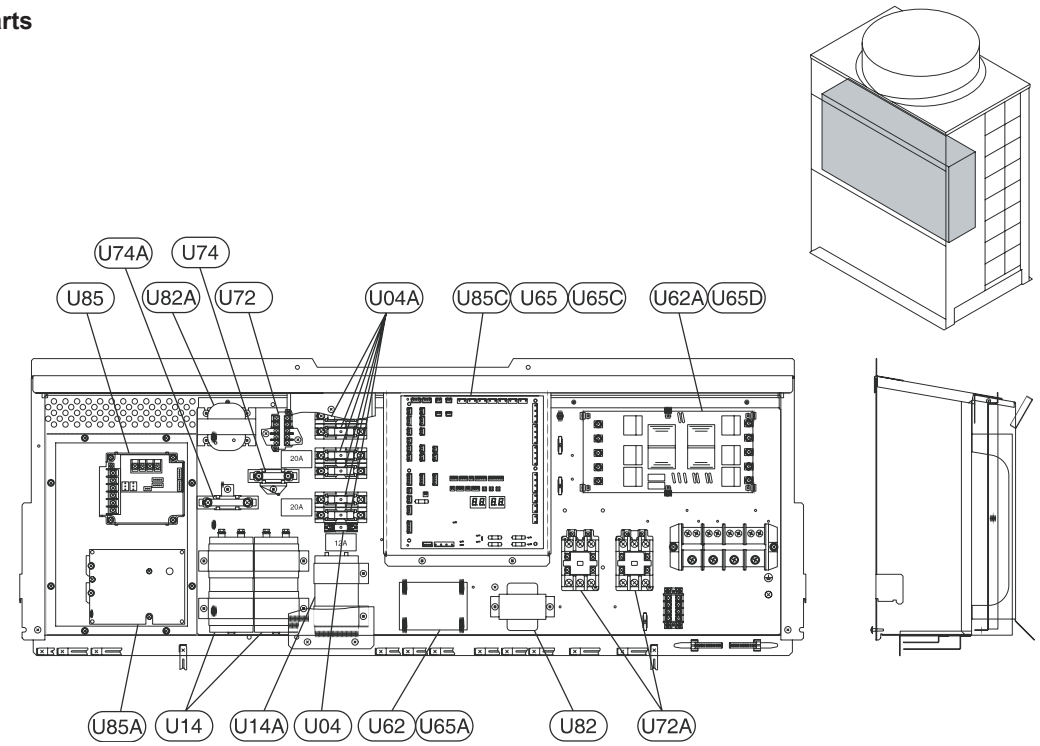
Structural Parts



Drawing Number:
SPN200408
(RAS-14/16FSN)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts



Parts List RAS-14/16FSN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20 A
U04B	Fuse	12 A
U14A	Capacitor	1800µf
U14B	Capacitor	2700µf
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Coil for exp. valve	
U21C	Exp. valve	
U21D	Coil for exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U32A	Vibration absorber	
U32B	Vibration absorber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Plate heat hexchanger	
U42A	Check valve	
U42B	Check valve	
U51	Propeller fan	
U55	Oil separato	
U58	Receiver	Assy

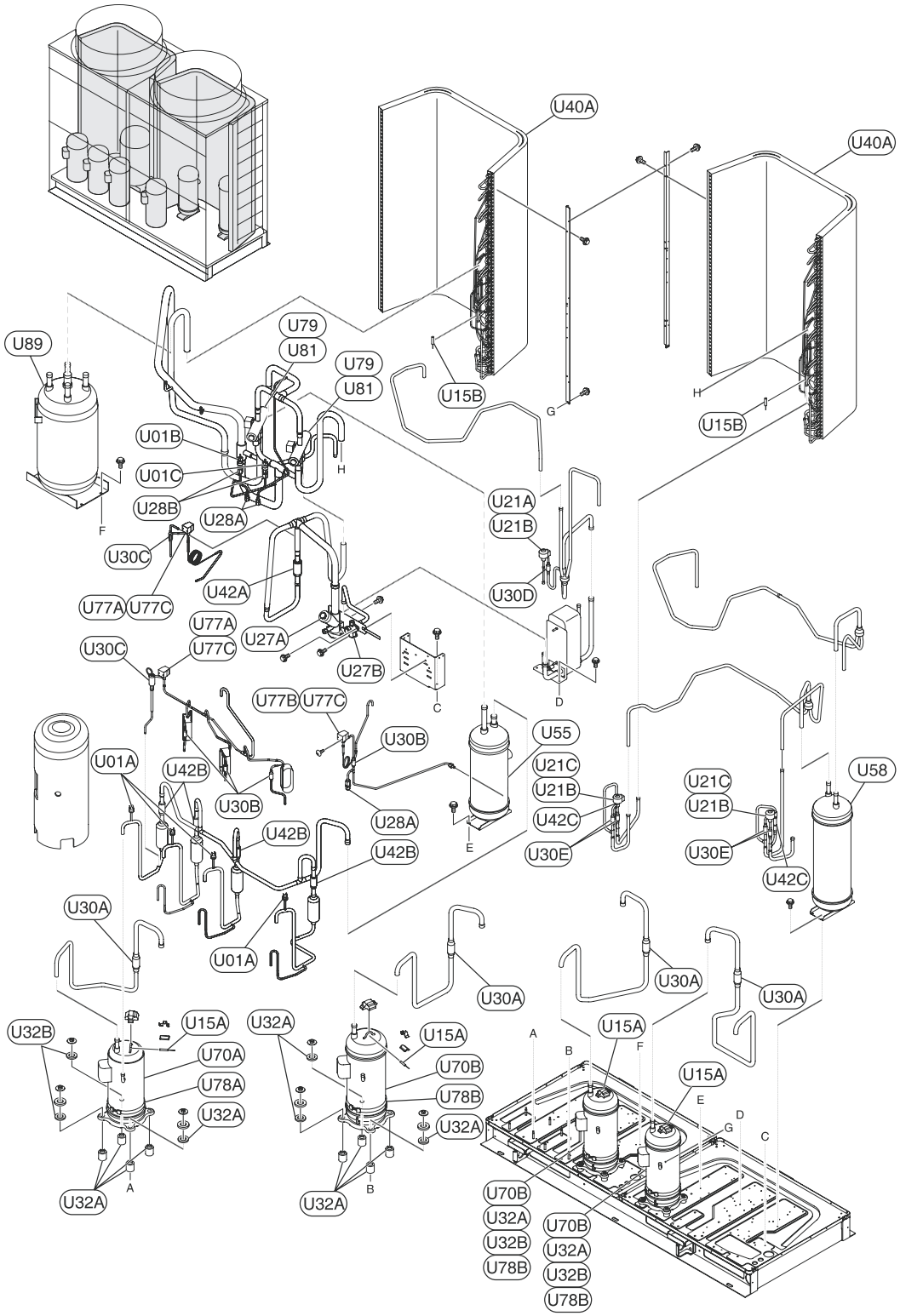
No.	Part Name	Remarks
U62A	Noise supprssor	
U62B	Noise supprssor	
U65A	Spacer	
U65B	Spacer	
U65C	Spacer	
U65D	Spacer	
U70A	Compressor	For inverter
U70B	Compressor	
U71	Motor	0.81kW
U72A	Mag. contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Coil for solenoid valve	
U77C	Solenoid valve	
U77D	Solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Our-way valve	
U81	Oil for 4-way valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	
U85B	Printed circuit board	
U85C	Printed circuit board	
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	
U98D	Cabinet panel	

Drawing Number:
SPN200408

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.2.4. RAS-18/22FSN

◆ **Cycle Parts**

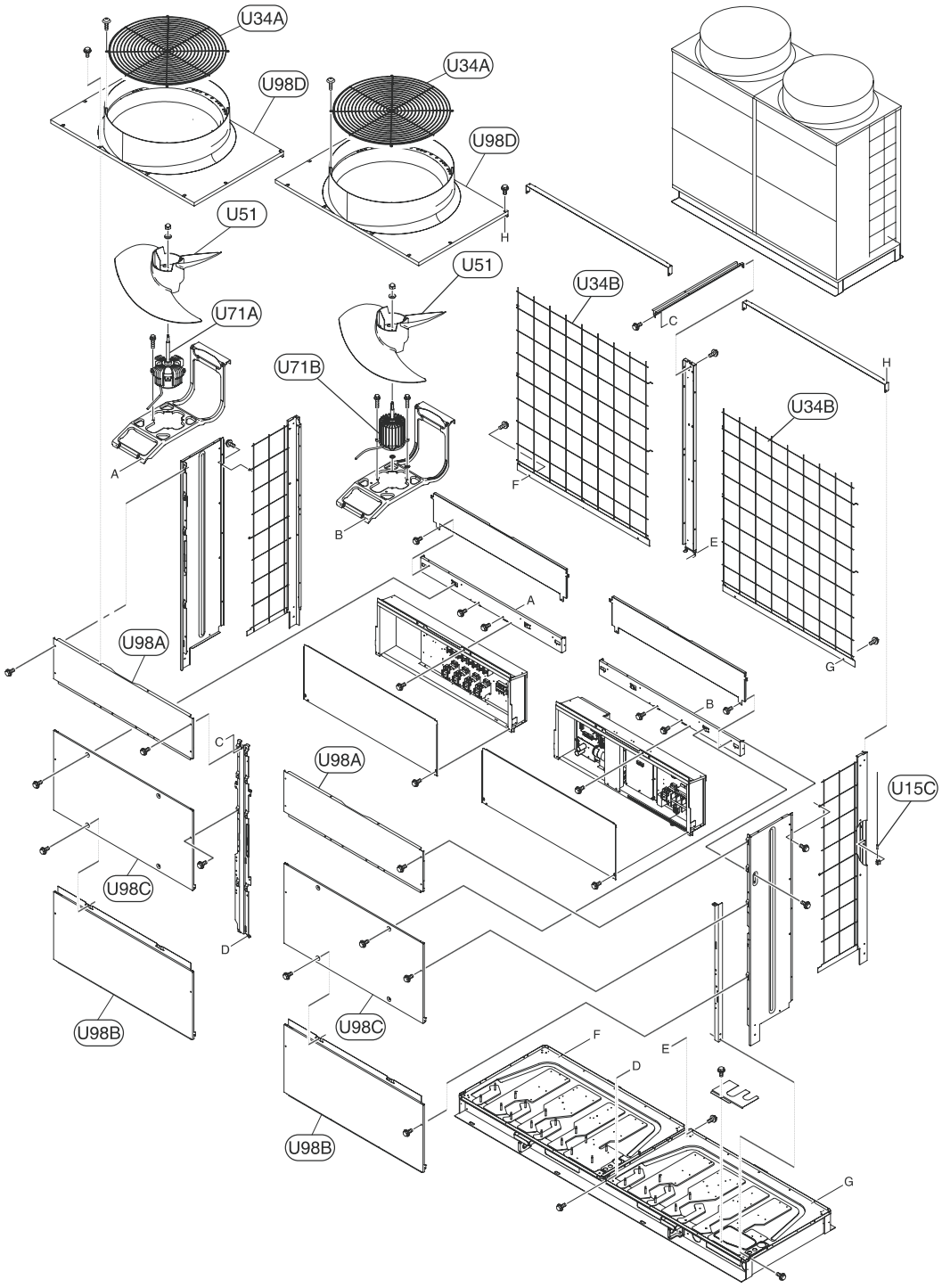


Drawing Number:
SPN200408
(RAS-18/22FSN)

9

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

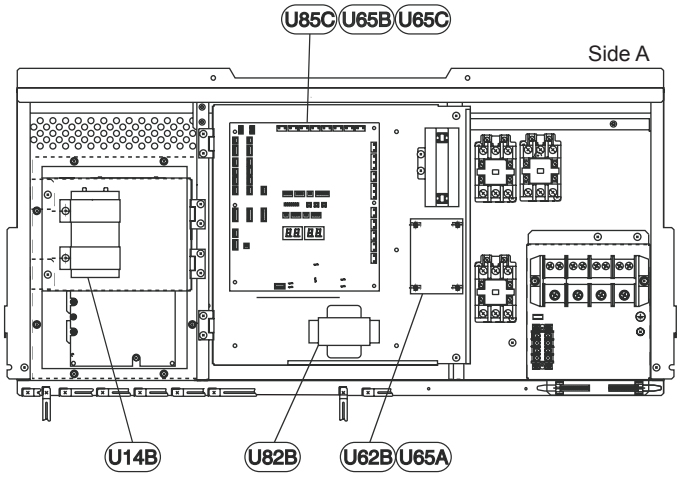
Structural Parts

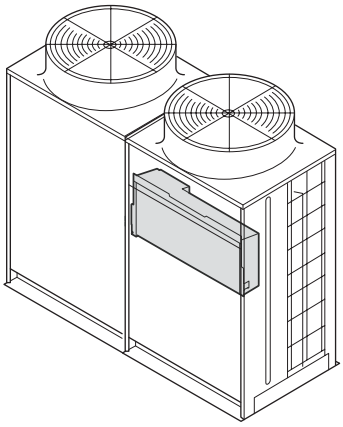


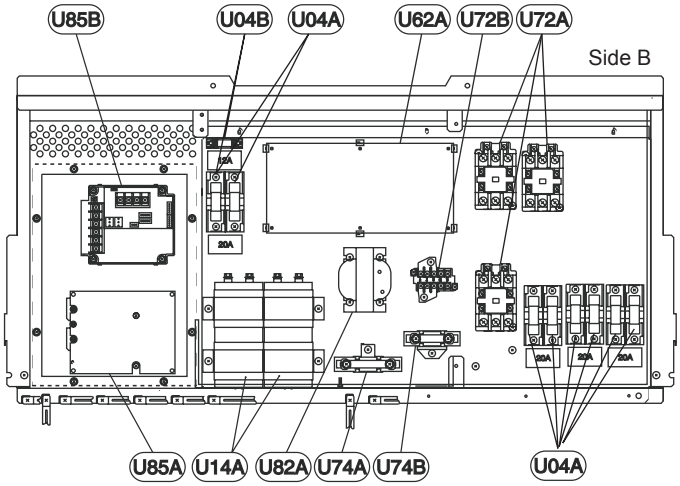
Drawing Number:
SPN200408
(RAS-18/22FSN)

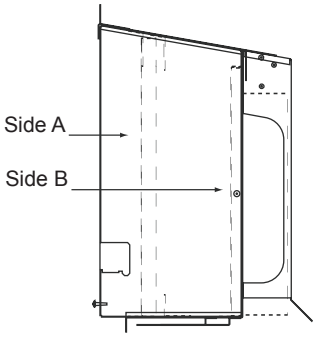
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts









Electrical Box

Drawing Number:
SPN200408
(RAS-18/22FSN)

Parts List RAS-18/22FSN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20A
U04B	Fuse	12A
U14A	Capacitor	2700μf
U14B	Capacitor	1800μf
U14C	Capacitor	16μf
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Coil for exp. valve	
U21C	Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U32A	V-P Rubber	
U32B	V-P Rubber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Plate heat exchanger	
U42A	Check valve	
U42B	Check valve	
U42C	Check valve	
U51	Propeller fan	
U55	Oil separator	Assy

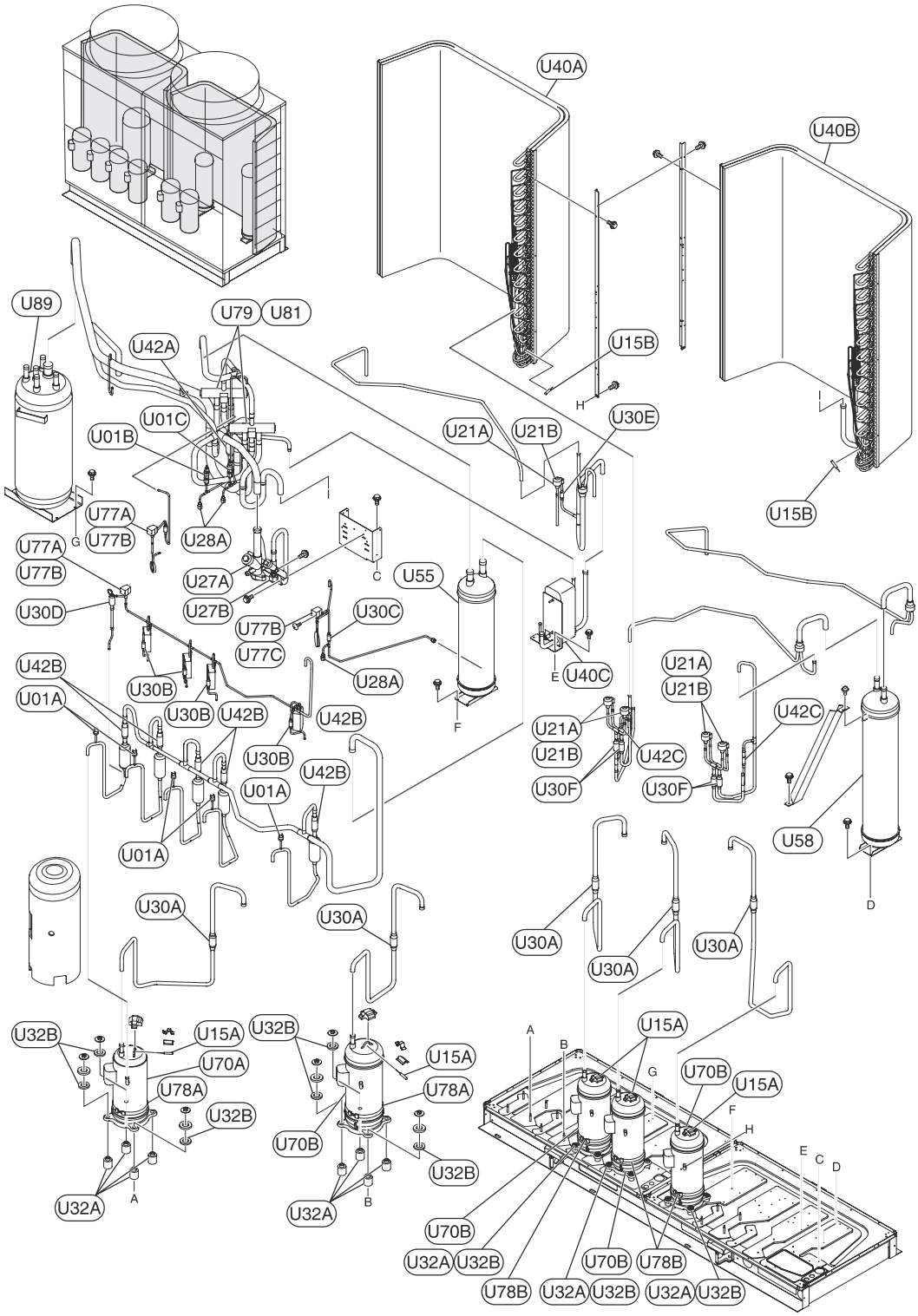
No.	Part Name	Remarks
U58	Receiver	Assy
U62A	Noise supprssor	
U62B	Noise supprssor	
U65A	Spacer	
U65B	Spacer	
U65C	Spacer	
U70A	Compressor	For inverter
U70B	Compressor	
U71A	Motor	0.275kW
U71B	Motor	0.81kW
U72A	Mag. contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Coil for solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Four-way valve	Assy
U81	Oil for 4-way valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan control	Fanm
U85B	Printed circuit board	Ispm
U85C	Printed circuit board	PCB1
U89	Ccumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	

Drawing Number:
SSP200408

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.2.5. RAS-24/26FSN

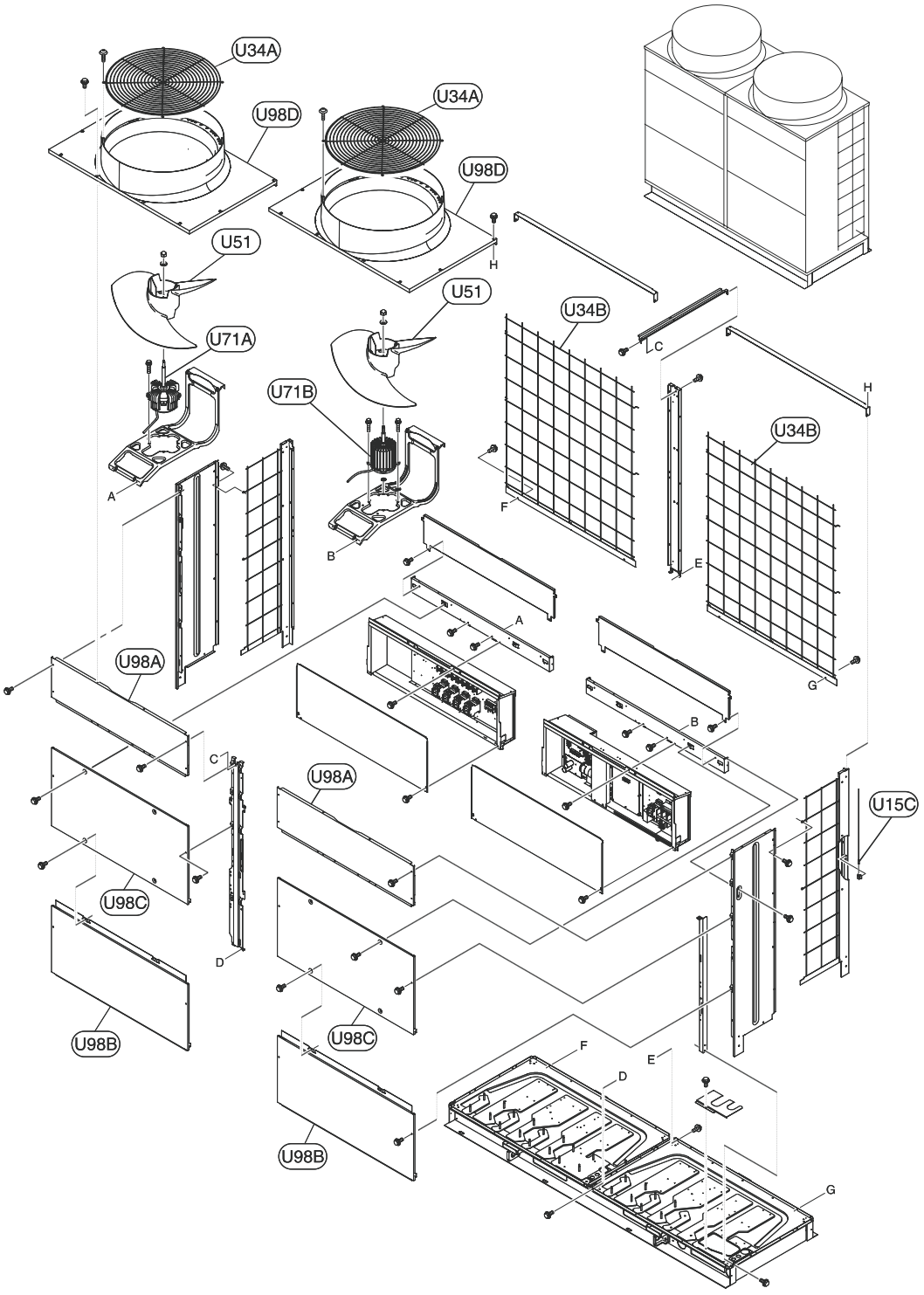
◆ Cycle Parts



Drawing Number:
SPN200408
(RAS-24/26FSN)

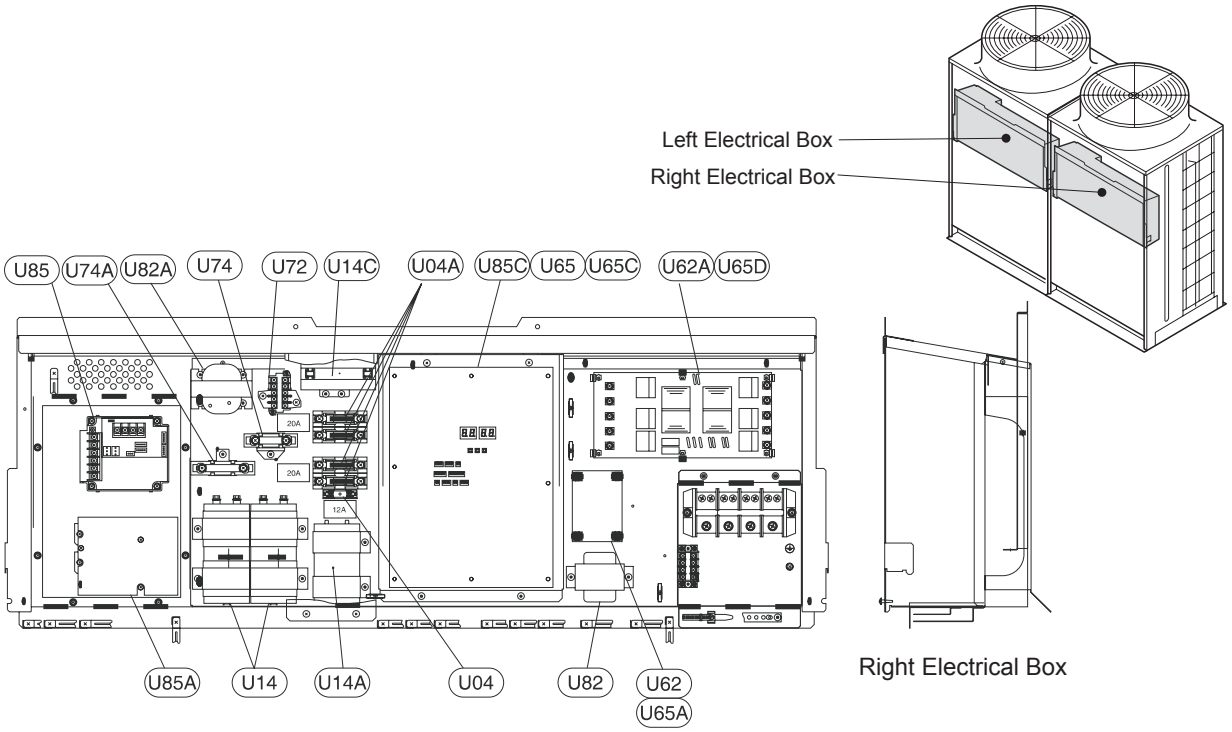
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

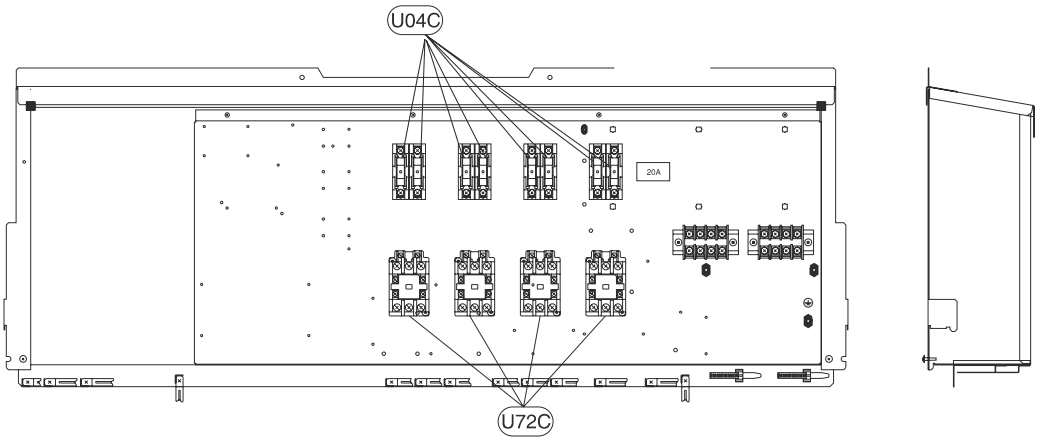
Structural Parts



Drawing Number:
SPN200408
(RAS-24/26FSN)

Electrical Parts





Drawing Number:
SPN200408
(RAS-24/26FSN)

Parts List RAS-24/26FSN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20A
U04B	Fuse	12A
U04C	Fuse	20A
U14A	Capacitor	2700μf
U14B	Capacitor	1800μf
U14C	Capacitor	16μf
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Coil for exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U28A	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U32A	V-P Rubber	
U32B	V-P Rubber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Condenser	Assy
U40C	Plate heat exchanger	
U42A	Check valve	
U42B	Check valve	
U42C	Check valve	
U51	Propeller fan	
U55	Oil separator	Assy

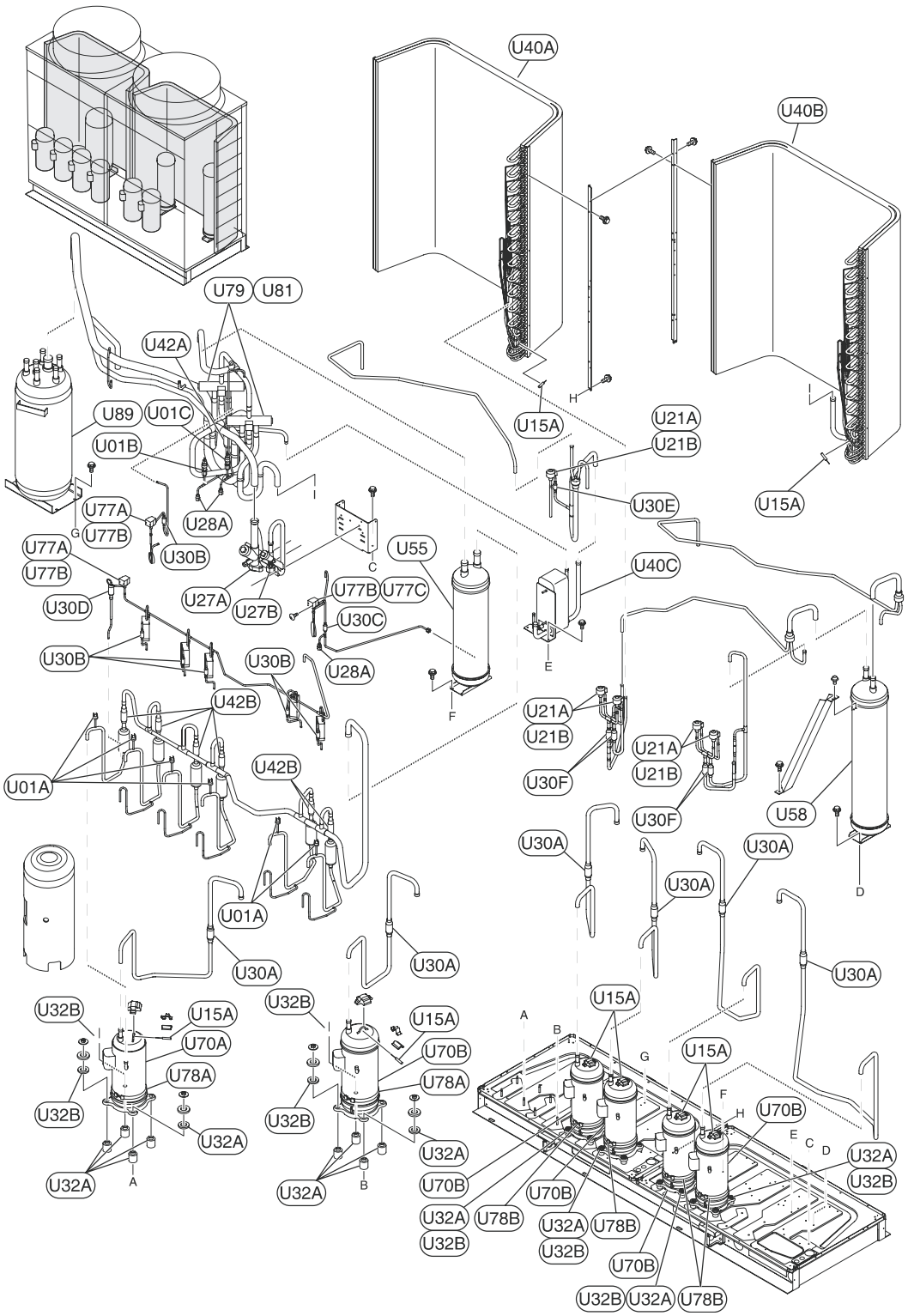
No.	Part Name	Remarks
U58	Receiver	Assy
U62A	Noise supprssor	
U62B	Noise supprssor	
U65A	Spacer	
U65B	Spacer	
U65C	Spacer	
U65D	Spacer	
U70A	Compressor	For inverter
U70B	Compressor	
U71A	Motor	0.275kW
U71B	Motor	0.81kW
U72B	Mag. contactor	
U72C	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Coil for solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Four-way valve	Assy
U81	Oil for 4-way valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan control	Fanm
U85B	Printed circuit board	Ispm
U85C	Printed circuit board	PCB1
U89	Ccumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	
U98D	Cabinet panel	

Drawing Number:
SSP200408

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.2.6. RAS-30/32FSN

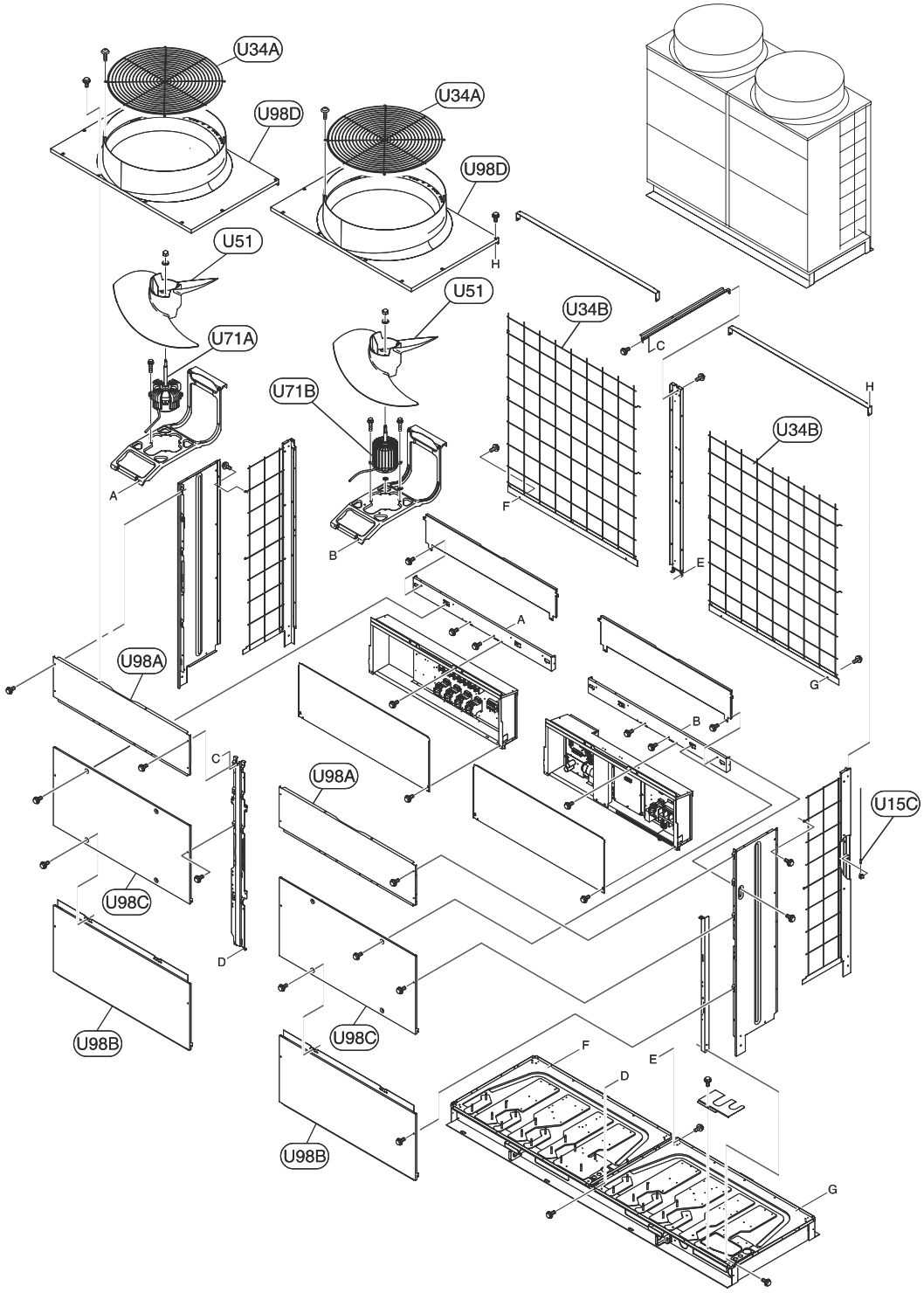
◈ Cycle Parts



Drawing Number:
SPN200408
(RAS-30/32FSN)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

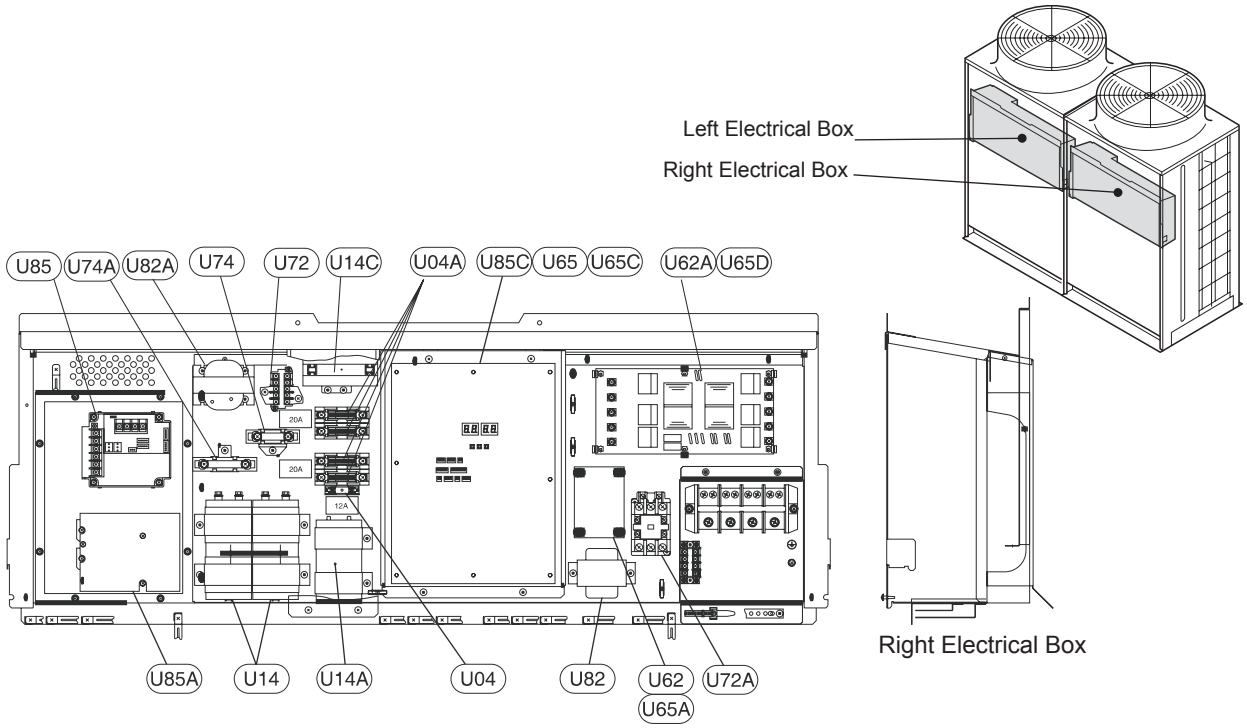
Structural Parts

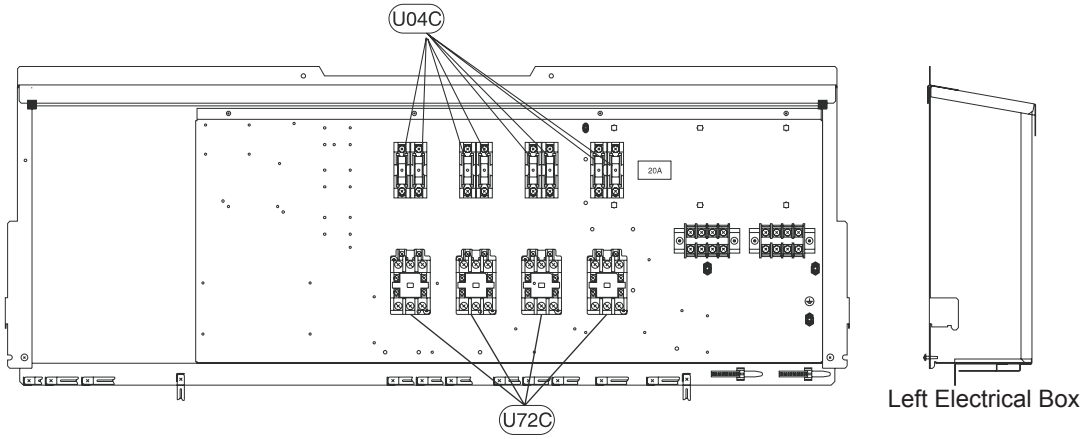


Drawing Number:
SPN200408
(RAS-30/32FSN)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts





Drawing Number:
SPN200408
(RAS-30/32FSN)

Parts List RAS-30/32FSN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20A
U04B	Fuse	12A
U04C	Fuse	20A
U14A	Capacitor	2700μf
U14B	Capacitor	1800μf
U14C	Capacitor	16μf
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Coil for exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U28A	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U32A	V-P Rubber	
U32B	V-P Rubber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Condenser	Assy
U40C	Plate heat exchanger	
U42A	Check valve	
U42B	Check valve	
U42C	Check valve	
U51	Propeller fan	
U55	Oil separator	Assy

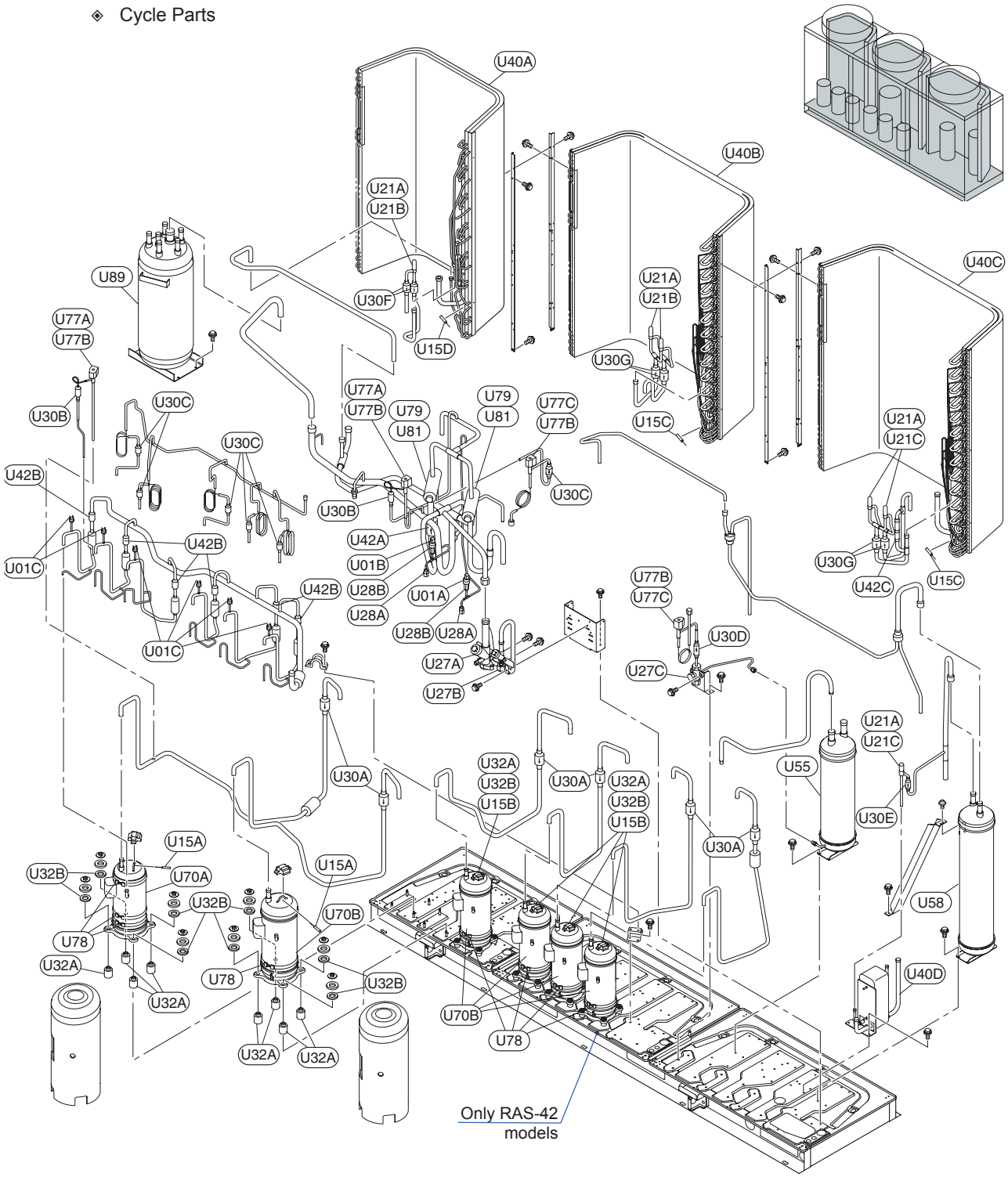
No.	Part Name	Remarks
U58	Receiver	Assy
U62A	Noise supprssor	
U62B	Noise supprssor	
U65A	Spacer	
U65B	Spacer	
U65C	Spacer	
U65D	Spacer	
U70A	Compressor	For inverter
U70B	Compressor	
U71A	Motor	0.275kW
U71B	Motor	0.81kW
U72A	Mag. contactor	
U72B	Mag. contactor	
U72C	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Coil for solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Four-way valve	Assy
U81	Oil for 4-way valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan control	Fanm
U85B	Printed circuit board	Ispm
U85C	Printed circuit board	PCB1
U89	Ccumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	
U98D	Cabinet panel	

Drawing Number:
SPN200408

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.2.7. RAS-36/42FSN

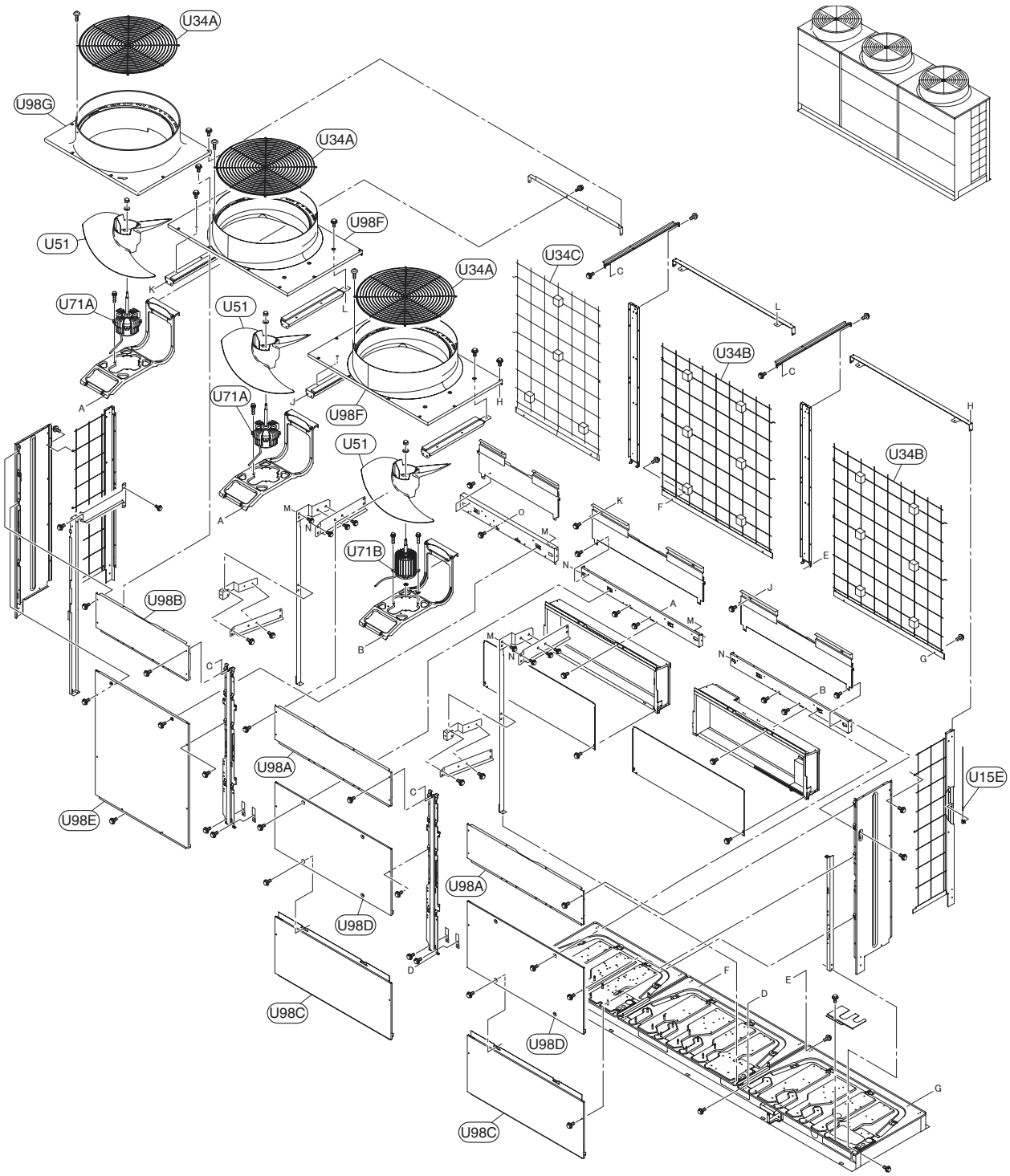
◈ Cycle Parts



Drawing Number:
SPN200614-R
(RAS-36/42FSN)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

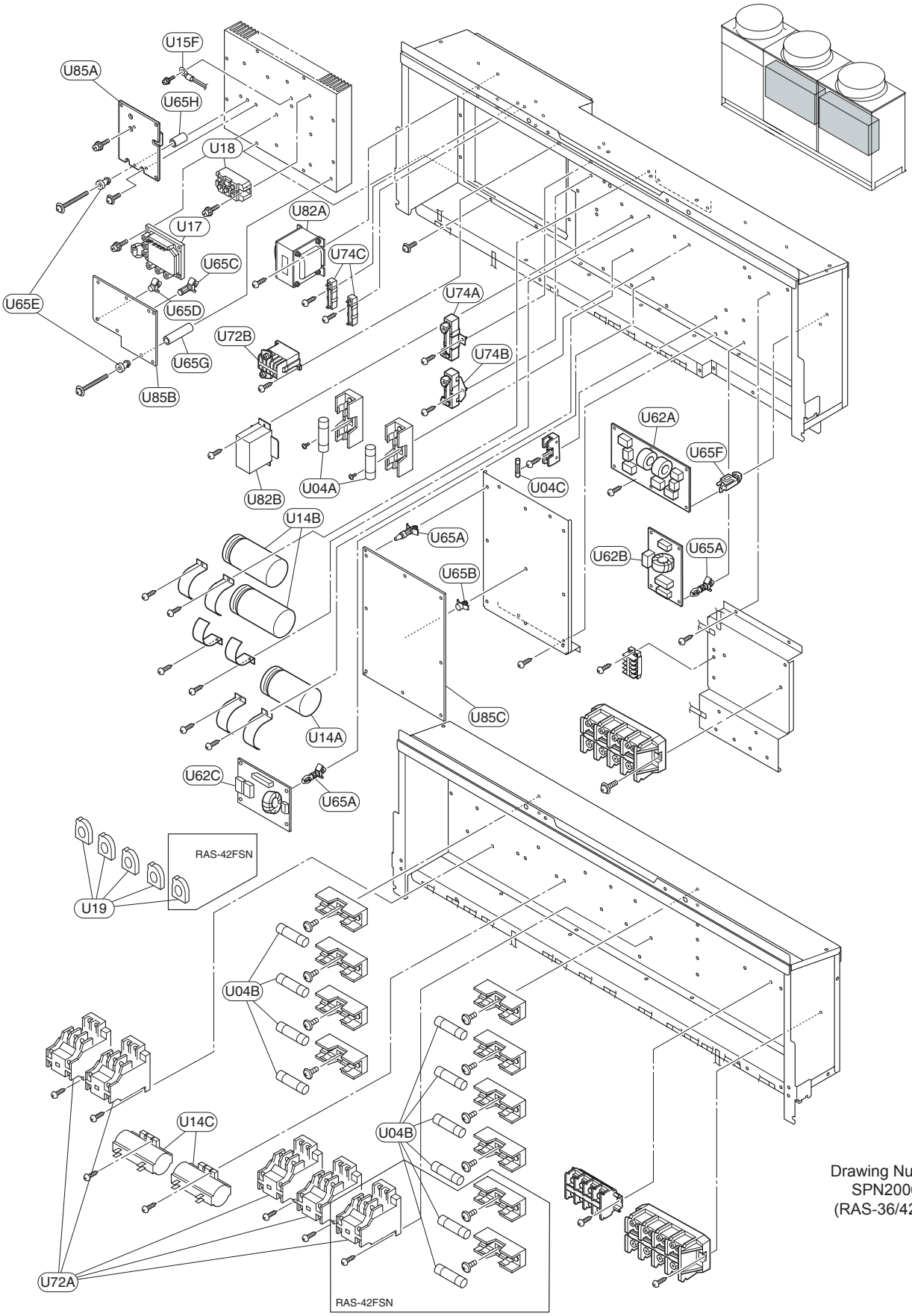
Structural Parts



Drawing Number:
SPN200614-R
(RAS-36/42FSN)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts



Drawing Number:
SPN200614-R
(RAS-36/42FSN)

9

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Parts List RAS-36/42FSN

No.	Part Name	Remarks
U01A	Pressure Sw	PD
U01B	Pressure Sw	PS
U01C	Pressure Sw	
U04A	Fuse	40A
U04B	Fuse	32A
U04C	Fuse	12A
U14A	Capacitor	1800μf
U14B	Capacitor	4700μf
U14C	Capacitor	16μf
U15A	Thermistor	TD1,2
U15B	Thermistor	TE3~5 / TD3~6
U15C	Thermistor	TE1,2
U15D	Thermistor	TE3
U15E	Thermistor	TA
U15F	Thermistor	THM
U17	Transistor Module	
U18	Diode Module	
U19	Sensor	
U21A	Exp. Valve	
U21B	Exp. Valve Coil	MV1,3
U21C	Exp. Valve Coil	MV2,B
U27A	Stop Valve	1-1/4”
U27B	Stop Valve	3/4”
U27C	Stop Valve	3/8”
U28A	Check Joint	
U28B	Check Joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U30G	Strainer	
U32A	Vibration Absorber	
U32B	Vibration Absorber	
U34A	Air Grille	Outlet
U34B	Air Grille	Inlet
U34C	Air Grille	Inlet
U40A	Condenser	Assembly
U40B	Condenser	Assembly
U40C	Condenser	Assembly
U40D	Plate Heat Exchanger	
U42A	Check Valve	
U42B	Check Valve	
U42C	Check Valve	

No.	Part Name	Remarks
U51	Propeller Fan	
U55	Oil Separator	Assembly
U58	Receiver	Assembly
U62A	Noise Suppressor	27A
U62B	Noise Suppressor	18A
U62C	Noise Suppressor	15A
U65A	Plastic Material	
U65B	Plastic Material	
U65C	Plastic Material	
U65D	Plastic Material	
U65E	Plastic Material	
U65F	Plastic Material	
U65G	Plastic Material	
U65H	Plastic Material	
U70A	Compressor	For Inverter
U70B	Compressor	50Hz
U71A	Motor	AC
U71B	Motor	DC
U72A	Mag. Contactor	
U72B	Mag. Contactor	
U74A	Resistor	R1
U74B	Resistor	R2
U74C	Resistor	R1,2
U77A	Solenoid Valve	
U77B	Solenoid Valve	
U77C	Solenoid Valve	
U78	Oil Heater	
U79	Four-way Valve	Assembly
U81	Coil For 4-way Valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan Controller	FANM
U85B	Printed Circuit Board	PCB2
U85C	Printed Circuit Board	PCB1
U89	Accumulator	
U98A	Cabinet Panel	
U98B	Cabinet Panel	
U98C	Cabinet Panel	
U98D	Cabinet Panel	
U98E	Cabinet Panel	
U98F	Cabinet Panel	
U98G	Cabinet Panel	

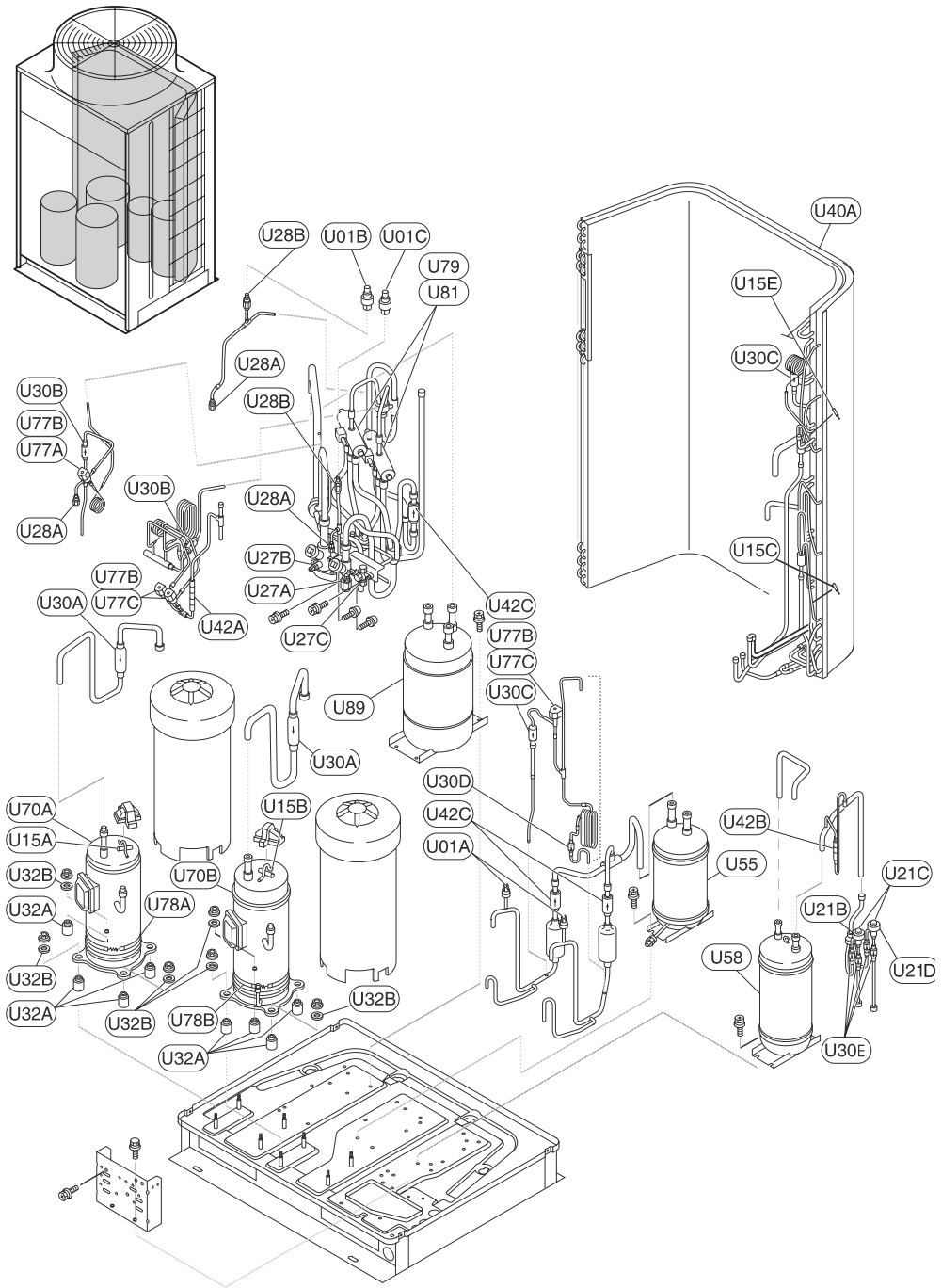
Drawing Number:
SPN200614-R

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.3. Outdoor Units - Set Free FXN(E) Series

9.3.1. RAS-8FXNE

◆ Cycle Parts

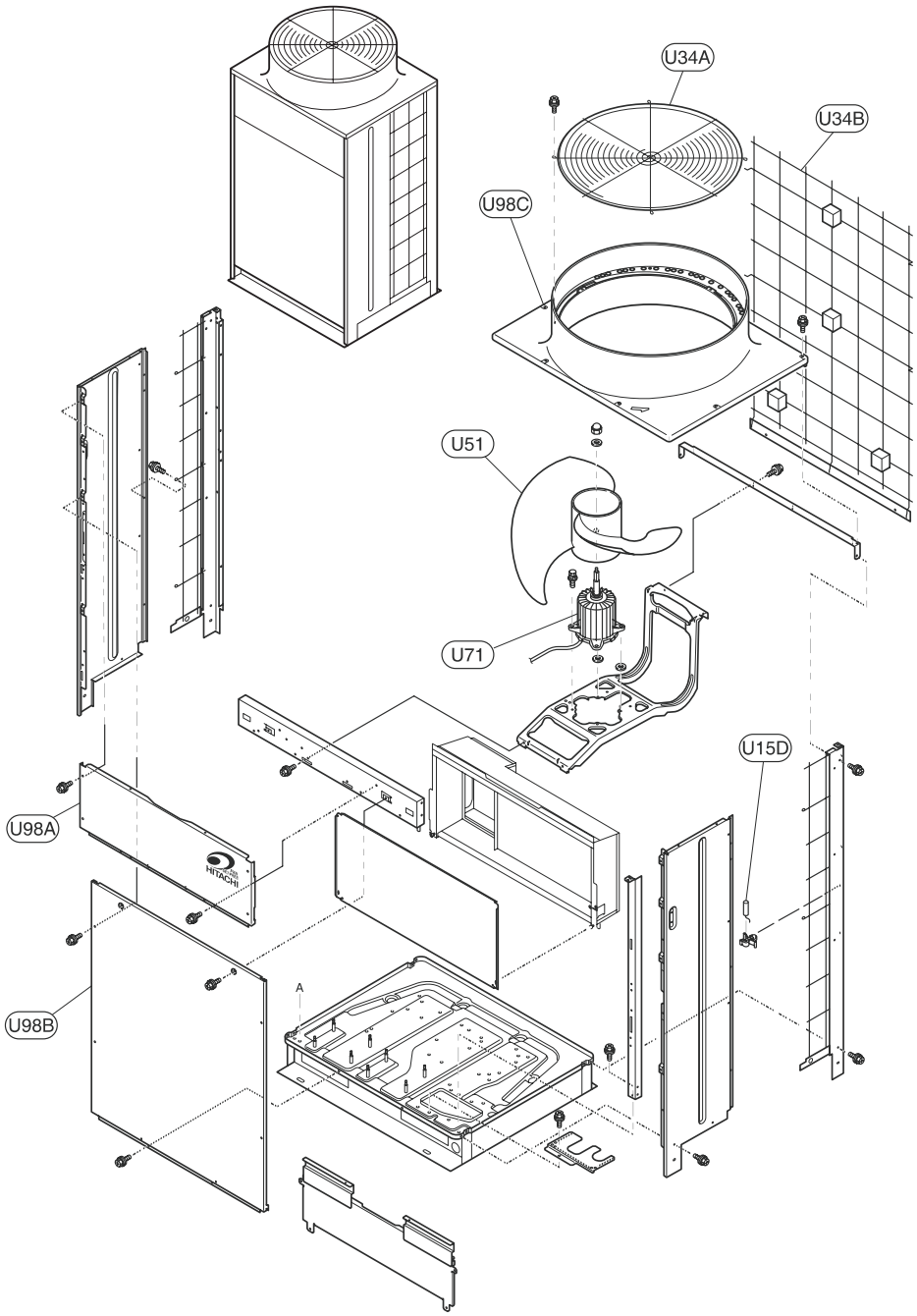


Drawing Number:
SPN200504
(RAS-8FXNE)

9

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

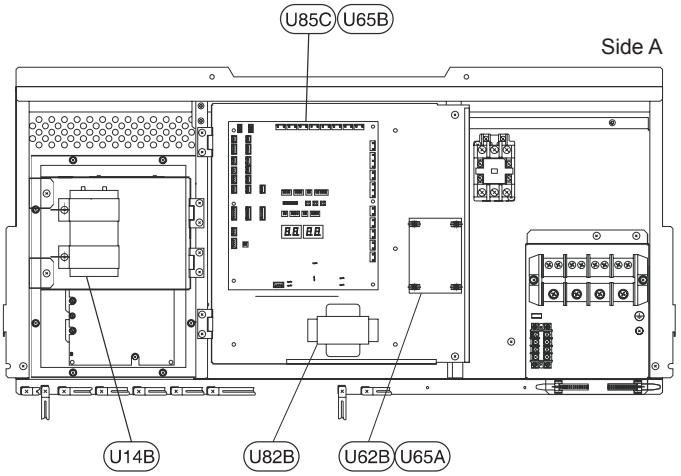
Structural Parts

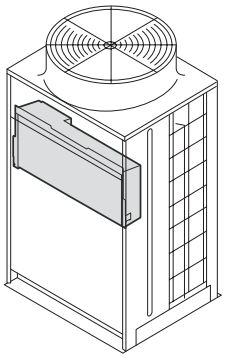


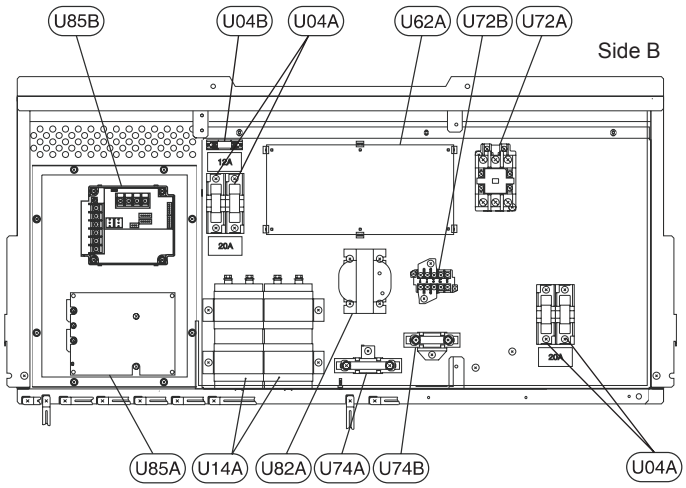
Drawing Number:
SPN200504
(RAS-8FXNE)

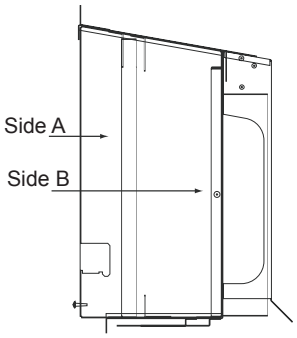
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts









Drawing Number:
SPN200504
(RAS-8FXNE)

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Parts List RAS-8FXNE

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20 A
U04B	Fuse	12 A
U14A	Capacitor	2700µf
U14B	Capacitor	1800µf
U15A	Thermistor	TD1
U15B	Thermistor	TD2
U15C	Thermistor	TE1, TE2
U15D	Thermistor	TA
U15E	Thermistor	TA
U21B	Cord for Exp. valve	
U21C	Exp. valve	
U21D	Cord for Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U27C	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U32A	Vibration	
U32B	Vibration	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	
U42A	Check valve	
U42B	Check valve	

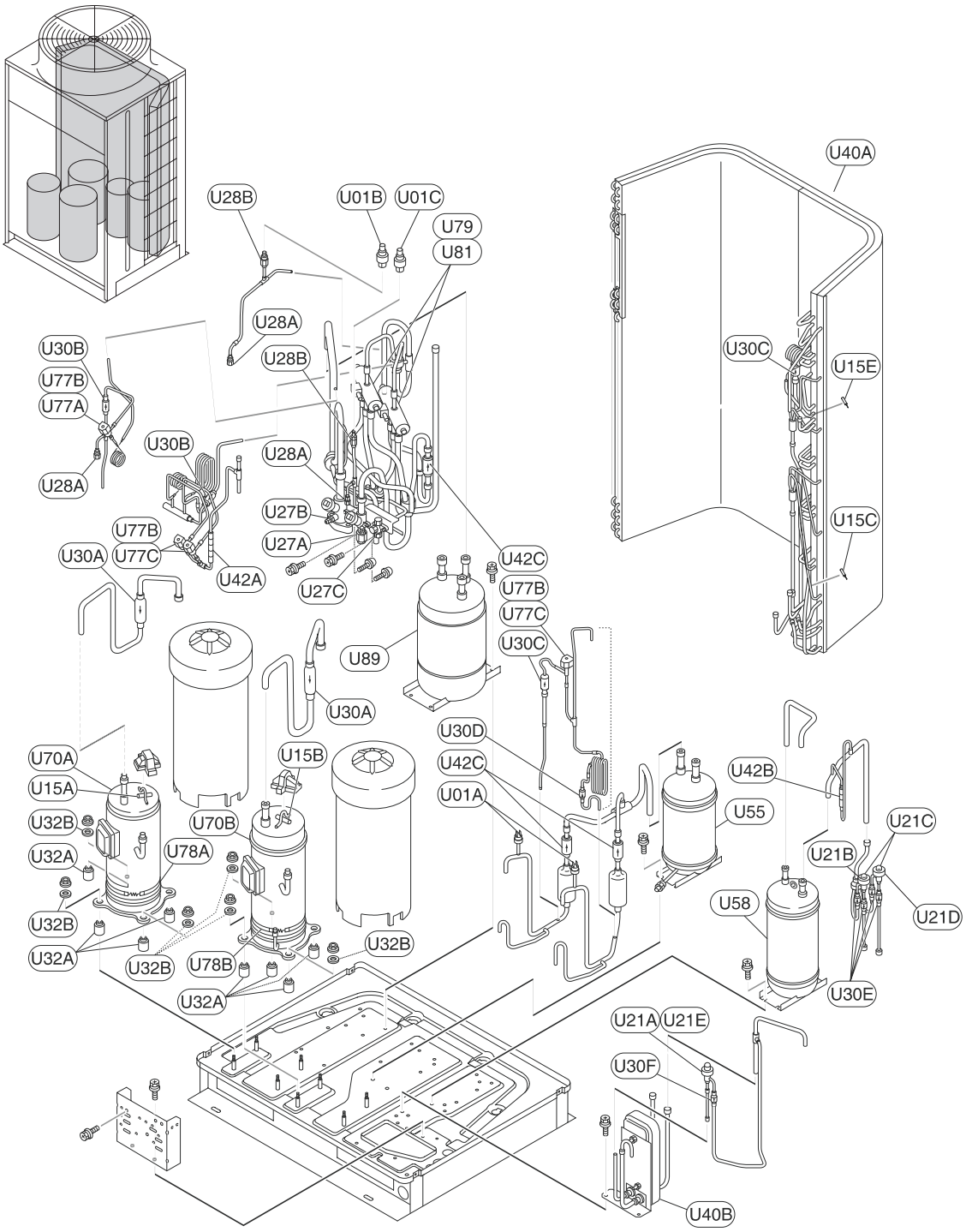
No.	Part Name	Remarks
U51	Propeller fan	
U55	Oil separator	Assy
U58	Receiver	Assy
U62A	Noise suppressor	
U62B	Noise suppressor	
U65A	Spacer	
U65B	Push Spacer	
U70A	Compressor	For inverter
U70B	Compressor	
U71	Motor	0.81kW
U72A	Mag. contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Our-way valve	Assy
U81	Oil for 4-way valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	FANM
U85B	Printed circuit board	ISPM
U85C	Printed circuit board	PCB1
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	

Drawing Number:
SPN200504

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.3.2. RAS-10/12FXNE

◈ Cycle Parts

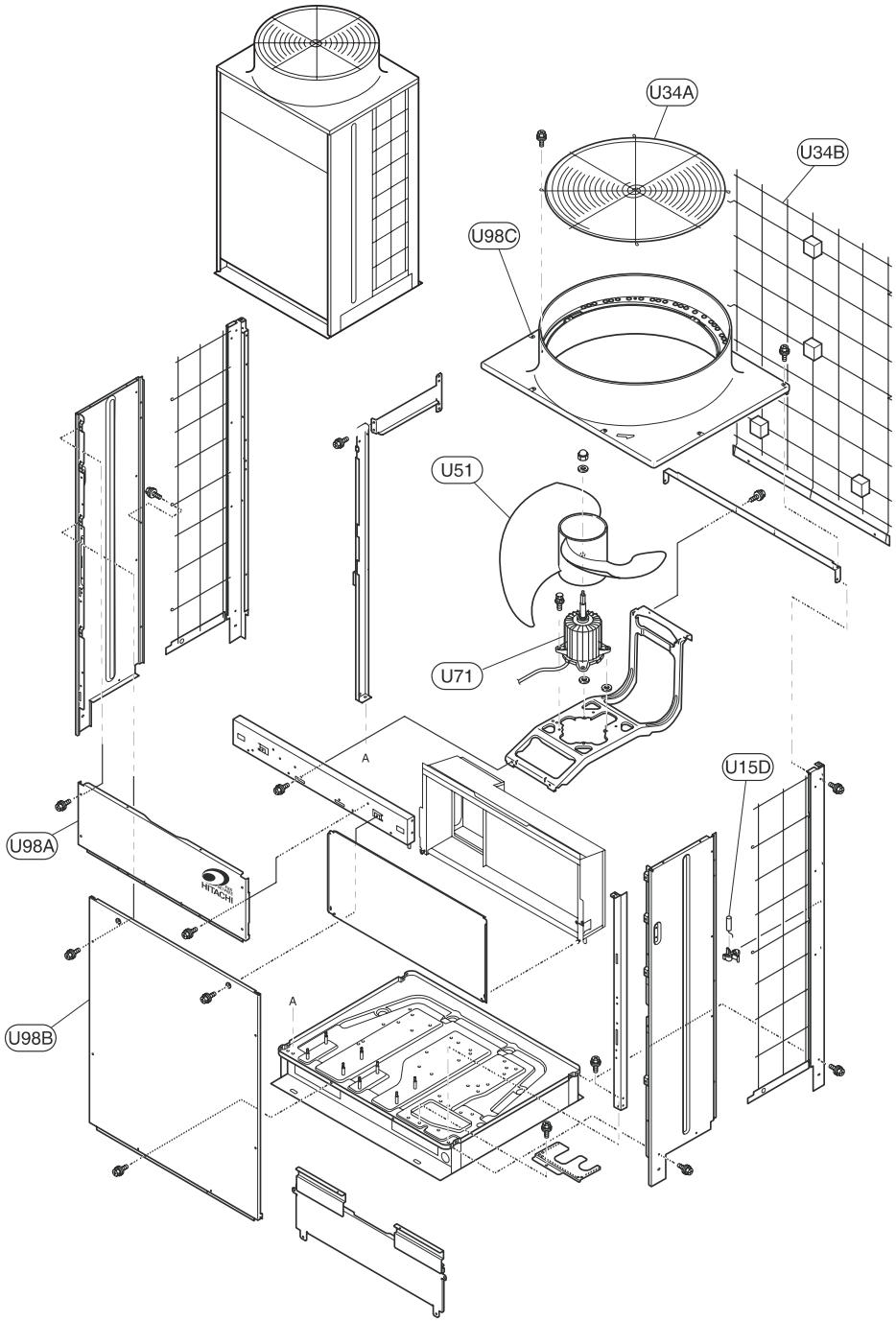


Drawing Number:
SPN200504
(RAS-10/12FXNE)

9

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

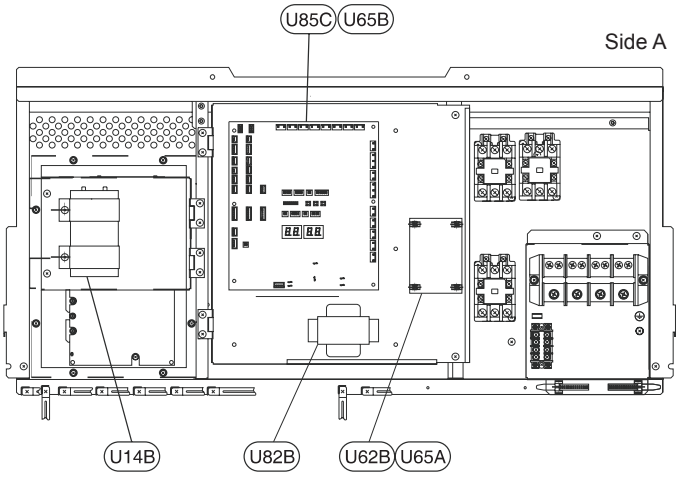
Structural Parts

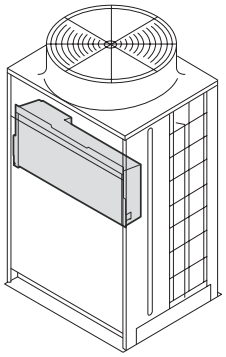


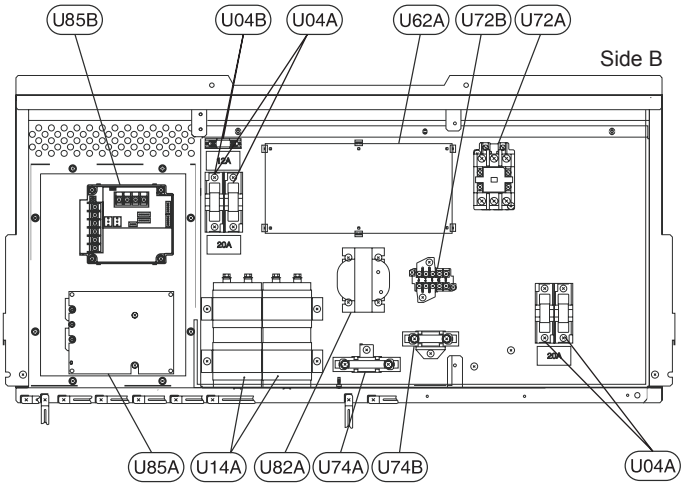
Drawing Number:
SPN200504
(RAS-10/12FXNE)

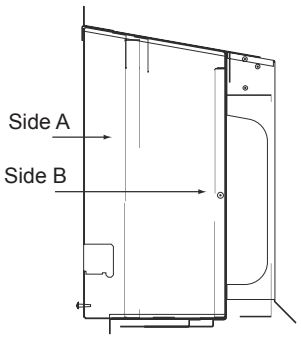
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts









Drawing Number:
SPN200504
(RAS-10/12FXNE

9

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Parts List RAS-10/12FXNE

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20 A
U04B	Fuse	12 A
U14A	Capacitor	2700μf
U14B	Capacitor	1800μf
U15A	Thermistor	TD1
U15B	Thermistor	TD2
U15C	Thermistor	TE1, TE2
U15D	Thermistor	TA
U15E	Thermistor	TA
U21A	Exp. valve	
U21B	Cord for Exp. valve	
U21C	Exp. valve	
U21D	Cord for Exp. valve	
U21E	Cord for Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U27C	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U32A	Vibration	
U32B	Vibration	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Plate Heat Hexchanger	

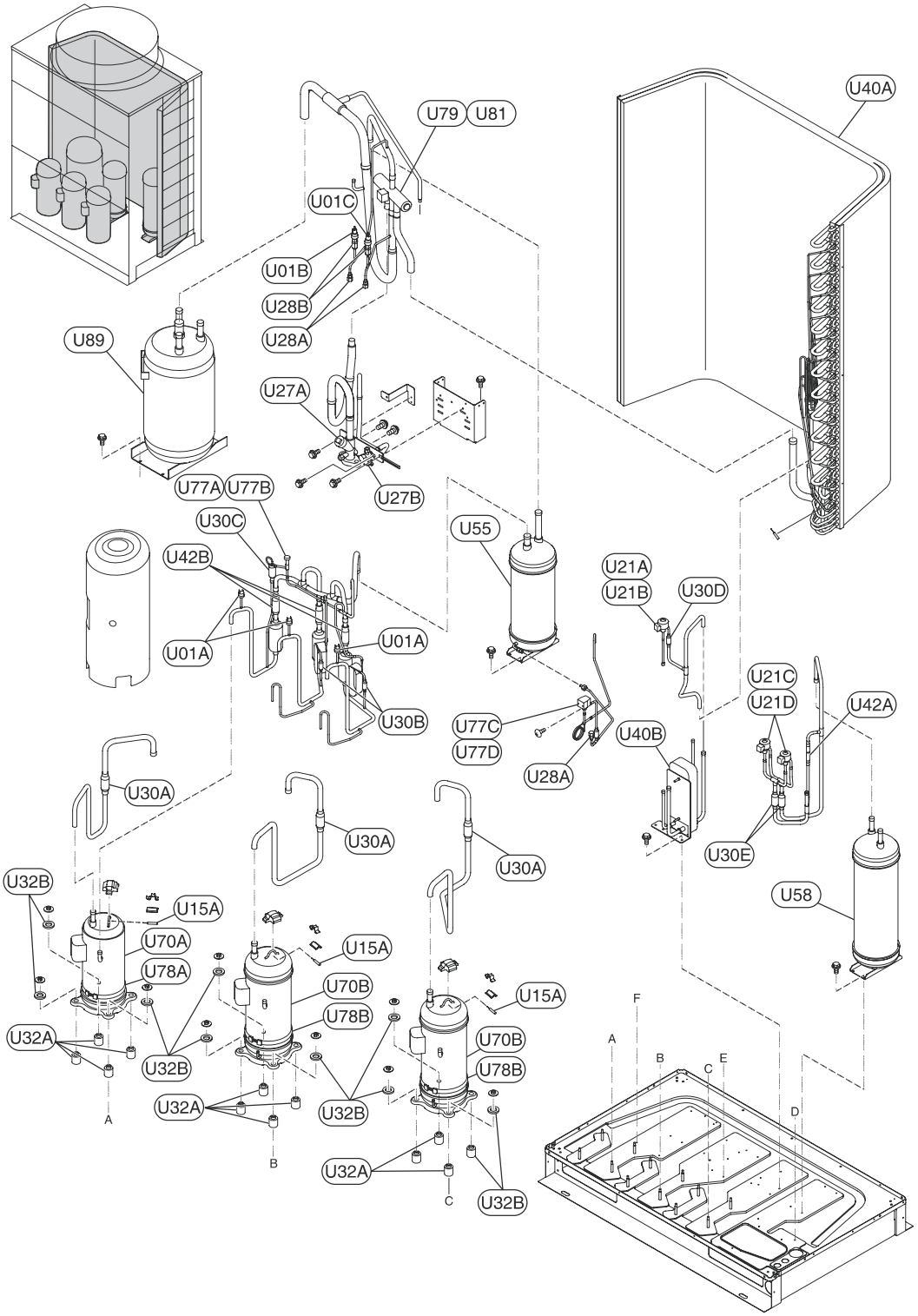
No.	Part Name	Remarks
U42A	Check valve	
U42B	Check valve	
U51	Propeller fan	
U55	Oil separator	Assy
U58	Receiver	Assy
U62A	Noise suppressor	
U62B	Noise suppressor	
U65A	Spacer	
U65B	Push Spacer	
U70A	Compressor	For inverter
U70B	Compressor	
U71	Motor	0.81kW
U72A	Mag. contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Our-way valve	Assy
U81	Oil for 4-way valve	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	FANM
U85B	Printed circuit board	ISPM
U85C	Printed circuit board	PCB1
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	

Drawing Number:
SPN200504

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.3.3. RAS-16FXN

◆ **Cycle Parts**

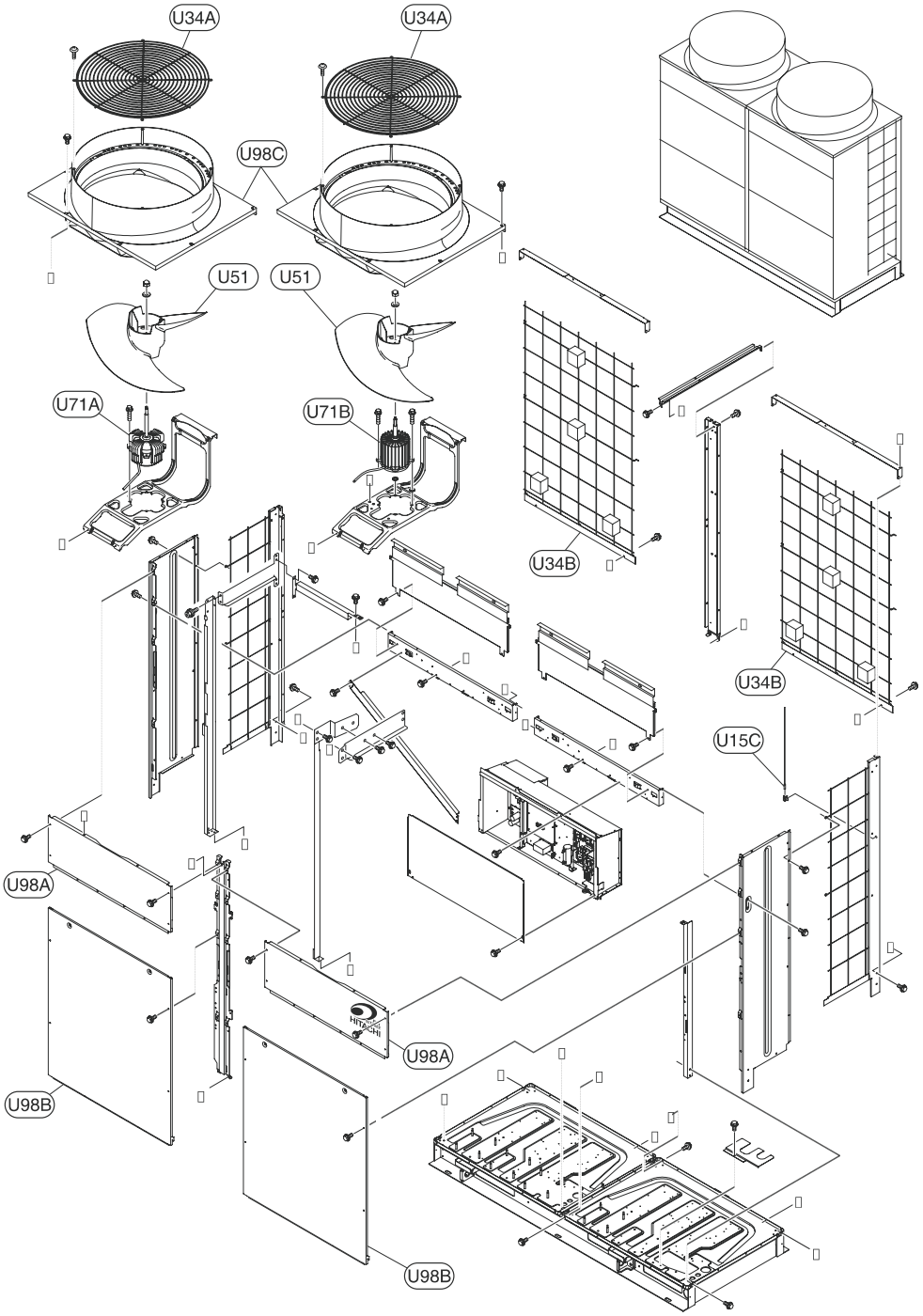


Drawing Number:
SPN200504
(RAS-16FXN)

9

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

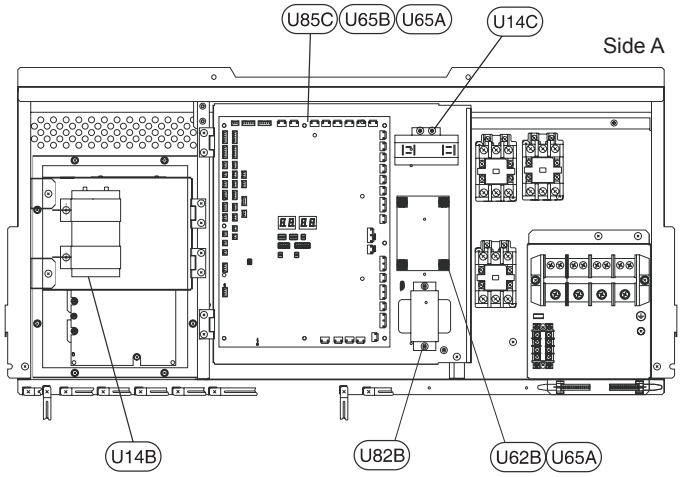
Structural Parts

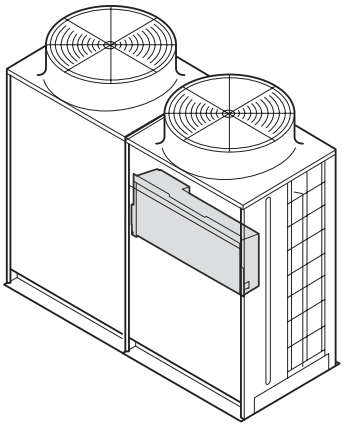


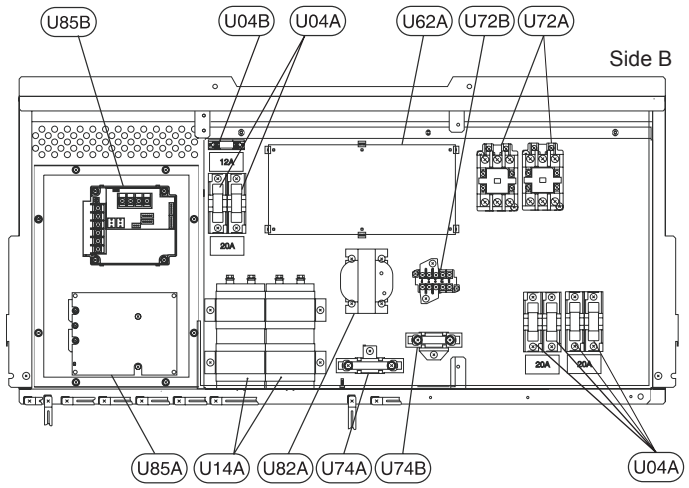
Drawing Number:
PN200504
(RAS-16FXN)

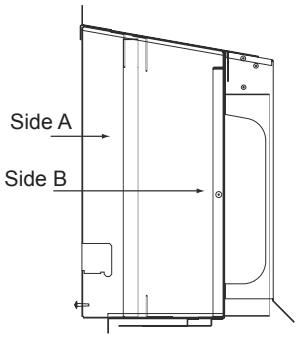
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts









Drawing Number:
PN200504
(RAS-16FXN)

9

Parts List RAS-16FXN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20 A
U04B	Fuse	12 A
U14A	Capacitor	2700μF
U14B	Capacitor	1800μF
U14C	Capacitor	16μF
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Exp. valve	
U21C	Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U27C	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U30G	Strainer	
U32A	Vibration absorber	
U32B	Vibration absorber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Condenser	Assy
U40C	Plate heat exchanger	
U42A	Check valve	
U42B	Check valve	
U42C	Check valve	

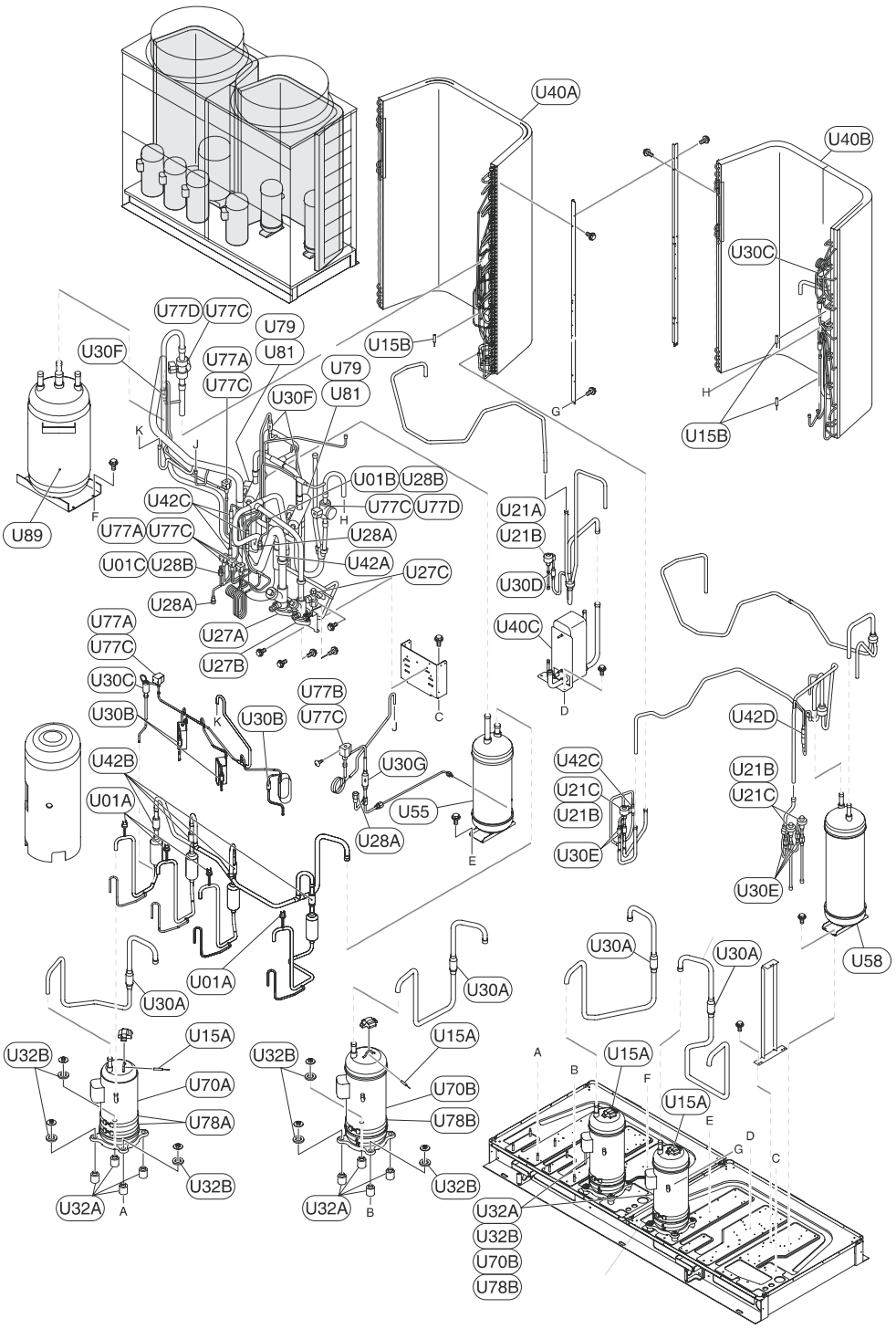
No.	Part Name	Remarks
U42D	Check valve	
U51	Propeller fan	
U55	Oil separator	
U58	Receiver	Assy
U62A	Noise suppressor	
U62B	Noise suppressor	
U65A	Spacer	
U65B	Spacer	
U70A	Compressor	Inverter
U70B	Compressor	
U71A	Motor	0.275 kW
U71B	Motor	0.81 kW
U72A	Mag. Contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Solenoid valve	
U77D	Solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Four-way valve	
U81	Coil for	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	FANM
U85B	Printed circuit board	ISPM
U85C	Printed circuit board	PCB1
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	

Drawing Number:
SPN200504

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

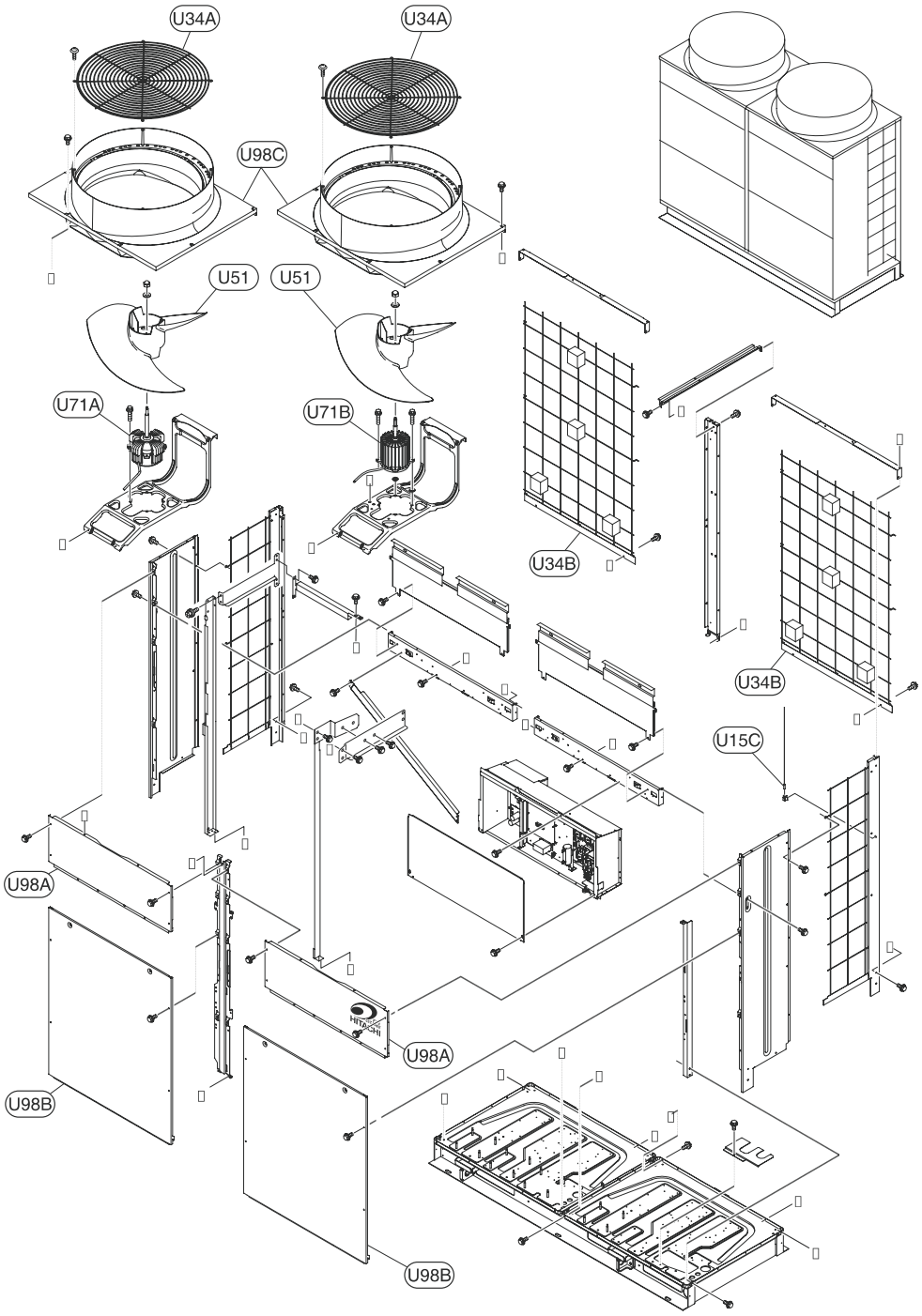
9.3.4. RAS-18~22FXN

◆ Cycle Parts



Drawing Number:
SPN200504
(RAS-18~22FXN)

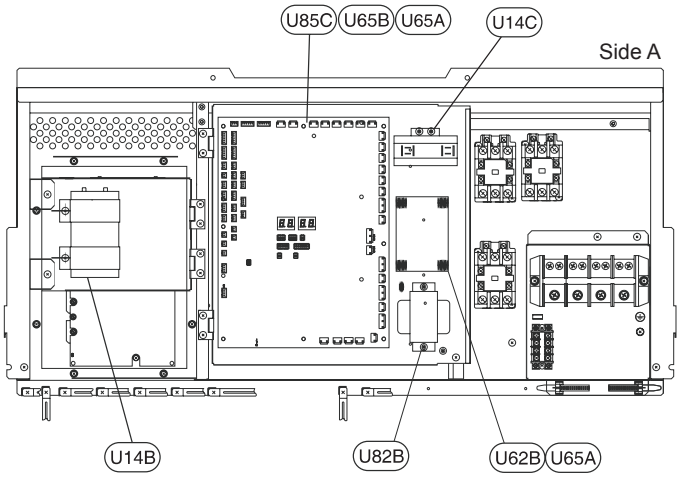
Structural Parts

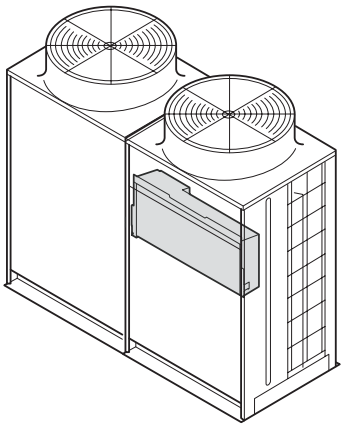


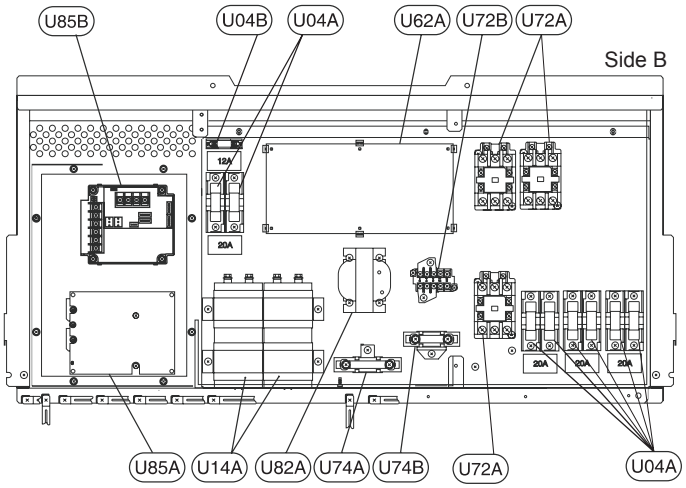
Drawing Number:
SPN200504
(RAS-18~22FXN)

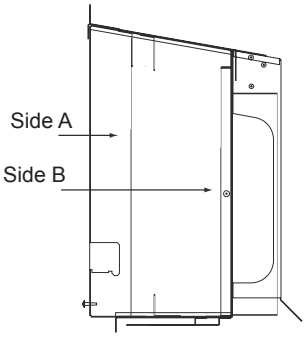
WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts









Drawing Number:
SPN200504
(RAS-18~22FXN)

Parts List RAS-18~22FXN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20 A
U04B	Fuse	12 A
U14A	Capacitor	2700μF
U14B	Capacitor	1800μF
U14C	Capacitor	16μF
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Exp. valve	
U21C	Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U27C	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U30G	Strainer	
U32A	Vibration absorber	
U32B	Vibration absorber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Condenser	Assy
U40C	Plate heat exchanger	
U42A	Check valve	
U42B	Check valve	
U42C	Check valve	

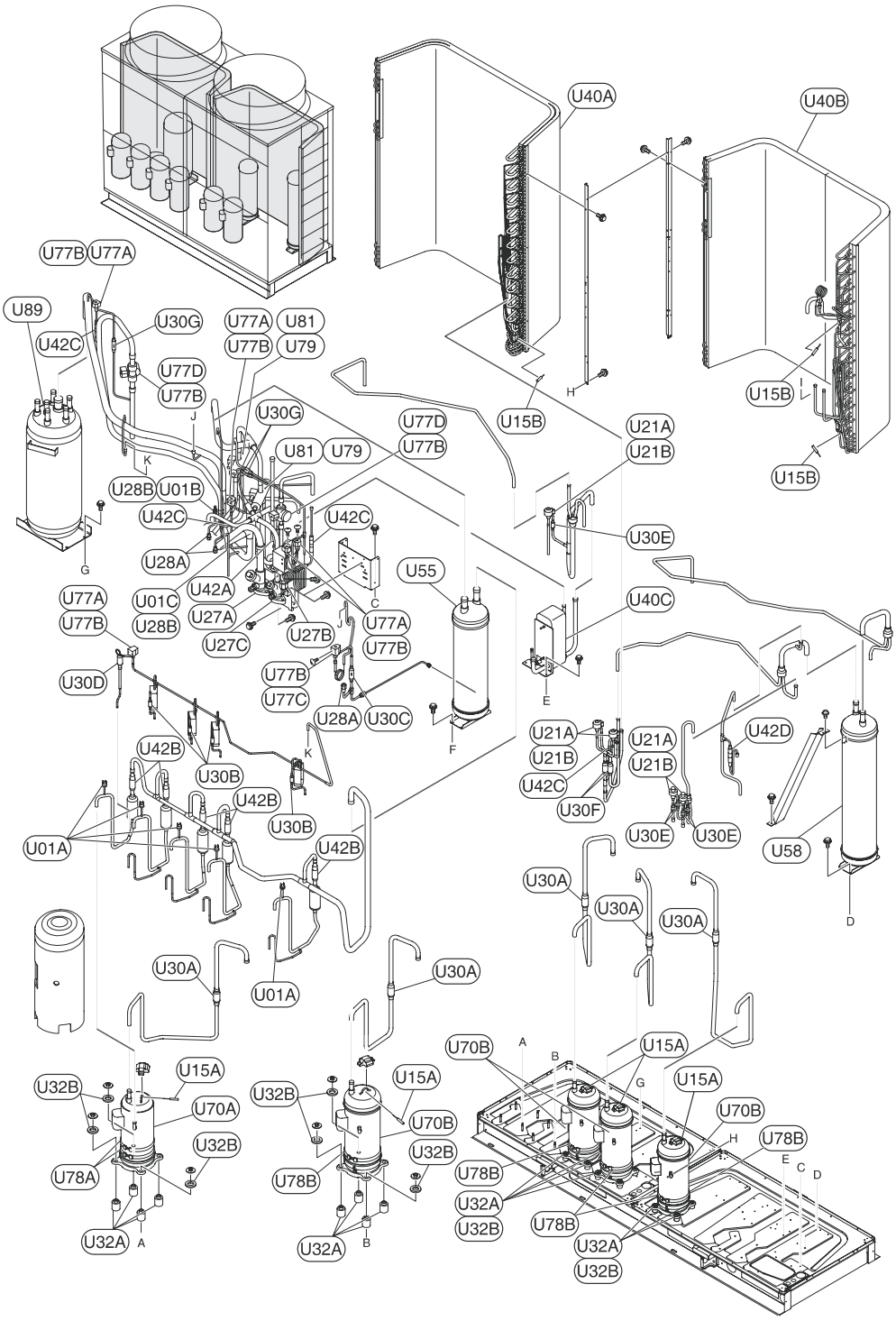
No.	Part Name	Remarks
U42D	Check valve	
U51	Propeller fan	
U55	Oil separator	
U58	Receiver	Assy
U62A	Noise suppressor	
U62B	Noise suppressor	
U65A	Spacer	
U65B	Spacer	
U70A	Compressor	Inverter
U70B	Compressor	
U71A	Motor	0.275 kW
U71B	Motor	0.81 kW
U72A	Mag. Contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Solenoid valve	
U77D	Solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Four-way valve	
U81	Coil for	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	FANM
U85B	Printed circuit board	ISPM
U85C	Printed circuit board	PCB1
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	

Drawing Number:
SPN200504

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

9.3.5. RAS-24~26FXN

◆ Cycle Parts

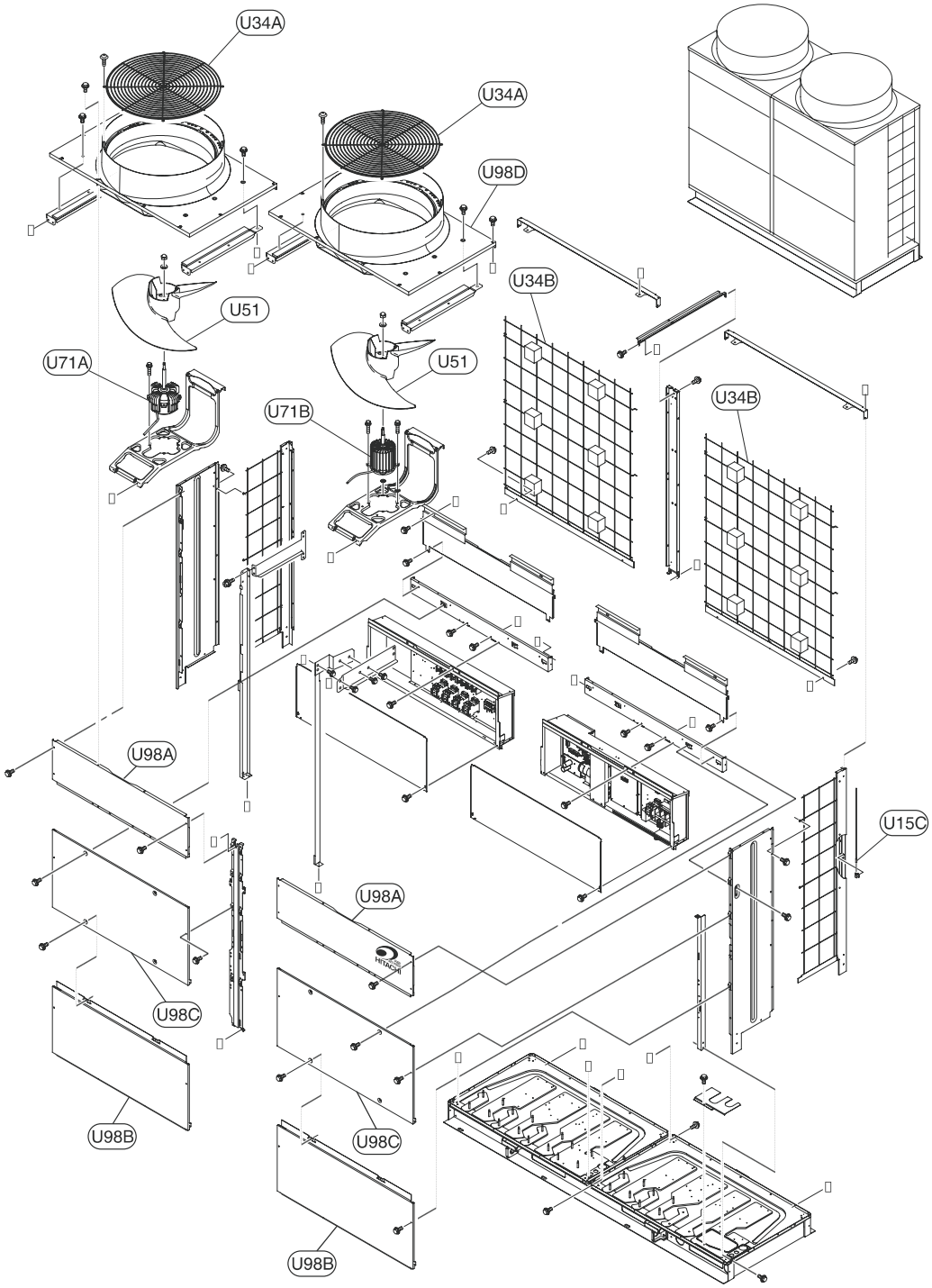


Drawing Number:
SPN200504
(RAS-24/26FXN)

9

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

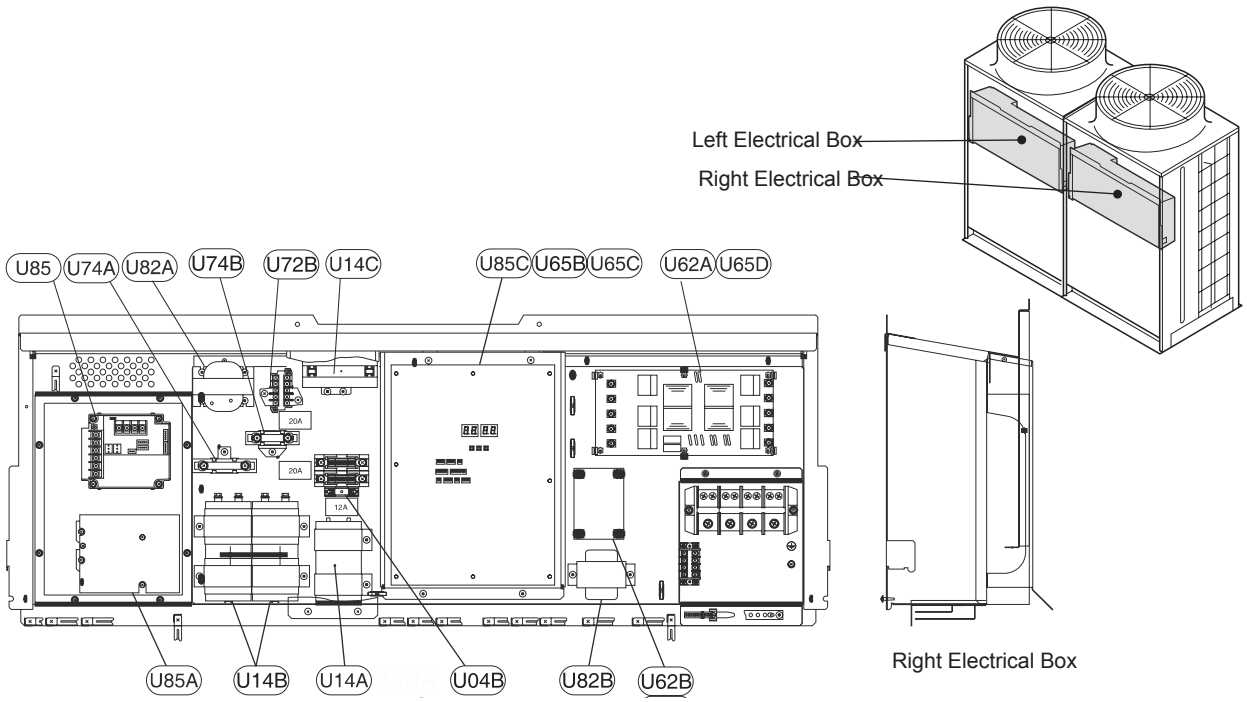
Structural Parts

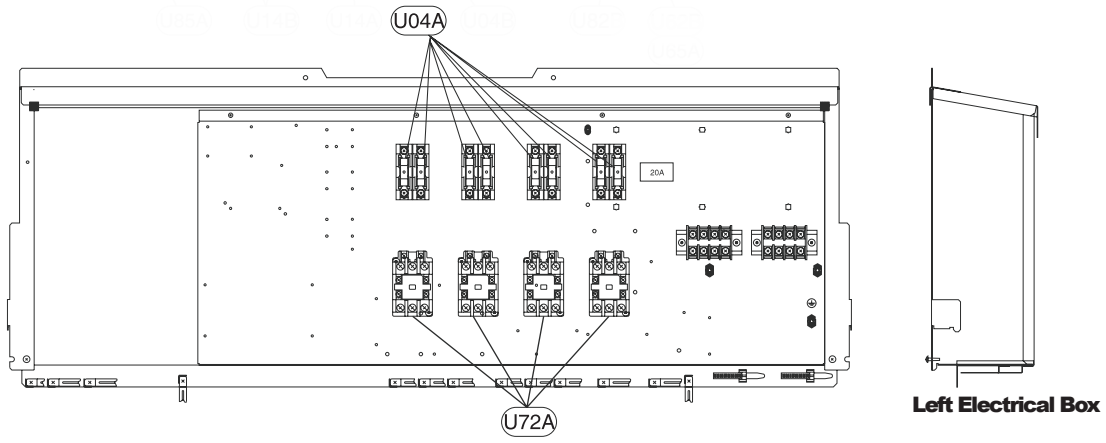


Drawing Number:
SPN200504
(RAS-24/26FXN

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

Electrical Parts





Drawing Number:
SPN200504
(RAS-24/26FXN

Parts List RAS-24/26FXN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20 A
U04B	Fuse	12 A
U14A	Capacitor	2700μF
U14B	Capacitor	1800μF
U14C	Capacitor	16μF
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Cord for Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U27C	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U30G	Strainer	
U32A	Vibration absorber	
U32B	Vibration absorber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Condenser	Assy
U40C	Plate heat exchanger	
U42A	Check valve	
U42B	Check valve	
U42C	Check valve	
U42D	Check valve	

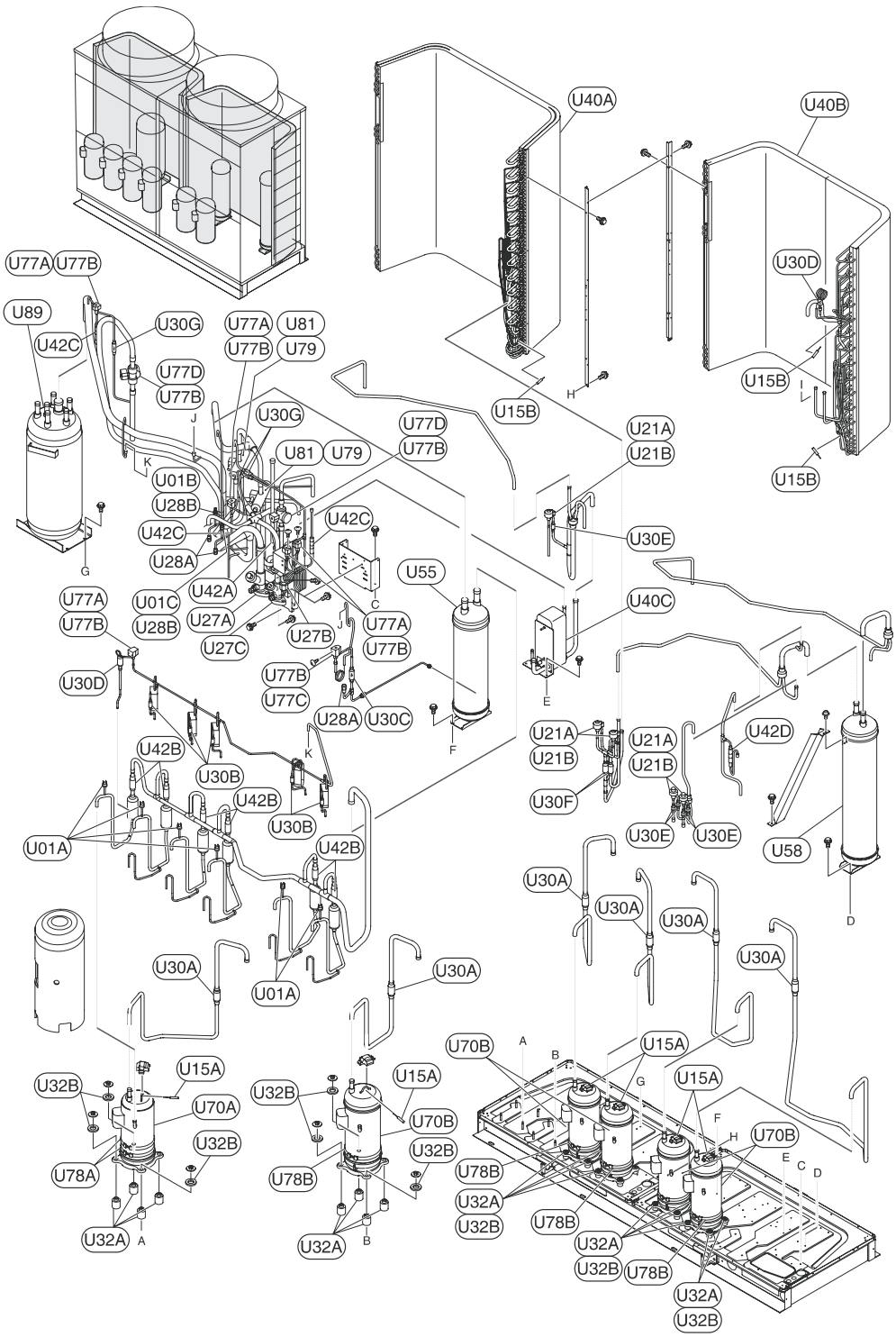
No.	Part Name	Remarks
U51	Propeller fan	
U55	Oil separator	
U58	Receiver	Assy
U62A	Noise suppressor	
U62B	Noise suppressor	
U65A	Spacer	
U65B	Spacer	
U65C	Spacer	
U65D	Spacer	
U70A	Compressor	Inverter
U70B	Compressor	
U71A	Motor	0.275 kW
U71B	Motor	0.81 kW
U72A	Mag. Contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Solenoid valve	
U77D	Solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Four-way valve	
U81	Coil for	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	FANM
U85B	Printed circuit board	ISPM
U85C	Printed circuit board	PCB1
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	
U98D	Cabinet panel	

Drawing Number:
SPN200504

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

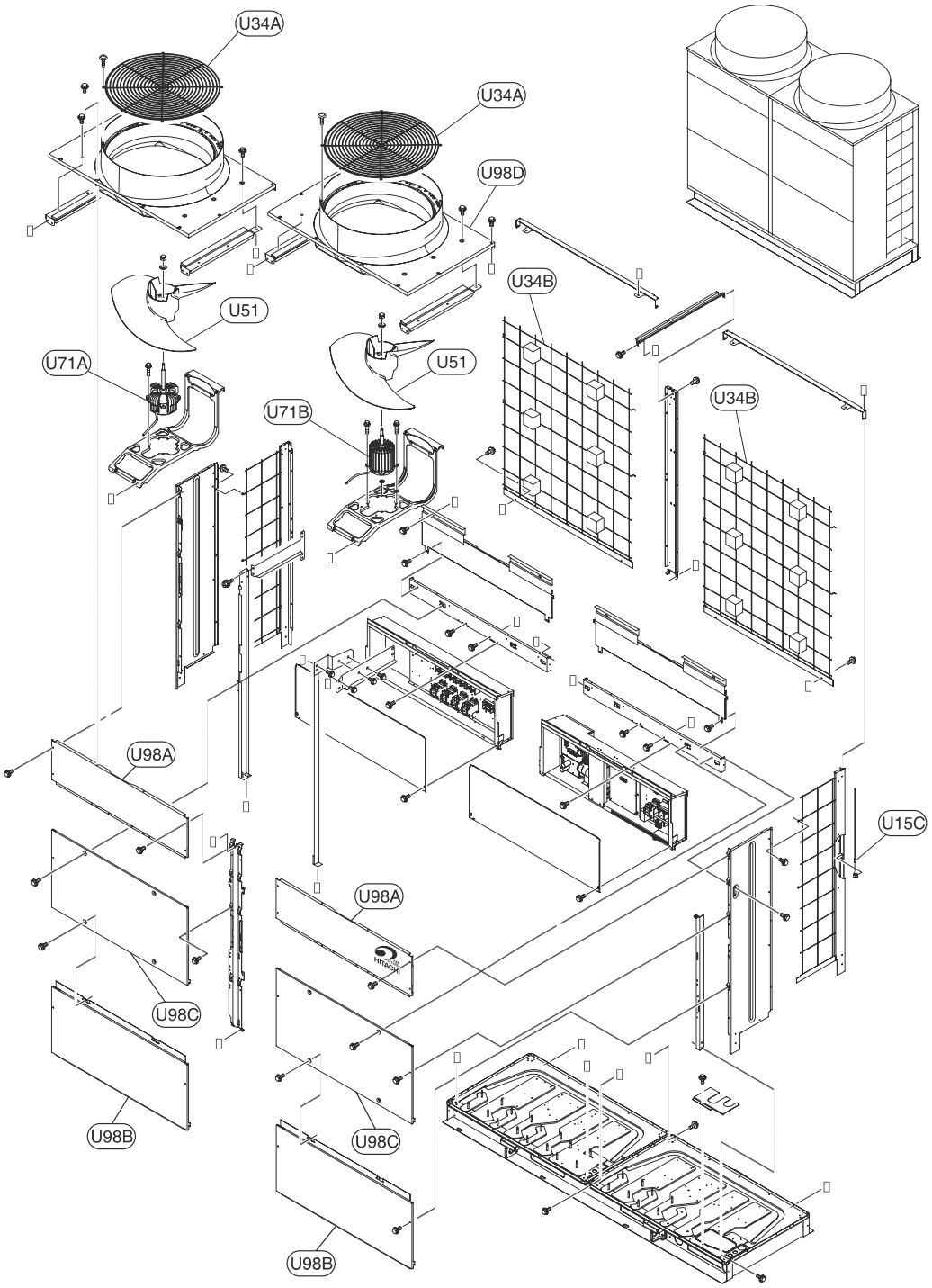
9.3.6. RAS-30/32FXN

◆ Cycle Parts



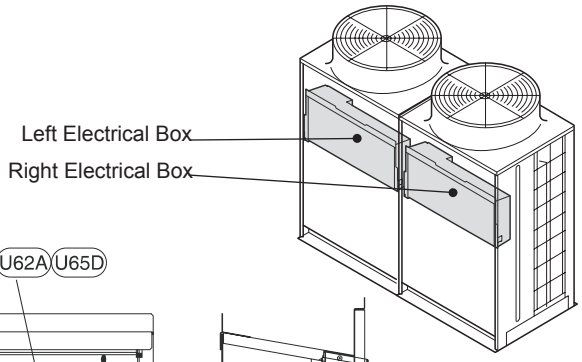
Drawing Number:
SPN200504
(RAS-30/32FXN)

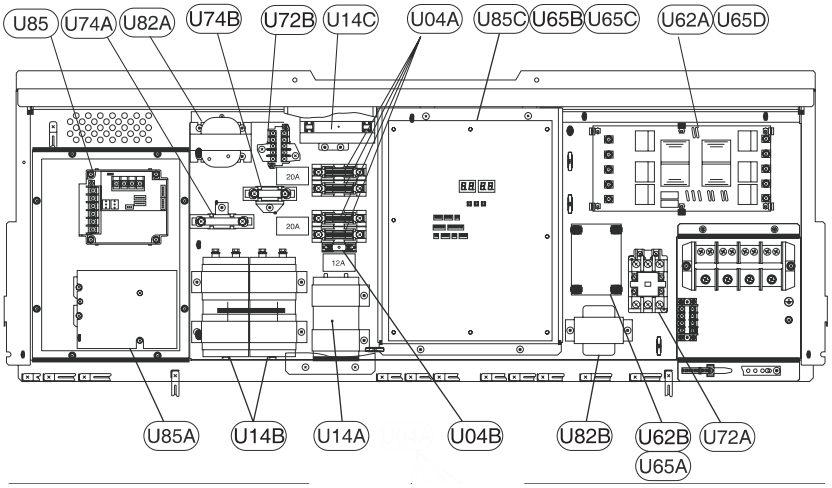
Structural Parts

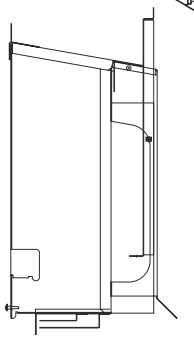


Drawing Number:
SPN200504
(RAS-30/32FXN)

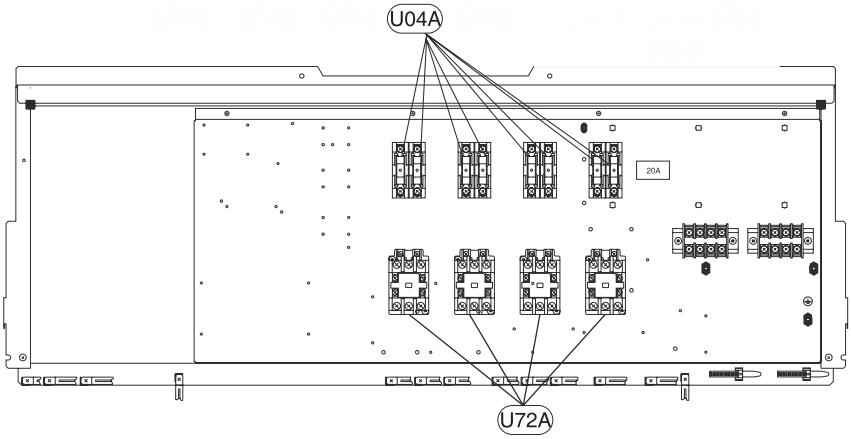
Electrical Parts

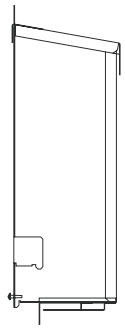






Right Electrical Box





Left Electrical Box

Drawing Number:
SPN200504
(RAS-30/32FXN)

Parts List RAS-30/32FXN

No.	Part Name	Remarks
U01A	Pressure sw	High pressure
U01B	Pressure sw	PD
U01C	Pressure sw	PS
U04A	Fuse	20 A
U04B	Fuse	12 A
U14A	Capacitor	2700μF
U14B	Capacitor	1800μF
U14C	Capacitor	16μF
U15A	Thermistor	TD
U15B	Thermistor	TE
U15C	Thermistor	TA
U21A	Exp. valve	
U21B	Cord for Exp. valve	
U27A	Stop valve	
U27B	Stop valve	
U27C	Stop valve	
U28A	Check joint	
U28B	Check joint	
U30A	Strainer	
U30B	Strainer	
U30C	Strainer	
U30D	Strainer	
U30E	Strainer	
U30F	Strainer	
U30G	Strainer	
U32A	Vibration absorber	
U32B	Vibration absorber	
U34A	Air grille	Outlet
U34B	Air grille	Inlet
U40A	Condenser	Assy
U40B	Condenser	Assy
U40C	Plate heat exchanger	
U42A	Check valve	
U42B	Check valve	
U42C	Check valve	
U42D	Check valve	

No.	Part Name	Remarks
U51	Propeller fan	
U55	Oil separator	
U58	Receiver	Assy
U62A	Noise suppressor	
U62B	Noise suppressor	
U65A	Spacer	
U65B	Spacer	
U65C	Spacer	
U65D	Spacer	
U70A	Compressor	Inverter
U70B	Compressor	
U71A	Motor	0.275 kW
U71B	Motor	0.81 kW
U72A	Mag. Contactor	
U72B	Mag. contactor	
U74A	Resistor	
U74B	Resistor	
U77A	Solenoid valve	
U77B	Solenoid valve	
U77C	Solenoid valve	
U77D	Solenoid valve	
U78A	Oil heater	
U78B	Oil heater	
U79	Four-way valve	
U81	Coil for	
U82A	Reactor	
U82B	Transformer	
U85A	Fan controller	FANM
U85B	Printed circuit board	ISPM
U85C	Printed circuit board	PCB1
U89	Accumulator	
U98A	Cabinet panel	
U98B	Cabinet panel	
U98C	Cabinet panel	
U98D	Cabinet panel	

Drawing Number:
SPN200504

WARNING *This Spare part list can be updated without previous notification. Check unit manufacturing serial number and consult with your Distributor for any update.*

10. Servicing

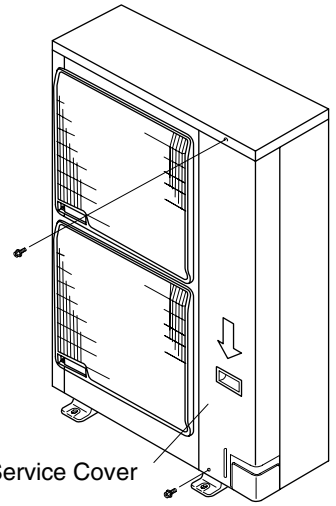
CONTENTS

10.1. OUTDOOR UNIT RAS-FSVNE

WARNING: *TURN OFF all the main switches*

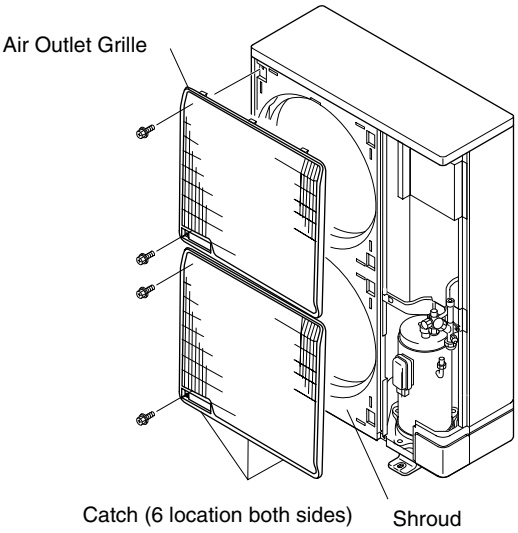
■ REMOVING SERVICE COVER

1. Remove the main parts according to the following procedures. To reassemble perform the procedures in reverse.
2. To prevent contamination of the refrigerant with water or foreign particles, do not expose open to atmosphere for long periods.
3. If necessary, seal pipe ends using caps or tape.
4. Remove the two fixing screws (upper part 1, lower part 1), slide the service cover downward and remove.



■ REMOVING AIR OUTLET GRILLE

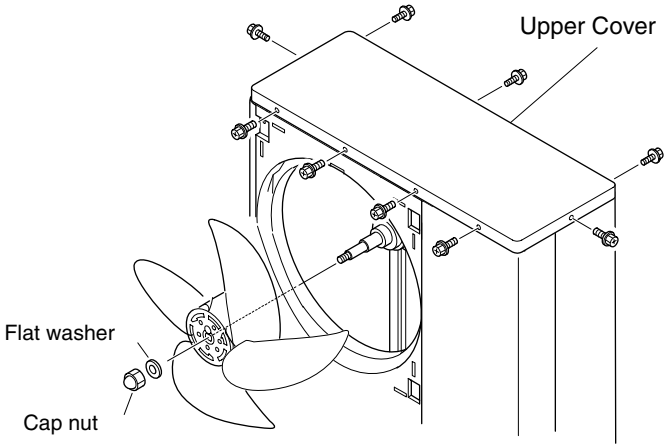
1. Remove the two (2) fixing screws of the shroud. Lift the air outlet grille holding the lower parts and unhook the extrusion (3 locations) of the air outlet grille from the shroud.



WARNING: *TURN OFF all the main switches*

■ REMOVING OUTDOOR FAN

1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remove the air outlet grille according to the item ⟶ "Removing Air Outlet Grille".
3. Remove the fans by removing the cap nuts and the flat washers fixing the propeller fans onto the motor shaft. If it is difficult to remove the fan, use pullers.
4. Remove the eight (8) screws fixing the upper cover and remove the upper cover.



■ REMOVING OUTDOOR FAN MOTOR

1. Disconnect the connectors for the motors in the electrical box.
2. Cut the plastic tie of the motor clamp by using nipper.
3. Remove the four (4) fixing screws for the motor.

NOTES:

1. When mounting the motor, ensure the cables point directly downward. Fix the protection tube edge downward to ensure the water may not keep in it.

2. Fix the motor wires onto the motor clamp with a plastic tie to prevent them obstructing the propeller fans.

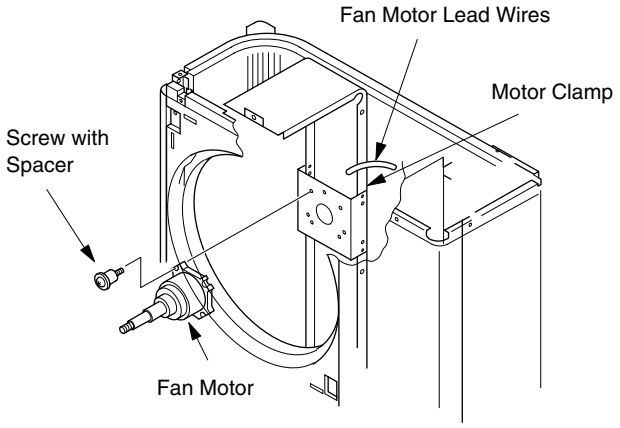
CAUTION:

When mounting the fan motor, don't touch the shaft of connector pins. Static electricity could damage the motor.

3. Mounting Propeller Fan:
Insert the skidding protection part of fan boss in accordance with the cutting part of the motor shaft, and fix the screw after exerting screw part of the shaft. (Tightening Torque of 8.0 N.m: 80 kg.cm)

4. When connecting the motor wire, check to ensure that the colors of the connectors on the PCB are matched with wires.

5. Firmly fix the air outlet grille to the shroud.

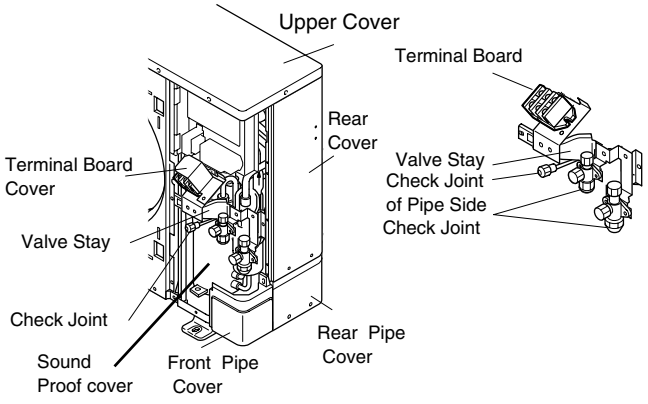


■ REMOVING COMPRESSOR

■ For RAS-3FSVNE:

1. Remove the service cover according to the item ⟶ "Removing Service Cover". If the outdoor unit is installed close to a wall, disconnect the refrigerant pipe and move the outdoor unit away from the wall.
   a) Remove the terminal board cover.
   b) Disconnect the upper wiring of the terminal board.
2. Remove the valve stay
3. Collect refrigerant from check joint of stop valve and pipe side.
4. Release the lace for the sound proof cover. Open the sound proof cover from the front side.

■ RAS-3FSVNE



WARNING: *TURN OFF all the main switches*

■ **For RAS-4~5FSVNE:**

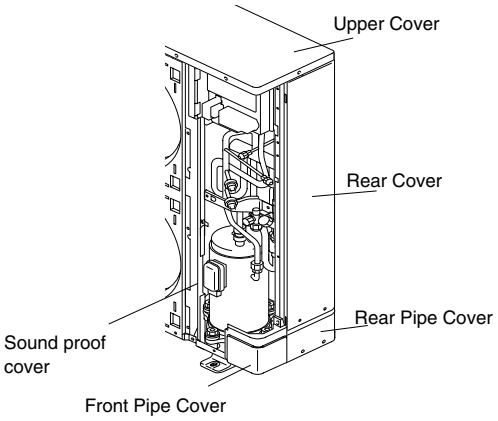
1. Remove the service cover according to the item ⟶ "Removing Service Cover". If the outdoor unit is installed close to a wall, disconnect the refrigerant pipe and move the outdoor unit away from the wall.
2. Collect the refrigerant from the check joint.
3. Remove the valve stay.
4. Release the lace for the Sound Proof Cover. Open the Sound Proof Cover from the front side.

NOTE:

Remove the Sound Proof Cover *in the arrow mark direction as shown.*

Do not deform any piping when you are removing the panel. If you deform the piping, the welded portion may be broken. Pay attention to the sharp edges of the side panel in order to avoid any injury.

■ RAS-4~5FSVNE



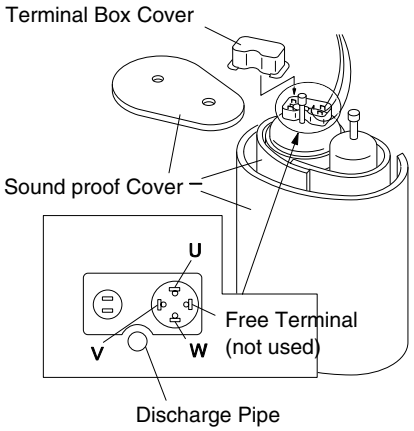
■ **For RAS-3~5FSVNE**

5. Remove the terminal panel for the compressor and disconnect the wiring to the compressor terminals. Make sure that the terminal numbers and the mark band are correct. If the terminal numbers and the mark band are not identified, this will cause incorrect wiring when you are reassembling.

NOTES:

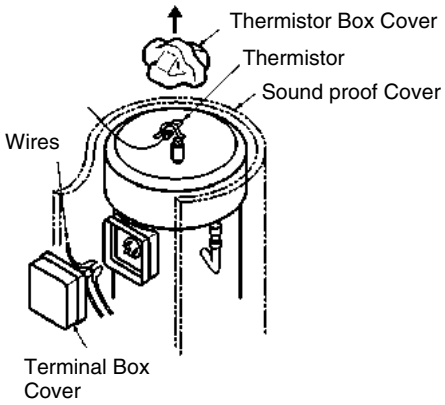
- *Make sure that the fasten terminals for the compressors are normal. When a pulling force of 20N or more is required, it is normal. Otherwise, replace the fasten terminals with new terminals.*
- *Make sure that the wires are correctly inserted.*
- *It is recommended that the fasten terminals be clamped to increase the contacting force after replacing the compressor.*

■ RAS-3FSVNE



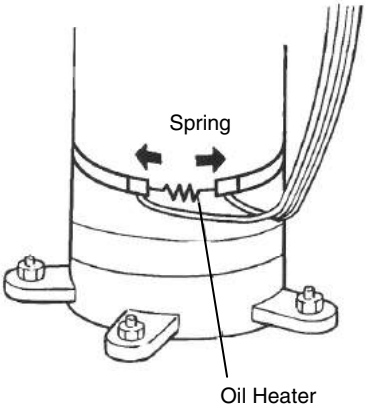
6. Remove the thermistor Box cover and remove the thermistor.

■ RAS-4~5FSVNE



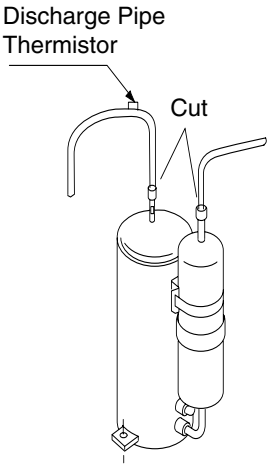
WARNING: *TURN OFF all the main switches*

7. Remove the oil heater by releasing the spring. Remove the spring by expanding as shown in the figure beside.

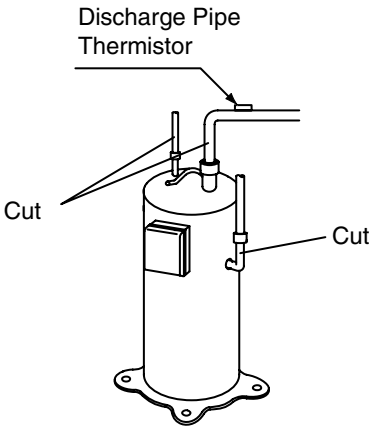


8. Remove the discharge pipe thermistor.
9. Disconnect the discharge and suction pipes of the compressor. (For 4/5FSVNE disconnect the liquid injection pipe).
   Make sure that there is no positive pressure inside the pipes. Cut the pipe at the compressor side of the brazing part. Remove the cut pipe of the compressor.
10. Removing by using burner after cuting

■ RAS-3FSVNE



■ RAS-4~5FSVNE



NOTES:

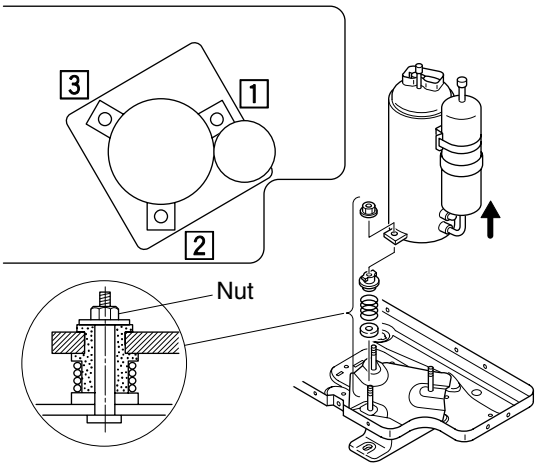
- *Completely clean the oil if the oil has spread to the other parts such as the compressor panel, the wiring bottom base, and others.*
- *Make sure that the pipes are cut before working with a burner.*
- *Make sure that you do not burn the electrical component when you are brazing.*

■ RAS-3FSVNE

11. Remove the nut that fix the compressor and remove the compressor. There is no nut at the rear side. When you are removing the compressor, pay special attention not to touch or deform the surrounding pipes.

Foot Position	1	2	3
Nut	--	0	--

0 = Exits



NOTES:

- *Pay special attention to the edges of the plates and others when you are working.*
- *If you are removing the compressor with the oil pipe, cover the end of the pipe with the tape in order to avoid a spill.*
- *Do not expose the refrigerant cycle to the environment for a long period in order to avoid mixing the water with foreign particles. Mount the new compressor quickly.*
- *If you cannot measure the oil level, charge an additional 300 (cm^3).*
- *If the oil is foul, replace the old oil with the new oil.*

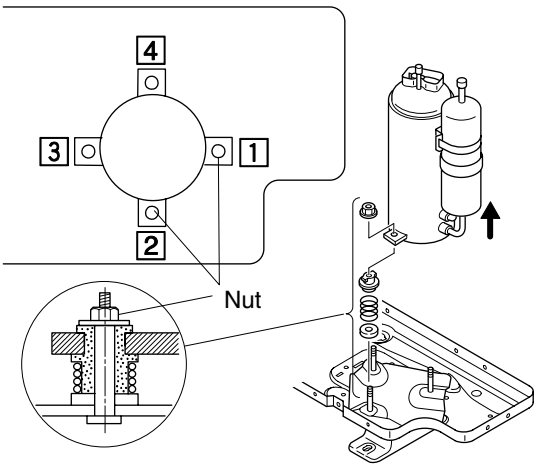
WARNING: *TURN OFF all the main switches*

■ RAS-4/5FSVNE

12. Remove the two nuts that fix the compressor and remove the compressor. There is no nut at the rear side. When you are removing the compressor, pay special attention not to touch or deform the surrounding pipes.

Foot Position	1	2	3	4
Nut	0	0	--	--

0 = Exits



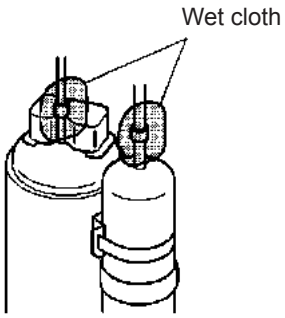
NOTES:

- *Pay special attention to the edges of the plates and others when you are working.*
- *If you are removing the compressor with the oil pipe, cover the end of the pipe with the tape in order to avoid a spill.*
- *Do not expose the refrigerant cycle to the environment for a long period in order to avoid mixing the water with foreign particles. Mount the new compressor quickly.*
- *If you cannot measure the oil level, charge an additional 300 (cm^3).*
- *If the oil is foul, replace the old oil with the new oil.*

13. Attach the new compressor. Perform the brazing according to the following order:
    1. Discharge pipe.
    2. Suction pipe.
    3. Liquid injection pipe.

NOTES:

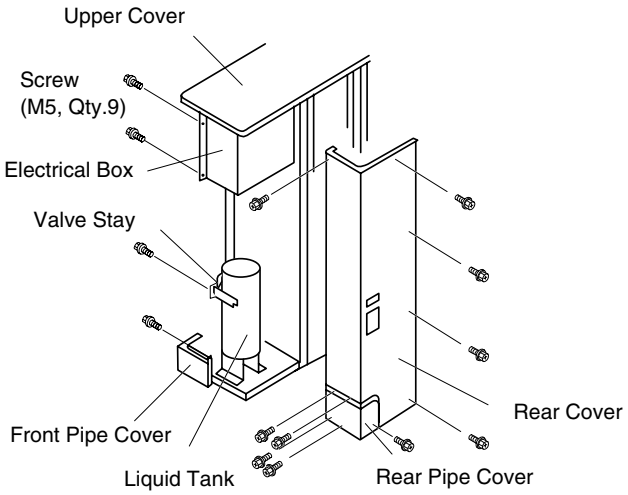
- *Attach the compressor with the cap. Remove the cap just before you start the brazing work.*
- *Connect the change hose for the pressure release to the check joint of the low-pressure side.*
- *When you are brazing the suction pipe, make sure that the connecting part is firmly inserted and that the compressor side is cooled in order to avoid the brazing material from entering the compressor.*
- *To avoid overheating the compressor when you are brazing, cool it down using a wet cloth.*
- *The piping of compressor shall be connected by brazing. When heating with a burnner, oil adhered inside of pipes can flame up. Make sure that flammable material is not around before the operation.*



WARNING: *TURN OFF all the main switches*

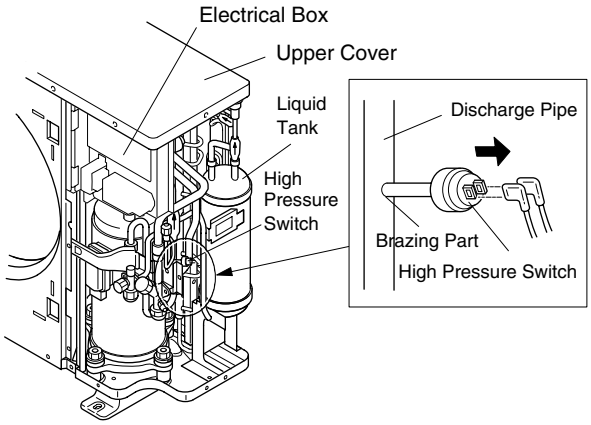
■ REMOVING HIGH PRESSURE SWITCH

1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remove the nine (9) M5 screws fixing the rear cover and the five (5) M5 screws fixing the pipe rear cover. Slide the rear cover and pipe cover downward.

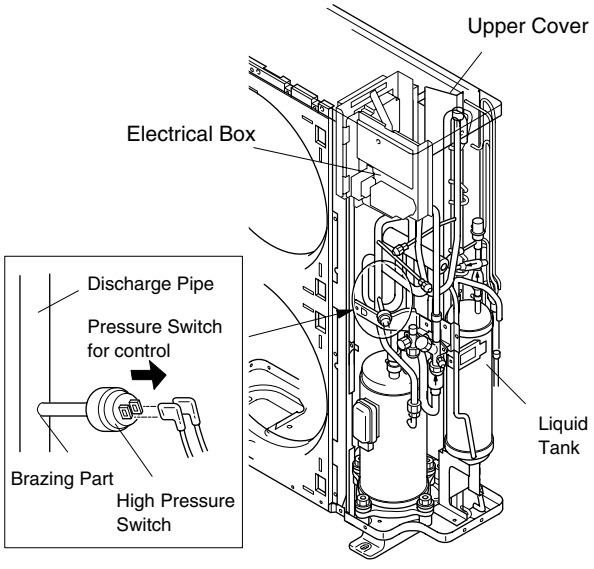


3. Collect the refrigerant from the check joint according to the item ⟶ "Removing Compressor".
4. Disconnect the fasten terminals.
5. Remove the high pressure switch from the brazing part by a burner.

■ RAS-3FSVNE



■ RAS-4~5FSVNE



WARNING: *TURN OFF all the main switches*

■ REMOVING COIL FOR REVERSING VALVE

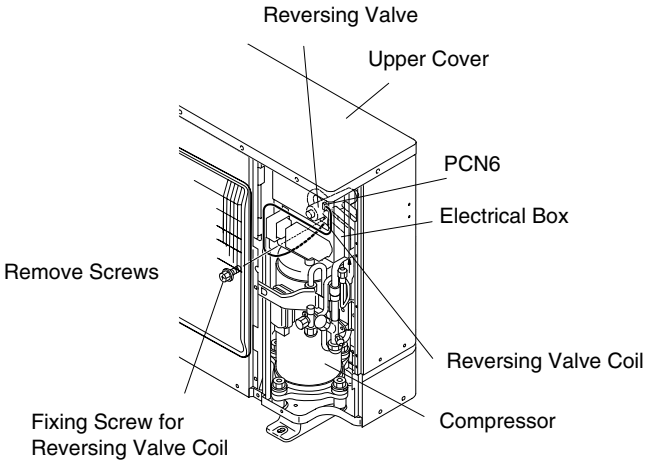
DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from an electrical shock.

1. Remove the service cover according to the item → "Removing Service Cover".
2. Remove three (3) screws fixing the power plate and turn the one toward the front side.

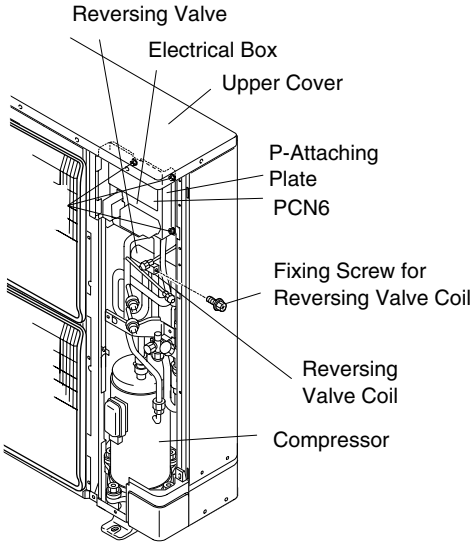
NOTES:
- *Check to ensure that LED201 (Red) is OFF when turning the power plate.*
- *Refer to section 8.3.4. for LED 201 location*

3. Disconnect the PCN6 on the PCB1 of the electrical box.
4. Remove the coil for the reversing valve after removing the fixing screw (1 piece).

■ RAS-3FSVNE



■ RAS-4~5FSVNE



WARNING: *TURN OFF all the main switches*

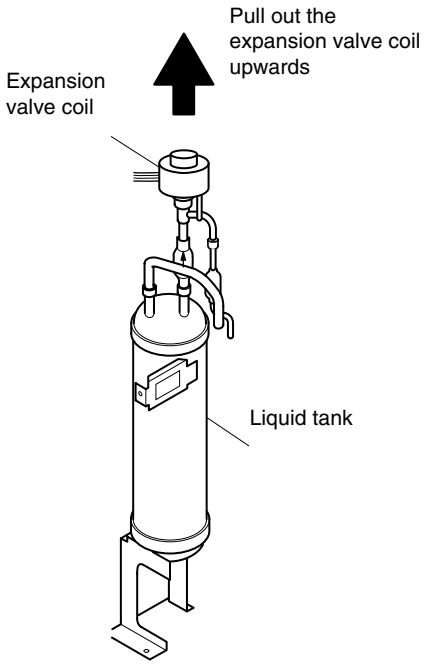
■ REMOVING COIL FOR EXPANSION VALVE

DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from an electrical shock.

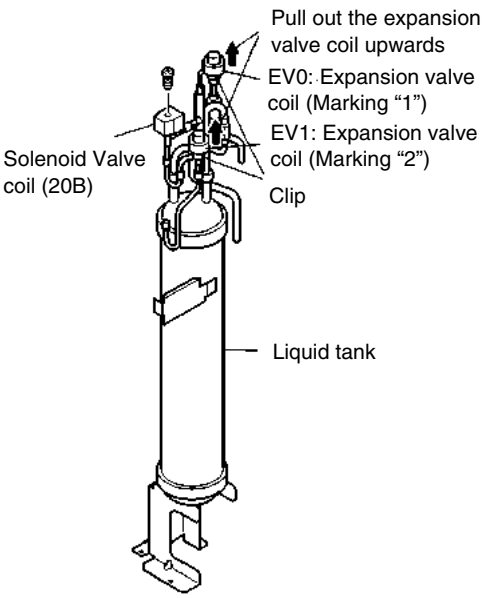
1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remove the "Rear Cover".
3. Remove the three (3) screws fixing the electrical box and turn the power plate toward the front side as shown in the item ⟶ "Removing Coil for Reverse Valve".

   NOTES:
   - *Check to ensure that LED201 (Red) is OFF when turning the power plate.*
   - *Check to ensure that coil No. and location is correctly located.*
   - *Check to ensure that the clip of the coil is securely attached to the pipe.*
4. Disconnect the CN5A connector on the PCB1 of the electrical box. (For 4/5FSVNE CN5B)
5. Pull out the coil for expansion valve on the liquid tank upwards.

■ RAS-3FSVNE



■ RAS-4~5FSVNE

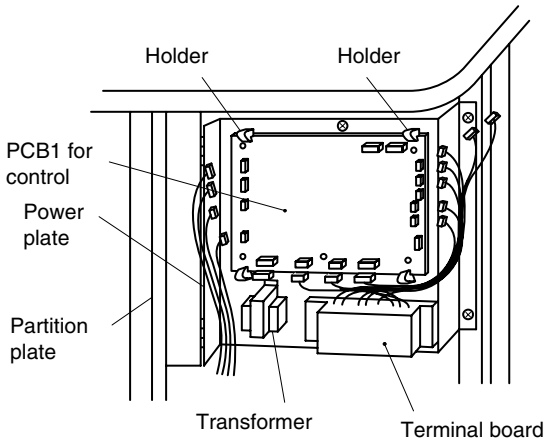


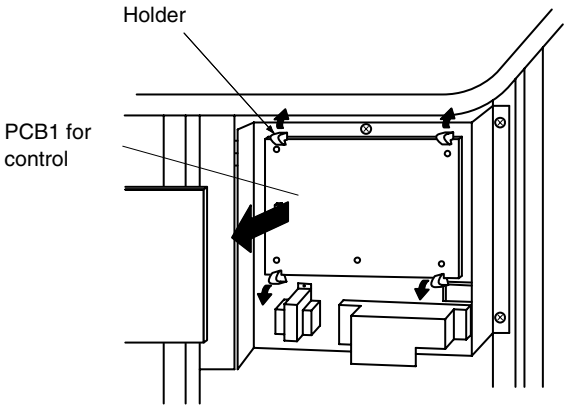
WARNING: *TURN OFF all the main switches*

■ REMOVING PCB1

DANGER:
Do not touch the electrical components.
When handling the PCB1, take care of not to use excessive force as this will cause damage.

1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Disconnect all the connectors connected to the PCB1.
3. Pull out the PCB1 from the power plate by unhooking the extrusion parts.





■ REMOVING SOLEID VALVE COIL

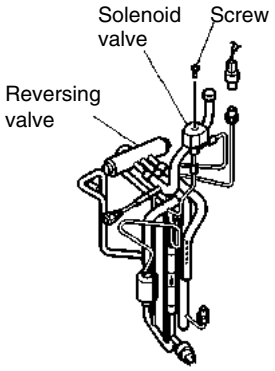
DANGER:
Do not touch the electrical parts when LED201 (Red) a the ISPM is lit to prevent from an electrical shock.

1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remover the "Rear Cover".
3. Remove three (3) screws fixing the power plate and turn one toward the front side.

NOTE:

– *Check to ensure that LED201 (Red) is OFF when turning the power plate.*

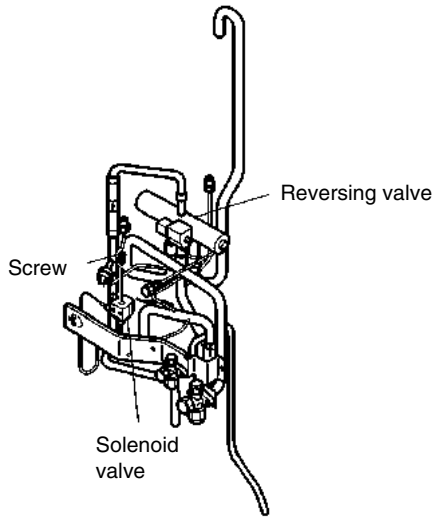
■ RAS-3FSVNE



WARNING: *TURN OFF all the main switches*

4. Disconnect the CN5A, 5B (only 4/5FSVNE) connector on the PCB1 of the electrical box.
5. Remove the fixing screw for the solenoid valve coil and pull out upwards.

■ RAS-4~5FSVNE

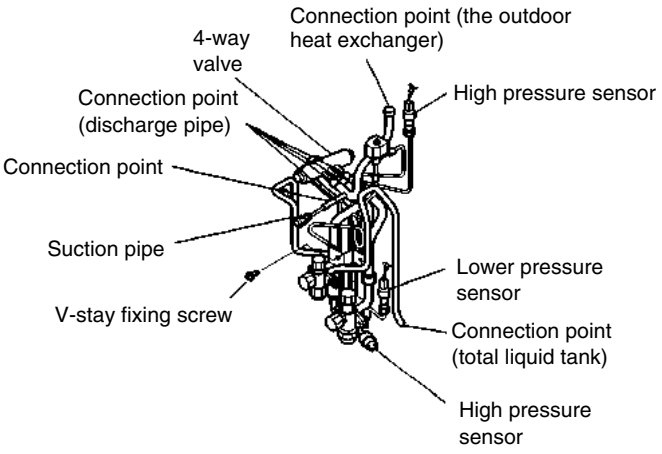


■ REMOVING THE 4-WAY VALVE

DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from an electrical shock.

1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remover the "Upper Cover".
3. Remover the "Rear Cover".
4. Collet refrigerant from check joint.
5. Remove the 4-way valve coil according to the item ⟶ "Removing solenoid valve coil".
6. Remove three (3) screws fixing the power plate and turn one toward the frontside.
7. Disconnect the PCNE on the PCB1 of the electrical box.

■ RAS-3FSVNE



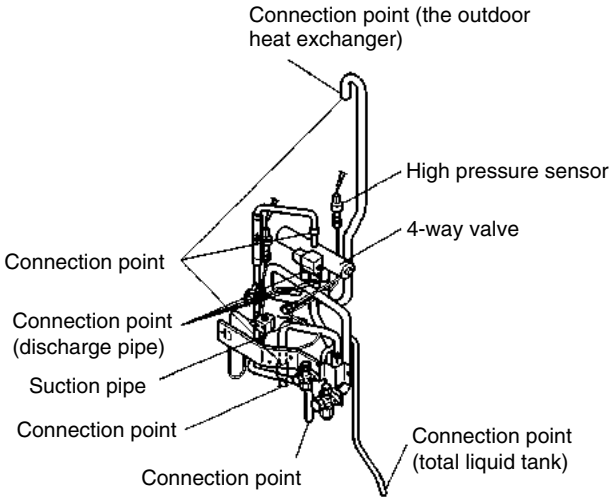
WARNING: *TURN OFF all the main switches*

8. Remove the high pressure sensor.
9. Disconnect the connector for high pressure sensor.
10. Remove the valve stay.
11. Remove 4-way valve assy.
12. Disconnect the pipes of the 4 way valve.
    Make sure that there is not positive pressure inside the pipes. Cut the pipe at the compressor side of the brazzing part. Remove the pipe of the compressor.

NOTES:

- *Make sure that the pipes are cut before working with a burner.*
- *Make sure that did not burn the electrical component when you are brazing.*
- *Cover the reversing valve with a wet cloth.*

■ RAS-4~5FSVNE



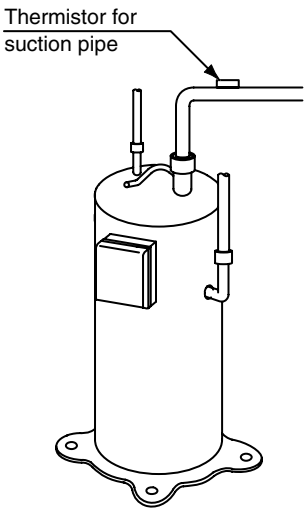
■ REMOVING THERMISTOR FOR SUCTION PIPE

DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from an electrical shock.

1. Remove the service cover according to the item ⟶ “Removing Service Cover”.
2. Remover the cord lamp and thermistor.
3. Disconnect THM10 connector from PCB1.

NOTE:

- *Check to ensure that LED201 (Red) is OFF when turning the power plate.*



WARNING: *TURN OFF all the main switches*

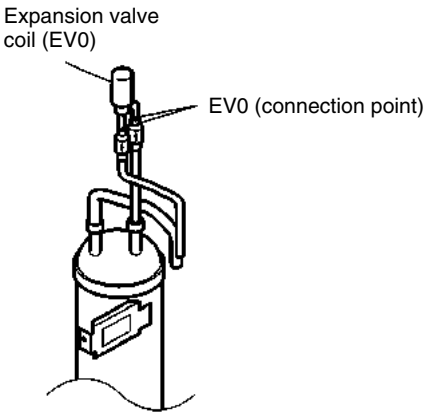
■ REMOVING EXPANSION VALVE COIL

DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from and electrical shock.

1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remover the "Rear Cover".
3. Remover the "Upper Cover".
4. Collet refrigerant from check joint.
5. Cut the pipes at the expansion valve coil of connect point. Remove the cut pipe of the liquid tank.
6. Removing by using burned affter cuting.

NOTES:
- *Make sure that the pipes are cut before working with a burner.*
- *Make sure that did not burn the electrical component when you are brazing.*
- *Cover the reversing valve with a wet cloth.*

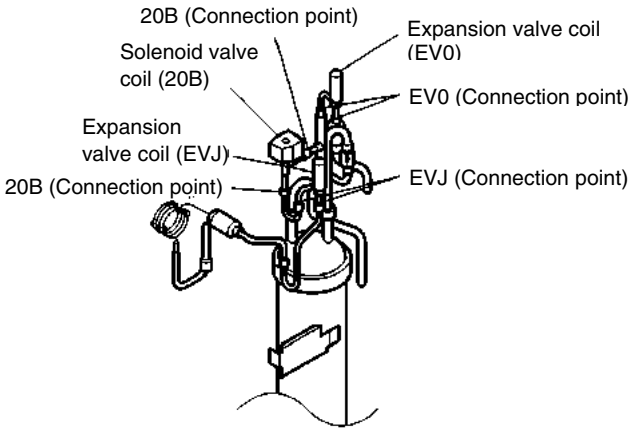
■ RAS-3FSVNE



■ RAS-4~5FSVNE

8. Remove the high pressure sensor.
9. Disconnect the connector for high pressure sensor.
10. Remove the valve stay.
11. Remove 4-way valve assy.
12. Disconnect the pipes of the 4 way valve.
    Make sure that there is not positive pressure inside the pipes. Cut the pipe at the compressor side of the brazzing part. Remove the pipe of the compressor.

NOTES:
- *Make sure that the pipes are cut before working with a burner.*
- *Make sure that did not burn the electrical component when you are brazing.*
- *Cover the reversing valve with a wet cloth.*



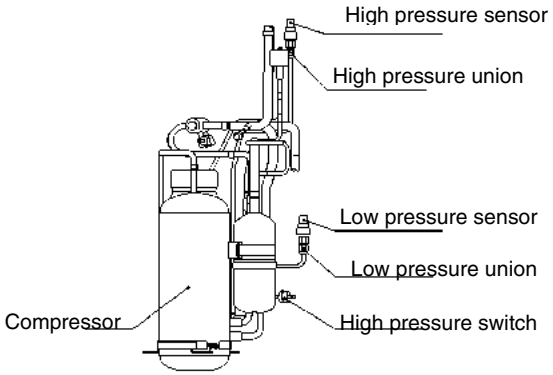
WARNING: *TURN OFF all the main switches*

■ REMOVING PRESSURE SENSOR

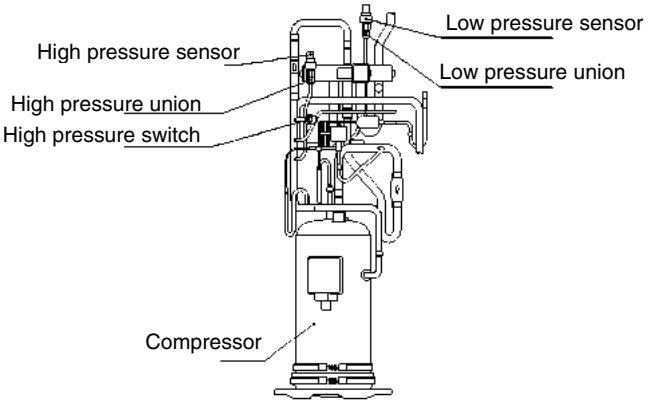
DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from and electrical coil parts.

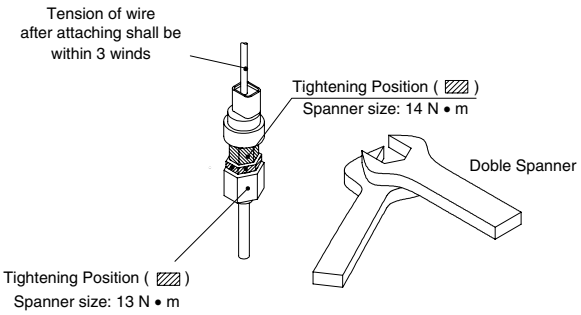
1. Remove the service cover according to the item ⟶ “Removing Service Cover”.
2. Remover the “Rear Cover”.
3. Remover the “Upper Cover”.
4. Collet refrigerant from check joint.

■ RAS-3FSVNE



■ RAS-4~5FSVNE





WARNING: *TURN OFF all the main switches*

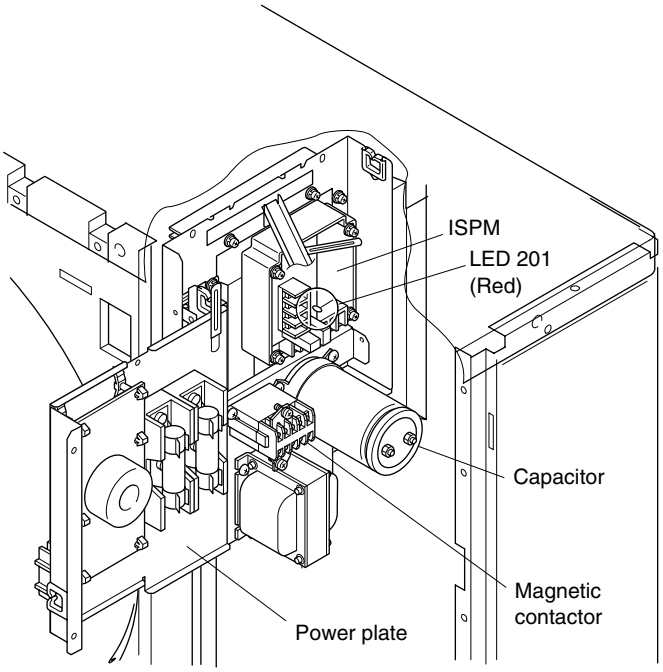
■ REMOVING ISPM

DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from an electrical shock.

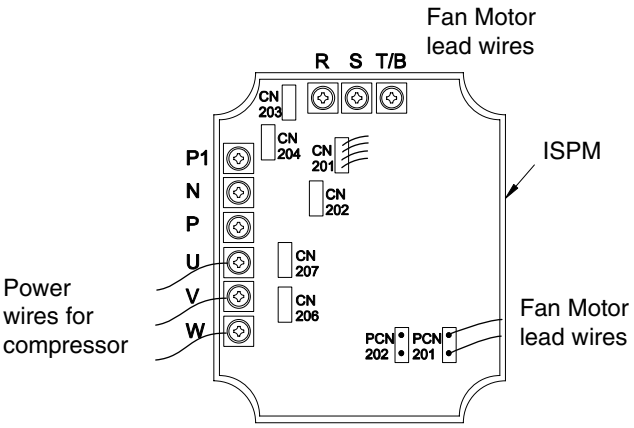
1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remove the three (3) screws fixing the electrical box and turn the power plate toward the front side.

NOTES:
- *Check to ensure that LED201 (Red) is OFF when turning the power plate.*
- *Identify terminal Nos. with the mark band Nos. when reassembling. If incorrectly connected, malfunction or damage to the electrical parts will occur.*
- *When changing the PCB, ensure to set all the dip switches to the same configuration as the original.*

3. Disconnect all wires connecting to the ISPM.
   - Disconnect CN201, CN202, PCN201, PCN202 (Wire for Fan Motor) Disconnect CN203, CN204, CN206,
   - Disconnect TB, N, P, P1 and R, S, U, V, W on the terminal board and the faston terminal TB3 of ISPM.
4. Remove the four (4) screws fixing the ISPM.



NOTES:
- *Do not hold the PCB on the ISPM when removing the ISPM. When handling the PCB, take care of not to use excessive force as this will cause damage.*
- *Do not remove the insulation part from the screw after removing the screws.*
- *Identify terminal number with the mark band number when reassembling. If incorrectly connected, malfunction or damage to the electrical parts will occur.*
- Pay attention not to clamp the wires when close the power plate.



WARNING: *TURN OFF all the main switches*

■ REMOVING ELECTRICAL COMPONENTS

DANGER:
Do not touch the electrical parts when LED201 (Red) on the ISPM is lit to prevent from an electrical shock.

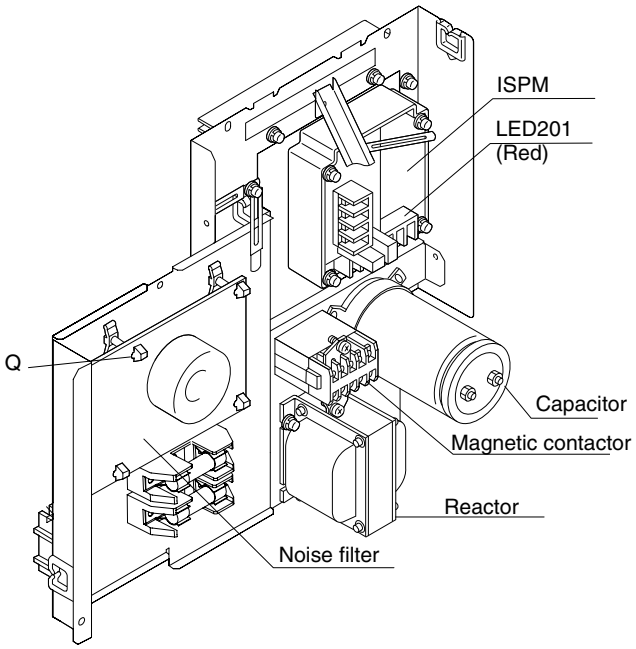
1. Remove the service cover according to the item ⟶ "Removing Service Cover".
2. Remove three (3) screws fixing the electrical box and turn the power plate toward the front side.

NOTE:
- *Check to ensure that LED201 (Red) is OFF when turning the power plate.*
- *Capacitor has polarity (+ and -), check to ensure each terminal No*

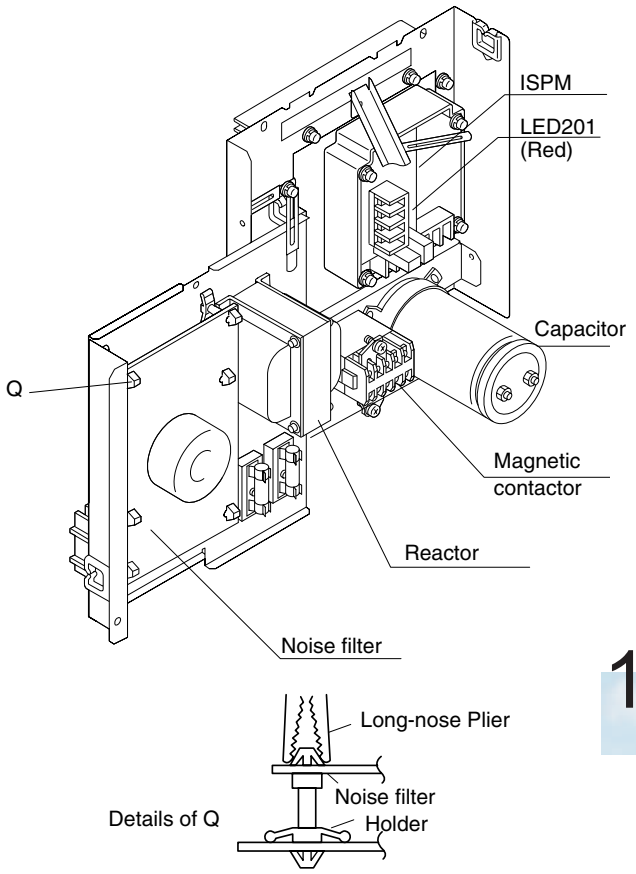
3 Removing Other Electrical Components
- Remove the wire connecting to the capacitor.
- Disconnect the wire connecting to the magnetic contactor.
  Remove the magnetic contactor by removing two (2) screws.
- Remove the reactor by removing four (4) screws. (In case of 4/5 HP the screws are eight.)
- Disconnect the wire connecting to the noise filter.
- Remove the noise filter by holding the expanded part of the holders (6 pcs.) with long-nose pliers.

NOTE:
When reassembling, identify terminal number with the mark band number.

■ RAS-3FSVNE



■ RAS-4~5FSVNE



WARNING: *TURN OFF all the main switches*

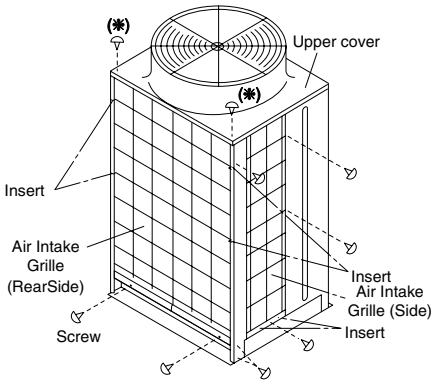
10.2 & 10.3 OUTDOOR UNIT RAS-FSN(E)/FXN(E)

■ REMOVING THE AIR INLET GRILLE

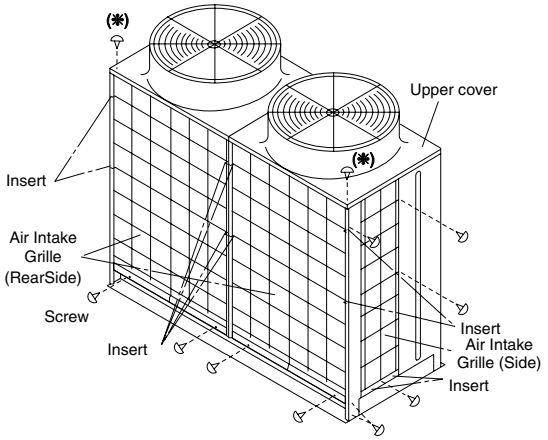
1. Remove the two/the four screws at the bottom of the air inlet grille (rear side of the unit).
2. Remove the air inlet grille (rear side) by pulling and unhooking the four hooks at both sides.
3. Remove the six screws for the air inlet grille (side of the unit).
4. Remove the two screws for the upper panel (indicated by (❊).

NOTE:
The length of the screws for the upper panel (❊) is different from the other screws (M4 x l 20mm).

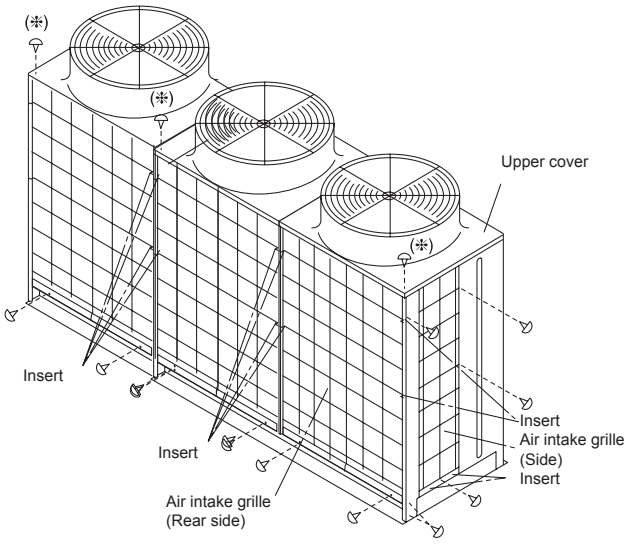
5. Remove the air inlet grille (side of the unit) by pulling and unhooking.



RAS-5~16FSN(E)
RAS-8~12FXN(E)



RAS-18~32FSN
RAS-16~32FXN



RAS-36/42FSN

WARNING: *TURN OFF all the main switches*

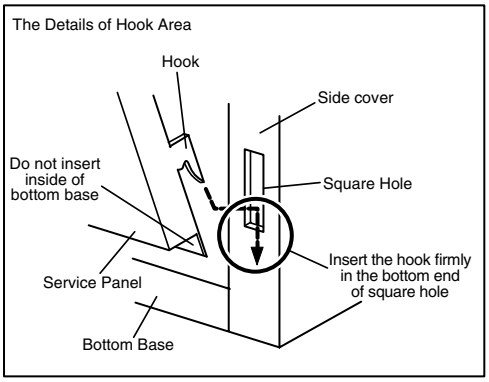
■ REMOVING THE FRONT SERVICE PANEL

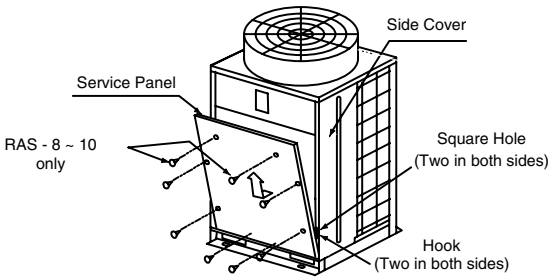
1. Remove the screws. Slightly lift the panels upwards and remove the panels.

RAS-5FSN_____6 screws
RAS-8~12FSNE/FXNE __8 screws
RAS-14/16FSN _____10 screws
RAS-18~22FSN_____18 screws
RAS-16~22FXN_____18 screws
RAS-24~32FSN/FXN ___20 screws
RAS-36/42FSN _____28 screws

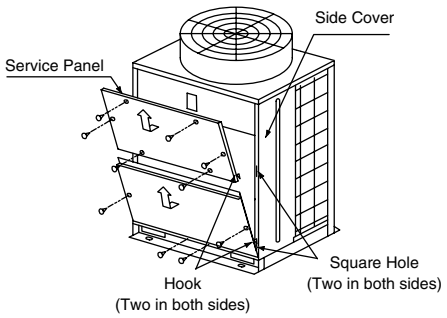
NOTES:

1) *When you are removing screws for the front service access panel, remove the screw at the lower part of the panel first.*
2) *When you are attaching the front service access panel, insert the hook in the bottom end of the square hole at the side panel, as shown in the figure below. (Do not insert inside the bottom of the base).*

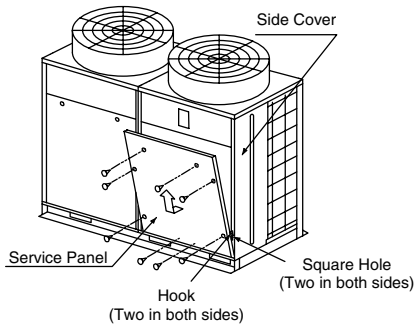




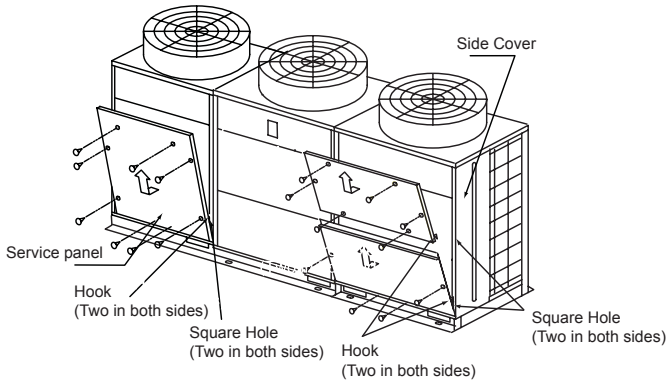
RAS-5~12FSN(E)
RAS-8~12FXN(E)



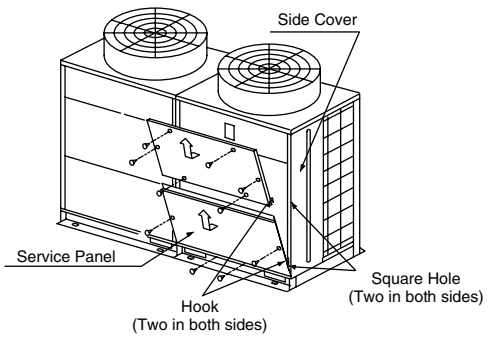
RAS-14/16FSN(E)FXN(E)



RAS-18~22FSN
RAS-16~22FXN



RAS-36/42FSN



RAS-24~32FSN/FXN

WARNING: *TURN OFF all the main switches*

■ REMOVING THE FAN GUARD NETS

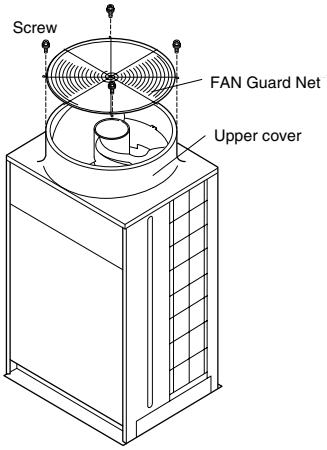
1. Remove the four/the eight screws and remove the fan guard net.

   RAS-5, 8, 10, 16 FSN/FXN….4 screws.

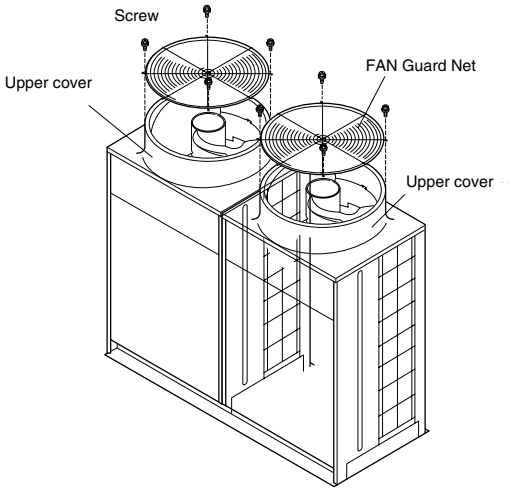
   RAS-20, 24, 30 FSN/FXN; 16 FXN…. 8 screws.

RAS-5~16FSN(E)	4 screws
RAS-8/12FXN(E)	4 screws
RAS-18~32FSN	8 screws
RAS-16~32FXN	8 screws
RAS-36/42FSN	12 screws

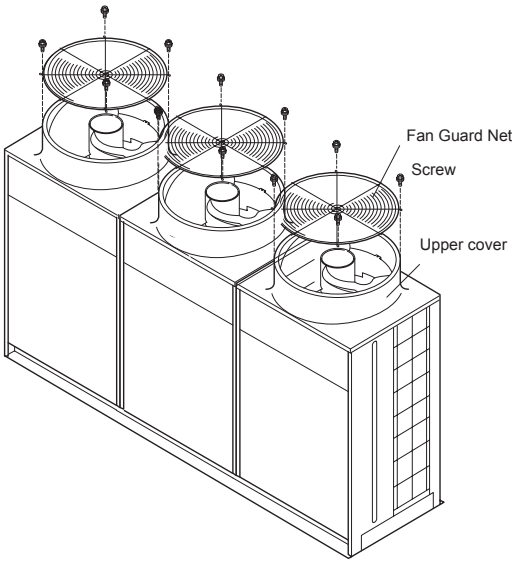
NOTE:
No not apply load on the upper panel (plastic part). Otherwise, you may deform or break the upper panel.



RAS-5~16FSN(E)
RAS-8~12FXNE



RAS-18~32FSN
RAS-16~32FXN



RAS-36/42FSN

WARNING: *TURN OFF all the main switches*

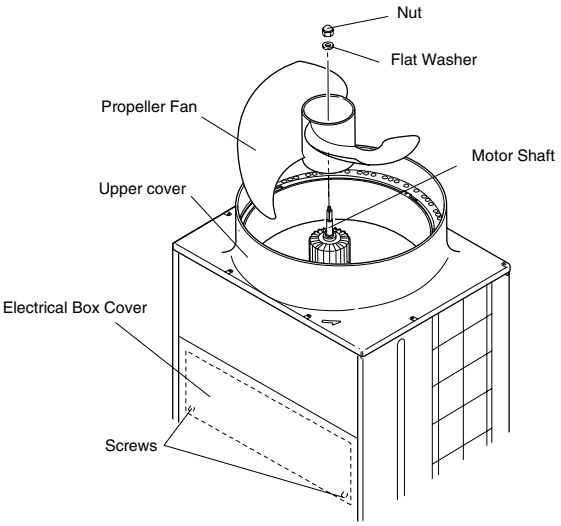
■ REMOVING THE OUTDOOR FAN

1. Remove the fan guard nets according to the section ⟶ "Removing the Fan Guard Nets".

NOTE:

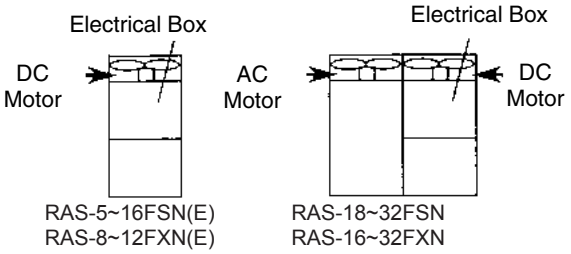
Do not apply load on the upper panel (plastic part). Otherwise, you may deform or break the upper panel.

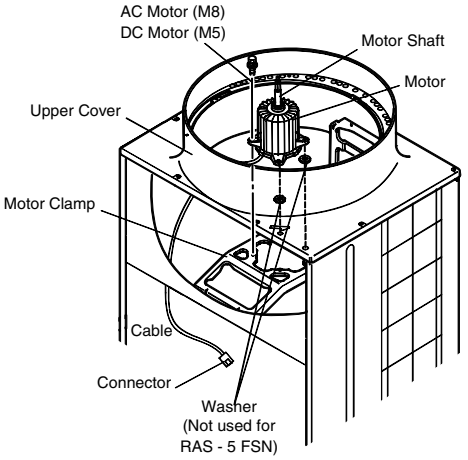
2. Remove the fans by removing the cap nuts and flat washers that fix the propeller fans onto the motor shafts. If it is difficult to remove the fan, use a puller.
3. Remove the front service access panel and the electrical box panel according to section “Removing the front service panel”. Disconnect the connectors for the motors in the electrical box. Remove the motors by removing the four fixing bolts for the motors.

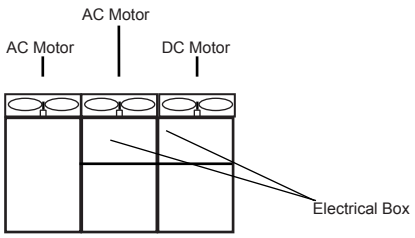


NOTE:

1. *There are washers (two locations on the heat exchanger side) between the motor and the motor clamp. Pay special attention when you are ready for removing the motor.*
2. *Keep the cord outlet of the motor pointing downward when you are mounting the motor.*
3. *Fix firmly the washers (two pieces) between the motor and the motor clamp on the heat exchanger side (washer: SUS, outer diameter Ø18 x inner diameter Ø8.5 x thickness t1.6).*
4. *Mounting the propeller fan. Put and push the propeller fan by identifying the ▽ mark with the cut part of the motor shaft. Firmly fix the propeller fan twice with a tightening torque of 30N·m (300 kg·cm) after the head of the fan shaft comes up.*
5. *Connect the motor wires to the power connectors at the upper part of the electrical box.*







RAS-36/42FSN

WARNING: *TURN OFF all the main switches*

■ POSITION FOR ATTACHING THE AC MOTOR

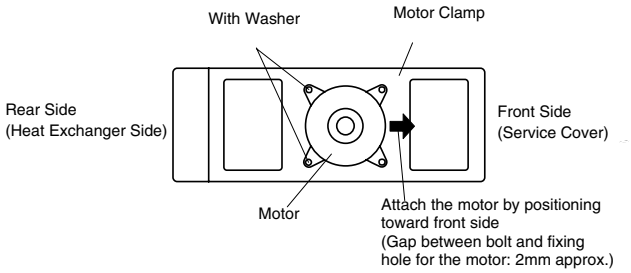
When you are attaching the AC motor (*), attach the motor by positioning the motor toward front side. Otherwise, the gap between the propeller fan and the bell mouth will not be enough. If that is the case, the propeller fan and the bell mouth may touch each other while they are running.

1. To attach the outdoor fan, perform in reverse order the procedure for removing the outdoor fan.
2. Make sure that the gap between the propeller fan and the upper panel is even. Make sure that there is no contact noise between the propeller fan and the upper panel when the propeller fan is operating.

NOTE:

If the washers are not attached, the washers are attached in incorrect positions, or the AC Motor is positioned incorrectly, a contact or an abnormal noise may occur.

(*) The AC motor is available for the following units only:
RAS-8~42FSN(E) / FXN(E)



RAS-8~42FSN(E)/FXN(E)

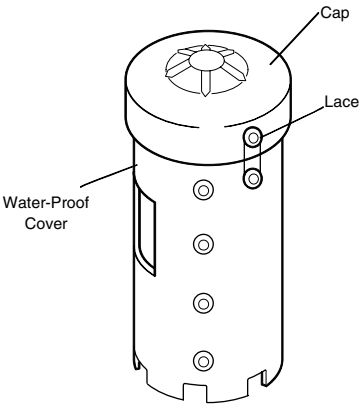
■ REMOVING THE COMPRESSOR

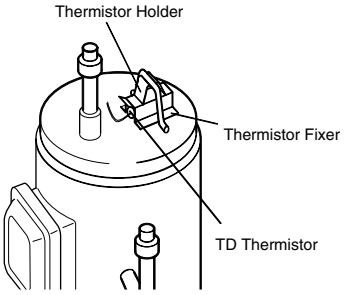
Before starting the work, collect the refrigerant into a cylinder from the cycle or refer to the "Pump-Down Procedure".

1. Remove the front service access panel according to the section ⟶ "Removing the Front Service Panel".
2. Release the lace for the top cap of the compressor and remove the top cap.
3. Remove the Td thermistor on the top of the compressor.

NOTE:

You will use again the thermostat fixer, the holder and the thermostat holder when you are ready for reassembling.
Keep the fixers and the holders in a box so that these parts are stored correctly.





WARNING: *TURN OFF all the main switches*

4. Release the lace for the waterproof panel. Open the waterproof panel from the front side.

NOTE:

Remove the waterproof panel in the arrow mark direction as shown. Pay attention to the cut part (*) of the waterproof panel in order to avoid any damage.

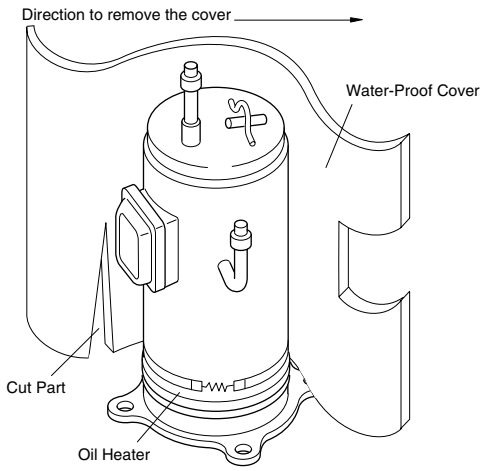
NOTE:

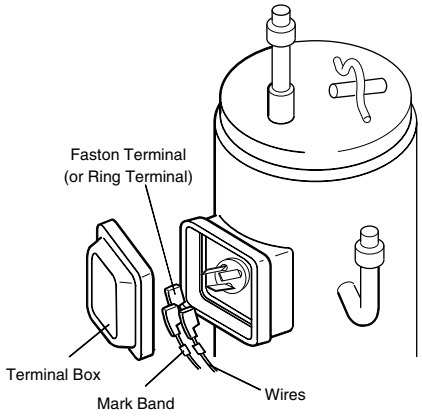
Do not deform any piping when you are removing the panel. If you deform the piping, the welded portion may be broken. Pay attention to the sharp edges of the side panel in order to avoid any injury.

5. Remove the terminal panel for the compressor and disconnect the wiring to the compressor terminals. Make sure that the terminal N^{os}. and the mark band are correct. If the terminal N^{os}. and the mark band are not identified, this will cause incorrect wiring when you are reassembling.

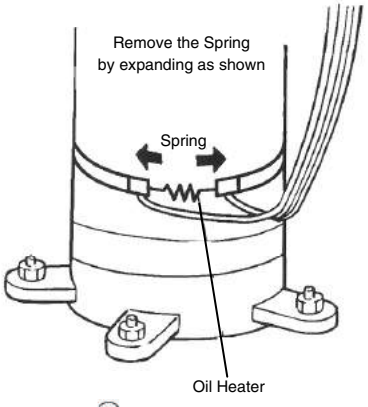
NOTES:

1. *Make sure that the fasten terminals for the compressors are normal. When a pulling force of 20N or more is required, it is normal. Otherwise, replace the fasten terminals with new terminals.*
2. *Make sure that the wires are correctly inserted.*
3. *It is recommended that the fasten terminals be clamped to increase the contacting force after replacing the compressor.*

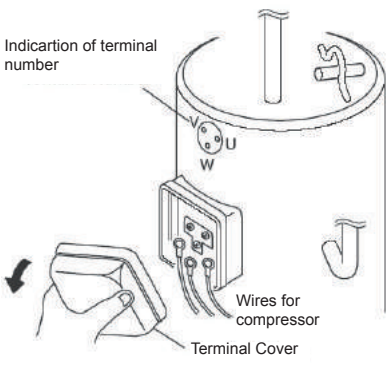




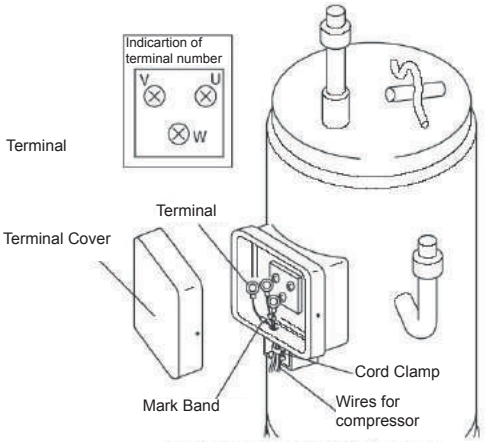
6. Remove the oil heater by releasing the spring.



For RAS-36/42HP



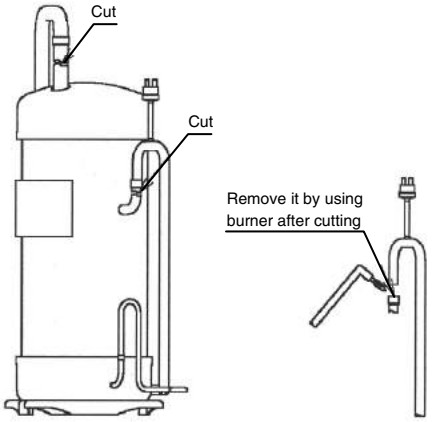
Pull upper part of the cover
Compressor Type ... E655DHD



Pull upper part of the cover
Compressor Type ... E855DH

WARNING: *TURN OFF all the main switches*

7. Disconnect the discharge and suction pipes of the compressor.
   Make sure that there is no positive pressure inside the pipes. Cut the pipe at the compressor side of the brazing part. Remove the cut pipe of the compressor.



NOTES:

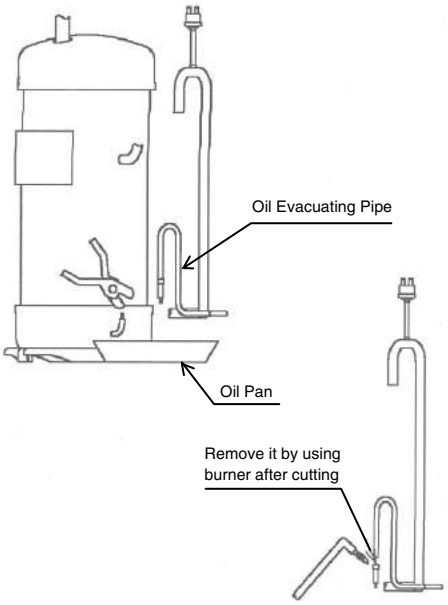
1. *Completely clean the oil if the oil has spread to the other parts such as the compressor panel, the wiring bottom base, and others.*
2. *Make sure that the pipes are cut before working with a burner.*

8. Remove the oil-evacuating pipe of the compressor (only the constant speed compressor). Pinch and cut the pipe at the compressor side of the brazing part, so that the refrigerant oil does not spill from the oil-evacuating pipe. Make sure that the oil of the brazing part is removed before removing the oil-evacuating pipe from the pipe side.

NOTE:

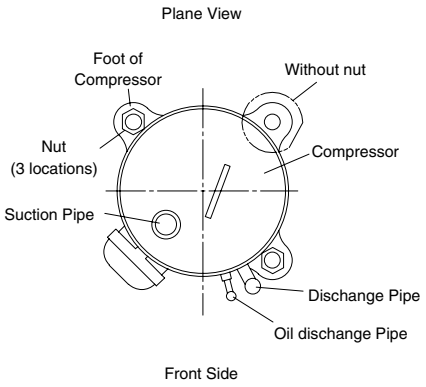
Work according to this procedure. If a burner is applied directly without cutting, it will cause a fire.

Do not throw out the oil that is collected by the oil pan and others. (The oil will be measured).



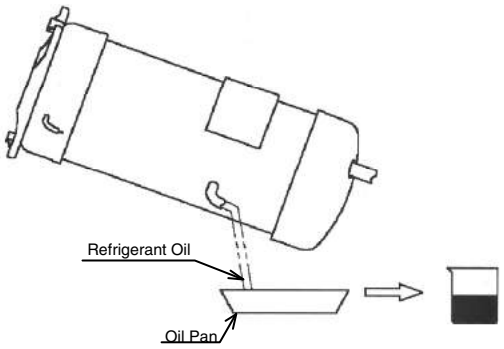
WARNING: *TURN OFF all the main switches*

9. Remove the three nuts that fix the compressor and remove the compressor. There is no nut at the rear side. When you are removing the compressor, pay special attention not to touch or deform the surrounding pipes.



NOTES:

1. *Pay special attention to the edges of the plates and others when you are working.*
2. *If you are removing the compressor with the oil pipe, cover the end of the pipe with the tape in order to avoid a spill.*
3. *Do not expose the refrigerant cycle to the environment for a long period in order to avoid mixing the water with foreign particles. Mount the new compressor quickly.*
4. *If you cannot measure the oil level, charge an additional 300(cm^3).*
5. *If the oil is foul, replace the old oil with the new oil.*



10. Take out the rest of the refrigerant oil from the discharge piping and measure the rest of the refrigerant oil.

- The oil quantity from the old compressor is larger that the oil quantity of the new compressor→ An additional change is necessary.
- The oil quantity of the refrigerant which remains in the compressor is less than the oil level of the new compressor → An additional change is unnecessary.
- Additional oil change: Evacuated charge of the old compressor – initial change of the new compressor (cm^3) + 200(cm^3) (Inside Compressor Chamber).

Compressor	Inital charge (cm^3)
E405AHD	1200
E505DHD	500
E605DHD	
E655DHD	
E855DH	1100

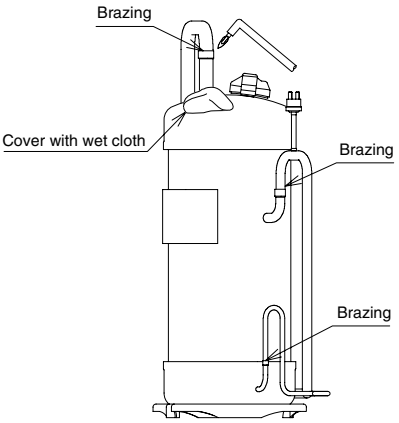
WARNING: *TURN OFF all the main switches*

11. Attach the new compressor. Perform the brazing according to the following order:
    1) Oil Evacuating Pipe (in the case of the constant speed compressor).
    2) Discharge Pipe.
    3) Suction Pipe.

    Pay special attention to the oil pipe: do not to deform the oil pipe when you are attaching the nuts on the front side.

NOTES:

- *Attach the compressor with the cap. Remove the cap just before you start the brazing work.*
- *Connect the change hose for the pressure release to the check joint of the low-pressure side.*
- *When you are brazing the suction pipe, make sure that the connecting part is firmly inserted and that the compressor side is cooled in order to avoid the brazing material from entering the compressor.*



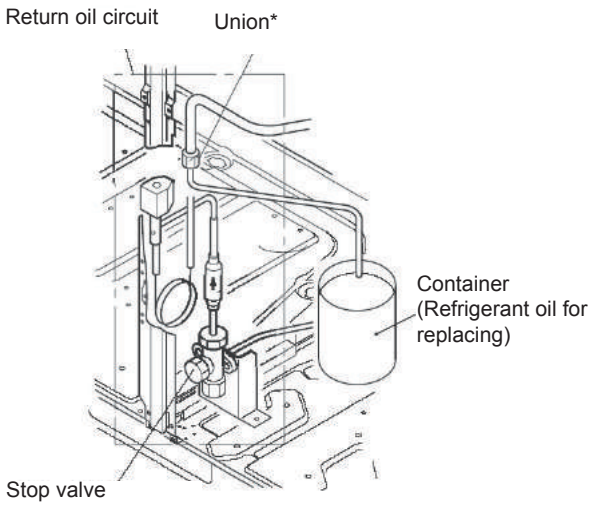
12. Change the refrigerant oil that was calculated in procedure 10 from the check joint of the low-pressure side. Change the refrigerant oil from the change hose after the light vacuum.

NOTES:

- *Use a clean change hose.*
- *Perform this work in a short time (within 20 minutes approximately) and use a container with a small opening so that the refrigerant oil does not absorb the moisture in the atmosphere.*

For RAS-36/42HP:

13. Charge the refrigerant oil that was calculated in the procedure (10) from the union(*) for the return oil circuit. Then connect the charge hose to the union and charge the refrigerant oil while vacuuming from the charge joint of the low pressure side. If not additional charge at the procedure (10), this procedure is not required.



NOTES:

Use a clean charge hose.

After reconnecting to the union(*) for the return oil circuit, perform this work in a short time (within 20 minutes approximately) and use a container with a small opening so that the refrigerant oil does not absorb the moisture in the atmosphere.

After reconnecting to the union(*) for the return oil circuit, perform the vacuum pumping and charge the refrigerant.

Set all the conditions to their original state. If the compressor is in replacing mode, follow the indications in the item “Collecting refrigerant for replacing Indoor Unit”.

14. Wind the oil heater around the compressor
15. Attach water-proof cover.
16. Reconnect all wires at the original positions.

a. The oil heater lead line is fixed at the tack of water-proof-cover inner side prevented from contacting with power line and piping.

b. Draw the PSH (high pressure switch) lead wire and the Td thermistor lead wiring from the from the dent part on the top of water-proof cover.

NOTE:

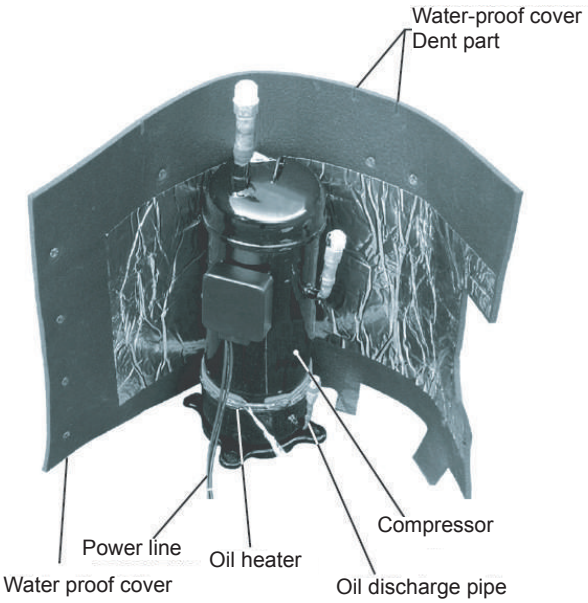
1. Perform the wire protection from overheating and the edge protection by water-proof-cover. If contacting the power line or oil heater lead line with the oil discharge pipe or the compressor chamber of high temperature will cause of ignition.

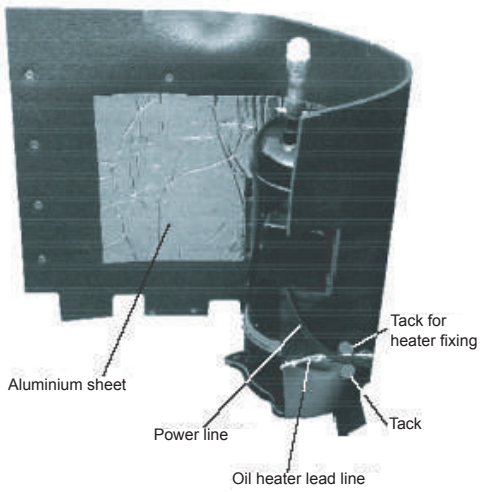
2. Check to ensure that PSH (high pressure switch) does not contact with water-proof cover aluminum sheet.

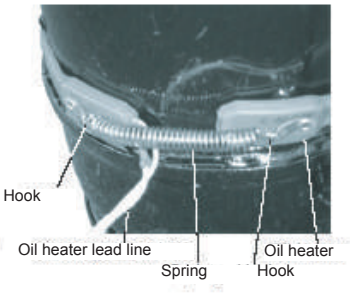
3. Attach the oil heater closely to the compressor and fix it with spring.

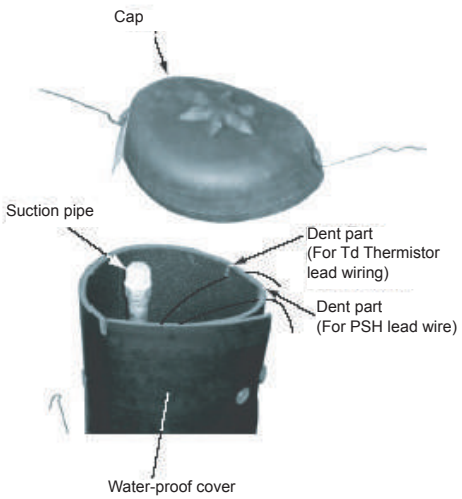
4. If there is a clearance between the oil heater and the compressor due to wire overlapping, heat is generated there. Then oil heater is broken by overheating. Pay special attention to attach the oil heater for mounting the reassembled oil heater.

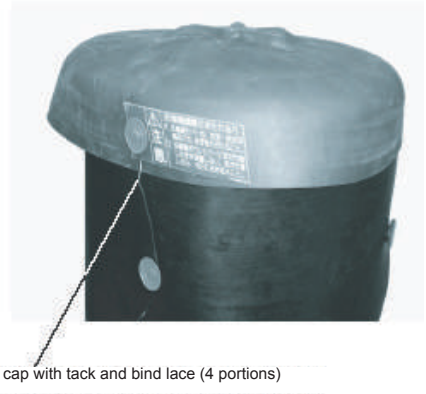
c. Fix the cover firmly with two tacks to avoid water entering from the clearance between water-proof cover and the cap.





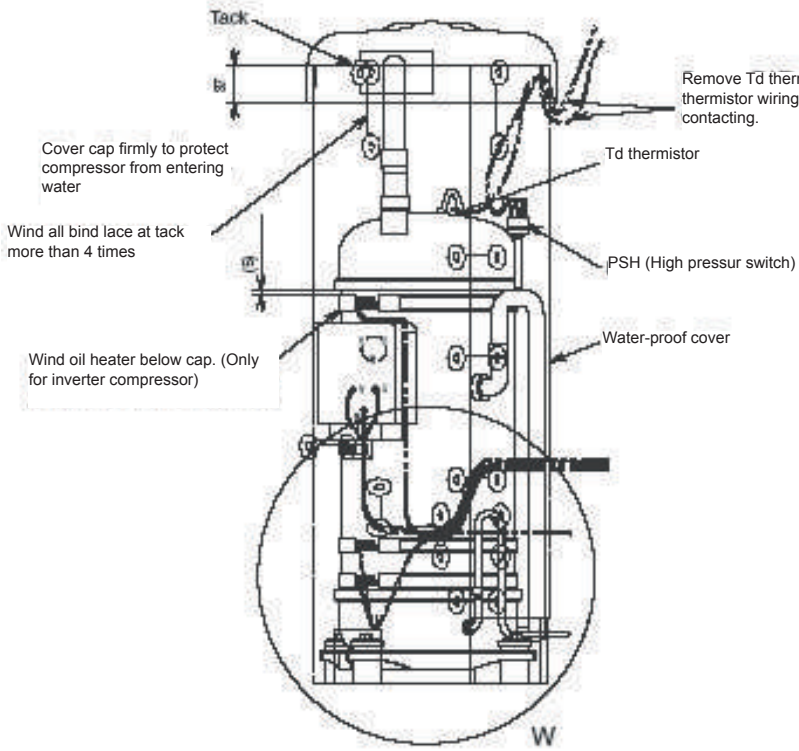




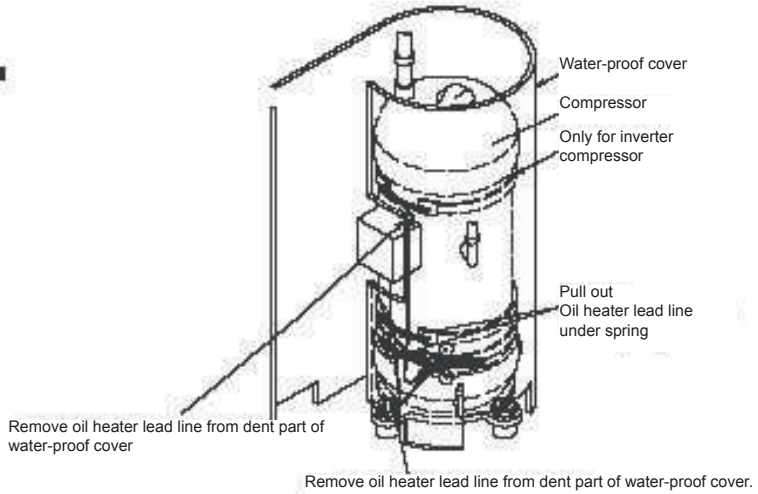


17. Final check for wiring conditions referring to the drawing below.

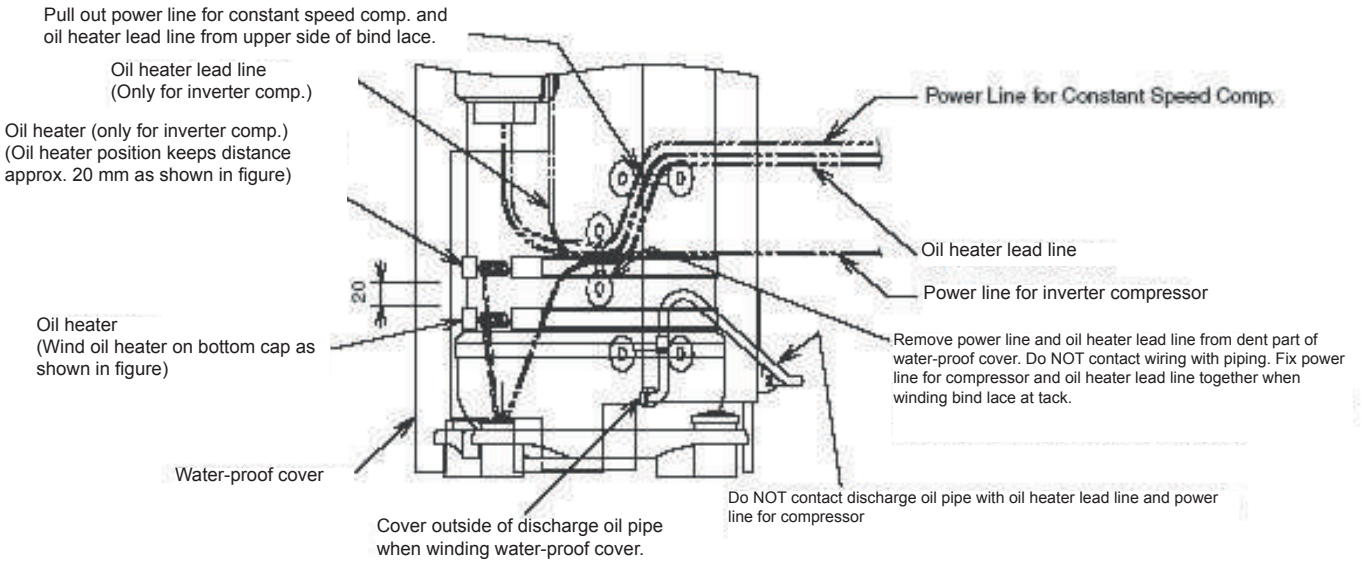
NOTE:
Check to ensure that all wires do not contact with compressor, piping or steel plate edges. If it contacts, it will cause of wire breaking and ignition.



Details for compressor heater harness wiring



Details view from W

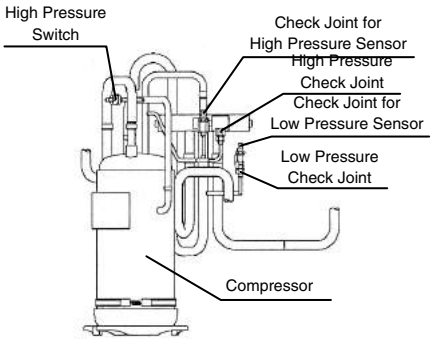


WARNING: *TURN OFF all the main switches*

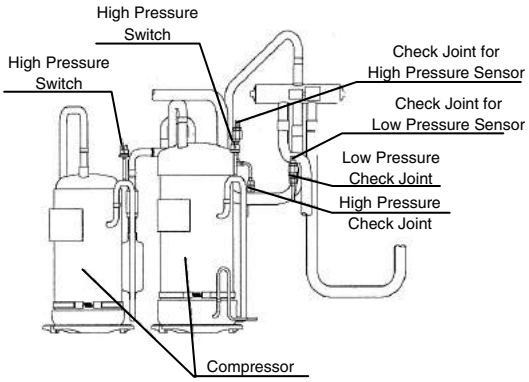
■ REMOVING THE HIGH-PRESSURE SWITCH, THE HIGH-PRESSURE SENSOR AND THE LOW-PRESSURE SENSOR

1. Remove the front service access panel according to the section ⟶ "Removing the Front Service Panel".

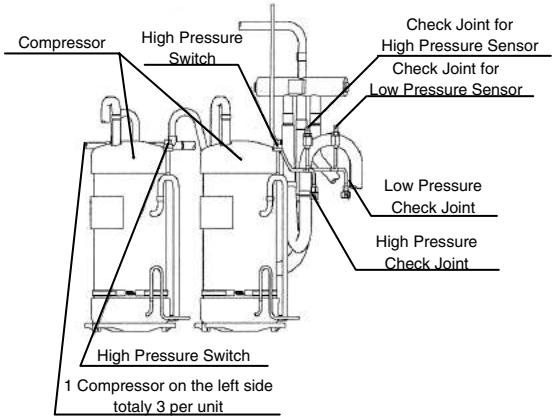
RAS - 5 FSN



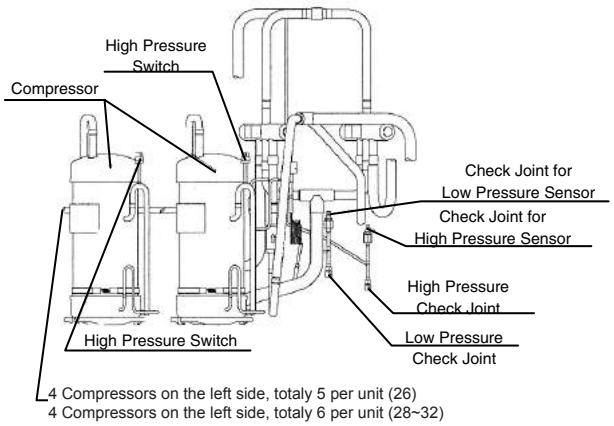
RAS-8~12FSN(E)



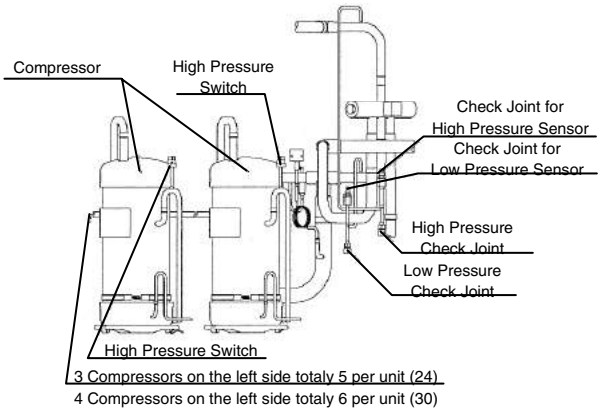
RAS-14~16FSN



RAS-18~22FSN

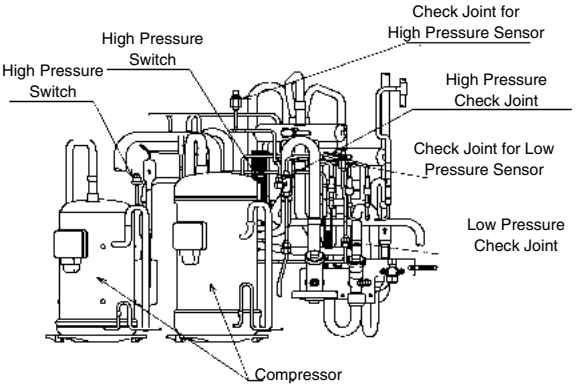


RAS-24~32FSN

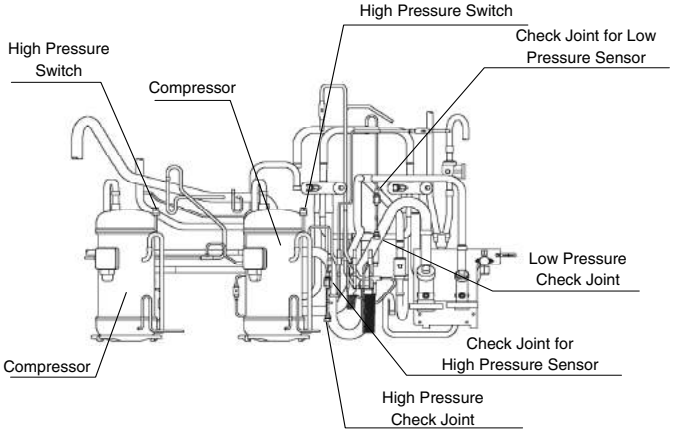


WARNING: *TURN OFF all the main switches*

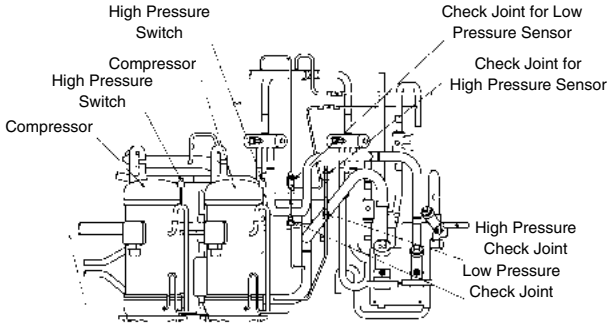
RAS-8~12FXN(E)



RAS-16~22FXN



RAS-24~32FXN(E)



4 Compressors on the left side, totaly 5 per unit (26)
5 Compressors on the left side, totaly 6 per unit (28~32)

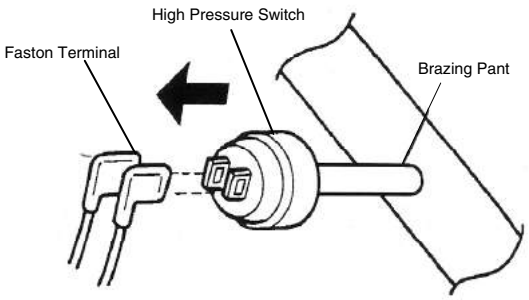
WARNING: *TURN OFF all the main switches*

■ REMOVING THE HIGH-PRESSURE SWITCH (DETAILED PROCEDURE)

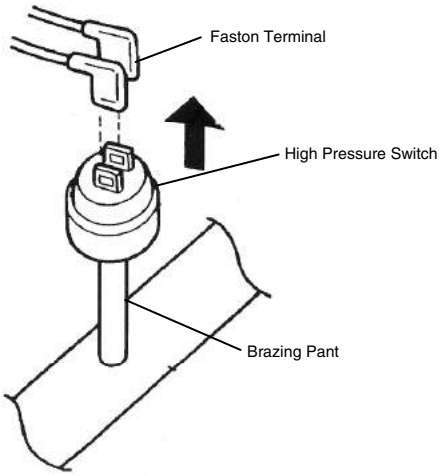
1. Collect the refrigerant.
2. Disconnect the fasten terminals.
3. Remove the high-pressure switch from the brazing part of the discharge pipe by means of a burner.

NOTE:

Do not expose the refrigerant cycle to the environment for a long period in order to avoid mixing the water with foreign particles in the refrigerant cycle. If you expose the refrigerant cycle for a long period, seal the hole.



RAS - 5 FSN



RAS-8~42FSN(E)
RAS-8~30FXN(E)

WARNING: *TURN OFF all the main switches*

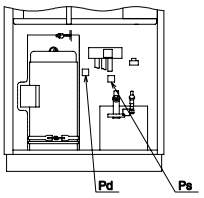
■ REMOVING THE HIGH-PRESSURE SENSOR AND THE LOW-PRESSURE SENSOR (DETAILED PROCEDURE)

1. Remove the connector for the pressure sensor wiring at the various PCB.

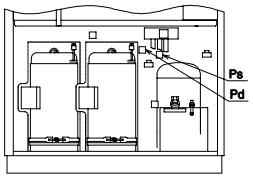
NOTE:

Make sure that you remove the connector first. Otherwise, you will damage the wire.

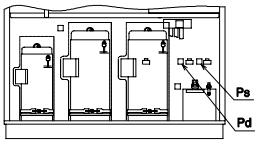
2. Remove the refrigerant pipe of the high-pressure sensor or the low-pressure sensor by using two spanners.



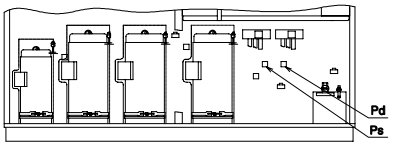
RAS-5FSN



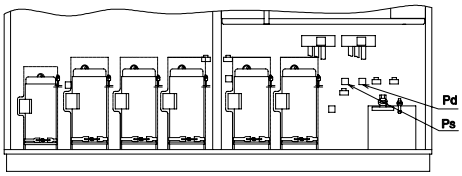
RAS-8~12FSN(E)



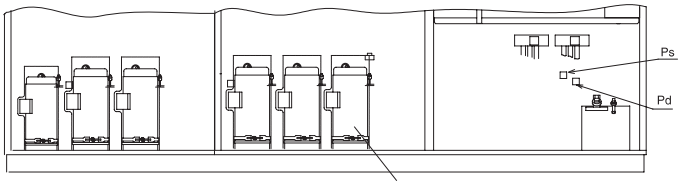
RAS-14~16FSN



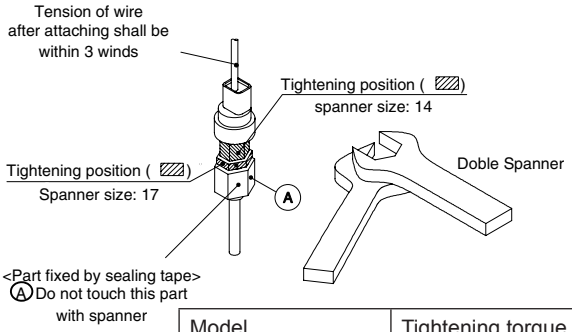
RAS-18~22FSN



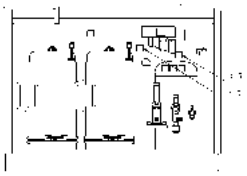
RAS-24~32FSN



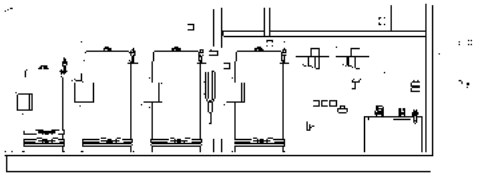
RAS-36/42FSN



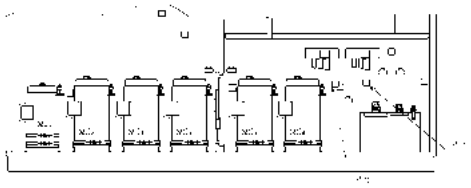
Model	Tightening torque
RAS-5~42FSN(E) RAS-8~32FXN(E)	14N·m



RAS-8~12FXN(E)



RAS-16~22FXN

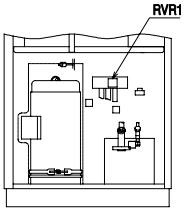


RAS-24~32FXN

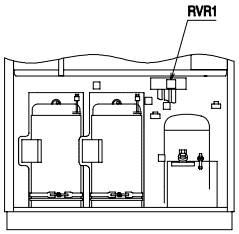
WARNING: *TURN OFF all the main switches*

■ REMOVING THE 4-WAY VALVE COIL

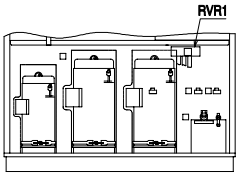
1. Remove the front service access panel according to the section ⟶ "Removing the Front Service Panel".
2. Remove the 4-way valve coil by means of a Phillips screwdriver first. Use a spanner or an adjustable wrench.



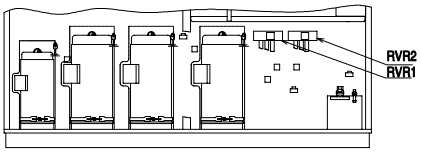
RAS-5FSN



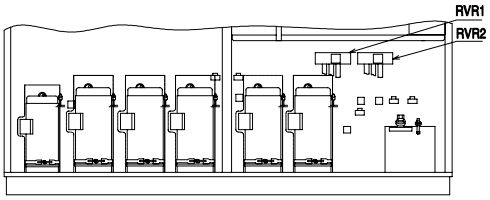
RAS-8~12FSN(E)



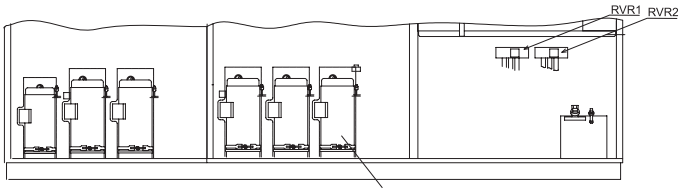
RAS-14~16FSN



RAS-18~22FSN

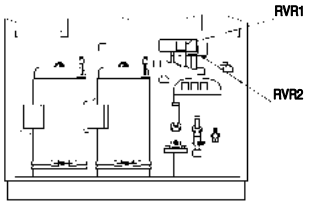


RAS-24~32FSN



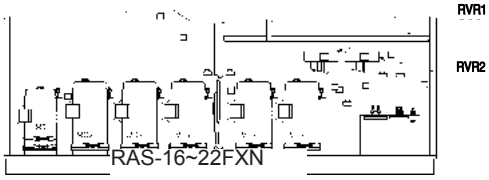
Only for RAS-42FSN

RAS-36/42FSN



RAS-8~12FXN(E)

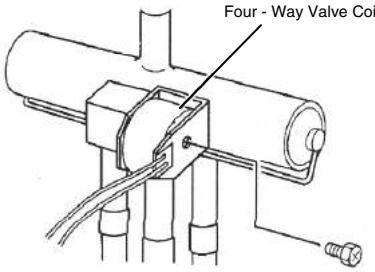
RAS-16~20FXN



RAS-16~22FXN

RAS-24~32FXN

Location for Four - Way Valve

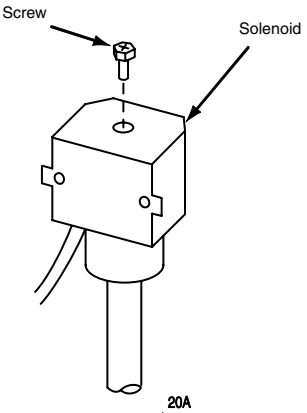


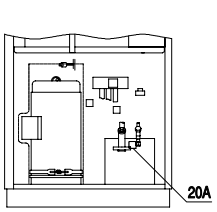
Removing the coil

WARNING: *TURN OFF all the main switches*

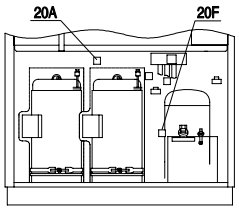
■ REMOVING THE SOLENOID VALVE COIL

1. Remove the front service access panel according to the section 9.1.2, "Removing the Front Service Panel".
2. Remove the fixing screw (1 piece) for the solenoid valve coil. If it is impossible to use the Phillips screwdriver, use a spanner or an adjustable wrench.
3. Replace the solenoid valve coil.

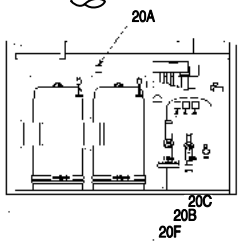




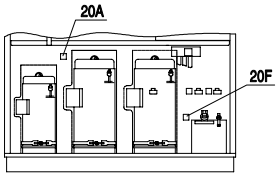
RAS-5FSN



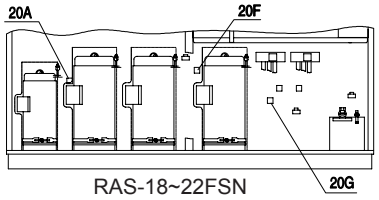
RAS-8~12FSN(E)



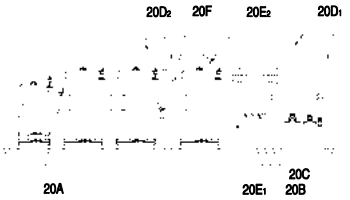
RAS-8~12FXN(E)



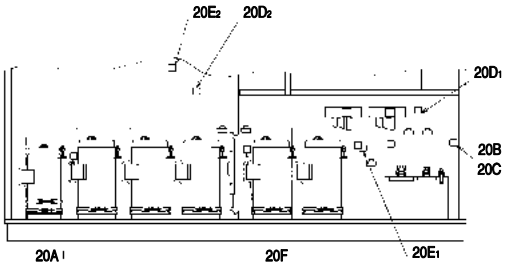
RAS-14~16FSN



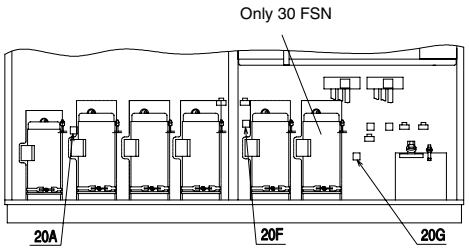
RAS-18~22FSN



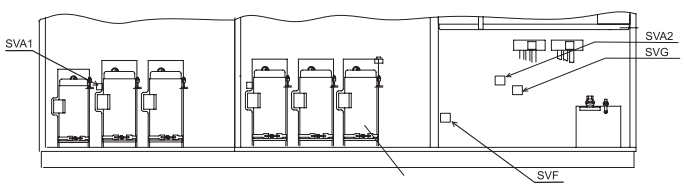
RAS-16~22FXN



RAS-24~32FXN



RAS-24~32FSN



Only for RAS-42FSN

RAS-36/42FSN

WARNING: *TURN OFF all the main switches*

■ REMOVING THE EXPANSION VALVE COIL

1. Before this work, remove the service access panel according to the section ⟶ "Removing the Front Service Panel".
2. Turn the coil as shown in the diagram and remove the coil bracket from the slot. Then, pull the coil upwards.

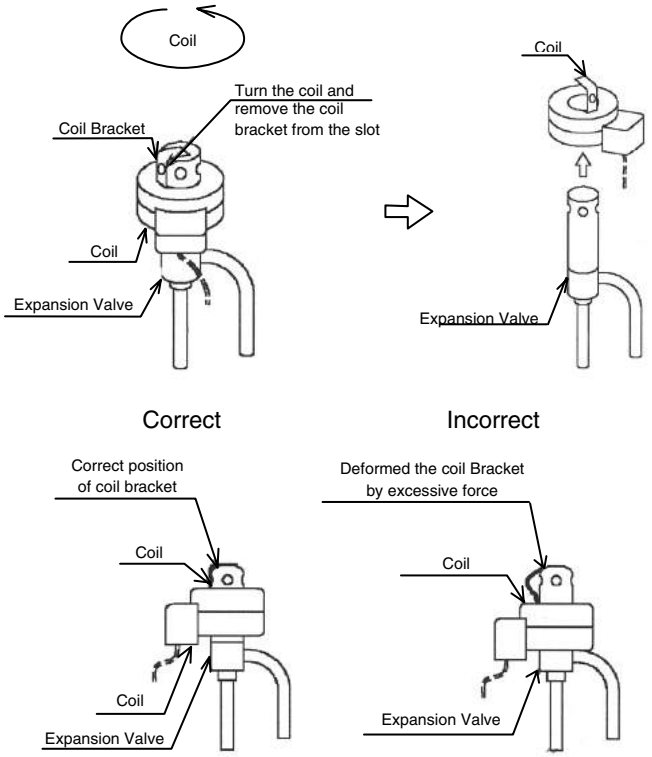
NOTE:

Pay special attention to avoid any injury when you are removing the coil.

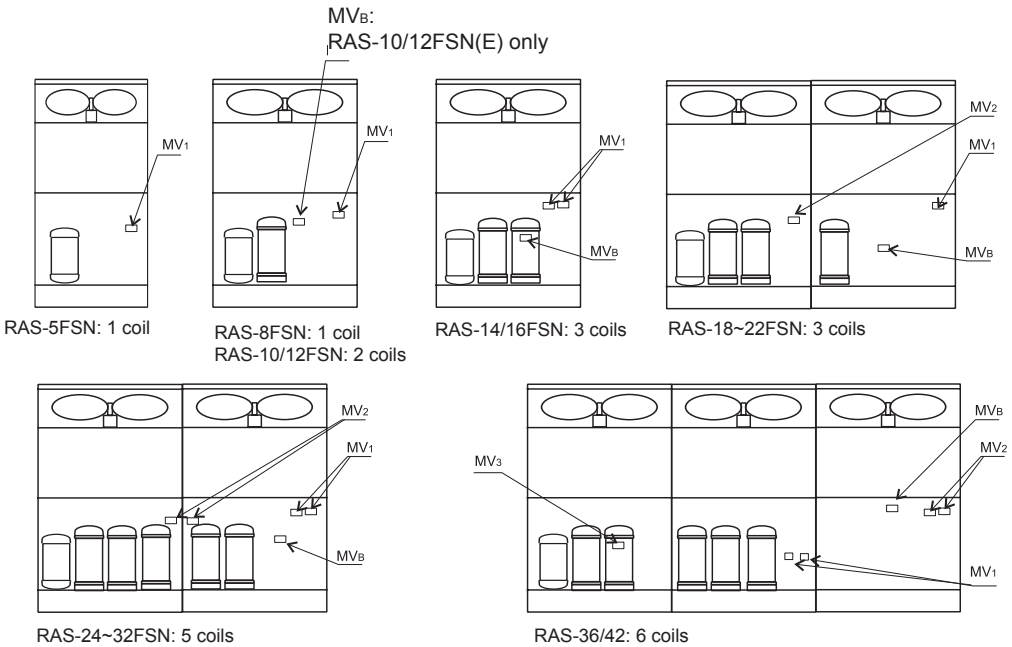
3. When you are attaching the coil, fix the coil to the expansion valve slot by turning the coil. If you apply an excessive force, you could deform the coil bracket. There are several slots on the expansion valve circumference. Any slot is acceptable.

NOTE:

The force that you apply to attach the coil should be less than 60N. Verify the position of the coil.



■ FSN(E)



RAS-5FSN: 1 coil

RAS-8FSN: 1 coil
RAS-10/12FSN: 2 coils

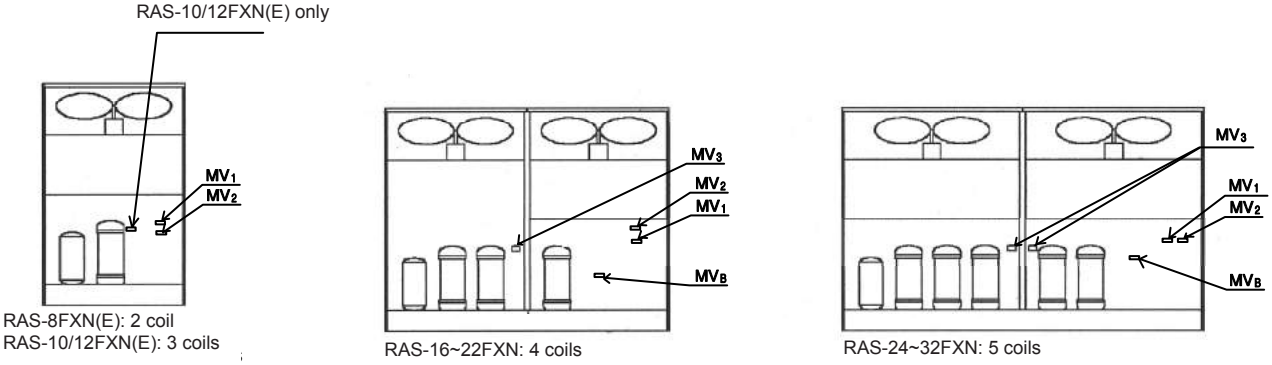
RAS-14/16FSN: 3 coils

RAS-18~22FSN: 3 coils

RAS-24~32FSN: 5 coils

RAS-36/42: 6 coils

■ FXN(E)



RAS-8FXN(E): 2 coil
RAS-10/12FXN(E): 3 coils

RAS-16~22FXN: 4 coils

RAS-24~32FXN: 5 coils

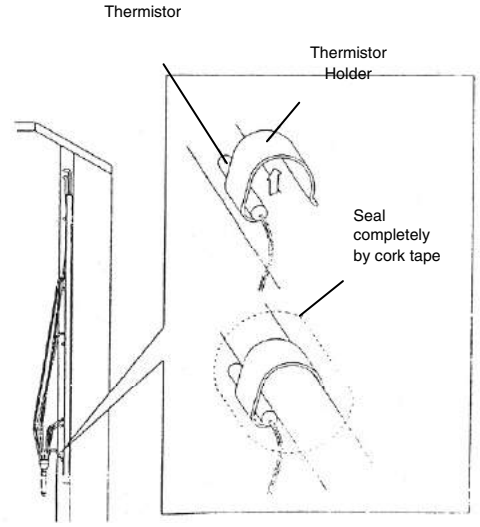
WARNING: *TURN OFF all the main switches*

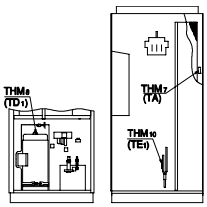
■ REMOVING THE THERMISTOR FOR THE LIQUID PIPE

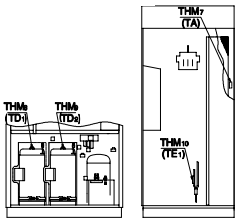
NOTE:

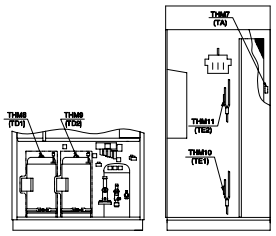
When you are removing the thermistor for the liquid pipe, make sure that you do not remove the valve when you are pulling the cable.

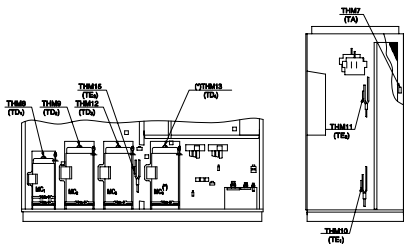
1. Remove the front service access panel according to the section ⟶ "Removing the Front Service Panel".
2. Remove the two screws that fix the electrical box panel and remove the electrical box panel.
3. Pull out the fixing plate for the thermistor from the pipe after removing the CORK TAPE. Then, remove the thermistor for the liquid pipe.

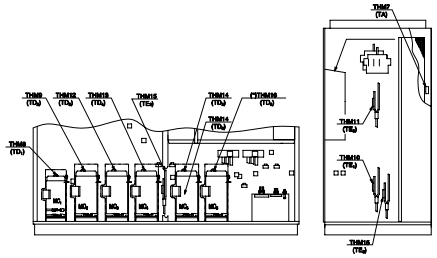


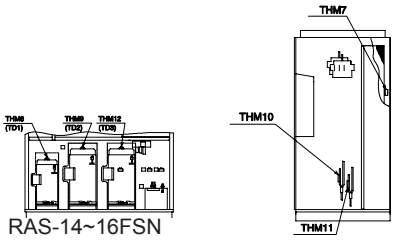

RAS-5FSN

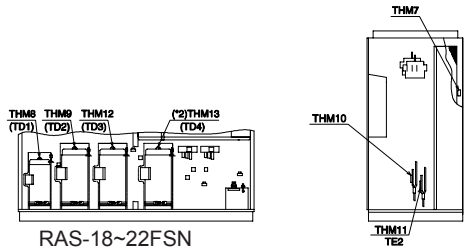

RAS-8~12FSN(E)

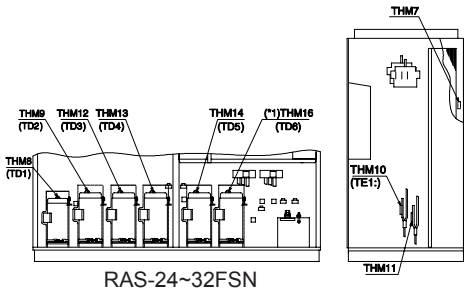

RAS-8~12FXN(E)

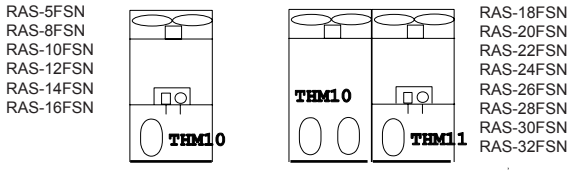

RAS-16~22FXN

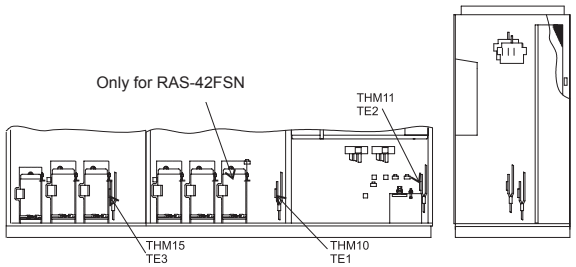

RAS-24~32FXN


RAS-14~16FSN


RAS-18~22FSN


RAS-24~32FSN





RAS-36/42FSN

WARNING: *TURN OFF all the main switches*

■ REMOVING THE OUTDOOR THERMISTOR

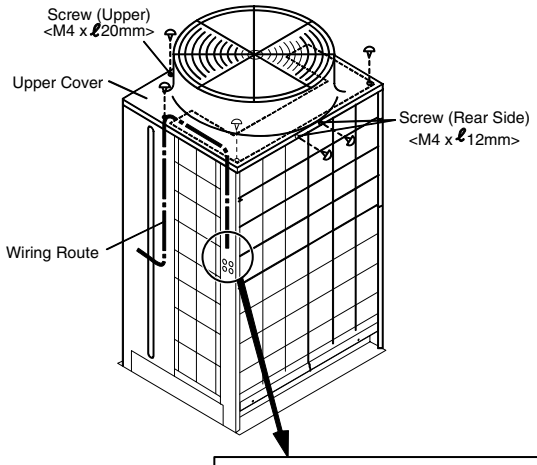
1. Remove the front service access panel according to the section ⟶ "Removing the Front Service Panel"
2. Remove the two screws for the electrical box panel and remove the electrical box panel.
3. Remove the screws that are indicated in the diagram and remove the upper panel.
4. Remove the air inlet grille according to the section ⟶ "Removing the Air Inlet Grille".
5. Remove the fixing clamp of the wiring.
6. To attach the thermistor, perform in reverse order the procedure for removing the thermistor.

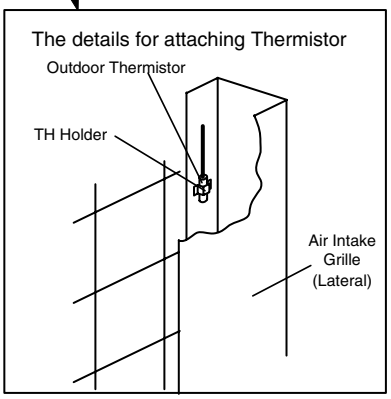
NOTES:

1) The length of screws for the upper panel is different from the other screws (M4 x L20mm).

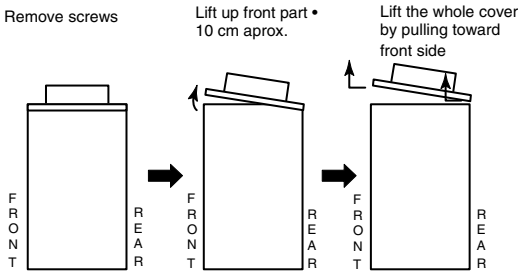
2) Follow the procedure for removing the upper panel in order to avoid damaging the part.

RAS - 10 FSN





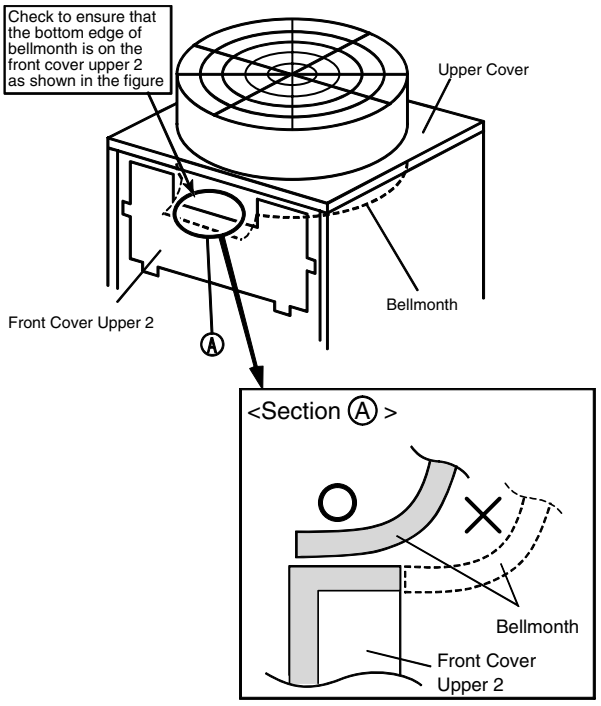
<Removing Upper Cover>



WARNING: *TURN OFF all the main switches*

NOTES:

Refer to the diagram and pay special attention to the mounting bell mouth and the front upper panel 2 correctly. Otherwise, an abnormal vibration on the upper cover may occur during the operation of the outdoor fan.



WARNING: *TURN OFF all the main switches*

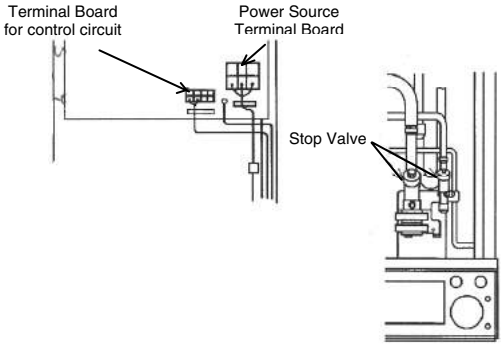
■ REMOVING THE 4-WAY VALVE

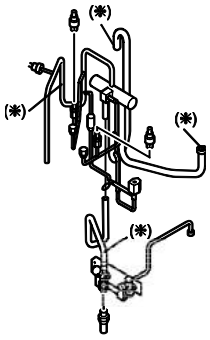
Before starting the work, collect the refrigerant into a cylinder from the cycle and turn off all the main switches.

1. Remove the front service access panel according to the section 9.1.2, "Removing the Front Service Panel".
2. Remove the electrical box panel according to the section "Removing the Electrical Components".
3. Remove all the field wiring at the terminal board for the control between the indoor units and the outdoor units, and the power source terminal board.
4. Disconnect the wiring connections and make sure that the two stop valves are open.
5. Remove the discharge pipe, the suction pipe and the oil heater for the compressor wiring according to the section "Removing the Compressor". Remove the 4-way valve coil.
6. Disconnect the brazing that is indicated by (✻) in the diagram. Cover the reversing valve with a wet cloth in order to protect the reversing valve from excessively high temperatures from a burner.

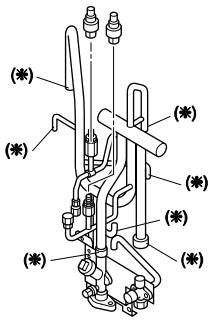
NOTE:

Do not break the brazing of the upper end of the 4-way valve. Otherwise, leakage may occur when you mount it again.

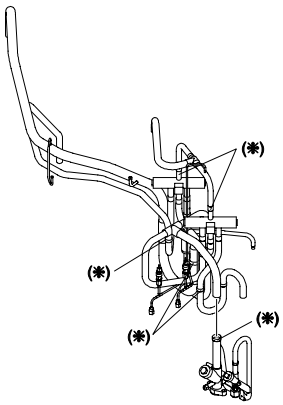




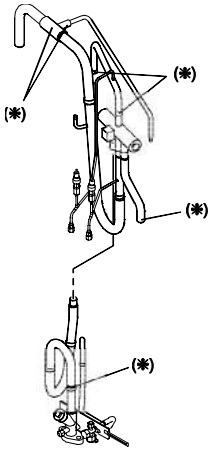
RAS-5FSN



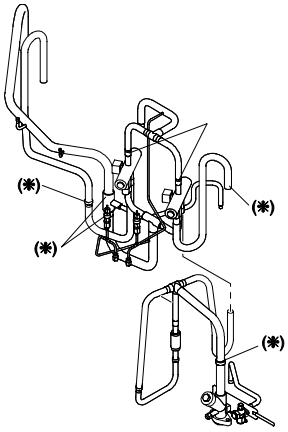
RAS-8~12FSN(E)



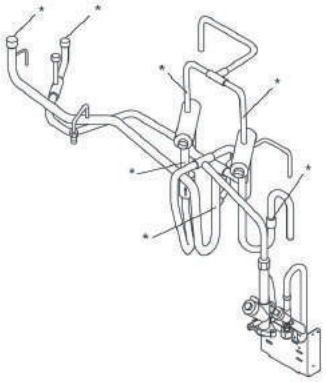
RAS-24~32FSN



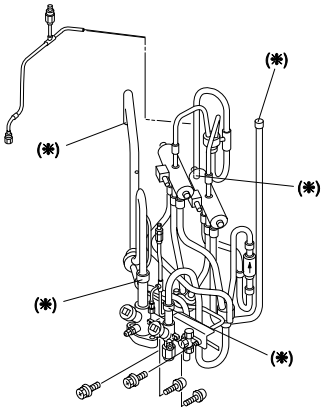
RAS-14~16FSN



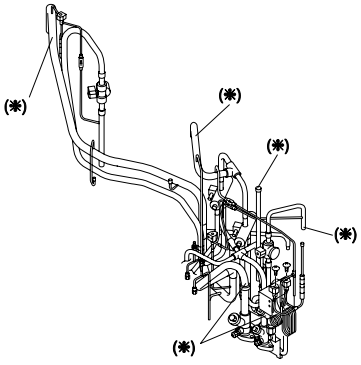
RAS-18~22FSN



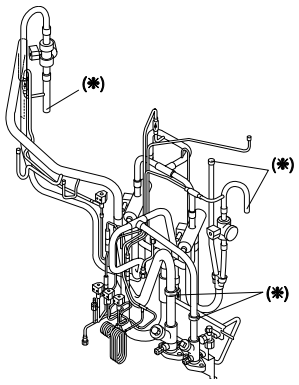
RAS-36/42FSN



RAS-8~12FXN(E)



RAS-16~22FXN



RAS-24~32FXN

WARNING: *TURN OFF all the main switches*

Disconnect the following parts in order to remove the 4-way valve:

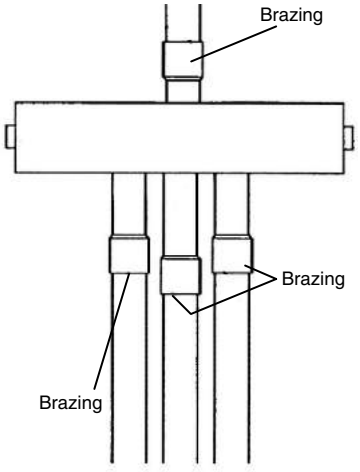
a) Brazing portion between the 4-way valve and the discharge pipe.

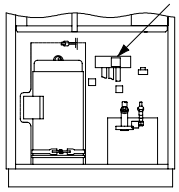
b) Brazing portion of the right pipes and the left pipes or the three pipes from the 4-way valve.

c) Brazing portion of the center pipe of the three pipes from the 4-way valve.

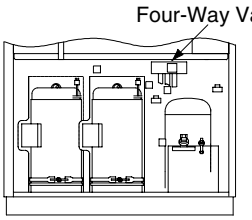
NOTES:

Cover the reversing valve with a wet cloth in order to protect the reversing valve from excessively high temperatures from a burner.

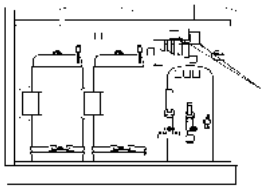




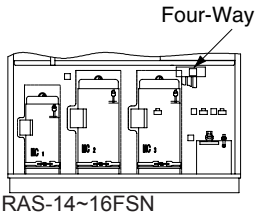
RAS-5FSN



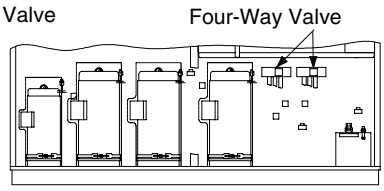
RAS-8~12FSN(E)



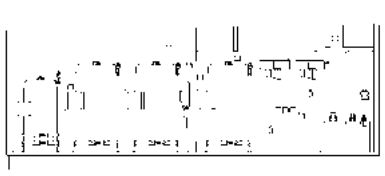
RAS-8~12FXN(E)



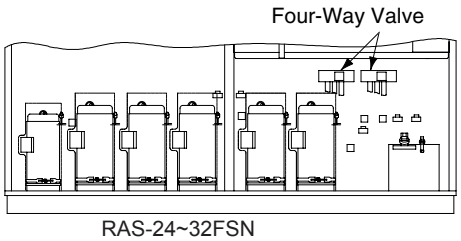
RAS-14~16FSN



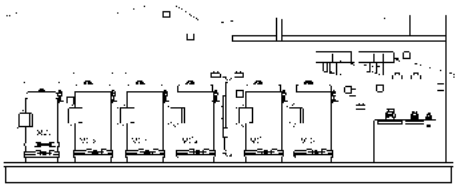
RAS-18~22FSN



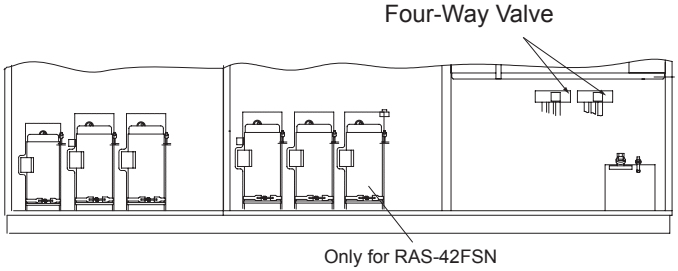
RAS-16~22FXN



RAS-24~32FSN



RAS-24~32FXN



RAS-36/42FSN

WARNING: *TURN OFF all the main switches*

■ Removing Diode Module and Transistor Module

Before this work, remove the service panel according to the item → "Removing Front Service Panel".
Check to ensure that LED201 (Red) of the PCB3 is off.

1) Disconnect all the wirings connected to the diode module as shown below.
   a) Disconnect the wirings of terminal +, - , U, V, W on the diode module.
   b) Remove two (2) fixing screws on the diode module.
   c) Remove the diode module from the electrical box.
2) Disconnect all the wirings connected to the transistor module as shown below.
   a) Disconnect the wirings of connector CN2, CN206 and CN207.
   b) Disconnect the wirings of P, N, U, V, W on the transistor module.
   c) Remove the three (3) screws for the PCB3 and then remove the PCB3 from the transistor module.
   d) Remove four (4) fixing screws on the transistor module.
   e) Remove the transistor module from the electrical box.

NOTE:

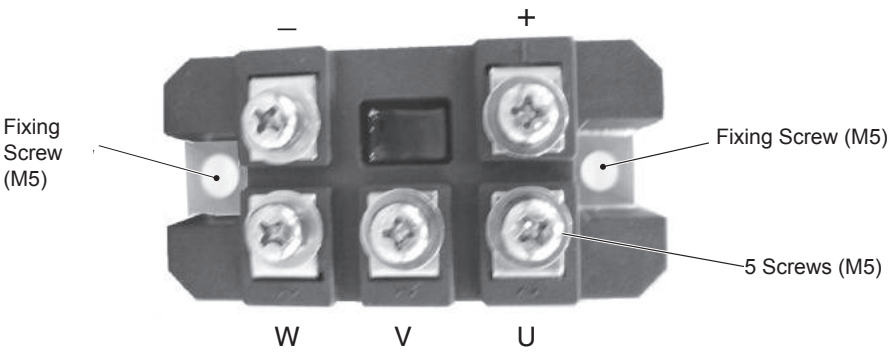
1. When mounting PCB3, marks on the PCB3 look upside down but this is the correct position.

2. Identify the terminal Nos. with the mark band Nos. when reassembling. If incorrectly connected, malfunction or damage will occur.

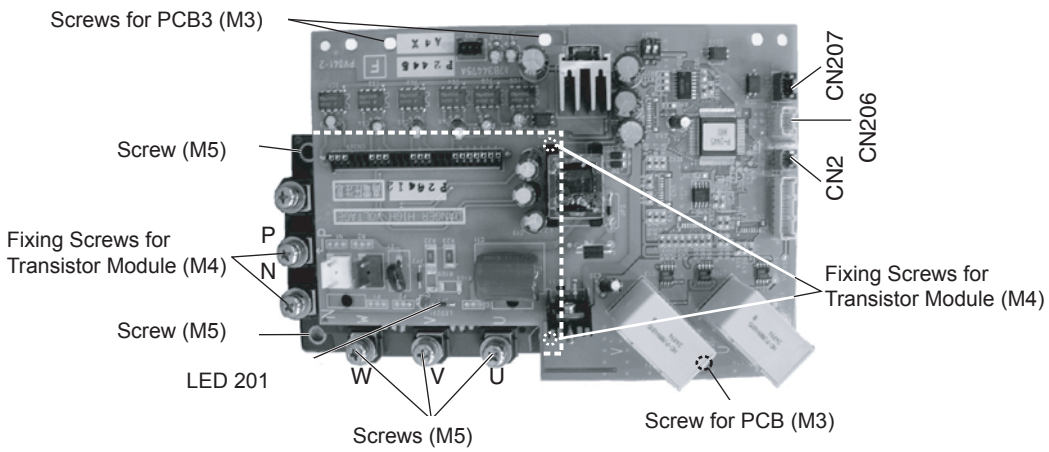
3. Check to ensure that the electrical wires will not be caught between the mounting electrical components and the mounting plates when the PCB3 is remounted.

4. Apply silicon grease evenly on the whole rear side of the diode module and the transistor module when mounting. Silicon grease is available as a field-supplied accessory.

Diode Module



PCB3 and Transistor Module



WARNING: *TURN OFF all the main switches*

■ Removing Fan Module

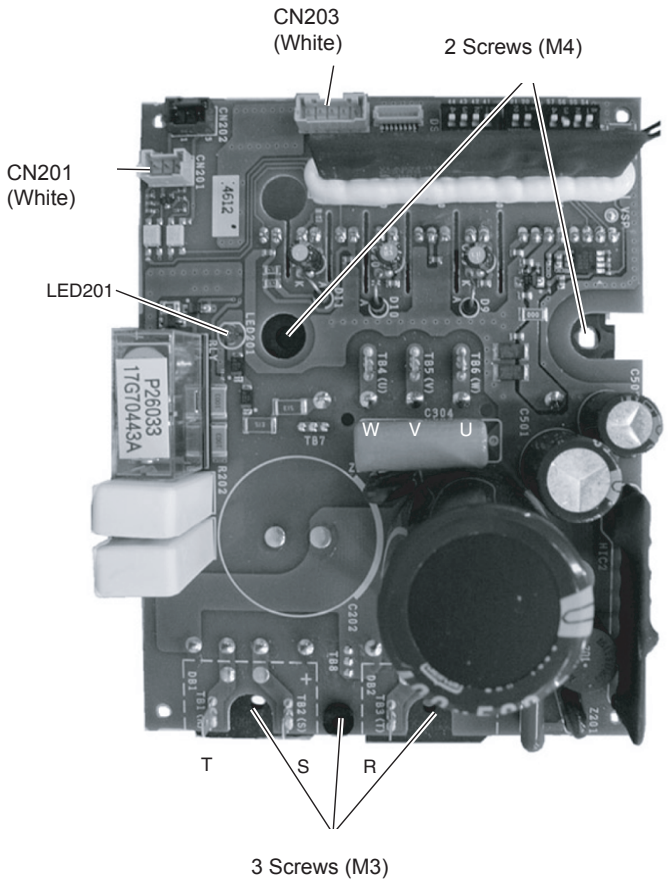
Before this work, remove the service panel according to the item → “Removing Front Service Panel”.
Check to ensure that LED201 (Red) of the PCB3 is off.

Disconnect all the wirings connected to the fan module as shown below.

1) Disconnect the wirings of the connector of CN201 and CN203 from the fan module.
2) Disconnect wirings of R, S, T, U, V, W on the fan module.
3) Remove five (5) screws fixing the fan module so that the fan module can be removed.

NOTE:

1. *Do not apply great force when removing the fan module, or the brazing will be fallen apart and a malfunction of the fan module may occur.*
2. *Identify the terminal Nos. with the mark band Nos. when reassembling. If incorrectly connected, malfunction or damage will occur.*
3. *Check to ensure that the electrical wires will not be caught between the mounting electrical components and the mounting plates when the PCB3 is remounted.*
4. *Apply silicon grease evenly on the whole rear side of the fan module when mounting. Silicon grease is available as a field-supplied accessory.*



WARNING: *TURN OFF all the main switches*

■ REMOVING THE PCB (ELECTRICAL BOX FOR CONTROL)

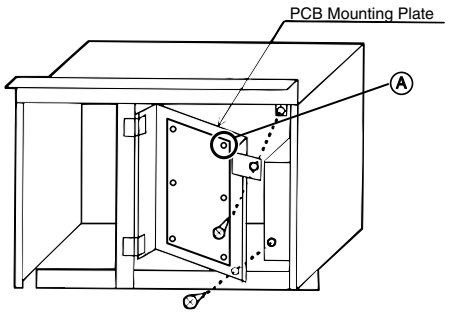
RAS-5FSN

Before this work, remove the front panel according to section ⟶ "Removing the Front Service Panel".

a) Disconnect the connectors that are connected to the PCB and clamp the hook of the holder A by means of pinchers and pull out the PCB.

NOTES:

1. *Do not touch the electrical components of the PCB.*
2. *Do not apply a great force to the PCB.*



RAS-5FSN

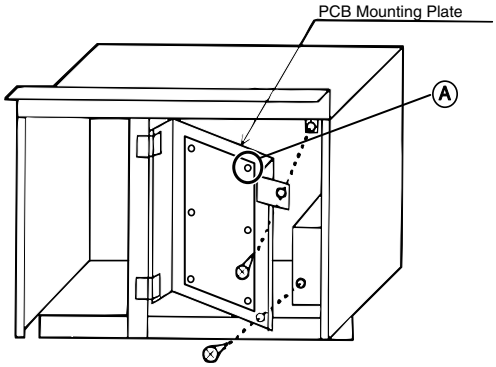
RAS-8,10,12,18,20,22FSN(E)/FXN(E); RAS-16FXN

Before this work, remove the right-side front panel according to the section "Removing the Front Service Panel".

a) Disconnect the connectors that are connected to the PCB and clamp the middle portion of the holder A by means of pinchers and pull out the PCB.

NOTES:

1. *Do not touch the electrical components of the PCB.*
2. *Do not apply a great force to the PCB.*



RAS-8, 10, 12, 18, 20, 22FSN(E)/FXN(E)
RAS-16FXN

RAS-14, 16, 36, 42FSN; RAS 24~32FSN/FXN

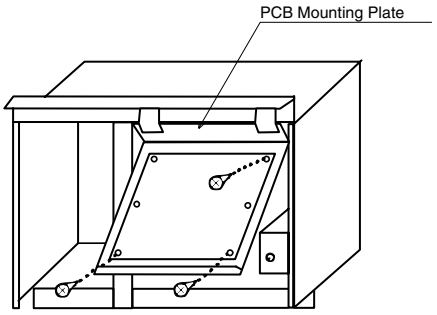
Before this work, remove the right-side front panel according to the section "Removing the Front Service Panel".

a) Disconnect the connectors that are connected to the PCB and clamp the middle portion of the holder A by means of pinchers and pull out the PCB.(*)

NOTES:

1. *Do not touch the electrical components of the PCB.*
2. *Do not apply a great force to the PCB.*

(*) The 14/16 HP machines have 6 holes, and the 20~32HP machines have 8 holes.



RAS-14, 16, 36, 42FSN
RAS-24~32FSN/FXN

WARNING: *TURN OFF all the main switches*

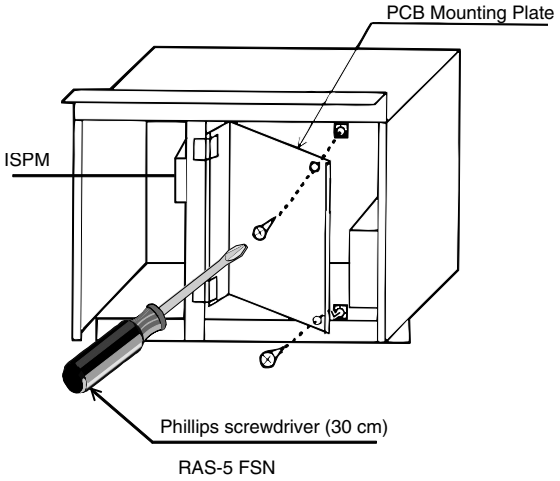
■ REMOVING OTHER ELECTRICAL COMPONENTS (ELECTRICAL BOX FOR CONTROL)

Before this work, remove the right-side front panel according to the section "Removing the Front Service Panel".

a) Disconnect the cables that are connected to each electrical component.

b) Remove the screws for the mounting of the electrical components.

c) When you are replacing the electrical box behind the PCB mounting plate, remove the two screws that are located towards the front side (RAS-5, 8, 10, 12, 18, 20, 22FSN/FXN; RAS-16FXN)



Removing the ISPM (RAS-5FSN)

Half open the PCB mounting plate and loosen the U, V terminal (Inverter Secondary Part) by using a Phillips screwdriver (30cm). Loosen other terminals after fixing the PCB mounting plate.

WARNING: *TURN OFF all the main switches*

■ REMOVING THE NOISE FILTER

1) Remove the field wiring on the terminal board for the transmission (TB2) and the terminal board for the power source (TB1).
2) Remove the clamp for the field wiring by pinching and pulling the hook of the clamp by means of pinchers.
3) Remove the four fixing screws for the mounting plate of the terminal board.

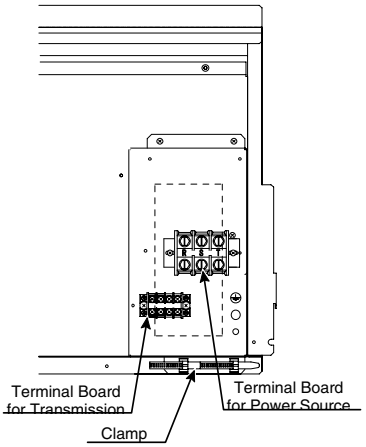
Disconnect the wiring that is connected to the noise filter and remove the noise filter by pinching and pulling the holder hook by means of pinchers. Insert your finger into the noise filter attaching area and pull the noise filter.

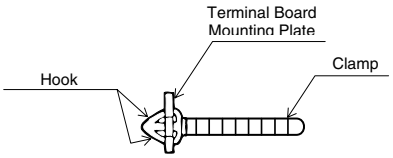
NOTE:

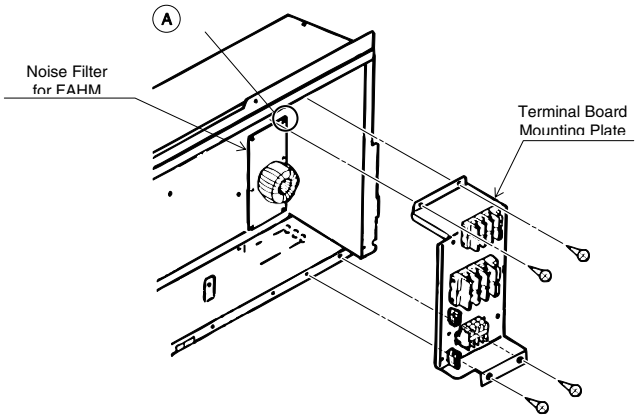
Do not touch the electrical components on the noise filter. Do not apply a great force to the noise filter.

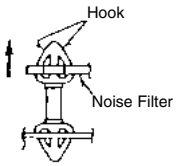
NOTE:

Identify the terminal N^{os}. with the mark band N^{os}. when you are reassembling. If you connect the terminals incorrectly, a malfunction or a damage of the electrical components will occur.









WARNING: *TURN OFF all the main switches*

■ REMOVING THE ISPM

1. Disconnect all the wires that are connected to the ISPM:
   1) Disconnect CN206, CN207.
   2) Disconnect N, P, P1, RB and R, S, T, U, V, W on ISPM.

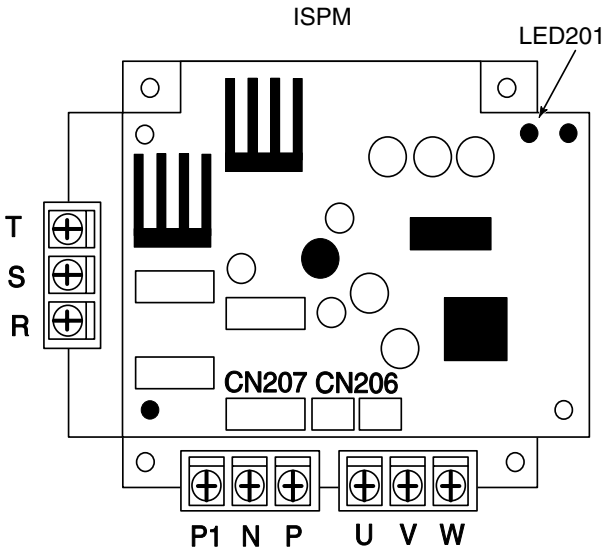
NOTE:

Do not touch the electrical components when the red LED on the ISPM and the Fan Controller is lit up. If you touch the electrical components, an electrical shock will occur.

2. Remove the four fixing screws for the ISPM and remove the SPM.

NOTES:

1. *Identify the terminal N[os]. with the mark band N[os]. when you are reassembling. If you connect the terminals incorrectly, a malfunction or a damage of the electrical components will occur.*
2. *When you are remounting the plate, do not clamp the electrical wires between a mounted electrical component and the plates or the electrical parts.*
3. *When you are attaching the ISPM, spread silicon grease over the rear surface. Silicon grease is provided as a spare part (P24773).*



■ REMOVING THE Fan Controller

1. Disconnect all the wires that are connected to the Fan Controller:
   1) Disconnect CN201, CN203.
   2) Disconnect the fasten terminals S, N, U, V, W on the Fan Controller.

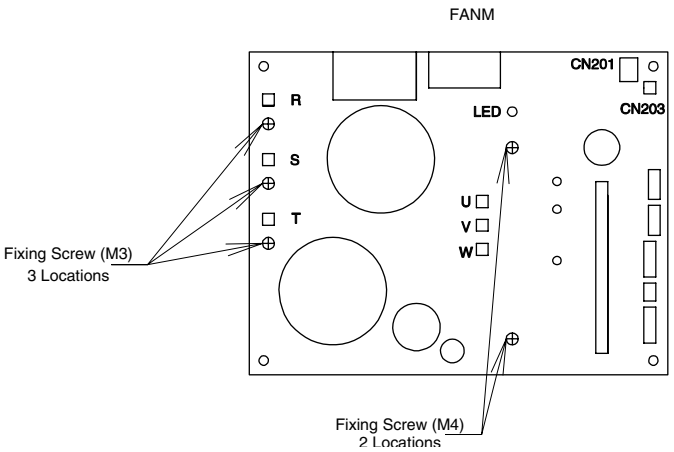
NOTE:

Do not touch the electrical components when the red LED on the ISPM and the Fan Controller is lit up. If you touch the electrical components, an electrical shock will occur.

2. Remove the five screws for the Fan Controller and remove the Fan Controller.

NOTES:

1. *Identify the terminal N[os]. with the mark band N[os]. when you are reassembling. If you connect the terminals incorrectly, a malfunction or a damage of the electrical components will occur.*
2. *When you are remounting the plate, do not clamp the electrical wires between a mounted electrical component and the plates or the electrical parts.*
3. *When you are attaching the Fan Controller, spread silicon grease over the rear surface. Silicon grease is provided as a spare part (P26221).*



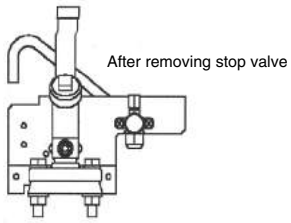
WARNING: *TURN OFF all the main switches*

■ REMOVING THE STOP VALVE

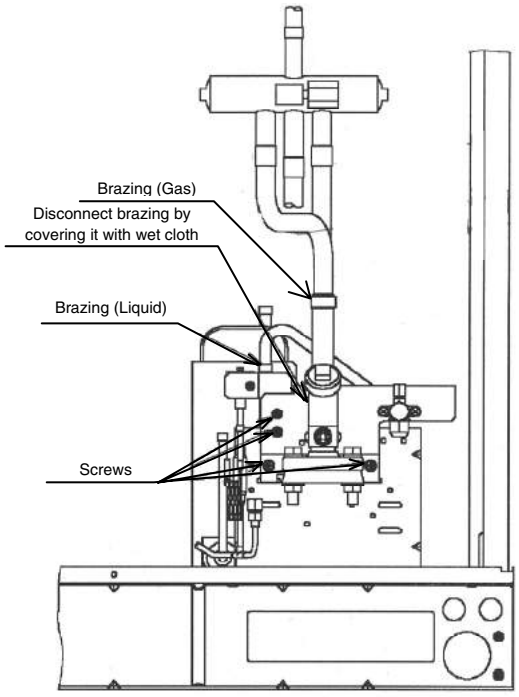
This procedure is an example for the RAS-10FSN. A similar procedure can be applied to other models.

Before starting the work, collect the refrigerant into a cylinder from the cycle and turn off all the main switches.

1) Remove the front service access panel according to the section ⟶ "Removing the Front Service Panel".
2) When you are removing the stop valve (gas side), disconnect the brazing (which is indicated in the diagram) by covering the stop valve with a wet cloth. When you are removing the stop valve (liquid side), disconnect the brazing in the pipes between the stop valve and the plate heat exchanger.
3) Remove the screws for the plate and remove the stop valve with the plate. (In the case of only the liquid side, you do not need to remove the plate).
4) To attach the stop valve, perform in reverse order the procedure for removing the stop valve.



FSN



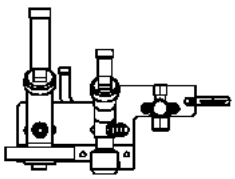
■ REMOVING THE STOP VALVES

This procedure is an example for the RAS-10FXN(E). A similar procedure can be applied to other models.

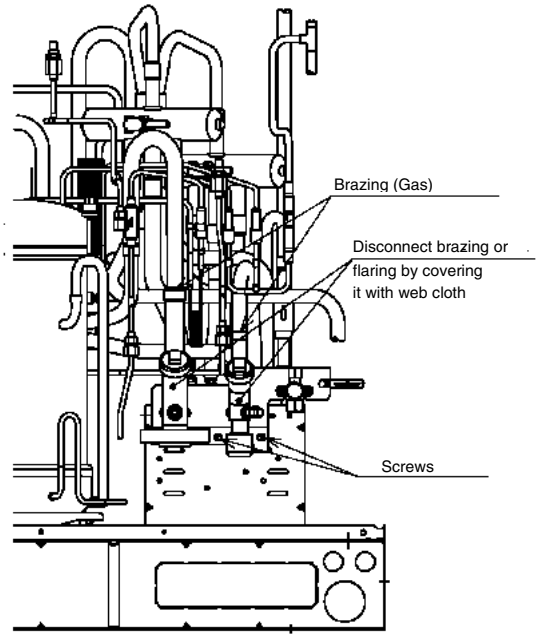
Before starting the work, collect the refrigerant into a cylinder from the cycle and turn off all the main switches.

1) Remove the front service access panel according to the section ⟶ "Removing the Front Service Panel".
2) When you are removing the stop valves (gas sides). Disconnect the brazing or flaring (which is indicated in the diagram) by covering the stop valve with a wet cloth. When you are removing the stop valve (liquid side), disconnect the brazing in the pipes between the stop valve and the plate heat exchanger.
3) Remove the screws for the plate and remove the stop valve with the plate. (In the case of only the liquid side, you do not need to remove the plate).
4) To attach the stop valve, perform in reverse order the procedure for removing the stop valve.

After removing stop valve



FXN



WARNING: *TURN OFF all the main switches*

■ REMOVING THE ELECTRICAL COMPONENTS

Removing the electrical box:

Before this work, remove the service access panel according to the section "Removing the Front Service Panel".

a) Loosen the two screws that fix the electrical box cover. Make sure that the electrical box cover does not fall off.

b) Loosen the clamps for the electrical wiring.

c) Disconnect the connectors that are connected to the PCB.

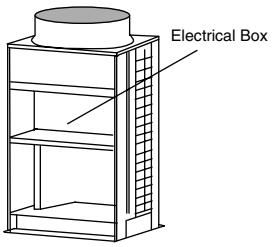
d) Remove the compressor cables, the power source cables and the operation wires from the electrical box.

e) Disconnect the connectors for the fan motor.

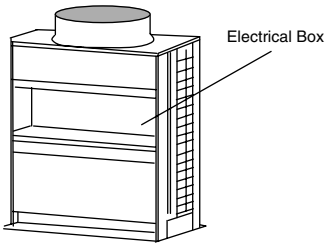
f) Lift up the electrical box and unhook the electrical box from the side panel. Draw the electrical box forwards. (Make sure not to pull the cables with a great force).

WARNING:

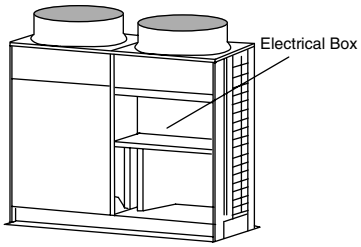
1. *Identify the terminal Numbers with the mark band Numbers when you are reassembling. If you connect the terminals incorrectly, a malfunction or a damage of the electrical components will occur.*
2. *If you replace the control PCB, set all the DIP switches at the same position as the original position that the DIP switches had. Otherwise, a malfunction may occur.*



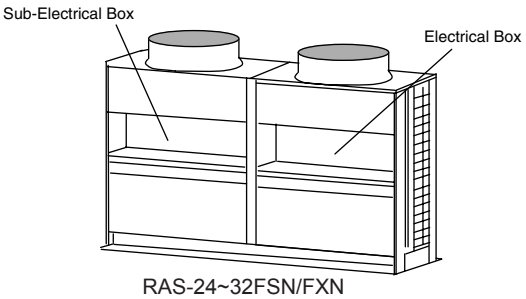
RAS-5~12FSN(E)/FXN(E)



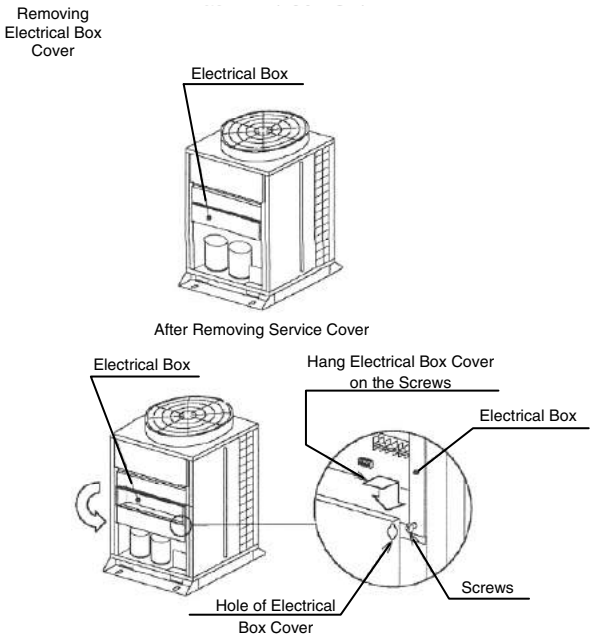
RAS-14~16FSN

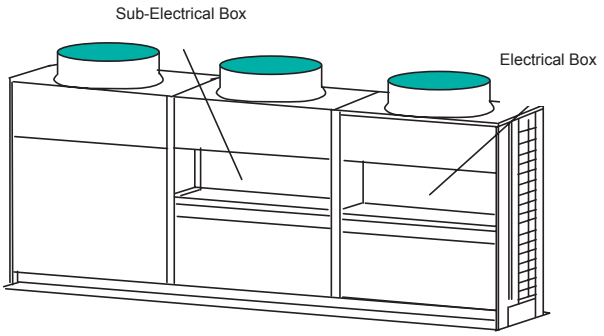


RAS-16~22FSN/FXN



RAS-24~32FSN/FXN

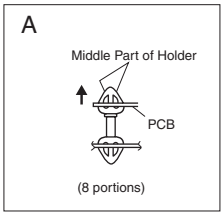




WARNING: *TURN OFF all the main switches*

■ REMOVING PCB (PRINTED CIRCUIT BOARD)

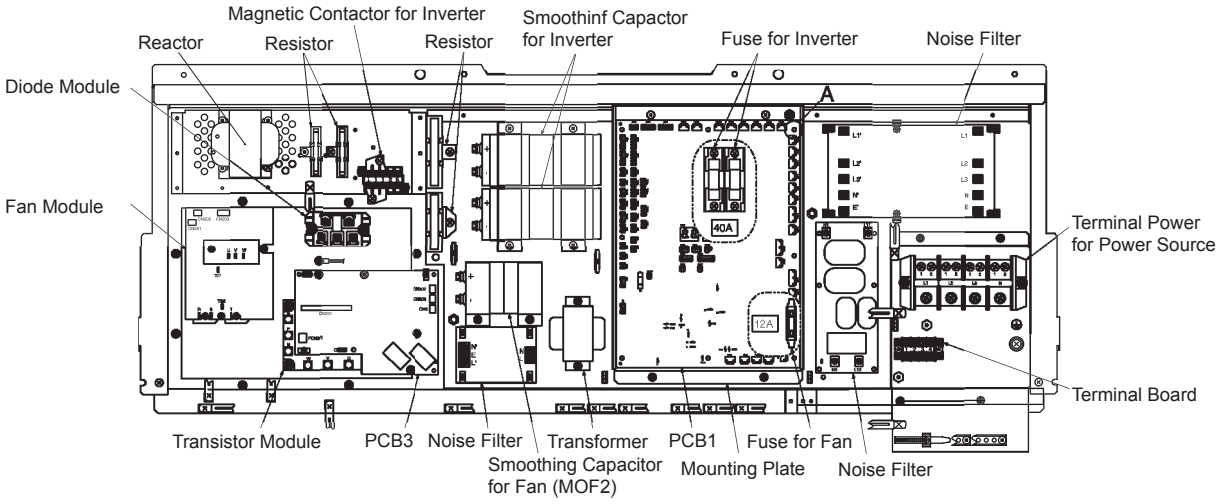
1) Remove the front service panel according to item → "Removing Front Service Panel".
2) Remove the electrical box cover according to the item → "Removing Electrical Box".
3) Disconnect the connector connected to the PCB. Clamp the hook of the holder (A) by pinchers and pull it out.



NOTE:

Do NOT touch the electrical components of the PCB and do NOT apply a strong force to electric components and PCBs to avoid damages.

In case of 380-415V/50Hz



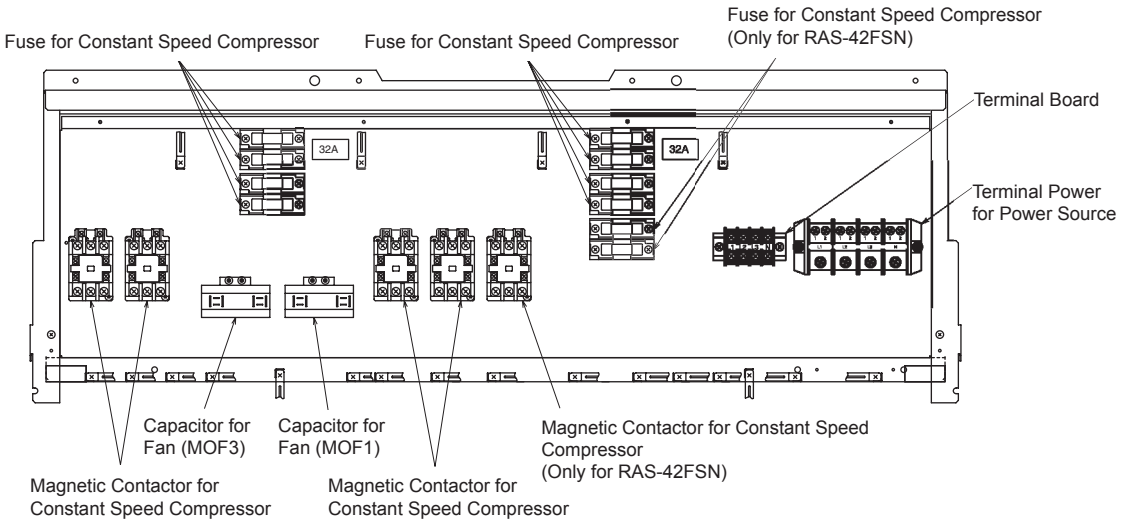
WARNING: *TURN OFF all the main switches*

4) Removing Other Electrical Components

Disconnect the cables connected to each electrical components and remove the screws mounting of the electrical components.

When replacing the electrical box behind the PCB mounting plate, remove two screws for the PCB mounting plate and turn the plate towards the front side.

In case of 380-415V/50Hz



WARNING: *TURN OFF all the main switches*

■ Removing PCB3

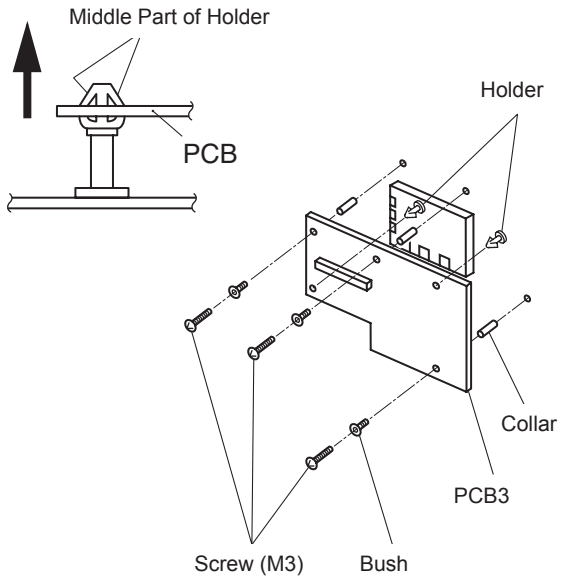
Before this work, remove the service panel according to the item → “Removing Front Service Panel”.

Check to ensure that LED201 (Red) of the PCB3 is off.

After removing three (3) M3 screws, remove the bushes and the collars form the PCB3. When remounting, attach those bushes and collars.

NOTE:

1. *Identify the terminal Nos. with the mark band Nos. when reassembling. If incorrectly connected, malfunction or damage will occur.*
2. *Check to ensure that the electrical wires will not be caught between the mounting electrical components and the mounting plates when the PCB3 is remounted.*

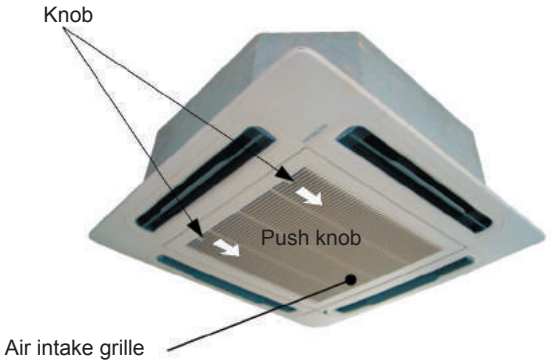


10.4. RCI

4-Way Cassette

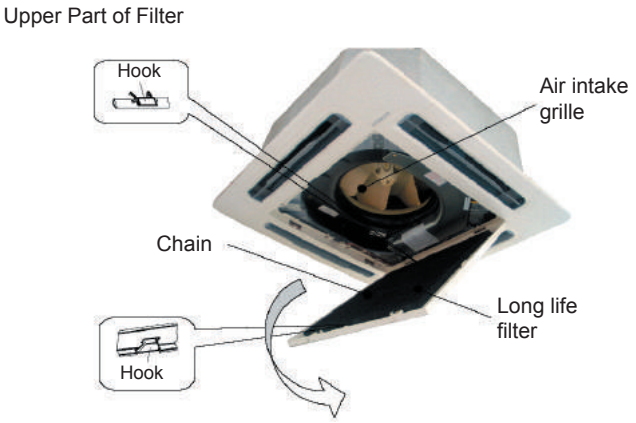
10.4.1. REMOVING THE LONG LIFE FILTER

1. The long life filter is located inside of the air intake grille. Detach the filter after opening the air intake grille. By pushing the knob in the arrow mark direction, the air intake grille can be opened.
2. The filter can be removed from the air intake grille by supporting the lower side of the air intake grille and filter, and unhooking it from the extrusion part.



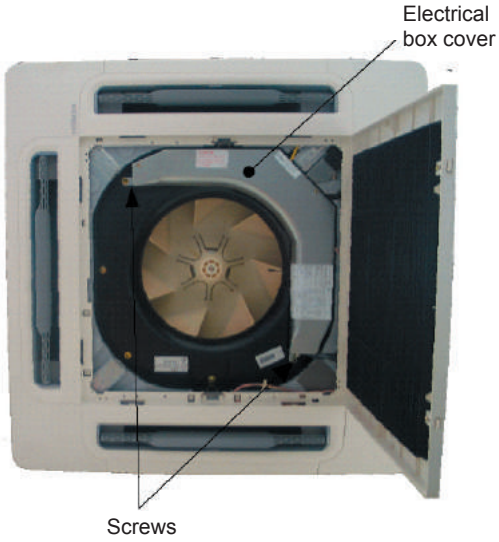
10.4.2. REMOVING THE AIR INTAKE GRILLE

By lifting the air intake grille at an angle of approximately 30° and releasing its chain, the air intake grille can be removed by holding it upwards and then towards you. If the chain is released and the angle is 90°, the air intake grille can not be removed.



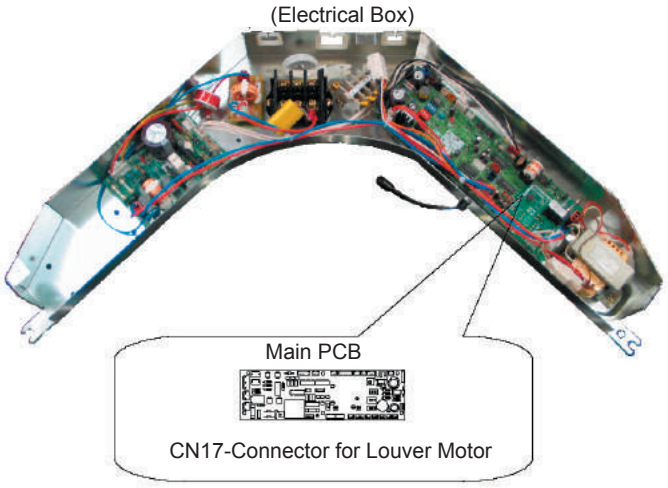
10.4.3. REMOVING THE ELECTRICAL BOX COVER

By opening the air intake grille, the electrical box can be seen. Remove two (2) screws fixing the electrical box cover and remove the cover.

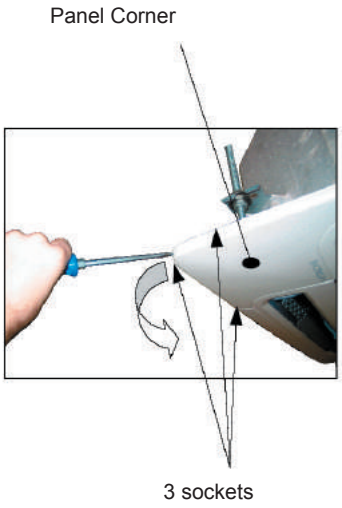


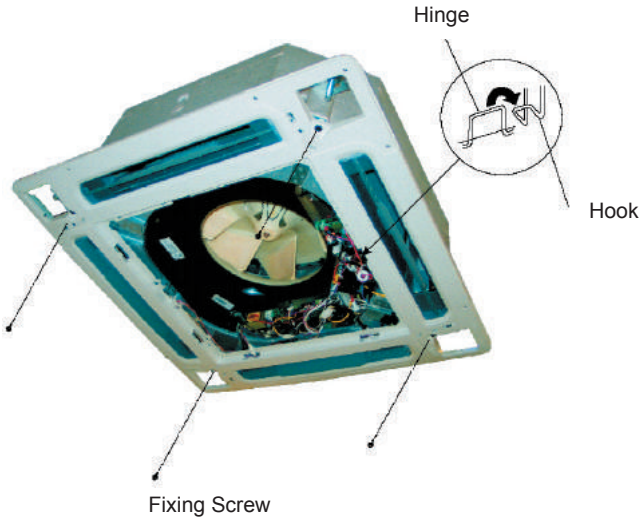
10.4.4. REMOVING THE OPTIONAL AIR PANEL

1. Remove the electrical box cover according to the item "Removing the Electrical Box Cover".
   Disconnect the connector CN17 for louver motor on the indoor PCB.



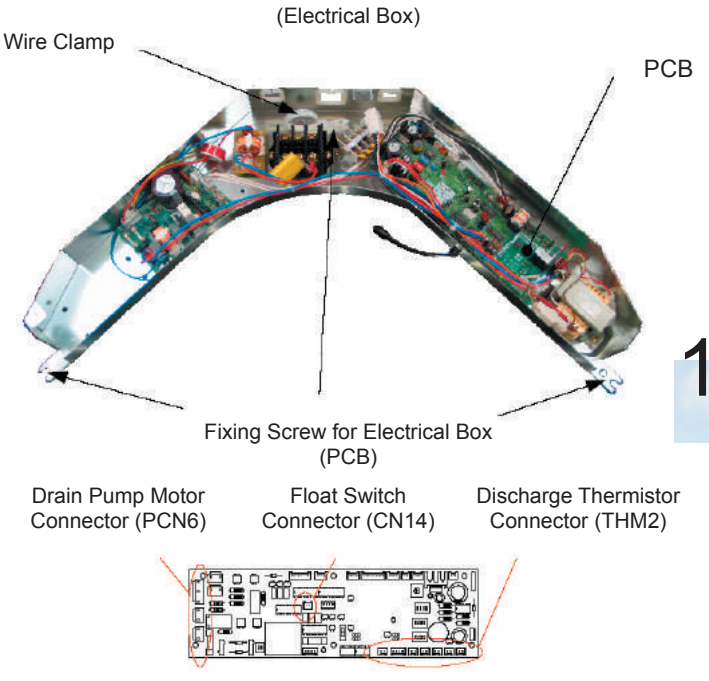
2. Remove the air intake grille from the optional air panel.
3. Remove the four Panel (4) corners pockets as below. Insert slotted screwdriver or coin into the 3 slots in each corner pocket and unhook the hook of corner pocket.
4. Remove four (4) screws of the optional air panel and hook it by using the hinge to the hook of the drain pan as shown in the figure.
   Remove the optional air panel from the unit.





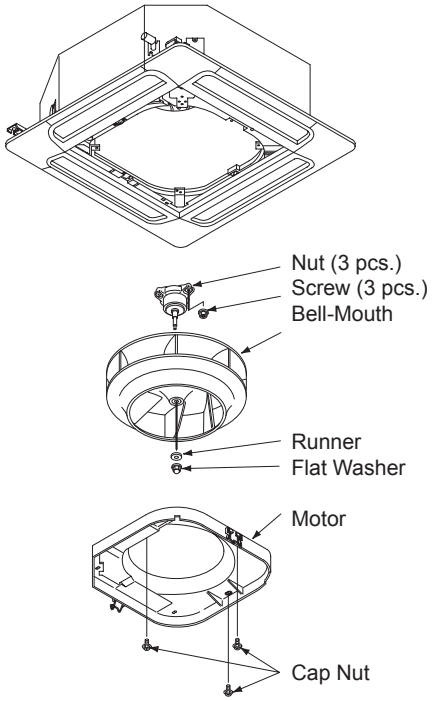
10.4.5. REMOVING THE FAN RUNNER AND FAN MOTOR

1. Remove the air intake grille according to the item "Removing the Air Intake Grille".
2. Drawing Electrical box:
   - Disconnect the thermistors (THM2), drain motor connector (PCN6) and float switch connector (CN14) from the PCB.
   - Loosen screw of the wire clamp and remove the wire clamp.
   - Remove 3 fixing screws of the electrical box and hang the electrical box.



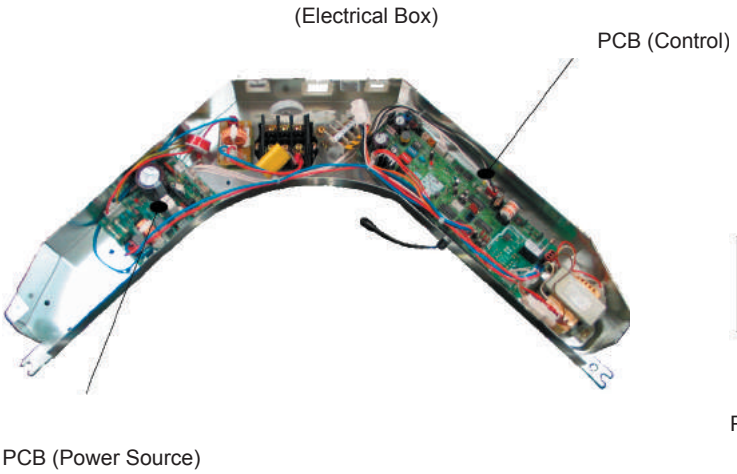
10.4.6. REMOVING THE BELL-MOUTH

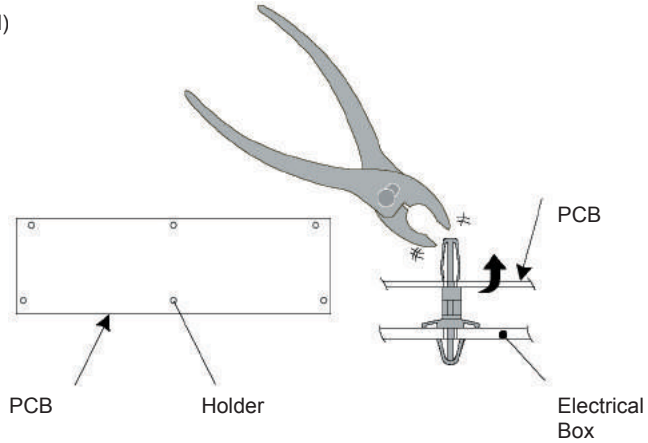
1. Remove three (3) screws fixing the bell-mouth onto the drain pan and remove the bell-mouth.
2. Remove nut and washer fixing the runner and remove the runner.
3. Remove the earth wire for the fan motor. (Only for 4, 5 and 6 HP).
4. Disconnect the fan motor connector.
5. Remove three (3) nuts fixing the fan motor and remove the fan motor. (When reassembling the fan motor, tightening torque of the nut for the fan motor is approximately 8 N-m.)



10.4.7. REMOVING THE PRINTED CIRCUIT BOARD (PCB)

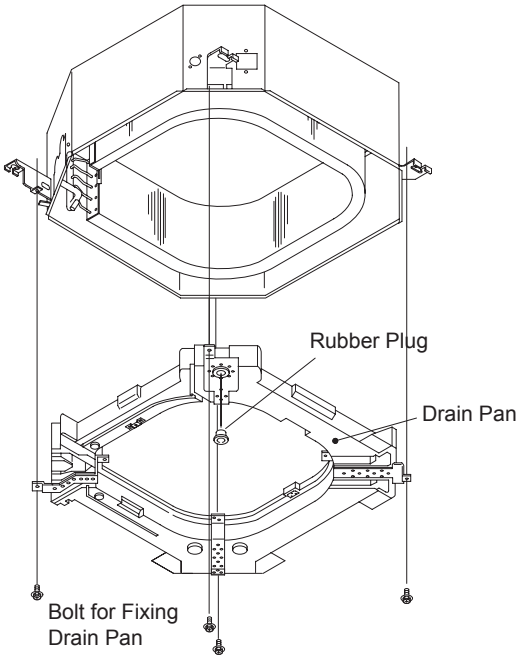
1. Remove the air intake grille according to the "Removing the Air Intake Grille".
2. Remove the electrical box cover according to the item "Removing the Electrical Box Cover".
3. Disconnect the all wiring connectors of the PCBs.
4. Remove the PCBs by holding the expanded part of the holders using long-nose pliers.





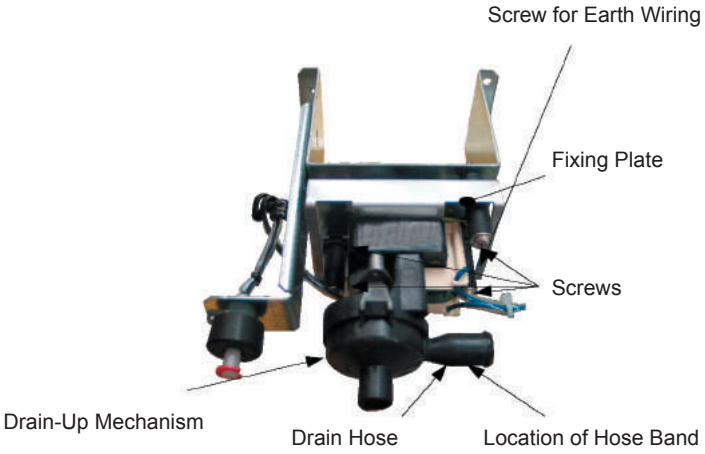
10.4.8. REMOVING THE DRAIN PAN

1. Remove the optional air panel according to the item "Removing the Optional Air Panel".
2. Remove the electrical box cover according to the item "Removing the Electrical Box Cover".
   Disconnect the connectors of the air outlet thermistor, piping thermistors (2), electronic expansion valve, drain pump, float switch and fan motor.
3. Remove the fan runner and fan motor according to the item "Removing the Fan Runner and Fan Motor".
4. Check clogging at the drain hole.
   (Do not use a cutter when removing the rubber plug. If used, the rubber plug will be damaged.)
5. Remove four (4) bolts for fixing the drain pan and remove the drain pan.



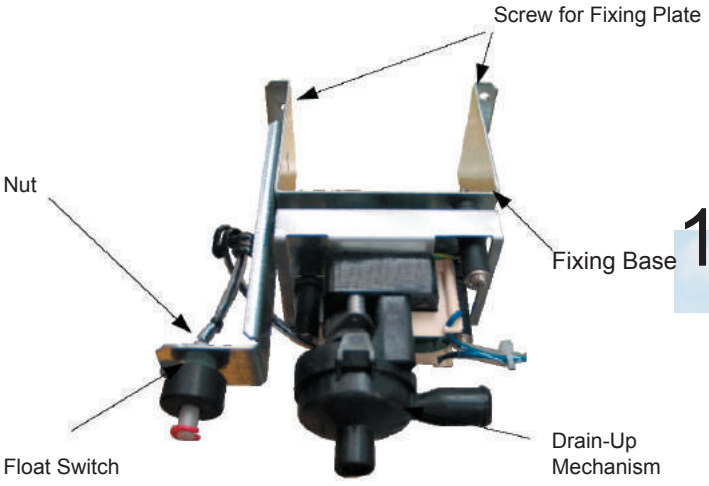
10.4.9. REMOVING THE DRAIN-UP MECHANISM

1. Remove the drain pan according to the item "Removing the Drain Pan".
2. Remove the hose band and remove the drain hose.
3. Remove screw of earth wiring.
4. Hold the drain-up mechanism and remove three (3) screws of the fixing plate for the drain-up mechanism.
5. Remove the drain-up mechanism with the fixing plate.



10.4.10. REMOVING THE FLOAT SWITCH

1. Remove the drain pan according to the item "Removing the Drain Pan".
2. Loosen the resin nut for fixing the float switch and remove the float switch.
   Remove two (2) screws of fixing base for fixing the drain-up mechanism when removing the drain-up mechanism.

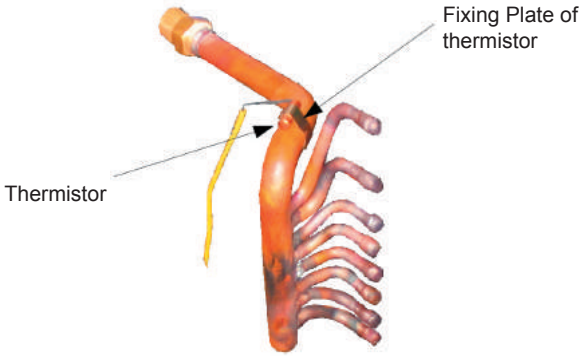


WARNING: TURN OFF all the main switches and disconnect the power supply from the unit.

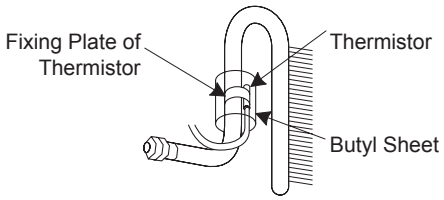
10.4.11. REMOVING THE THERMISTOR FOR LIQUID PIPE AND GAS PIPE

1. Remove the optional air panel according to the item "Removing the Optional Air Panel".
2. Remove the bell-mouth according to No.3 of the item "Removing the Fan Runner and Fan Motor".
3. Remove the drain pan according to the item "Removing the Drain Pan".
4. Remove the butyl sheet, pull out the fixing plate for the thermistor from the gas pipe, where the thermistor is located, and then pull out the thermistor.
5. Remove the butyl sheet, pull out the fixing plate for the thermistor from the liquid pipe, where the thermistor is located, and then pull out the thermistor.

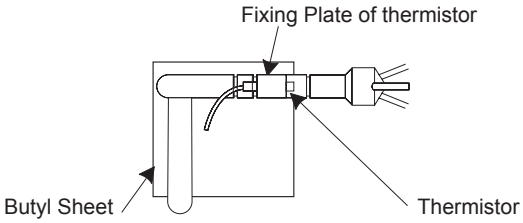
(Up-close view of Thermistor Installation)



(Thermistor Gas Pipe)

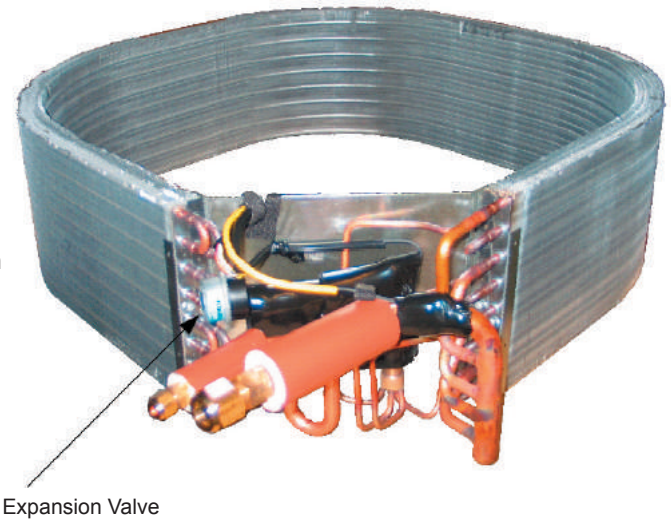


(Thermistor Liquid Pipe)



10.4.12. REMOVING THE ELECTRONIC EXPANSION VALVE COIL

1. Remove the optional air panel according to the item "Removing the Optional Air Panel".
2. Remove the bell-mouth according to No.3 of item "Removing the Fan Runner and Fan Motor".
3. Remove the drain pan according to the item "Removing the Drain Pan".
4. Remove the butyl sheet at the electronic expansion valve.
5. Prepare two (2) spanners. Hold the part of the valve body with one spanner and loosen the lock nut with another spanner by turning the lock nut counterclockwise.



NOTE:
Do not hold the motor part when loosening the lock nut by spanner. The base of the drive part may turn idle and be broken.

6. Turn the lock nut by a few turn, and the drive part is separated from the screw and can be removed.
7. Prepare the new drive part for replacement (service part) with the position of the driver (drive screw) already adjusted.

NOTE:
During replacement work, pay attention to the separation part and prevent the dust, foreign particle, etc. from entering into the separation part. (The exposed part by separation is the mechanical part of the valve.)

Do not hurt the junction part of the valve with the tools.

8. Put the drive part onto the valve body, hold them with their axes matching and attach the lock nut to the screw part of the valve body.
9. Tighten the lock nut with spanner after tightening lightly by hand.
   The tightening torque shall be within the range of 12 Nm (120 kg-cm) to 15 Nm (150 kg-cm).

NOTE:
Do not apply the strong forces such as the rotating torque and the bending load to the motor by holding the motor by hand when tightening the lock nut.
The direction of the eccentric part of the motor is assembled as the eccentric part of although the motor is directed toward the counter direction of the fittings for piping at the valve body, the alteration of this direction do not affect the open/close function of the valve. Therefore, the adjustment of the direction of the motor part is not required if the position of the motor is moved toward the rotating direction after replacement as shown in Fig. 2. However, pay attention to the direction of the motor for the coil of the electronic expansion valve not to touch other pipings and the side plate of the electrical box.

10. After completion of the replacement, attach the electronic expansion valve in the reverse procedures for removing.

Fig. 1 Expansion Valve

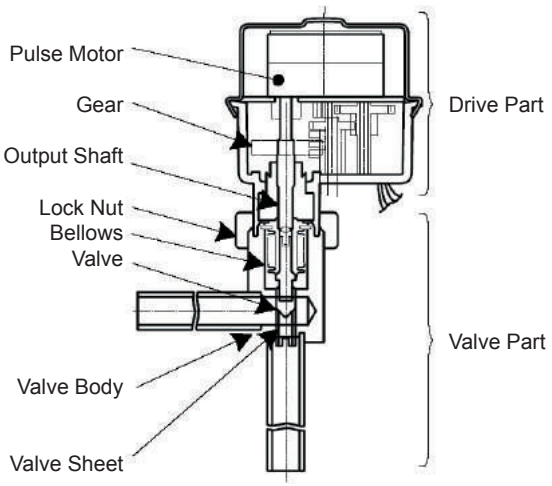


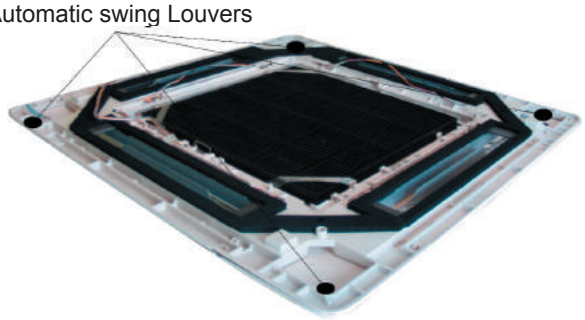
Fig. 2 Direction of Drive Part

10.4.13. REMOVING THE AUTOMATIC LOUVER MOTOR

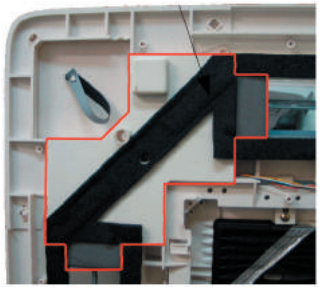
1. Remove the optional air panel according to the item "Removing the Optional Air Panel".
2. Remove the motor cover after removing one (1) screw fixing the motor cover for the automatic louver motor.
3. Draw out the louver shaft from the automatic louver motor and remove the automatic louver motor with fixing plate.
4. Disconnect all the connectors connected to the motor.

(Air Panel)

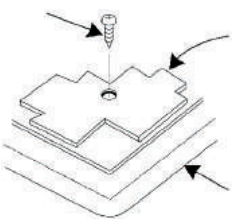
4 Corners,
4 Automatic swing Louvers



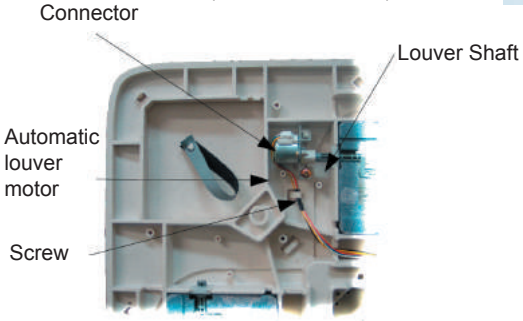
Pannel Corner Motor Cover



Screw



(Air Pannel Corner)



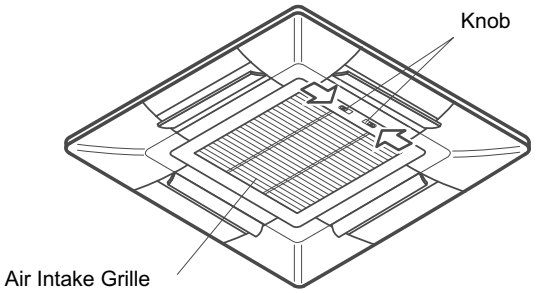
WARNING: *TURN OFF all the main switches*

10.5. RCIM – FSN

4-Way Cassette

10.5.1. REMOVING THE AIR FILTER

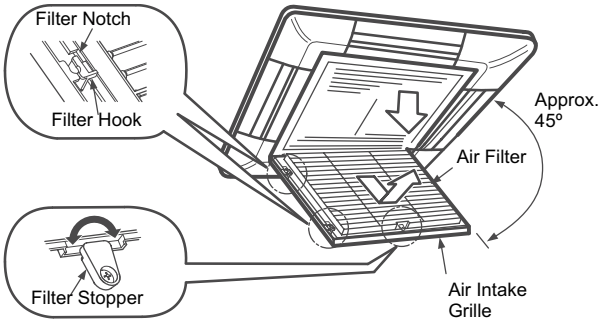
1. The air filter is located inside of the air intake grille. Detach the filter after opening the air intake grille. By pushing the knob in the arrow mark direction, the air intake grille can be opened.
2. The filter can be removed from the air intake grille by supporting the lower side of the air intake grille and filter, and unhooking it from the extrusion part.



10.5.2. REMOVING THE AIR INTAKE GRILLE

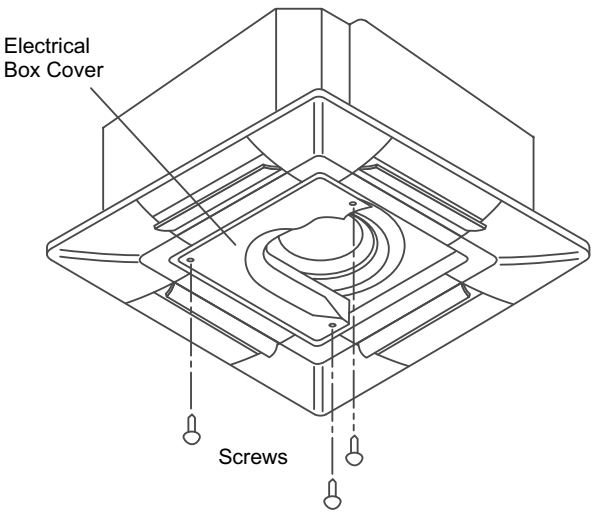
1. By lifting the air intake grille at an angle of approximately 45° and releasing its chain, the air intake grille can be removed by holding it upwards and then towards you. If the chain is released and the angle is 90°, the air intake grille can not be removed.

NOTE:
– *If the louvers are moved due to cleaning or for any reason, set the "Auto Swing" mode to take the four louvers in the same position*



10.5.3. REMOVING THE ELECTRICAL BOX COVER

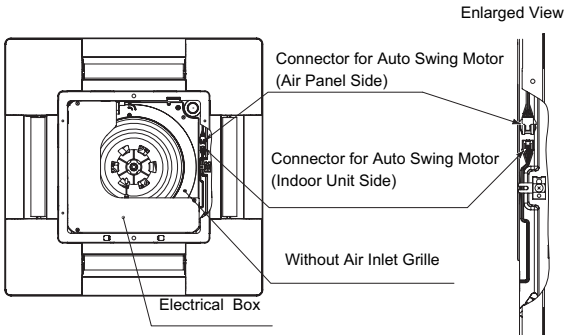
1. By opening the air intake grille, the electrical box can be seen.
   Remove three (3) screws fixing the electrical box cover and remove the cover.



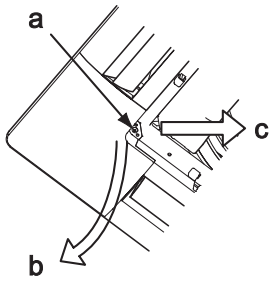
WARNING: *TURN OFF all the main switches*

10.5.4. REMOVING THE OPTIONAL AIR PANEL

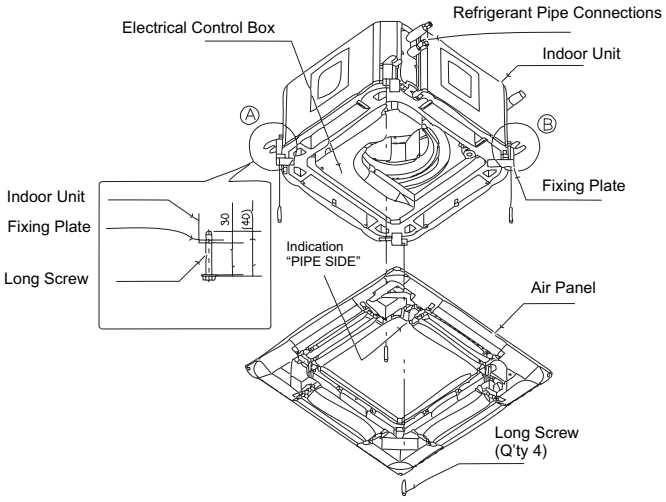
1. Open the intake air grille and disconnect the connector for the auto louver



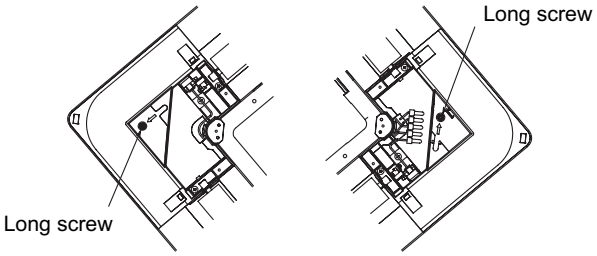
2. Removing four corner covers of the optional air panel.
   Remove screw (a) from the front panel side. Unhook two hinges by moving in the arrow mark direction (b).
   Remove the four corner covers by moving in the arrow mark direction (c).



3. Loosen two screws, A and B fixing the air panel onto the indoor unit.
   Remove other two screws. (Remove the screw located on the printed “PIPE SIDE” and the screw located on the opposite side).



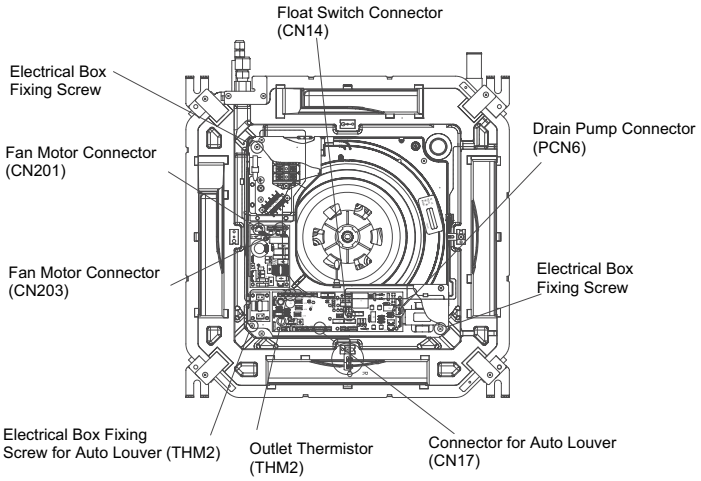
4. Remove the optional air panel after unhooking the hinge onto the hooks at the two positions by rotating the optional air panel in the arrow mark direction.



WARNING: *TURN OFF all the main switches*

10.5.5. REMOVING THE FAN RUNNER AND FAN MOTOR

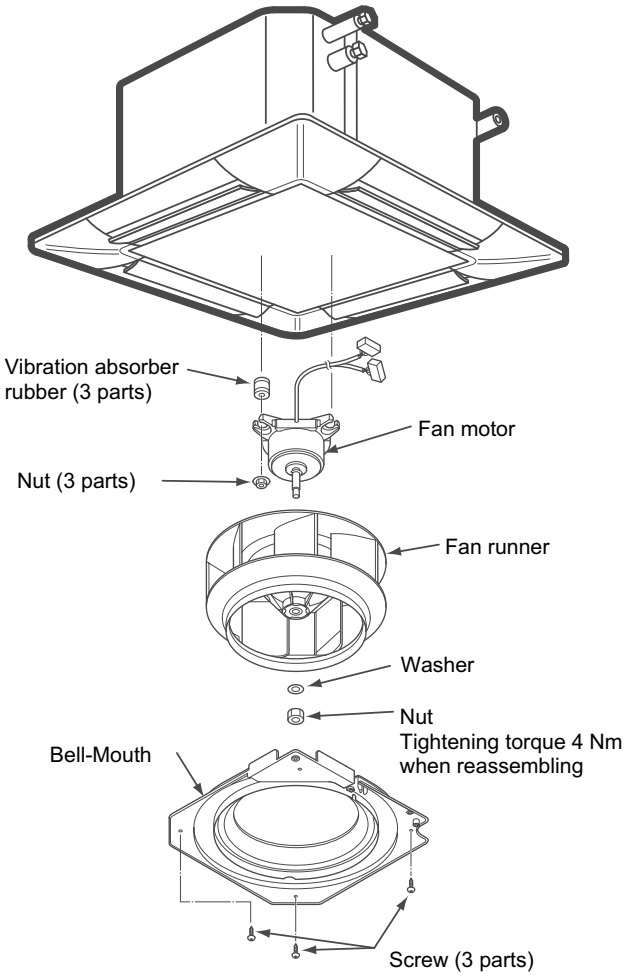
1. Remove the intake air grille according to “1. Removing Air Filter and Intake Air Grille.”
2. Drawing Electrical Box
   – Remove the electrical box cover, and remove the discharge air thermistor (THM2), the drain pump connector (PCN6), the float switch connector (CN14), the connector for auto louver (CN17) and connector for fan motor (PCN203, CN201) from the PCB.
   – Remove three screws fixing the electrical box and suspend the electrical box.



10.5.6. REMOVING THE BELL-MOUTH

1. Remove the three screws fixing the bell mouth onto the drain pan and remove the bell-mouth.
2. Removing Fan Runner and Fan Motor
   – Remove the nut and the washer fixing the fan runner.
   – Remove three nuts fixing the fan motor and remove the fan motor.

NOTE:
Fix the fan runner with a tightening torque of approximately 4 Nm when reassembling.

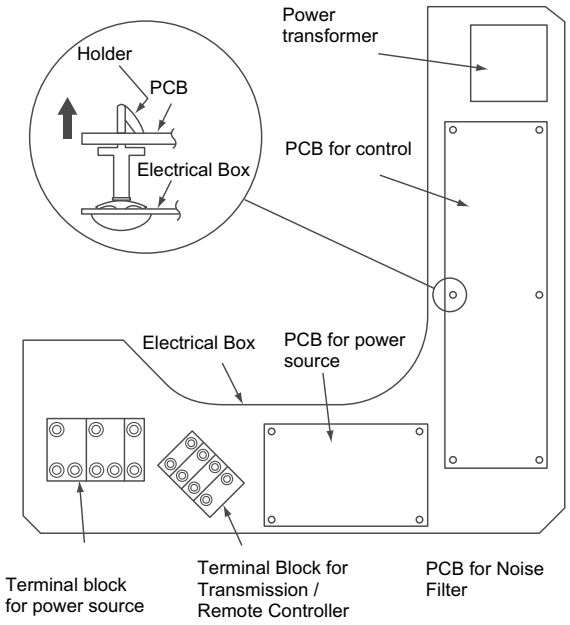


WARNING: *TURN OFF all the main switches*

10.5.7. REMOVING THE PRINTED CIRCUIT BOARD (PCB)

1. Remove the air intake grille according to the "Removing the Air Intake Grille".
2. Remove the electrical box cover according to the item "Removing the Electrical Box Cover".
3. Disconnect the all wiring connectors of the PCBs.
4. Remove the six holders fixing the PCB for control, four (4) holders fixing the PCB for power source and four holders fixing the PCB for the noise filter using long-nose pliers.

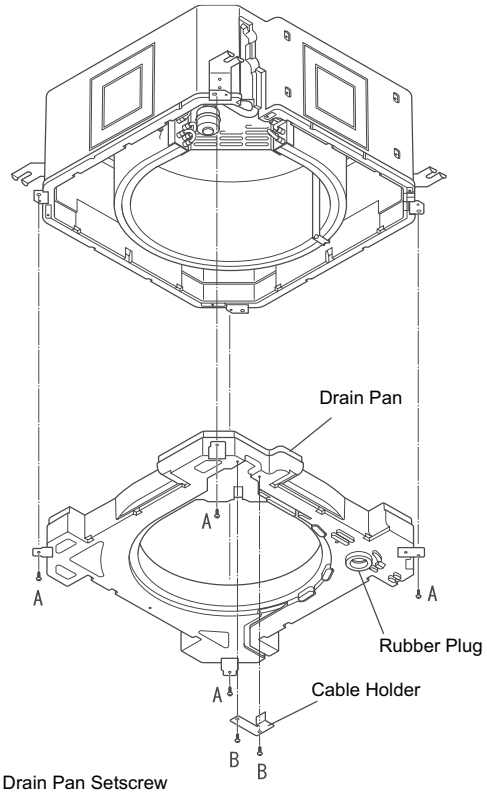
NOTE:
- *Do not touch electrical components on the PCBs*
- *If big force is applied to the PCB, it will be faulty.*
- *Pay attention to the connector's position on PCB when reassembling. If assembled at the incorrect position, PCB will be faulty.*



10.5.8. REMOVING THE DRAIN PAN

1. Remove the optional air panel according to "Removing Optional Air Panel".
2. Disconnect the outlet thermistor, pipe thermistors (liquid:1, gas:1), expansion valve, drain pump, float switch and fan motor after opening the electrical box cover according to "Removing Electrical Box Cover".
3. Remove the electrical box and the bell-mouth according to "Removing Fan Runner and Fan Motor".
4. Remove two screws fixing the cable holder onto the drain pan and remove the cable holder.
5. Remove Drain Water:
   - Remove water on the drain pan by pulling out the rubber plug. Silicon sealant is applied around the rubber plug, but the rubber plug is easily removed by pulling out the bottom of it.
   - (Do not damage or pull out by using sharp-edged articles such as a cutter. Do not remove or damage the rubber plug bottom insulator when reassembling.)
   - Check to ensure that the water hole is not clogged.
6. Removing Drain Pan
   - Remove the four screws fixing the drain pan onto the indoor unit.
   - Remove the drain pan by pulling it downwards.

NOTE:
- *Do not use sharp-pointed articles such as a screwdriver for fixing the rubber plug.*
- *After fixing the rubber plug, there must be 2 - 3mm clearance from the drain pan.*

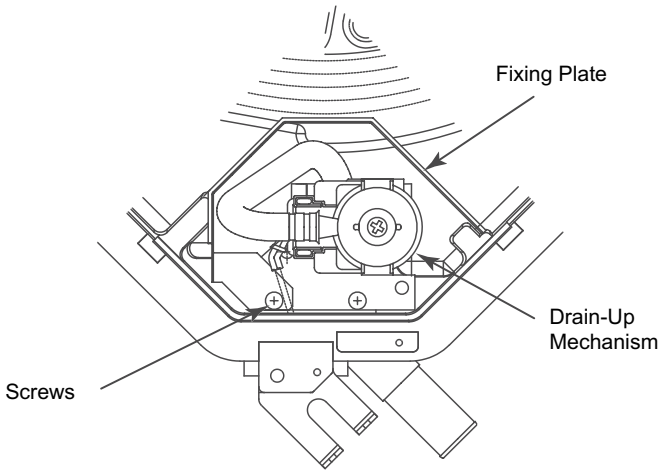


A : Drain Pan Setscrew
B : Screw for Cable Holder

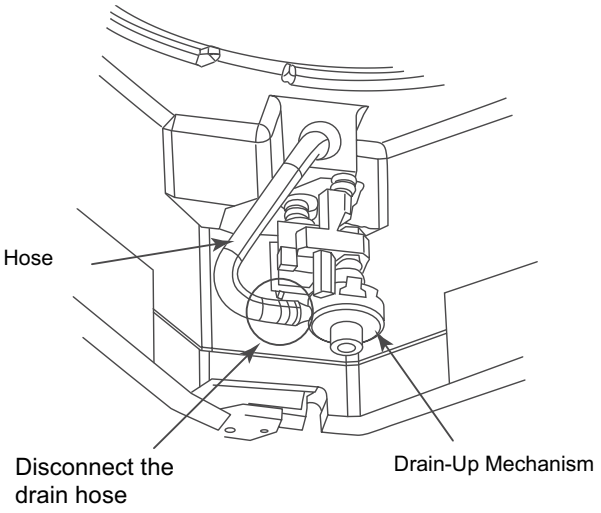
WARNING: *TURN OFF all the main switches*

10.5.9. REMOVING THE DRAIN-UP MECHANISM

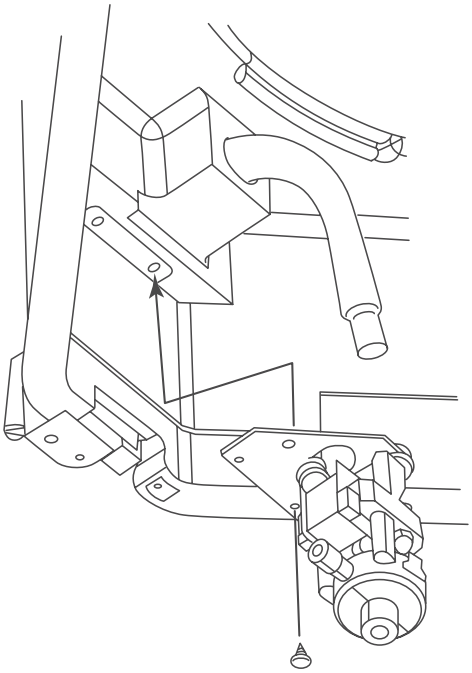
1. Remove the drain pan according to the item "Removing the Drain Pan".



2. Remove the hose band and remove the drain hose.
3. Remove screw of earth wiring.



4. Hold the drain-up mechanism and remove the screw of the fixing plate for the drain-up mechanism.



NOTE:
When reassembling, insert the drain hose fully to the end of the drain pump.

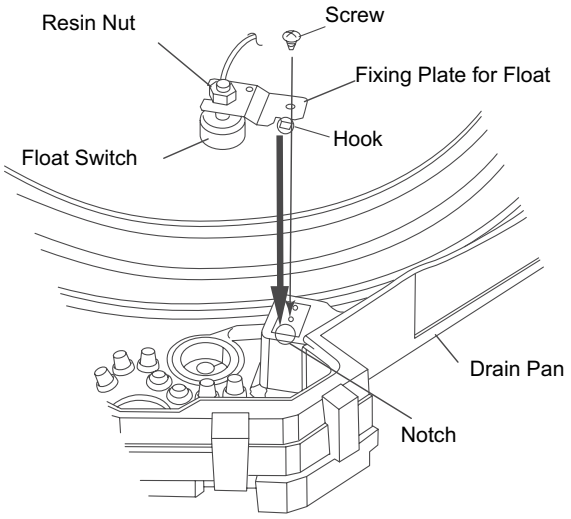
WARNING: *TURN OFF all the main switches*

10.5.10. REMOVING THE FLOAT SWITCH

1. Remove the drain pan according to “Removing Drain Pan”.
2. Removing Float Switch:
   – The float switch is located at the rear side of the drain pan.
   – Remove the screw fixing the float fixing plate onto the drain pan.

NOTE:
When reassembling, ensure to fit the hook with the notch and screw up.

3. Loosen the resin nut of the float switch and remove the float switch from the fixing plate.



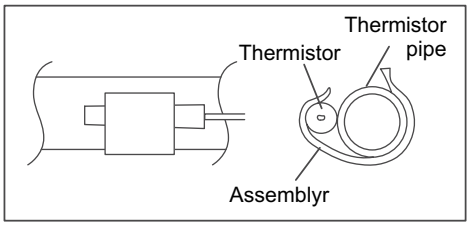
NOTE:
When reassembling, the tightening torque for the resin nut shall be within the range of 0.3 Nm – 0.4 Nm.
If the tightening torque is hither than this, the resin nut will be damaged.

WARNING: *TURN OFF all the main switches*

10.5.11. REMOVING THE THERMISTOR FOR LIQUID PIPE AND GAS PIPE

1. Remove the optional air panel according to the item "Removing the Optional Air Panel".
2. Remove the bell-mouth according to No.3 of the item "Removing the Fan Runner and Fan Motor".
3. Remove the drain pan according to the item "Removing the Drain Pan".
4. Remive the partition plate for evaporator fixing the heat exchanger (remove five screws).
5. Removing thermistors for liquid pipe and gas pipe:
   Remove the butyl sheet applied to each thermistor, and remove the thermistors for the liquid pipe and the gas pipe. The thermistors are fixed with the thermistor holders.

   Details of assembly:



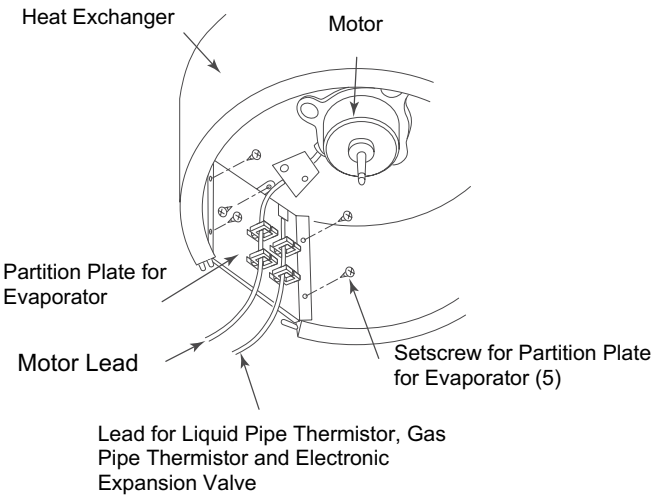
6. Removing the coil for electronic expansion valve.
   Remove the butyl sheet applied to the electronic expansion valve.
7. Prepare two spanners. Hold the part of the valve body with one spanner and loosen the lock nut with another spanner by turning the lock nut counterclockwise.

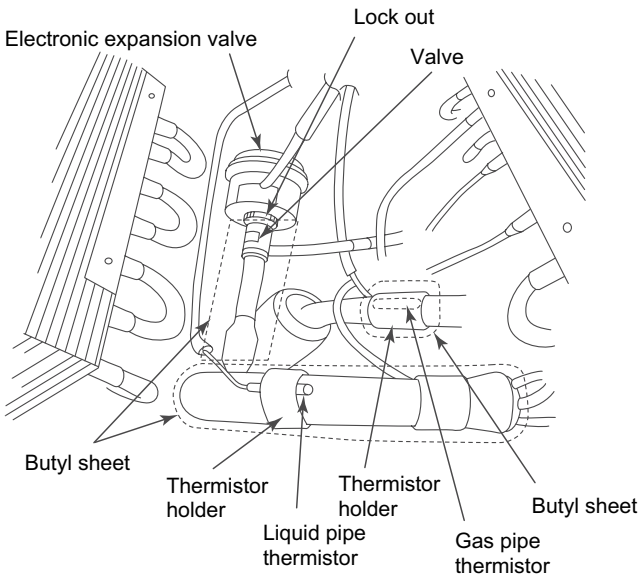
NOTE:
Do not hold the motor part when loosening the lock nut by spanners. The base of the drive part may turn idle and be broken.

8. Turn the lock nut by a few turn, and the drive part is separated from the screw and can be removed.
9. Prepare the new drive part for replacement (servicing part) with the position of the driver (drive screw) already adjusted.

NOTE:
During replacement work, pay attention to the separation part and prevent the dust, foreign particle, etc. from entering into the separation part. (The exposed part by separation is the mechanical part of the valve.)
Do not damage the junction part of the valve with the tools.

10. Put the drive part onto the valve body, hold them with their axes matching and attach the lock nut to the screw part of the valve body.
11. Tighten the lock nut with spanner after tightening lightly by hand.
    The tightening torque must be within the range of:
    12 Nm – 15 Nm.



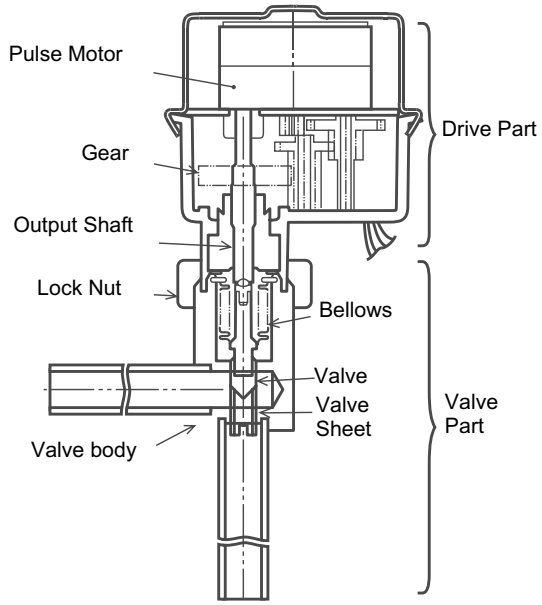


WARNING: *TURN OFF all the main switches*

NOTE:
Do not apply strong forces such as the rotating torque and the bending load to the motor by holding the motor by hand when tightening the lock nut.
The direction of the eccentric part of the motor is assembled as the eccentric part of the valve body, the alteration of this direction do not affect the open/close function of the valve.
Therefore, the adjustment of the direction of the motor part is not required if the position of the motor is moved toward the rotating direction after replacement as shown in the right figure.

12. After completion of the replacement, attach the electronic expansion valve in the reverse procedures for removing. Apply the butyl sheet firmly.

NOTE:
Ensure to check that the cables do not touch the fun runner after assembling.



Expansion Valve

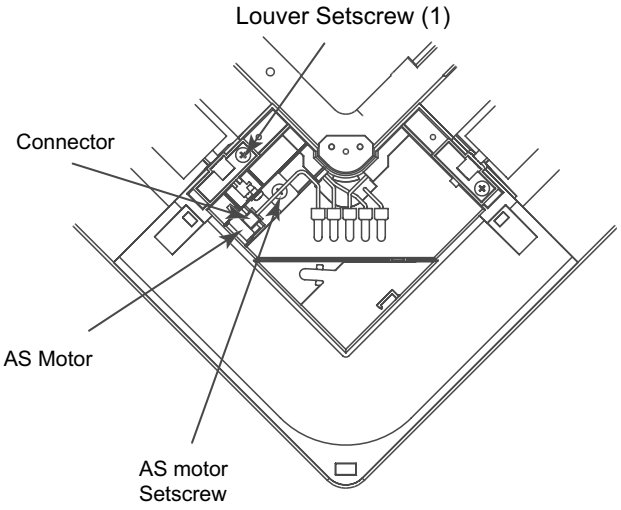
Adjustment of direction is not required.
(However, pay attention not to touch the pipes or the drain pan.)

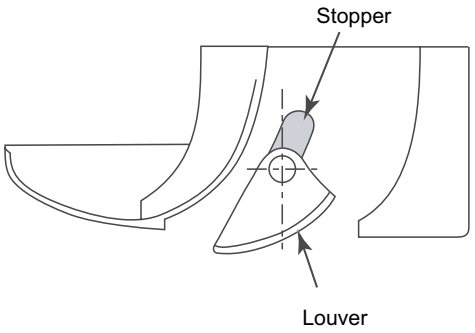
Direction of Drive Part

WARNING: *TURN OFF all the main switches*

10.5.12. REMOVING THE AUTOMATIC LOUVER MOTOR

1. Remove the optional air panel according to the item "Removing the Optional Air Panel".
2. Disconnect the connecter connected to the AS motor.
3. Remove one screw fixing the louver and one(1) screw fixing the AS motor.
4. Remove the AS motor by pulling out with the louver, and then sliding it.
5. After changing the AS motor, reassemble the louver with adjusting the stopper's position as shown in the right figure. At this time, the D cut part of the AS motor shaft must coincide with the D cut part of the louver.





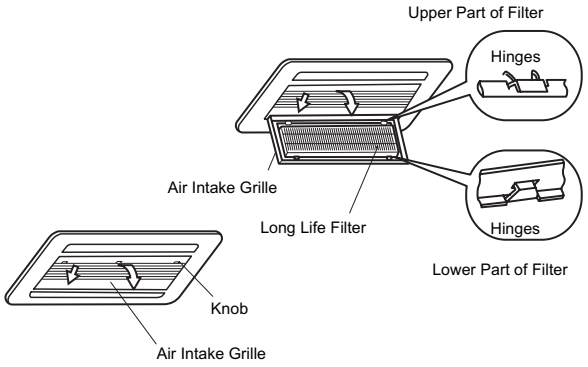
WARNING: *TURN OFF all the main switches*

10.6. RCD

2-way cassette

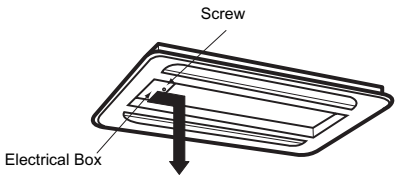
10.6.1. REMOVING THE LONG-LIFE FILTER AND THE AIR INLET GRILLE

1. The long-life filter is located inside of the air inlet grille. You can open the air inlet grille by pushing the knob as shown below.
2. Detach the filter after opening the air inlet grille. You can remove the filter from the air inlet panel by supporting the louver side of the air inlet grille and the filter, and by unhooking the grille from the extrusion part.
3. You can remove the air inlet grille by releasing the chain of the air inlet grille, lifting the chain upwards, and then drawing the chain towards you.



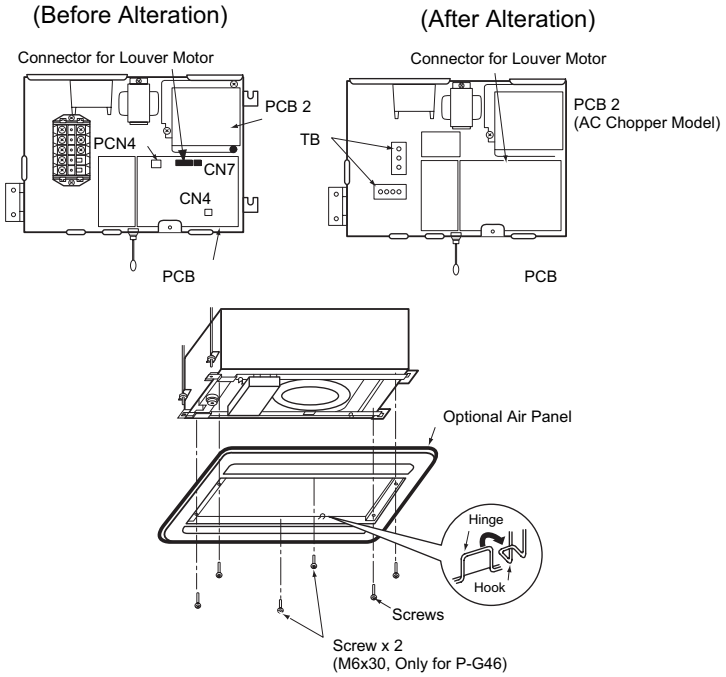
10.6.2. REMOVING THE ELECTRICAL BOX PANEL

If you open the air inlet grille, you can see the electrical box. Loosen one screw that fix the electrical box panel and remove the panel.



10.6.3. REMOVING THE OPTIONAL AIR PANEL

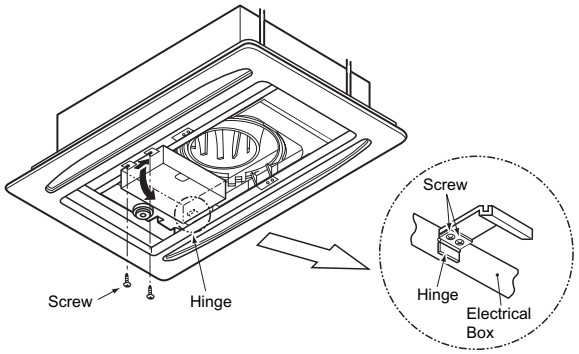
1. Remove the electrical box panel by opening the air inlet grille.
   Disconnect the connector (CN17) for the auto-louver on the indoor unit PCB.
2. Remove the air inlet grille from the optional air panel.
   Remove the four screws that fix the optional air panel.
3. Remove the optional air panel after unhooking the hinge off the hooks at the two positions near the drain pan.



WARNING: *TURN OFF all the main switches*

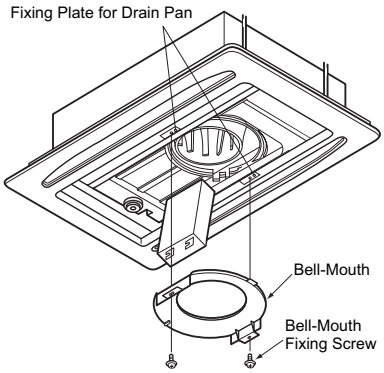
10.6.4. REMOVING THE FAN RUNNER AND THE FAN MOTOR

1. Remove the optional air panel according to the section "Removing the Optional Air Panel".
2. Removing the Electrical Box.
   a. Disconnect the connectors for each wire.
   b. Remove the two screws that fix the electrical box and turn the electrical box downwards by approximately 90°. (The electrical box is hung by the hinge. Do not remove the fixing screw for the hinge).

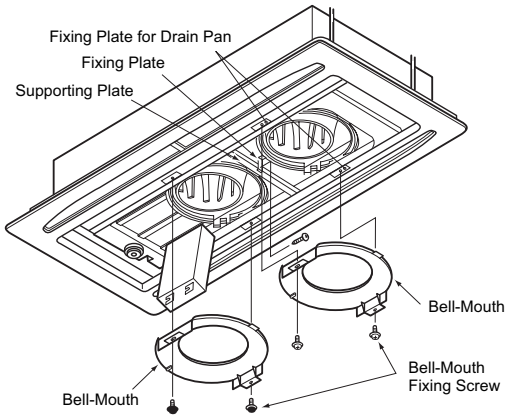


3. Removing the Bell Mouth
   Remove the fixing plate after removing one screw that fix the fixing plate on the support plate of the indoor unit.
   (For 4.0 and 5.0HP)
   Remove the bell mouth by removing the two screws that fix the bell mouth onto the fixing plate for the drain pan of the indoor unit.
   * Q'ty of Bell Mouth: 1 (RCD-1.5 to 3.0FSN)
     2 (RCD-4.0 to 5.0FSN)

RCD-1.5 to 3.0 FSN

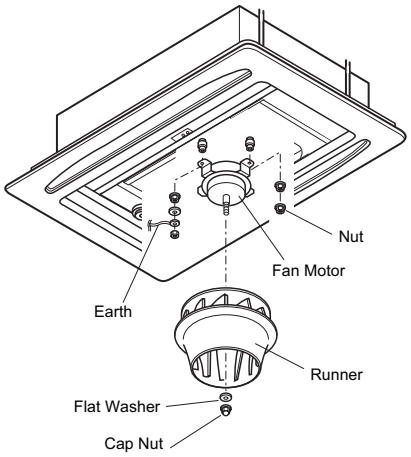


RCD-4.0 to 5.0 FSN



WARNING: *TURN OFF all the main switches*

4. Remove the fan runner and the fan motor
   Remove the fan runner after removing the cap nut and the washer that fixes the fan runner.
   – Disconnect the ground wire for the fan motor.
   – Remove the four nuts that fix the fan motor and remove the fan motor.
   (When you are reassembling, the required tightening torque for the cap nut is approximately 8N-m (80kg-cm).
   * Qty of the Fan Runner and the Fan Motor:
   Each 1 (RCD-1.5 to 3.0FSN)
   Each 2 (RCD-4.0 to 5.0FSN)

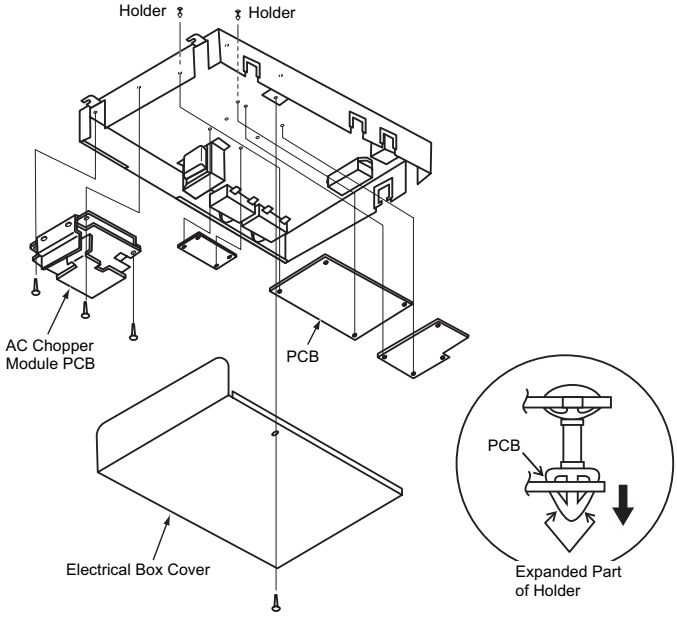


10.6.5. REMOVING THE PRINTED CIRCUIT BOARD (PCB)

1. Remove the air inlet grille according to the section "Removing the Long-Life Filter and the Air Inlet Grille".
2. Remove the electrical box panel according to the section "Removing the Electrical Box Panel".
3. Pull out the PCB by pinching the expanded part of the PCB holders (which hold the PCB at four positions) by means of long-nose pliers.
4. Remove the three fixing screws for the AC chopper.
   (When you are reassembling, pay attention not to squeeze, because the sealed ground wire and the transformer ground wire are commonly squeezed by one screw).

NOTE:

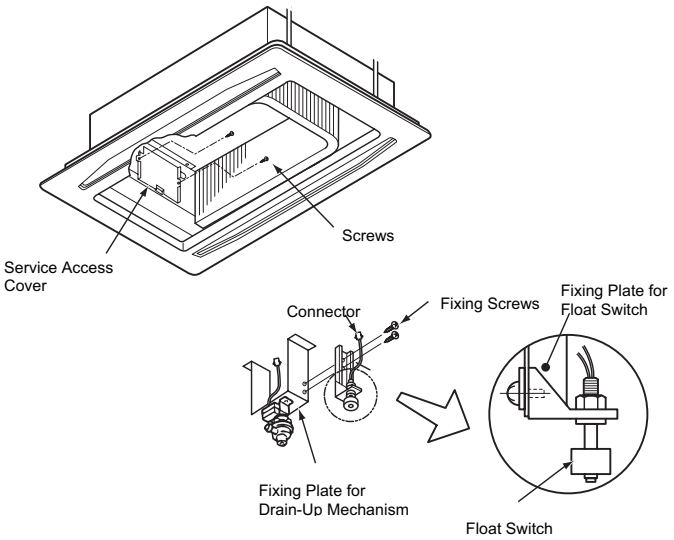
Do not touch the electrical components on the PCB. If you apply a great force to the PCB, the PCB will become faulty.



WARNING: *TURN OFF all the main switches*

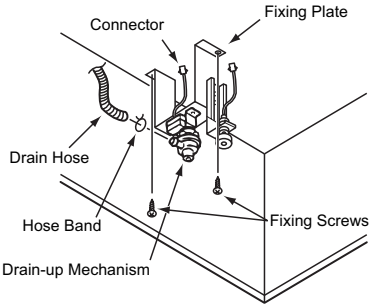
10.6.6. REMOVING THE FLOAT SWITCH

1. Remove the air inlet grille according to the section Removing the Long-Life Filter and the Air Inlet Grille".
2. Remove the bell mouth according to the section "Removing the Fan Runner and the Fan Motor".
3. Remove the panel after removing the two fixing screws for the panel of the service access hole near the pipes inside the unit.
4. Removing the float switch
   Disconnect the connectors and remove the float switch after removing two screws which fix the fixing plate for the float switch onto the fixing plate for the drain-up mechanism.



10.6.7. REMOVING THE DRAIN-UP MECHANISM

1. Remove the air inlet grille according to the section "Removing the Long-Life Filter and the Air Inlet Grille".
2. Remove the bell mouth according to the section "Removing the Fan Runner and the Fan Motor".
3. Remove the drain pan according to the section "Removing the Drain Pan".
4. After disconnecting the wire connector, remove the two fixing screws for the fixing plate for the drain-up mechanism. First support the drain-up mechanism by hand in order not to drop the drain-up mechanism. Then, remove the hose band from the drain hose. Then, disconnect the drain hose, and finally remove the drain-up mechanism.

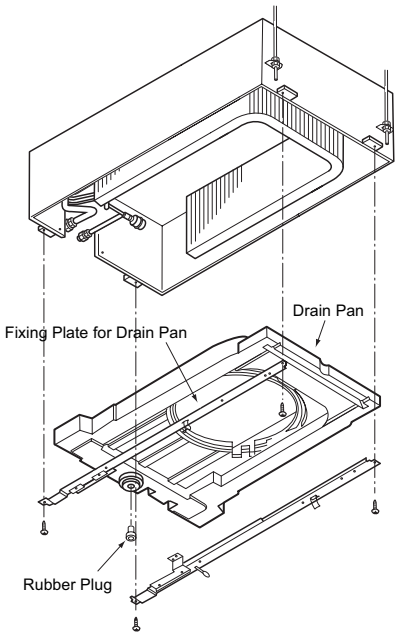


WARNING: *TURN OFF all the main switches*

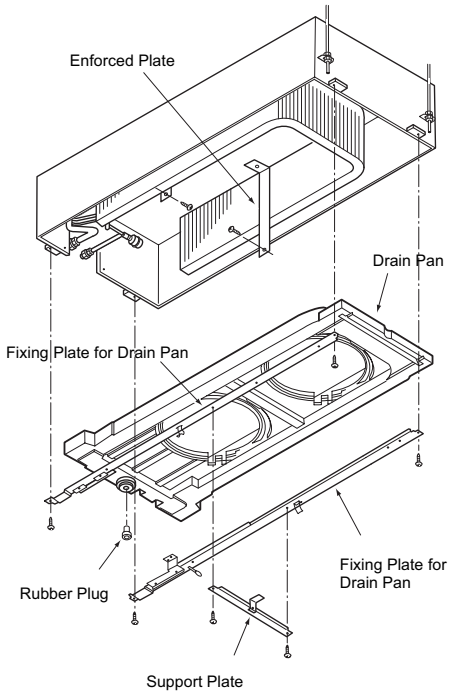
10.6.8. REMOVING THE DRAIN PAN

1. Remove the air inlet grille according to the section "Removing the Long-Life Filter and the Air Inlet Grille".
2. Open the electrical box panel according to the section "Removing the Electrical Box Panel". Disconnect the connect wire between the indoor unit and the outdoor unit, the electrical wiring for the electrical box and the connectors inside of the electrical box.
3. Remove the bell-mouth according to the section "Removing the Fan Runner and the Fan Motor".
4. Discharge the drain water on the drain pan by removing the rubber plug. The sealing agent is used around the rubber plug. However, you can remove the rubber plug by pulling out the rubber plug. Do not scratch the rubber plug with a cutter and others. Make sure that the water hole is not clogged by pricking the water hole with a pencil.
5. Removing the drain pan:
   - Remove two screws that fix the enforced plate onto the fixing plate for the drain pan. Remove the two screws that fix the support plate onto the fixing plate for the drain pan and remove the support plate. (For RCD-4.0FSN and RCD-5.0FSN)
   - Remove the two fixing plates for the drain pan.
   - Remove the drain pan.

RCD-1.5 to 3.0 FSN



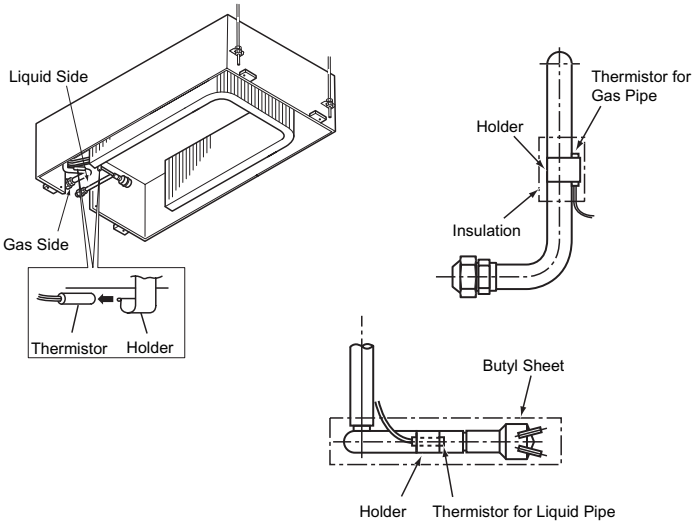
RCD-4.0 to 5.0 FSN



WARNING: *TURN OFF all the main switches*

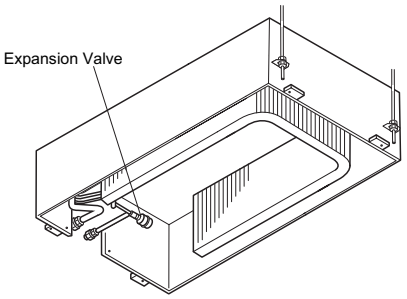
10.6.9. REMOVING THE THERMISTOR FOR LIQUID PIPE AND GAS PIPE

1. Remove the optional air panel according to the section "Removing the Optional Air Panel".
2. Remove the bell mouth according to the section "Removing the Fan Runner and the Fan Motor".
3. Remove the drain pan according to the section "Removing the Drain Pan".
4. Remove the insulation material for the pipe, remove the thermistor holder from the gas piping and remove the thermistor for the gas pipe.
5. Remove the butyl sheet, remove the thermistor holder from the liquid piping and remove the thermistor for the liquid pipe.



10.6.10. REMOVING THE ELECTRONIC EXPANSION VALVE COIL

1. Remove the optional air panel according to the section "Removing the Optional Air Panel".
2. Remove the fan assembly according to the section, "Removing the Fan Runner and the Fan Motor".
3. Remove the drain pan according to the section "Removing the Drain Pan".



4. Remove the butyl sheet at the electronic expansion valve.
5. Prepare two spanners (#19 and #14). Hold the part of the valve body with one spanner and loosen the lock nut with another spanner by turning the lock nut counterclockwise.

NOTE:

Do not hold the motor part when you are loosening the lock nut by means of a spanner. The base of the drive part may turn idle and may break.

6. Turn the lock nut by a few turns. Then, the drive part separates from the screw and you can remove the drive part.
7. Prepare the new drive part for replacement (service part) with the position of the driver (drive screw) already adjusted.

NOTE:

During the replacement work, pay attention to the separation part and prevent the dust, the foreign particles and others from entering the separation part. (The part that is exposed by the separation is the mechanical part of the valve.) Do not damage the junction part of the valve with the tools.

8. Put the drive part onto the valve body, hold the drive part and the valve body with their axes matching and attach the lock nut to the screw part of the valve body.

WARNING: *TURN OFF all the main switches*

9. Tighten the lock nut with a spanner after tightening lightly by hand. The tightening torque should be within the range of 12Nm (120kg-cm) to 15Nm (150kg-cm).

NOTE:

Do not apply great forces, such as the rotating torque and the bending load, to the motor by holding the motor by hand when you are tightening the lock nut.
The direction of the eccentric part of the motor is assembled as the eccentric part of the expansion valve. Although the motor is directed toward the counter direction of the fittings for piping at the valve body, the alteration of this direction does not affect the open/close function of the valve. Therefore, the adjustment of the direction of the motor part is not required if the position of the motor is moved toward the rotating direction after the replacement, as shown below.
However, make sure that the direction of the motor for the coil of the electronic expansion valve does not touch other piping and the side plate of the electrical box.

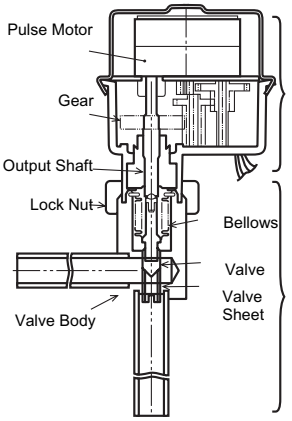


Fig. 1 Expansion Valve

Adjustment of direction is not required

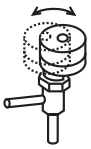
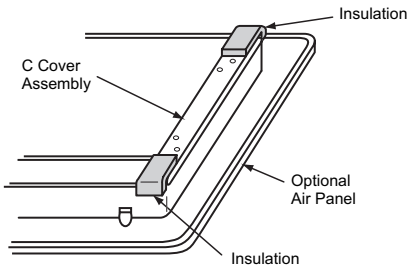


Fig. 2 Direction of Drive Part

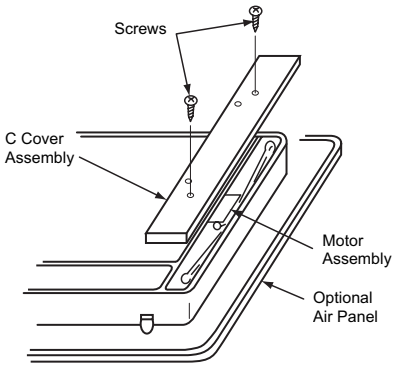
10. After finishing the replacement, attach the electronic expansion valve by performing in reverse order the procedure for removing the electronic expansion valve.

10.6.11. REMOVING THE AUTOMATIC LOUVER MOTOR

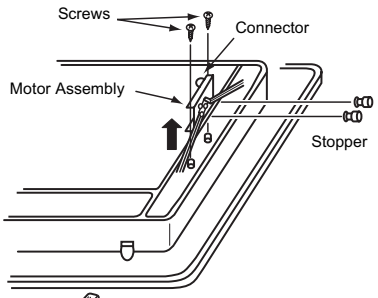
1. Remove the optional air panel according to the section "Removing the Optional Air Panel".
2. Remove the insulation material that is mounted with the adhesive at both sides of the C panel assembly.



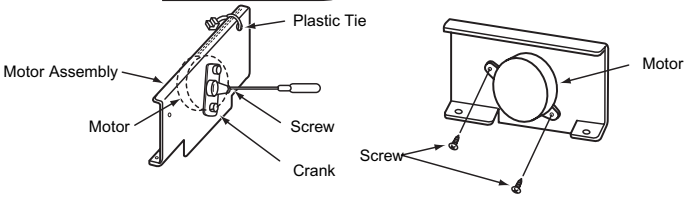
3. Remove the two screws that fix the C panel assembly and remove the C panel assembly from the optional air panel.



4. Remove the two screws that fix the motor assembly and remove the two stoppers by lifting the motor assembly upwards (to the arrow direction) by hand.
You can remove the stopper by pulling the stopper. You can remove the motor assembly by removing the connector at the same time.



5. Remove one screw that fixes the crank and cut the plastic tie that fixes the motor cord.
Remove the motor after removing the two fixing screws.

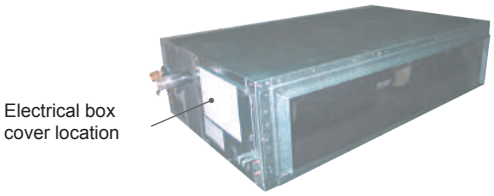


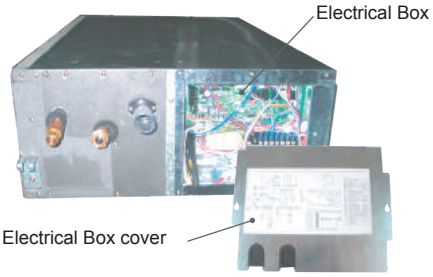
10.7. RPI - IN-THE-CEILING TYPE

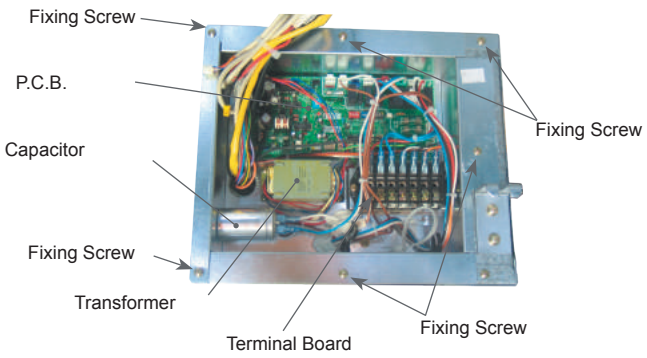
RPI-2.0~6.0 FSN1E

10.7.1. REMOVING THE ELECTRICAL BOX AND ELECTRICAL PARTS

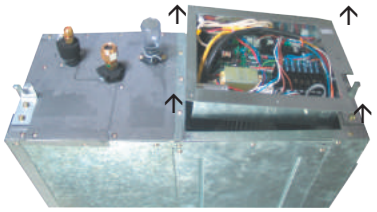
1. Remove Electrical Box cover, for accessing the electrical components.







2. It is possible to remove Electrical Box from the unit by taking out the attaching screws.

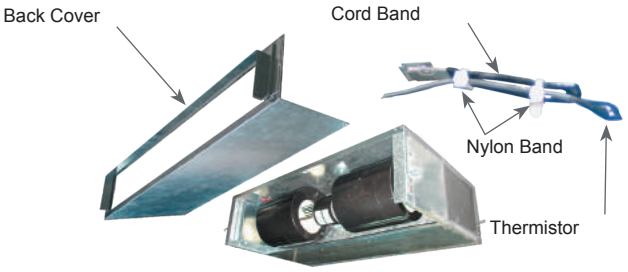

(Remove Electrical Box)

10.7.2. REMOVING INLET AIR THERMISTOR

NOTE:
To disconnect this component properly from the PCB, see the Electrical Wiring Diagram chapter of this Manual.

1. Remove the screws that fix the Back Cover.

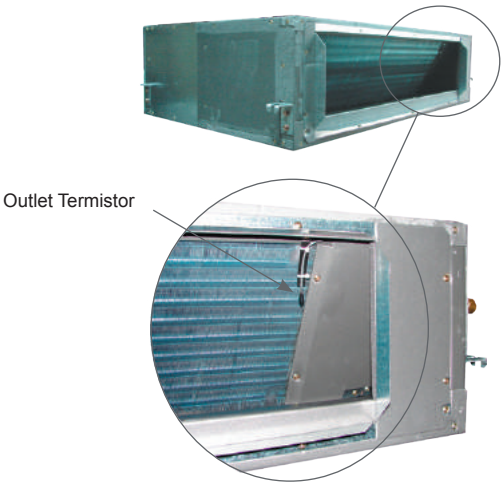
   The thermistor is located as shown in the detail



10.7.3. REMOVING THE OUTLET AIR THERMISTOR

NOTE:
To disconnect this component properly from the PCB, see the Electrical Wiring Diagram chapter of this Manual.

1. The thermistor is located on the outlet side as shown in the detail.

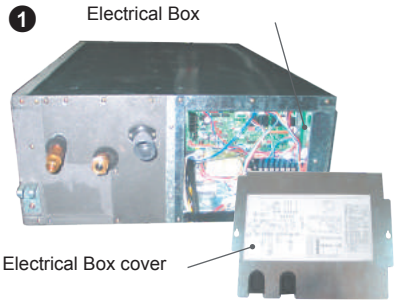


10.7.4. REMOVING THE LIQUID AND GAS PIPE THERMISTORS

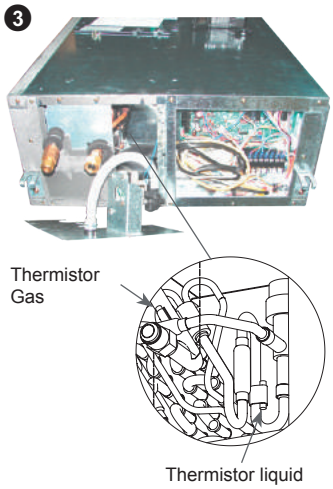
NOTE:
To disconnect this component properly from the PCB, see the Electrical Wiring Diagram chapter of this Manual.

Cover the Thermistors with the Cork Tape or Pipe Insulation according to each location. Both materials are factory supplied. Replace them if damaged during the servicing.

1. Remove the Electrical Box Cover.
2. Remove the Service Cover.



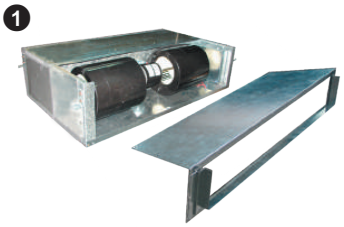
3. Liquid and Gas Thermistors are fixed by Special Clamp on the cuper pipe.
   - Liquid Thermistor is coverd by Cork Tape
   - Gas Thermistor is covered by Pipe Insulation.

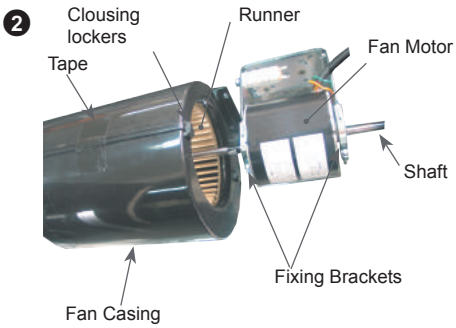


10.7.5. REMOVING THE FAN PARTS

Parts list: (Fan Motor / Fan Casing / Runner).

1. Perform step 1 from point 10.7.2 of this chapter.
2. Remove the Tape located on the center of the Casing, push clousing lockers and remove the half part of the Casing.
3. Take out the screws from the Fixing Brackets, and remove Fan motor together with the Fan Runners carefully.
4. Loosen the screws that fix Fan Runners from the shaft.
5. In case of removing the whole Fan Caing, it shall be removed the second half of the fan Casing by removing the screws which fix it to the Fan Motor Stay.

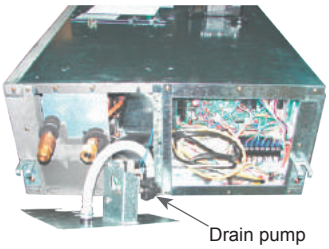


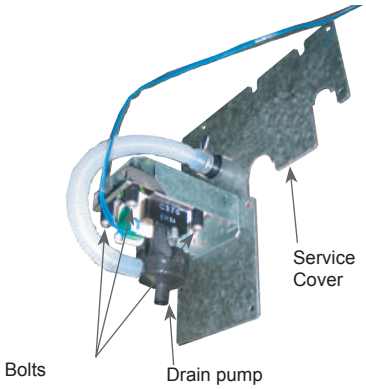


10.7.6. REMOVING THE DRAIN PUMP

NOTE:
To disconnect this component properly from the PCB, see the Electrical Wiring Diagram chapter of this Manual

1. Perform steps 1 and 2 from point 10.7.4 of this chapter.
2. Take out the Drain Pump from the Drain Pump support by removing the bolts.
3. After installing the new Draing Pump seal properly the Draing Pipe joints.





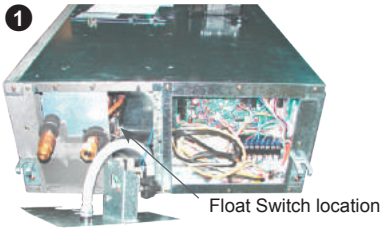
NOTE:
If a new Drain Pump has been installed, is necessary to take out the Electrical Box from the unit for wiring the Drain Pump to the PCB.

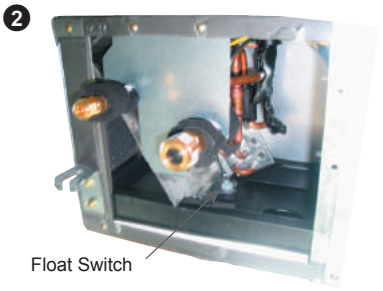
See point 10.7.1 of this chapter to remove electrical box from the unit.

10.7.7. REMOVING THE FLOAT SWITCH

NOTE:
To disconnect this component properly from the PCB, see the Electrical Wiring Diagram chapter of this Manual

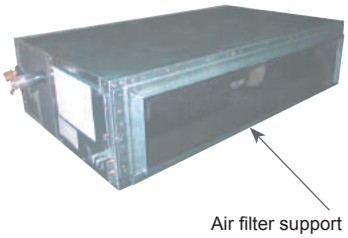
1. Perform steps 1 and 2 from point 10.7.4 of this chapter.
2. Loosen the screws that fix it to the stay.

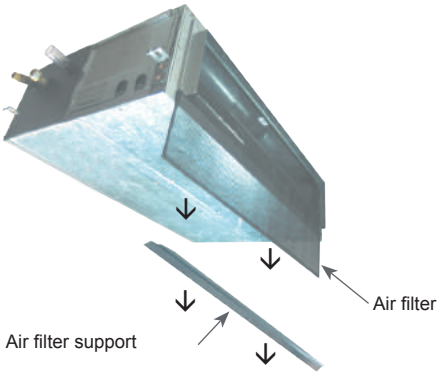




10.7.8. REMOVING THE AIR FILTER

1. Take out the Air Filter Support by removing the screws.
2. Slide down the air filter.





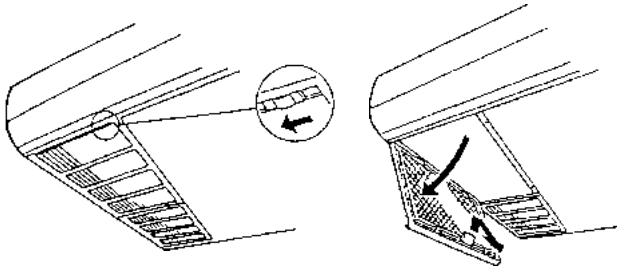
WARNING: *TURN OFF all the main switches*

10.8. RPC

Ceiling type

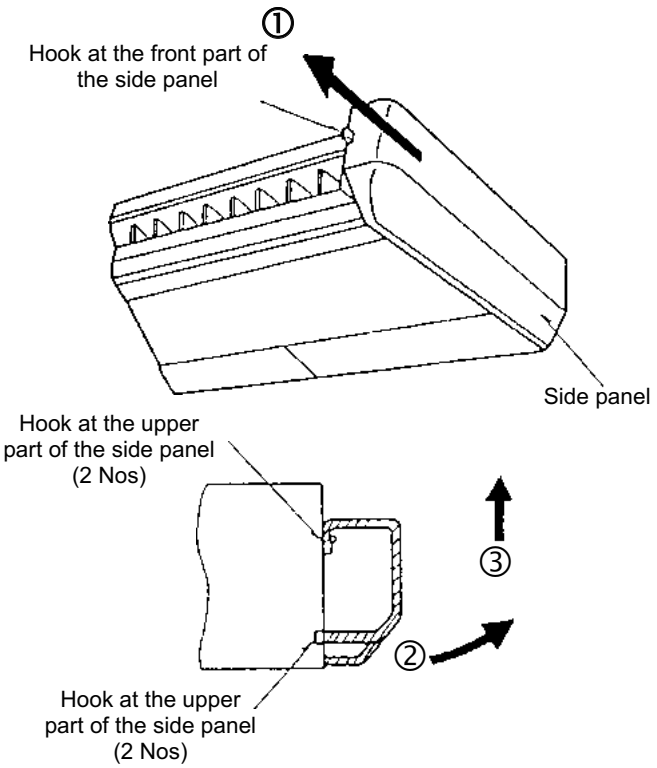
10.8.1. REMOVING THE AIR FILTER

1, The air filter is located inside of the air inlet grille. Remove the air filter after opening the air inlet grilles.
2. Push the knobs of the air inlet grille backwards.
3. Open the air inlet grille downwards.
4. By lifting up the knob, you can remove the filter.



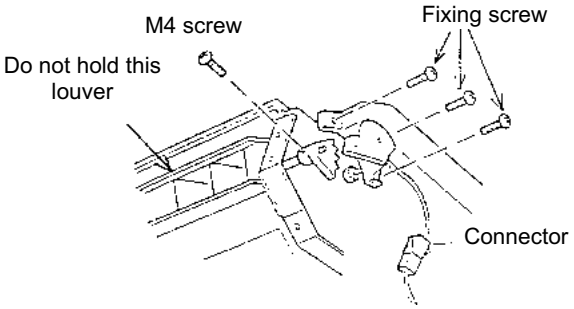
10.8.2. REMOVING THE SIDE PANEL

5. Pull the side panel towards you.
6. Unhook the hook at the lower part of the side panel.
7. Lift up the side panel.



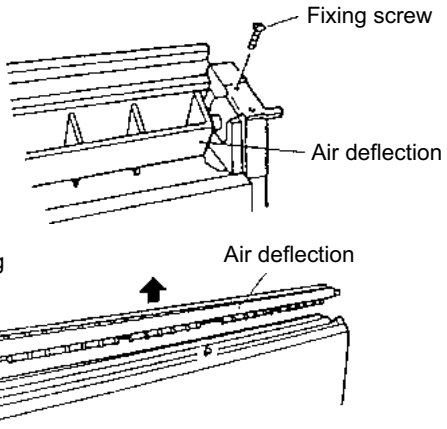
10.8.3. REMOVING THE DISCHARGE AIR GRILLE

1. Remove the side panel according to the section "Removing the Side Panel".
2. Remove the crank assembly that is mounted on the right-side shaft of the air deflector.



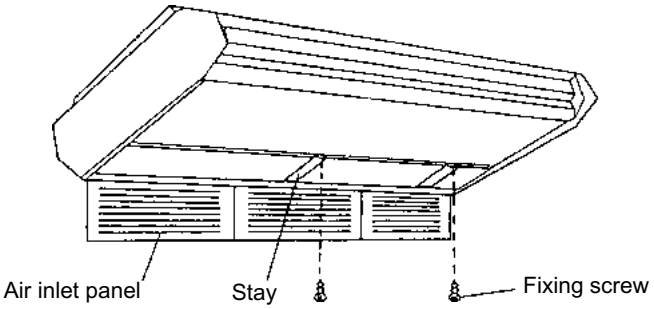
WARNING: *TURN OFF all the main switches*

3. Pull out the deflector including the bearing after removing the four fixing screws at the right and the left.

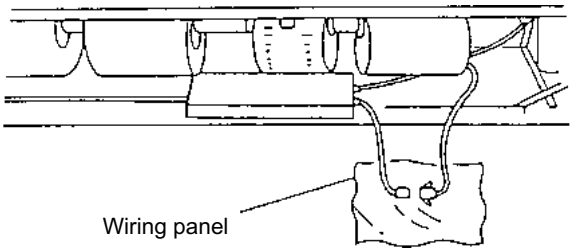


10.8.4. REMOVING THE FAN MOTOR

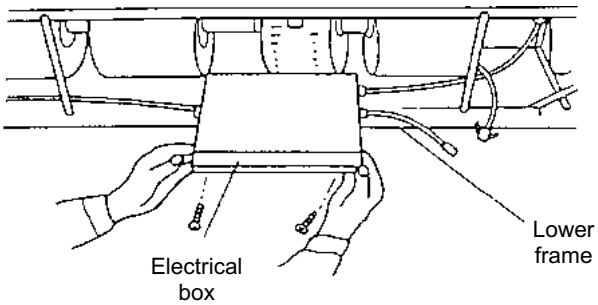
1. Open the air inlet grille according to the section "Removing the Air Filter".
2. Remove the stay at the air inlet.



3. Disconnect the connector for the indoor fan motor.



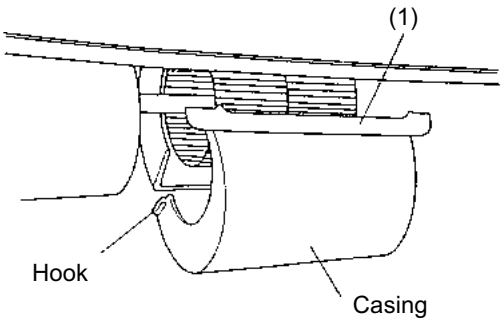
4. Hook the electrical box on the lower frame after removing the screws that fix the electrical box.



NOTE:

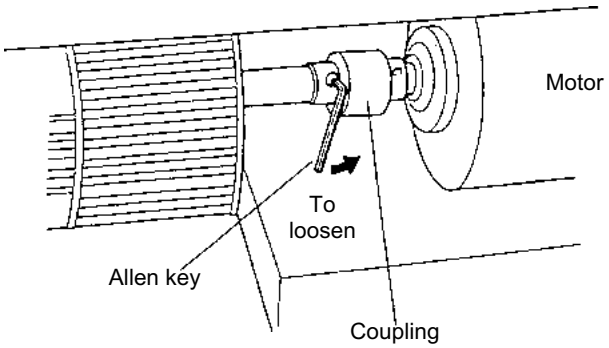
During this work, support the electrical box by hand and make sure not to drop the electrical box.

5. Remove the casing (1) by pressing the hook part at the four positions towards the inner side.

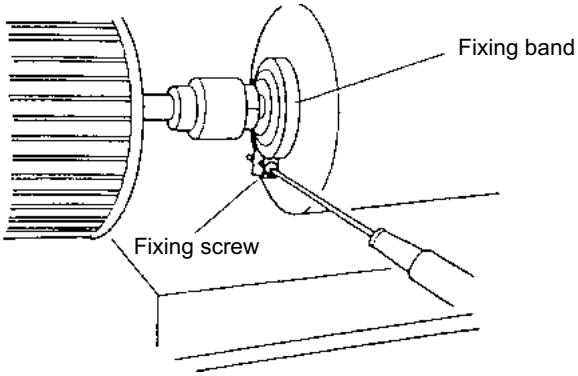


WARNING: *TURN OFF all the main switches*

6. Loosen the screws by means of a hexagon wrench.

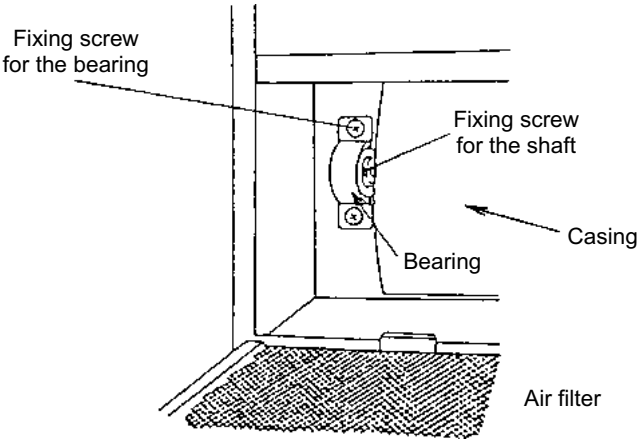


7. After removing the fixing band, remove the fan motor by sliding the fan motor backwards. Pay attention not to drop the fan motor.



10.8.5. REMOVING THE BEARING

1. Remove the side panel according to the section "Removing the side panel".
2. Loosen the two screws that fix the bearing and the shaft by means of a hexagon wrench.
3. Remove the bearing after removing the two fixing screws (M8).



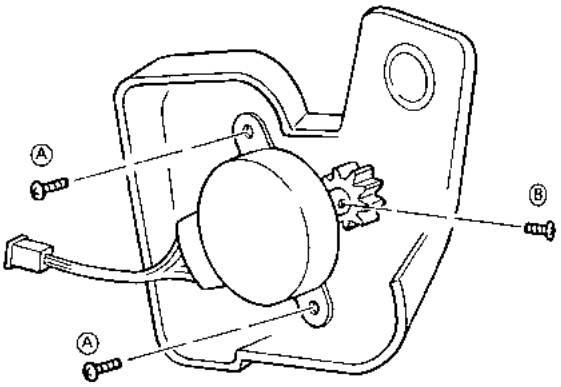
10.8.6. REMOVING THE COUPLING

1. Remove the side panel according to the section "Removing the Side Panel".
2. Separate the casing into two pieces according to the section "Removing the Fan Motor".
   Loosen the screw for the coupling by means of a hexagon wrench.
3. Remove the M8 screw that fixes the bearing, according to the section "Removing the Bearing".
4. Remove the coupling after removing the shaft and the turbo fan assembly.

WARNING: *TURN OFF all the main switches*

10.8.7. REMOVING THE AUTOMATIC LOUVER MOTOR

1. Remove the right-side panel according to the section "Removing the Side Panel".
2. Remove the M4 screws and remove the AS motor assembly from the right shaft of the discharge air grille. Pay attention not to damage the AS Motor assembly.
3. Remove the two screws (A) that fix the motor for the auto-louver and remove the motor from the AS Motor fixing plate. Remove one screw (B) that fixes the shaft of the motor for the auto-louver and the pinion AS.

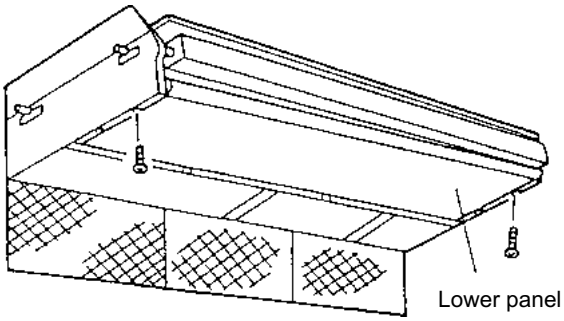


NOTE:

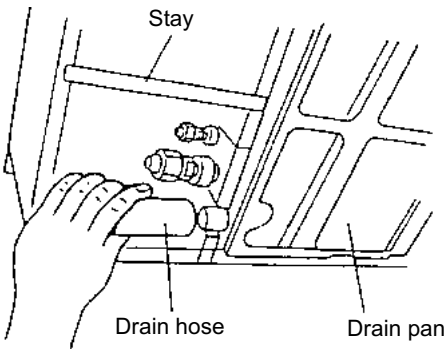
When you are assembling, tighten the two screws (A) with a torque of 0.8Nm (8kg-cm) and one screw (B) with a torque of 0.4 Nm (4kg-cm) by means of a torque wrench.

10.8.8. REMOVING THE THERMISTORS FOR LIQUID PIPE AND GAS PIPE

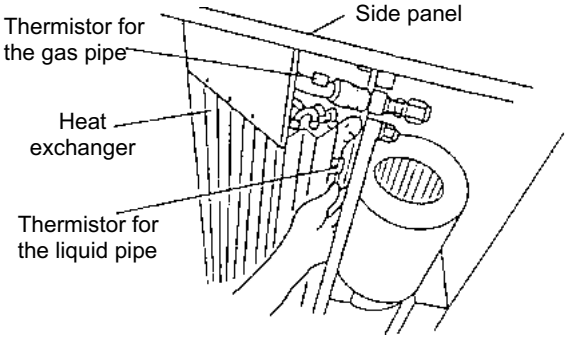
1. Remove the right-side panel and the left-side panel according to the section "Removing the Side Panel".
2. Remove the lower panel.



3. Remove the drain pan after disconnecting the drain hose.



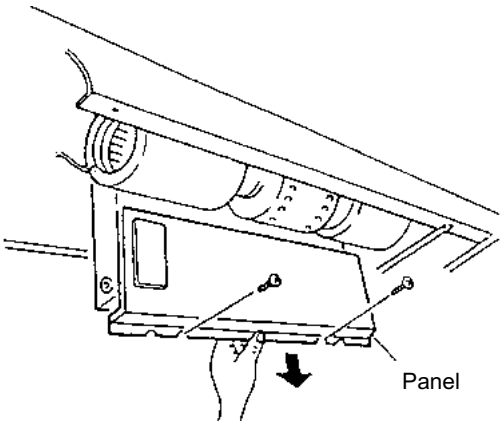
4. Remove the thermistors for the liquid pipe and the gas pipe.



WARNING: *TURN OFF all the main switches*

10.8.9. REMOVING THE PRINTED CIRCUIT BOARD (PCB)

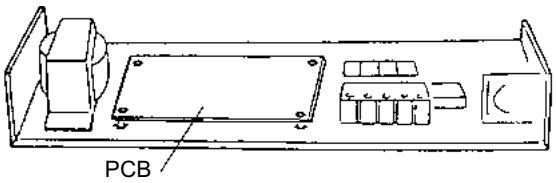
1. Open the air inlet panel according to the section "Removing the Air Filter".
2. Disconnect the wiring connector for the fan motor.
3. Turn the electrical box according to item 4 of the section "Removing the Fan Motor" and hook the electrical box at the lower frame.
4. Remove the panel after removing the two screws that fix the electrical box panel.



NOTE:

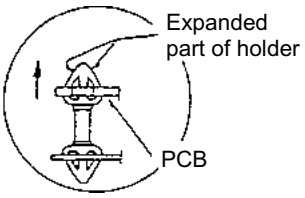
During this work, support the electrical box and make sure not to drop the electrical box.

5. Four holders support the PCB. Pinch the expanded part of the holder by means of long-nose pliers.



NOTE:

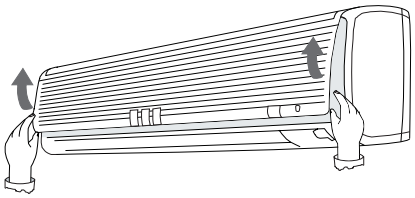
Do not touch the electrical components. Do not apply a great force to the PCB. If you apply a great force, the PCB will become faulty.



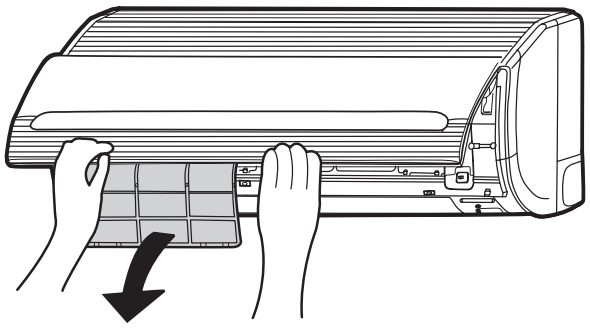
10.9. RPK-1.5/2

10.9.1. REMOVING THE AIR FILTER

1. Pull up the right side and the left side of the air inlet grille as shown in the figure.

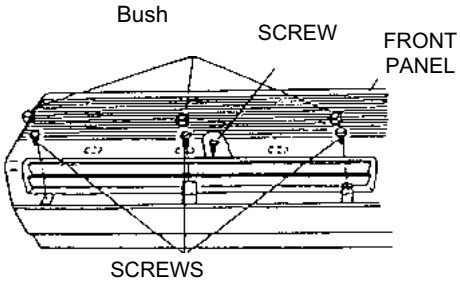


2. Pull down the air filter after lifting the grille and remove the air filter from the hinge.

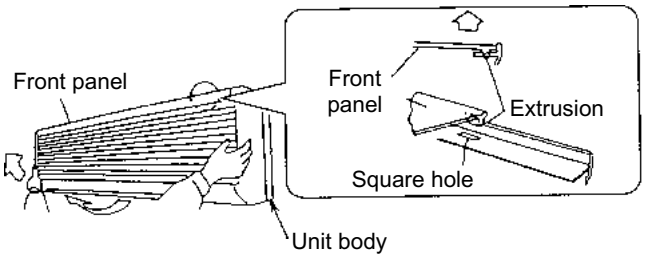


10.9.2. REMOVING THE FRONT PANEL

1. Press the "PUSH" marks at both ends of the front panel and open the suction grille by pulling toward the front side.
2. Remove one screw at the center of the front panel. After removing the screw, close the front panel once.
3. Remove the three bushes at the louver part of the air outlet and remove three screws.



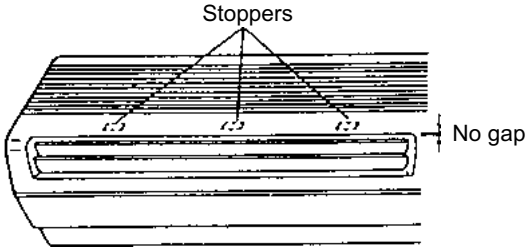
4. Hold both sides of the front panel, pull the front panel toward the front side slowly and lift up the front panel while you pay attention not to touch the louver at the air outlet.
5. Lift up the front panel slightly. Then, the three hooks at the upward part of the front panel are detached from the holes of the unit body and you can remove the front panel toward the front side.



NOTE:

DO NOT hit the front panel when you are removing the front panel. If you do so, you may break the unit body.

6. For attaching the front panel, first attach the front panel at the air outlet side. Then, attach the three hooks at the upper part of the front panel.
7. Open the front panel as the procedure (1) and fix the screw (1 piece) at the center of the front panel.
8. There are three stoppers at the inner side of the front panel. Press the hook part from the front side and make sure that there is no gap between the front panel and the unit body.



NOTE:

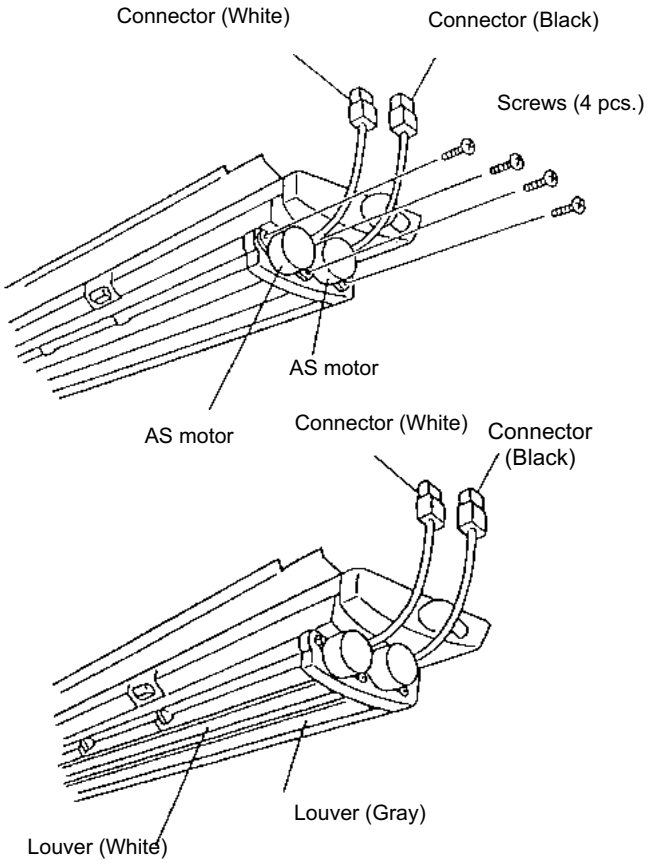
If there is a gap between the front panel and the air outlet, the gap may cause an air leakage and dew may appear at the front panel. Then, the dew may drop.

9. After attaching the front panel, tighten the three screws at the lower part of the air outlet and cover the three screws with the bushes.

WARNING: *TURN OFF all the main switches*

10.9.3. REMOVING THE MOTOR FOR THE AUTOMATIC LOUVER

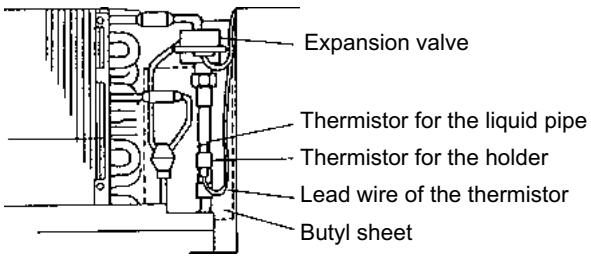
1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove the electrical box according to the section "Removing the Electrical Box Panel".
3. Remove the four screws which fix the AS motor.
4. Draw out the AS motor horizontally. The AS motor separates from the louver shaft.
5. For attaching the AS motor, insert the shaft of the AS motor into the D-cut hole of the louver, and perform in reverse order the procedure for removing the AS motor.

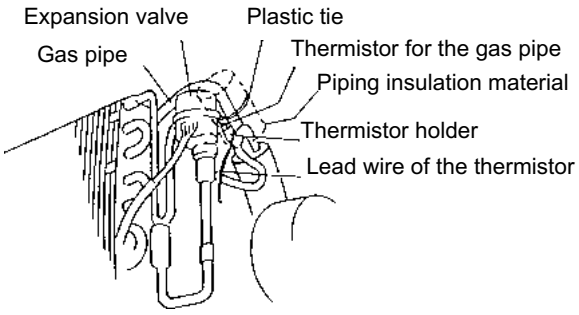


10.9.4. REMOVING THE THERMISTOR FOR LIQUID PIPE, GAS PIPE, DISCHARGED AIR AND SUCTION AIR

1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove the electrical box according to the section "Removing the Electrical Box".
3. Removing the Thermistor for the Liquid Pipe
   Remove the butyl sheet that protects the thermistor for the liquid pipe and remove the thermistor from the holder.

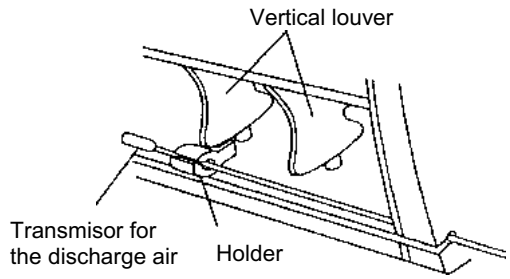
4. Removing the Thermistor for the Gas Pipe
   Remove the piping insulation material that protects the thermistor for the gas pipe, by cutting the plastic tie and the surrounding tapes. Then, remove the thermistor from the holder.

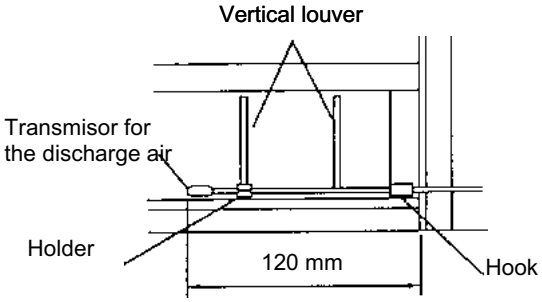




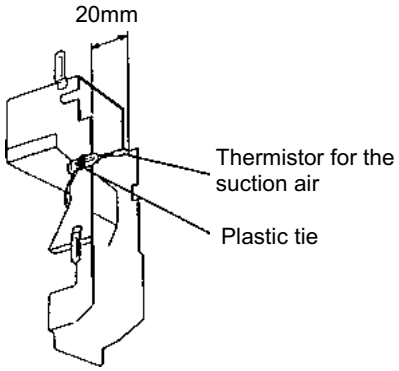
WARNING: *TURN OFF all the main switches*

5. Removing the thermistor for the discharge air
   Remove the thermistor for the discharge air from the holder of the vertical louver and the hook at the right side of the air outlet.



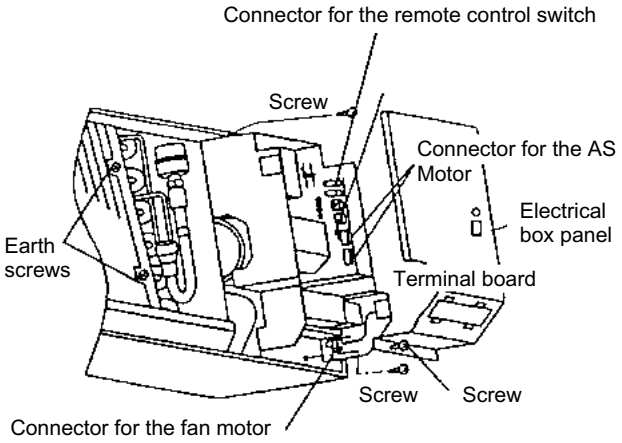


6. Removing the thermistor for the suction air
   Remove the thermistor for the suction air by cutting the plastic tie that fixes the thermistor onto the right side of the electrical box.



10.9.5. REMOVING THE ELECTRICAL BOX PANEL

1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove one screw for the electrical box panel.
3. Remove the power supply wiring and the wiring connection between the indoor unit and outdoor unit.



4. Remove the lead wires for the expansion valve, the fan motor, the thermistors for the liquid pipe and the gas pipe, the AS Motor (X 2) and the remote control switch from the connectors. Also, remove ground wires (x2) of the heat exchanger.
5. Remove the thermistor for the discharge air from the holder that is fixed at the vertical louver of the air outlet.
6. Draw out the electrical box toward the front side after removing the two screws that fix the electrical box.
7. For attaching the electrical box, set the electrical box, connect the connectors and perform in reverse order the procedure for removing the electrical box.

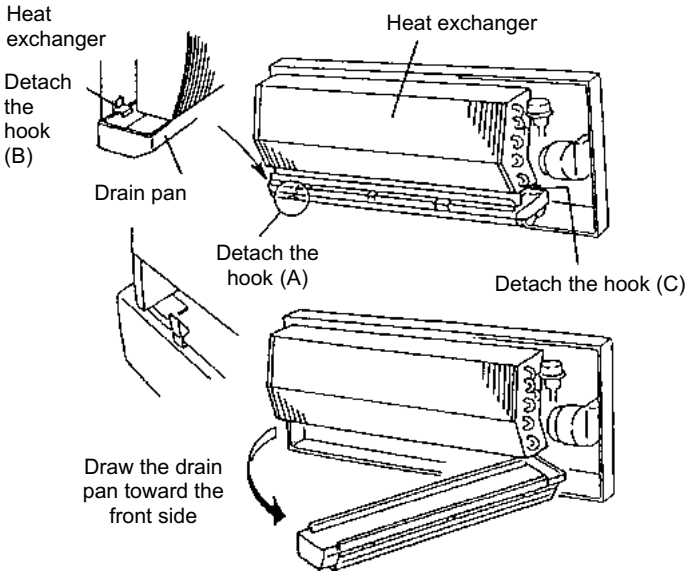
WARNING: *TURN OFF all the main switches*

10.9.6. REMOVING THE DRAIN PAN

1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove the electrical box according to the section "Removing the Electrical Box Panel".
3. Remove the drain pan from the unit by detaching the hooks (A) and (B) from the left side of the drain pan, and by detaching the hook (C) while you are pulling the right side of the air panel toward the front side.
4. For attaching the drain pan, perform in reverse order the procedure for removing the drain pan.

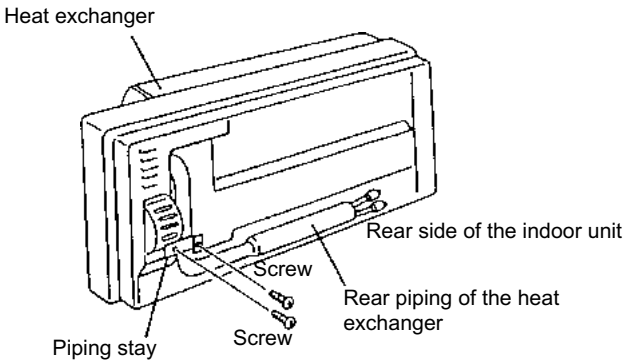
NOTE:

Make sure that the hooks (A), (B) and (C) are hooked correctly.

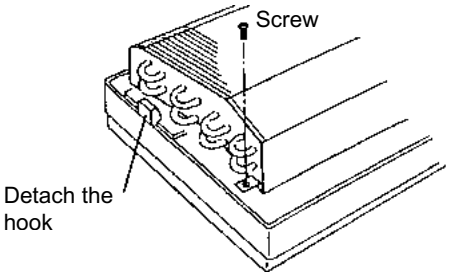


10.9.7. REMOVING THE HEAT EXCHANGER

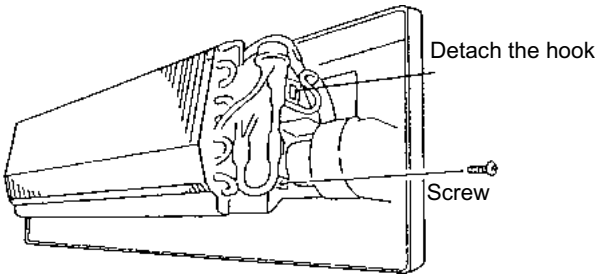
1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove the electrical box according to the section "Removing the Electrical Box Panel".
3. Remove the drain pan according to the section "Removing the Drain Pan".
4. Remove the piping stay at the rear side of the indoor unit.



5. Detach the hook that holds the left side of the heat exchanger and remove one screw that fixes the heat exchanger.



6. Remove one screw that fixes the heat exchanger and detach the hook that holds the right side of the heat exchanger.

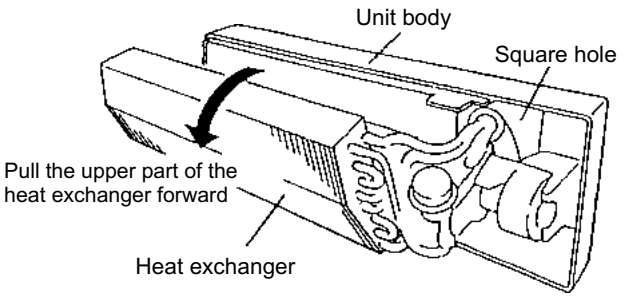


WARNING: *TURN OFF all the main switches*

7. Lift up the heat exchanger. Draw out the rear piping of the heat exchanger from the square hole by pulling the upper part of the heat exchanger forward, and then remove the heat exchanger.
8. For attaching the heat exchanger, perform in reverse order the procedure for removing the heat exchanger.

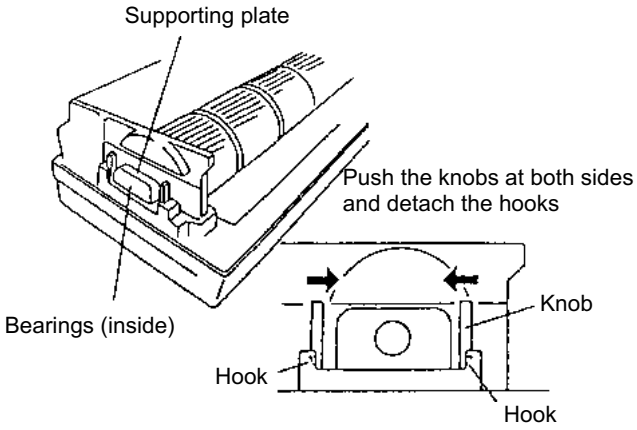
NOTE:

After attaching the heat exchanger, make sure that the hooks and the screws at the right side and the left side of the heat exchanger are correctly attached.

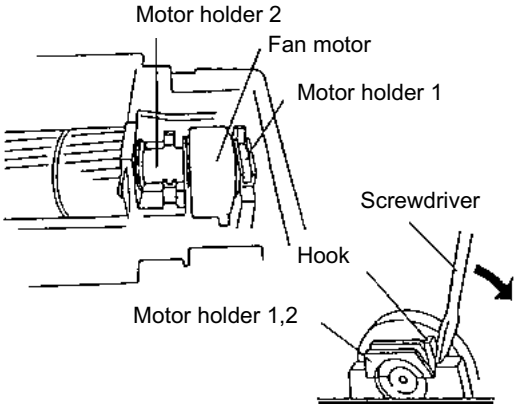


10.9.8. REMOVING THE FAN MOTOR

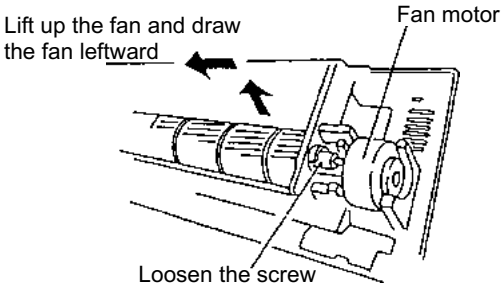
1. Remove the heat exchanger according to the section "Removing the Heat Exchanger".
2. Remove the supporting plate for the bearing by pushing the knobs at both sides of the supporting plate toward the inside and by detaching the hooks.



3. Remove the motor holders 1 and 2 that fix the fan motor. In order to remove the motor holder, insert the screwdriver at the hook part as shown in the figure.
4. After removing the motor holder 1, loosen one screw (1) that fixes the motor shaft and the fan.

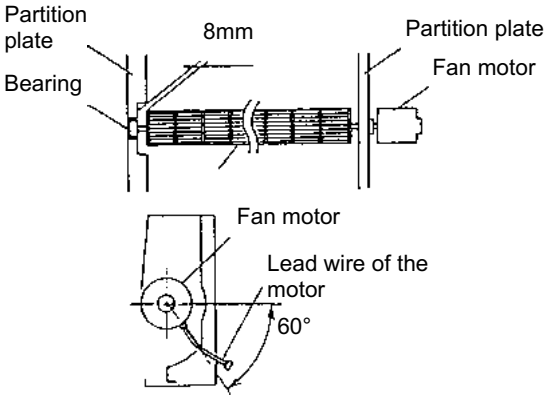


5. Draw the fan leftward while you are lifting up the bearing side of the fan slightly. Then, the fan and the fan motor are removed.



WARNING: *TURN OFF all the main switches*

6. For attaching the fan motor and the fan, perform in reverse order the procedure for removing the fan motor and the fan.
7. Fix the fan at the position with a 8mm clearance between the left end (bearing side) of the fan and the partition plate.
8. Fix the fan motor with the outlet of the lead wire at the position as shown below.



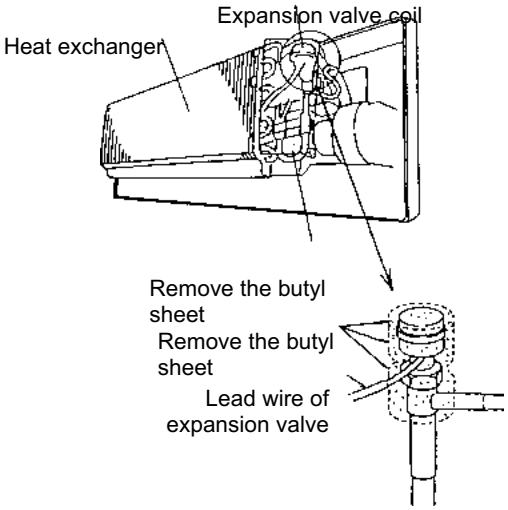
10.9.9. REMOVING THE ELECTRONIC EXPANSION VALVE

1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove the electrical box according to the section "Removing the Electrical Box Panel".
3. The butyl sheet is adhered around the piping of the heat exchanger, the electronic expansion valve and the inlet piping and outlet piping of the electronic expansion valve. Remove the butyl sheet of the surface of the piping, the coil part of the expansion valve and the part of the valve body.
4. Prepare two spanners. Hold the part of the valve body with one spanner and loosen the lock nut with another spanner by turning the lock nut counterclockwise.

NOTE:

Do not hold the motor part when you are loosening the lock nut by means of a spanner. The base of the drive part may turn idle and may break.

Turn the lock nut by a few turns. Then, the drive part separates from the screw and you can remove the drive part.
Prepare the new drive part for replacement (service part) with the position of the driver (drive screw) already adjusted.



NOTE:

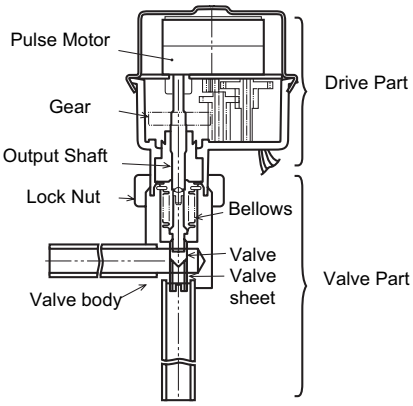
During replacement work, pay attention to the separation part and prevent the dust, the foreign particles and others from entering the separation part. (The part that is exposed by the separation is the mechanical part of the valve).
Do not damage the junction part of the valve with the tools.

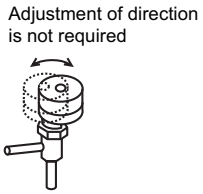
Put the drive part onto the valve body, hold the drive part and the valve body with their axes matching and attach the lock nut to the screw part of the valve body. Tighten the lock nut with a spanner after tightening lightly by hand.
The tightening torque should be within the range of 12Nm(120kg-cm) ~ 15Nm (150kg-cm).

WARNING: *TURN OFF all the main switches*

NOTE:

Do not apply great forces, such as the rotating torque and the bending load, to the motor by holding the motor by hand when you are tightening the lock nut.
Although the direction of the eccentric part of the motor is assembled with the eccentric part of the motor directed toward the counterdirection of the fittings for piping at the valve body, the alteration of this direction does not affect the open/close function of the valve.
Therefore, the adjustment of the direction of the motor part is not required if the position of the motor is moved toward the rotating direction after the replacement, as shown in the figure.
However, make sure that the direction of the motor for the coil of the electronic expansion valve does not touch other piping and the side plate of the electrical box.





5. Attach the removed butyl sheet to the electronic expansion valve again.
6. After finishing the replacement, attach the electronic expansion valve by performing in reverse order the procedure for removing the electronic expansion valve.

WARNING: *TURN OFF all the main switches*

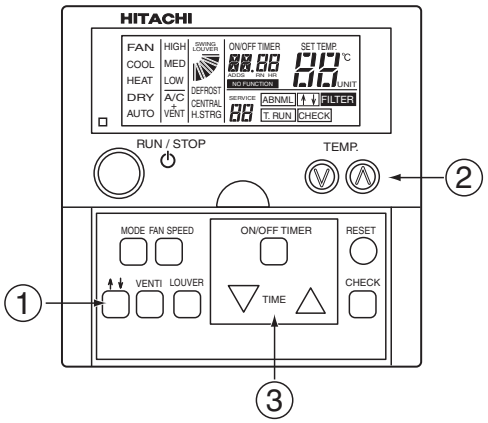
10.10. RPK-2.5~4.0

NOTE:

In order to remove the filter, you need to change the louver position using one of the following remote control switches: PC-P1HE and PC-RLH3A.

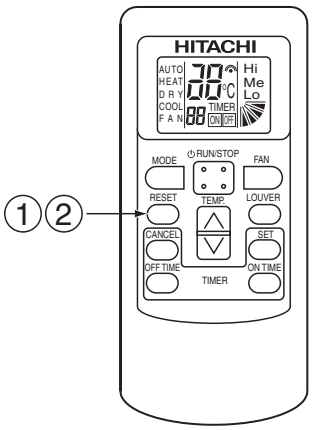
1. Press the "↑↓" switch. "↑↓" (Up & Down Panel Operation) will be displayed in the Liquid Crystal Display.
2. When you are operating multiple indoor units by means of a remote control switch, press the TEMP. (Temperature Setting) switch and set the address that you need to open.
3. By pressing the TIME (Time Setting) switch, you keep the louver at a horizontal position. If you press the "∇" when the louver angle is at a closing position, the louver will move to the horizontal position.

   If you press the "Δ" when the louver angle is at the horizontal position, the louver angle will move to the closing position.

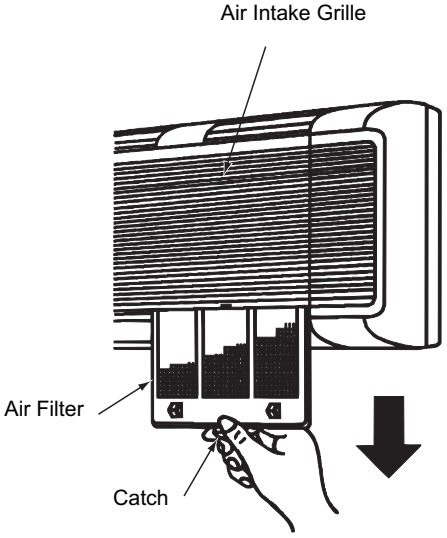


■ In case of PC-LH3A

1. Face the transmitter toward the receiver of the indoor unit and press the RESET switch.
2. Change the louver angle to the horizontal position. If you press the RESET switch when the louver angle is horizontal position, the louver will be moved at the closing position.



3. Pull the air filter downward from the air filter grille.

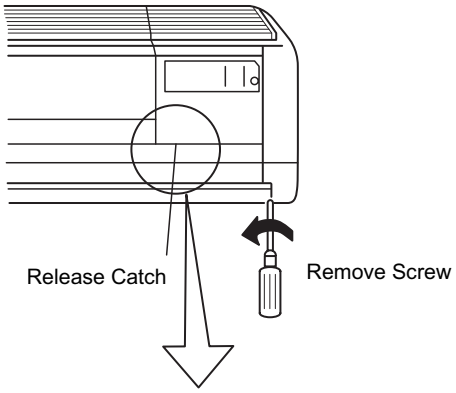


4. Press the “Reset” switch on the remote control switch after cleaning the air filter

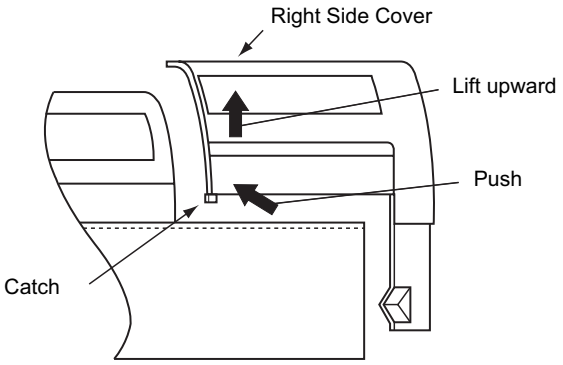
WARNING: *TURN OFF all the main switches*

10.10.1. REMOVING THE RIGHT SIDE COVER

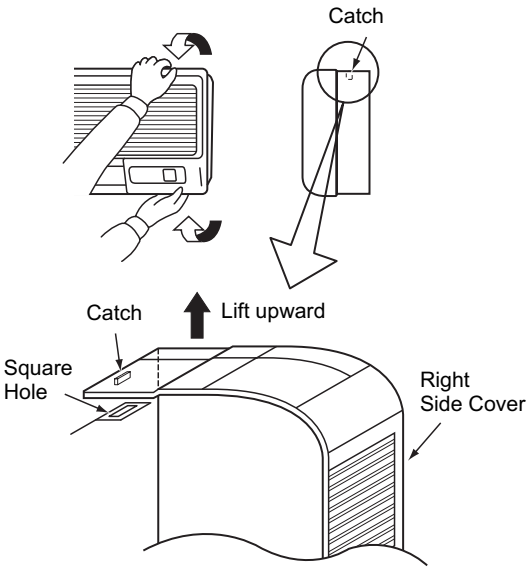
1. Remove one screw fixing the right side cover.



2. Release the lower left side catch of the right side cover. Pull the right cover slighty and release the catch.



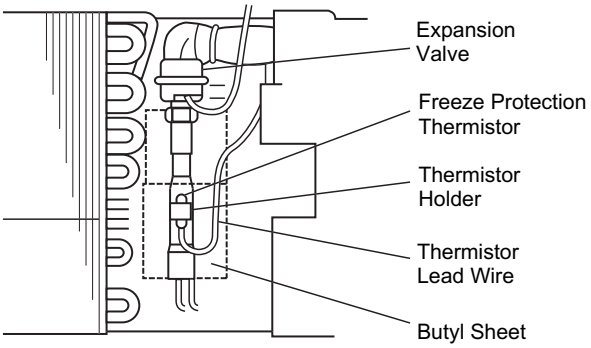
3. Remove the lower side of the right side cover, and release the upper side catch.



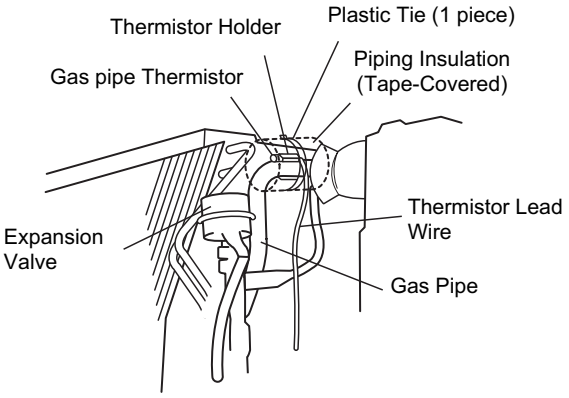
WARNING: *TURN OFF all the main switches*

10.10.2. REMOVING THE THERMISTORS FOR LIQUID PIPE, GAS PIPE, DISCHARGE AIR AND SUCTION AIR

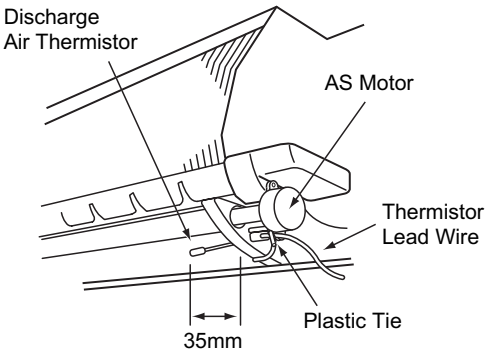
1. Remove the right side cover according to the section "Removing right side cover", and remove the suction air grille.
2. Remove the electrical box according to the section "Removing the electrical box panel".
3. Removing the Thermistor for the Liquid Pipe.
   Remove the butyli sheet that protects the thermistor for the liquid pipe and remove the thermistor from holder.



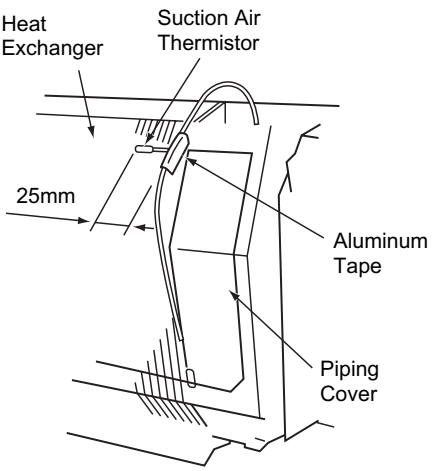
4. Removing the Thermistor for the Gas Pipe.
   Remove the piping insulation material that protects the thermistor for the gas pipe, by cutting the plastic and the surrounding tapes. Then, remove thge thermistor from the holder.



5. Removing the Thermistor for Discharge Air.
   Remove the plastic tie that fix the thermistor for discharge and remove the thermistor from the frame work.



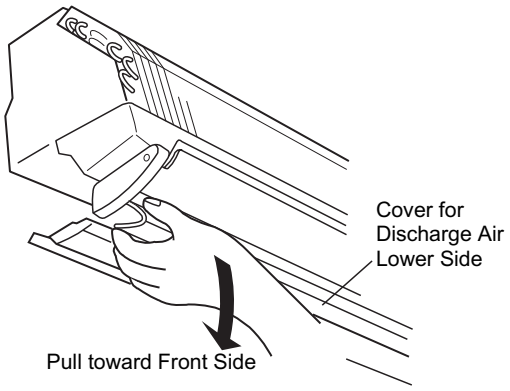
6. Removing the Thermistor for the suction Air.
   Remove the aluminium tape that fix the thermistor onto the right side of the electrical box.



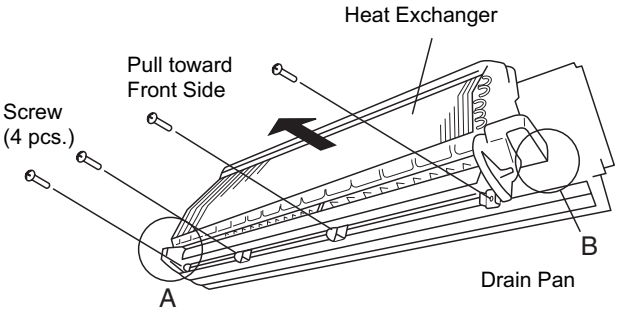
WARNING: *TURN OFF all the main switches*

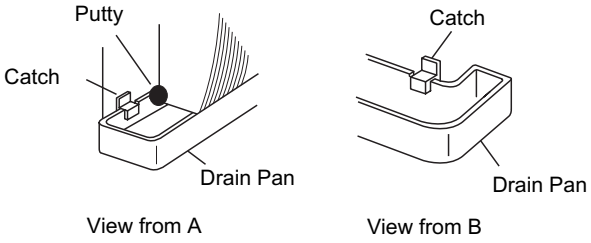
10.10.3. REMOVING THE DRAIN PAN

1. Remove the right side cover according to the section “Removing right side cover”, and remove the suction air grille.
2. Pull the cover of the discharge air lower side toward the front side, and remove it.
3. Remove 4 screws fixing the drain pan toward the lower side and remove it.



4. Remove the right side cover according to the section “Removing right side cover”, and remove the suction air grille.
5. Pull the cover of the discharge air lower side toward the front side, and remove it.
6. Remove 4 screws fixing the drain pan toward the lower side and remove it.





WARNING: *TURN OFF all the main switches*

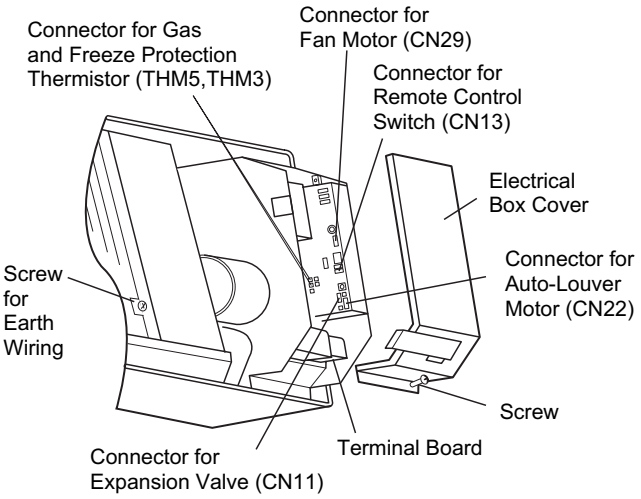
10.10.4. REMOVING THE ELECTRICAL BOX PANEL

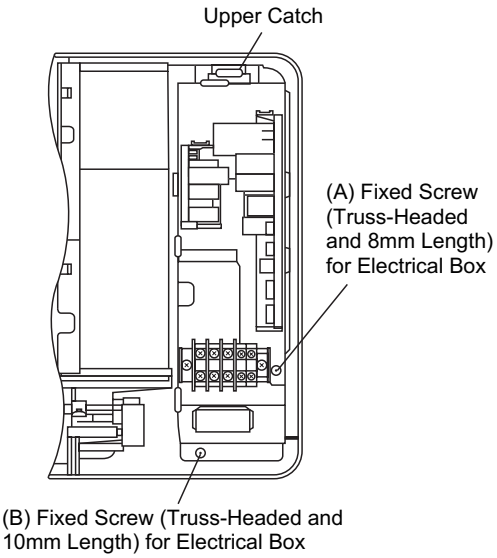
1. Remove the right side cover according to the section “Removing right side cover”, and remove the suction air grille.
2. Remove one screw for the electrical Box Panel.
3. Remove the power supply wiring and the wiring connection between the indoor unit and the outdoor unit.
4. Remove the lead wires for the expansion valve, the fan motor the thermistors for the liquid pipe and the gas pipe, the AS motor and the remote control switch for three connectors. Also, remove ground wires of the heat exchanger.
5. Remove the thermistor for discharge air and suction air.
6. Remove the two screws of electrical box.
7. Detach the hook of upperside of electrical box.
8. For attaching the electrical box, set the electrical box, connect the connectors.

ATTENTION:
Make sure that there are two different length of screws.

(A) M4x8

(B) M4x10





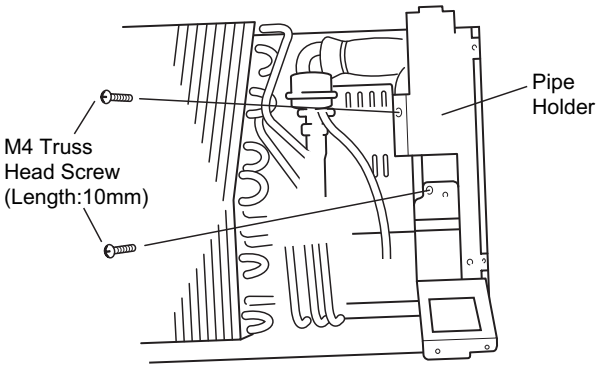
WARNING: *TURN OFF all the main switches*

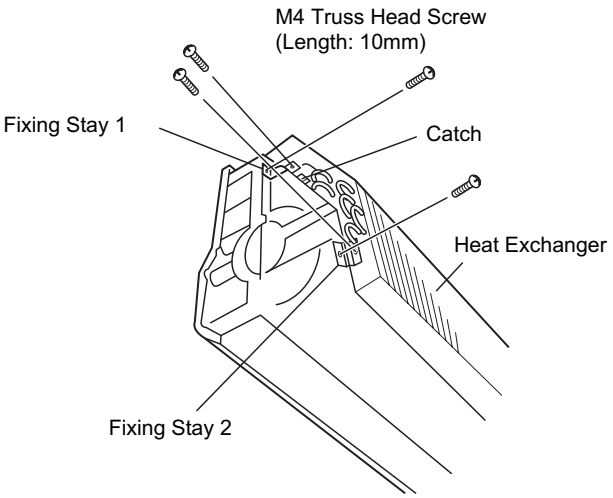
10.10.5. REMOVING THE HEAT EXCHANGER

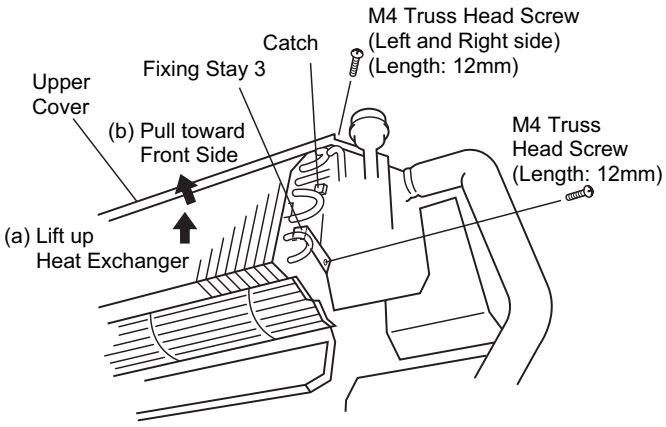
1. Remove the right side cover according to the section “Removing right side cover”, and remove the suction air grille.
2. Remove the drain pan according to the section “Removing the drain pan”.
3. Remove the electrical box panel according to the section ”Removing the electrical box panel”.
4. Remove the piping stay at the back side of the heat exchanger.
5. Remove the stay, stay2 ate the left side of the heat exchanger.
6. Remove the screw of the heat exchanger on the right.
7. Remove the two screws of the upper cover.
8. Detach the hook of the left and right side, by lift up the heat exchanger and draw out the heat exchanger to the fron side.

NOTE:

If you don’t lift up the heat exchanger, hook may break down.



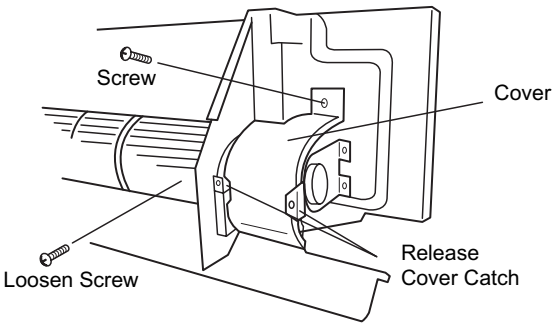




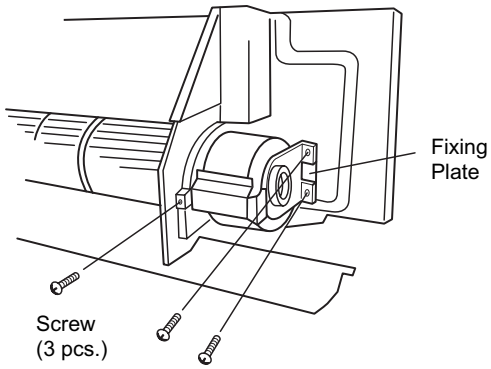
WARNING: *TURN OFF all the main switches*

10.10.6. REMOVING THE FAN AND THE FAN MOTOR

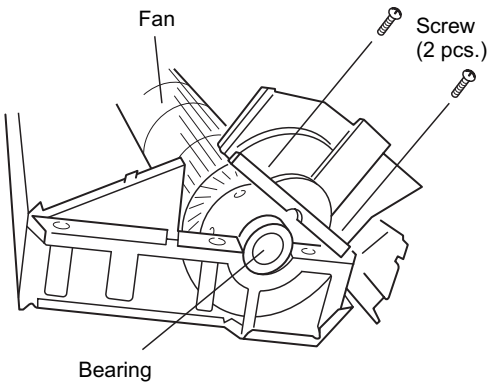
1. Remove the heat exchanger according to the section “Removing the heat exchanger”.
2. Remove one screw and two catches at the cover of the upper side fan motor and remove the cover.
3. Loose one screw fixing the motor shaft and the fan.



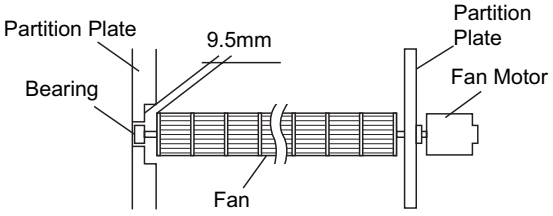
4. Remove three screws fixing the fan motor plate and remove the fan motor.



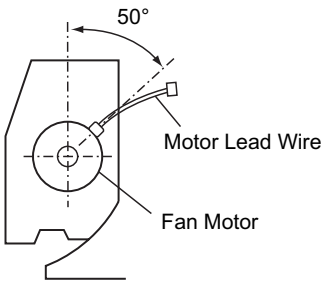
5. Remove the two screws fixing the fan motor and the fan, perform the reverse procedures for removing.



6. Fix the fan at the position with 9.5mm clerance between the left end (Bearing side) of the fan and partition plate.



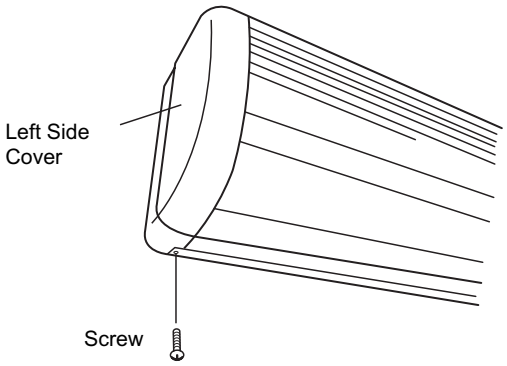
7. Fix the fan motor with the oulet of lead wire at the position at as shown below.



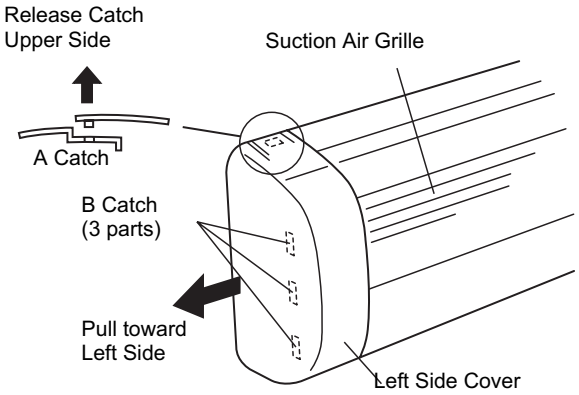
WARNING: *TURN OFF all the main switches*

10.10.7. REMOVING THE SUCTION AIR GRILLE

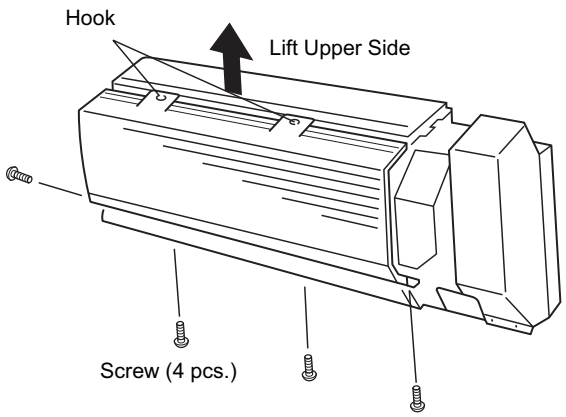
1. Remove the right side cover according to the section “Removing right side cover”.
2. Remove one screw of the left side cover.



3. Detach the hook (A) of left side cover.
4. There are the hook (B) at the left side cover will be removed.



5. Remove four screws of suction air grille.
6. Lift up the suction grille slightly, you can remove the suction air grille by detaching hooks.



WARNING: *TURN OFF all the main switches*

10.10.8. REMOVING THE ELECTRONIC EXPANSION VALVE COIL

1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove the electrical box according to the section "Removing the Electrical Box Panel".
3. The butyl sheet is adhered around the piping of the heat exchanger, the electronic expansion valve and the inlet piping and outlet piping of the electronic expansion valve. Remove the butyl sheet of the surface of the piping, the coil part of the expansion valve and the part of the valve body.
4. Prepare two spanners. Hold the part of the valve body with one spanner and loosen the lock nut with another spanner by turning the lock nut counterclockwise.

NOTE:

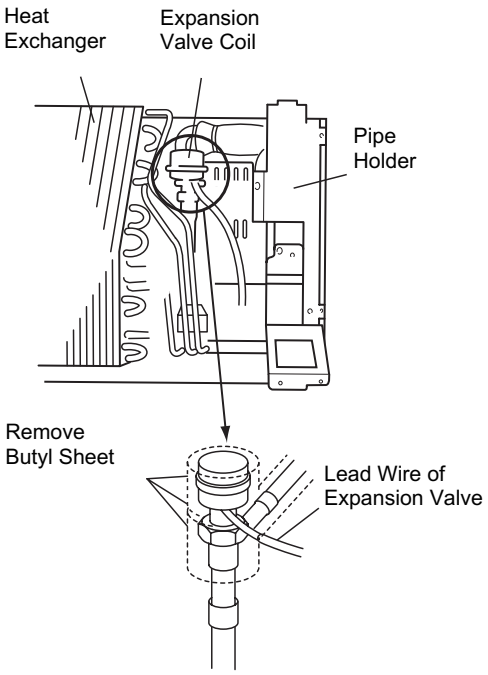
Do not hold the motor part when you are loosening the lock nut by means of a spanner. The base of the drive part may turn idle and may break.

5. Turn the lock nut by a few turns. Then, the drive part separates from the screw and you can remove the drive part.
   Prepare the new drive part for replacement (service part) with the position of the driver (drive screw) already adjusted.

NOTE:

During replacement work, pay attention to the separation part and prevent the dust, the foreign particles and others from entering the separation part. (The part that is exposed by the separation is the mechanical part of the valve).
Do not damage the junction part of the valve with the tools.

6. Put the drive part onto the valve body, hold the drive part and the valve body with their axes matching and attach the lock nut to the screw part of the valve body. Tighten the lock nut with a spanner after tightening lightly by hand.
   The tightening torque should be within the range of 12Nm(120kg-cm) ~ 15Nm (150kg-cm).



WARNING: *TURN OFF all the main switches*

NOTE:

Do not apply great forces, such as the rotating torque and the bending load, to the motor by holding the motor by hand when you are tightening the lock nut.
Although the direction of the eccentric part of the motor is assembled with the eccentric part of the motor directed toward the counterdirection of the fittings for piping at the valve body, the alteration of this direction does not affect the open/close function of the valve.
Therefore, the adjustment of the direction of the motor part is not required if the position of the motor is moved toward the rotating direction after the replacement, as shown in the Figure 2.
However, make sure that the direction of the motor for the coil of the electronic expansion valve does not touch other piping and the side plate of the electrical box.

7. Attach the removed butyl sheet to the electronic expansion valve again.
8. After finishing the replacement, attach the electronic expansion valve by performing in reverse order the procedure for removing the electronic expansion valve.

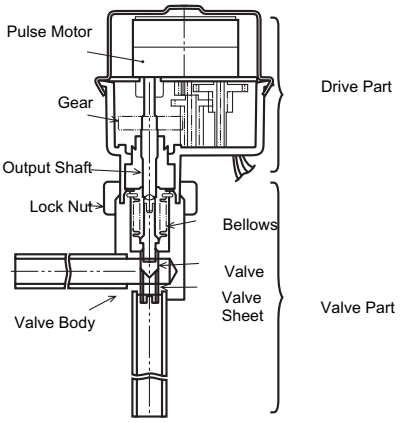


Fig. 1 Expansion Valve

Adjustment of direction is not required

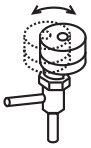


Fig. 2 Direction of Drive Part

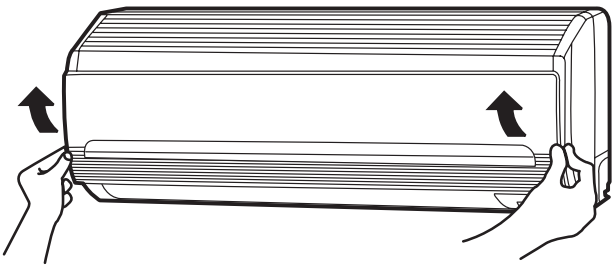
WARNING: *TURN OFF all the main switches*

10.11. RPK 1.5FSN1M

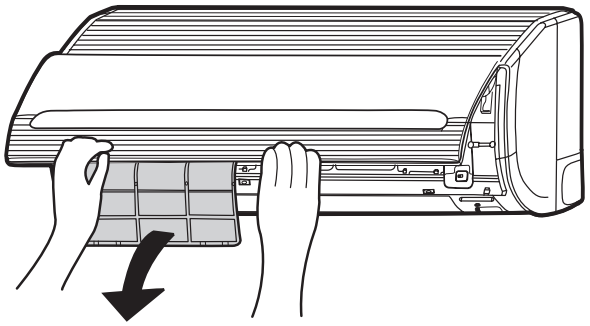
Wall type

10.11.1. REMOVING THE AIR FILTER

1. Pull up the right side and the left side of the flat panel as shown in the figure.



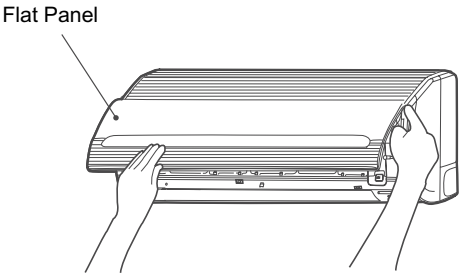
2. Hold up the air filter and remove the nails, then pull down the air filter.



WARNING: *TURN OFF all the main switches*

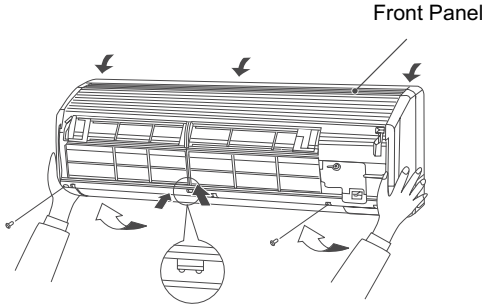
10.11.2. REMOVING FRONT PANEL

1. Open the left panel completely.
   After removing the back of right arm pushing towars inside, remove the flat panel slowly pulling and closing.



2. Remove the air filter.

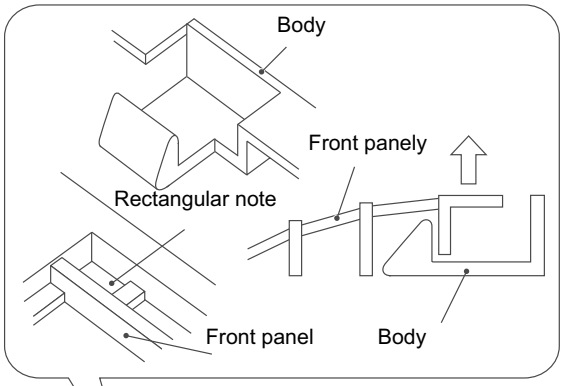
3. Remove the two screws.



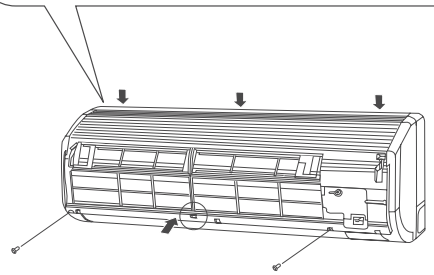
(Pay attention not to snap the nails)

4. Pull the lower center part of front panel and revove nails paying attention not to touch the side blade.
   Hold up slightly front panel, so that upper rectangular hole (3 positions) release from the nails of the body.
5. Regarding installation of front panel, set firstly air oulet part, and inlet the upper protusion part (3 positions). Then fix nails pushing the lower center part.

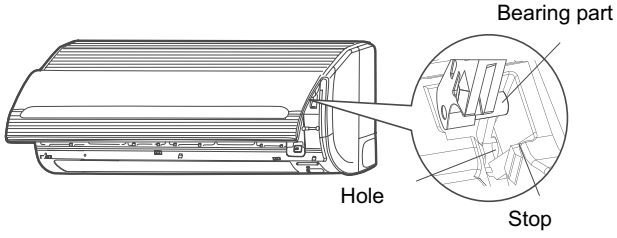
NOTE:
Gap between front panel and air outlet part may be a cause of leaking wind.
Fron panel may fall due to water dropping.



6. Tighten the two screws and install air filter



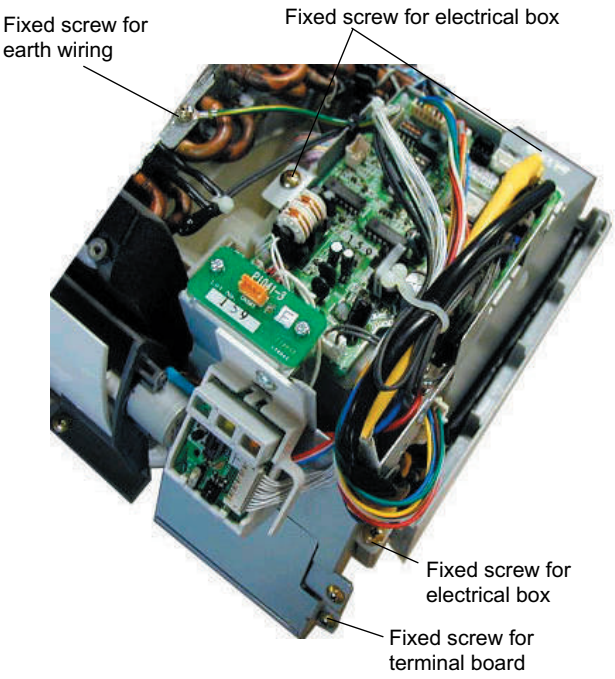
7. Put in the bearing part of right and left arm of the flat panel along the step of the body correctly.
   Then close the flat panel.



WARNING: *TURN OFF all the main switches*

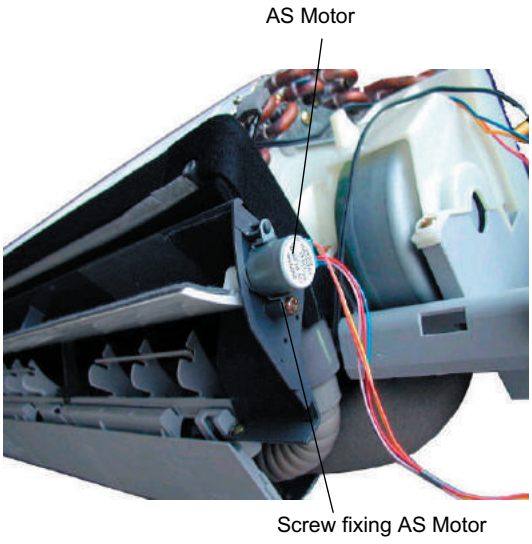
10.11.3. REMOVING THE ELECTRICAL BOX PANEL

1. Remove the front panel according to the section "Removing front panel".
2. Remove the cover of the electrical Box Panel
3. Remove the cover of terminal board, power supply wiring, transmission wiring and remote control wiring.
4. Remove the thermistor for liquid pipe in PCB, thermistor for gas pipe, thermistor for discharge and suction air, connector for fan motor, earth wiring and connector for expansion valve.
5. Remove the three fixed screws for electrical box.



10.11.4. REMOVING THE MOTOR FOR THE AUTOMATIC LOUVER

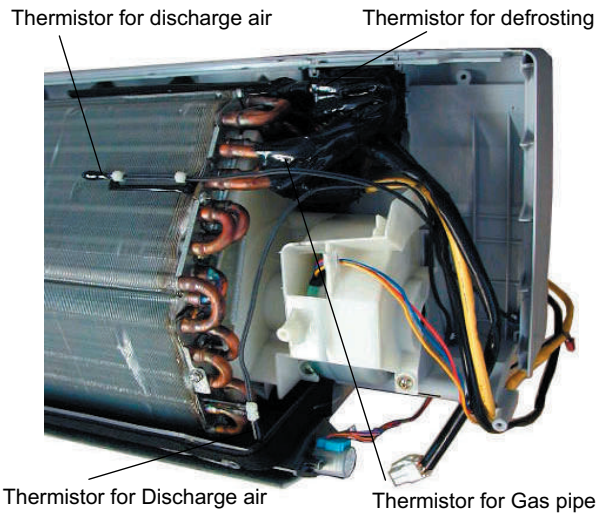
1. Remove the front panel according to the section "Removing front panel".
2. Remove the electrical box panel panel according to the section "Removing electrical box panel"
3. Remove the screw fixing AS Motor
4. Pull AS Motor to the side, then AS Motor is released from the side blade bearing.
5. Regarding installation of AS Motor, put in the bearing of AS Motor to dent part of side blade, and set it in reverse order than performed for removing.

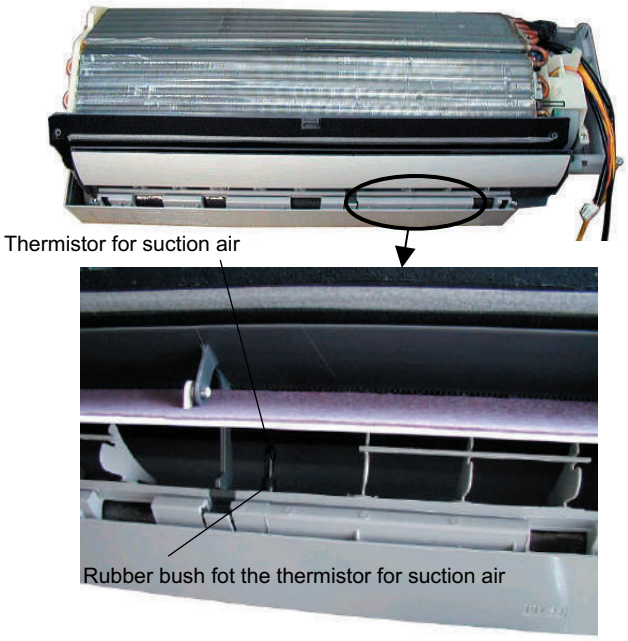


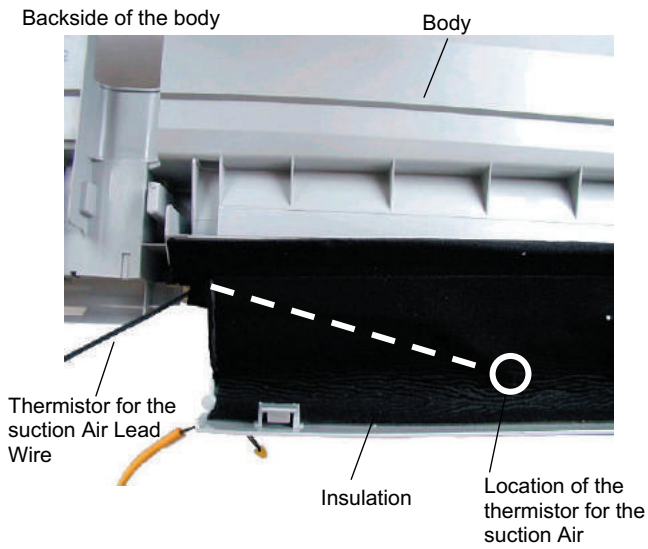
WARNING: *TURN OFF all the main switches*

10.11.5. REMOVING THE THERMISTORS FOR LIQUID PIPE, GAS PIPE, DISCHARGE AIR AND SUCTION AIR

1. Remove the front panel according to the section "Removing front panel".
2. Remove the electrical box panel panel according to the section "Removing electrical box panel"
3. Removing the thermistor for defrosting:
   - Remove the butyl sheet that protects the thermistor for deforsting and release the thermistor from the holder.
   - Regarding installation of the Thermistor for defrosting, fix the thermistor with the holder and protect the thermistor with butyl sheet.
   - After installing the thermistor, fix the expansion valve and thermistor for defrosting and gas pipe with a band and cover piping area with butyl sheet.
4. Removing the thermistor for the Gas Pipe:
   - Remove the butyl sheet that protects the thermistor for the gas pipe. Then remove the thermistor from the holder
   - Regarding installation of the thermistor for the gas pipe, fix the thermistor with the holder and protect the thermistor with butyl sheet.
   - After installation of the thermistor, fix the expansion valve and thermistor for defrosting and gas pipe with a band and cover piping area with butyl sheet.
5. Removing the thermistor for Discharge Air
   - The thermistor for discharge air is in the position A or B.
   - Remove the thermistor by cuting the two bands that fix the thermistor in the cable band of heat exchanger.
   - Regarding installation of the thermistor, fix the thermistor with two bands in cable band.
6. Removing the thermistor for Suction Air
   - Remove the thermistor by pulling out rubber bush from the body and by removing insulation thax fixes the termistor from the backside.
   - Regarding installation of the thermistor for the suction air, put the rubber bush and fix the thermistor with the insulation.



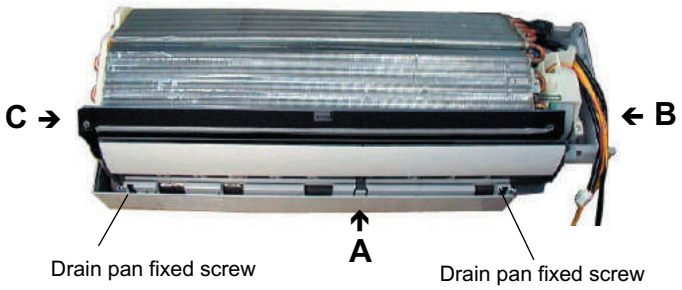




WARNING: *TURN OFF all the main switches*

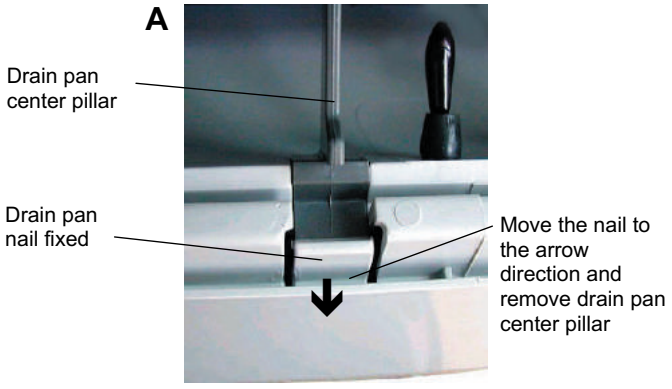
10.11.6. REMOVING THE DRAIN PAN

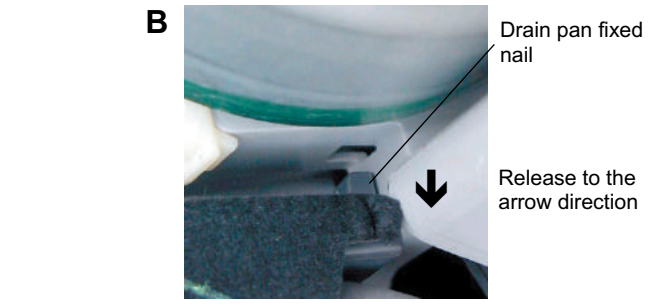
1. Remove the front panel according to the section "Removing front panel".
2. Remove the electrical box panel panel according to the section "Removing electrical box panel"
3. Remove two screws fixing the drain pan

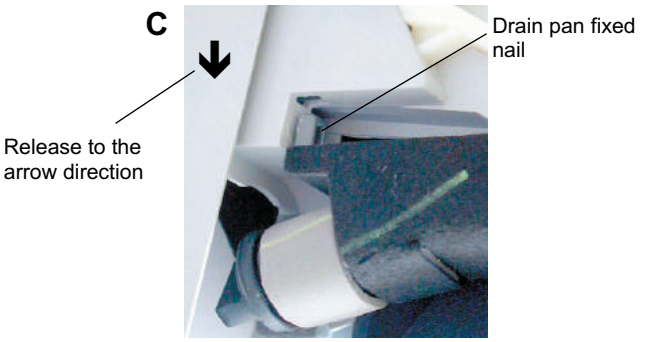


4. Release three nails fixing the drain pan and remove the drain pan from the body.
5. Regarding installation of the drain pan, perform it in reverse order the procedure for the removing.

NOTE:
Confirm if the 3 nails fix the drain pan correctly.



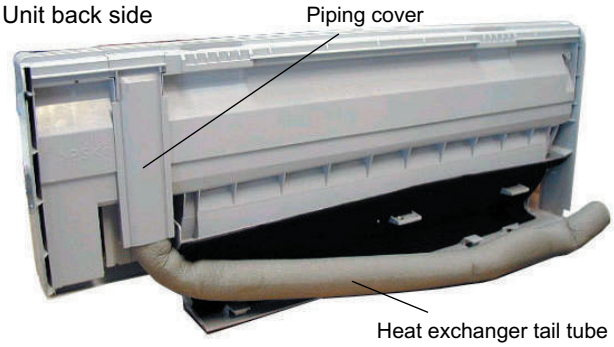




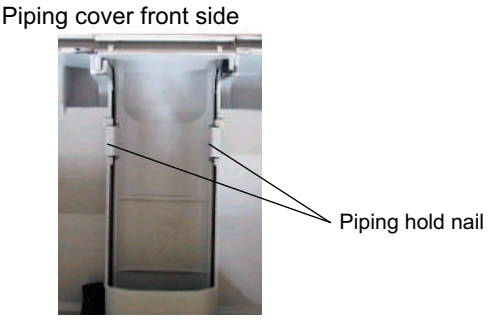
WARNING: *TURN OFF all the main switches*

10.11.7. REMOVING THE HEAT EXCHANGER

1. Remove the front panel according to the section "Removing front panel".
2. Remove the electrical box panel panel according to the section "Removing electrical box panel".
3. Remove the drain pan according to the section "Removing the Drain Pan".



4. Remove two nails in the inside of piping cover at backside of the indoor unit and remove piping cover.
5. Remove a screw fixing rigth side of heat exchanger.
6. Remove a screw fixing left side of heat exchanger and remove the catch.



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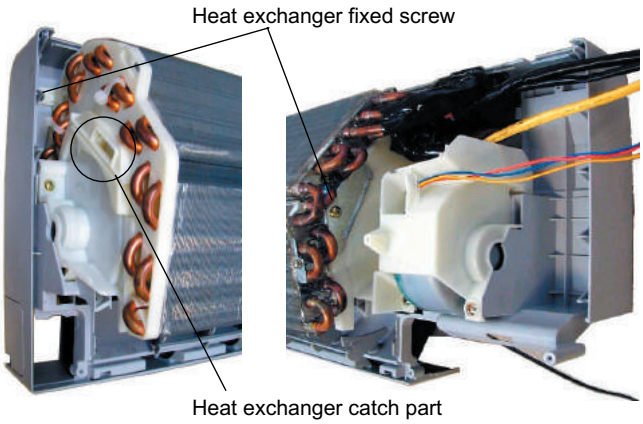
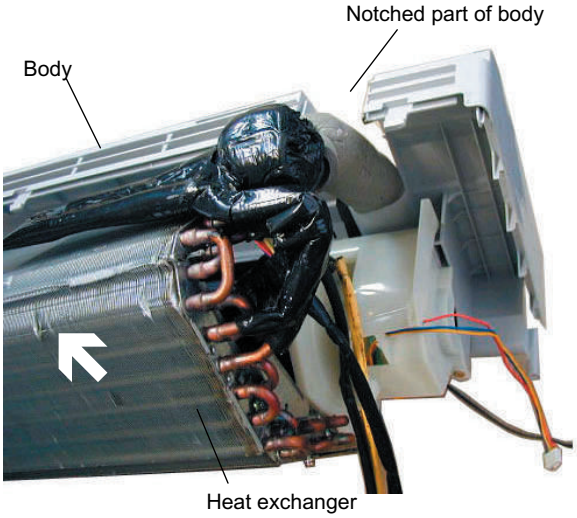


7. Pull up heat exchanger obliquely-direction and pull out heat exchanger tail tube from the notched part of the body, and the remove the heat exchanger.

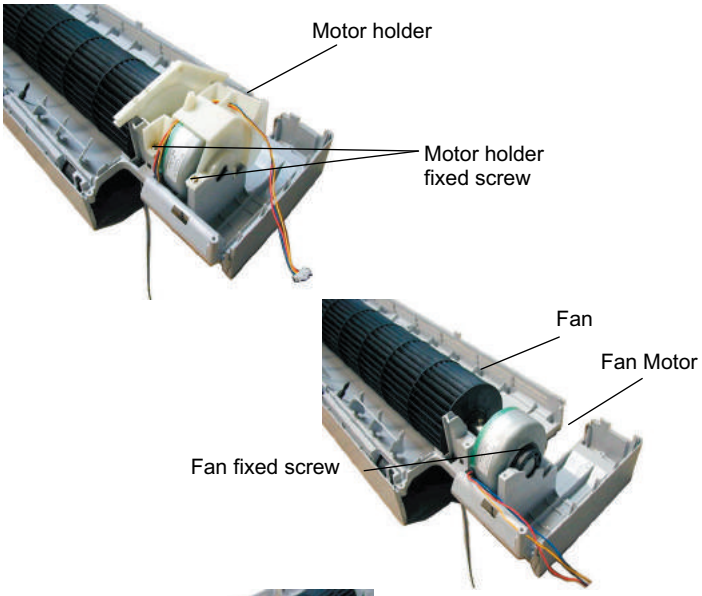


NOTE:
Confirm that no gap exist between heat exchanger and the motor holder. Gap may cause a problem of dew spark

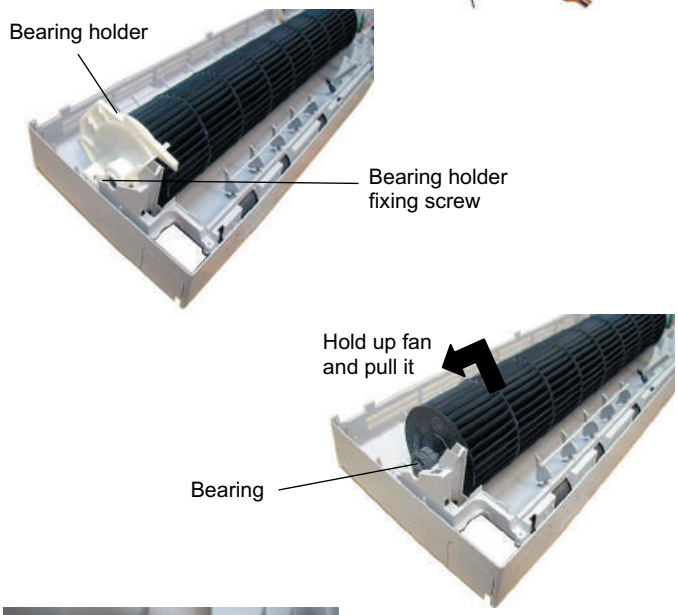
WARNING: *TURN OFF all the main switches*

10.11.8. REMOVING THE FAN AND THE FAN MOTOR

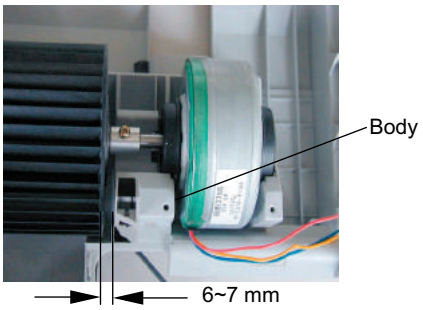
1. Remove the heat exchanger according to the section "Removing the heat exchanger".
2. Remove the motor holder
3. Loose the screw that fixes fan motor bearing and the fan.



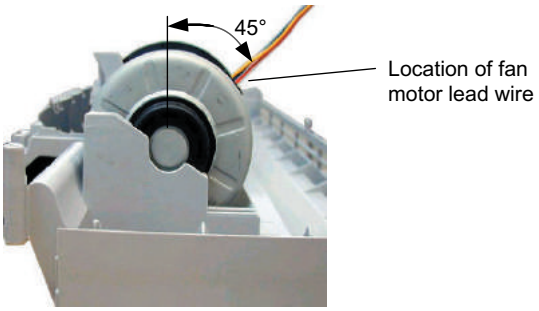
4. Remove the bearing holder
5. Hold the fan with a hand and hold up the bearing side slightly and pull it to the left. Then, remove the fan and the fan motor.
6. Regarding installation of fan motor and fan, perform it in a reverse order procedure for the removing.



7. Fix the fan at the position where the gap between right side fan motor and the body is 6 ~ 7 mm



8. Fix the fan motor with the outlet of lead wire at the position at as shown.



WARNING: *TURN OFF all the main switches*

10.11.9. REMOVING THE ELECTRONIC EXPANSION VALVE COIL

1. Remove the front panel according to the section "Removing front panel".
2. Remove the electrical box panel panel according to the section "Removing electrical box panel"
3. The butyl sheet is adhered around the piping of the heat exchanger, the electronic expansion valve and the inlet piping and outlet piping of the electronic expansion valve. Remove the butyl sheet of the surface of the piping, the coil part of the expansion valve and the part of the valve body.
4. Prepare two spanners (no. 9 and No. 14). Hold the part of the valve body with one spanner and loosen the lock nut with another spanner by turning the lock nut clockwise in relation to the motor.

NOTE:
Do not hold the motor part when you are loosening the lock nut by means of a spanner. The base of the drive part may turn idle and may break.

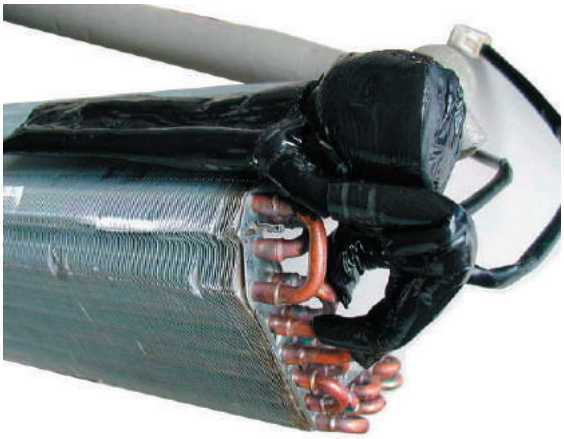
5. Turn the lock nut by a few turns. Then, the drive part separates from the screw and you can remove the drive part.
6. Prepare the new drive part for replacement (service part) with the position of the driver (drive screw) already adjusted.

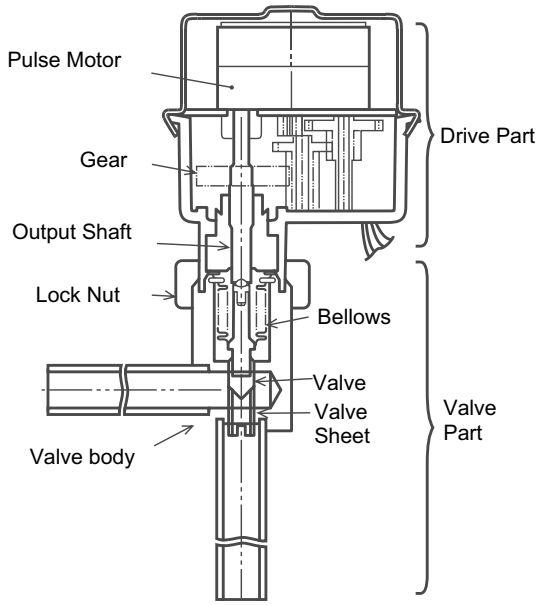
NOTE:
During replacement work, pay attention to the separation part and prevent the dust, the foreign particles and others from entering the separation part. (The part that is exposed by the separation is the mechanical part of the valve).
Do not damage the junction part of the valve with the tools.

7, Put the drive part onto the valve body, hold the drive part and the valve body with their axes matching and attach the lock nut to the screw part of the valve body. Tighten the lock nut with a spanner after tightening lightly by hand.
The tightening torque should be within the range of 12 Nm(120kg-cm) ~ 15Nm (150kg-cm).

NOTE:
Do not apply great forces, such as the rotating torque and the bending load, to the motor by holding the motor by hand when you are tightening the lock nut.
Although the direction of the eccentric part of the motor is assembled with the eccentric part of the motor directed toward the counterdirection of the fittings for piping at the valve body, the alteration of this direction does not affect the open/close function of the valve.
Therefore, the adjustment of the direction of the motor part is not required if the position of the motor is moved toward the rotating direction after the replacement, as shown beside.
However, make sure that the direction of the motor for the coil of the electronic expansion valve does not touch other piping and the side plate of the electrical box.

8. Attach the removed butyl sheet to the electronic expansion valve again.
9. After finishing the replacement, attach the electronic expansion valve by performing in reverse order the procedure for removing the electronic expansion valve.





Expansion Valve

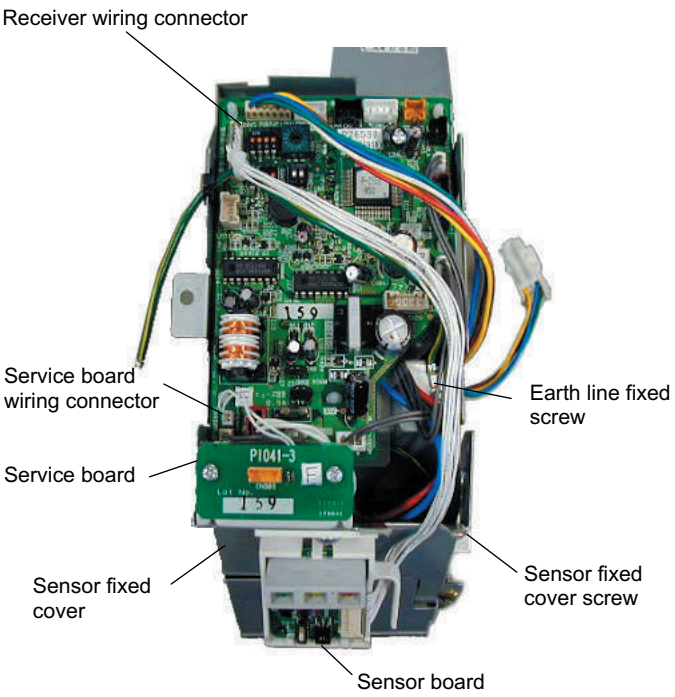
Adjustment of direction is not required.
(However, pay attention not to touch the pipes or the drain pan.)

Direction of Drive Part

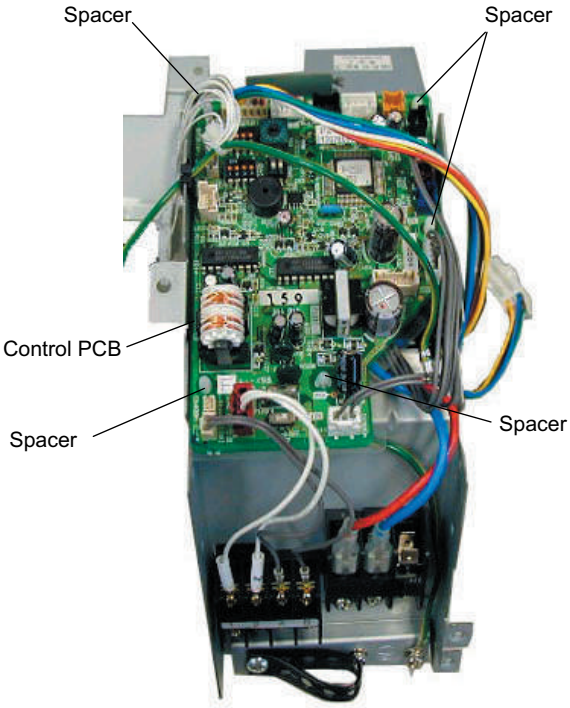
WARNING: *TURN OFF all the main switches*

10.11.10. REMOVING THE PRINTED CIRCUIT BOARD

1. Remove the electrical box panel panel according to the section "Removing electrical box panel"
2. Remove service board wiring connector of control PCB, sensor wiring connector and earth line.
3. Remove sensor fixing cover

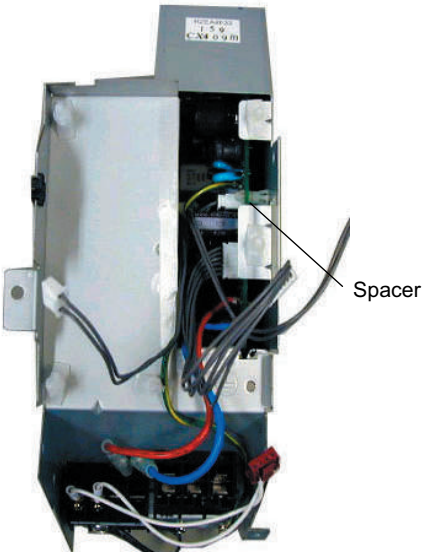


4. Remove wiring A and B in the terminal board.
5. Remove all remaning connectors in control PCB (Expansion valve connection and AB wiring in terminal board connector can not be removed).
6. Remove 5 spacers and remove PCB.

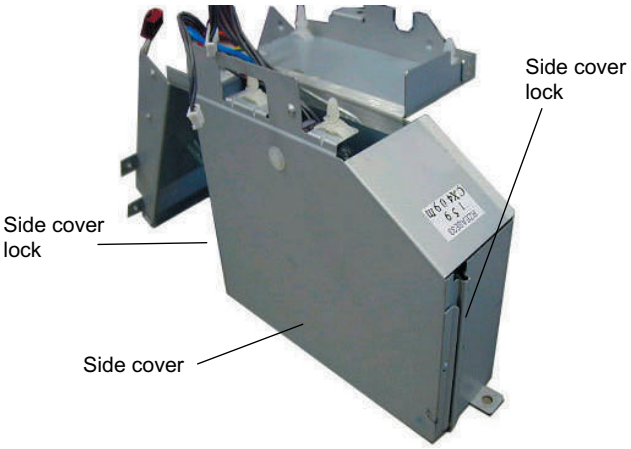


WARNING: *TURN OFF all the main switches*

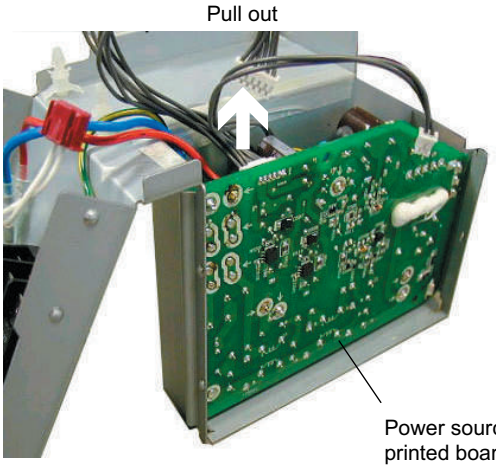
7. Leave power source printed board unresolved after removing space lock of power source printed board (Removing the spacer totally is not required).



8. Remove the side cover of electricl box after removing the 3 locks of side cover. (Flathead screwdriver makes the work easy).



9. Pull ou the power source printed board from the electrical box.



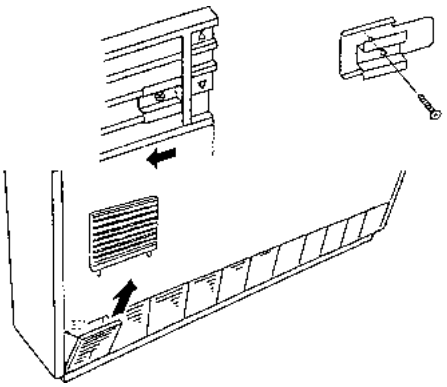
WARNING: *TURN OFF all the main switches*

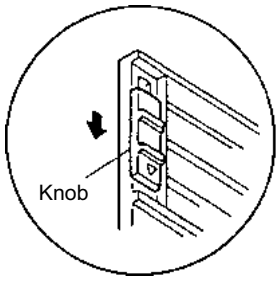
10.12. RPF

Floor Type

10.12.1. REMOVING THE AIR INLET GRILLE

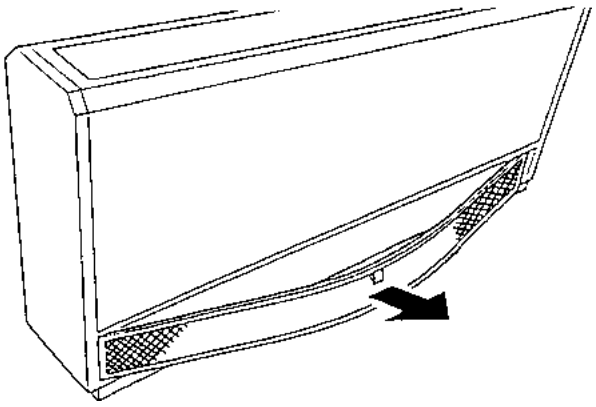
1. Loosen the screws for the fixing plate at the right side of each air inlet grille. Then, move the fixing plates.
2. By pushing the knob at both sides of the air inlet grille towards the arrow mark direction, the air inlet grille can be opened with an angle of 30°.
3. Remove the air inlet grille from the hinged part.





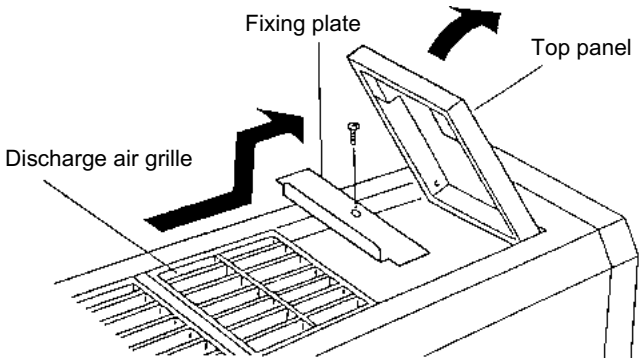
10.12.2. REMOVING THE AIR FILTER

1. The air filter is located on the inner side of the air inlet grille. Remove all the air inlet grilles.
2. Remove the air filter by pulling the knob of the air filter.



10.12.3. REMOVING THE DISCHARGE AIR GRILLE

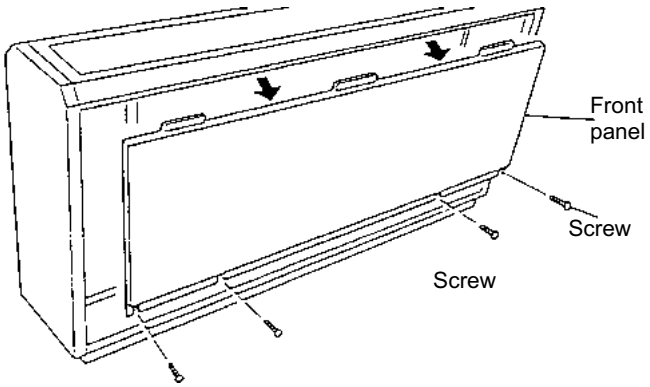
1. The discharge air grilles are mounted on the top by means of a guide rail.
2. By opening the top panel and by sliding the discharge air grilles, you can remove the discharge air grilles.



WARNING: *TURN OFF all the main switches*

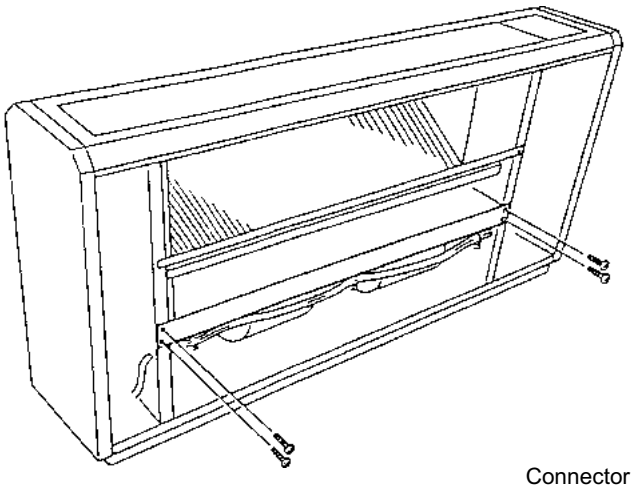
10.12.4. REMOVING THE FRONT PANEL

1. Remove the air filter according to the section "Removing the Air Filter".
2. Remove the front panel from the slit after removing the four fixing screws at the lower part and pulling out the front panel downwards.

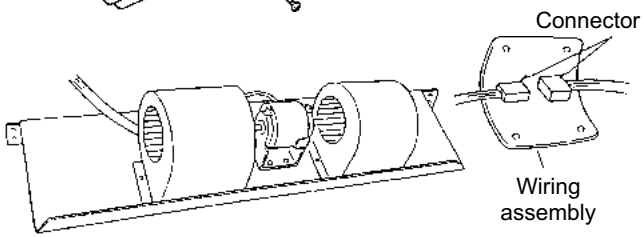


10.12.5. REMOVING THE FAN MOTOR

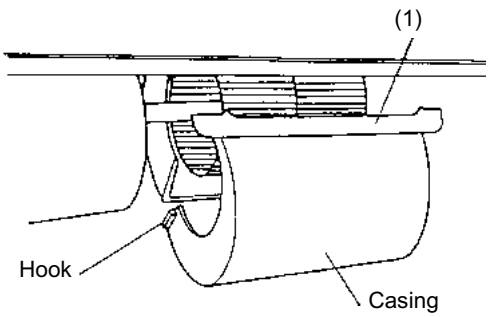
1. Remove the air inlet grille according to the section "Removing the Air Inlet Grille".
2. Remove the air filter according to the section "Removing the Air Filter".
3. Remove the front panel according to the section "Removing the front panel".
4. Remove the mounting plate for the fan motor after removing the four fixing screws.



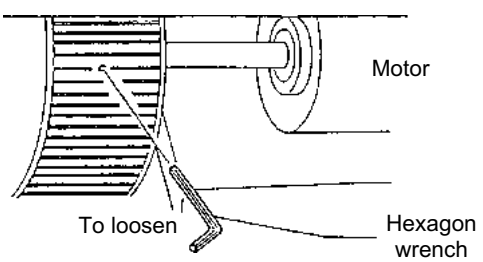
5. Disconnect the wiring connector for the fan motor. Remove the wiring assembly and the connector.



6. Remove the casing (1) by pressing the hook part at the four positions towards the inner side.

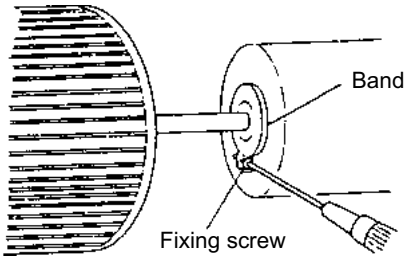


7. Loosen the screws by means of a hexagon wrench.



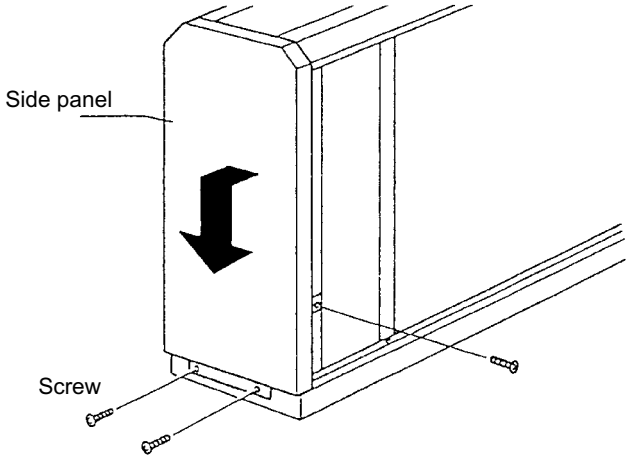
WARNING: *TURN OFF all the main switches*

8. After removing the fixing plate, remove the fan motor by sliding the fan motor backwards. Pay attention not to drop the fan motor.

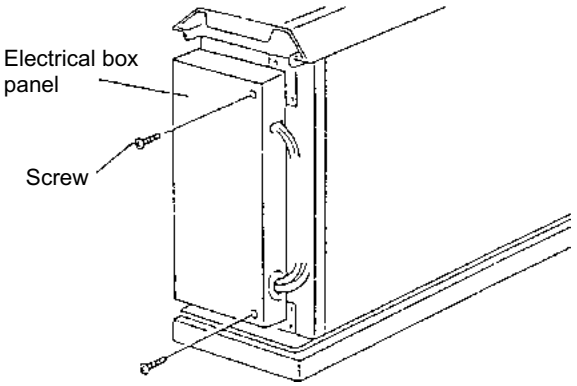


10.12.6. REMOVING THE PRINTED CIRCUIT BOARD (PCB)

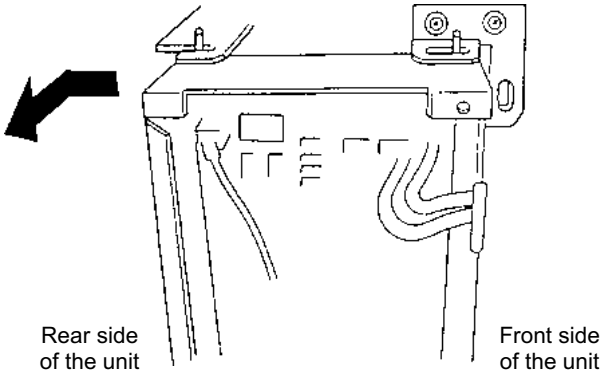
1. Remove the air inlet grille according to the section "Removing the Air Inlet Grille".
2. Remove the air filter according to the section "Removing the Air Filter".
3. Remove the front panel according to the section "Removing the front panel".
4. You can remove the side panel by removing the three fixing screws and pulling the side panel downwards.



5. Remove the electrical box panel after removing the two fixing screws.

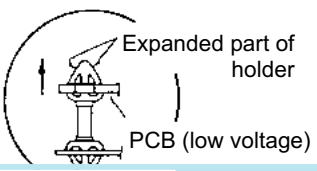


6. You can turn the electrical box up to an angle of 90° by removing the two fixing screws and by unhooking the hook at the rear side of the electrical box.
7. Four holders support the PCB. Pull out the PCB from the PCB hole by pushing the expanded part of the holder by means of long-nose pliers and by putting a finger near the hole of the PCB.



NOTES:

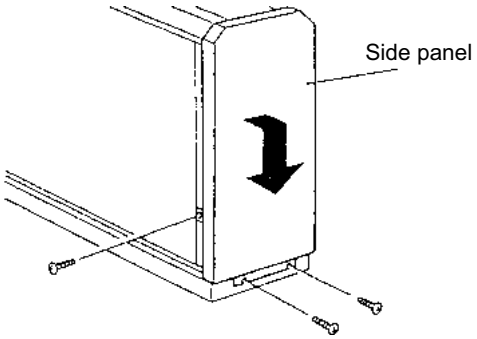
1. *Do not touch the electrical components. Do not apply a great force to the PCB. If you apply a great force, the PCB will become faulty.*
2. *When you are reassembling, make sure that each terminal is correctly connected. Refer to the wire marks and the terminal codes. If you connect the terminals incorrectly, a malfunction or a damage of the electrical components will occur.*



WARNING: *TURN OFF all the main switches*

10.12.7. REMOVING THE THERMISTORS FOR LIQUID PIPE AND GAS PIPE

1. Remove the air inlet grille according to the section "Removing the Air Inlet Grille".
2. Remove the air filter according to the section "Removing the Air Filter".
3. Remove the front panel according to the section "Removing the front panel".
4. Remove the side panel after removing the three fixing screws.

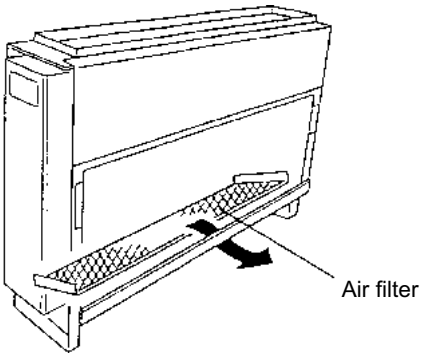


10.13. RPFI

Floor-Concealed Type

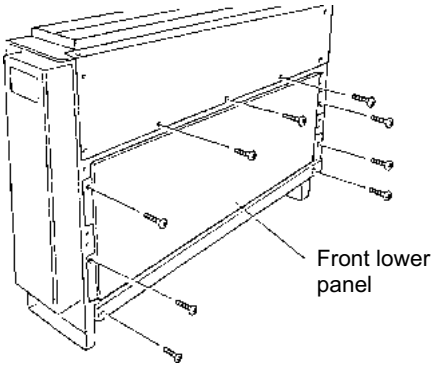
10.13.1. REMOVING THE AIR FILTER

1. The air filter is located at the inner upper part of the inlet.
2. Remove the air filter by pulling the center knob and by bending the filter.



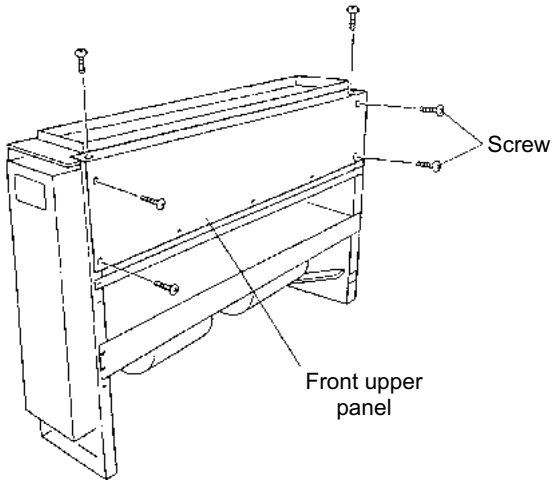
10.13.2. REMOVING THE FRONT PANEL

1. Remove the air filter according to the section "Removing the Air Filter".
2. Remove the front lower panel after removing the screws (1.0HP: 9 pcs. 1.5HP: 10 pcs.) at the lower part of the front panel.



WARNING: *TURN OFF all the main switches*

3. Remove the front upper panel after removing the eleven fixing screws.



10.13.3. REMOVING THE FAN MOTOR

1. Remove the air filter according to the section "Removing the Air Filter".
2. Remove the front panel according to the section "Removing the Front Panel".
3. Remove the fan motor as explained in items 4 to 8 of the section "Removing the Fan Motor".

10.13.4. REMOVING THE PRINTED CIRCUIT BOARD (PCB)

1. Remove the front panel according to the section "Removing the Front Panel".
2. Remove the PCBs as explained in items 5 to 7 of the section "Removing the Printed Circuit Board (PCB)".

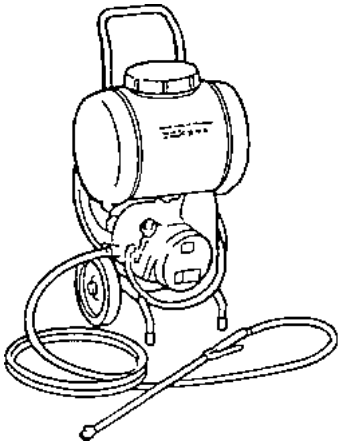
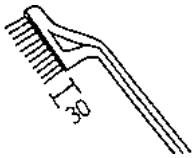
10.13.5. REMOVING THE THERMISTORS FOR LIQUID PIPE AND GAS PIPE

1. Remove the air filter according to the section "Removing the Air Filter".
2. Remove the front panel according to the section "Removing the Front Panel".
3. Remove the thermistor as explained in items 4 to 6 of the section, "Removing the Thermistors for the Liquid Pipe and the Gas Pipe".

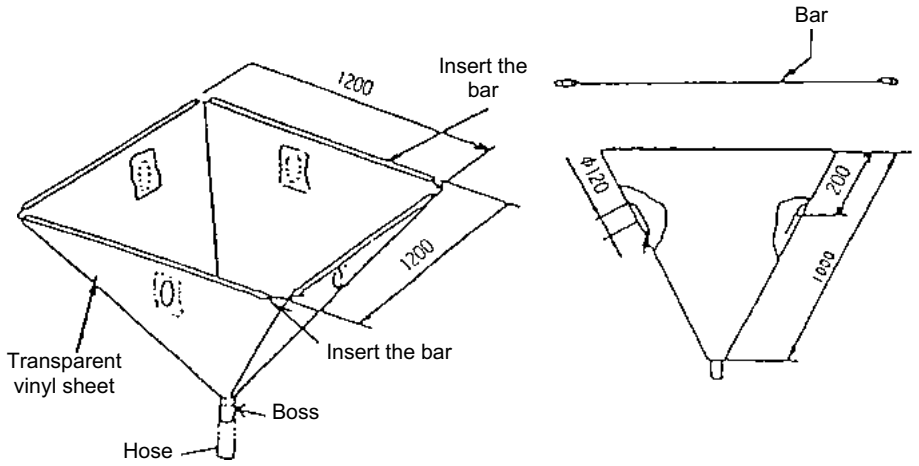
WARNING: *TURN OFF all the main switches*

10.14. CLEANING THE INDOOR HEAT EXCHANGER

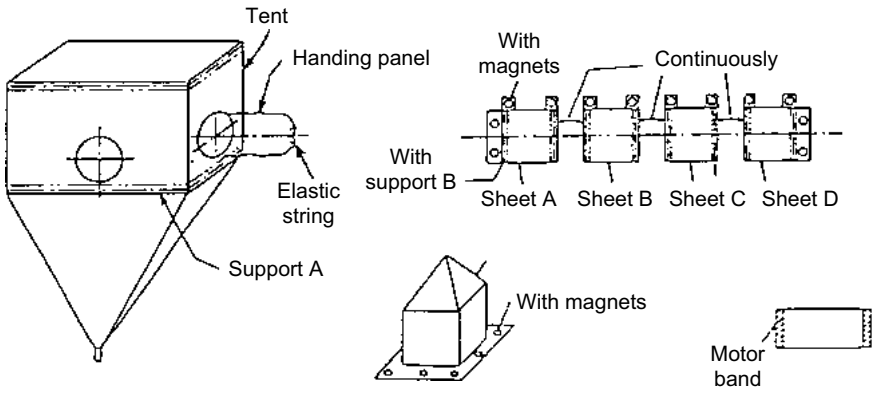
10.14.1. REQUIRED TOOLS FOR CLEANING (FOR ALL INDOOR UNITS)

No.	Tool	Remarks
1	Cleaning water pump 	A water pump that is equipped with a tank is recommended
2	Water tank clean water	Approx. 18 liters
3	Nozzle	
4	Brush (non-metal) 	If the heat exchanger is heavily clogged with dust, remove the dust with this brush. The length of brush should be 25 ~ 35mm.
5	Hose for water pan	Select a hose according to the site requirements
6	Bucket	2 for 5 liters
7	Phillips screwdriver	1
8	Nipper	1
9	Adjustable wrench	1
10	Megohm tester	500V
11	Cleaning agent	Select a neutral-type cleaning agent
12	Spray	To spray the cleaning water
13	Tape with adhesive	To fix the vinyl sheet in order to protect the room from the cleaning water
14	Rope	1m, 4 Pieces
15	Vinyl sheet	Select a vinyl sheet with 0.5mm thickness
16	Gloves	

WARNING: *TURN OFF all the main switches*

No.	Remarks
17	Cleaning water collector – In-the-ceiling type – 2-way cassette – Wall type – Ceiling type  Inner side of Ø120 hole should be covered with felt sheet in order to insert the spray nozzle.
18	Cleaning water collector kit – 4-way cassette

No	Part	Material	Remarks	Qty
1	Tent with handling panel	Vinyl chloride sheet	1t, with handling panel 0.3t	1
2	Support A	Stainless		8
3	Sheet A	Vinyl chloride sheet	1t, with support B and magnet	1
4	Sheet B	Vinyl chloride sheet	1t, with support B and magnet	1
5	Sheet C	Vinyl chloride sheet	1t, with support B and magnet	1
6	Sheet D	Vinyl chloride sheet	1t, with support B and magnet	1
7	Motor panel	Vinyl chloride sheet	1t, with magnet	1
8	Motor band	Vinyl chloride sheet	1t, magic tape	1
9	Wiring panel	Vinyl chloride sheet		1
10	Gloves	Rubber		1
11	Sling rope		1 m	4



WARNING: *TURN OFF all the main switches*

10.14.2. CLEANING THE 4-WAY CASSETTE INDOOR UNIT

■ Spread a vinyl sheet over the floor in order to protect furniture and others from the cleaning water before doing this work.

Procedure:

– Remove the optional air panel according to the section "Removing the Optional Air panel".

– Remove the electrical box after opening the electrical box panel and after disconnecting the connectors between the indoor units and the outdoor units and other connectors, according to the section, "Removing the Electrical box Panel".

– Remove the bell mouth and the fan according to the section, "Removing the Turbo Fan and the Fan Motor".

– Remove the drain pan according to the section "Removing the Drain Pan".

– Remove the float switch according to the section "Removing the Float Switch".

NOTES:

Remove the drain pan after removing the drain water on the drain pan.

– *Remove the drain water on the drain pan after pulling out the rubber plug. Make sure that water can flow smoothly through the hole by pricking the hole with a pencil.*

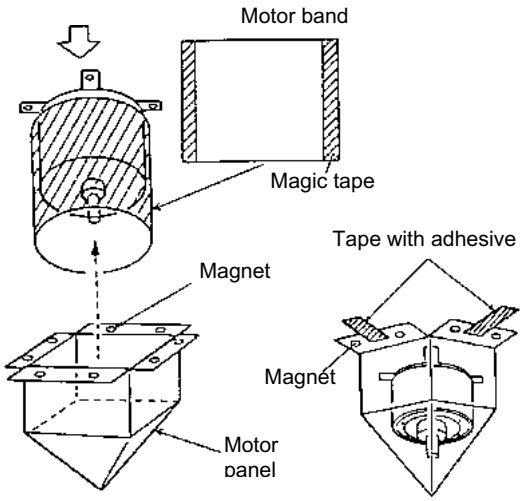
– *Remove the drain pan after removing the four fixing screws. Carefully remove the drain pan, because the drain water may remain at the bottom of the drain pan.*

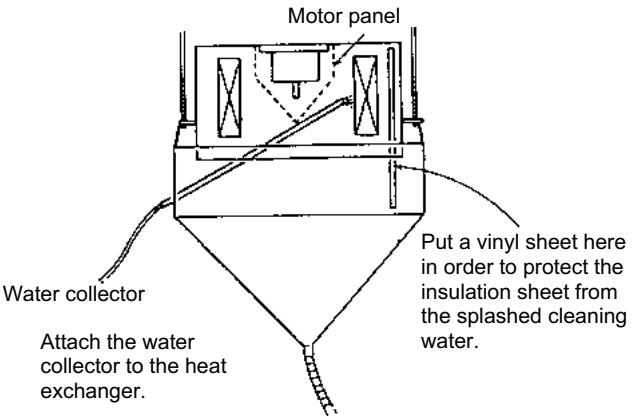
– *Clean and dry the drain pan after removing the drain pan. Carefully handle the drain pan to avoid damaging the drain pan.*

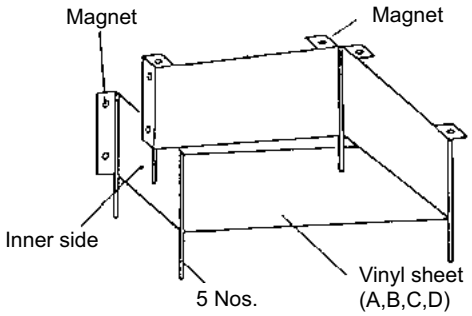
1. Attach a vinyl sheet around the heat exchanger so that the cleaning water will not be splashed over the insulation surface and the drain-up pump. Fix the vinyl sheet on the side plate of the heat exchanger by means of a tape with adhesive. Seal the gap between the vinyl sheets by means of a tape with adhesive.

NOTE:

Wear gloves to avoid any injury by the fins of the heat exchanger.
In addition to the magnets, fix the motor panel by means of a tape with adhesive

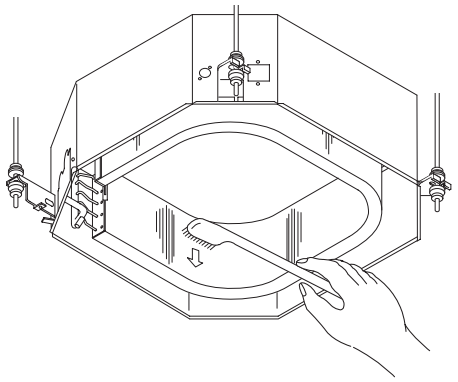




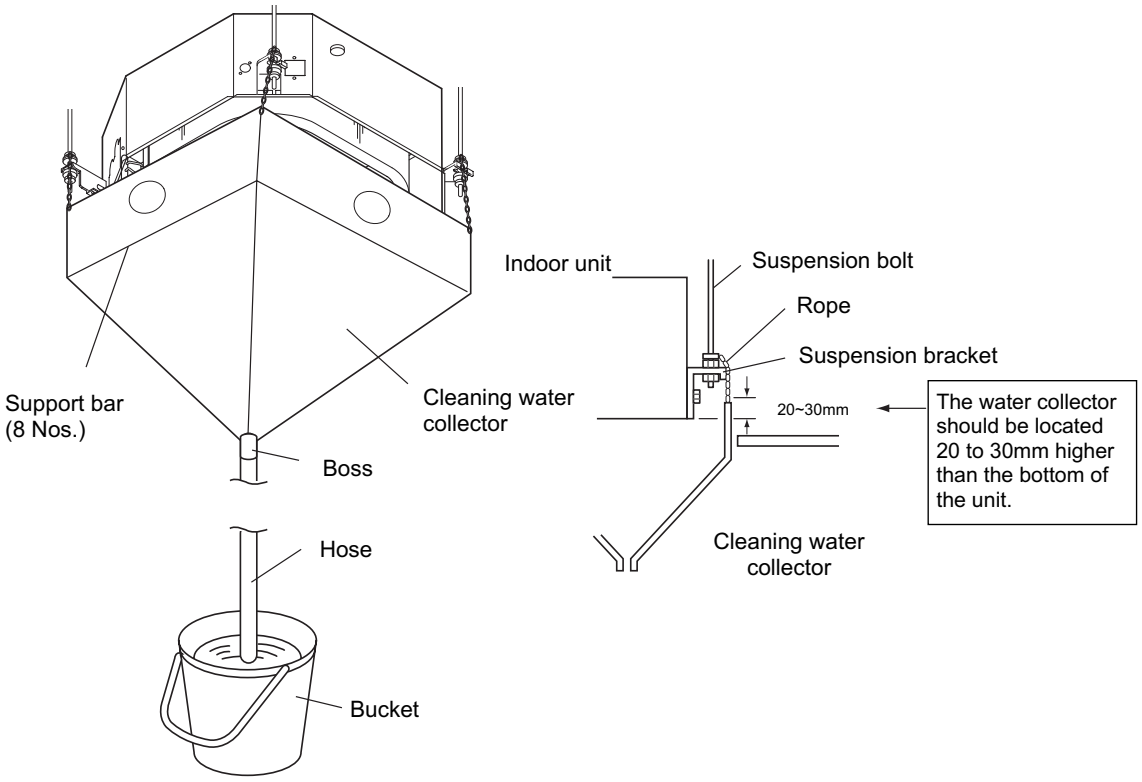


WARNING: *TURN OFF all the main switches*

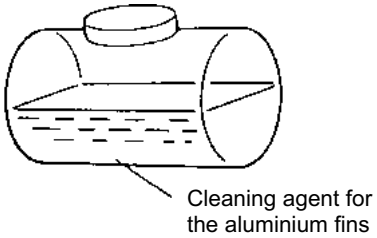
2. Scratch off the dust on the inner surface of the heat exchanger downwards by means of a brush. Collect all the dust in a bucket or a carton box.



3. Suspend the cleaning water collector from the indoor unit.
   - Tie the rope on the suspension bolts for the indoor unit and put the rope downwards.
   - Insert the support bars into the holes of the water collector.
   - Tie the rope on the support bar of the water collector and suspend the water collector.
   - Connect a hose to the boss and put the end of the hose in a bucket.



4. Put approximately 15 liters of the cleaning agent for the aluminium fins in a supply tank.

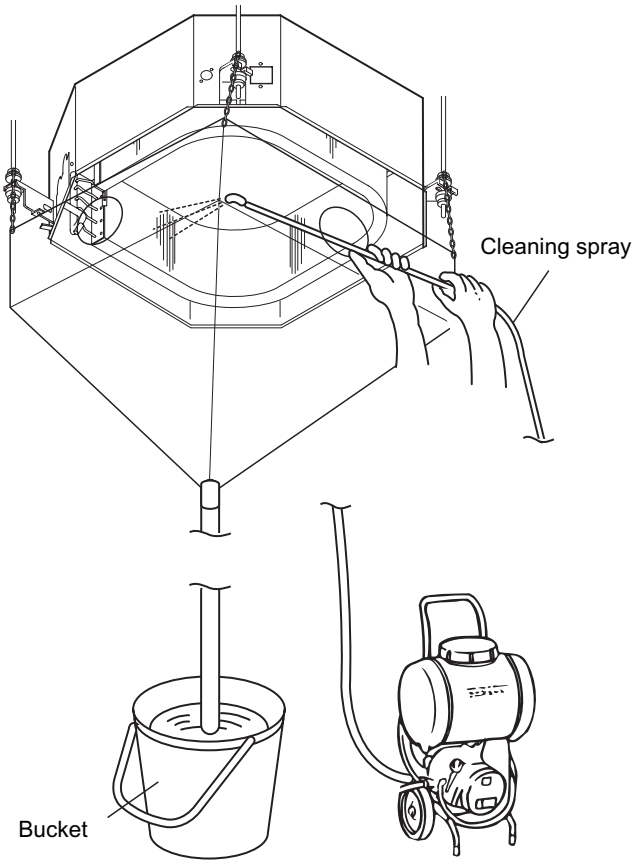


WARNING: *TURN OFF all the main switches*

5. Insert the spray nozzle through the hole of the cleaning water collector. Operate the water pump and clean the dust on the heat exchanger. After cleaning, spray the clean water in order to remove the cleaning water.
   Adjust the pressure of the water pump in order not to damage the fins.

NOTE:

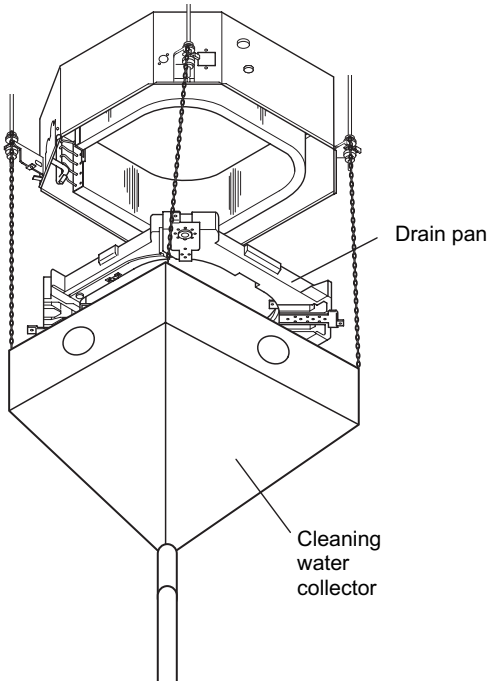
If the cleaning water stays, the fins will be corroded. Adjust the pressure of the pump at 2.5 to 5.0 kg/cm² in order not to damage the fins.



6. After cleaning, mount the drain pan by extending the rope downwards.

NOTE:

If the cleaning water collector is removed, wipe off the drops from the indoor unit.



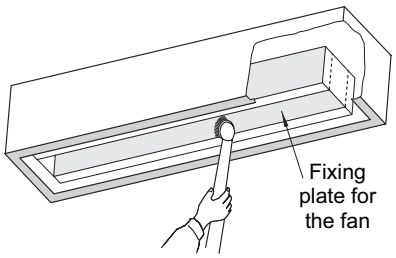
WARNING: *TURN OFF all the main switches*

7. Check the insulation of the drain pump with a megohm-meter. Make sure that the insulation is greater than 1 MΩ when 500V is applied.
8. Connect the wiring as the wiring was connected before.
9. Neutralization Treatment after the Cleaning
   The cleaning agent that is specified in the section 10.14.1 is neutral-type. However, the cleaning water after the use may not be neutral. Collect all the cleaning water and make the necessary neutralization treatment for the cleaning water.

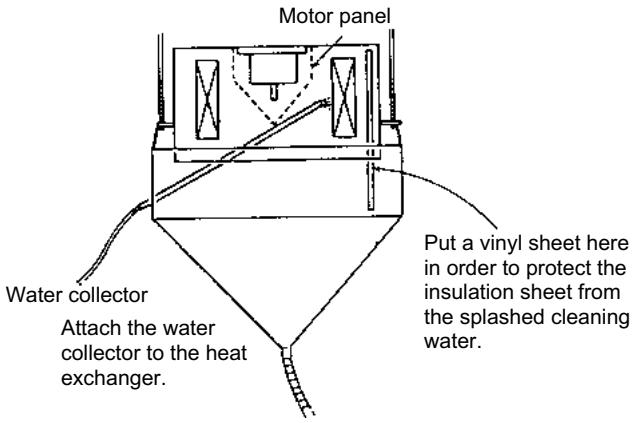
10.14.3. CLEANING THE 2-WAY CASSETTE INDOOR UNIT

Spread a vinyl sheet over the floor in order to protect furniture and others from the cleaning water before doing this work.

1. Remove the drain pan according to the section, "Removing the Drain Pan". Clean the drain pan after removing the drain pan.
2. Remove the float switch according to the section, "Removing the Float Switch"
3. Remove the drain-up mechanism according to the section, "Removing the Drain-Up Mechanism".



4. Removing the Dust on the Heat Exchanger
   Remove the dust on the fins at the inlet side of the heat exchanger by scratching off downwards.
   Collect all the dust in a bucket or a carton box.



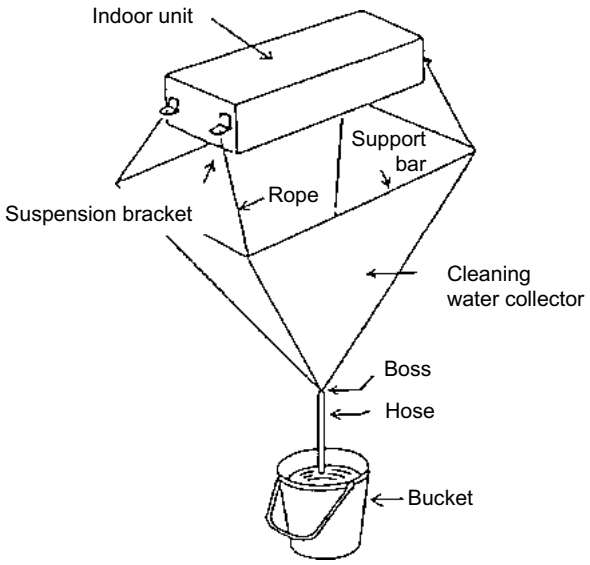
5. Put a vinyl sheet around the heat exchanger so that the cleaning water will not be splashed over the insulation surface and the drain-up pump. Fix the vinyl sheet on the side plate of the heat exchanger by means of a tape with adhesive.
   Seal the gap between the vinyl sheets by means of a tape with adhesive.

NOTE:

It is recommended that gloves be used during this work in order to avoid any injury.
Put a vinyl sheet in order to avoid the splashed cleaning water.

WARNING: *TURN OFF all the main switches*

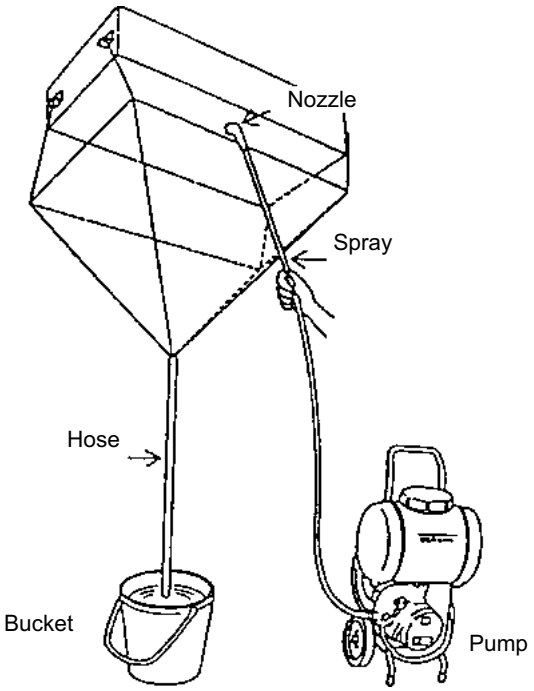
6. Suspend the cleaning water collector from the indoor unit.
   - Connect a rope to the suspension bracket of the indoor unit and put the rope downwards.
   - Insert the support bar into the hole of the cleaning water collector.
   - Suspend the cleaning water collector with the rope from the indoor unit.
   - Connect a hose to the boss for the cleaning water collector and put the other end in a bucket.
7. Spraying the Cleaning Water
   Spray the cleaning water over the fins of the heat exchanger.



8. Cleaning with clean water
   Insert the spray nozzle through the hole of the cleaning water collector.
   Operate the pump and clean the fins with the clean water.
   Adjust the pressure of the water pump in order not to damage the fins.

NOTE:

If the cleaning water stays, the fins will be corroded. Adjust the pressure of the pump at 2.5 to 5.0 kg/cm² in order not to damage the fins.



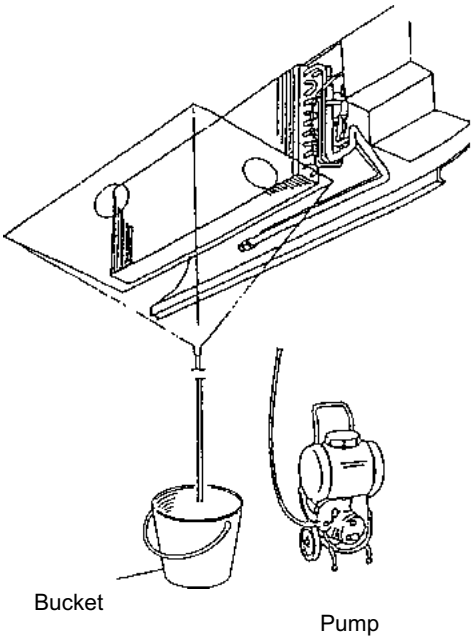
9. After you finish the cleaning and the dropping water stops, attach the fan assembly and the drain pan.
10. Check the insulation of the drain-up pump with a megohm-meter. Make sure that the insulation is greater than 1 MΩ when 500V is applied.
11. Connect the wiring as the wiring was connected before. Mount the air distribution chamber and the optional air panel
12. Neutralization Treatment after the Cleaning
    The cleaning agent that is specified in the section 10.14.1 is neutral-type. However, the cleaning water after the use may not be neutral. Collect all the cleaning water and make the necessary neutralization treatment for the cleaning water.

WARNING: *TURN OFF all the main switches*

10.14.4. CLEANING THE WALL TYPE INDOOR UNIT

Spread a vinyl sheet over the floor in order to protect furniture and others from the cleaning water before doing this work.

1. Remove each part according to the section "Wall Type".
2. Remove the front panel according to the section, "Removing the Front Panel".
3. Remove the electrical box according to the section, "Removing the Electrical Box Panel".
4. Remove the drain pan according to the section "Removing the Drain Pan".
5. Remove the heat exchanger according to the sections "Removing the Heat Exchanger and the Fan Motor".
6. Cleaning
   - Remove the dust with a brush.
   - Cover a vinyl sheet over the electrical components in order to protect the electrical components from the splashed cleaning water.
   - If you use the cleaning agent, clean the heat exchanger with the clean water completely.
   - Adjust the pressure of the pump in order not to damage the fins.
7. Neutralization Treatment after the Cleaning
   The cleaning agent that is specified in the section 10.14.1 is neutral-type.
   However, the cleaning water after the use may not be neutral.
   Collect all the cleaning water and make the necessary neutralization treatment for the cleaning water.



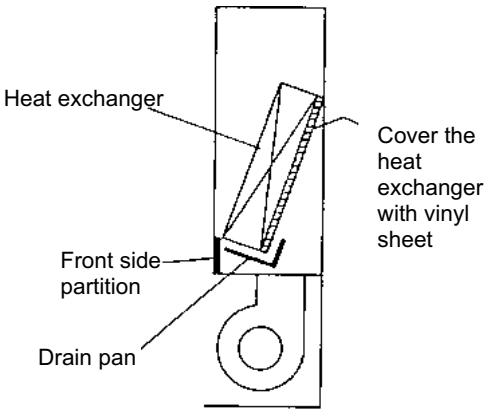
NOTES:

If the cleaning water stays, the fins will be corroded. Adjust the pressure of the pump at 2.5 to 5.0 kg/cm² in order not to damage the fins.

10.14.5. CLEANING THE FLOOR TYPE INDOOR UNIT AND THE FLOOR CONCEALED TYPE INDOOR UNIT

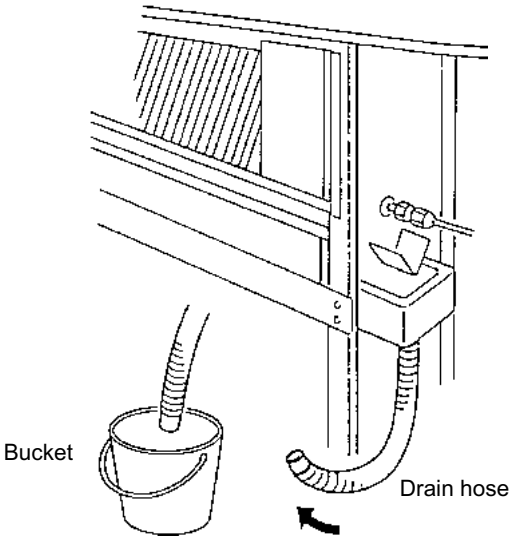
Spread a vinyl sheet over the floor in order to protect furniture and others from the cleaning water before doing this work.

1. Remove the front panel according to the section "Removing the Front Panel".
2. Disconnect the drain hose from the field-supplied pipe.
3. Cover the rear side of the heat exchanger with a vinyl sheet after removing the front side partition and the drain pan. After covering the rear side, remount the front side partition and the drain pan.

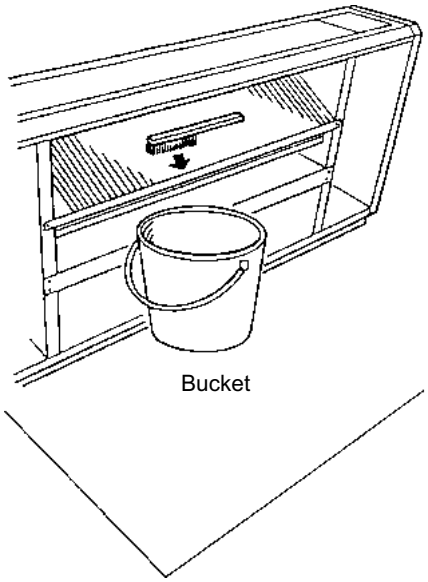


WARNING: *TURN OFF all the main switches*

4. By lifting the drain hose, put the end of the hose in a bucket.

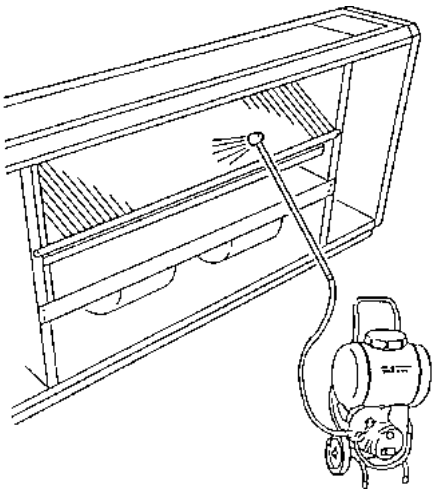


5. Removing the Dust on the Heat Exchanger
   Remove the dust on the heat exchanger with a brush by scratching the dust downwards. Collect all the dust in a bucket or a carton box.



6. Spray the cleaning water over the fins of the heat exchanger.

7. Cleaning with the clean water
   Cover the wiring connectors with the insulation tape.
   Operate the pump and clean the heat exchanger with the clean water completely.
   Adjust the pressure of the pump in order not to damage the fins.



NOTES:

If the cleaning water stays, the fins will be corroded. Adjust the pressure of the pump at 2.5 to 5.0 kg/cm² in order not to damage the fins.

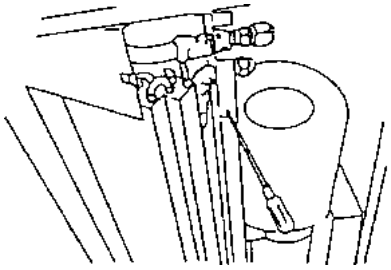
WARNING: *TURN OFF all the main switches*

8. After checking that no power is supplied, connect the drain pipe and remove the insulation tape for the wiring connectors. Then, mount the front panel correctly.
9. Check the insulation of the terminal board in the electrical box. If the insulation is greater than 1MΩ by a 500 Megohm-meter, the insulation is normal.
10. Neutralization Treatment after the Cleaning
    The cleaning agent that is specified in the section 10.14.1 is neutral-type. However, the cleaning water after the use may not be neutral. Collect all the cleaning water and make the necessary neutralization treatment for the cleaning water.

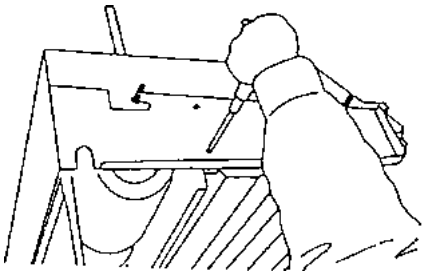
10.14.6. CLEANING THE CEILING TYPE INDOOR UNIT

Spread a vinyl sheet over the floor in order to avoid the cleaning water before doing this work.

1. Remove the left-side panel and the right-side panel according to the section, "Removing the Side Panel".
2. Remove the discharge deflector according to the section "Removing the Discharge Air Grille".
3. Open the air inlet grille according to the section "Removing the Air Filter".
4. Remove the lower panel and the drain pan according to the section, "Removing the Thermistors for the Liquid Pipe and the Gas Pipe".
5. Remove the indoor fan motor and the fan assembly according to the section "Removing the Fan Motor".
6. Remove the partition plate 2 after removing the two fixing screws.



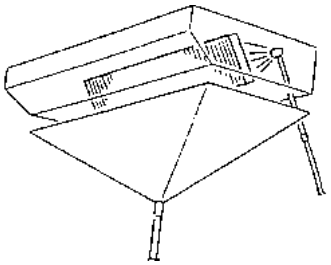
7. Remove the fixing plate for the fan after removing the two screws at the left-side partition and one screw at the right-side partition.



8. Attach the drain pan and the lower panel according to the procedures in reverse order in the section 4.

WARNING: *TURN OFF all the main switches*

9. Cover all the components (except the drain pan) with a vinyl sheet in order to avoid the splashed cleaning water.
10. Spray the cleaning water over the fins from the rear side of the heat exchanger. If the heat exchanger is heavily covered with the dust, use a brush in order to wipe off the dust.
11. Cleaning with the Clean Water
    - Operate the pump and clean the heat exchanger with the clean water completely.
    - Adjust the pressure of the pump in order not to damage the fins.



NOTES:

Wear the gloves in order to avoid any injury during this work due to the sharp edges of the fins.
If the cleaning water stays, the fins will be corroded.
Adjust the pressure of the pump at 2.5 to 5.0 kg/cm² in order not to damage the fins.
Pay attention to the drain pan not to overflow.

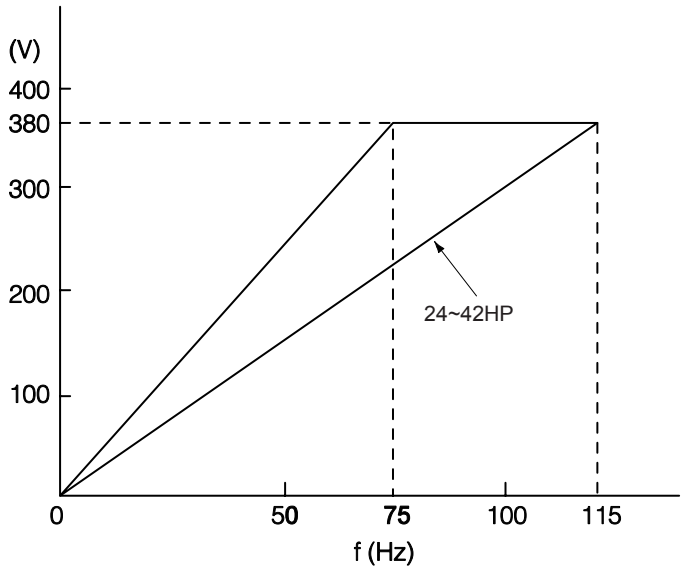
12. Check the insulation of the terminal board with a megohm-meter. Make sure that the insulation is greater than 1 MΩ when 500V is applied.
13. Make sure that the water can flow smoothly after pouring the water on the drain pan.
14. Neutralization Treatment after the Cleaning
    The cleaning agent that is specified in the section 10.14.1 is neutral-type. However, the cleaning water after the use may not be neutral.
    Collect all the cleaning water and make the necessary neutralization treatment for the cleaning water.

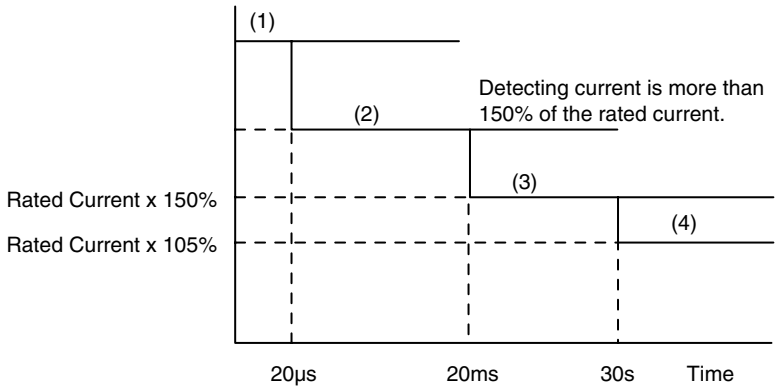
11. Main parts

CONTENTS

11.1. INVERTER

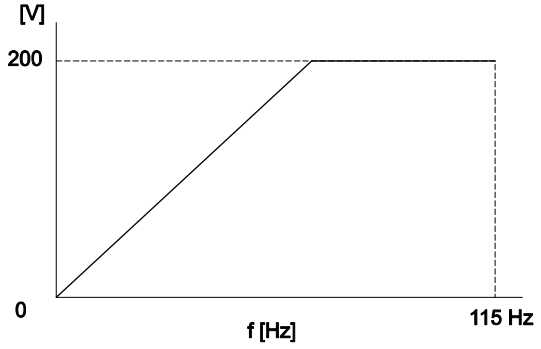
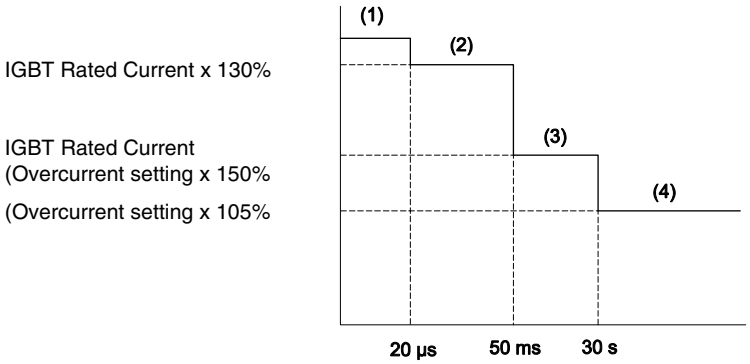
11.1.1. SPECIFICATIONS OF INVERTER FSN(E)/FXN(E)

Aplicable model	RAS-5~42FSN(E)/FXN(E)
Aplicable power source	3 Phase. 380V, 415V 50 Hz
Input voltage	RAS-5~42FSN(E) 8~64A RAS-8~30FXN(E) 14~66A
Control Method	Vector Control
Range Output Frequency	20~115HZ
Accuracy of Frequency	0,01
Controlled Frequency	0,01 Hz at Applicable frequency range
Output / Characteristics	Conditions: 1. Power Source Voltage AC380/415V 2. Non-Loading (Free Output) 3. Ammeter Type Volt-Meter (X1.1)  Refer to the note in next page.
Soft Start Stop	0.125~3.00 Hz/s
Protection Function Excessive High or Low Voltage for Inverter	Excessive Low Voltage at a voltage is lower than 350V DC Excessive High Voltage at a voltage is higher than 750V DC
Abnormality of Current Sensor (0A Detection)	Stoppage at a current of compressor smaller than 1.5A. When the frequency is 15 to 18Hz after starting. Cause of Abnormality: Failure of Current Sensor Failure of ISPM, IPM Failure of Compressor / Fan motor Disconnected Wiring

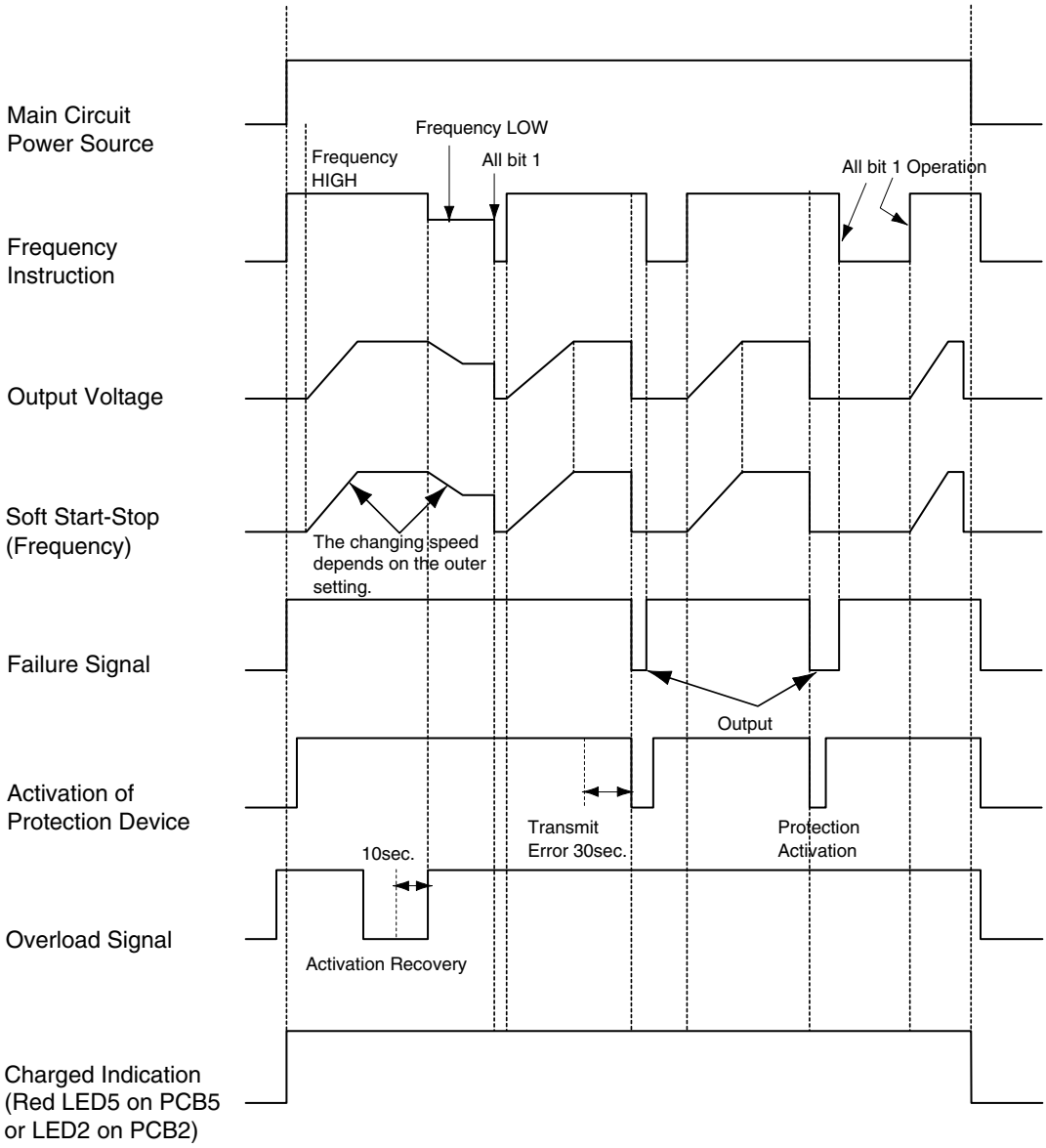
<table>
<tr><td>Protection Function
Overcurrent Protection for Inverter</td><td> 

(1) Short-Circuit Trip of Arm
(2) Instantaneous Overcurrent Trip
(3) Instantaneous Overcurrent Trip
(4) Electronic Thermal Trip
} Internal Protection Transistor Module or ISPM
Condition is maintained longer than 30 seconds or accumulated longer than 3 minutes during 10 minutes sampling time.</td></tr>
<tr><td>Protection of Transistor Module</td><td>Transistor module or ISPM has four protection function for self-protection.
(1) Some of the output terminals between "U" and "V", "V" and "W", "W" and "U" has a short-circuit.
(2) Running current reaches the maximum rated current.
(3) Abnormal temperature is measured by internal thermistor.
(4) Control voltage decreases abnormally.</td></tr>
<tr><td>Overload Control</td><td>Overload control as a current greater than (Rated Current X105%).
Overload control release at a current smaller than (Rated Current X 88%).</td></tr>
<tr><td>Fin Temperature Increase</td><td>The unit is stopped when the ISPM temperature is higher than 100°C.
Only for 24~42HP</td></tr>
<tr><td>Earth Detection</td><td>The unit is stopped when the compressor is earthing.
Only for 24~42HP</td></tr>
</table>

11.1.2. SPECIFICATIONS OF INVERTER FSVNE

Applicable Model	**RAS-3FSVNE, RAS-4/5FSVNE**
Applicable Power Source	1 Phase, 220V, 240V 50Hz/220V 60 Hz
Input Voltage	180 ~ 264 VAC
Input Current	RAS-3FSVNE: 25A; RAS-4/5HVRNE:32A (at Rated current 220/240V 50Hz)
Control Method	Vector Control
Range Output Frequency	20 to 115Hz
Accuracy of Frequency	0.01Hz at Applicable Frequency Range
Controlled Frequency	1Hz
Output / Characteristics	
Soft Start Stop	0.125 ~ 3.00 Hz/s
Protection Function Excessive High or Low Voltage for Inverter	Excessive Low Voltage at a voltage is lower than 194V DC Excessive High Voltage at a voltage is higher than 420V DC
Abnormality of Current Sensor (0A Detection)	Stoppage at a current of compressor smaller than 1.5A. When the frequency is 15 to 18Hz after starting. Cause of Abnormality: Failure of Current Sensor Failure of ISPM Failure of Compressor / Fan motor Disconnected Wiring
Protection Function Overcurrent Protection for Inverter	 (1) Short-Circuit Trip of Arm (2) Instantaneous Overcurrent Trip (3) Instantaneous Overcurrent Trip } Internal Protection of ISPM (4) Electronic Thermal Trip Condition is maintained longer than 30 seconds or accumulated longer than 3 minutes during 10 minutes sampling time.
Protection of ISPM	ISPM has four protection function for self-protection (1) Some of the output terminals between "U" and "V", "V" and "W", "W" and "U" has a short-circuit. (2) Running current reaches the maximum rated current. (3) Temperature is measured by internal thermistor increases excessively. (4) Control voltage decreases excessively.
Overload Control	Overload control as a current greater than (Rated Current X105%). Overload control release at a current smaller than (Rated Current X 88%).
Fin Temperature Decrease	The unit is stopped when the ISPM temperature is higher than 100°C.
Earth Detection	The unit is stopped when the compressor is earthing.

11.1.3. INVERTER TIME CHART



11.1.4. PROTECTIVE FUNCTION

1. Excessive High or Low Voltage for Inverter
   a) Level of Detection
      - When the voltage of direct current is greater than (A) V, abnormalities are detected.
      - When the voltage of direct current is smaller than (B) V, abnormalities are detected.

Power Supply	380 - 415V, 50Hz 380V, 60Hz	220V, 60Hz
(A)	750	440
(B)	350	194

   b) Function

      When abnormalities are detected, the inverter compressor is stopped and transmit the signal code of stoppage cause to PCB1.

   c) Cancellation of Protection Function

      Transmission for signal code of stoppage cause is cancelled when a stopping order is given or main power source is cut off.

2. Abnormality of Current Sensor
   a) Level of Detection

      When current of the inverter compressor decreases lower than 0.5A during the inverter compressor frequency between 15Hz and 18Hz, an abnormality is detected.

   b) Function

      When abnormalities are detected, the inverter compressor is stopped, and transmit the signal code of stoppage cause to PCB1.

   c) Cancellation of Protection Function

      Transmission for signal code of stoppage cause is cancelled when a stopping order is issued or main power source is cut off.

3. Overcurrent Protection for Inverter
   a) Level of Detection

      When the current detected by current sensor reaches 150% of the rated current, overcurrent is detected. (Instantaneous Overcurrent)

      When the current detected by current sensor exceeds 105% of the rated current continuously for 30 seconds or for 3.5 minutes in total during a 10 minutes period, overcurrent is detected. (Electric Thermal Relay)

   b) Function

      When abnormalities are detected, the inverter compressor is stopped and transmit the signal code of stoppage cause to PCB1.

   c) Cancellation of Protection Function

      Transmission for signal code of stoppage cause is canceled by stopping order is issued or main power source is cut off.

4. Protection of Transistor Module and ISPM
   a) Level of Detection

      When some of the output terminals between “U” and “V”, “V” and “W”, “W” and “U” of transistor module or ISPM are short-circuited, an abnormality is detected.

      When the running current of transistor module or ISPM reaches (Maximum Rated Current x 105%), an abnormality is detected.

      When an internal temperature is measured by internal thermistor of transistor module or ISPM, an abnormality is detected.

      When the control voltage of transistor module or ISPM decreases, an abnormality is detected.

   b) Function

      When abnormalities are detected, the inverter compressor is stopped and the signal code of stoppage cause is transmitted to PCB1.

   c) Cancellation of Protection Function

      Transmission for signal code of stoppage cause is canceled when a stopping order is issued or main power source is cut off.

5. Fin Temperature Increase (Only for 24 and 30HP)
   a) Level of Detection

      When the temperature of internal thermistor exceeds more than 100oC, an abnormality is detected.

   b) Function

      When abnormalities are detected, the inverter compressor is stopped and the signal code of stoppage cause is transmitted to PCB1.

   c) Cancellation of Protection Function

      Transmission for signal code of stoppage cause is canceled when a stopping order is issued or main power source is cut off.

6. Earth Detection
   a) Level of Detection

      When the starting current of the compressor reaches 80% of the overcurrent protection value, an abnormality is detected.

   b) Function

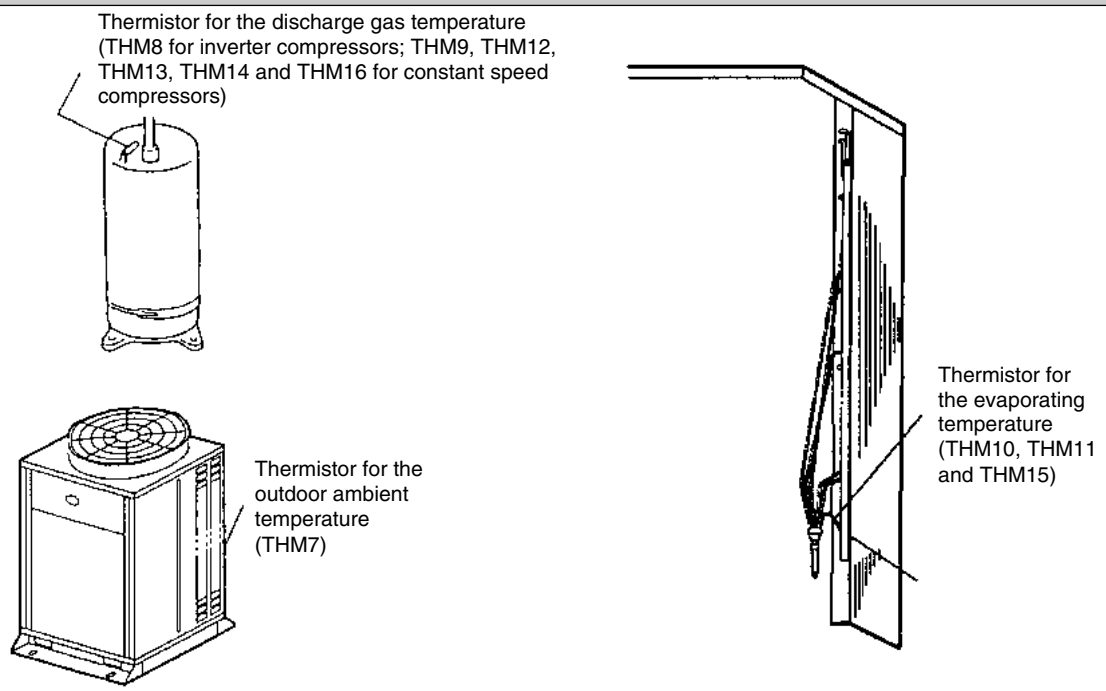
      When abnormalities are detected, the inverter compressor is stopped and the signal code of stoppage cause is transmitted to PCB1.

   c) Cancellation of Protection Function

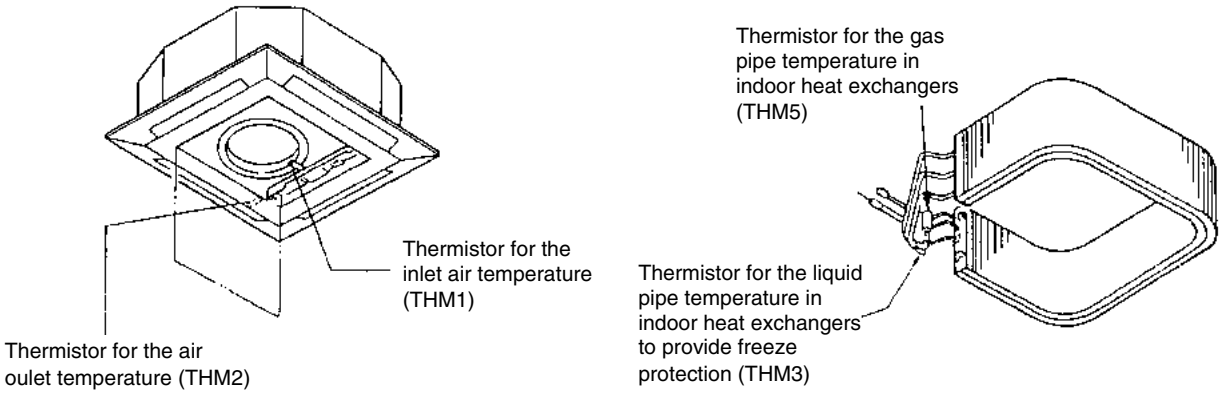
      Transmission for signal code of stoppage cause is canceled when a stopping order is issued or main power source is cut off.

11.2. THERMISTOR

Thermistors for the outdoor unit



Thermistors for the indoor unit



11.2.1. RESISTANCE VALUE OF THE THERMISTOR

■ Overheating prevention of the discharge gas (Thermistor for checking the upper part of compressor: THM8, THM9, THM12, THM13, THM14 and THM16)

a. There is a thermistor that checks the temperature of the upper part of the compressor in order to prevent the discharge gas from overheating. If the discharge gas temperature increases excessively, the deterioration of the lubrication oil and its lubrication properties will occur. This will cause a shorter compressor life.

b. If the discharge gas temperature increases excessively, the compressor temperature increases. In the worst case, the winding of the compressor motor will burn out.

c When the temperature of the upper part of the compressor increases during the heating process, the unit is controlled according to the following method:

1. An electronic expansion valve of the liquid bypass opens and the high-pressure refrigerant returns to the compressor through the accumulator. This decreases the compressor temperature.
2. If the temperature of the upper part of the compressor exceeds 132°C for 10 minutes, the compressor will stop. Even if an electronic expansion valve opens in that situation, the compressor will also stop. This way, the compressor is protected. Resistance values of the thermistor are shown in Fig. 10.1.

d. If the temperature of the upper part of the compressor exceeds 132°C for 10 minutes during the cooling process, the compressor will stop. (Refer to the block diagram for details.)

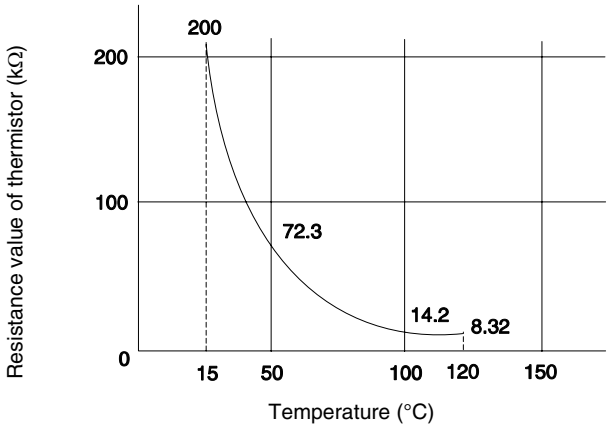


Fig. 10.1. Resistance values of the thermistor for overheating protection of the discharge gas

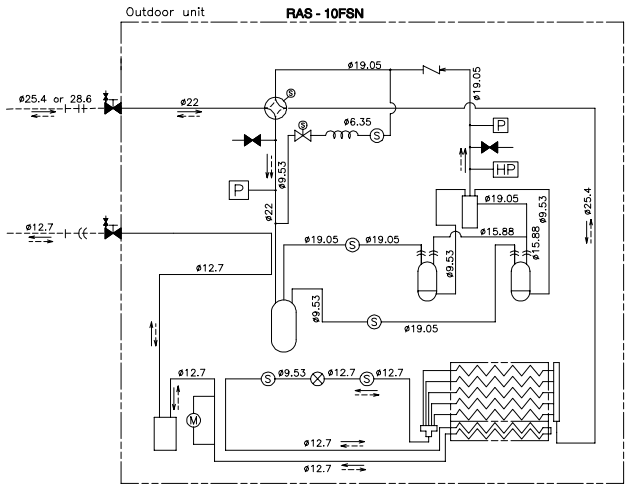


Fig. 10.2. Refrigerant cycle of the outdoor unit RAS-10FSN(E)

■ Thermistor for the outdoor temperature (THM7)

When the outdoor ambient temperature decreases to -8°C or a lower temperature during the cooling process, the compressor will stop. Resistance values of the thermistor are shown in Fig. 10.3.

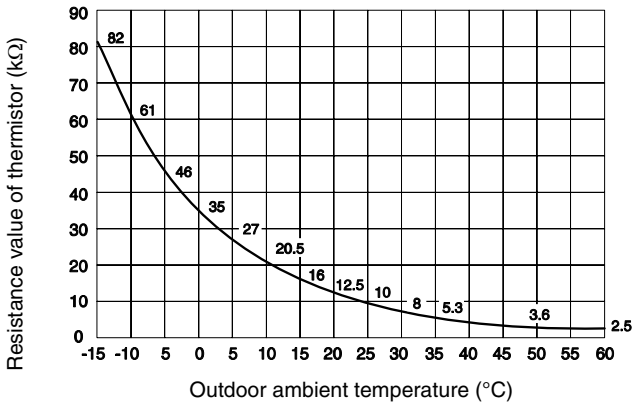


Fig. 10.3. Resistance values of the thermistor for the outlet air temperature

■ Thermistor for the defrost operation (THM10, THM11 and THM15)

The resistance values of this thermistor are the same as the resistance values of the thermistor for the outdoor ambient temperature.

■ Thermistor for the room temperature control (thermistor for the inlet air temperature of the indoor unit, THM1)

The thermistor for the inlet air temperature (THM1) controls the room temperature. The remote control switch displays the selected temperatures by means of figures. Set the room temperature so that the room temperature does not become too cool or too hot. It is recommended to set the room temperature in the following ranges.
Economical cooling mode: 27°C to 29°C
Economical heating mode: 18°C to 20°C
The resistance values of the thermistor are shown in Fig. 10.4.

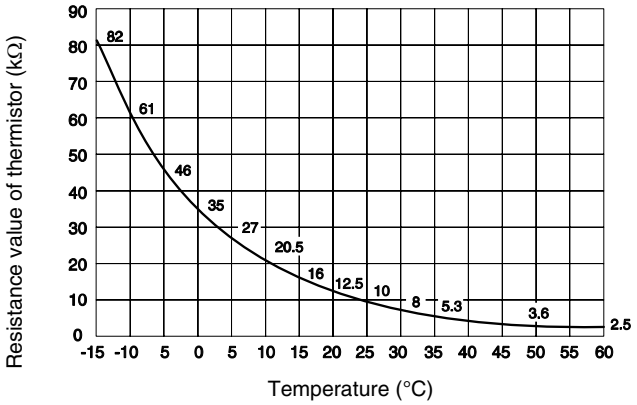


Fig. 10.4. Resistance values of the thermistor for the inlet air temperature

CAUTION:
The thermo-off valve of the thermistor for the inlet air temperature of the indoor unit is set at a higher temperature than the temperature displayed on the remote control switch by 4°C (the maximum inlet air temperature is 34°C). The suction air temperature during the heating process has a tendency to become higher than the temperature of the occupied zone in order to provide a more efficient heating operation.

■ Thermistor for the control of the discharge air temperature (Thermistor for the discharge air temperature of the indoor unit, THM2)

The thermistor for the discharge air temperature (THM2) prevents the cold blow during the heating process. The resistance values of the thermistor are shown in Fig. 10.4.

■ Thermistor for the liquid pipe temperature of the indoor heat exchanger

When the temperature of the indoor heat exchanger decreases to 0°C or a lower temperature for 3 minutes, the thermostat automatically turns off. When the temperature of the indoor heat exchanger increases to 16°C or a higher temperature, the thermostat turns on.

↓

The purpose of this function is to prevent frosting on the indoor heat exchanger during the cooling process and the dry operation.
The resistance values of the thermistor are shown in Fig. 10.4.

■ Thermistor for the gas pipe temperature of the indoor heat exchanger

The thermistor for the gas pipe temperature senses the evaporating temperature during the heating process. The resistance values of the thermistor are shown in Fig. 10.4.

11.3. ELECTRONIC EXPANSION VALVE

11.3.1. ELECTRONIC EXPANSION VALVE FOR THE OUTDOOR UNIT

Micro-computer

↓ Pulse signal

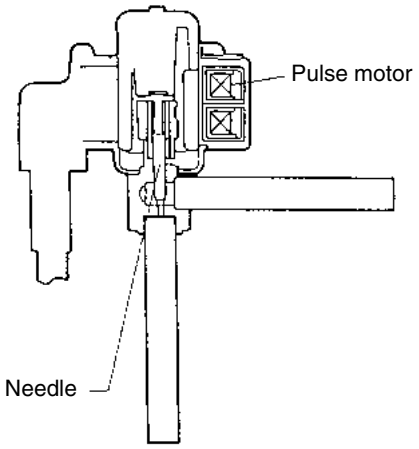
2-Phase permanent magnetic pulse motor

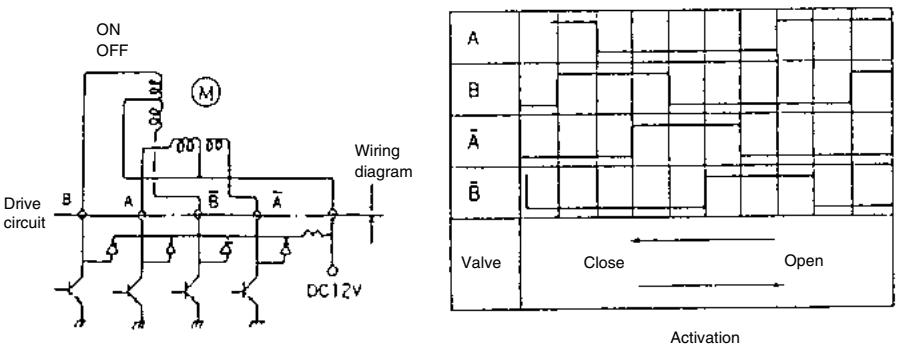
Control 0 to 500 pulse by 1 pulse

↓

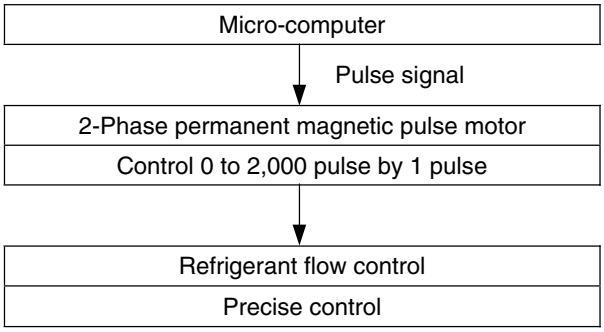
Refrigerant flow control

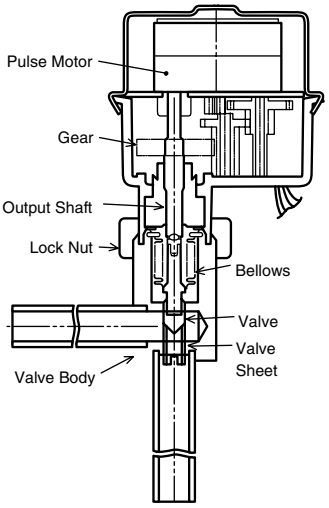
Precise control

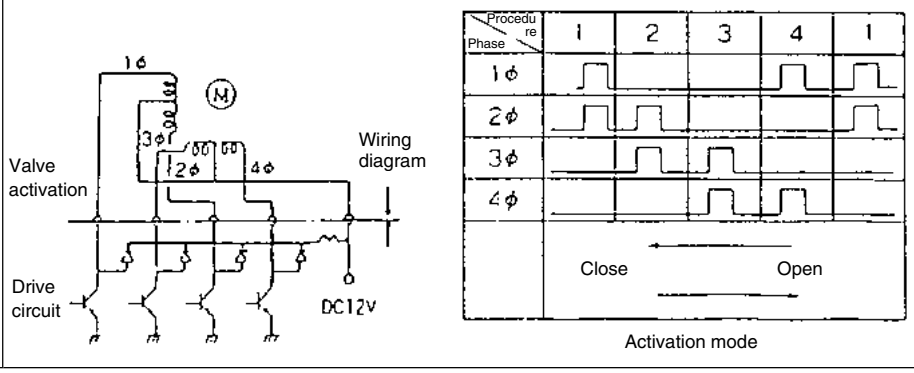


Items	Specifications
Applicable to the models	For the main cycle of: RAS-5~42HP
Type	UKV(10.0USRT)Series/UKV(5.0USRT) For MVB
Refrigerant	R410A
Working temperature range	-30°C ~ 65°C (Operation time of the coil: less than 50%)
Mounting direction	Drive shaft in vertical direction within an angle of 45° as maximum
Flow direction	Reversible
Drive method	4-Phase canned motor method
Rated voltage	DC12V±1.8V
Drive condition	83PPS (Pulse width at ON: 36mm sec, OFF: 60mm sec) 1,2 Phase excitation
Coil resistance (each phase)	46Ω ± 10% (at 20°C)
Wiring diagram, Drive circuit and activation mode	

11.3.2. ELECTRONIC EXPANSION VALVE FOR THE INDOOR UNIT



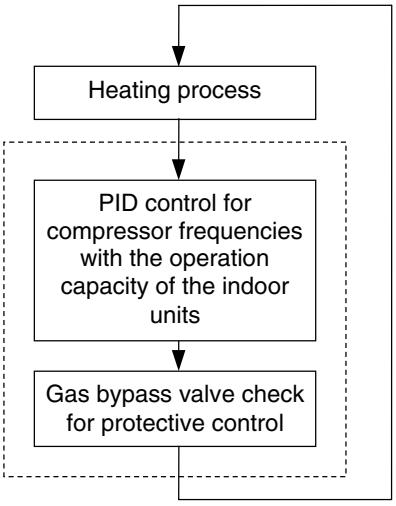


Items	Specifications
Type	EDM type
Refrigerant	R410A
Working temperature range	-30°C ~ 70°C (with coils which are not electrified)
Mounting direction	Drive shaft in vertical direction, motor upside and 90° in four direction
Flow direction	Reversible
Drive method	4-Phase pulse motor
Voltage rate	DC12V±1.2V
Drive condition	100Ω ± 250PPS (Pulse width over 3mm) 2 Phase excitation
Coil resistance (each phase)	150Ω ± 10% (at 20°C)
Wiring diagram, drive circuit and activation mode	

11.4. PRESSURE SENSOR

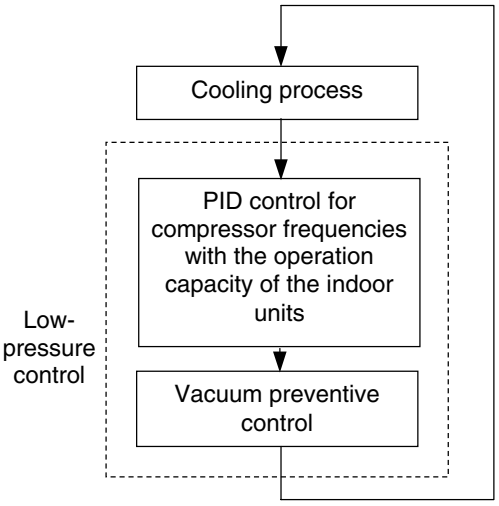
High-pressure control

A high-pressure sensor detects the high pressure during the heating process. The PID control with the operation capacity of the indoor units controls the compressor frequencies. This way the high pressure is controlled within an appropriate range. The output of the high-pressure sensor during the heating process performs the protective control and the control of the gas bypass valve.



Low-pressure control

A low-pressure sensor detects the suction pressure during the cooling process. The PID control with the operation capacity of the indoor units controls the compressor frequencies. This way the suction pressure is controlled within an appropriate range. If the suction pressure becomes excessively low, the cooling action may be insufficient and the parts in the refrigerant cycle may be damaged. Therefore, if the output of the low-pressure sensor indicates vacuum and the valve remains in the same position for 12 minutes or longer, the compressor will stop in order to avoid damage.



11.5. AUTO LOUVER MECHANISM

11.5.1. RCI (4-WAY CASSETTE TYPE)

1. Auto-Louver Operation

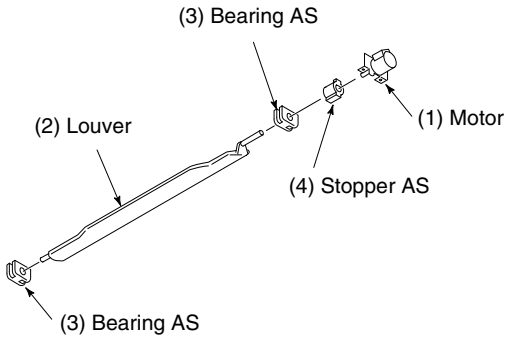
The louvers of the optional air panel with auto-louver swing simultaneously by four drive motor.

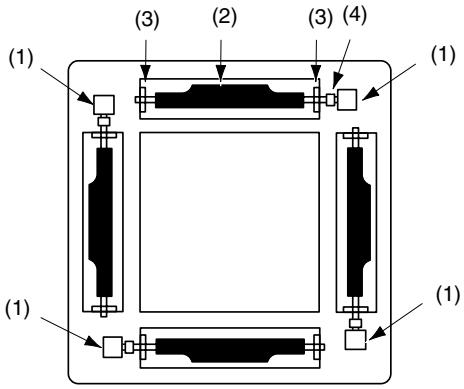
The parts of the auto-louver mechanism are shown below.

The motor (1) is installed to the louver directly.
The louver (2) is operated by rotating the motor.

Four pieces of the motor (1) are installed to the unit and rotated simultaneously.

No.	Part Name	No.	Part Name
1	Motor	3	Bearing
2	Louver	4	Stopper AS





2. Auto-Louver Stoppage

Press the "AUTO LOUVER" of the remote control switch during auto-louver operation.

↓

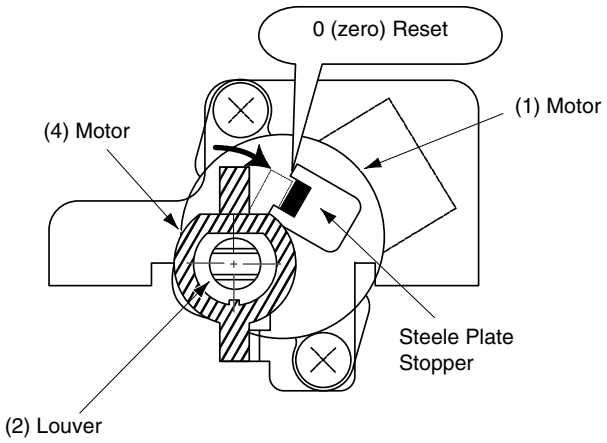
The AS stopper of the louver (2) touches the steel plate stopper, and the louver is reset to the 0 position.

↓

The power supply for the motor (1) is turned OFF when the louver is at the setting position.

↓

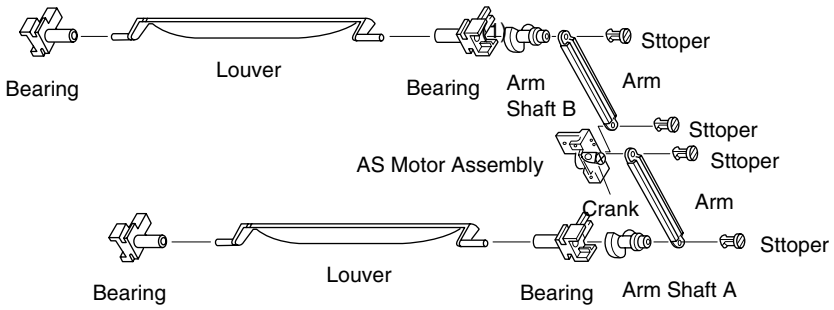
The louver is stopped at the setting position.



11.5.2. RCD (2-WAY CASSETTE TYPE)

1. Auto-Louver Operation

The louvers of the optional air panel with auto-louver swing simultaneously by a drive motor. The parts of the auto-louver mechanism are shown below.



The principle of the auto-louver mechanism is as follows;
The motor (1) rotates, the crank (2) fixed to the shaft of the motor (1) rotates, the rotating torque is changed at the arm (3) and transmitted to the arm shaft A (4) and the arm shaft B (5).
The circular reciprocating force gives the driving force to the louver (6) and rotates the louver.

No.	Part Name	No.	Part Name
1	Motor	5	Arm Shaft B
2	Crank	6	Louver
3	Arm	7	Fixing Plate of Motor
4	Arm Shaft A		

2. Auto-Louver Stoppage

Press the "AUTO LOUVER" of the remote control switch during auto-louver operation.

↓

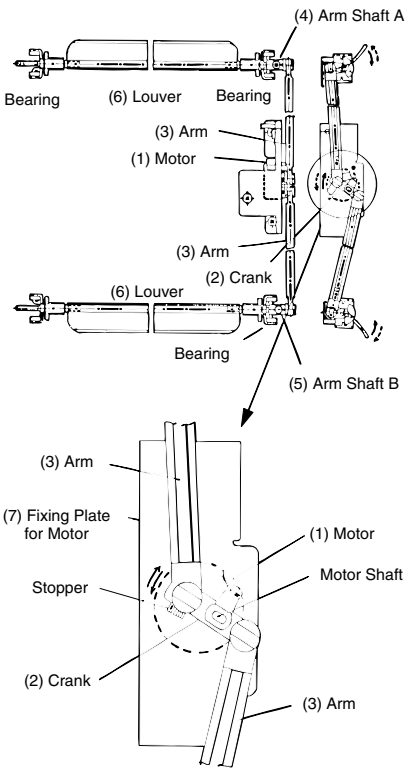
The crank (2) touches the stopper of the fixing plate of motor (7), and the louver is reset to the 0 position.

↓

The power supply for the motor (1) is turned OFF when the louver is at the setting position.

↓

The louver (6) is stopped at the setting position.



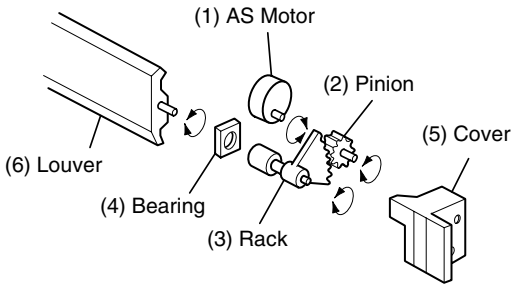
11.5.3. RPC (CEILING TYPE)

1. Auto-Louver Operation

   The louvers of the optional air panel with autolouver swing simultaneously by a drive motor.

   The parts and the principle of the auto-louver mechanism are shown in the right figure.

   The AS motor (1) rotates, the pinion (2) fixed to the shaft of the AS motor (1) rotates, the rotating torque is changed at the rack (3) and the circular reciprocating force gives the driving force to the louver (4) and rotates the louver.



2. Auto-Louver Stoppage

Press the "AUTO LOUVER" of the remote control switch during auto-louver operation.

↓

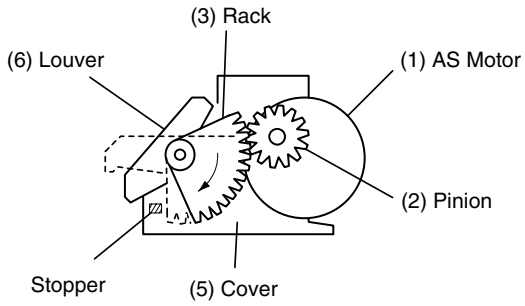
The rack (3) touches the stopper of the cover (6), and the louver is reset to the 0 position.

↓

The power supply for AS motor (1) is turned OFF when the louver is at the setting position.

↓

The louver (4) is stopped at the setting position.



11.6. SCROLL COMPRESSOR

11.6.1. RELIABLE MECHANISM FOR LOW VIBRATION AND LOW SOUND

1. The rotating direction is definite.
2. The pressure inside of the chamber is high pressure, and the surface temperature of the chamber is 60 °C to 110 °C.

11.6.2. PRINCIPLE OF COMPRESSION

1. The gas is inhaled from the inlet port at the outer frame of the fixed scroll

⇩

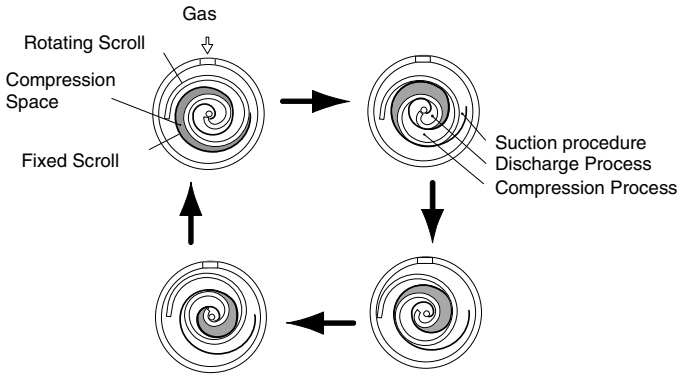
2. The gas inside of the compression space is compressed toward the center of the scroll.

⇩

3. The compression space is minimum at the center of the scroll, and the gas compressed at the maximum is discharged from the outlet port of at the center of the scroll.

⇩

4. The above procedures (Suction Compression Discharge) is repeated continuously.



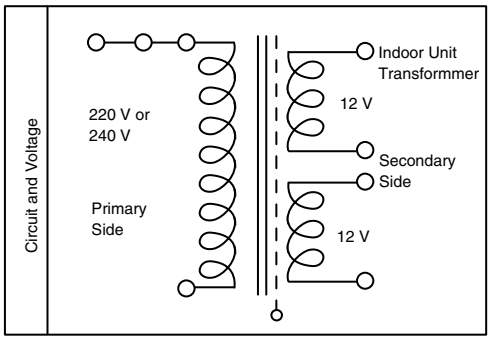
12. Field work instruction

CONTENTS

⚠ ***WARNING:*** *TURN OFF all the main switches.*

12.1. CHECKING THE POWER SOURCE AND THE WIRING CONNECTION

Check the following items in the case of abnormal operation:

No.	Check item	Procedure
1	Is the breaker of the fuse cut out?	Check the secondary voltage of the breaker and the fuse by means of a tester.
2	Is the secondary power source on the transformer correct?	Disconnect the secondary side of the transformer and check the voltage by means of a tester. 
3	Is the wiring loosened or incorrectly connected?	Check the wiring connection on the PCB. ■ Thermistor connectors ■ Connector of the remote control cable ■ Connector of the transformer ■ Each connector in a high-voltage circuit Check the connectors according to the **Electrical Wiring** diagram.

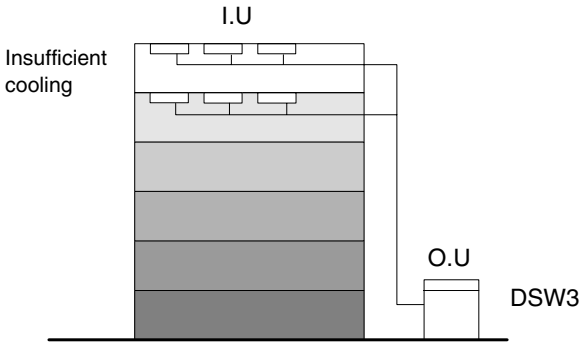
12.2. BURNT-OUT COMPRESSOR DUE TO AN INSUFFICIENT REFRIGERANT CHARGE

■ Question and answer for the field work

Example 1: Burnt-out compressor due to an insufficient refrigerant charge	
Phenomenon	After commissioning, the alarm code "08" sometimes occurred and the compressors were burnt out after operating for two months.
Cause	The refrigerant piping work was performed during the summer season. The additional refrigerant was not sufficiently charged from the discharge gas side. This insufficient refrigerant charge resulted in the overheating of the discharge gas and the oil deterioration, which was finally due to the separated operation despite the alarm code "08".
Countermeasure	1. The compressor was replaced with a new compressor. 2. The correct refrigerant amount was charged according to the refrigerant piping length and the connected indoor units.
Remarks	Additional refrigerant charge: Open the liquid stop valves slightly when you charge the additional refrigerant from the check joint of the liquid stop valves (the discharge gas side) during the cooling process. If the liquid stop valve is fully open, it is difficult to charge the additional refrigerant. Do not charge the refrigerant from the gas stop valve.

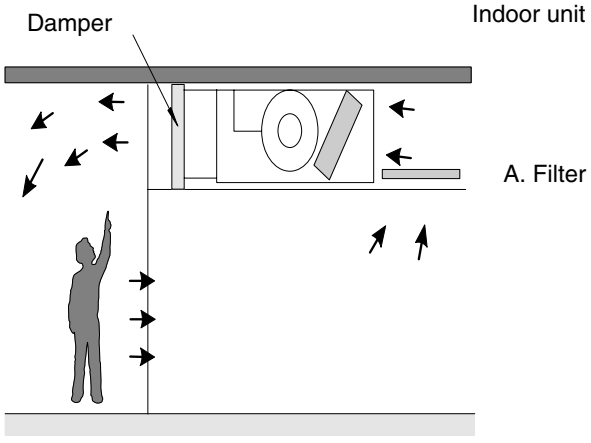
12.3. INSUFFICIENT COOLING PERFORMANCE WHEN A LONG PIPING IS APPLIED

■ **Question and answer for the field work**

Example 2: Insufficient cooling performance when a long piping is applied	
Phenomenon	Sufficient cooling was not available for an indoor unit that was located at the farthest position.
Cause	If the location of an outdoor unit is 20 meters lower than the location of the indoor units, resetting of the DIP switch DSW3 is required. However, no setting was performed. Therefore, the largest discharge pressure was not increased. This resulted in an insufficient cooling performance for the indoor unit. 
Countermeasure	The setting of the DSW3 was changed.
Remarks	Pay a special attention to the size of the liquid pipe if the lift between the indoor units and the outdoor units is higher than 20 meters. Refer to "Piping Work in TC" for details.

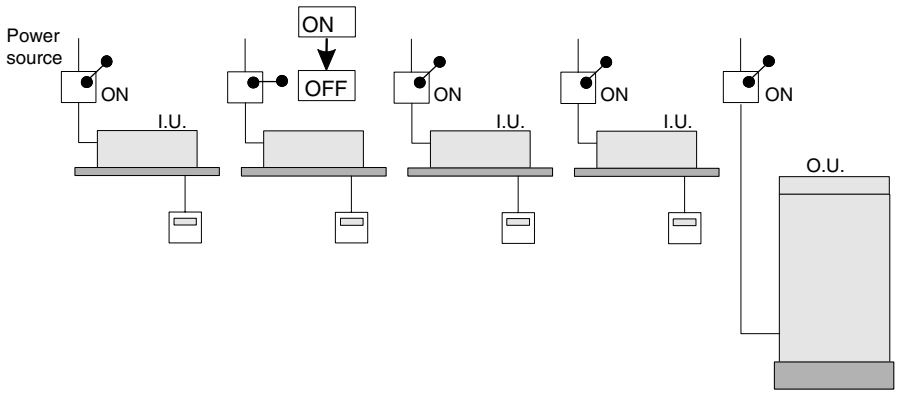
12.4. ABNORMALLY HIGH OPERATION SOUND (IN-THE-CEILING TYPE INDOOR UNIT)

■ **Question and answer for the field work**

Example 3: Abnormally high operation sound (in-the-ceiling type indoor unit)	
Phenomenon	The operation sound at the "HIGH" speed was abnormally high.
Cause	The indoor units were installed without the ducts. Since there scarcely was any external static pressure, an abnormally big air volume was supplied. This resulted in a higher air speed through the heat exchanger. 
Countermeasure	In order to reduce the airflow rate, a plate that is used as a damper at the discharge gas side was added.
Remarks	Note that the running current is increased when no external pressure is given to the indoor unit. This results in an overheating.

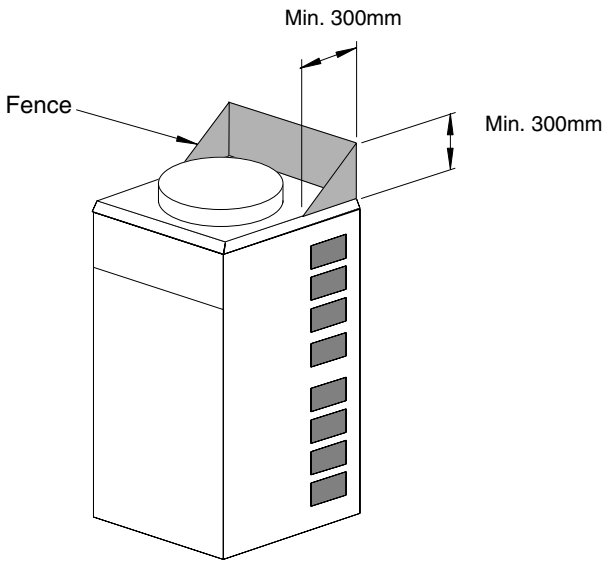
12.5 ALARM CODE “31”

■ **Question and answer for the field work**

Example 4: Alarm code "31"	
Phenomenon	Alarm code "31" sometimes occurred and the system stopped.
Cause	The combination of the indoor units and the outdoor unit was the following.  This system was used in a tenant building. One of tenant's customers turned off the main switch for the indoor unit while other indoor units are running. This results in a different setting of the total indoor unit capacity in the same refrigerant cycle.
Countermeasure	All the main switches for the indoor units were always ON.

12.6 NOT COOLING WELL DUE TO INSUFFICIENT INSTALLATION SPACE FOR THE OUTDOOR UNIT

■ **Question and answer for the field work**

Example 5: Not cooling well due to insufficient installation space for the outdoor unit	
Phenomenon	The cooling process was well performed through the intermediate season. However, the cooling process was not adequately available when the outdoor temperature was higher than 35°C.
Cause	Since the outdoor units were installed without a sufficient installation space, the hot discharge air from other outdoor units circulated. In this case, although the outdoor temperature was 35°C, the actual suction air temperature was nearly 50°C and the protection system against the excessively high suction pressure was activated. Then, the frequency of the compressor was decreased and the cooling capacity was also decreased accordingly. Since the outdoor units were installed in-line back to back with a distance of 600mm between the backs, the hot discharge air from other outdoor units circulated. 
Countermeasure	To protect the unit from a short circuit, fences were mounted at the discharge air side as shown below.

12.7 ATTENTION FOR SET-FREE FXN(E) SERIES

The SET-FREE FXN(E) series has been designed for the system to provide simultaneous cooling and heating operations during intermediate seasons and the refrigerant cycle is controlled according to heat balance of cooling and heating. Therefore, pay attention to the followings for the selection of installing sites and the installation work.
As especially, this SET-FREE FXN(E) series is operated by mixed refrigerant R410A (FXN(E)), special attention is required. Follow the items below.

- The SET-FREE FXN(E) series is for general office building air conditioning. Therefore, it is recommended that different air conditioning systems be selected in a place where systems are utilized for (i) machine rooms or computer rooms, providing big heat load and (ii) thermostatic chamber, requiring precise temperature control.
- By operating this unit with other cooling/heating equipment at the same time, thermo-ON/OFF may occur frequently or the heat load change may be big, and it may cause the decrease of the unit performance or shorten the lifetime of the unit. Do not install the unit in a place where operation with other cooling/heating equipment is required.

■ System Design of FXN(E) Series

1. Installing Site:

   Do not install the unit in such places;
   a) where temperature difference among rooms is excessively big and the heat load when cooling and heating is excessively big during simultaneous COOL/HEAT operation.
   b) where the heat load change of a room is big and thermo-ON/OFF may occur frequently especially during simultaneous COOL/HEAT operation.
   c) where temporary capacity decrease according to ON/OFF operation of other rooms is not allowed.
   d) where starting up in simultaneous COOL/HEAT operation mode is always required.

2. Piping Work:

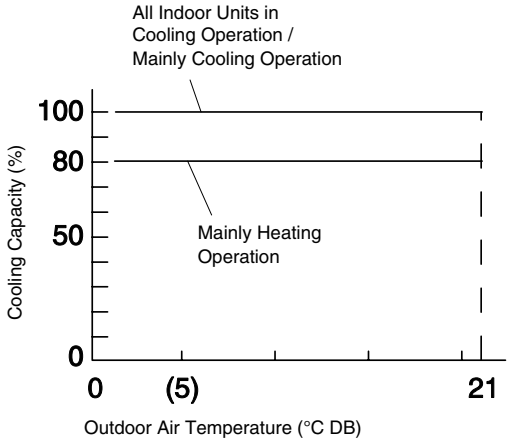
   Do not perform the piping work as follows;
   a) The piping length between the farthest indoor unit and the last multi-kit is excessively long.
   b) The CH units are used individually for each indoor unit in a same room.
   c) There is a height difference between CH units.

■ Simultaneous COOL/HEAT Operation

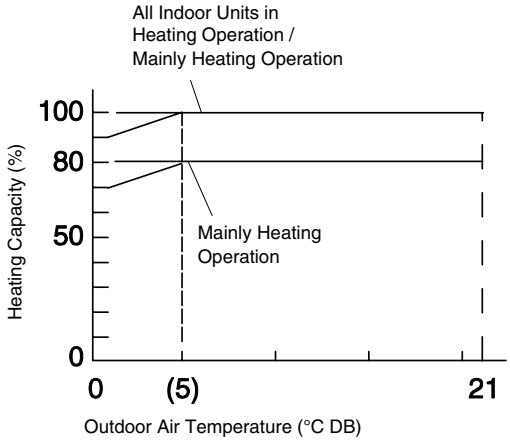
■ Phenomenon

During the simultaneous cooling and heating operation, the capacity comparatively decreases when compared with the capacity whilst operating all the indoor units at the same mode.
The capacity decrease mentioned above should be taken into consideration when in actual operation, especially for the small capacity units (0.8 to 1.5HP).

Cooling



Heating



■ Countermeasure

Perform the heat load calculation with the decreased capacity. Do not install the unit in such a place where temperature difference among rooms is big and the heat load when cooling and heating is excessively big during simultaneous COOL/HEAT operation.

■ Influence by ON/OFF Operation of Other Rooms:

■ Phenomenon

During the simultaneous cooling and heating operation, the actual capacity of the indoor units in operation is decreased for a short time due to the influence of heat balance when the cooling or heating operation when some other indoor units is started or stopped, or thermo-ON/OFF.

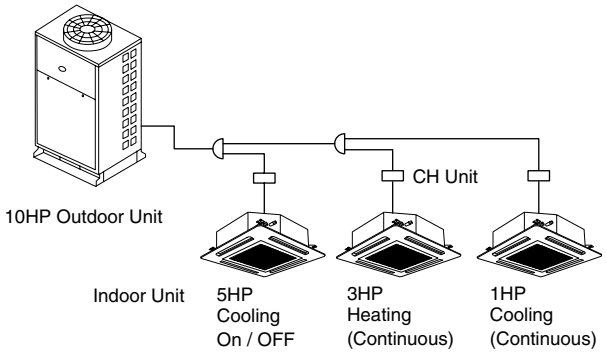
■ Countermeasure

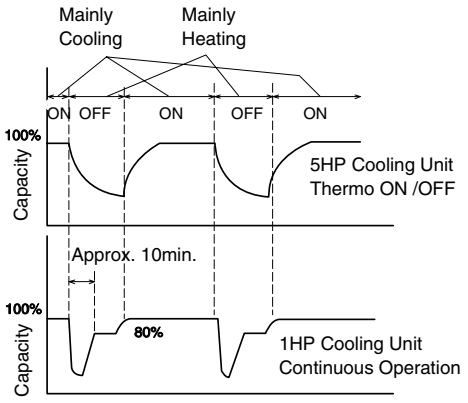
The following conditions and the system as shown below are not appropriate for FXN(E) series, since other indoor units may be influenced by the indoor unit. Therefore, it is recommended that different air conditioning systems be selected.

a) There is a room where the heat load change is big and ON/OFF operation of indoor unit is excessively frequent.
b) where capacity decrease for a short time according to ON/OFF operation of other rooms is not allowed. However, this system can be applied to a room where gradual heat load change is given, such as a heating operation in the morning, cooling operation during daytime and heating operation in the evening.

■ Example

In case that the mainly cooling operation is changed to the mainly heating operation especially when the big capacity indoor unit (ex.: 5HP) is stopped at cooling operation or thermo-OFF, the outdoor heat exchanger is changed from condenser to evaporator functions and the cooling capacity of other indoor units in continuous cooling operation is excessively decreased.





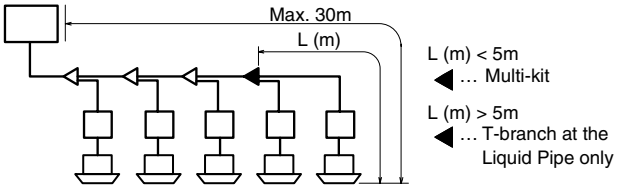
■ Piping Length of Farthest Indoor Unit:

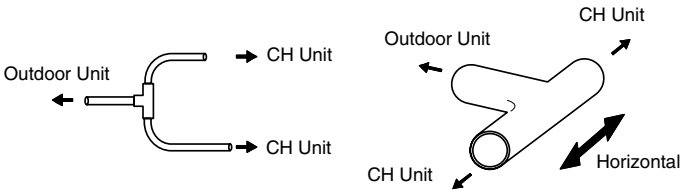
■ Phenomenon

During the simultaneous cooling and heating operation, the cooling capacity of the farthest indoor unit is decreased when the farthest indoor unit is in cooling operation and the second farthest indoor unit is in heating operation.

■ Countermeasure

It is recommended that the piping length between the multi-kit and the farthest indoor unit be within 5m. In case that the piping length between the multi-kit and the farthest indoor unit is longer than 5m, use the T-branch at only the liquid pipe instead of liquid multi-kit. The direction of the T-branch is as shown below. Purchase the T-branch locally for this piping work and prepare at each site. If the diameter of the pipe between the outdoor unit and CH unit is different, use a reducer.





■ Start-Up in Simultaneous COOL/HEAT Operation Mode:

■ Phenomenon

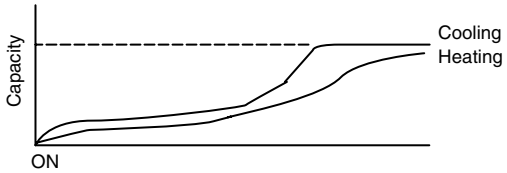
In case of starting up in the simultaneous COOL/HEAT operation mode when the outdoor temperature is low, the capacity increase time of the unit operation is longer in comparison with the only cooling or heating operation mode (especially in starting up of small capacity operation; 1HP cooling and 1HP heating [Example]).

■ Countermeasure

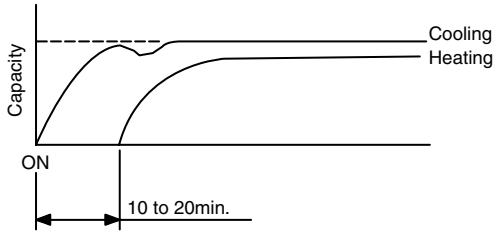
Do not install the unit where starting up in simultaneous COOL/HEAT operation mode is always required. In case that the simultaneous COOL/HEAT operation is required, it is recommended that individual refrigerant systems be applied for cooling and heating, or the starting up is performed in only cooling or heating operation mode, and change over the operation mode to the simultaneous COOL/HEAT mode when 10 to 20 minutes have passed after starting up operation.

■ Example

* In Case of Start-Up in Simultaneous COOL/HEAT Operation Mode



* In Case of Start-Up in Cooling Operation Mode (and Changeover to Simultaneous COOL/HEAT Operation Mode Afterward)



■ Automatic COOL/HEAT Operation

In the case that the indoor units are operated under an automatic cooling/heating operation by pressing the AUTO COOL/HEAT switch, pay attention to the followings.

1. Interference of Cooling Unit and Heating Unit

■ Phenomenon

In the case that more than 2 indoor units are closely installed and operated in the same room, each indoor unit interferes with the next unit, resulting in inefficient operation.

■ Countermeasure

Do not use CH units individually for each indoor units in a same room.
In such a case, connect the indoor units in a same room to one CH unit and operate indoor units in the same operation mode, if it is possible.

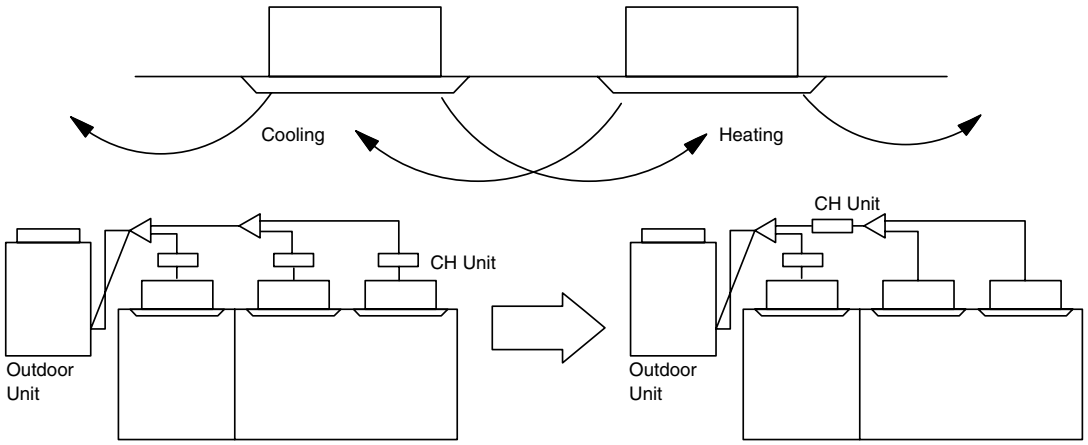
2. Fan Operation When Changing Cooling/Heating Operation Mode

■ Phenomenon

In the case that room temperature rapidly increases during this automatic COOL/HEAT operation, the operation mode is changed in order, heating operation => fan operation => cooling operation.
During this mode change, the fan operation continues for more than 10 minutes in order to avoid unwanted influences to other indoor units.

■ Countermeasure

It is recommended that other systems be considered if very precise temperature control is required.



12.8 GUIDELINE FOR SELECTING THE DRAIN PIPE FOR THE INDOOR UNIT

■ Method for selecting the drain pipe diameter

1. Calculation of the Drain Flow Volume
   Calculate that the drain flow volume is approximately 3 (l/hr) per 1HP of the nominal capacity of the indoor unit.

   For Example:

Common drain pipe for four 2HP indoor units and four 2.5HP indoor units.	
Total horsepower of the indoor unit	4 × 2HP + 4 × 2.5 HP=18HP
Total drain flow volume	18HP× 3 (l/hr × HP) = 54 (l/hr)

2. Select the drain pipe from the Table A and the Table B

Horizontal common pipe with the slope 1/50	VP30 for above Example
Horizontal common pipe with the slope 1/100	VP30 for above Example
Vertical common pipe	VP30 for above Example

Table A. Permissible drain flow volume of the horizontal vinyl pipe

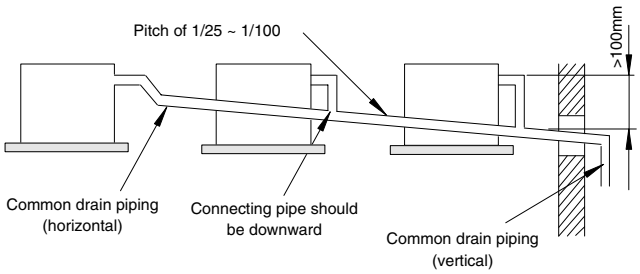
JIS symbol	Inner diameter (mm)	Permissible flow volume (l/hr]	
		Slope=1/50	Slope=1/100
VP20	20	39	27
VP25	25	70	50
VP30	31	125	88
VP40	40	247	175
VP50	51	472	334

NOTE:
VP20 and VP25: Not Applicable to the Common Pipe
VP30, VP40 and VP50: Applicable to the Common Pipe

Table B. Permissible drain flow volume of the vertical vinyl pipe

JIS symbol	Inner diameter (mm)	Permissible flow volume (l/hr]
VP20	20	220
VP25	25	410
VP30	31	730
VP40	40	1400
VP50	51	2760
VP65	67	5710
VP75	77	8280

NOTE:
VP20, VP25 and VP30: Not applicable to the common pipe
VP40, VP50, VP65 and VP75: Applicable to the common pipe



12.9 CAUTION WITH THE REFRIGERANT LEAKAGE

The designers and the installers have the responsibility to follow the local codes and the local regulations that specify the safety requirements against the refrigerant leakage.

12.9.1. MAXIMUM PERMISSIBLE CONCENTRATION OF THE HCFC GAS

The refrigerant R410A, which is charged in the SET-FREE FSN system, is an incombustible non-toxic gas. However, if the leakage occurs and the gas fills a room, the gas may cause suffocation.
The maximum permissible concentration of the HCFC gas and the R410A in the air is 0.44 kg/m³, according to the refrigeration and air conditioning system standard (KHK S 0010) by the KHK (High-Pressure Gas Protection Association) of Japan. Therefore, you must take some effective measures in order to lower the R410A concentration in the air below 0.44 kg/m³, if there is a leakage.

12.9.2. CALCULATION OF THE REFRIGERANT CONCENTRATION

1. Calculate the total quantity of refrigerant R (kg) that is charged in the system that connects all the indoor units of the rooms that need air conditioning systems.
2. Calculate the room volume V (m³) of each room.
3. Calculate the refrigerant concentration C (kg/m³) of the room according to the following equation:

$\frac{R}{V} = C$	R: Total quantity of charged refrigerant (kg) V: Room volume (m³) C: Refrigerant concentration (≤0.44* kg/m³ for the R410A)

* Use this value only for reference because this value is not fixed yet.

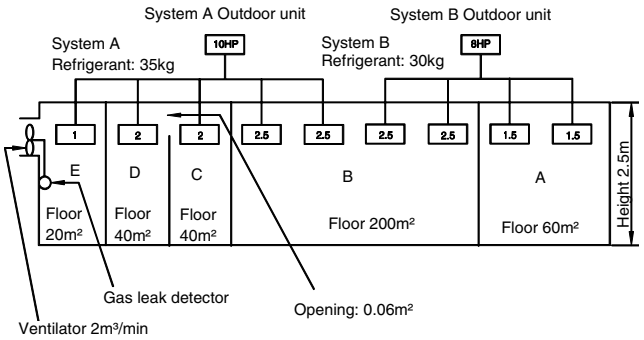
12.9.3. COUNTERMEASURE FOR THE REFRIGERANT LEAKAGE ACCORDING TO THE KHK STANDARD

According to the KHK standards, you should arrange the facility as follows so that the refrigerant concentration will be bellow 0.3 kg/m³.

1. Provide a shutterless opening that will allow the fresh air to circulate into the room.
2. Provide a doorless opening with a size of 0.15% or more to the floor area.
3. Provide a ventilator, which must be linked with a gas leak detector, with a ventilating capacity of 0.5m³/min or more per Japanese Refrigeration Ton (=compressor displacement m³/h/8.5 of the air conditioning system which uses the refrigerant).

O.U. Model	O.U. Model ton
RAS-5FSN	2.27
RAS-8FSN(E)/FXN(E)	3.76
RAS-10FSN(E)/FXN(E)	4.04
RAS-16FSN/FXN	5.81
RAS-20FSN/FXN	7.58
RAS-24FSN/FXN	10.15
RAS-30FSN/FXN	10.12
RAS-36FSN	13.83
RAS-42FSN	16.26

4. Pay a special attention to the place, such as a basement and others, where the refrigerant may stay, because the refrigerant is heavier than the air.



Room	R (kg)	V (m³)	C (kg/m³)	Countermeasure
A	30	150	0.2	-
B	65	500	0.13	-
C	35	100	0.35	-
D	35	100	0.35	-
C+D	35	200	0.175	-
E	35	50	0.7	2m³/min

12.10 MAINTENANCE WORK

■ For the indoor unit and the outdoor unit

1. Fan and fan motor
   - Lubrication: All the fan motors are prelubricated and sealed at the factory. Therefore, no lubrication maintenance is required.
   - Sound and vibration: Check for abnormal sounds and vibrations.
   - Rotation: Check the clockwise rotation and the rotating speed.
   - Insulation: Check the electrical insulation resistance.
2. Heat exchanger
   - Clog: Inspect the heat exchanger at regular intervals and remove any accumulated dirt and any accumulated dust from the heat exchanger. You should also remove from the outdoor units other obstacles, such as the growing grass and the pieces of paper, which might restrict the airflow.
3. Piping connection
   - Leakage: Check for the refrigerant leakage at the piping connection.
4. Cabinet
   - Stain and Lubrication: Check for any stain and any lubrication. Remove the stain and the lubrication.
   - Fixing Screw: Check for any loosened screw or any lost screw. Fix the loosened screws and the lost screws. Insulation Material: Check for any peeled thermal insulator on the cabinet. Repair the thermal insulator.
5. Electrical equipment
   - Activation: Check for an abnormal activation of the magnetic contactor, the auxiliary relay, the PCB and others. Line condition: Pay attention to the working voltage, the working amperage and the working phase balance. Check for any faulty contact that is caused by the loosened terminal connections, the oxidized contacts, the foreign matter, and other items. Check the electrical insulation resistance.
6. Control device and protection device
   - Setting: Do not readjust the setting in the field unless the setting is maintained at a point that is different from the point that is listed in the section "7.6. SAFETY AND CONTROL DEVICE SETTING" of "TC".

■ For the indoor unit

1. Air filter
   - Cleaning: Check for any accumulated dirt and any accumulated dust. Remove the dirt and the dust.
2. Drain pan, drain-up mechanism and drain pipe
   - Drain line: Check and clean the condensate drain pipe at least twice a year.
   - Drain-up mechanism: Check the activation of the drain-up mechanism.
3. Float switch
   - Activation: Check the activation of the float switch.

■ For the outdoor unit

1. Compressor
   - Sound and vibration: Check for abnormal sounds and vibrations.
   - Activation: Check that the voltage drop of the power supply line is within 15% at the start and within 2% during the operation.
2. Reverse valve
   - Activation: Check for any abnormal activation sound.
3. Strainer
   - Clog: Check that there is no temperature difference between both ends.
4. Ground wire
   - Ground line: Check for the continuity to earth.
5. Oil heater
   - Activation: You should activate the oil heater at least twelve hours before the start-up by turning ON the main switch.

12.11 SERVICE AND MAINTENANCE RECORD

No.	Check item	Action	Judgement	
1	Is the service area sufficient?		Yes	No
2	Is there a short circuit of the discharged air?		Yes	No
3	Any heat influence?		Yes	No
4	Is the ground wire connected?		Yes	No
5	Refrigerant piping		Good	Not good
6	Fixing the units		Good	Not good
7	Is there any damage on the outer surface or the internal surface?		Yes	No
8	Checking the screw and the bolts	Tighten if loosened.	Tightened	Not tightened
9	Tightening the Terminal Screws	Tighten all the terminal screws with a Phillips screwdriver.	Tightened	Not tightened
10	Are the compressor terminals tightly fixed?	Push all the terminals.	Pushed	Not pushed
11	Insulation resistance	Measure the insulation resistance with an insulation resistance meter. Comp. and fan motor: greater than 3MΩ Others: greater than 3MΩ	Good	Not good
12	Does the drain water flow smoothly?	Check the smooth flow by pouring some water.	Good	Not good
13	Check for a leakage in the compressor.	Check for any leakage.	Good	Not good
14	Check for a leakage in the outdoor heat exchanger.	ditto	Good	Not good
15	Check for a leakage in the indoor heat exchanger.	ditto	Good	Not good
16	Check for a leakage in the 4-way valve.	ditto	Good	Not good
17	Check for a leakage in the check valve.	ditto	Good	Not good
18	Check for a leakage in the accumulator.	ditto	Good	Not good
19	Check for a leakage in the strainer.	ditto	Good	Not good

No.	Check item	Action	Judgement	
20	Check for a leakage in the electronic expansion valve.	ditto	Good	Not good
21	Check for a leakage in the piping.	ditto	Good	Not good
22	Check the direction of the fans.	By viewing the airflow volume	Good	Not good
23	Voltage among each phase	Higher than AC220V	Good	Not good
24	Vibration and sound	Check the fan, the compressor, the piping, and others.	Good	Not good
25	Activation of each operation mode	Check the activation of the COOL switch, the HEAT switch, the STOP switch and the TEMP switch.	Good	Not good
26	High-pressure cut-out switch	Check the actual activation value.	Good	Not good
27	Check the activation of the drain-up mechanism.	Check the activation during the cooling process.	Good	Not good
28	Air inlet temperature of the indoor unit DB/WB		(°C)DB	(°C)WB
29	Air outlet temperature of the indoor unit DB/WB		(°C)DB	(°C)WB
30	Air inlet temperature of the outdoor unit DB/WB		(°C)DB	(°C)WB
31	Air outlet temperature of the outdoor unit DB/WB		(°C)DB	(°C)WB
32	High-pressure switch		kg/cm²G	
33	Low-pressure switch		kg/cm²G	
34	Operating voltage		V	
35	Operating current		A	
36	Instructions to the client for cleaning the air filter		Done	Not yet
37	Instructions to the client about the cleaning method		Done	Not yet
38	Instructions to the client about the operation		Done	Not yet

12.12 SERVICE AND MAINTENANCE RECORD BY MEANS OF THE 7-SEGMENT DISPLAY

12.12.1. SERVICE AND MAINTENANCE RECORD BY MEANS OF THE 7-SEGMENT DISPLAY

■ **Data sheet for checking by means of the 7-segment display**

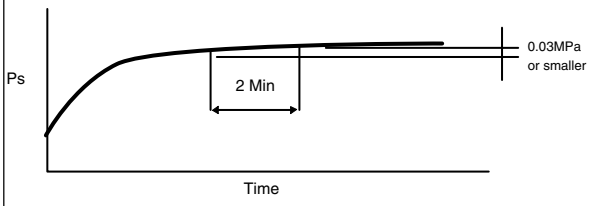
Outdoor unit model (Serial No.)	RAS-	(Serial No.)	RAS-	(Serial No.)	RAS-	(Serial No.)	RAS-	(Serial No.)
1. Operation mode								
2. Start time of the test run								
3. Start time of the data collection								
4. Read-out data from the 7-segment display								
Protection control code	PSH, PSH, PSH, PSH, PSH, DCFan FAN1	PSH, PSH, PSH, PSH, PSH, PSH, DCFan FAN1	PSH, PSH, PSH, PSH, PSH, PSH, DCFan FAN1	PSH, PSH, PSH, PSH, PSH, PSH, DCFan FAN1	PSH, PSH, PSH, PSH, PSH, PSH, DCFan FAN1	PSH, PSH, PSH, PSH, PSH, PSH, DCFan FAN1	PSH, PSH, PSH, PSH, PSH, PSH, DCFan FAN1	PSH, PSH, PSH, PSH, PSH, PSH, DCFan FAN1
Outdoor micro-computer input/output SC	SVA, SVF, SVG RVR, RVR, CH,	SVA, SVF, SVG RVR, RVR, CH,	SVA, SVF, SVG RVR, RVR, CH,	SVA, SVF, SVG RVR, RVR, CH,	SVA, SVF, SVG RVR, RVR, CH,	SVA, SVF, SVG RVR, RVR, CH,	SVA, SVF, SVG RVR, RVR, CH,	SVA, SVF, SVG RVR, RVR, CH,
Total of running indoor unit capacity Op								
Inverter frequency at the compressor No.1 H 1								
Number of running compressors C C								
Airflow rate of the outdoor fan Fo								
Expansion valve opening 1–6 of the outdoor unit oE1–6, B	oE1 oE2 oE3 oE4 oE5 oE6 oEB	oE1 oE2 oE3 oE4 oE5 oE6 oEB	oE1 oE2 oE3 oE4 oE5 oE6 oEB	oE1 oE2 oE3 oE4 oE5 oE6 oEB	oE1 oE2 oE3 oE4 oE5 oE6 oEB	oE1 oE2 oE3 oE4 oE5 oE6 oEB	oE1 oE2 oE3 oE4 oE5 oE6 oEB	oE1 oE2 oE3 oE4 oE5 oE6 oEB
High discharge pressure [MPa] Pd								
Low suction pressure [MPa] Ps								
Temperature on the top of the compressor No.1–No.6 Td1–6	Td1 Td2 Td3 Td4 Td5 Td6	Td1 Td2 Td3 Td4 Td5 Td6	Td1 Td2 Td3 Td4 Td5 Td6	Td1 Td2 Td3 Td4 Td5 Td6	Td1 Td2 Td3 Td4 Td5 Td6	Td1 Td2 Td3 Td4 Td5 Td6	Td1 Td2 Td3 Td4 Td5 Td6	Td1 Td2 Td3 Td4 Td5 Td6
Evaporating temperature at heating 1,2 TE 1,2	TE1 TE2	TE1 TE2	TE1 TE2	TE1 TE2	TE1 TE2	TE1 TE2	TE1 TE2	TE1 TE2
Outdoor temperature To								
Current at the compressor No.1–No.6 A1–6	A1 A2 A3 A4 A5 A6	A1 A2 A3 A4 A5 A6	A1 A2 A3 A4 A5 A6	A1 A2 A3 A4 A5 A6	A1 A2 A3 A4 A5 A6	A1 A2 A3 A4 A5 A6	A1 A2 A3 A4 A5 A6	A1 A2 A3 A4 A5 A6
Expansion valve opening of the indoor unit iEN								
Liquid pipe (freeze) temperature of the heat exchanger of the indoor unit TLn								
Gas pipe temperature of the heat exchanger of the indoor unit TGn								
Air inlet temperature of the indoor unit Tin								
Discharge air temperature of the indoor unit Ton								
Indoor unit capacity CAn								
Cause code of the stoppage at the indoor unit d1n								
Restricted control for prevention of compression ratio decrease C11								
Restricted control for prevention of high pressure increase C13								
Restricted control for prevention of the temperature increase of the inverter fan C14								
Restricted control for prevention of discharge gas temperature increase C15								
Restricted control for prevention of TdSH decrease C16								
Restricted control for prevention of overcurrent C17								
Total accumulated hours of the compressors No.1–No.6 UU1–6	UU1 UU2 UU3 UU4 UU5 UU6	UU1 UU2 UU3 UU4 UU5 UU6	UU1 UU2 UU3 UU4 UU5 UU6	UU1 UU2 UU3 UU4 UU5 UU6	UU1 UU2 UU3 UU4 UU5 UU6	UU1 UU2 UU3 UU4 UU5 UU6	UU1 UU2 UU3 UU4 UU5 UU6	UU1 UU2 UU3 UU4 UU5 UU6
Outdoor alarm code AC								
Cause code of the stoppage at the inverter iTC								
Total capacity setting of CP								
Total quantity of the combined AA								
Address of the refrigerant system GA								

CH$_1$: Crankcase heater
DC Fan: Direct control fan
Fan 1: Constant speed fan

RVR1: 4-way valve
RVR2: 4-way valve
SVA$_1$: Solenoid valve
SVF$_1$: Solenoid valve

12.12.2 PUMP-DOWN METHOD FOR REPLACING THE COMPRESSOR

No.	Procedure	Remarks
1	Turn off the main switch of the outdoor unit.	
2	Remove the covers, the thermistor, the crankcase heater, the power wirings, and other items according to the chapter "Removing the Parts of the Oudoor Unit".	Make sure that the terminal part of the detached power supply wires is not exposed by the winding insulation tape and other items.
3	Attach the manifold to the check joint of the high-pressure side and the low-pressure side of the outdoor unit.	
4	Turn on the main switch of the outdoor unit.	
5	Set the exclusion of the compressor by setting the DSW so that a broken compressor will not work. You can set the exclusion of the compressor by setting the DSW5-1~DSW5-6 of the PCB1.	DSW5-1 ON: Compressor No.1 (52C1: Inverter compressor), DSW5-2 ON: Compressor No.2 (52C2), DSW5-3 ON: Compressor No.3 (52C3), and the others.
6	Pre-Pump-Down by means of the Cooling Process: ■ Start the test run of the cooling process. (DSW4-1 ON). ■ The test run should run for approximately 20 minutes (until the test run reaches PS>0.3Mpa, Td>75°C, as a rough target). ■ Display of Ps in seven seconds of the outdoor PCB. ■ Close the gas stop valve quickly. Then, perform the enforced stoppage (DSW4-4 ON) when Ps < 0.2Mpa. ■ Set the DSW4-1 to OFF in order to cancel the test run of the cooling. Set the DSW4-4 to OFF in order to cancel the enforced stoppage.	■ After closing the gas stop valve, the decrease of Ps is fast. To guarantee the reliability of the compressor, make sure that **the decrease does not reach PS< 0.1Mpa** when you perform the enforced stoppage.
7	The compressor replacing mode is performed: ■ The DSW4-6 on the outdoor unit PCB→ ON (The cooling is run).	■ This operation is performed for up to a maximum of ten minutes. ■ If the inverter compressor is excluded, the operation starts after three minutes.
8	The operation finishes when one of the following conditions occurs: 1) Ten minutes have passed and STP is displayed in seven segments. 2) "08" is displayed in seven segments. 3) When Ps< 0.1MPa is continued for one minute, in ten minutes STP is displayed in seven seconds and the operation finishes.	■ The operation may finished when any of the conditions 1) to 3) occurs.
9	Close the liquid stop valve completely.	To avoid the spillage of all the refrigerant if the check valve is broken.

No.	Procedure	Remarks
10	Check for a leakage of the check valve on the discharge gas side: ■ DSW4-4 (Enforced stoppage of the compressor) → ON, so that the compressor will not run although the running command is sent from the remote control switch. ■ Check that variation of Ps on the outdoor unit PCB is 17 seconds. Make sure that the Ps increase is within 0.03 Mpa in two minutes after the Ps increase at the stoppage (during approximately five minutes). Also make sure that Pd>Ps.  	■ When you stop the compressor for replacing: ■ You can check the leakage of the check valve by means of the Ps variation because the SVA opens so that the discharge gas side of the inverter compressor can connect to the low-pressure side. ■ 0.03 Mpa / 2 minutes is within the permissible limits for the check valve on the discharge gas side. ■ The leakage of the check valve may cause an incorrect brazing, due to the gas pressure at the brazing of the discharge piping. ■ If the compressor-replacing mode is performed again, set the DSW4-4 to OFF and keep the DSW4-4 at the OFF side during ten minutes. Then, start according to the procedure N°6.
11	Collect the refrigerant by means of the refrigerant collection: ■ Perform either A or B, depending on the process 10. A**: The leak rate at the process 10 is within the specification → Collect the refrigerant only at the low-pressure side.** B**: The leak rate at the process 10 is greater than the specification → Collect all the refrigerant of the outdoor unit side by means of the machine.**	■ The discharge of the refrigerant in the atmosphere is strictly forbidden. Make sure that the refrigerant is collected by the collector. ■ Keep a note of the quantity of the collected refrigerant.
12	After collecting the refrigerant, remove the change hose (collector side) of the low-pressure side, so that the low-pressure side of the refrigerant cycle will be the atmosphere pressure.	■ Make sure that there is no pressure increase of the low-pressure sides after collecting the refrigerant. ■ Make sure that the refrigerant cycle is the atmosphere pressure. Otherwise, problems such as the blowing of gas and the suction of the cutting material) may occur when you are removing the compressors.
13	Turn OFF the main switch of the outdoor unit.	
14	Perform the replacement of the compressor and the change of the refrigerant oil according to the section "Replacing the Compressor".	Make sure that you follow the instructions.
15	Perform the vacuum from the check joint of the low-pressure side.	If you collect the refrigerant only on the low-pressure side (**A** in 11). You cannot perform the vacuum of the refrigerant from the check joint of the high-pressure side.
16	Open the liquid stop valve and the gas stop valve completely when you finish the vacuum.	
17	Make sure that the power is turned OFF and attach the following items: the power supply wire, the thermistor, the crankcase heater, the 63H wiring, the panel and the nut).	
18	Set the DSW back to the original setting. Make sure that all the wirings to the compressor are connected correctly.	
19	Recharge the refrigerant that is collected in the process by the stop valve of the liquid side during the cooling at the TEST RUN mode.	If the replacement of the compressor takes more than two hours, an additional change of the refrigerant is necessary. Additional Change = (Replacing Time – 2 hours) x 0.5kg.

12.12.3. CHECK DATA SHEET OF THE OUTDOOR UNIT (SET-FREE FSN(E)/FXN(E) SERIES)

Client: Date:

Remote control switch of the indoor unit					
Operation mode					
Test run is started at:					
Data is collected at:					
	Data item		Example		
Check mode 1	Setting temperature of the indoor unit	b1	22		
	Air inlet temperature	b2	20		
	Discharge air temperature.	b3	55		
	Liquid pipe temperature of the heat exchanger of the indoor unit	b4	20		
	Temperature of the remote control thermistor	b5	25		
	Outdoor temperature	b	10		
	Gas pipe temperature of the heat exchanger of the indoor unit.	b7	25		
	Evaporating temperature at heating	b8	02		
	Control information	b9	--		
	Discharge gas temperature	bA	41		
	Indoor micro-computer input/output	C1	4		
	Outdoor micro-computer input/output	C2	==		
	Cause of the stoppage at the unit	d1	01		
	Number of the abnormal operation	E1	01		
	Number of the instantaneous power failure at the indoor unit	E2	00		
	Number of the transmission error	E3	00		
	Number of the abnormal operation at the inverter	E4	00		
	Status of the lower sensor	F1	00		
	Discharge pressure	H1	1A		
	Suction pressure	H2	04		
	Control information	H3	44		
	Working frequency	H4	44		
	Indoor unit capacity	J1	08		
	Outdoor unit code	J2	H1		
	Refrigerant cycle number	J3	01		
	Expansion valve opening of the indoor unit	L1	20		
	Expansion valve opening 1 of the outdoor unit	L2	99		
	Expansion valve opening 2 of the outdoor unit	L3	99		
	Expansion valve opening 3 of the outdoor unit	L4	00		
	Current at the compressor	P1	20		

Check mode 2	Air inlet temperature	91	23		
	Discharge air temperature	92	50		
	Liquid pipe temperature of the heat exchanger of the indoor unit	93	25		
	Outdoor temperature	94	12		
	Gas pipe temperature of the heat exchanger of the indoor unit.	95	25		
	Evaporating temperature at heating	96	03		
	Control information	97	--		
	Discharge gas temperature	98	45		
	Discharge pressure	99	08		
	Suction pressure	9A	04		
	Control information	9b	-		
	Working frequency	9C	4		
	Expansion valve opening of the indoor unit	9d	20		
	Expansion valve opening of the outdoor unit	9E	99		
	Current at the compressor	9F	20		

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